SHARP

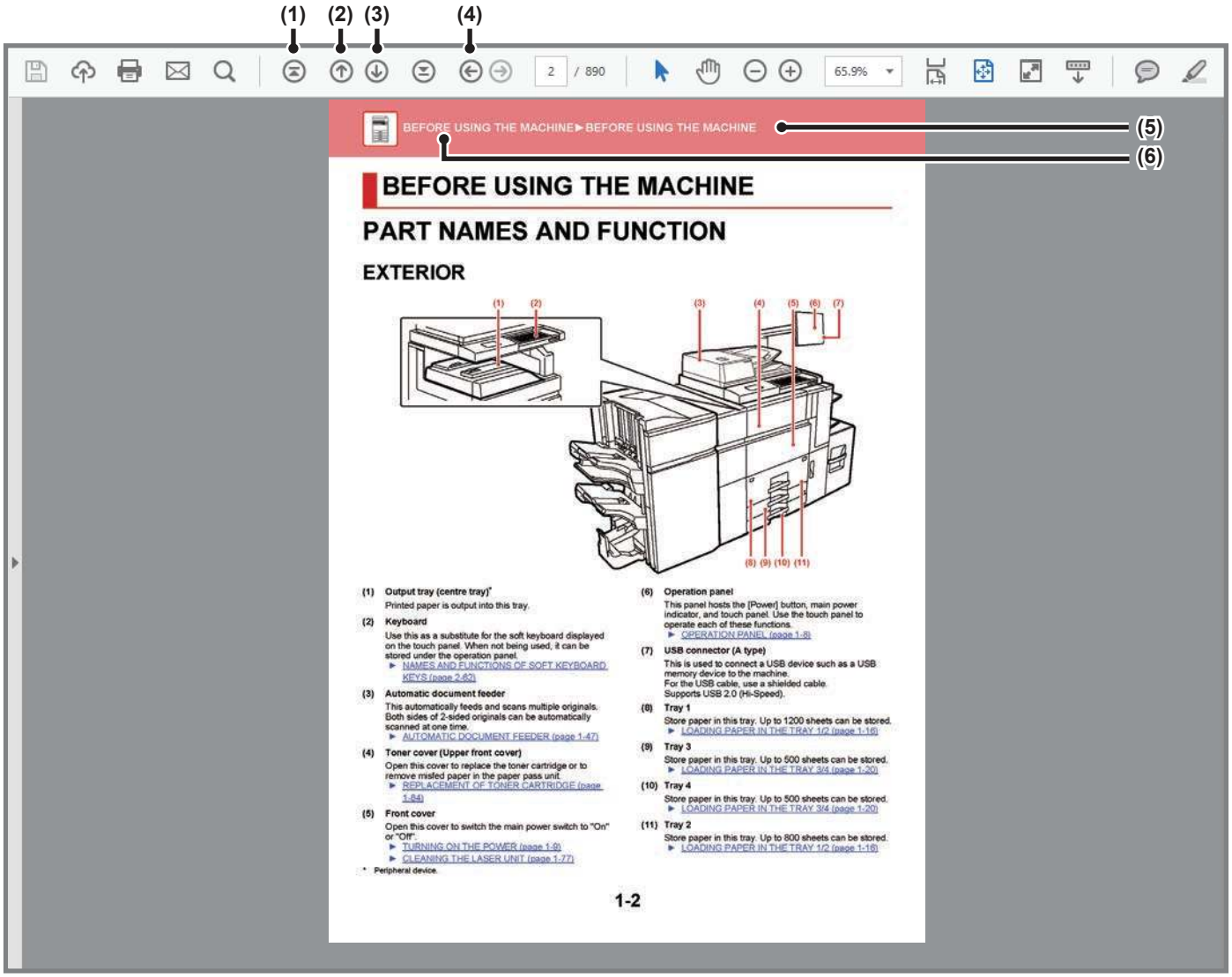
MODEL: BP-90C70
BP-90C80

DIGITAL FULL COLOUR MULTIFUNCTIONAL SYSTEM

User's Manual

HOW TO USE THIS MANUAL

Click a button below to move to the page that you wish to view.
The following explanation assumes that Adobe Reader is being used (Some buttons do not appear in the default state.).



(1) Return to top page button
If an operation does not proceed as expected, click this button to start over again.

(2) Back one page button
Displays the previous page.

(3) Forward one page button
Displays the next page.

(4) Return to previously displayed page button
Displays the page that was displayed before the current page.

(5) Title button
Displays the page of the title indicated by the button.

(6) Contents button
Displays the contents of each chapter.
For example, if the current page is part of the printer chapter, the table of contents of the printer chapter appears.

If a button does not appear, refer to Adobe Reader Help to display the button.

ABOUT OPERATION MANUAL

This manual explains how to use the BP-90C70/BP-90C80 digital full colour multifunctional system.

Please note

- For information on installing the drivers and software cited in this manual, please refer to the Software Setup Guide.
- For information on your operating system, please refer to your operating system manual or the online Help function.
- The explanations of screens and procedures in a Windows environment are primarily for Windows® 10. The screens may be different depending on the version of the operating system or the software application.
- The explanations of screens and procedures for use in a macOS environment generally assume that macOS 11 is being used and a PPD driver is installed. The screens may be different depending on the version of the operating system or the software application.
- Wherever "BP-xxxxx" appears in this manual, please substitute your model name for "xxxxx".
- Considerable care has been taken in preparing this manual. If you have any comments or concerns about the manual, please contact your dealer or nearest authorised service representative.
- This product has undergone strict quality control and inspection procedures. In the unlikely event that a defect or other problem is discovered, please contact your dealer or nearest authorised service representative.
- Aside from instances provided for by law, SHARP is not responsible for failures occurring during the use of the product or its options, or failures due to incorrect operation of the product and its options, or other failures, or for any damage that occurs due to use of the product.

Warning

- Reproduction, adaptation or translation of the contents of the manual without prior written permission is prohibited, except as allowed under copyright laws.
- All information in this manual is subject to change without notice.

Illustrations and the operation panel and touch panel shown in this manual

The peripheral devices are generally optional, however, some models include certain peripheral devices as standard equipment.

The explanations in this manual assume the BP-90C80.

For some functions and procedures, the explanations assume that devices other than the above are installed.

The display screens, messages, and key names shown in the manual may differ from those on the actual machine due to product improvements and modifications.

Icons used in the manuals

The icons in the manuals indicate the following types of information:

	This alerts you to a situation that could result in death or serious personal injury. This alerts you to a situation that could result in personal injury or damage to properties.		This explains how to stop or correct an operation.
	This alerts you to a situation where there is a risk of machine damage or failure.		This describes a routine work relevant to setting mode.
	This supplements function or operation procedure.		

BEFORE USING THE MACHINE

BEFORE USING THE MACHINE

PART NAMES AND FUNCTION 1-2
EXTERIOR 1-2
INTERIOR 1-5
AUTOMATIC DOCUMENT FEEDER AND DOCUMENT GLASS 1-6
SIDE AND BACK 1-7
OPERATION PANEL 1-8
TURNING ON THE POWER 1-9
TURNING ON THE POWER 1-9
TURNING OFF THE POWER 1-9
RESTART THE MACHINE 1-9

LOADING PAPER

IMPORTANT POINTS ABOUT PAPER 1-10
NAMES AND LOCATIONS OF TRAYS 1-10
THE DEFINITION OF "R" IN PAPER SIZE 1-11
APPLICABLE PAPER TYPES 1-12
LOADING PAPER IN THE TRAY 1/2 1-16
CHANGING THE PAPER SIZE 1-18
LOADING PAPER IN THE TRAY 3/4 1-20
LOADING TAB PAPER INTO TRAY 4 1-22
LOADING PAPER IN THE LARGE CAPACITY TRAY 1-24
LARGE CAPACITY TRAY (MX-LC12) 1-24
LARGE CAPACITY TRAY (MX-LCX3 N) 1-26
LOADING PAPER IN THE LARGE CAPACITY TRAYS 1-30
LOADING THE TAB PAPER 1-32
CHANGING THE PAPER SIZE 1-34
LOADING PAPER INTO THE BYPASS TRAY 1-36
HOW TO PLACE THE ORIGINAL 1-36
LOADING TAB PAPER 1-37
INSERTING TRANSPARENCY FILM 1-37
LOADING ENVELOPES 1-38
LOADING PAPER INTO THE BYPASS TRAY (ON THE MACHINE) 1-41
LOADING PAPER INTO THE BYPASS TRAY (ON THE LARGE CAPACITY TRAYS) 1-42
HOW TO PLACE THE LONG PAPER GUIDE 1-44

HOW TO PLACE THE ORIGINAL

SELECTING A PROCEDURE FOR PLACING THE ORIGINAL DEPENDING ON THE TYPE AND STATUS OF THE ORIGINAL 1-45
DETECTABLE ORIGINAL SIZES 1-45
AUTOMATIC DOCUMENT FEEDER 1-47
PREVENTIVE LIGHT TO INDICATE ORIGINAL LEFT BEHIND 1-49
ORIGINAL SETTING INDICATOR 1-50
SKEW FEED PREVENTION 1-50
DOUBLE FEED DETECTION 1-50
DOCUMENT GLASS 1-51

PERIPHERAL DEVICES

PERIPHERAL DEVICES 1-53
FINISHER (LARGE STACKER) 1-55
PART NAMES 1-55
SUPPLIES 1-56
REPLACING THE CARTRIDGE 1-56
DISCARDING STAPLE WASTE 1-58
SADDLE STITCH FINISHER (LARGE STACKER) 1-60
PART NAMES 1-60
SUPPLIES 1-61
REPLACING THE CARTRIDGE 1-61
DISCARDING STAPLE WASTE 1-66
DISCARDING PAPER WASTE 1-67
PUNCH MODULE (MX-PN13A/B/C/D) 1-69
DISCARDING PUNCH WASTE 1-69
FOLDING UNIT 1-71
PART NAMES 1-71
INSERTER 1-72
PART NAMES 1-72
STATUS INDICATORS 1-73
PART NAMES 1-73

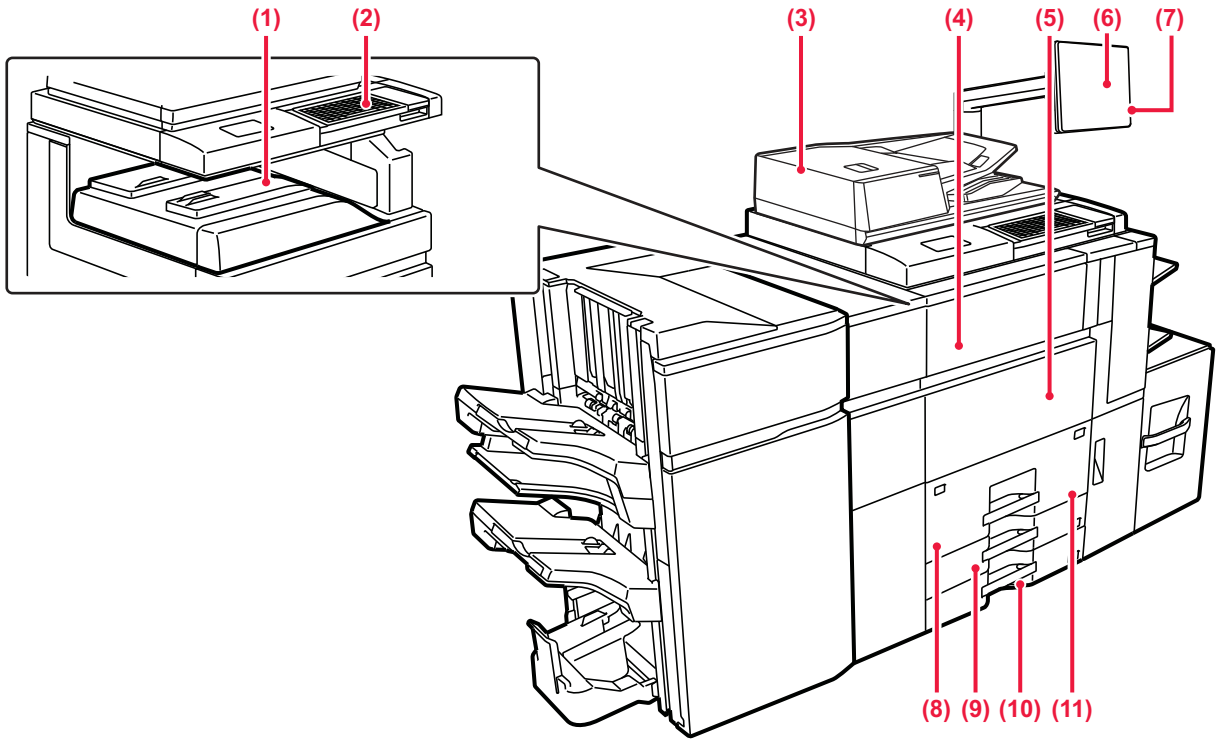
MAINTENANCE

REGULAR MAINTENANCE 1-74
CLEANING THE DOCUMENT GLASS AND AUTOMATIC DOCUMENT FEEDER 1-74
CLEANING THE LASER UNIT 1-77
CLEANING THE BYPASS FEED ROLLER 1-81
CLEANING THE PAPER FEED ROLLER 1-83
REPLACEMENT OF TONER CARTRIDGE 1-84
REPLACEMENT MESSAGE 1-84
REPLACING THE TONER COLLECTION CONTAINER 1-87

BEFORE USING THE MACHINE

PART NAMES AND FUNCTION

EXTERIOR



(1) Output tray (centre tray)*

Printed paper is output into this tray.

(2) Keyboard

Use this as a substitute for the soft keyboard displayed on the touch panel. When not being used, it can be stored under the operation panel.

► NAMES AND FUNCTIONS OF SOFT KEYBOARD KEYS (page 2-62)

(3) Automatic document feeder

This automatically feeds and scans multiple originals. Both sides of 2-sided originals can be automatically scanned at one time.

► AUTOMATIC DOCUMENT FEEDER (page 1-47)

(4) Toner cover (Upper front cover)

Open this cover to replace the toner cartridge or to remove misfed paper in the paper pass unit.

► REPLACEMENT OF TONER CARTRIDGE (page 1-84)

(5) Front cover

Open this cover to switch the main power switch to "On" or "Off".

► TURNING ON THE POWER (page 1-9)
► CLEANING THE LASER UNIT (page 1-77)

* Peripheral device.

(6) Operation panel

This panel hosts the [Power] button, main power indicator, and touch panel. Use the touch panel to operate each of these functions.

► OPERATION PANEL (page 1-8)

(7) USB connector (A type)

This is used to connect a USB device such as a USB memory device to the machine.
For the USB cable, use a shielded cable.
Supports USB 2.0 (Hi-Speed).

(8) Tray 1

Store paper in this tray. Up to 1200 sheets can be stored.

