



G E300 / G E330
THERMAL LABEL PRINTER
USER MANUAL



User Manual : GE300 series

Version : Rev 1.1

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P/N : 920-017511-00

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Product Specifications

Interface

FCC COMPLIANCE STATEMENT FOR AMERICAN USERS

This equipment has been tested and found to comply with the limits for a CLASS A digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at own expense.

EMS AND EMI COMPLIANCE STATEMENT FOR EUROPEAN USERS

This equipment has been tested and passed with the requirements relating to electromagnetic compatibility based on the standards EN 55022:1998+A1:2000+A2:2003, CISPR 22, Class A EN 55024: 1998+A1: 2001+A2: 2003, IEC 61000-4 Series EN 61000-3-2/2000&EN 61000-3-3/1995. The equipment also tested and passed in accordance with the European Standard EN55022 for the both Radiated and Conducted emissions limits.

GE300 SERIES TO WHICH THIS DECLARATION RELATES IS IN CONFORMITY WITH THE FOLLOWING STANDARDS

EN55022: 1998, CISPR 22, Class A/EN55024: 1998/IEC 61000-4 Series EN61000-3-2: 2000/EN 6100-3-3: 1995/C FR 47, Part 15/CISPR 22 3rd Edition: 1997, Class A/ANSI C63.4: 2001/CNS 13438/IEC 60950-1: 2005 (EN 60950-1: 2006+A11: 2009)/ GB4943: 2001/ GB9254: 1998/G B17625.1: 2003/EN60950-1: 2001



Caution: Equipment is intended for installation in Restricted Access Location. Only instructed persons and skilled persons should be allowed to install, replace, or service this equipment.



Hot parts!

Burned fingers when handing the parts

Wait one-half hour after switching off before handing parts

Caution

- * Danger of explosion if battery is incorrectly replaced. Replace only with the equivalent type recommended by the manufacturer.
- ** Dispose of used batteries according to the manufacturer's instructions.
- *** Only use with designated power supply adapter model.
- **** Changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.

SAFETY INSTRUCTIONS

Please read the following instructions carefully.

1. Keep the equipment away from humidity.
2. Before you connect the equipment to the power outlet, please check the voltage of the power source.
3. Make sure the printer is off before plugging the power connector into the power jack.
4. It is recommended that you connect the printer to a surge protector to prevent possible transient overvoltage damage.
5. Be careful not to get liquid on the equipment to avoid electrical shock.
6. For safety and warranty reasons, ONLY qualified service personnel should open the equipment.
7. Do not repair or adjust energized equipment under any circumstances.

1

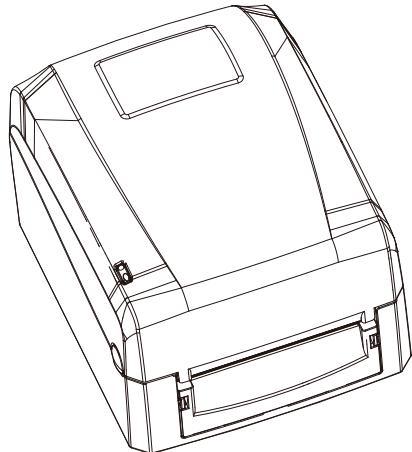
Barcode Printer

1.1 Box Content

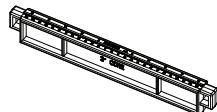
Please check that all of the following items are included with your printer.

- GE300 Thermal Label Printer

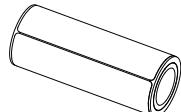
* Package content and Logo style may vary per region.



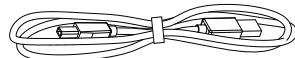
- Label Supply Module
Label Supply Hub



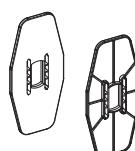
- Label Stock



- USB Cable



- Label Stopper Plate

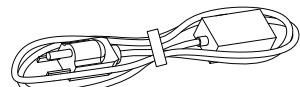


- Ribbon Module
Empty Ribbon Core

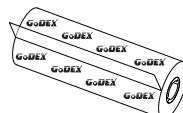


Ribbon

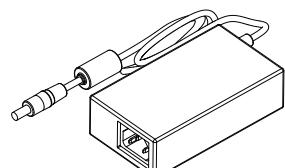
- Power Adapter
Power Cord



AC Adapter



- CD
Including QLabel software
and G300 user manual.