► LOADING PAPER IN THE TRAY 1/2 (page 1-16)

(9) Tray 3

Store paper in this tray. Up to 500 sheets can be stored.

► LOADING PAPER IN THE TRAY 3/4 (page 1-20)

(10) Tray 4

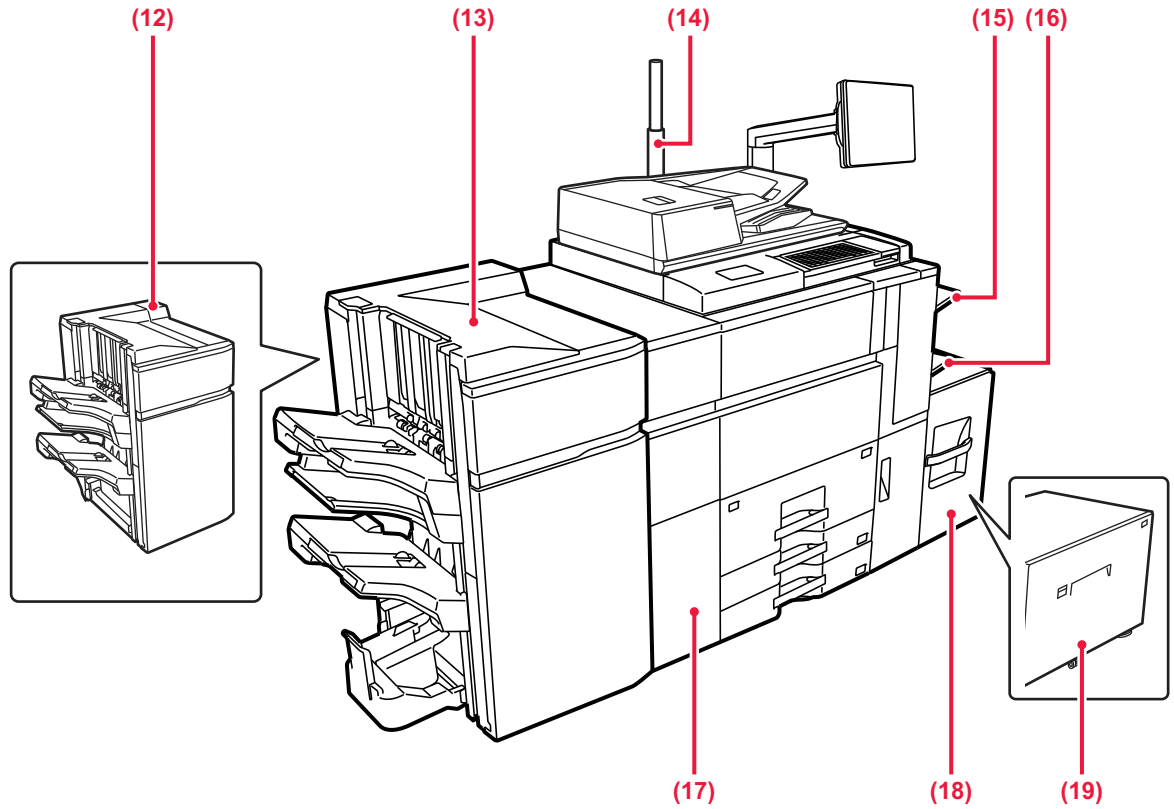
Store paper in this tray. Up to 500 sheets can be stored.

► LOADING PAPER IN THE TRAY 3/4 (page 1-20)

(11) Tray 2

Store paper in this tray. Up to 800 sheets can be stored.

► LOADING PAPER IN THE TRAY 1/2 (page 1-16)



(12) Finisher (large stacker)*

This staples and outputs paper.
► FINISHER (LARGE STACKER) (page 1-55)

(13) Saddle stitch finisher (large stacker)*

This staples and folds paper.
► SADDLE STITCH FINISHER (LARGE STACKER) (page 1-60)

(14) Status indicator*

The status of the machine is indicated.
► STATUS INDICATORS (page 1-73)

(15) Right tray*

As required, paper can be output into the right tray.

(16) Bypass tray

Use this tray to feed paper manually.
When loading paper larger than A4R or 8-1/2" × 11"R, pull out the extension guide.
► LOADING PAPER INTO THE BYPASS TRAY (page 1-36)

(17) Curl correction unit*

This punches and outputs paper.

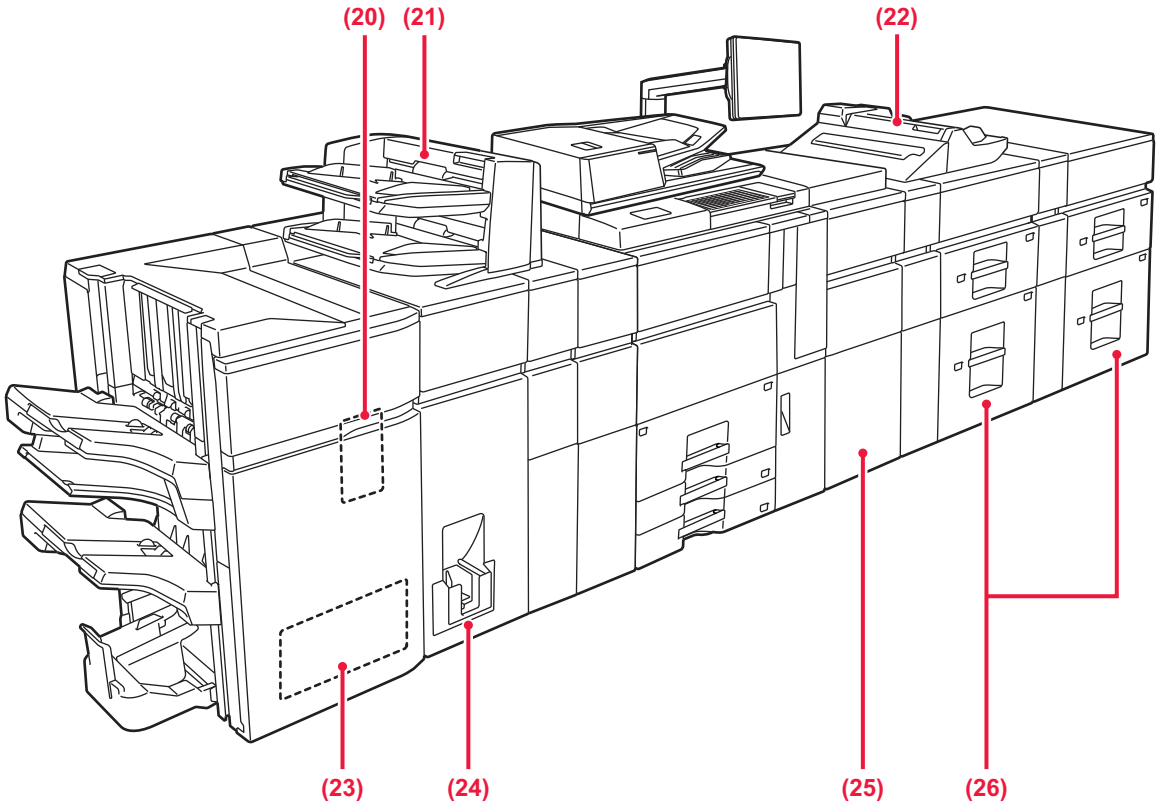
(18) Tray 5 (MX-LC12)*

Store paper in this tray. Up to 3500 sheets can be stored.
► LOADING PAPER IN THE LARGE CAPACITY TRAY (page 1-24)

(19) Tray 5 (MX-LCX3 N)*

Store paper in this tray. Up to 3000 sheets can be stored.
► LOADING PAPER IN THE LARGE CAPACITY TRAY (page 1-24)

* Peripheral device.



(20) Punch module*

This punches and outputs paper.

(21) Inserter*

Covers and insertion sheets to be inserted into printed sheets can be loaded.
Using the manual finishing function, you can directly feed paper into the finisher or saddle stitch finisher to staple, punch or fold the paper.

(22) Bypass tray*

Use this tray to feed paper manually.
When loading paper larger than A4R or 8-1/2" × 11"R, pull out the extension guide.

► LOADING PAPER INTO THE BYPASS TRAY (page 1-36)

* Peripheral device.

(23) Trimming module*

This trims the excess of saddle-stitched output.

(24) Folding unit*

This folds and outputs paper.

(25) Paper pass unit*

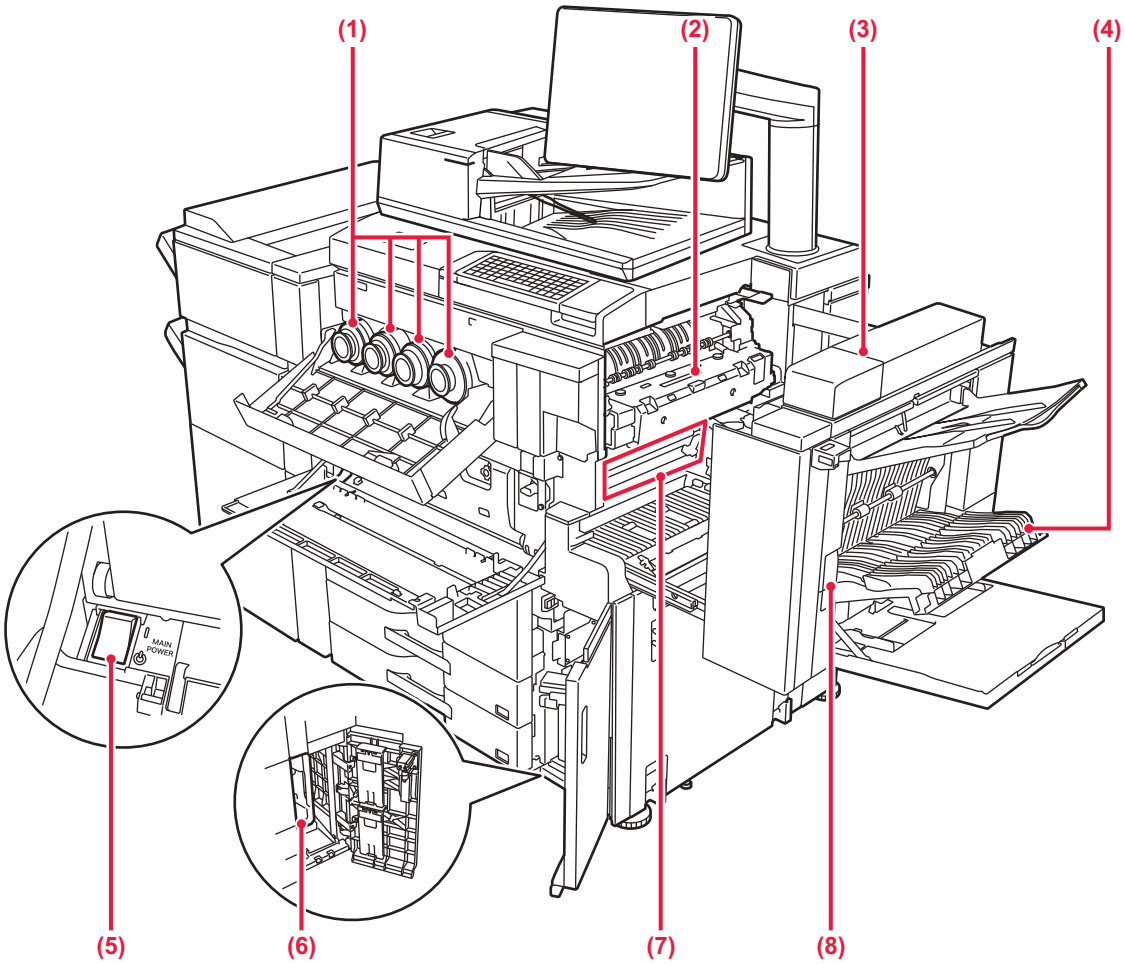
This feeds paper to the machine.

(26) Large capacity trays*

Store paper in this tray. Up to 2500 sheets can be stored in each tray.

► LOADING PAPER IN THE LARGE CAPACITY TRAYS (page 1-30)

INTERIOR



(1) Toner cartridge

This cartridge contains toner.
When the toner in a cartridge runs out, the cartridge of the colour that ran out must be replaced.
► REPLACEMENT OF TONER CARTRIDGE (page 1-84)

(2) Fusing unit

Heat is applied here to fuse the transferred image onto the paper.

The fusing unit is hot. Take care not to burn yourself when removing a misfeed.

(3) Right side cover

Open this cover to remove a misfeed.

(4) Paper reversing section cover

This unit is used for reversing paper when 2-sided printing is performed. Open this cover to remove a paper misfeed.

(5) The main power switch

Use this switch to turn on the power for the machine.
► TURNING ON THE POWER (page 1-9)

(6) Toner collection container

This container collects excess toner that remains after printing.
► REPLACING THE TONER COLLECTION CONTAINER (page 1-87)

A service technician collects replaced toner collection container.

(7) Transfer belt

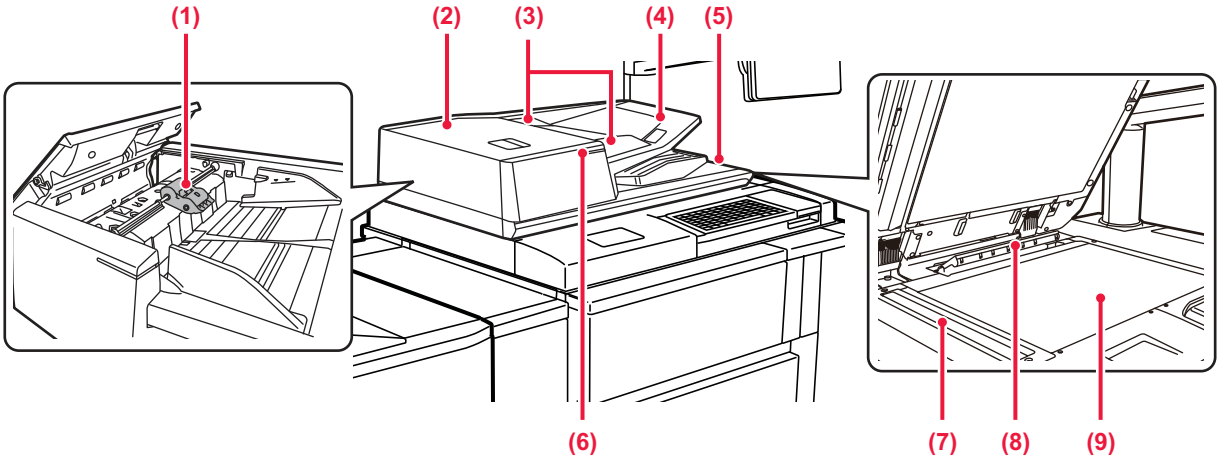
This belt takes the image formed with toner off the photoconductive unit and transfers the image onto paper.

Do not touch or damage the transfer belt.
This may cause a defective image.

(8) Right side cover release lever

To remove a paper misfeed, pull and hold this lever up to open the right side cover.

AUTOMATIC DOCUMENT FEEDER AND DOCUMENT GLASS



(1) Paper feed roller
This roller rotates to automatically feed the original.

(2) Document feeding cover
Open this cover to remove an original misfeed.
This cover is also opened to clean the paper feed roller.
► CLEANING THE PAPER FEED ROLLER (page 1-83)

(3) Original guides
These guides help ensure that the original is scanned correctly.
Adjust the guides to the width of the original.

(4) Document feeder tray
Place the original.
Place the original with the print side facing up.
► AUTOMATIC DOCUMENT FEEDER (page 1-47)

(5) Original exit tray
The original is discharged to this tray after scanning.

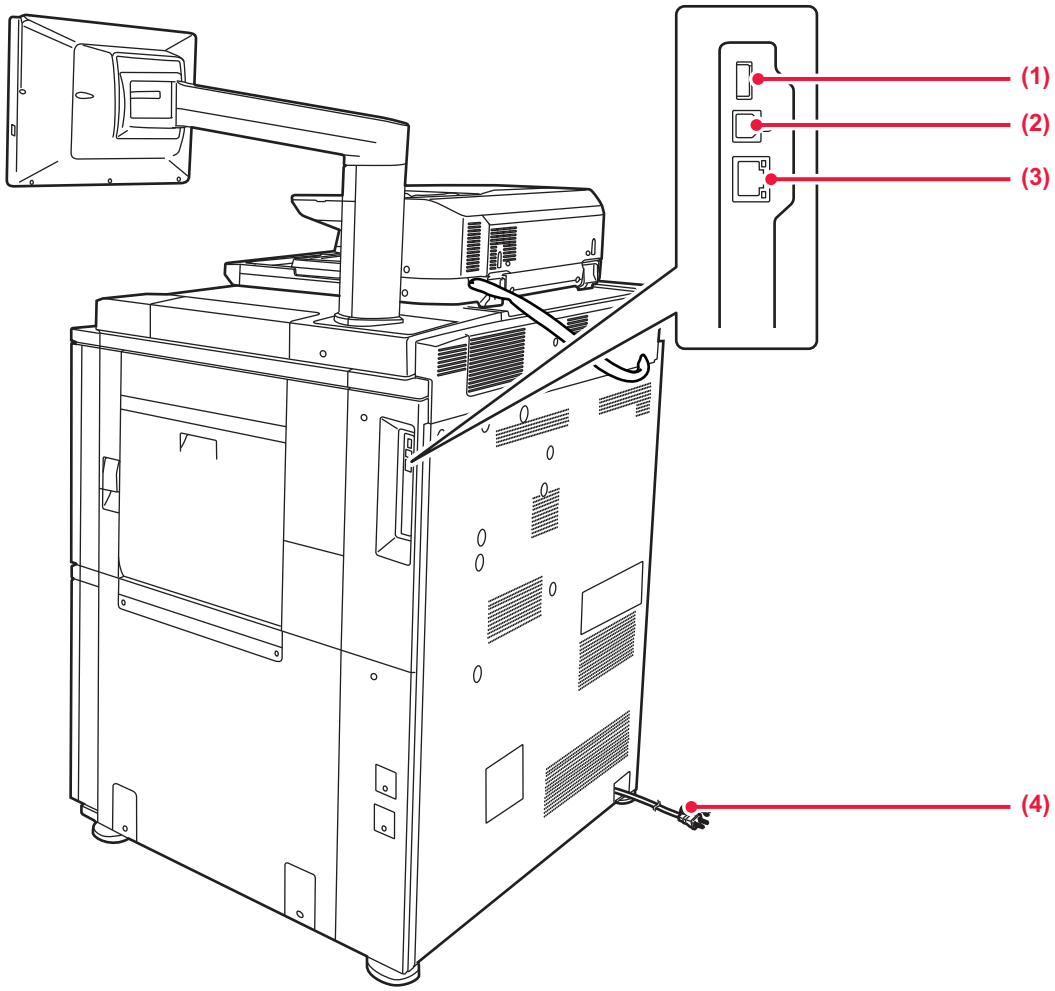
(6) Original setting indicator
This indicator lights when the document is correctly loaded on the document feeder tray.
► ORIGINAL SETTING INDICATOR (page 1-50)

(7) Scanning area
Originals placed in the automatic document feeder are scanned here.
► CLEANING THE DOCUMENT GLASS AND AUTOMATIC DOCUMENT FEEDER (page 1-74)

(8) Original size detector
This unit detects the size of an original placed on the document glass.
► DOCUMENT GLASS (page 1-51)

(9) Document glass
If you want to scan books or other thick originals that cannot be fed through the automatic document feeder, place them on this glass.
► DOCUMENT GLASS (page 1-51)

SIDE AND BACK



(1) USB connector (A type)

This is used to connect a USB device such as a USB memory device to the machine.
Supports USB 2.0 (Hi-Speed) and USB3.0 (SuperSpeed).

(2) USB connector (B type)

Cannot be used.

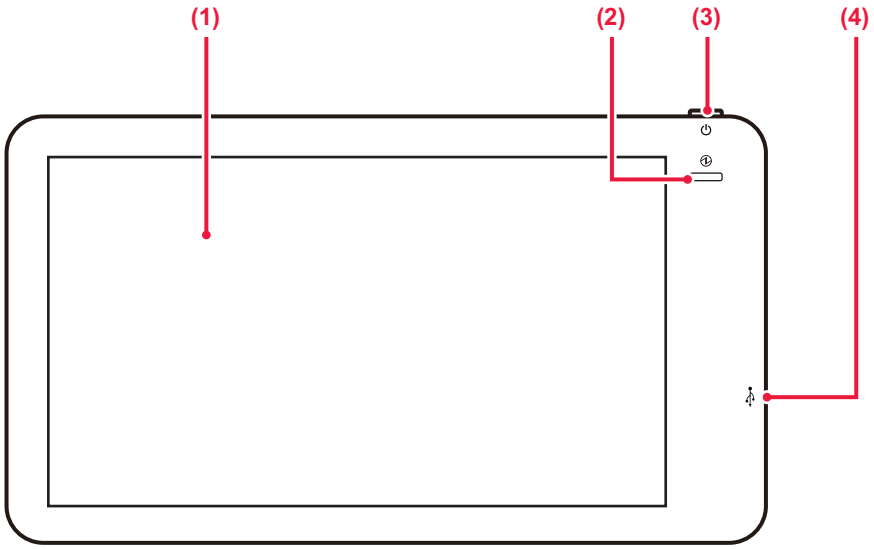
(3) LAN connector

Connect the LAN cable to this connector when the machine is used on a network.
Use a shielded LAN cable.

(4) Power plug

OPERATION PANEL

This section describes the names and functions of the respective parts of the operation panel.



(1) Touch panel

Messages and keys appear on the touch panel display. Operate the machine by directly tapping the displayed keys.

► TOUCH PANEL (page 2-2)

(2) Main power indicator

This indicator lights up when the machine's main power switch is in the " | " position.
Blinks blue during the time that the [Power] button does not operate immediately after the main power switch is switched on.
This indicator will also blink blue when receiving printer data.
This indicator blinks yellow during Auto Power Shut-Off mode.

► TURNING ON THE POWER (page 1-9)

(3) [Power] button

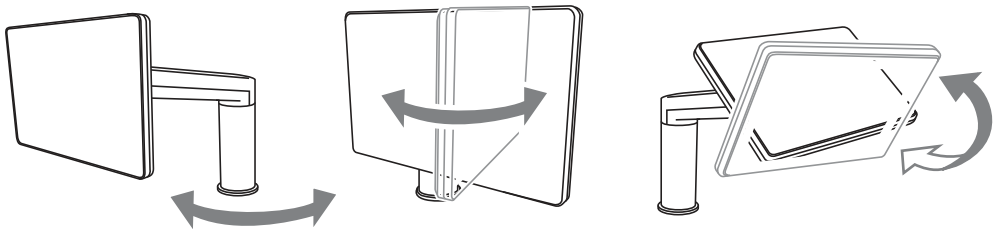
Use this button to turn the machine's power on and off.

► TURNING ON THE POWER (page 1-9)

(4) USB connector (A type)

This is used to connect a USB device such as a USB memory device to the machine.
Supports USB 2.0 (Hi-Speed).

You can change the angle of the operation panel.

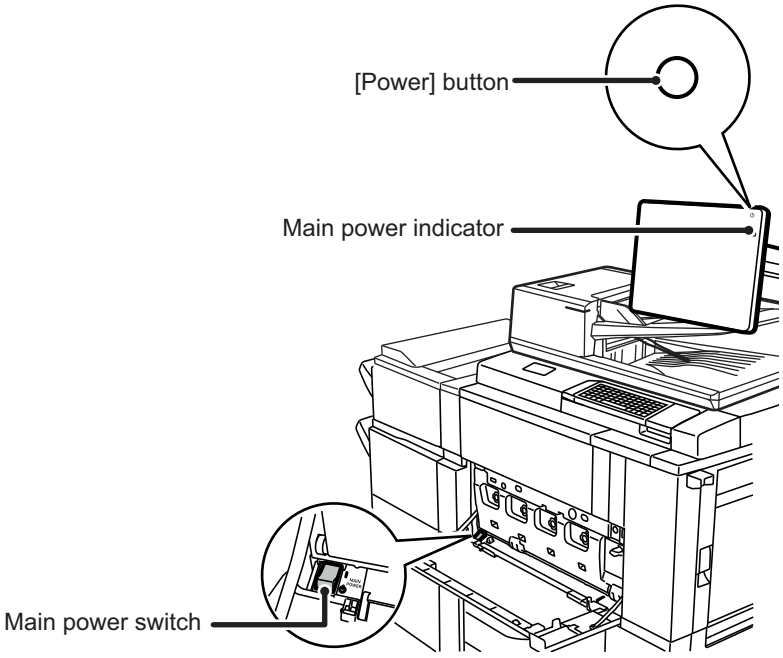


- The touch panel is a capacitance type.
- Use your finger to operate the touch panel. If you operate it with a pen, it may not work properly. Also, be aware that precious metals such as accessories may cause unintended touch movements.
- Do not touch the touch panel while the unit is starting up. If you touch the touch panel, it may not operate normally.

Example:
Turn on the main power switch, press the [Power] button, and wait until the home screen is displayed.
Returning from auto power shutoff.

TURNING ON THE POWER

This section describes how to turn on/off the machine's power and how to restart the machine.
Operate two power switches: the main power switch inside the front cover, located in the lower left corner, and the [Power] button on the operation panel.



- When turning off the main power switch, be sure to press the [Power] button on the operation panel, tap the [Turn off] key on the touch panel, and then set the main power switch to the "⏻" position.
- In a sudden case of main power outage, turn the power for the machine back on and then turn it off in the correct order. If the machine is left for a long time with the main power having been turned off prior to the [Power] button being turned off, abnormal noises, degraded image quality or other problems may result.
- Turn off both the [Power] button and the main power switch and unplug the power cord if you suspect a machine failure, if there is a bad thunderstorm nearby, or when you are moving the machine.

In order for some settings to take effect, the machine must be restarted. In some states of the machine, restarting with the [Power] button may not make the settings take effect. In this case, turn off the main power switch and then turn it on again.

TURNING ON THE POWER

- Turn the main power switch to the " | " position.
- When the main power indicator lights in blue, press the [Power] button.

TURNING OFF THE POWER

After pressing the [Power] button, tap the [Power Off] key on the touch.
To turn off the power for a long time, press the [Power] button to turn off the power, and after the screen display on the operation panel disappears, set the main power switch to the "⏻" position.

RESTART THE MACHINE

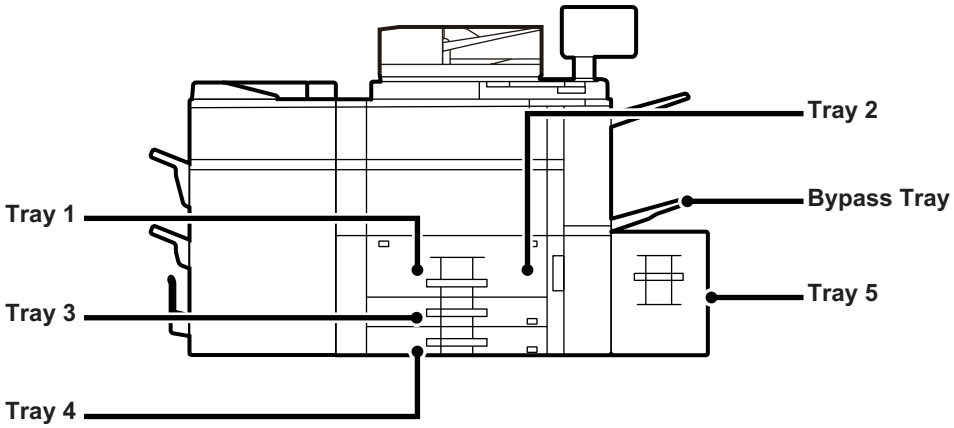
Press the [Power] button to turn off the power, and then tap the [Power Off] key on the touch panel. After that, press the [Power] button again to turn on the power.

LOADING PAPER

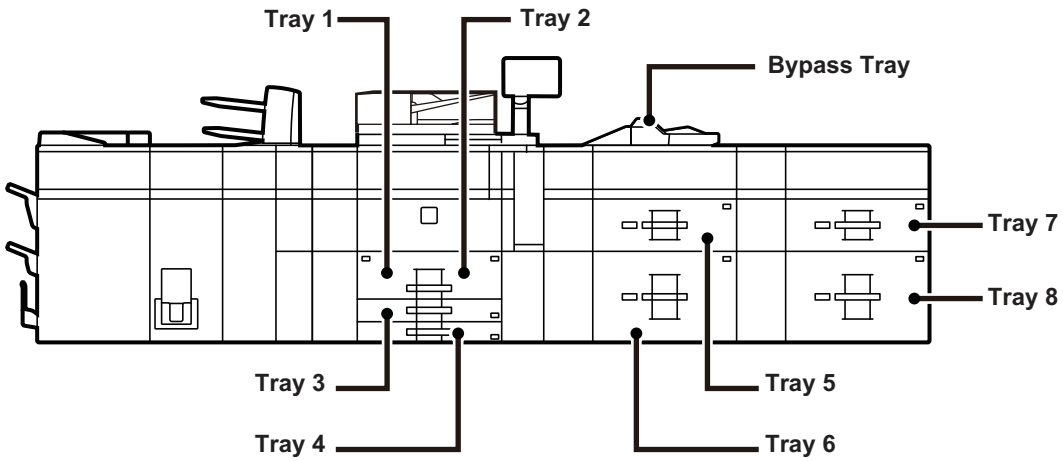
IMPORTANT POINTS ABOUT PAPER

NAMES AND LOCATIONS OF TRAYS

When a large capacity tray is installed

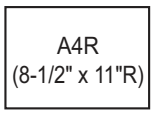
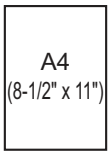
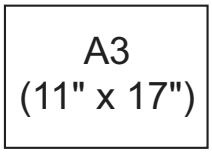


When two large capacity trays are installed



THE DEFINITION OF "R" IN PAPER SIZE

To indicate the landscape setting, "R" is added to the end of the name of a paper size enabled for both landscape and portrait settings.