- G300 Quick Guide

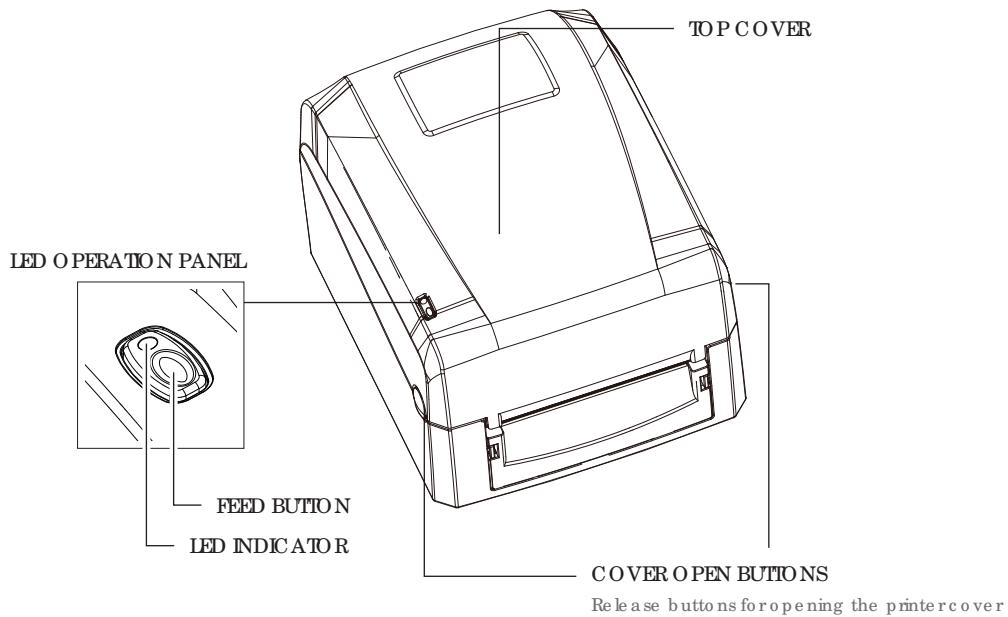


1 Barcode Printer

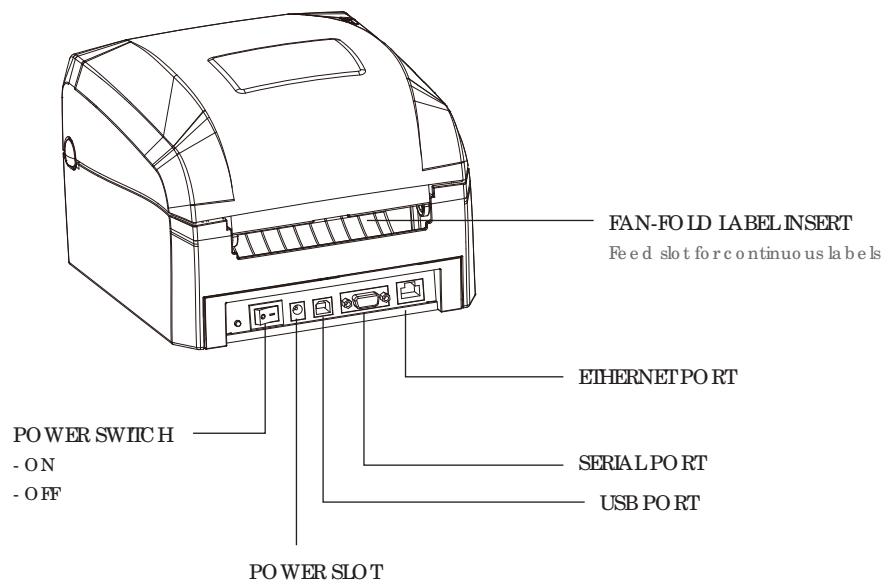
1.2 Getting To Know Your Printer

Device Overview

- Front View



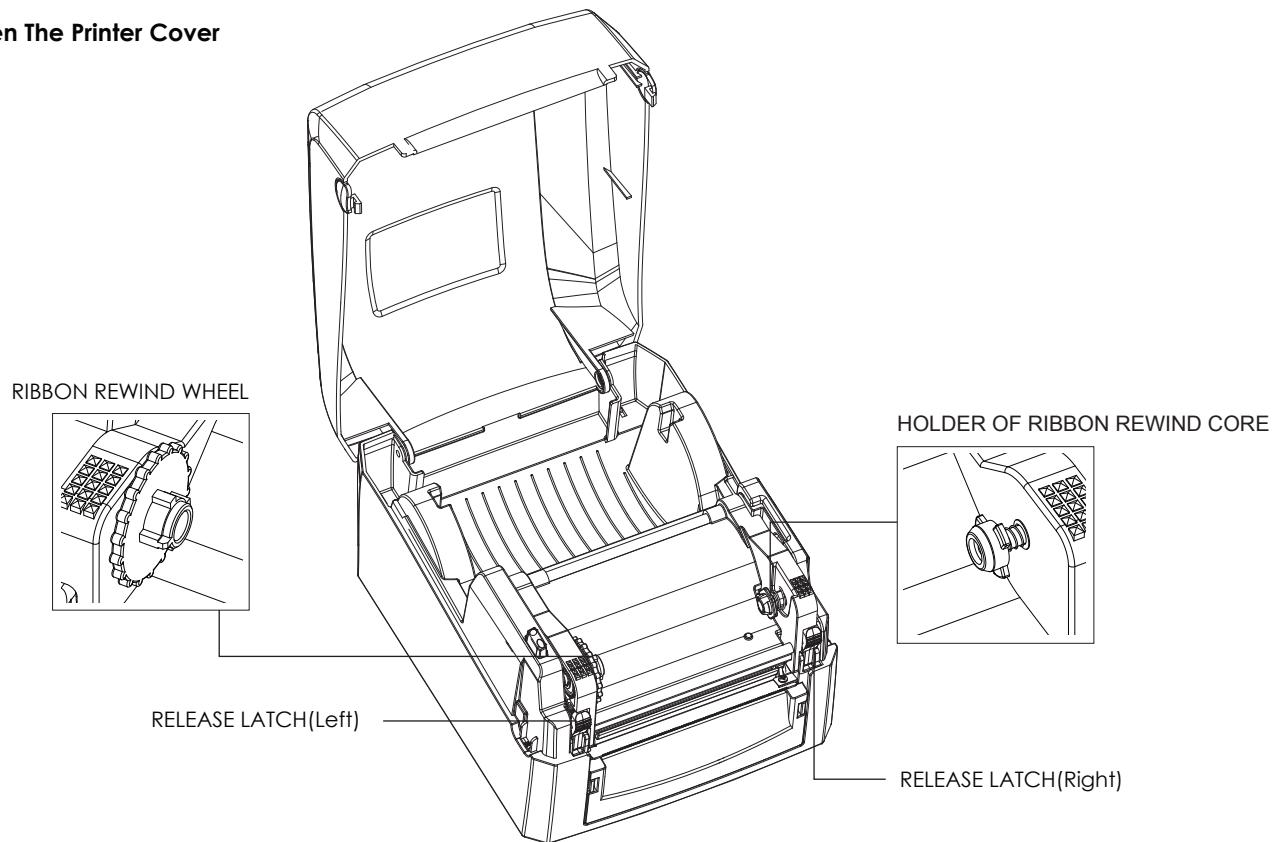
- Rear View



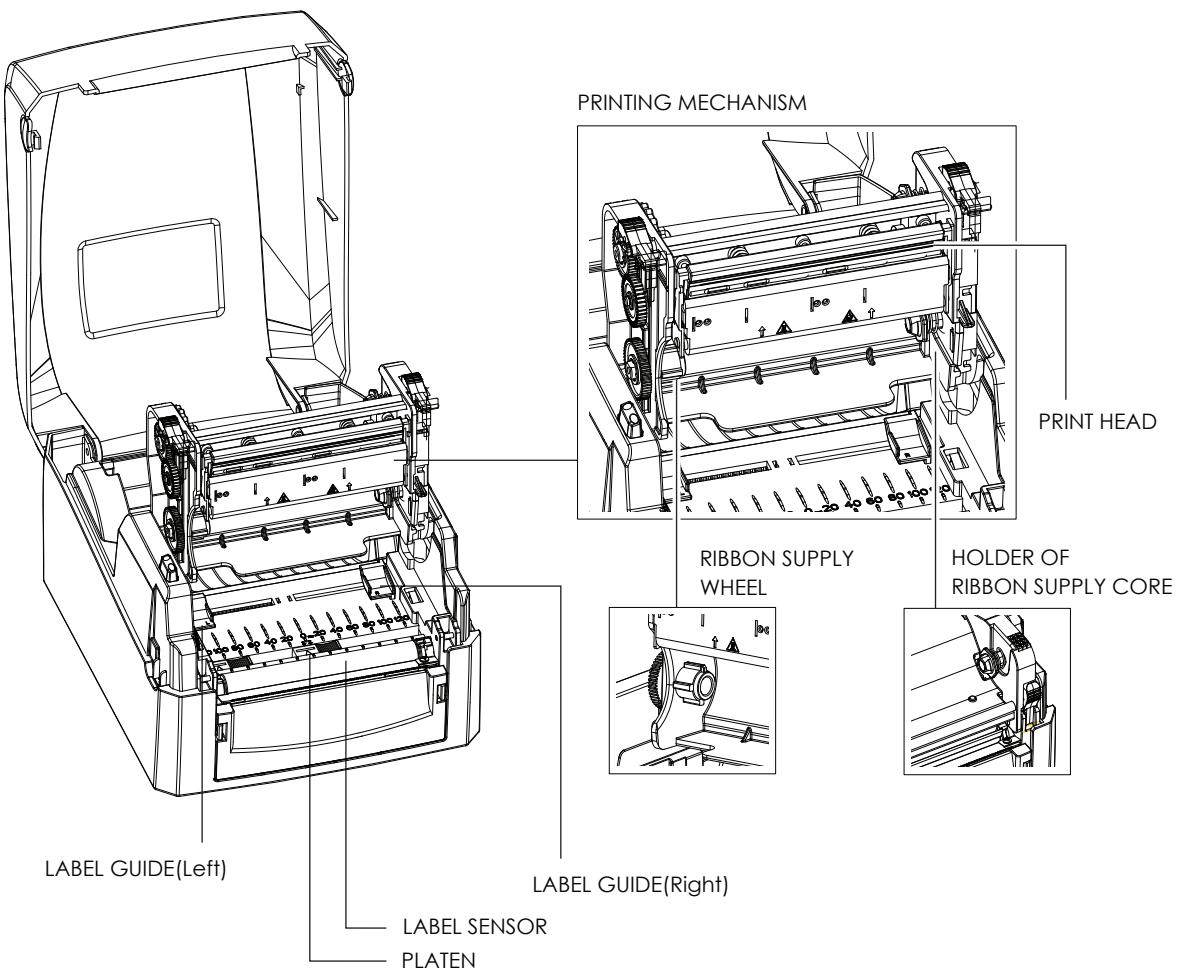
1

Barcode Printer

Open The Printer Cover



Open The Printing Mechanism

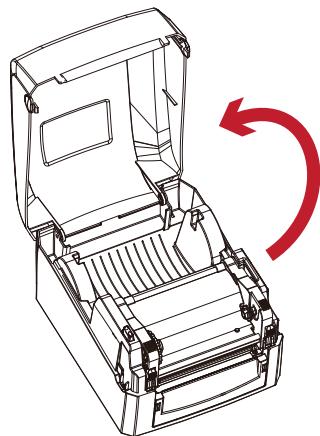
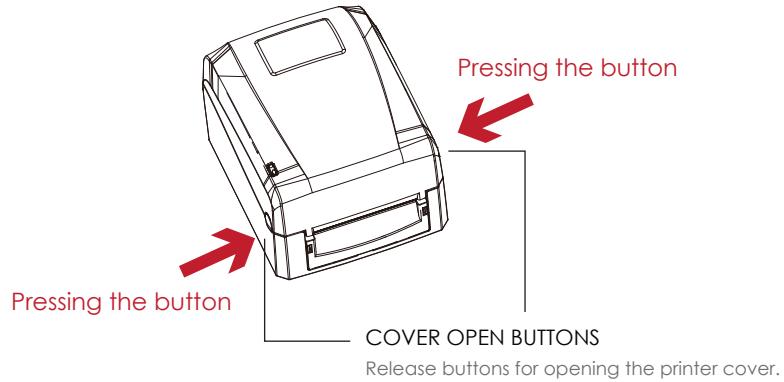


2 Printer Setup

2.1 Open The Printer Cover

Pressing The Cover Open Buttons

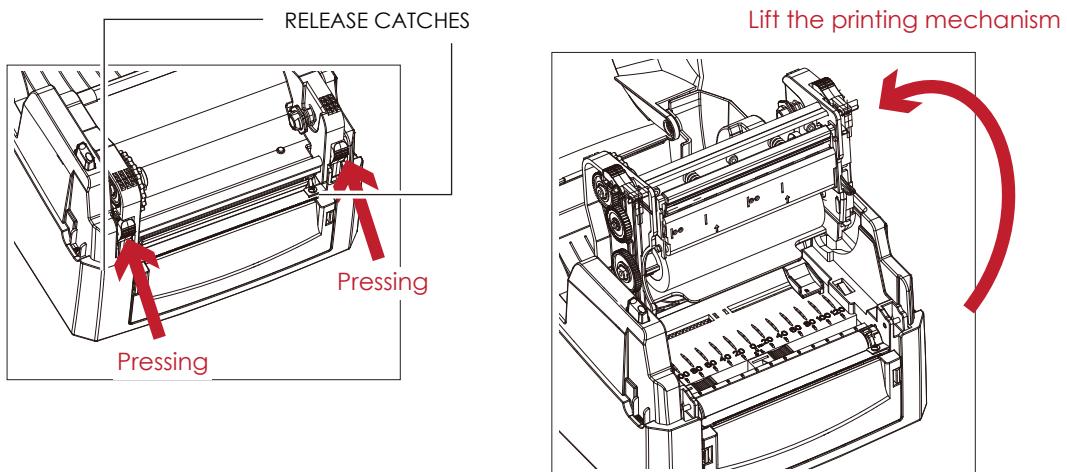
Place the printer on a flat surface. Open the printer cover by pressing the release buttons on both sides of the printer housing and lift the cover.



2.2 Open The Printing Mechanism

Pressing The Release Catches

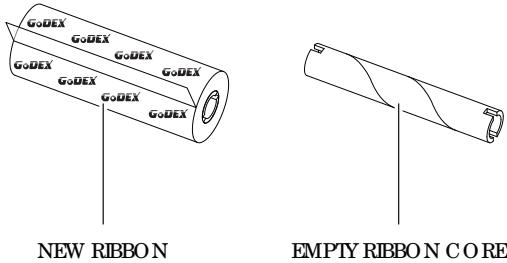
Release and lift the printing mechanism.



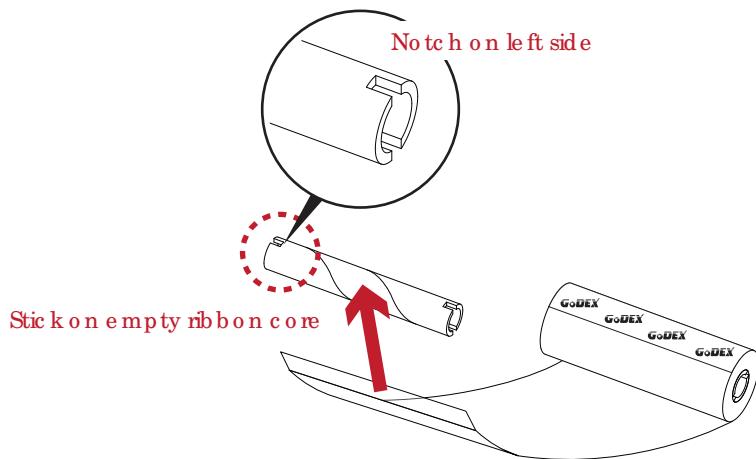
2 Printer Setup

2.3 Loading The Ribbon

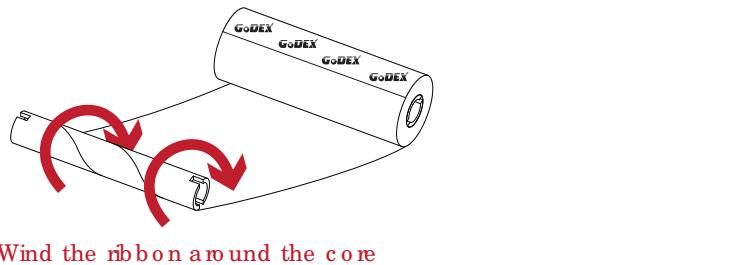
A New Ribbon Module Installation



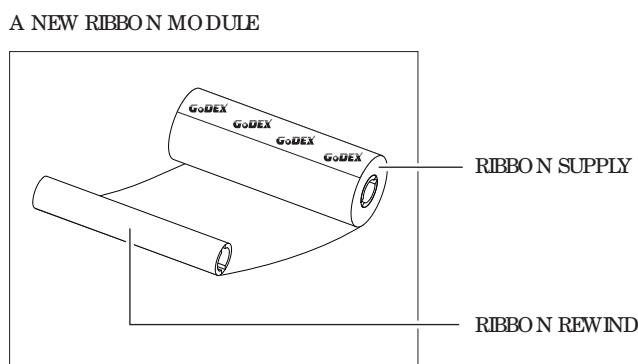
1. Attach the ribbon to the empty ribbon core with the adhesive strip at the end of the ribbon.



2. Wind the ribbon around the empty ribbon core for 2 to 3 circles.

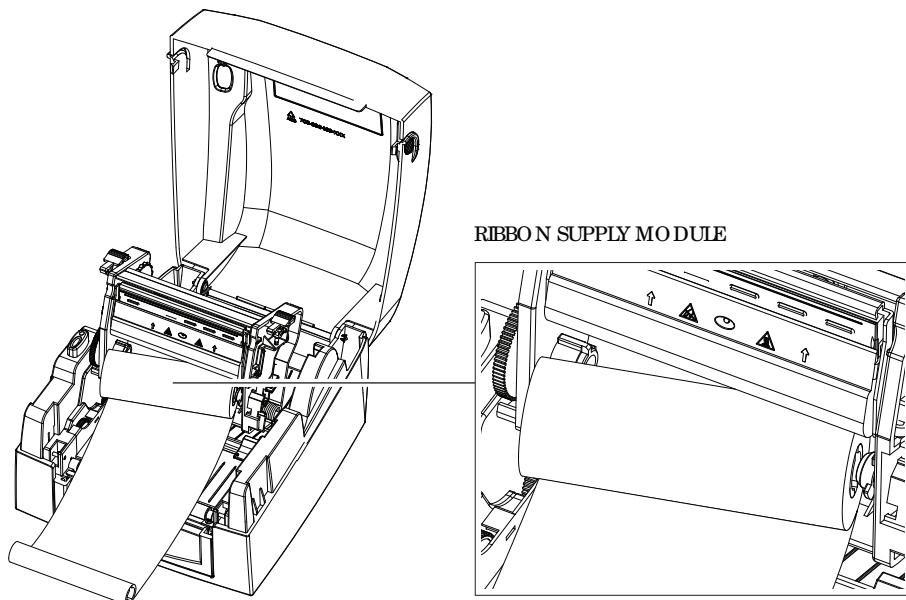


3. A ribbon module is assembled as below.

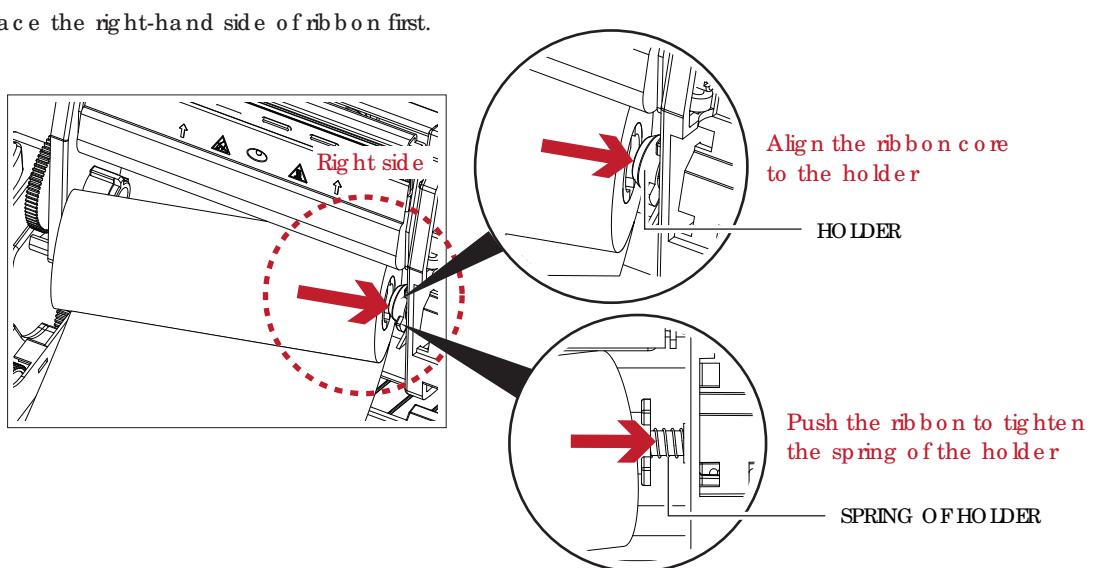


2 Printer Setup

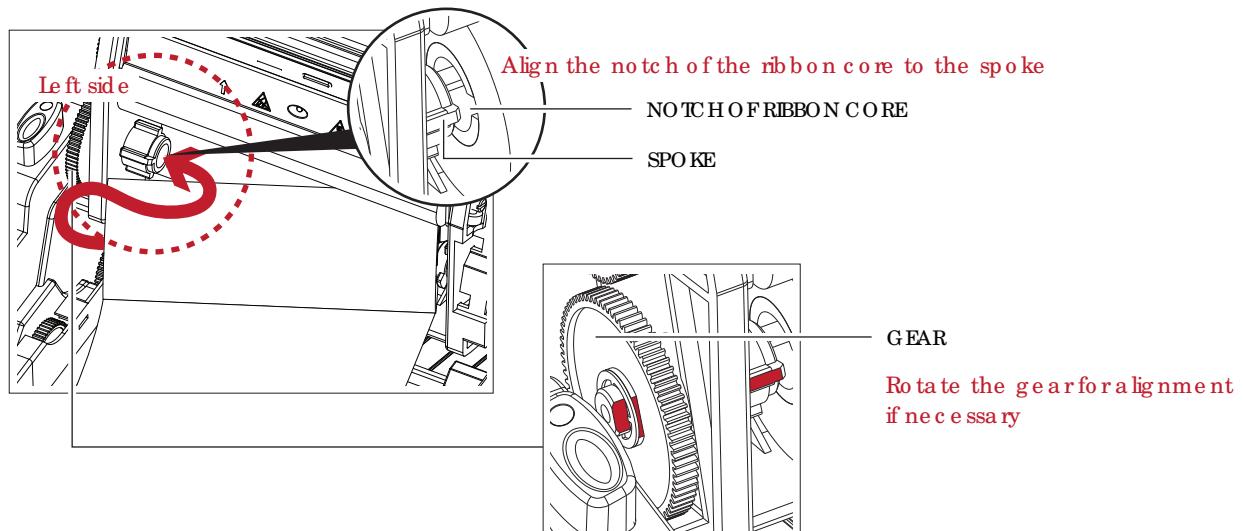
Load The Ribbon On The Printer For Ribbon Supply Module