<table>
<tr><th colspan="2">Paper that can be set either in the portrait or landscape orientation</th><th>Paper that can only be set in the landscape orientation</th></tr>
<tr><td colspan="2">8-1/2" x 11", A4, B5</td><td>SRA3, A3W, A3, B4, SRA4, 12" x 18", 11" x 17", 8-1/2" x 14", 8-1/2" x 13"</td></tr>
<tr><td>Paper set in the landscape orientation
  </td><td>Paper set in the portrait orientation
  </td><td>Can be placed only in the landscape orientation
  </td></tr>
</table>

APPLICABLE PAPER TYPES

This section describes paper types that can be used and those that cannot be used.
All types of paper other than plain paper are referred to as special media.

- Various types of paper are commercially available, some of which cannot be used on the machine. Before using any paper, consult the dealer or nearest authorised service representative.
- The image quality and toner fusibility of paper may change due to ambient conditions, operating conditions, and paper characteristics, resulting in image quality inferior to that of Sharp standard paper. Before using any paper, consult the dealer or nearest authorised service representative.
- The use of non-recommended or non-usable paper may result in skewed feeding, misfeeds, poor toner fusing (the toner does not adhere to the paper well and can be rubbed off), or machine failure.
- The use of non-recommended paper may result in misfeeds or poor image quality. Before using non-recommended paper, check whether printing can be performed properly.

Useable paper

Specifications of plain paper, heavy paper and thin paper

Plain Paper*1	Plain Paper 1	60 g/m^2 to 89 g/m^2 (16 lbs. bond to 24 lbs. bond)
	Plain Paper 2	90 g/m^2 to 105 g/m^2 (24 lbs. bond to 28 lbs. bond)
Heavy paper*2	Heavy paper 1	106 g/m^2 to 176 g/m^2 (28 lbs. bond to 65 lbs. cover)
	Heavy paper 2	177 g/m^2 to 220 g/m^2 (65 lbs. cover to 80 lbs. cover)
	Heavy paper 3	221 g/m^2 to 256 g/m^2 (80 lbs. cover to 140 lbs. index)
	Heavy paper 4	257 g/m^2 to 300 g/m^2 (140 lbs. index to 110 lbs. cover)
Thin paper		55 g/m^2 to 59 g/m^2 (13 lbs. bond to 16 lbs. bond)

*1 If the paper that you normally use is Recycled, Pre-Punched, Pre-Printed, Letter Head, Colour, or User Type 1 to 11, set an appropriate paper weight in “Settings” – [System Settings] → [Common Settings] → [Paper Settings] → [Paper Tray Settings] → [Paper Weight].

*2 Heavy paper of 301 g/m^2 to 360 g/m^2 (110 lbs. cover to 130 lbs. cover) can also be used in the bypass tray (on the machine) and the large capacity trays. When this paper type is used, specify the Paper Settings in the system settings.

- The category of "Useable paper" is based on Sharp standard paper.
- If non-recommended paper is used, print quality may be affected even if a paper type setting that accords with the above paper divisions is selected. In that case, try setting the paper type to a type that is slightly heavier or slightly lighter than normal. For more information, consult the dealer or nearest authorised service representative.
- For paper specifications, see the specifications in the "Start Guide".
- Recycled paper, coloured paper and pre-punched paper must meet the same specifications as plain paper. Before using any paper, consult the dealer or nearest authorised service representative.
- If the paper that was output is significantly curled, remove the paper from the cassette, turn the paper over so it is face down, and resume use.
- The use of dump or dry paper may result in poor transfer, fusing and paper feed. So store opened paper in a sealed plastic bag with a zipper.

Specifications of paper that can be used for two-sided printing

Paper Type	Plain, Recycled, Colour, Letter Head, Pre-Printed, Punched, Glossy Paper, Embossed, Heavy Paper (106 g/m^2 (28 lbs. bond) to 360 g/m^2 (130 lbs. cover))
Paper Size	SRA3, A3W, A3, B4, SRA4, A4, A4W, A4R, B5, B5R, A5R, 13" x 19", 12" x 18", 11" x 17", 8-1/2" x 14", 8-1/2" x 13-1/2", 8-1/2" x 13-2/5", 8-1/2" x 13", 8-1/2" x 11", 8-1/2" x 11"R, 5-1/2" x 8-1/2"R, 7-1/4" x 10-1/2", 9" x 12"

Types of paper that can be set in each tray

- For detailed information on the sizes and types of paper that can be loaded into each tray of the machine, see "SPECIFICATIONS (page 11-2)" and "Paper Tray Settings (page 9-108)".
- Recycled paper, coloured paper and pre-punched paper must meet the same specifications as plain paper. Before using any paper, consult the dealer or nearest authorised service representative.

	Tray 1/2	Tray 3	Tray 4	Bypass tray	Tray 5 Large capacity tray (MX-LC12/ MX-LCX3N)	Large capacity trays		Bypass tray (for large capacity trays)	Inserter (Upper / Lower)
						Tray 5/7	Tray 6/8		
Thin paper	-	-	-	Yes	-	Yes	Yes	Yes	-
Plain paper 1 (60 to 89 g/m^2 (16 to 24 lbs bond))	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes
Plain paper 2 (90 to 105 g/m^2 (24 to 28 lbs bond))	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes
Recycled paper	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes
Colour	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes
Letter head	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes
Pre-printed	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes
Pre-punched	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes
Heavy paper 1: 106 g/m^2 to 176 g/m^2 (28 lbs bond to 65 lbs cover)	-	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes
Heavy paper 2: 177 g/m^2 to 220 g/m^2 (65 lbs cover to 80 lbs cover)	-	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes
Heavy paper 3: 80 lbs cover to 140 lbs index (221 g/m^2 to 256 g/m^2)	-	Yes	Yes	Yes	-	Yes	Yes	-	-

	Tray 1/2	Tray 3	Tray 4	Bypass tray	Tray 5 Large capacity tray (MX-LC12/ MX-LCX3 N)	Large capacity trays		Bypass tray (for large capacity trays)	Inserter (Upper / Lower)
						Tray 5/7	Tray 6/8		
Heavy paper 4: 140 lbs index to 110 lbs cover (257 g/m^2 to 300 g/m^2)	-	Yes	Yes	Yes	-	Yes	Yes	-	-
Heavy paper: 301 g/m^2 to 360 g/m^2 (110 lbs cover to 130 lbs cover)	-	-	-	Yes	-	Yes	Yes	-	-
Embossed	-	-	Yes	Yes	-	Yes	Yes	-	-
Envelope	-	-	Yes*	Yes	-	-	-	-	-
Tab paper	-	-	Yes	Yes	-	Yes	Yes	Yes	-
Transparency film	-	-	Yes	Yes	-	Yes	Yes	Yes	-
Labels	-	-	Yes	Yes	-	Yes	Yes	-	-
Glossy paper	-	-	-	Yes	-	Yes	Yes	-	-

Yes: Can be used

-: Cannot be used

* Tray 4 can only be loaded with Com9, Com10, and Monarch envelopes.

Setting orientation of the print side

The setting orientation varies for the print side of paper, depending on the tray used. For "Letter Head" and "Pre-Printed", set the paper in the reverse orientation.

Place with the print side facing the direction indicated below.

Tray	In normal status	With letter head or pre-printed paper set
Trays 1 - 4	Facing up	Facing down
Bypass, Tray 5, Tray 6, Tray 7, Tray 8	Facing down	Facing up

When [Disabling of Duplex] is set for "Letter Head" or "Pre-Printed", set the print side in the same orientation as for the ordinary operation.

Paper that cannot be used

- Special media for an ink jet printer
  (fine paper, glossy paper, glossy film, etc.)
- Carbon paper or thermal paper
- Pasted paper
- Paper with clips
- Paper with fold marks
- Torn paper
- Oil-feed transparency film
- Thin paper less than 55 g/m^2 (15 lbs)
- Heavy paper as thick as 360 g/m^2 (130 lbs. cover) over
- Irregularly shaped paper
- Stapled paper
- Damp paper
- Curled paper
- Paper whose print side or reverse side has been already printed on by printer or multifunction device.
- Paper with a wave-like pattern due to moisture absorption
- Paper with creases
- Paper with dust

Non-recommended paper

- Iron-on transfer paper
- Japanese paper
- Perforated paper

LOADING PAPER IN THE TRAY 1/2

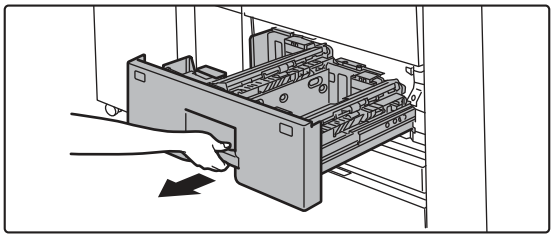
A maximum of 1200 sheets of A4 (8-1/2" × 11") paper can be loaded into tray 1.
A maximum of 800 sheets of A4 (8-1/2" × 11") paper can be loaded into tray 2.

If you loaded paper of a different type or size from the paper previously loaded, be sure to check the settings in "Settings (administrator)". An incorrect setting may cause print failure, printing on paper of an incorrect size, or type or paper misfeeds.

Do not place heavy objects on the tray or press down on the tray.

To check the type and size of paper:
[Tray Settings] in the home screen or in "Settings", select [Status] → [Machine Identification] → [Paper Input Tray Status].
To set the type and size of paper:
Set this in [Tray Settings] in the home screen or in "Settings", select [System Settings] → [Common Settings] → [Paper Settings] → [Paper Tray Settings].

1

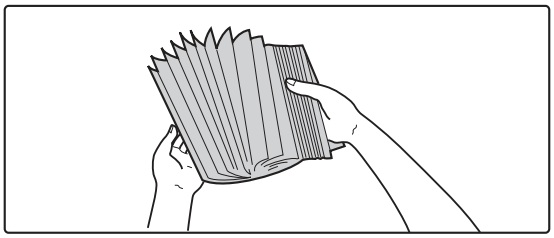


Pull out the paper tray.

Gently pull the tray out until it stops.

Keep holding the handle until the lock is released.

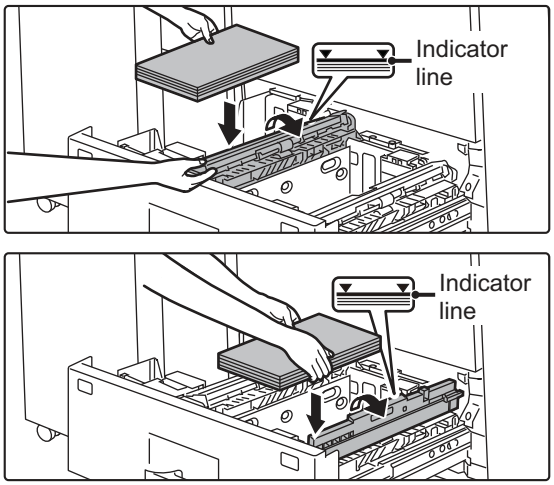
2



Fan the paper.

Fan the paper well before loading it. If the paper is not fanned, multiple sheets may feed at once and cause a misfeed.

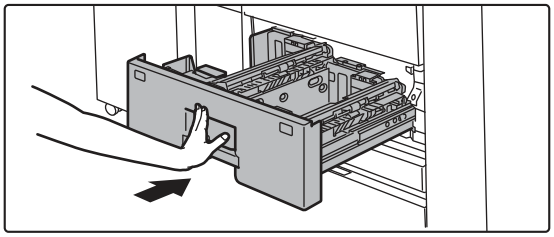
3



Lift the feed roller, and place paper into the tray.

- Load the paper with the print side facing up. The stack must not be higher than the indicator line (maximum of 1200 sheets for tray 1, or maximum of 800 sheets for tray 2).
- Do not load the paper as shown below.

4

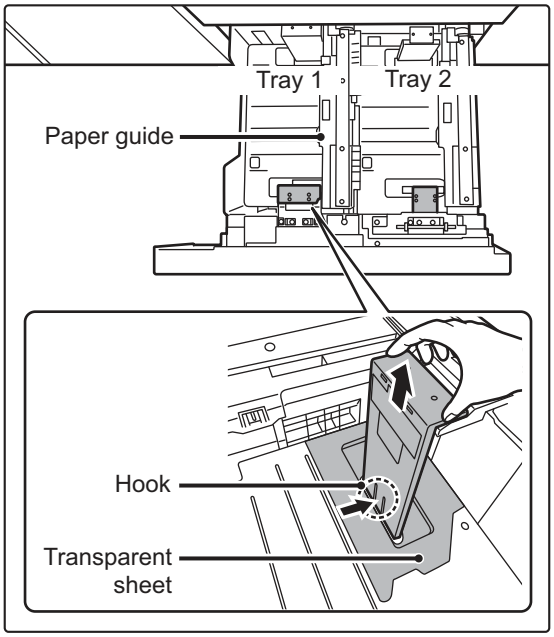


Lower the feed roller, and gently push the paper tray into the machine.

Push the tray firmly all the way into the machine slowly. Forcefully inserting the paper may cause skewed feeding and paper misfeeds.

CHANGING THE PAPER SIZE

1

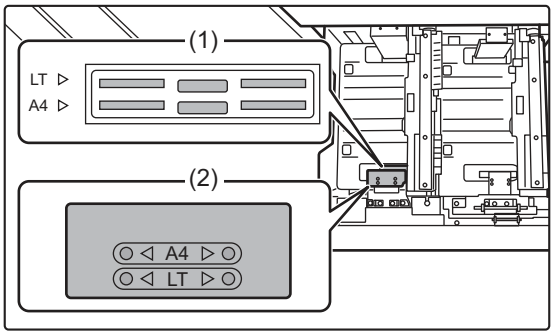


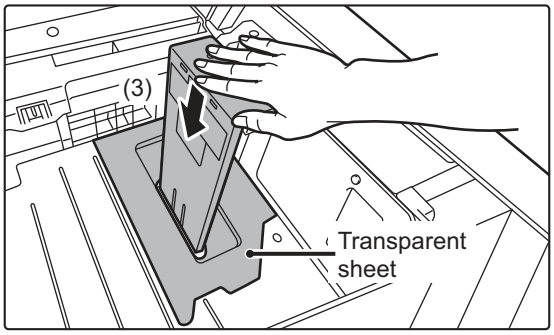
Remove the paper size guide.

With the base of the tray pressed all the way down, hold down the hook at the bottom on the paper size guide and pull the paper size guide up slightly.

Before changing the paper size of tray 2, raise the paper guide.

2





Attach the paper size guide and transparent sheet appropriately for the size of paper to be used.

(1) Align the bottom of the paper size guide with the appropriate slot on the base of the tray.

Align the paper size guide with the slot for the paper size to be used (indicated by the paper size mark).

(2) Align the holes at the top of the paper size guide with the protrusions that secure the paper size guide.

Align with the holes for the paper size to be used (indicated by the paper size mark).

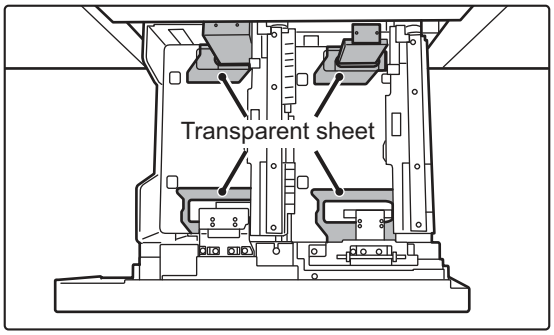
(3) Push in the paper guide so that it locks into place.

Push the paper size guide in until the hook at the bottom locks into place. (You will hear a "click" when the hook locks.) Move the paper size guide slightly to verify that it has locked into place.

- When attaching the paper size guide, place the transparent sheet in direct contact with the base of the tray in the correct orientation as shown.
- The slot or hole with the "LT" mark is for 8-1/2" x 11" size.

When attaching the paper size guide, make sure that the top and bottom of the guide are aligned to the same paper size. If the top and bottom of the paper size guide are not aligned to the same paper size, skewed feeding and misfeeds will result.

3



Repeat steps 1 and 2 to adjust the far paper guide to the paper size to be used.

Be sure to adjust the far paper guide to the same size as the near paper guide.
When removing and attaching the far paper size guide, take care not to hit the front cover of the machine.

Adjusting only one paper guide may result in skewed feeding or misfeeds.

4

Set the paper size and paper type.

Be sure to set the paper size and paper type by selecting [Tray Settings] in the home screen or in "Settings", select [System Settings] → [Common Settings] → [Paper Settings] → [Paper Tray Settings].
If the paper size setting is not configured correctly, automatic paper selection will not operate correctly and printing may take place on the wrong size or type of paper or a misfeed may occur.

LOADING PAPER IN THE TRAY 3/4

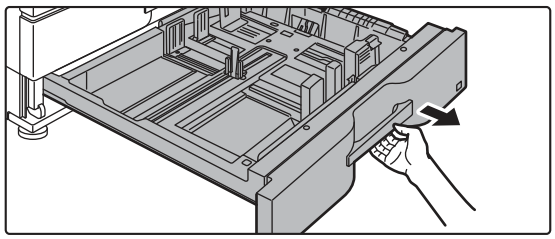
A maximum of 500 sheets of paper from A3W to B5R (12" × 18" to 7-1/4" × 10-1/2"R) can be loaded into tray 3.
A maximum of 500 sheets of paper from A3W wide to A5R (12" × 18" to 5-1/2" × 8-1/2"R) can be loaded into tray 4.

- Other than plain paper, special media such as transparency film and tab paper can be loaded into tray 4.
  To load tab paper, the dedicated guide must be installed.
  If you loaded paper of a different type or size from the paper previously loaded, be sure to check the settings in "Settings (administrator)". An incorrect setting may cause print failure, printing on paper of an incorrect size, or type or paper misfeeds.
- Tray 4 can only be loaded with Com9, Com10, and Monarch envelopes.

Do not place heavy objects on the tray or press down on the tray.

To check the type and size of paper:
[Tray Settings] in the home screen or in "Settings", select [Status] → [Machine Identification] → [Paper Input Tray Status].
To set the type and size of paper:
Set this in [Tray Settings] in the home screen or in "Settings", select [System Settings] → [Common Settings] → [Paper Settings] → [Paper Tray Settings].

1

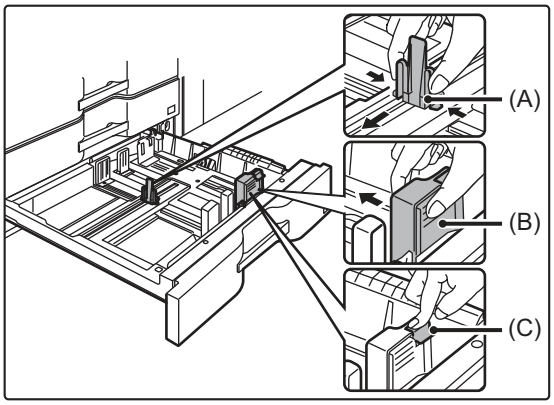


Pull out the paper tray.

Gently pull the tray out until it stops.
To load paper, go to step 3.
To load a different size of paper, go to the next step.

Keep holding the handle until the lock is released.

2



Adjust guide plates A and B by squeezing their lock levers and sliding them to match the longitudinal and transversal dimensions of the paper to be loaded.

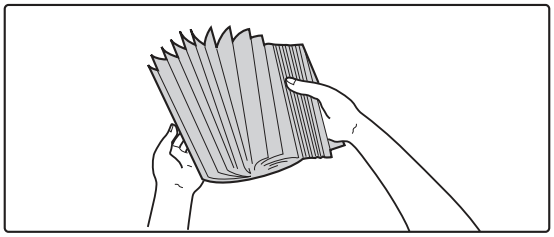
(1) Squeeze the lock knob on guide plate A and slide to the desired paper size.

(2) Squeeze the lock knob on guide plate B and slide to the desired paper size. If slid to a standard paper size, guide plate B will lock automatically.

(3) For a non-standard paper size, after sliding guide plate B to the desired size, press the lock button (C).

A non-standard size of paper can only be loaded in tray 4. A non-standard size of paper cannot be loaded in tray 3.

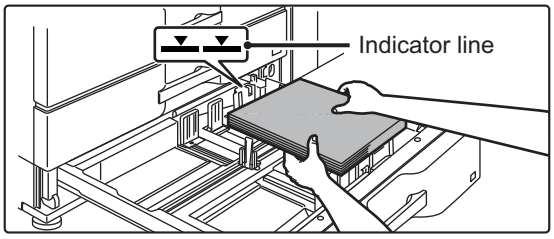
3



Fan the paper.

Fan the paper well before loading it. If the paper is not fanned, multiple sheets may feed at once and cause a misfeed.

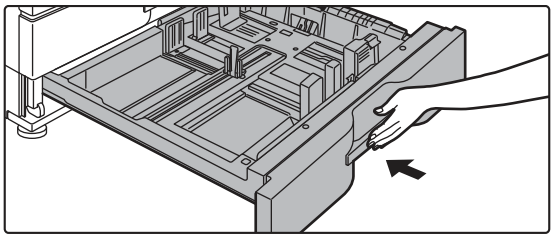
4



Insert the paper into the tray.

- Load the paper with the print side facing up. The stack must not be higher than the indicator line (maximum of 500 sheets).
- Do not load the paper as shown below.

5

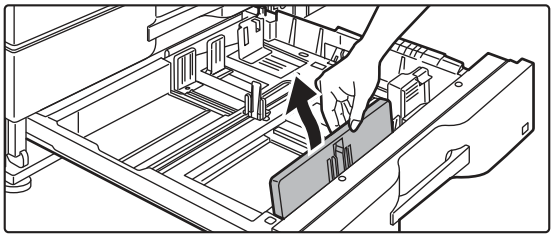


Gently push the paper tray into the machine.

Push the tray firmly all the way into the machine slowly. Forcefully inserting the paper may cause skewed feeding and paper misfeeds.

LOADING TAB PAPER INTO TRAY 4

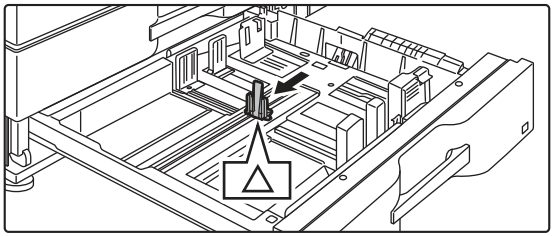
1

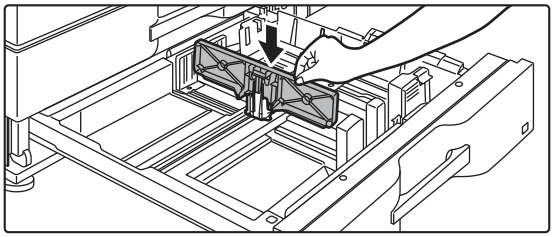


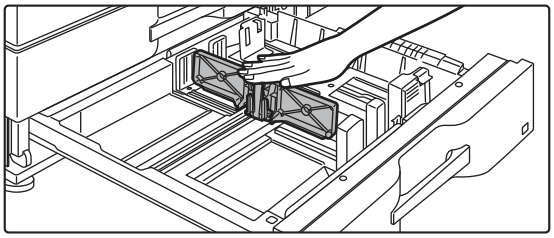
Remove the tab paper guide.

The guide is stored inside tray 4.

2



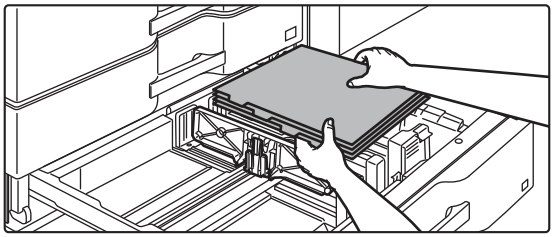




Pull out the tray and install the guide.

Adjust the guide plates to the triangle mark position.
Install the guide so that it may cover the guide plates.
Adjust the guide plates in the tray to match the longitudinal and transversal dimensions of the paper to be loaded.

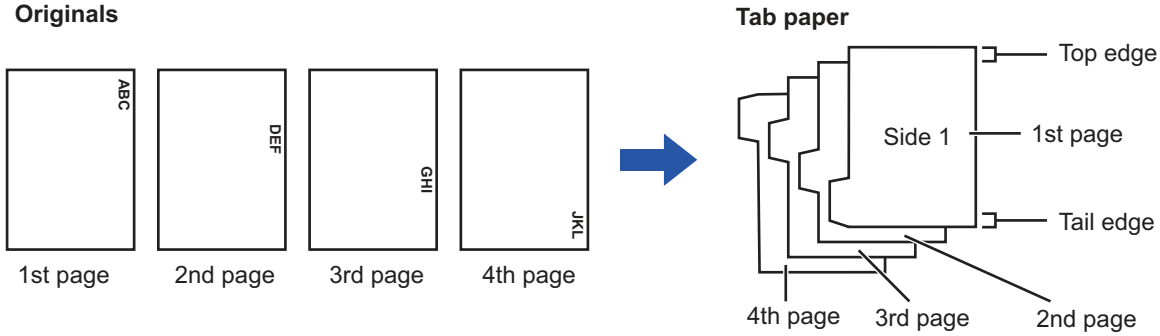
3



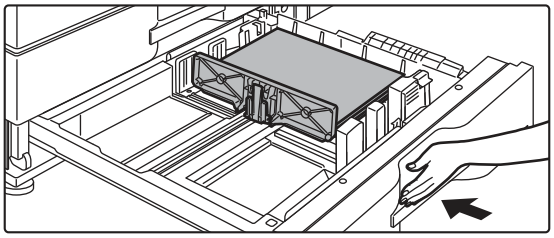
Insert the tab paper into the tray.

Place the tab paper with the print side facing up so that the tab is to the left.

See the following figure and adjust the tab position of the tab paper.



4



Gently push the tray into the machine, and set the paper type to tab paper.

Using "Paper Tray Settings" in the system settings, set the paper type to tab paper.

To set the paper type to tab paper:
Set this in [Tray Settings] in the home screen or in "Settings", select [System Settings] → [Common Settings] → [Paper Settings] → [Paper Tray Settings].

LOADING PAPER IN THE LARGE CAPACITY TRAY

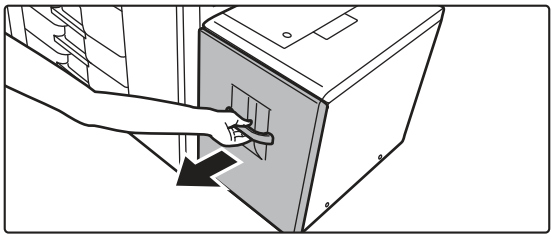
Use the large capacity tray for outputting massive prints that cannot be processed using the regular tray.
Large capacity tray (MX-LC12) stores a maximum of 3500 sheets of A4, B5, and 8-1/2" × 11" paper.
Large capacity tray (MX-LCX3 N) stores a maximum of 3000 sheets of paper from A3W (12" × 18") to B5 (8-1/2" × 11"R).
When changing the paper size, consult the dealer or nearest authorised service representative.

Do not place heavy objects on the tray or press down on the tray.

To check the type and size of paper:
[Tray Settings] in the home screen or in "Settings", select [Status] → [Machine Identification] → [Paper Input Tray Status].
To set the type and size of paper:
Set this in [Tray Settings] in the home screen or in "Settings", select [System Settings] → [Common Settings] → [Paper Settings] → [Paper Tray Settings].

LARGE CAPACITY TRAY (MX-LC12)

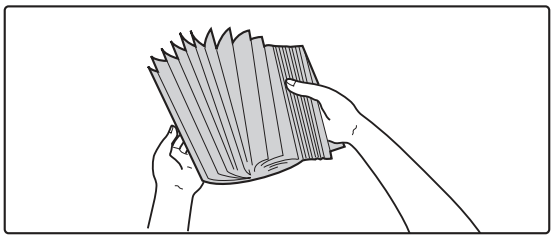
1



Pull out the paper tray.

Gently pull the tray out until it stops.

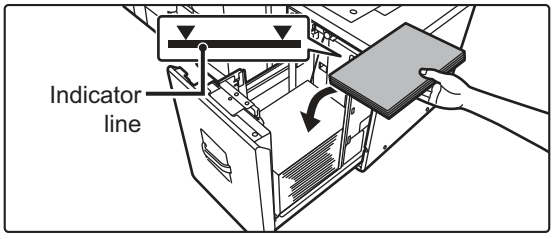
2



Fan the paper.

Fan the paper well before loading it. If the paper is not fanned, multiple sheets may feed at once and cause a misfeed.

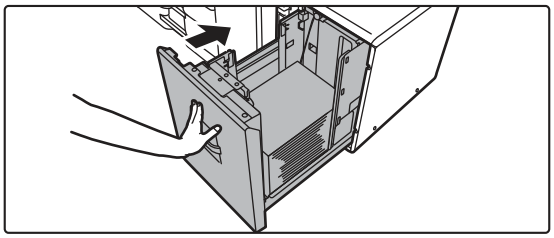
3



Place the paper in the centre of the paper table.