1. Place the right-hand side of ribbon first.

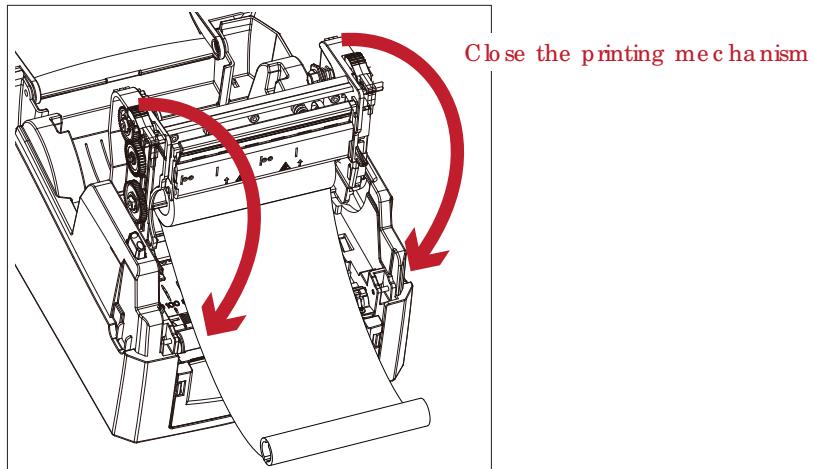


2. Then place the left-hand side of the ribbon.

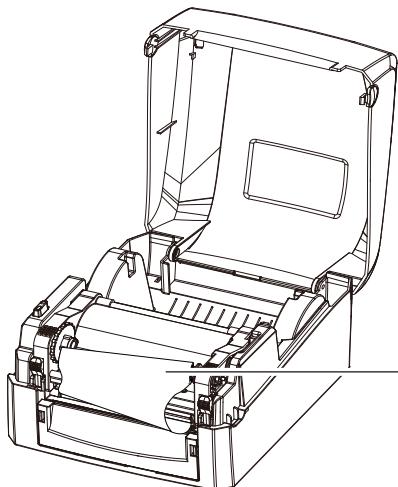


2 Printer Setup

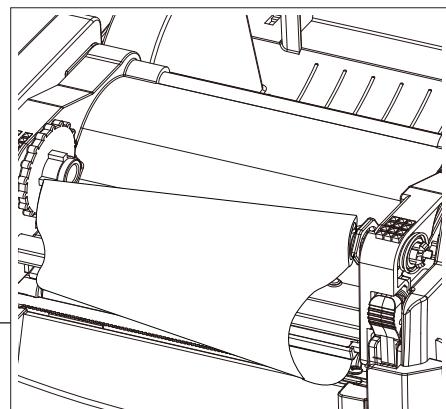
- Close the printing mechanism to complete the ribbon supply module loading.



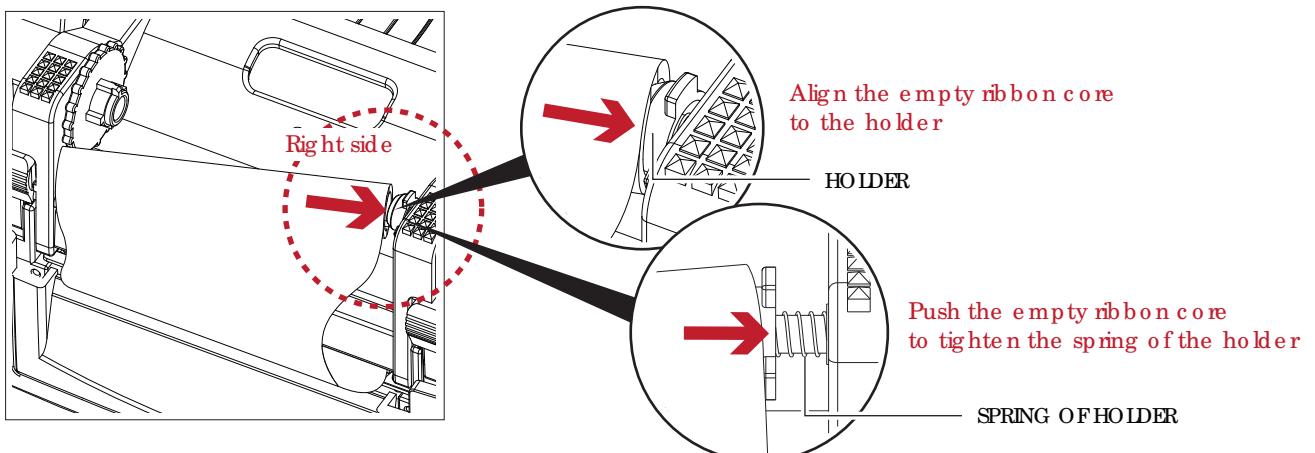
Load The Ribbon On The Printer For Ribbon Rewind Module



RIBBON REWIND MODULE

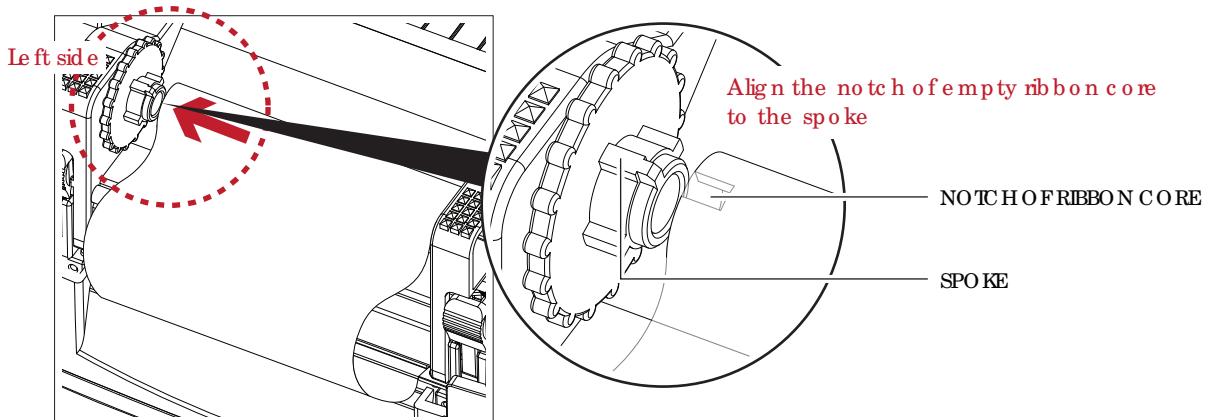


- Place the right-hand side of empty ribbon core first.

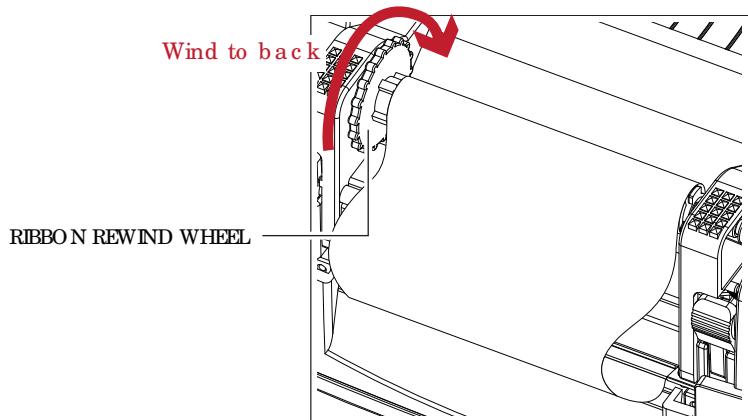


2 Printer Setup

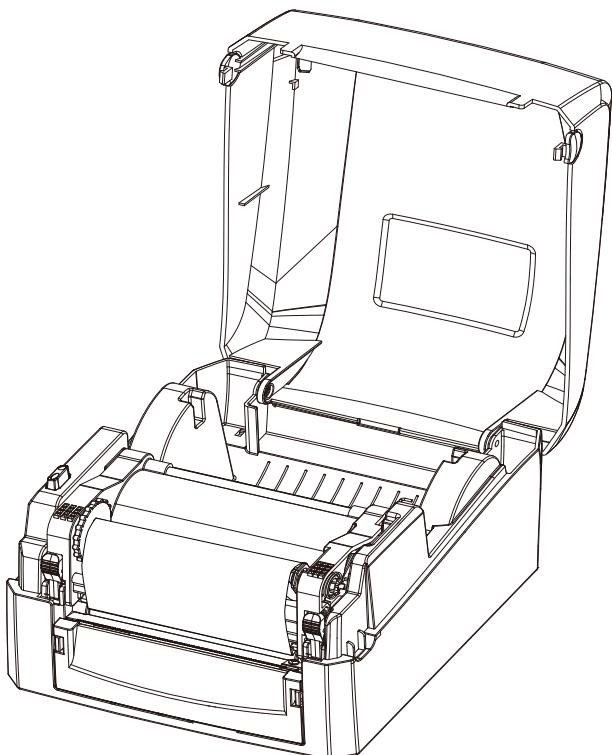
- Then place the left-hand side of the empty ribbon core.



- Turn the ribbon rewind wheel to tighten the ribbon until it has no wrinkles.



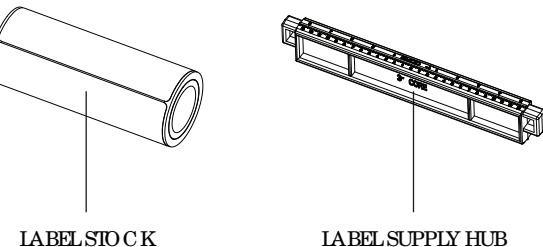
- Ribbon loading completed.



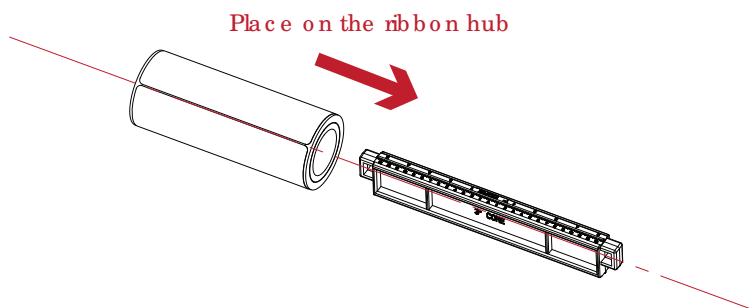
2 Printer Setup

2.4 Loading The Label Roll

A New Label Roll Module Installation

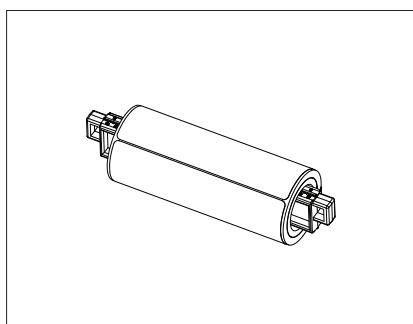


1. Place the label stock on the label supply hub, attach the label guide plates to the label stock holder.



2. A label roll module is assembled as below.

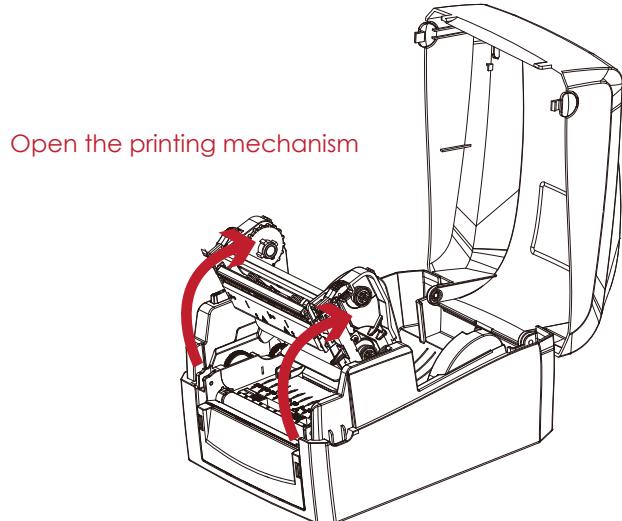
A NEW LABEL ROLL MODULE



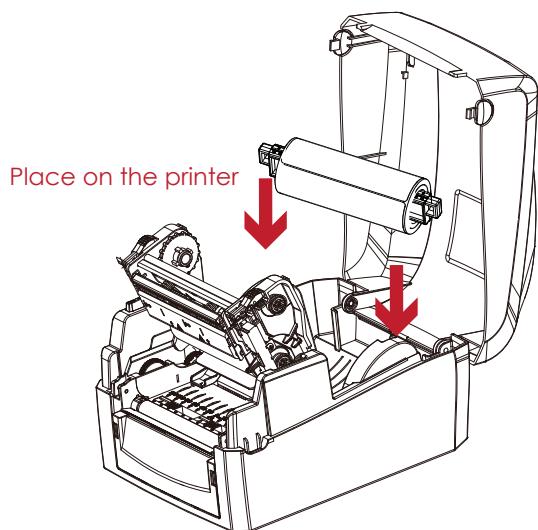
2 Printer Setup

Load The Label Roll Module On The Printer

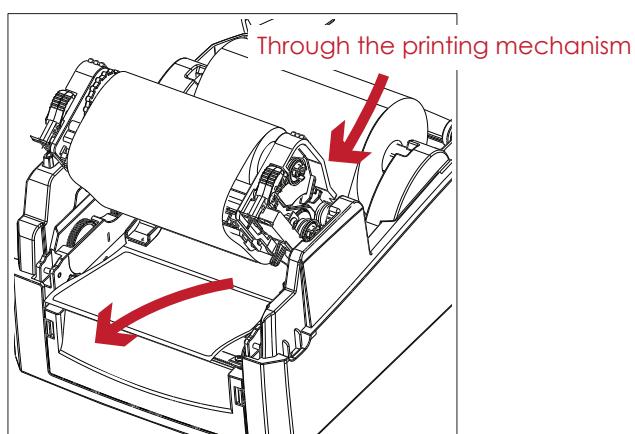
1. Release the printing mechanism and lift it.



2. Place the label roll module on the printer.

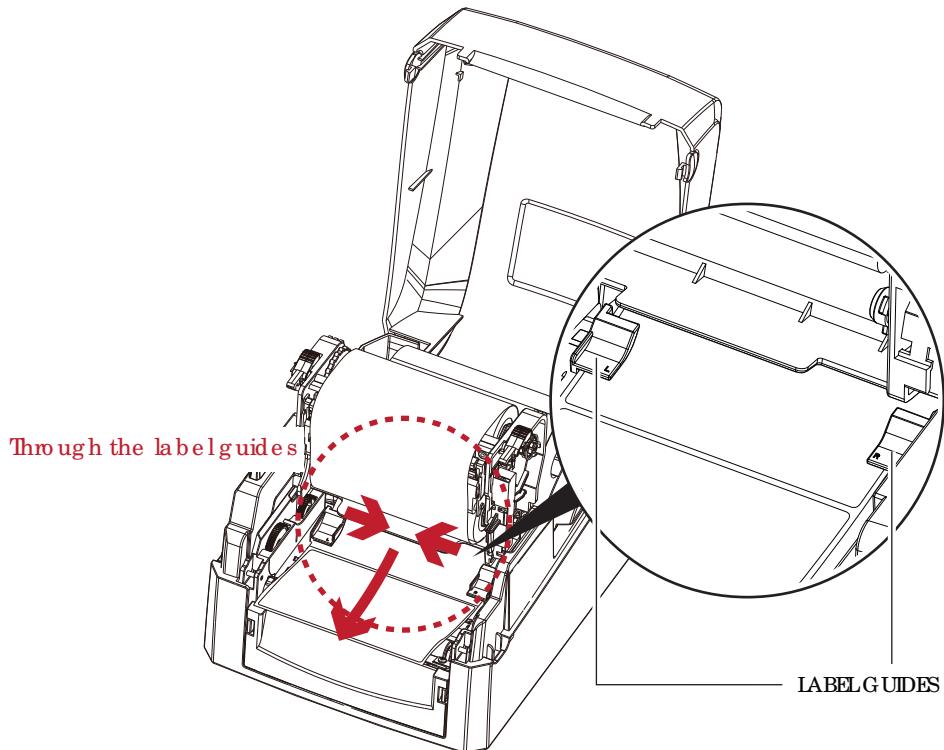


3. Pass the label through the printing mechanism.

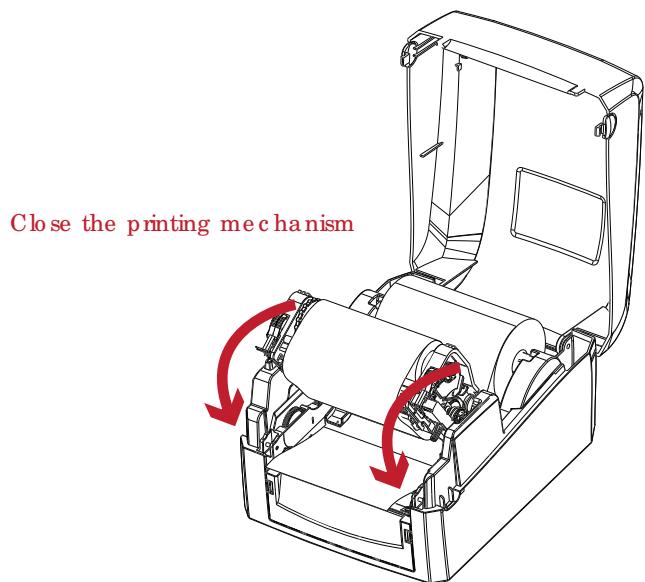


2 Printer Setup

- Pass the label through the label guides and adjust the label guide to the label width. The label guide will help to prevent the label swaying.



- Close the printing mechanism and top cover to complete the label loading.

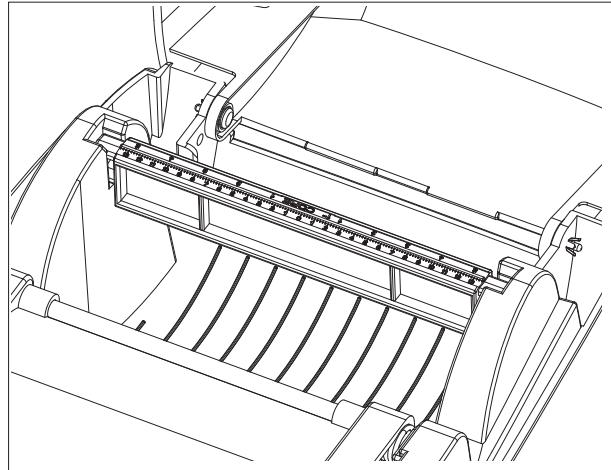
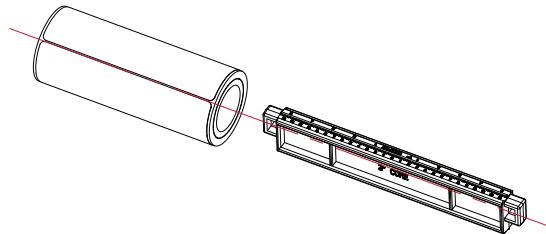


2 Printer Setup

2.5 Loading The Label Supply Hub

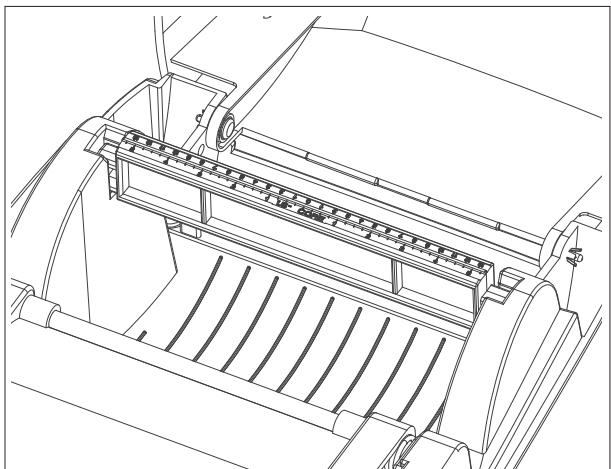
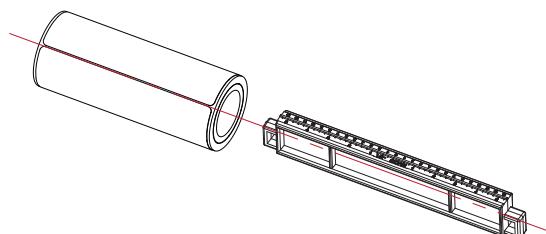
1" Cores

Loading the label supply hub for 1" cores.



1.5" Cores

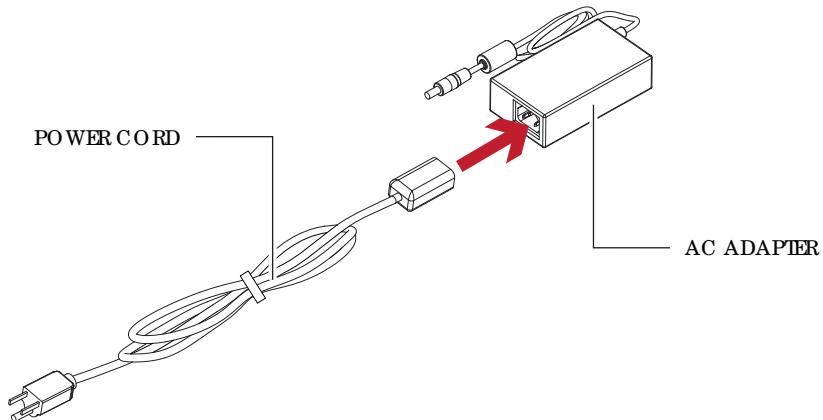
Loading the label supply hub for 1.5" cores.



2 Printer Setup

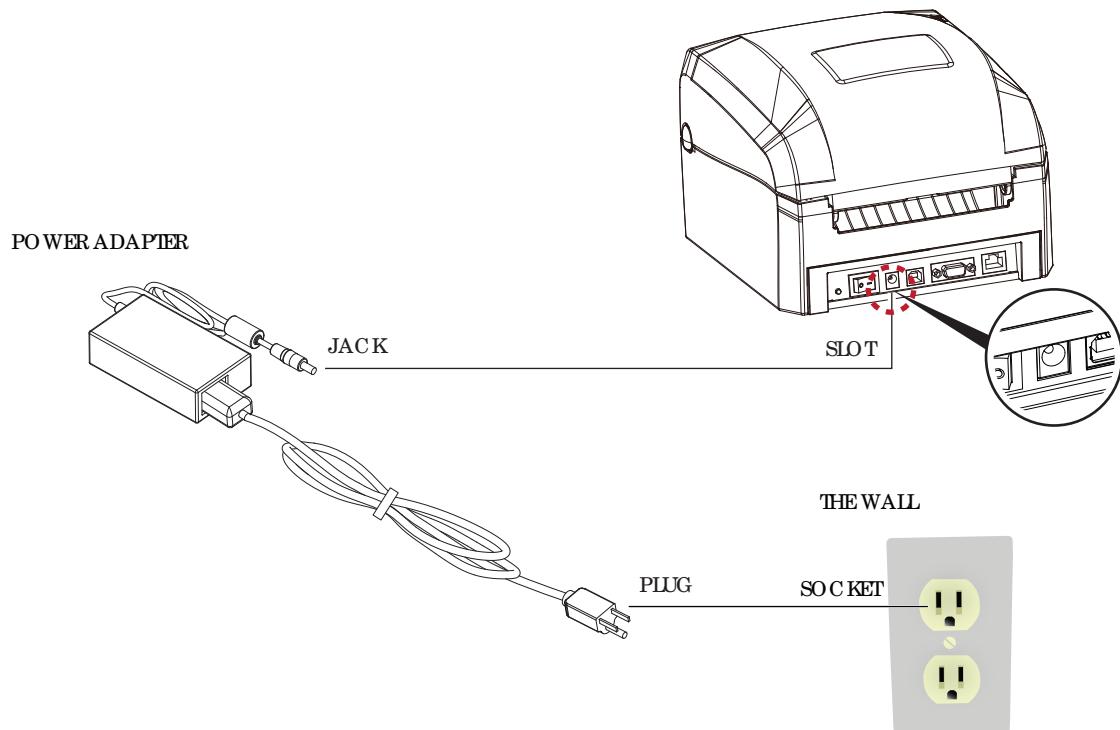
2.6 Connecting The Printer To The Host Computer

1. Please make sure that the printer is switched off.
2. Connect the power cord to the AC adapter.



Connect the jack of the power adapter to the printer and connect the plug of the power adapter to the socket of the wall.

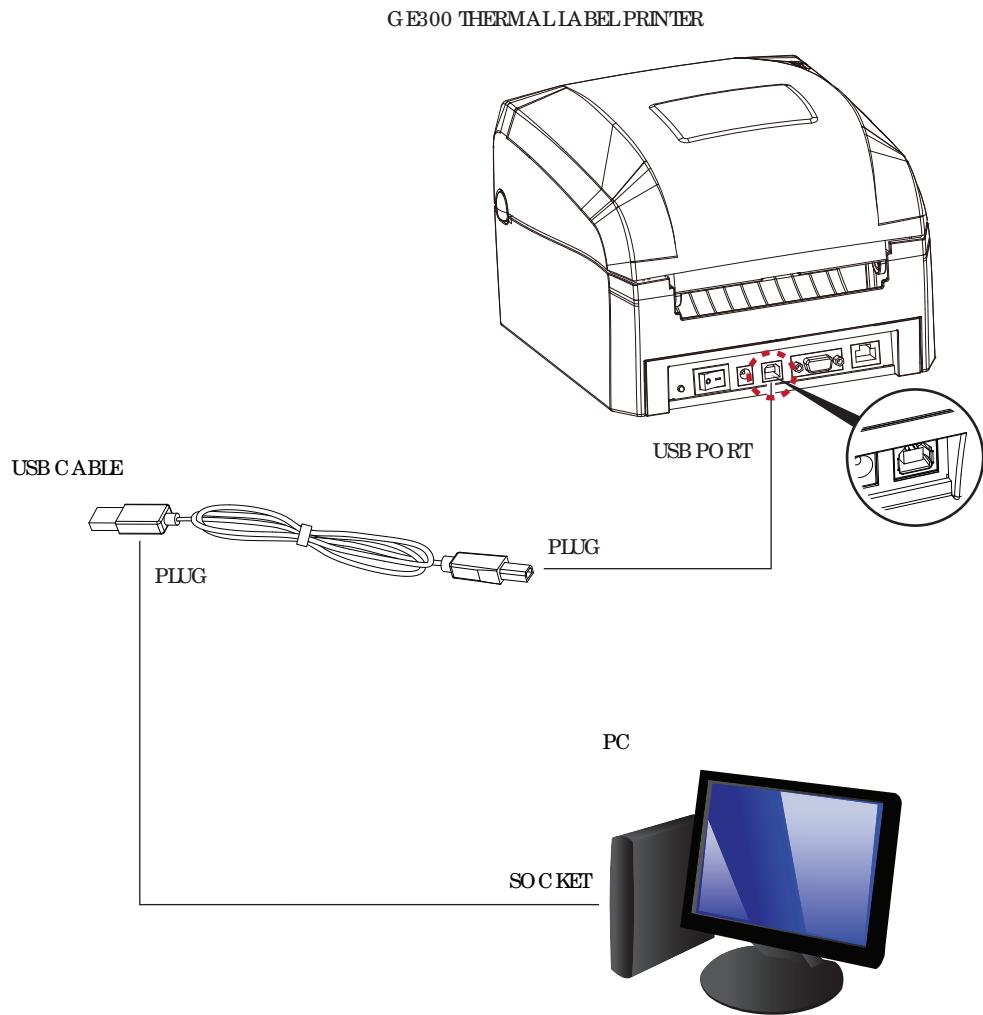
GE300 THERMAL LABEL PRINTER



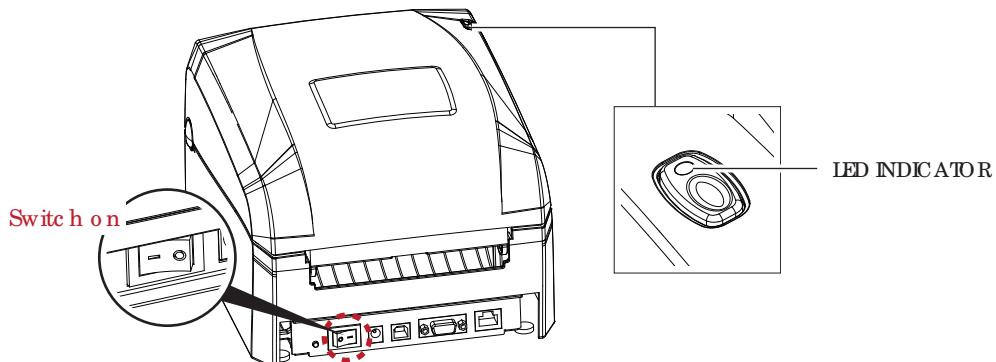
※This equipment must be earthed. The power plug must be connected to a properly wired earth ground socket outlet.
An improperly wired socket outlet could place hazardous voltages on accessible metal parts.