Load the paper with the print side facing down. The stack must not be higher than the indicator line (maximum of 3500 sheets).

4

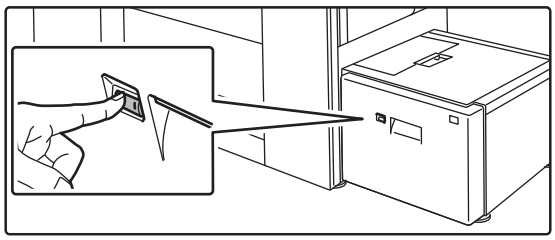


Gently push the paper tray into the machine.

Push the tray firmly all the way into the machine slowly. Forcefully inserting the paper may cause skewed feeding and paper misfeeds.

LARGE CAPACITY TRAY (MX-LCX3 N)

1

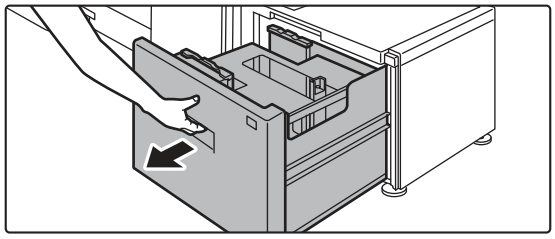


Press the operation button.

The operation button blinks, and the tray paper table goes down to the paper loading position. Wait until the operation button light goes off.

Do not pull out the tray until the light goes off. If you pull out the tray forcibly while the button lights up or blinks, a machine failure may be resulted.

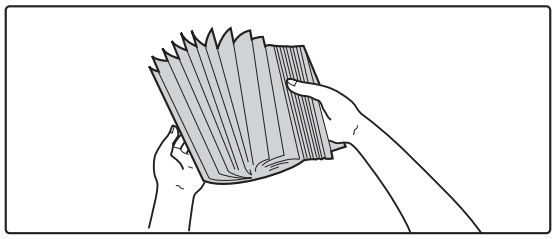
2



Pull out the paper tray.

Gently pull the tray out until it stops.

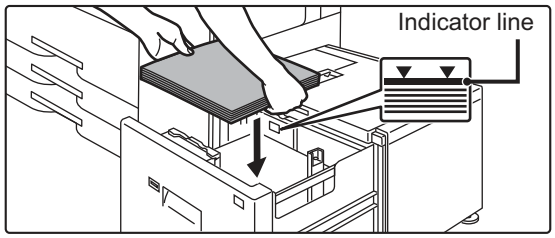
3



Fan the paper.

Fan the paper well before loading it. If the paper is not fanned, multiple sheets may feed at once and cause a misfeed.

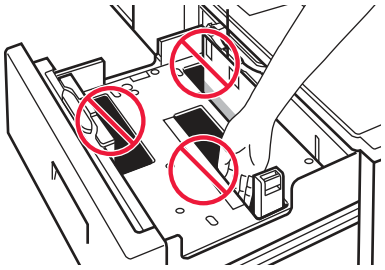
4



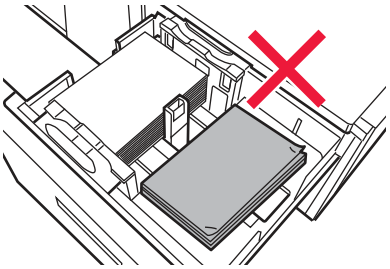
Place the paper in the centre of the paper table.

Load the paper with the print side facing down. The stack must not be higher than the indicator line (maximum of 3000 sheets).
When a certain volume of paper is loaded, the paper table automatically goes down slightly and stops. Repeat this operation in the same way to load paper.

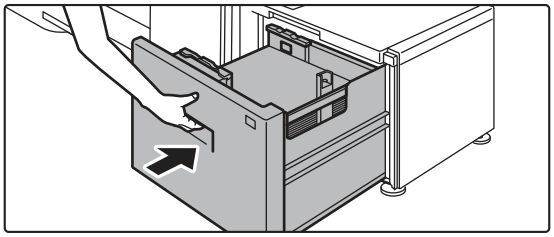
- Do not insert your hand into the space inside the paper table when you load paper.



- Do not insert spare paper or objects into the space inside the tray.



5

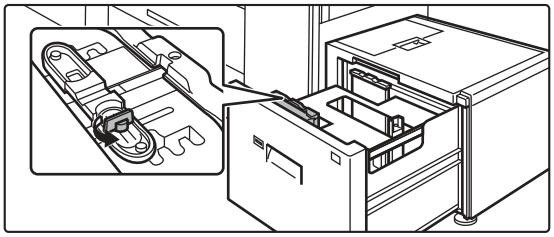


Gently push the paper tray into the machine.

Push the tray firmly all the way into the machine slowly. Forcefully inserting the paper may cause skewed feeding and paper misfeeds.
The paper table goes up after the tray is pushed in. The operation button blinks while the paper table goes up. The button lights up when the paper table has gone up.

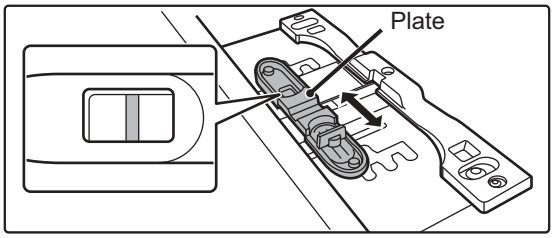
Changing the paper size for the large capacity tray (MX-LCX3 N)

1



Loosen the paper guide screw.

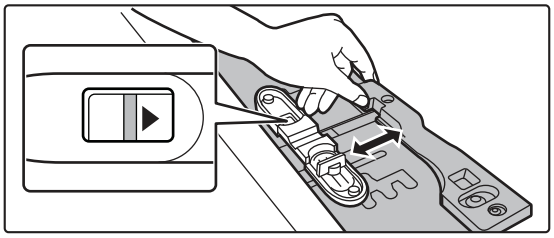
2



Slide the plate of the paper guide.

Slide the plate until the red line appears at the centre of the size window of the plate.

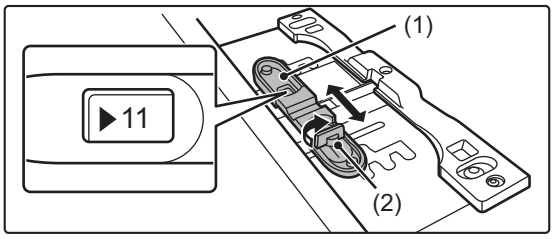
3



Adjust the paper guide to the paper size that will be used.

Slide the paper guide forward or backward until the size mark of the paper to be used (◀ or ▶) appears in the size window of the plate.

4



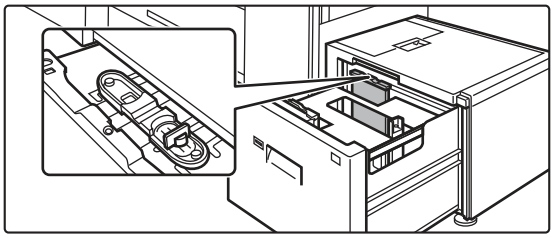
Secure the paper guide.

(1) Slide the plate of the paper guide.

Slide the plate until the paper size to be used appears in the size window of the plate.

(2) Tighten the paper guide screw.

5

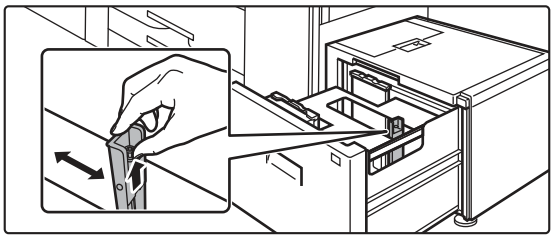


Repeat steps 1 through 4 to adjust the far paper guide to the paper size to be used.

Be sure to adjust the far paper guide to the same paper size as the near paper guide.

Adjusting only one paper guide may result in skewed feeding or misfeeds.

6



Change the right paper guide to the paper size to be used.

(1) While holding up the paper guide lock, slide the paper guide to the paper size to be used.

(2) Release the paper guide lock.

(3) Move the paper guide slightly to the right and left so that it locks into place.

You will hear a "click" when the paper guide locks.

7

Set the paper size and paper type.

Be sure to set the paper size and paper type by selecting [Tray Settings] in the home screen or in "Settings", select [System Settings] → [Common Settings] → [Paper Settings] → [Paper Tray Settings].
If the paper size setting is not configured correctly, automatic paper selection will not operate correctly and printing may take place on the wrong size or type of paper or a misfeed may occur.

LOADING PAPER IN THE LARGE CAPACITY TRAYS

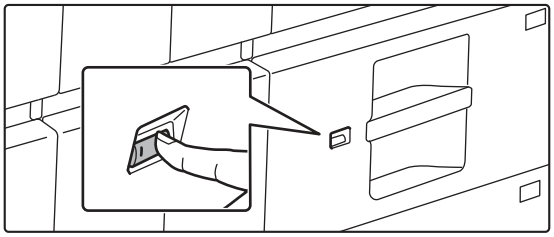
Use the large capacity trays for outputting massive prints that cannot be processed using the regular tray.
The large capacity trays store a maximum of 5000 sheets of paper (2500 sheets for tray 5 and 2500 sheets for tray 6) from A3W (12" × 18") to B5R (7-1/4" × 10-1/2"R).

Other than plain paper, special media such as tab paper and transparency film can be loaded into the large capacity trays. To load tab paper, the dedicated guide must be installed.

Do not place heavy objects on the tray or press down on the tray.

To check the type and size of paper:
[Tray Settings] in the home screen or in "Settings", select [Status] → [Machine Identification] → [Paper Input Tray Status].
To set the type and size of paper:
Set this in [Tray Settings] in the home screen or in "Settings", select [System Settings] → [Common Settings] → [Paper Settings] → [Paper Tray Settings].

1

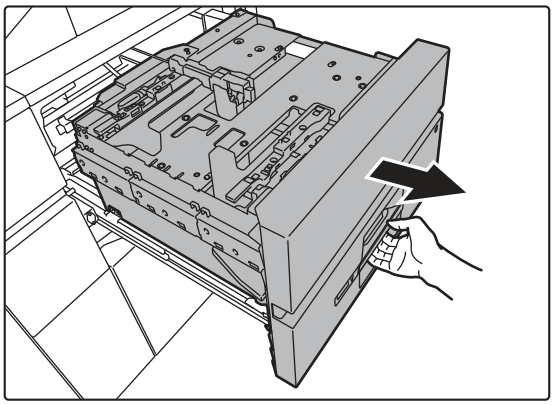


Press the operation button.

The operation button blinks, and the tray paper table goes down to the paper loading position. Wait until the operation button light goes off.

Do not pull out the tray until the light goes off. If you pull out the tray forcibly while the button lights up or blinks, a machine failure may be resulted.

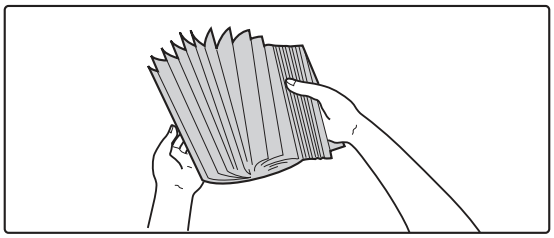
2



Pull out the paper tray.

Gently pull the tray out until it stops.

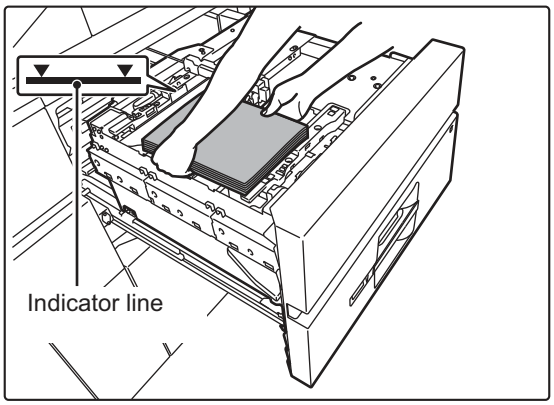
3



Fan the paper.

Fan the paper well before loading it. If the paper is not fanned, multiple sheets may feed at once and cause a misfeed.

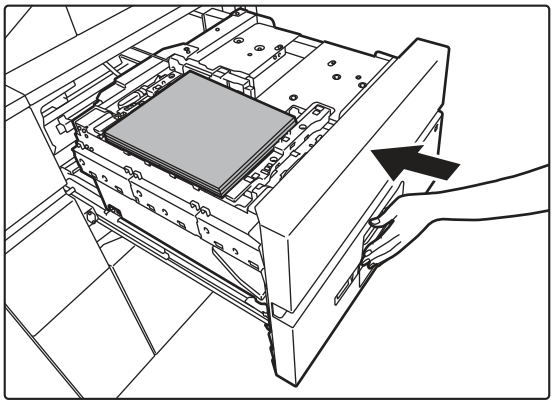
4



Load the paper.

Load the paper with the print side facing down. The stack must not be higher than the indicator line (maximum of 2500 sheets).

5

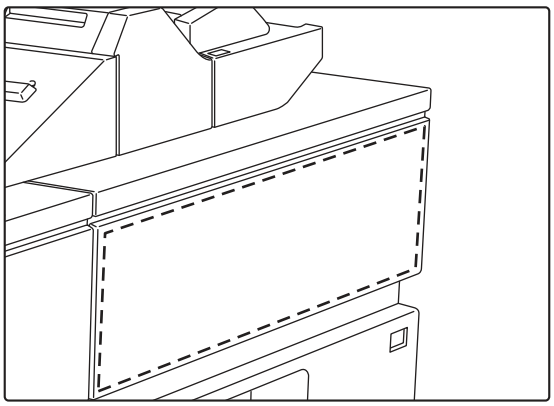


Gently push the paper tray into the machine.

Push the tray firmly all the way into the machine slowly. Forcefully inserting the paper may cause skewed feeding and paper misfeeds.
The paper table goes up after the tray is pushed in.
The operation button blinks while the paper table goes up. The button lights up when the paper table has gone up.

LOADING THE TAB PAPER

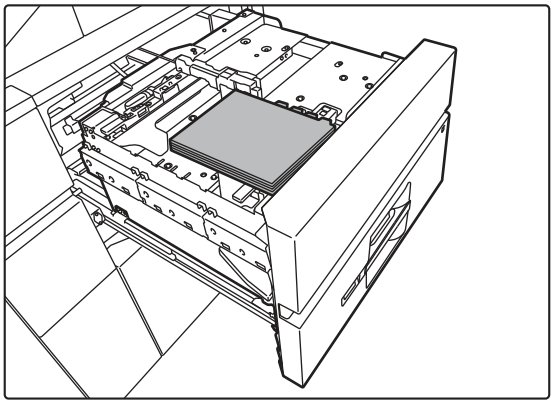
1



Remove the tab paper guide.