2 Printer Setup

3. Connect the USB/parallel cable to the printer and host computer.



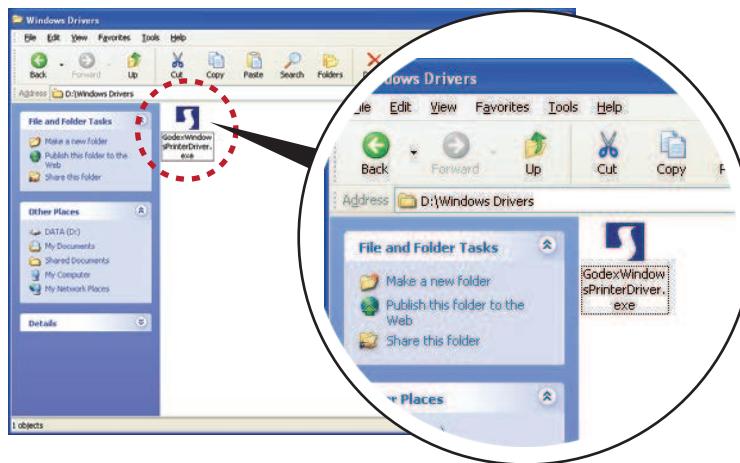
4. Switch on the printer. The LED indicator should now light up.



2 Printer Setup

2.7 Installing The Driver

1. Insert the product CD in the CD/DVD drive of the host computer and open the "Seagull Drivers" folder on the CD. Select the icon for the driver file and click it to start the installation.



2. Follow the instructions on the screen. The Driver Wizard guides you through the installation procedure. Select 'Install printer drivers'.

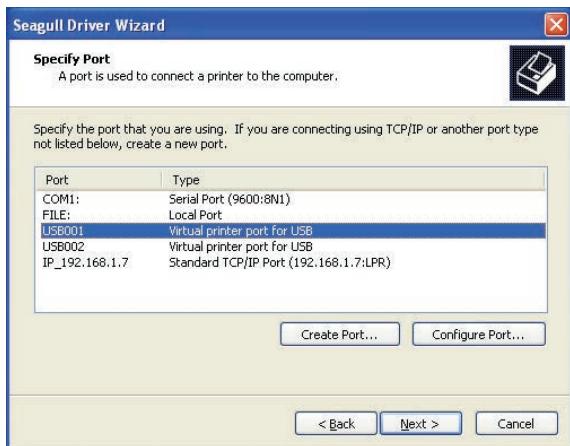


3. Specify your printer model

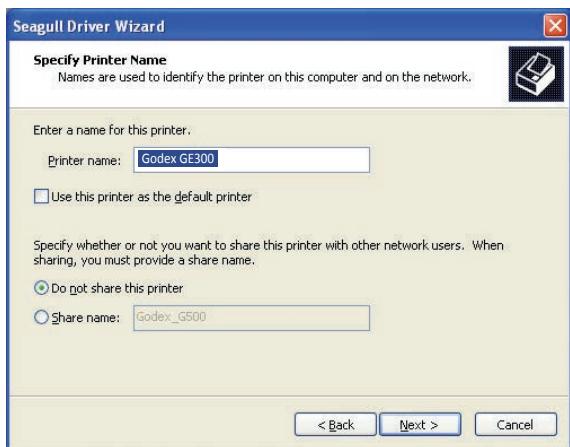


2 Printer Setup

- Specify the port used to connect the printer to the host computer.



- Enter a printer name and assign the appropriate rights.



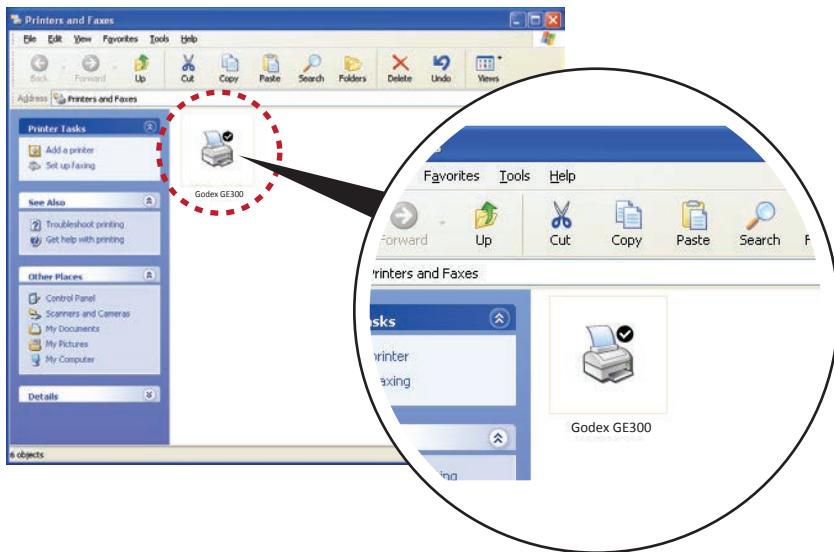
- Once the installation is complete, a summary of the printer settings is displayed.

Check whether the printer settings are correct and click 'Finish' to start copying the driver files. Wait until copying is complete, then finish the installation.



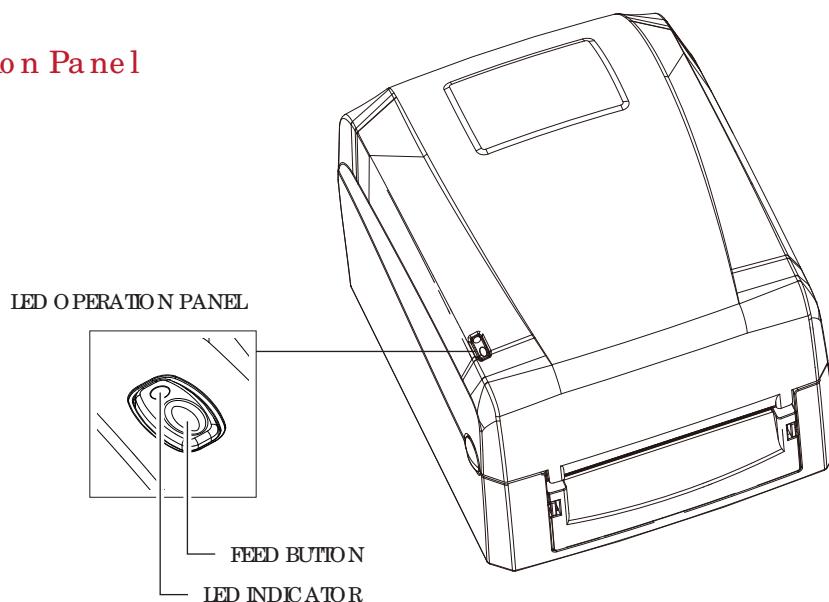
2 Printer Setup

- Once the driver installation is complete, the new printer should appear in the "Printers and Faxes" folder.



3 Operation Panel

3.1 LED Operation Panel



FEED Button

When you press the FEED button, the printer moves the label to the defined stop position.

If you are using continuous labels, pressing the FEED button will move label stock until you release the button again.

If you are using individual labels, pressing the FEED button will move only one label.

If the label does not stop at the correct position, you need to run the auto-detection function on the label stock, please see Section 3.3 Label Calibration and Self Test.

LED Indicators

LED Indicator	Status	Description
Green	Standby	The printer is ready for operation.
Red, Orange	Error	The printer has detected an error. See Section 3-2. Error Alerts.

3 Operation Panel

3.2 Error Alerts

In the event of a problem that prevents normal functioning of the printer, you will see an error message on LED indicators and hear some beep signals. Please refer to below table for the error alerts.

Error Light

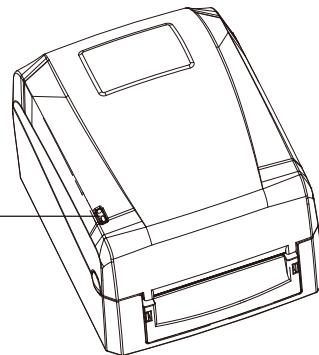
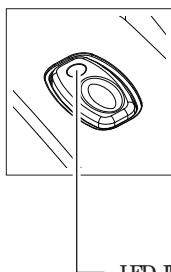
Colour

- Red 
- Orange 

Flashing Frequency

- Fast Flashing 
- Slow Flashing 
- Light On 

LED OPERATION PANEL



LED Indicator	Status	Description	Solution
 → 	Media Error	Unable to detect the paper.	Run the auto-detection function again.
 → 		The ribbon or labels are finished.	Replace the ribbon or label roll.
 → 	Settings Error	Paper jam.	<p>Possible reasons:</p> <p>The paper feed roller is blocked. No gap or black mark could be detected.</p>
 → 	Memory Error	No ribbon is loaded, but the small transfer mode is selected as printing mode.	<ol style="list-style-type: none">To work in the small transfer mode, load a ribbon.Alternatively, select the direct thermal printing mode.
		The memory is full. The printer also prints the message "Memory full".	Delete data you no longer need from the printer memory.
	Print Head Error	Unable to find file. The printer also prints the message "File name cannot be found".	Use the "~X4" command to print a list of all existing file names. Check whether the file name is correct.
		File name already exists. The printer also prints the message "File name is repeated".	Change the name of the file and try storing it on the printer again.
		The print head temperature is too high.	Wait for the print head to cooldown to operating temperature. The printer will then switch to standby mode and the LED will stop flashing.

3 Operation Panel

3.3 Label Calibration and Self Test

Label Calibration

The printer can automatically detect and store label height.

That means the host computer does not need to transmit the label height to the printer.

Self Test

Self-test function lets you check whether the printer is functioning normally.

Here is how you run the label size calibration and self test.

1. Check that the label stock is loaded correctly.
2. Switch off the printer.
3. Switch the printer on again, keeping the FEED button pressed. When the LED starts to flash red, release the FEED button. The printer will now measure the label stock and store the label height.
4. Once the printer has successfully measured the label stock, it will print a self test label.

The contents of a self-test printout are listed below.

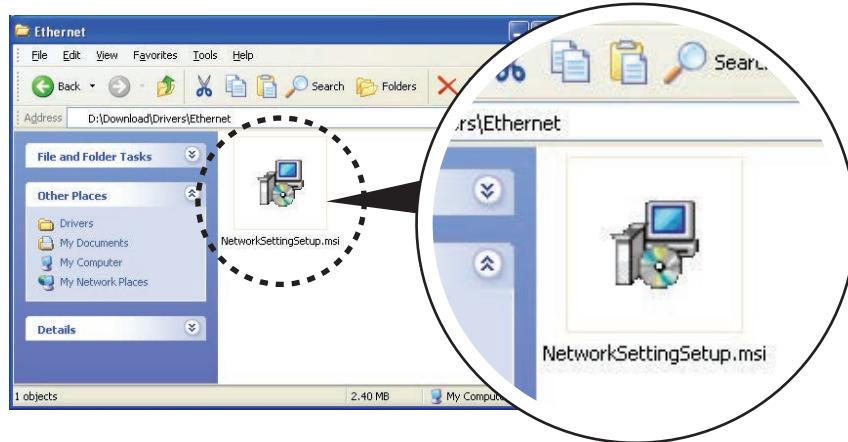
Model & Version	G E300:GX.XXX
USB ID setting	USB S/N:12345678
Serial port setting	Serial port:96,N,8,1
MAC address of Ethernet port	MAC Ad dr:xx-xx-xx-xx-xx-xx
IP protocol setting	DHCP Ena ble
IP address of Ethernet port	IP xxx.xxx.xxx.xxx
Gateway setting	Gat e way xxx.xxx.xxx.xxx
Netmask setting	Sub-Mask xxx.xxx.xxx.xxx
Number of DRAM installed	# #####
Image buffer size	Image b uffer size :1500 KB
Number of forms	0000 FORM(S) IN MEMORY
Number of graphics	0000 GRAPHIC(S) IN MEMORY
Number of fonts	000 FONT(S) IN MEMORY
Number of Asian fonts	000 ASIAN FONT(S) IN MEMORY
Number of Databases	000 DATABASE(S) IN MEMORY
Number of Scalable fonts	000 TIF(S) IN MEMORY
Free memory size	4073 KB FREE MEMORY
Speed, Density, Ref. Point, Print direction	^S4 ^H8 ^R000 ~R200
Label width, Form length, Stop position	^W102 ^Q100,3 ^E18
Cutter, Label Dispenser, Mode	O ption:^D0 ^O 0 ^AD
Sensor Setting	Re fle c tive AD:1.96 2.84 2.49[0.88_23]
Code Page	Code Page:850
Printer is on factory default	De fault sta te=Ye s

4 NetSetting for Ethernet

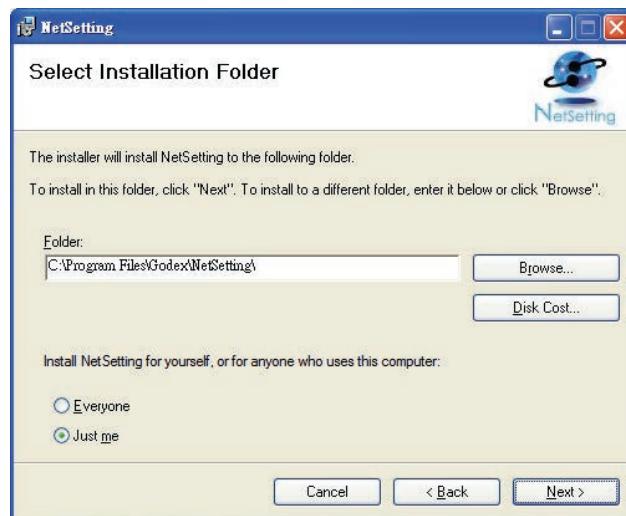
4.1 Installing The NetSetting software

The NetSetting software is used to manage the network configurations when connecting the printer via Ethernet port. It is available on product CD or can be downloaded from official website. To install the NetSetting, please follow below steps.

1. Insert the product CD in the CD/DVD drive of the host computer and open the "Ethernet" folder on the CD.
2. Select the icon for the NetSetting installation file and click it to start the installation.



3. Follow the instructions on the screen. The Setup Wizard guides you through the installation procedure.
4. Specify the "Installation Folder".



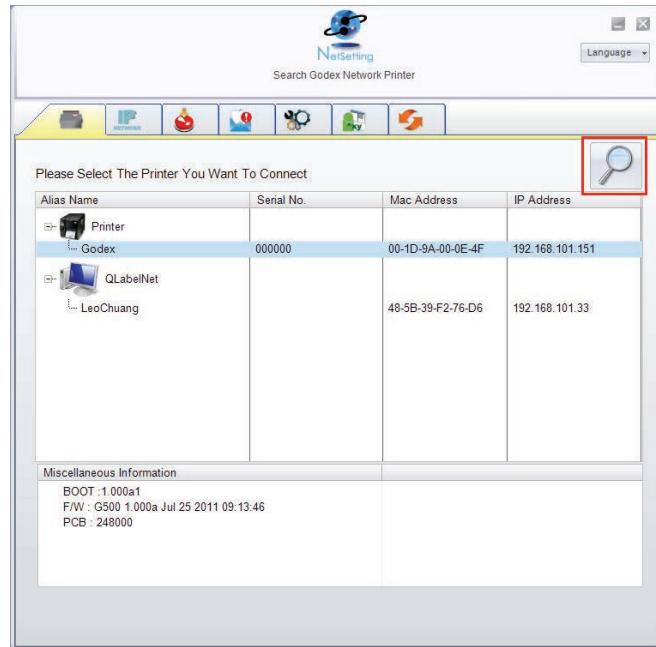
5. Click "Next" to start the installation.
6. Once the installation is completed; you will see the NetSetting icon on your desktop.



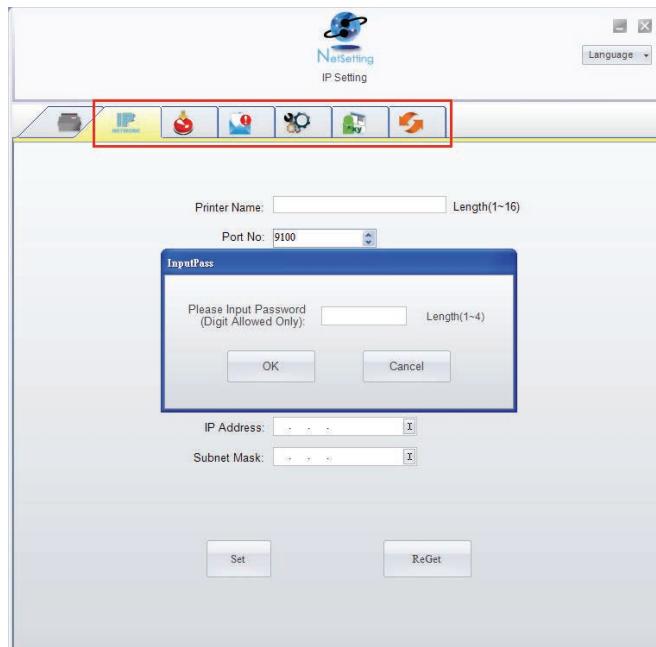
4 NetSetting for Ethernet

4.2 The Interface of NetSetting

Click the NetSetting icon to start the program; you will see the start page as below. The start page will display the basic information of connected printer and your PC.



Click the magnifying icon to search the Godex printers which are connected via Ethernet port in your network environment. Once a connected Godex printer is detected, it will be listed on the start page.



There are six tabs on the top of interface which can configure different types of network settings. But for the data security reason, you need connect password to enter the configuration pages.

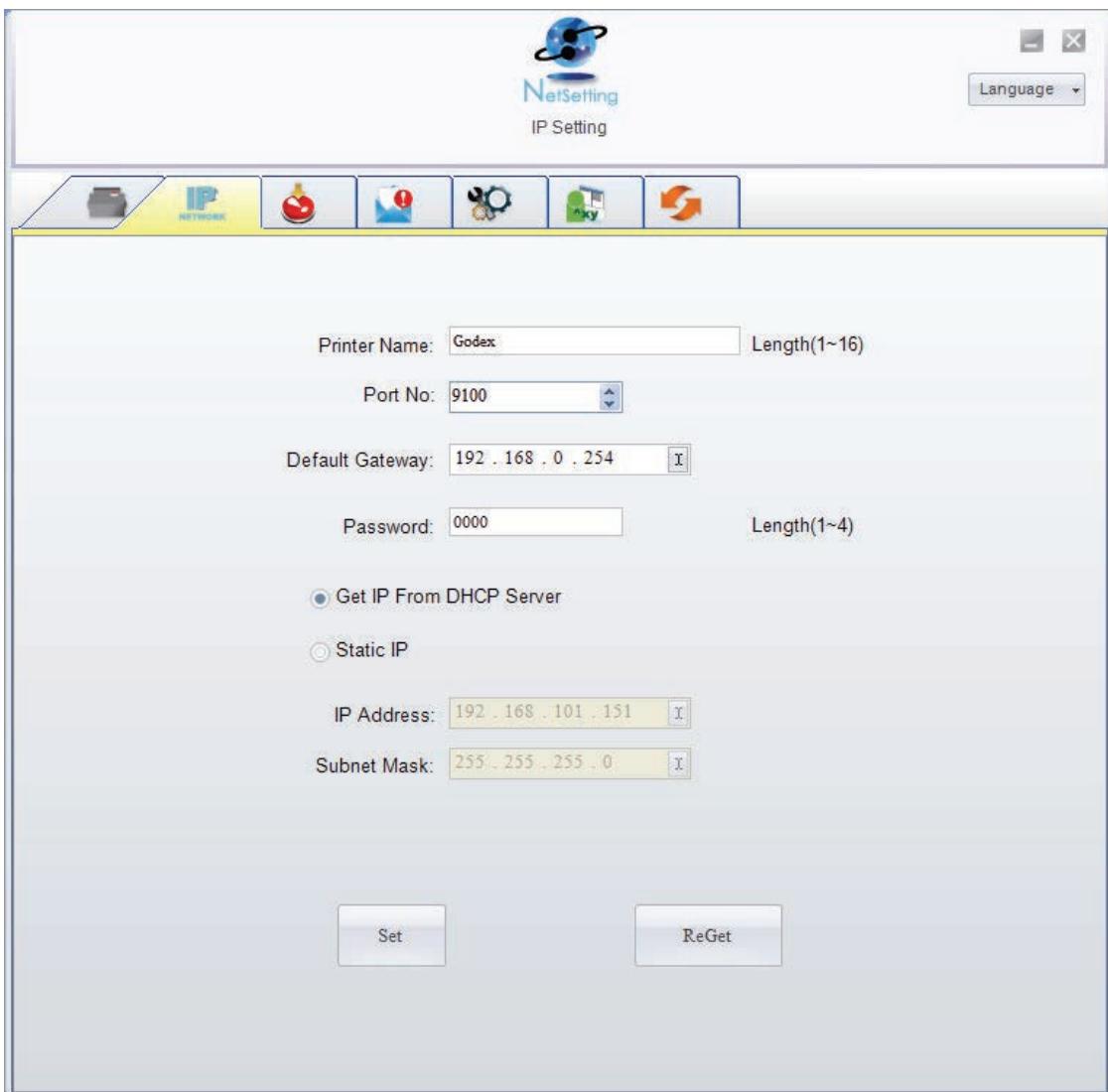
Notice

- * The default password is “1111”, you can change the password later from the “IP Setting” tab.

4 NetSetting for Ethernet

IP Setting

The IP Setting tab can change the printer name, Port number, Gateway setting and the password for configuring the printer. You can also set the printer's IP address either by DHCP or by Static IP.



You can press "Set" button to apply the settings and "ReGet" button to refresh the setting values.

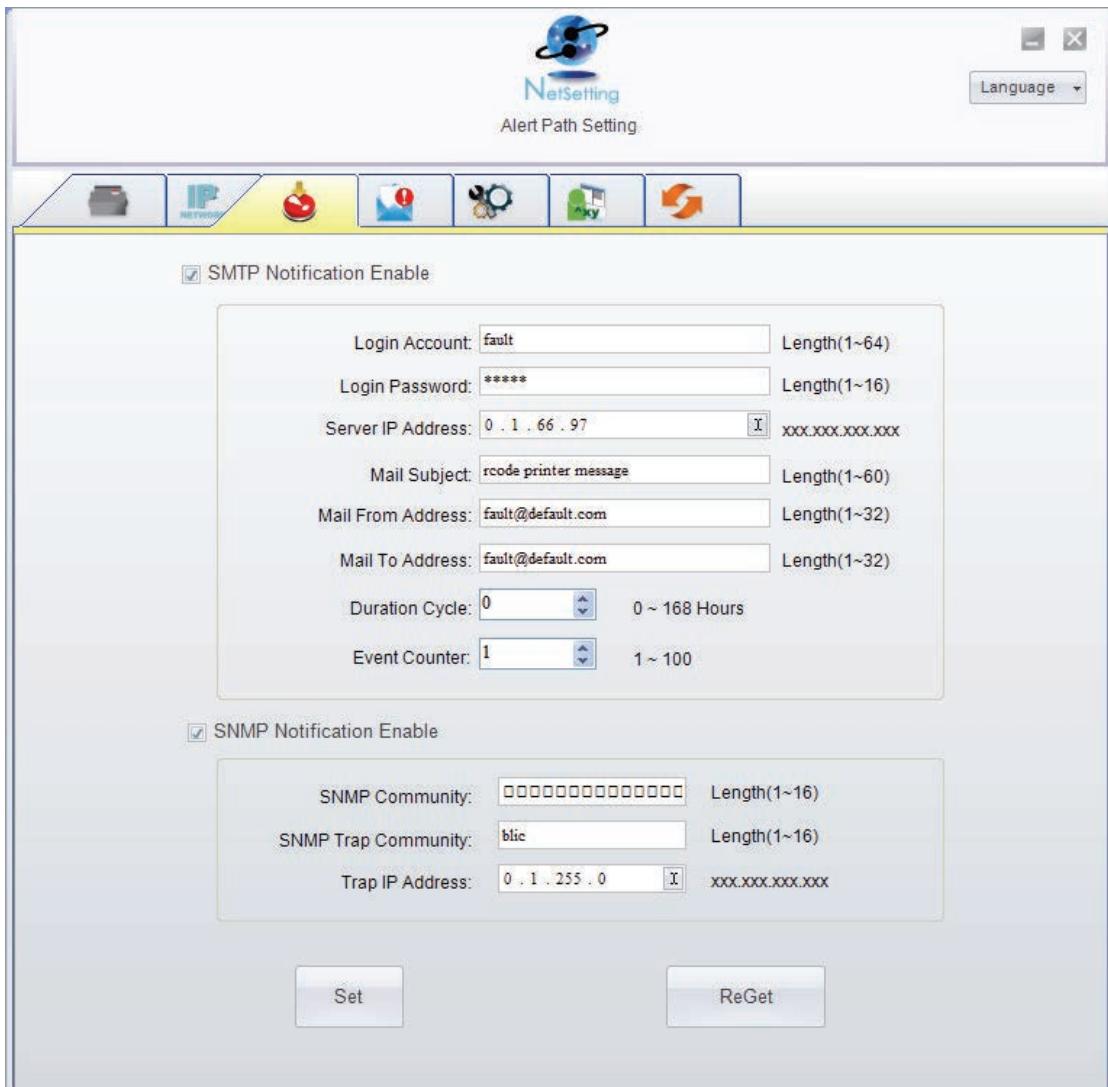
Notice

- * To fully benefit from the NetSetting software, you should be familiar with basic networking principles. Please contact your network administrator for related network setting information.
- * When enabling DHCP, if you find the IP Address as: IP = 169.254.229.88, Network mask = 255.255.0.0, Gateway = invalid (last value), the IP Address is invalid.

4 NetSetting for Ethernet

Alert Path Setting

NetSetting will send the alert messages to designated mail account when the error happened on printer. The alert messages are sent by SMTP (Simple Mail Transfer Protocol) or SNMP (Simple Network Management Protocol). You can set or change the configurations of SMTP and SNMP on this "Alert Path Setting" tab.