The guide is stored in the upper tray.

2

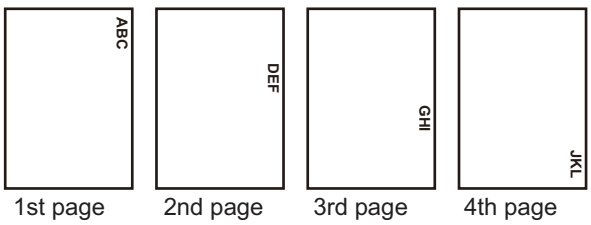


Insert the tab paper into the tray.

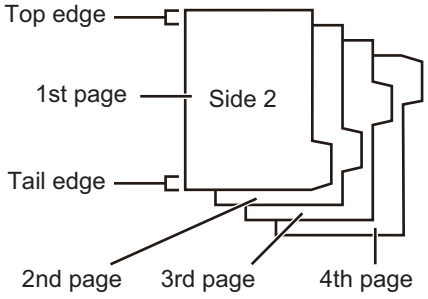
Place the tab paper with the print side facing up so that the tab is to the right.

See the following figure and adjust the tab position of the tab paper.

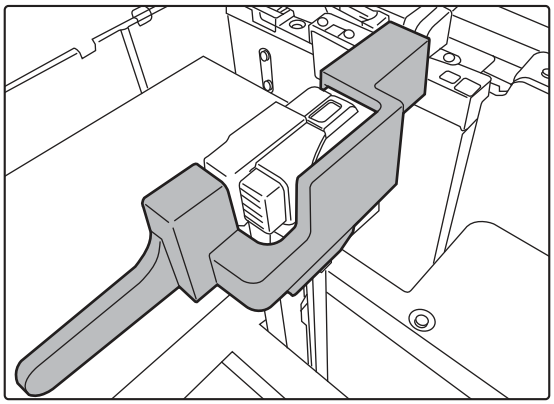
Originals



Tab paper



3



Place the tab paper guide.

Place the guide on the top of the tab paper.

4

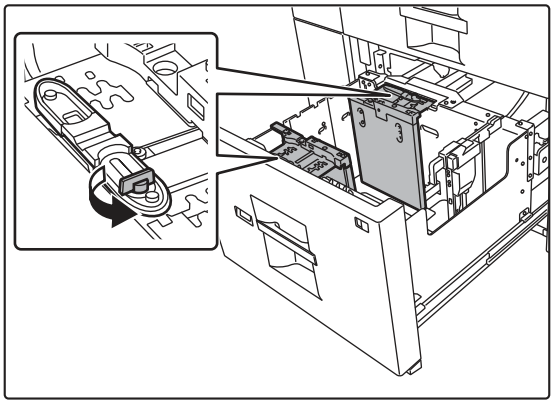
Gently push the tray into the machine, and set the paper type to tab paper.

Using "Paper Tray Settings" in the system settings, set the paper type to tab paper.

To set the paper type to tab paper:
Set this in [Tray Settings] in the home screen or in "Settings", select [System Settings] → [Common Settings] → [Paper Settings] → [Paper Tray Settings].

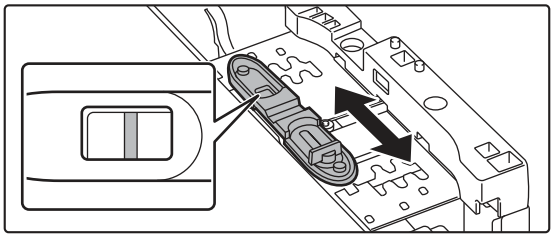
CHANGING THE PAPER SIZE

1



Loosen the paper guide screw.

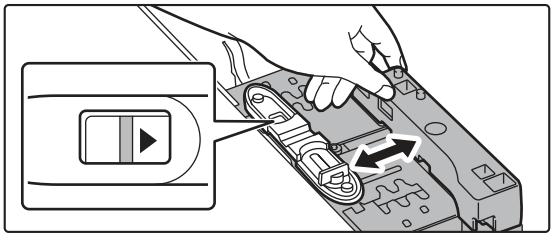
2



Slide the plate of the paper guide.

Slide the plate until the red line appears at the centre of the size window of the plate.
Both near and far plates slides when you slide one of those.

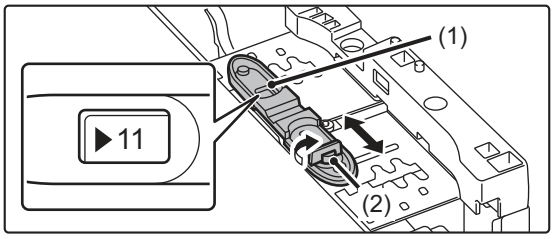
3



Adjust the paper guide to the paper size that will be used.

Slide the paper guide forward or backward until the size mark of the paper to be used (◀ or ▶) appears in the size window of the plate.
Both near and far plates slides when you slide one of those.

4



Secure the paper guide.

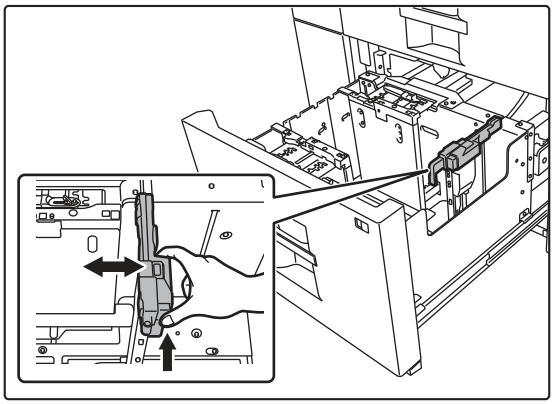
(1) Slide the plate of the paper guide.

Slide the plate until the paper size to be used appears in the size window of the plate.
Both near and far plates slides when you slide one of those.

(2) Tighten the paper guide screw.

Tighten both far and near paper guide screws.

5



Change the right paper guide to the paper size to be used.

(1) While holding the paper guide lock, slide the paper guide to the paper size to be used.

(2) Release the paper guide lock.

(3) Move the paper guide slightly to the right and left so that it locks into place.

You will hear a "click" when the paper guide locks.

6

Set the paper size and paper type.

Be sure to set the paper size and paper type by selecting [Tray Settings] in the home screen or in "Settings", select [System Settings] → [Common Settings] → [Paper Settings] → [Paper Tray Settings].
If the paper size setting is not configured correctly, automatic paper selection will not operate correctly and printing may take place on the wrong size or type of paper or a misfeed may occur.

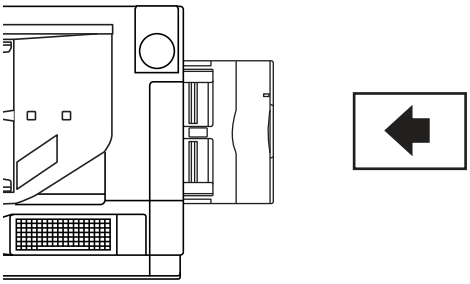
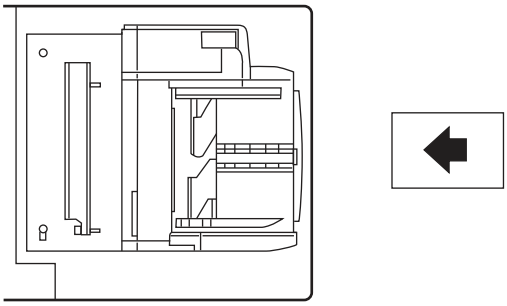
LOADING PAPER INTO THE BYPASS TRAY

Use the bypass tray for printing on plain paper, label sheets, tab paper, and other special media.
A maximum of 100 sheets of paper can be loaded into the bypass tray (on the machine), or a maximum of 500 sheets can be loaded in the bypass tray (on the large capacity trays), and continuous printing is possible as is the case with other trays.
For detailed information on the sizes and types of paper that can be loaded into the bypass tray, see "SPECIFICATIONS (page 11-2)" and "Paper Tray Settings (page 9-108)".

- When using plain paper other than Sharp standard paper or special media other than SHARP-recommended transparency film, or when printing on the reverse side of paper that has been printed on one side, load paper one sheet at a time. Loading more than one sheet at a time will cause misfeeds.
- Before loading paper, straighten any curling in the paper.
- When adding paper, remove any paper remaining in the bypass tray, combine it with the paper to be added, and reload as a single stack. If paper is added without removing the remaining paper, a misfeed may result.

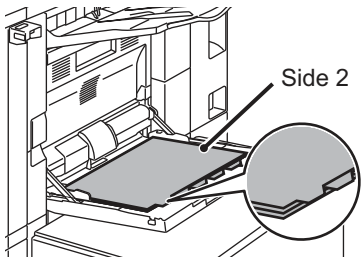
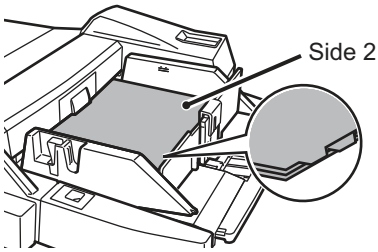
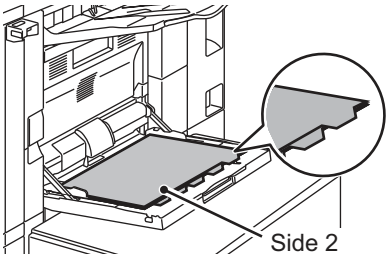
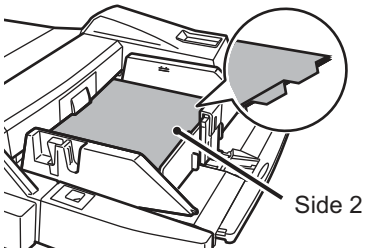
HOW TO PLACE THE ORIGINAL

Load paper up to A5 (7-1/4" × 10-1/2") size in landscape orientation.

Bypass tray (on the machine)	Bypass tray (on the large capacity trays)
	

LOADING TAB PAPER

When printing on tab paper, be sure to place the paper with the print side facing down.
For the bypass tray (on the large capacity trays), the dedicated guide must be installed in the bypass tray guides at the rear end. The dedicated guide is in the upper side of the large capacity trays.

	Bypass tray (on the machine)	Bypass tray (on the large capacity trays)
Left	 Place the first sheet of tab paper so that the tab faces toward you.	 Place the first sheet of tab paper so that the tab faces toward you.
Right	 Place the first sheet of tab paper so that the tab faces away from you.	 Place the first sheet of tab paper so that the tab faces away from you.

Use only tab paper that is made of paper. Tab paper made of a material other than paper (film, etc.) cannot be used.
To copy onto the tabs of tab paper, [Tab Copy] in "Others" is useful.

INSERTING TRANSPARENCY FILM

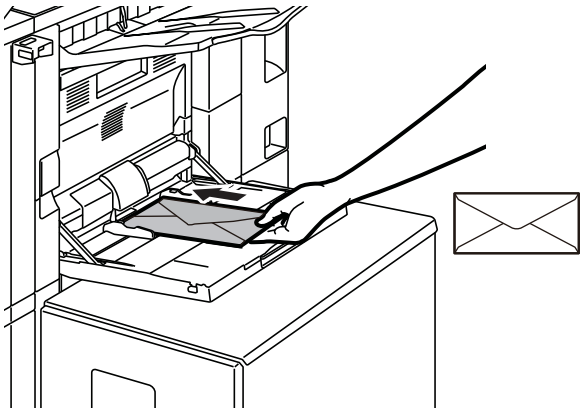
- Use SHARP-recommended transparency film.
- When loading multiple sheets of transparency film into the bypass tray, fan the sheets several times before loading.
- When printing on transparency film, remove each sheet as it is printed and output from the machine. Allowing sheets to stack in the output tray may result in curling.

LOADING ENVELOPES

When loading envelopes into the bypass tray, place them in the orientation as shown in the figure.

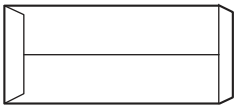
Placing envelopes

Only the front side of envelopes can be printed on or copied to. Place the front side facing down.



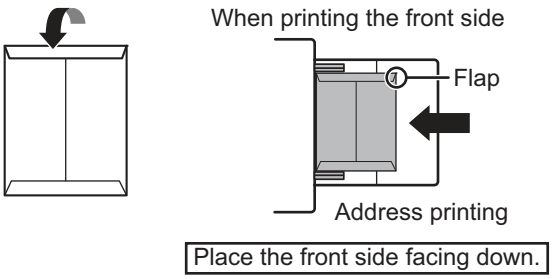
When placing DL

- Open the flap of the envelope.
- Place so that the flap is on the right.



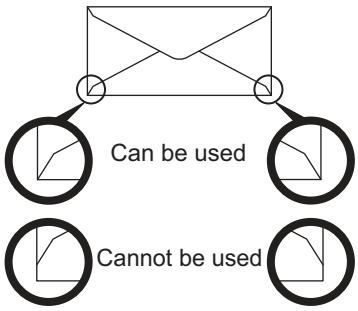
When placing C4, C5, or C6

- Close the flap of the envelope.
- Place so that the flap is on the back side.

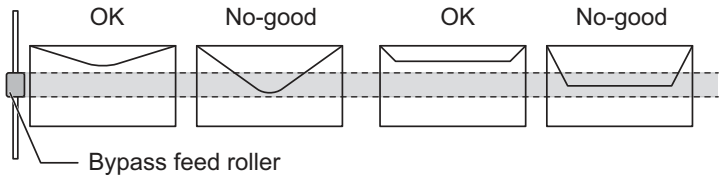


Important points when using envelopes

- Do not print on both sides of an envelope. This may result in misfeeds or poor print quality.
- Restrictions apply to some types of envelopes. For more information, consult a qualified service technician.
- Some operating environments may cause creasing, smudging, misfeeds, poor toner fusing, or machine failure.
- Fold the flap of the envelope and make a sharp crease at the fold. A misfeed may occur if the flap is up.
- Do not use the following envelopes:
  - •Those with a metal piece, a plastic hook or a ribbon hook
  - •Those with a string for closing
  - •Those with a window
  - •Those with a lining
  - •Those with an uneven surface, finished with titling or emboss
  - •Duplex envelopes or those with adhesive or other synthetic material for sealing
  - •Hand-made envelopes
  - •Those containing air inside
  - •Those damaged with a crease, fold mark or tear



- Envelopes with the corner gluing position on the back not aligned with the corner edge cannot be used as it may cause creasing.
- Print quality is not guaranteed in the area 10 mm (13/32") around the edges of the envelope.
- Print quality is not guaranteed on parts of envelopes where there is a large step-like change of thickness, such as on four-layer parts or parts less than three layers.
- In the case of landscape envelopes, make sure that flaps are not in the range where the bypass feed roller moves on.