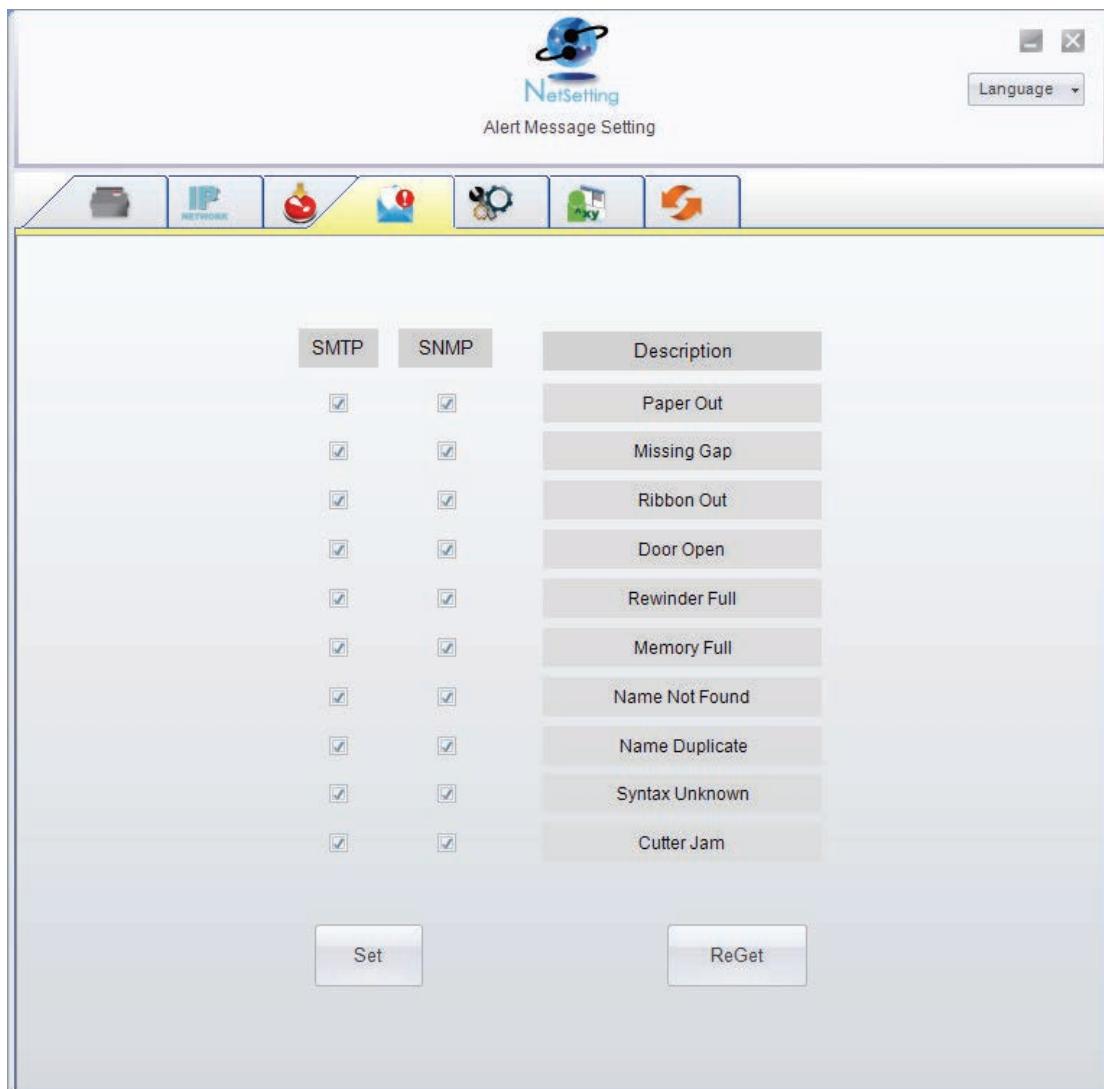


You can press "Set" button to apply the settings and "ReGet" button to refresh the setting values.

4 NetSetting for Ethernet

Alert Message Setting

For the alert message notification function, you can decide which error cases need to be sent out to the operator. Moreover, the alert messages can be set to be sent by SMTP, SNMP or both.

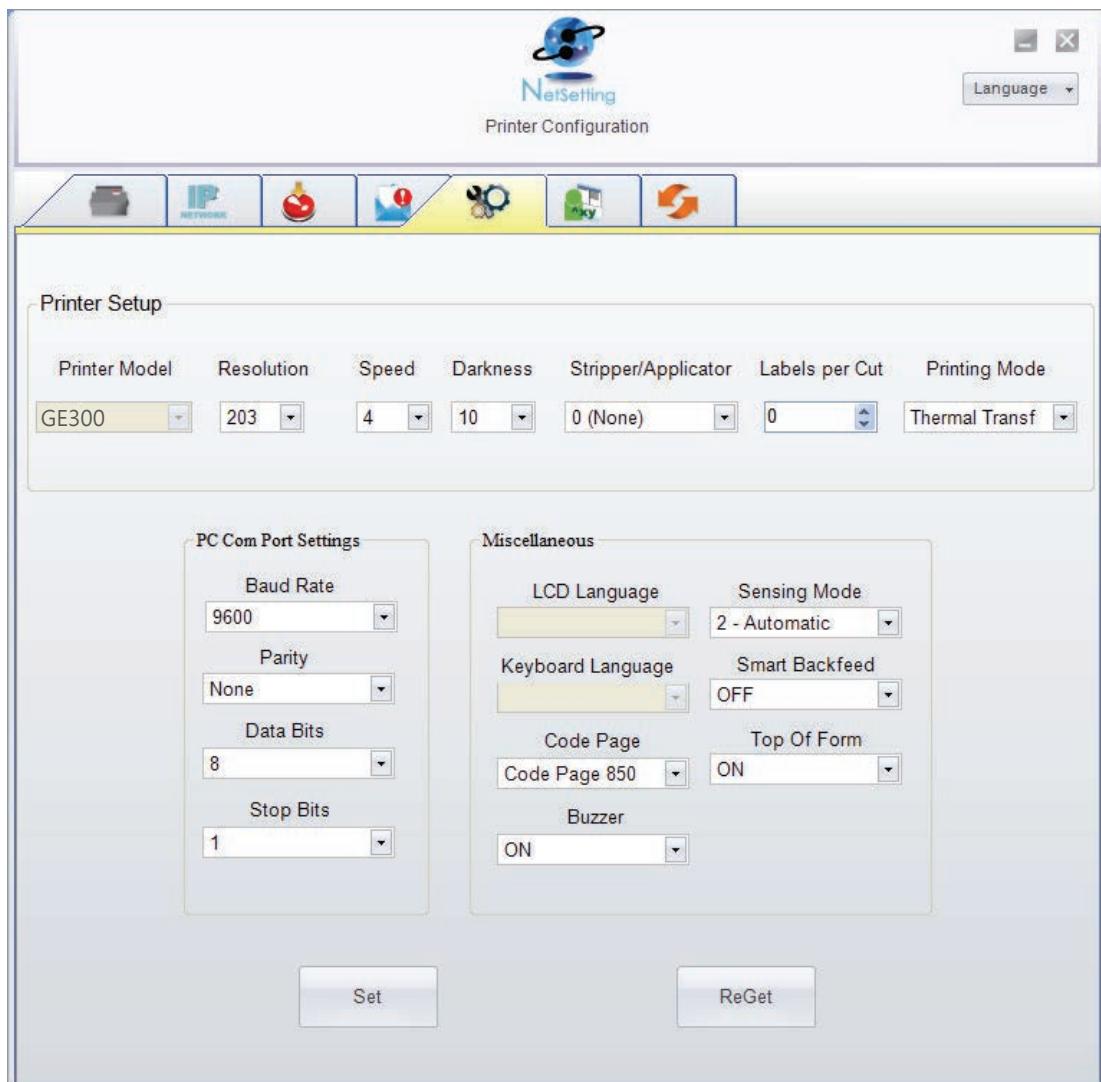


You can press "Set" button to apply the settings and "ReGet" button to refresh the setting values.

4 NetSetting for Ethernet

Printer Configuration

Set or change the configurations of connected printer. Most of key settings for the printer operation can be done by this setting page.



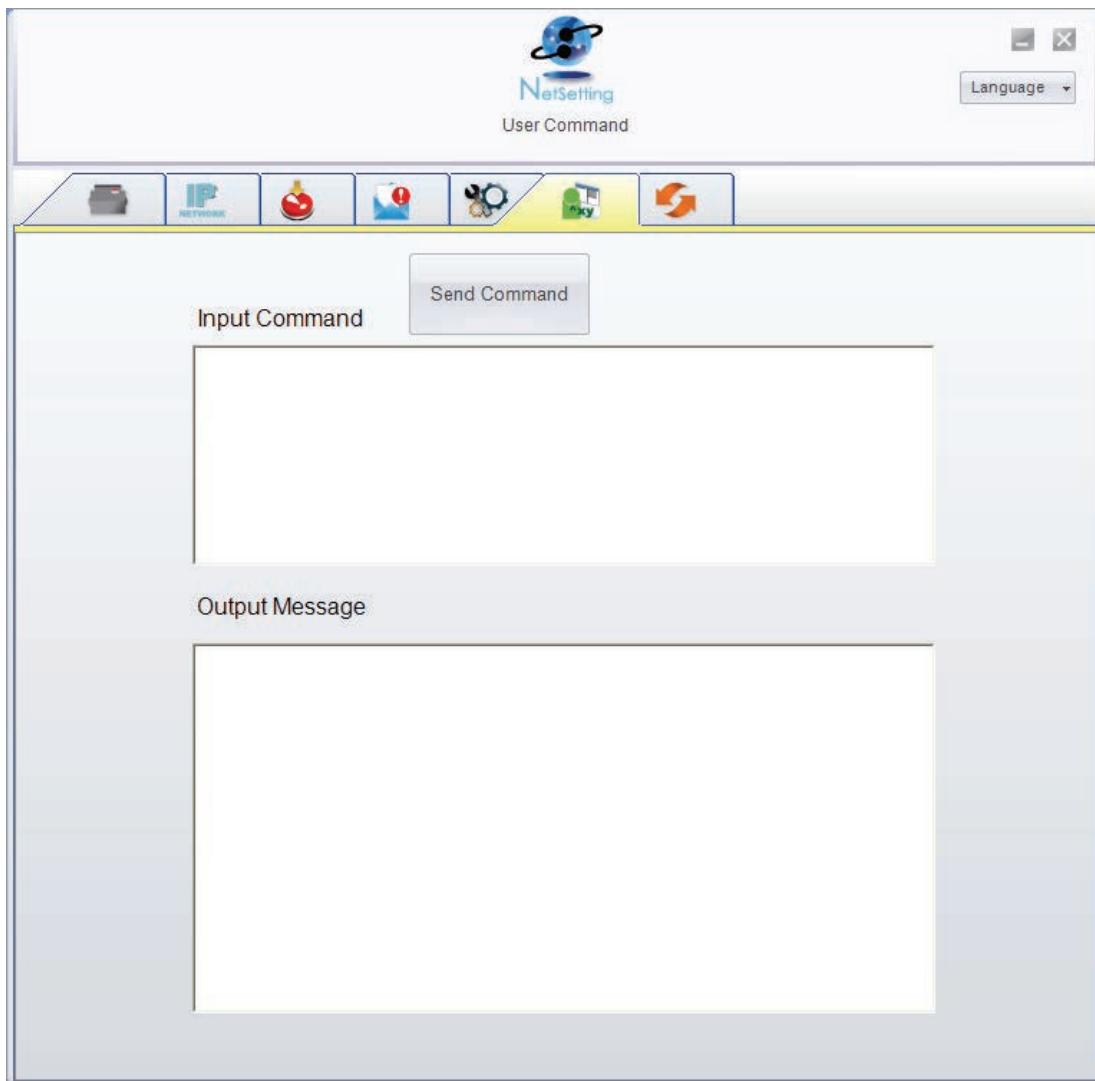
You can press "Set" button to apply the settings and "ReGet" button to refresh the setting values.

4 NetSetting for Ethernet

User Command

The "User Command" tab provides a communication interface for operator to control the printer. Input printer commands in "Input Command" window and press "Send Command" button, the commands will be sent to the printer.

For some commands that will return response message, the message will be displayed in "Output Message" window.

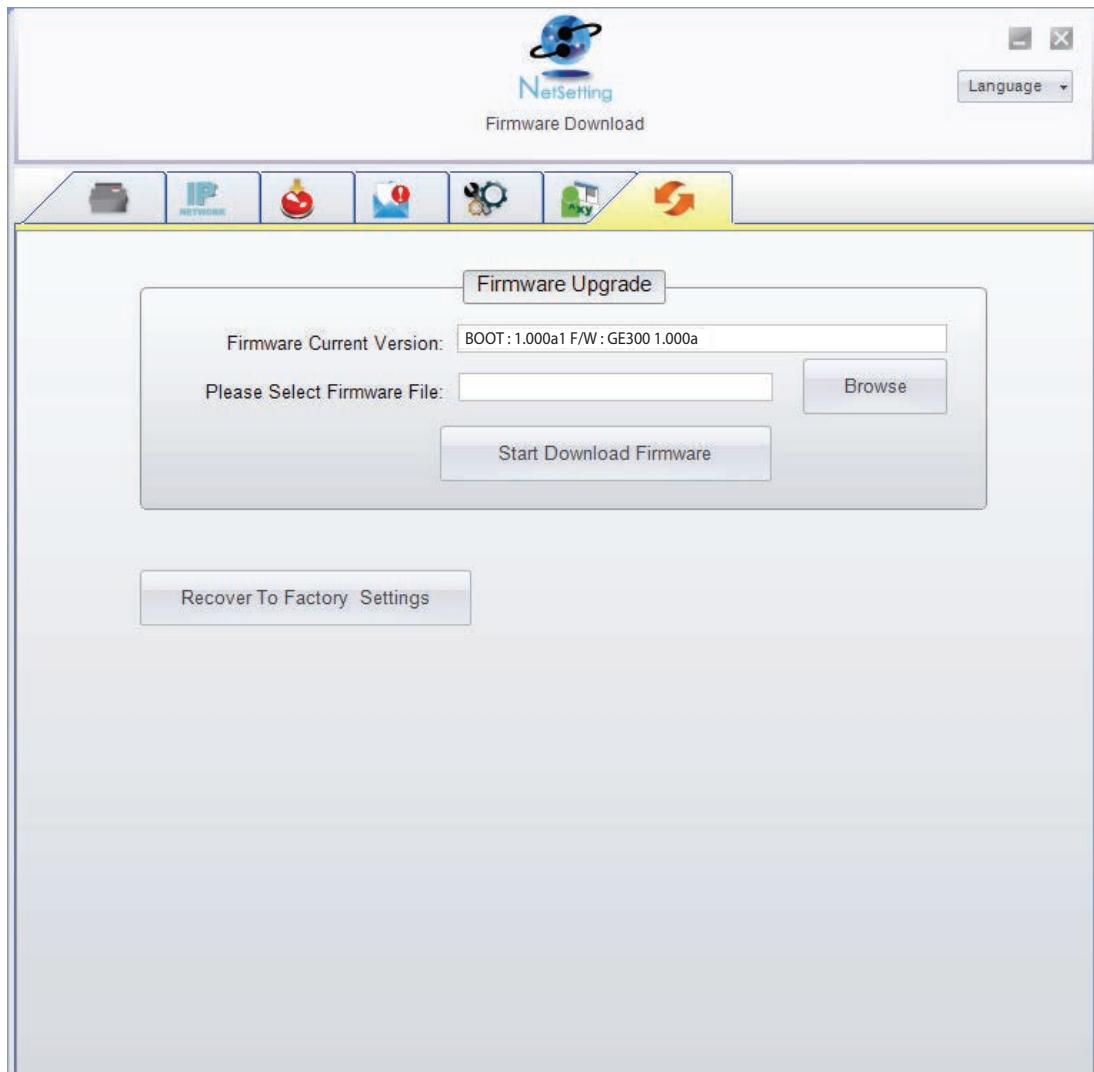


You can press "Send Command" button to send printer commands via Ethernet port and control the printer remotely.

4 Network Setting for Ethernet

Firmware Download

On “Firmware Download” tab, the current version of printer firmware will be showed on the screen. If you need to update the printer firmware, just specify the file location of firmware file and press “Start Download Firmware” button. The printer firmware then can be updated remotely.



In addition to the firmware update, you can press “Recover To Factory Settings” button to restore the printer configurations back to factory default.

5 Maintenance And Adjustment

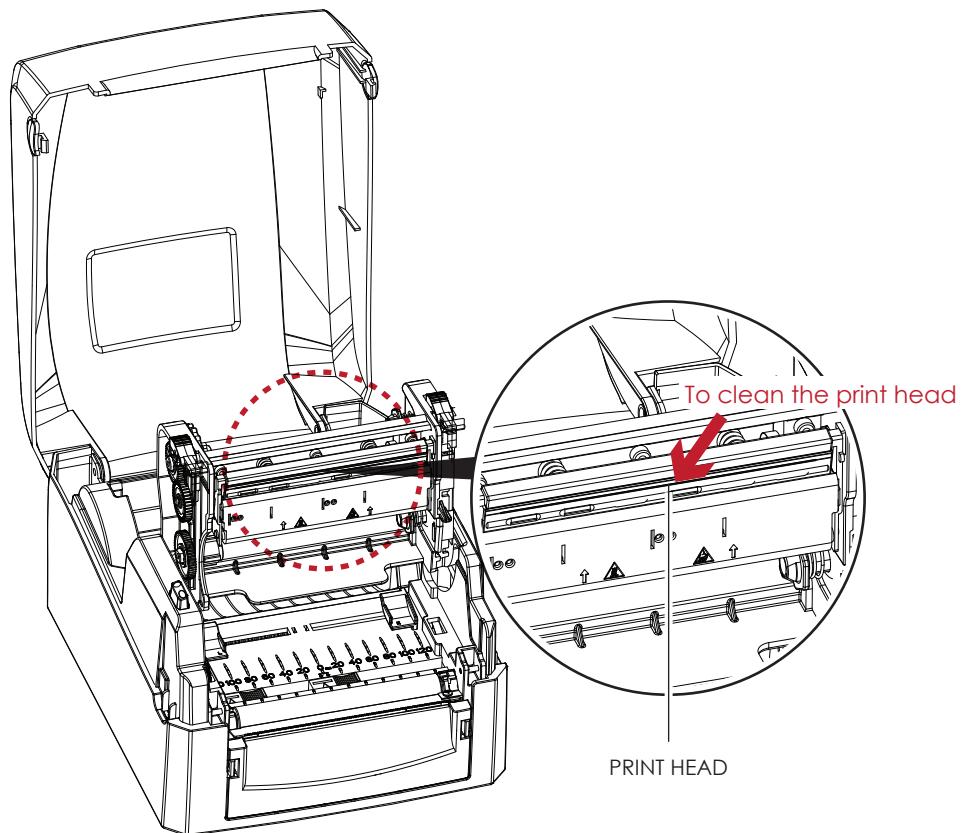
5.1 Cleaning The Print Head

Dirt on the print head or ribbon, or glue residue from the label stock may result in inadequate print quality. The printer cover must therefore always be closed during printing. Keeping dirt and dust away from the paper or labels ensures a good print quality and a longer lifespan of the print head.

Cleaning Steps

Here is how you clean the print head.

1. Switch off the printer.
2. Open the printer cover.
3. Release the printing mechanism and lift it.
4. Remove the ribbon.
5. To remove any label residue or other dirt from the print head (see red arrow), please use a soft lint-free cloth dipped in alcohol.



Notice

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- * The print head should be cleaned once a week.
 - * Please make sure that there are no metal fragments or other hard particles on the soft cloth used to clean the print head.

5 Maintenance And Adjustment

5.2 Troubleshooting

Problem	Solution
The printer is switched on but the IED does not light up.	<ul style="list-style-type: none">◆ Check the power supply. Please see the Section 2.6
The LED lights up red and printing is interrupted.	<ul style="list-style-type: none">◆ Check the software settings (driver settings) or command codes.◆ Look for the error alert in the table in Section 3.2. Error Alerts.◆ Check whether the print mechanism is closed correctly. Please see the Section 3.2
The labelstock passes through the printer but no image is printed.	<ul style="list-style-type: none">◆ Please make sure that the labelstock is loaded the right way up and that it is suitable material.◆ Choose the correct printer driver.◆ Choose the correct labelstock and a suitable printing mode.
The labelstock jams during printing.	<ul style="list-style-type: none">◆ Clear the paper jam. Remove any label material left on the the mal print head and clean the print head using a soft lint-free cloth dipped in alcohol. Please see the Section 5.1
There is no printed image on some parts of the label.	<ul style="list-style-type: none">◆ Check whether the label material or ribbon is stuck to the the mal print head.◆ Check for errors in the application software.◆ Check whether the starting position has been set incorrectly.◆ Check the ribbon for wrinkles.
There is no printed image on part of the label or the image is blurred.	<ul style="list-style-type: none">◆ Check the the mal print head for dust or other dirt.◆ Use the internal “~T” command to check whether the the mal print head will carry out a complete print job.◆ Check the quality of the print medium.
The printed image is positioned incorrectly.	<ul style="list-style-type: none">◆ Check whether there is paper or dust covering the sensor.◆ Check whether the labelstock is suitable. Contact your supplier.◆ Check the paper guide settings.
A label is missed out during printing.	<ul style="list-style-type: none">◆ Check the label height setting.◆ Check whether there is dust covering the sensor.◆ Run the auto-detection function. Please see the Section 3.3
The printed image is blurred.	<ul style="list-style-type: none">◆ Check the darkness setting.◆ Check the the mal print head for dust or dirt. Please see the Section 5.1◆ Check if the ribbon is suitable for labelstock.

Notice

* If any problems occur that are not described here, please contact your dealer.

APPENDIX

PRODUCT SPECIFICATIONS

Model	GE300	GE330
Print Method	The small Transfer/Direct The small	
Resolution	203 dpi(8 dots/mm)	300 dpi(12 dots/mm)
Print Speed	5 IPS (102mm/s)	3IPS(76.2 mm/s)
Print Width	4.25"(108mm)	4.16"(105.7mm)
Print Length	Min. 0.16"(4mm)**, Max. 68"(1727mm)	Min. 0.16"(4 mm)**, Max. 30"(762mm)
Memory	Flash	8MB Flash(4MB for user storage)
	SDRAM	16MB SDRAM
Media	Sensor Type	Fixed transmission sensor Adjustable reflective sensor(full range)
	Types	Continuous form, gap labels, black mark sensing, and punched hole; label length set by auto sensing or programming
	Width	1"(25.4mm)Min..4.64"(118mm)Max.
	Thickness	0.003" (0.08mm)Min.-0.008"(0.20mm)Max.
	Label Roll Diameter	Max. 5"(127mm)
Ribbon	Core Diameter	1", 1.5"(25.4mm, 38.1mm)
	Types	Wax, wax/resin, resin
	Length	360"(110m)
	Width	1.18"Min-4.33"(30mm-110mm)Max
	Ribbon Roll Diameter	1.57"(40mm)
Software	Core Diameter	0.5"(12.7mm)
	Printer Language	EZPL, G-EPL, G-ZPL automatic switch, G-DPL optional
	Label Design Software	Go Label (for EZPL only)
	Driver	Vista, Windows 7, 8.1 and 10, Windows Server 2012, 2016, MAC, Linux
	DIL	Win CE, .NET, Android, Windows Mobile, Windows XP / VISTA / Windows 7 / Windows 8.1 / Windows 10
Resident Fonts	Bitmap Fonts	6, 8, 10, 12, 14, 18, 24, 30, 16X26 and OCR A&B Bitmap fonts 0°, 90°, 180°, 270° rotatable, single characters 0°, 90°, 180°, 270° rotatable Bitmap fonts 8 times expandable in horizontal and vertical directions
	TTF Fonts	TTF Fonts (Bold / Italic / Underline). 0°, 90°, 180°, 270° rotatable
	Bitmap Fonts	0°, 90°, 180°, 270° rotatable, single characters 0°, 90°, 180°, 270° rotatable
Download Fonts	Asian Fonts	6x16, 24x24. Traditional Chinese (BIG-5), Simplified Chinese(GB2312), Japanese (S-JIS), Korean (KS-X1001) 0°, 90°, 180°, 270° rotatable and 8 times expandable in horizontal and vertical directions
	TTF Fonts	TTF Fonts (Bold / Italic / Underline). 0°, 90°, 180°, 270° rotatable
		China Postal Code, Codabar, Code 11, Code 32, Code 39, Code 93, Code 128 (subset A, B, C), EAN-8, EAN-13, EAN 8/13 (with 2 & 5 digits extension), EAN 128, FIM, German Post Code, GS1 DataBar, HIBC, Industrial 2 of 5, Interleaved 2-of-5 (I 2 of 5), Interleaved 2-of-5 with Shipping Bearer Bars, ISBT – 128, ITF 14, Japanese Postnet, Logmars, MSI, Postnet, Plessey, Planet 11 & 13 digit, RPS 128, Random Weight, Standard 2 of 5, Telepen, UPC-A, UPC-E, UPC-A and UPC-E with EAN 2 or 5 digit extension, UCC 128, UCC/EAN-128 K-Mart
Barcodes	1-D Barcodes	Aztec code, Code 49, Codablock F, Datamatrix code, Maxicode, Micro PDF417, Micro QR code, PDF417, QR code, TLC 39
	2-D Barcodes	CODEPAGE437, 850, 851, 852, 855, 857, 860, 861, 862, 863, 865, 866, 869, 737
Code Pages		WINDOWS 1250, 1251, 1252, 1253, 1254, 1255, 1257
		Unicode UTF8, UTF16BE, UTF16LE
Graphics	Resident graphic file types are BMP and PCX, other graphic formats are downloadable from the software	
Interfaces	Serial port: RS-232(DB-9)	
	USB2.0	
	Ethernet	
Control Panel	One Tri-color LED: Power(Green, Orange and Red) Function Key: FEED Calibration Button	

APPENDIX

PRODUCT SPECIFICATIONS

Model	GE300	GE330
Power	Auto Switching 100-240VAC, 50-60Hz	
Environment	Operation Temperature	41°F to 104°F(5°C to 40°C)
	Storage Temperature	-4°F to 122°F(-20°C to 50°C)
Humidity	Operation	30-85%, non-condensing
	Storage	10-90%, non-condensing
Agency Approvals		
CE(EMC)、FCC Class A、CB、UL、cUL、CCC		
Dimension	Length	9.88" (251mm)
	Height	6.46" (164mm)
	Width	7.87" (200mm)
Weight	1.8Kg ,excluding consumables	
Options	Cutter(Dealer Install)	
	External label unwind stand	
	External label rewinder	
	Bluetooth	
	Wireless LAN (IEEE 802.11 b/g/n)	
	Real Time Clock (RTC) (Dealer Install)	
Left Alignment Printing Mechanism(Factory Install)		

Notice

- * Specifications are subject to change without notice. All company and/or product names are trademarks and/or registered trademarks of the respective owners.
- ** Minimum print height specific to compliance can be dependent on non-standard material variables such as label type, thickness, spacing, line construction, etc. Godex is pleased to test non-standard materials for minimum height printing capability.

Pinout Description

- USB

Connector Type : Type B

Pin NO.	1	2	3	4
Function	VBUS	D-	D+	GND

- Serial Port

Default settings : Baud rate 9600, no parity, 8 data bits, 1 stop bit, XON/XOFF protocol and RTS/CTS

RS232 Housing (9-pin to 9-pin)

DB9 Socket		DB9 Plug
-	1_____	+5V, max 500mA
RXD	2_____	TXD
TXD	3_____	RXD
DTR	4_____	N/C
GND	5_____	GND
DSR	6_____	RTS
RTS	7_____	CTS
CTS	8_____	RTS
RI	9_____	N/C
Computer		Printer

- Ethernet

PIN NO.	FUNCTION
1	Transmit Plus
2	Transmit Minus
3	Receive Plus
4	Bias of Transmission
5	NC
6	Receive Minus
7	Bias of Receiver
8	N/C

Notice

* The total current to the serial port may not exceed 500mA.