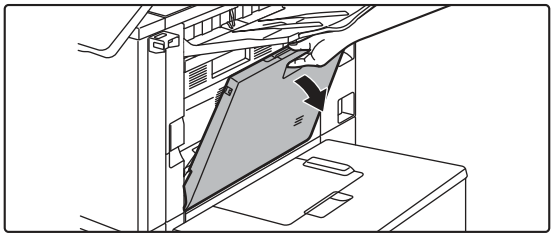
- Press envelopes to bleed air inside, and press creases on all 4 sides well before setting. In addition, when envelopes are warped or bent, straighten them using hard objects such as pencil or ruler before setting.
- Align on a flat surface
- Some envelopes may not be usable due to the shape of the flap or the type of envelope.

Important points when using embossed paper/label sheets

- The effect of asperity surfaces of embossed paper may affect the print quality depending on the type of embossed paper.
  For more information, consult the dealer or nearest authorised service representative.
- Some labels may have to be loaded into the bypass tray in the specified orientation. Follow such instructions.
  If a form is already printed on the labels, and the print images and the preprinted form do not line up, adjust the application or printer driver settings to rotate the print images.
- Do not use the following types of label sheets.
  - •Label sheets without an adhesive copy or label copy
  - •Label sheets with adhesive exposed
  - •Label sheets with a specified feeding direction that is not supported by the machine
  - •A label sheet that has already been fed or has some labels removed
  - •Label sheets consisting of multiple sheets
  - •Label sheets that do not support laser printing
  - •Label sheets that cannot withstand heat
  - •Label sheets that have perforations in the backing paper
  - •Label sheets with slits in the backing paper
  - •Non-standard label sheets
  - •Label sheets with adhesive that has deteriorated due to prolonged storage or otherwise
  - •Label sheets with cutouts that expose the backing paper
  - •Curled or otherwise deformed label sheets
  - •Torn or creased label sheets

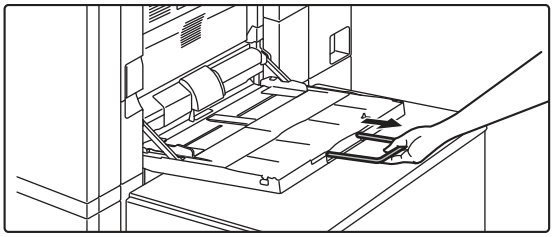
LOADING PAPER INTO THE BYPASS TRAY (ON THE MACHINE)

1



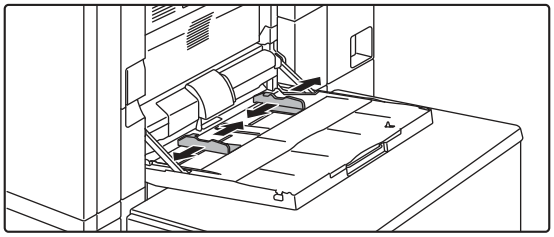
Open the bypass tray.

When loading paper larger than A4R or 8-1/2" × 11"R, pull out the extension guide.
Pull the bypass tray extension all the way out.



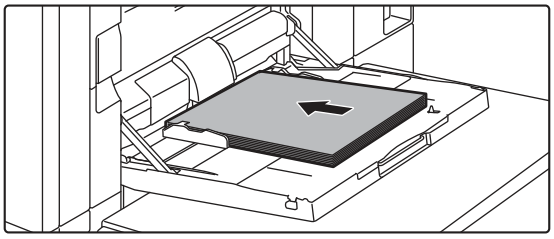
Do not place heavy objects on the bypass tray or press down on the tray.

2



Adjust the bypass tray guides to the size of paper to be loaded.

3



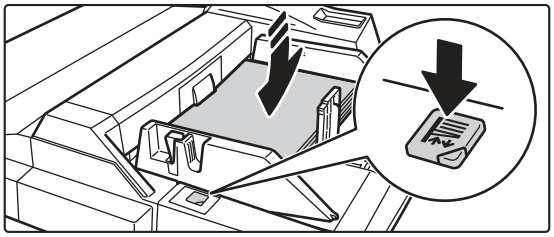
Insert the paper along the bypass tray guides all the way into the bypass tray until it stops.

Load paper with the print side facing down.

- Do not force the paper in.
- If the bypass tray guides are set wider than the paper, move the bypass tray guides in until they correctly fit the width of the paper. If the bypass guides are set too wide, the paper may skew or be creased.

LOADING PAPER INTO THE BYPASS TRAY (ON THE LARGE CAPACITY TRAYS)

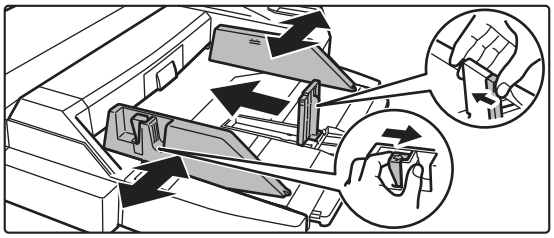
1

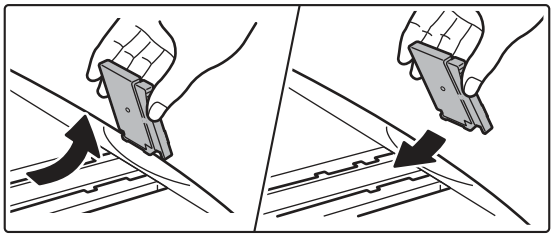


To replace the paper in the bypass tray, press the operation button and remove the paper.

The paper table goes down. The operation button blinks while the paper table goes down. The button lights up when the paper table has gone down. Do not remove the paper until the button ceases blinking.

2





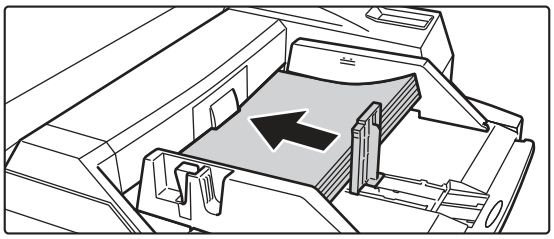
Adjust the bypass tray guides to the size of paper to be loaded.

Grasp the guide lock lever to adjust the bypass tray guides to the paper size. Be sure to adjust the bypass tray guides at the rear end.
When loading paper larger than 8-1/2" × 11"R or A4R, be sure to pull out the bypass tray extension. Remove the bypass tray guide at the rear end and attach them to the inserter tray.

- Pull the bypass tray extension all the way out.
- When loading paper larger than A3W, or 8-1/2" × 14", remove the bypass tray guides at the rear end.

Do not place heavy objects on the bypass tray or press down on the tray.

3

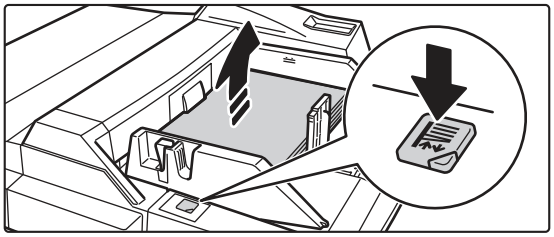


Insert the paper along the bypass tray guides all the way into the bypass tray until it stops and adjust the right-side guide.

Load paper with the print side facing down.
The stack must not be higher than the indicator line.
A maximum of 500 sheets of paper can be loaded into the tray.

- Do not force the paper in.
- If the bypass tray guides are set wider than the paper, move the bypass tray guides in until they correctly fit the width of the paper. If the bypass guides are set too wide, the paper may skew or be creased.

4



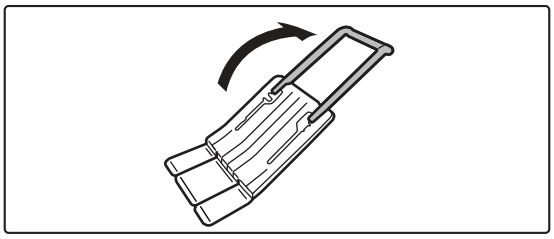
Press the operation button.

The paper table goes up. The operation button blinks while the paper table goes up. The button lights up when the paper table has gone up.

HOW TO PLACE THE LONG PAPER GUIDE

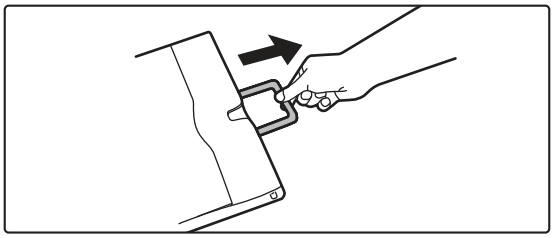
The steps for attaching the optional long paper feeding tray to the bypass tray are explained below.

1



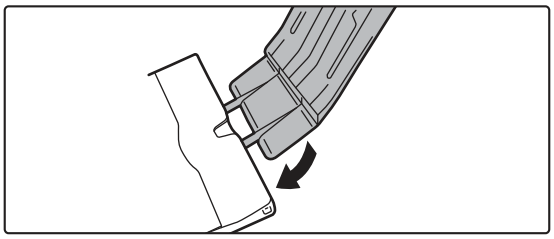
Extend the auxiliary guide of the long paper feeding tray.

2



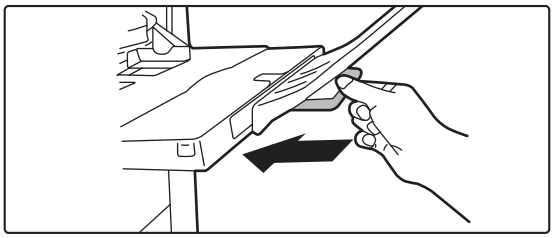
Pull out the extension guide of the bypass tray.

3



Attach the long paper feeding tray onto the extension guide of the bypass tray.

4



Replace the extension guide of the bypass tray.

HOW TO PLACE THE ORIGINAL

SELECTING A PROCEDURE FOR PLACING THE ORIGINAL DEPENDING ON THE TYPE AND STATUS OF THE ORIGINAL

Place the original in the automatic document feeder. Depending the type and status of the original, use the document glass. Follow the instructions to select the method for placing the original.
AUTOMATIC DOCUMENT FEEDER (page 1-47)

DETECTABLE ORIGINAL SIZES

In "Settings (administrator)", select [System Settings] → [Common Settings] → [Device Control] → [Condition Settings] → [Original Size Detector Setting].
One of the 8 groups of standard original sizes shown below can be selected for detection by the original size detection function.

Selections	Detectable original sizes	
	Document glass	Document feeder tray (automatic document feeder)
AB-1	A3, A4, A4R, A5, B4, B5, B5R	A3, A4, A4R, A5, A5R, A6R, B4, B5, B5R, 11" x 17", 8-1/2" x 14", 8-1/2" x 11"
AB-2	A3, A4, A4R, A5, B5, B5R, 216 mm x 330 mm (8-1/2" x 13")	A3, A4, A4R, A5, A5R, A6R, B4, B5, B5R, 11" x 17", 8-1/2" x 11", 216 mm x 330 mm (8-1/2" x 13")
AB-3	A4, A4R, A5, B4, 8K, 16K, 16KR	A3, A4, A4R, A5, A5R, A6R, B4, 11" x 17", 8-1/2" x 11", 216 mm x 330 mm (8-1/2" x 13"), 8K, 16K, 16KR
AB-4	216 mm x 340 mm (8-1/2" x 13-2/5"), A3, A4, A4R, A5, B5, B5R	A3, A4, A4R, A5, A5R, A6R, B4, B5, B5R, 11" x 17", 8-1/2" x 11", 216 mm x 340 mm (8-1/2" x 13-2/5")
AB-5	216 mm x 343 mm (8-1/2" x 13-1/2"), A3, A4, A4R, A5, B5, B5R	A3, A4, A4R, A5, A5R, A6R, B4, B5, B5R, 11" x 17", 8-1/2" x 11", 216 mm x 343 mm (8-1/2" x 13-1/2")
Inch-1	11" x 17", 8-1/2" x 14", 8-1/2" x 11", 8-1/2" x 11"R, 5-1/2" x 8-1/2"	11" x 17", 8-1/2" x 14", 8-1/2" x 11", 8-1/2" x 11"R, 5-1/2" x 8-1/2", 5-1/2" x 8-1/2"R, A3, A4
Inch-2	11" x 17", 216 mm x 330 mm (8-1/2" x 13"), 8-1/2" x 11", 8-1/2" x 11"R, 5-1/2" x 8-1/2"	11" x 17", 216 mm x 330 mm (8-1/2" x 13"), 8-1/2" x 11", 8-1/2" x 11"R, 5-1/2" x 8-1/2", 5-1/2" x 8-1/2"R, A3, A4
Inch-3	11" x 17", 8-1/2" x 13-2/5" (216 mm x 340 mm), 8-1/2" x 11", 8-1/2" x 11"R, 5-1/2" x 8-1/2"	11" x 17", 8-1/2" x 13-2/5 (216 mm x 340 mm), 8-1/2" x 11", 8-1/2" x 11"R, 5-1/2" x 8-1/2", 5-1/2" x 8-1/2"R, A3, A4

Original Feeding Mode

The following original feeding modes can be set to operate by default in copy, image send, and scan to local drive. When a mode is frequently used, this saves you from having to select the mode in another mode each time you need to use it.

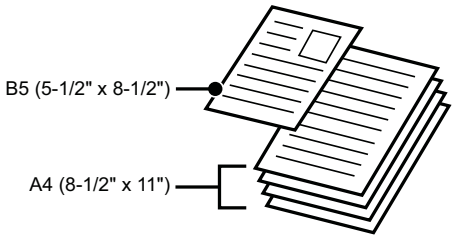
In "Settings (administrator)", select [System Settings] → [Common Settings] → [Device Control] → [Condition Settings] → [Original Feeding Mode].

- Mixed Size Doc. Different Width
- Slow Scan Mode
- Blank Page Skip

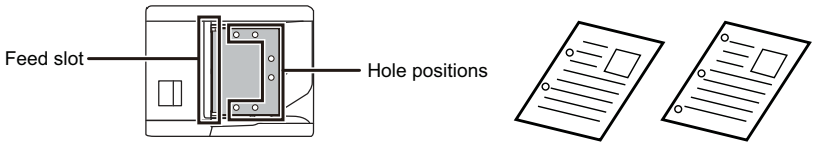
AUTOMATIC DOCUMENT FEEDER

This section explains how to place originals in the automatic document feeder.

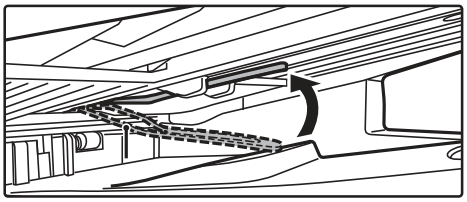
- Place originals of different sizes together, if needed, in the automatic document feeder. In that case, use the "Others" function in each mode to set [Mixed Size Original].
- See the following pages for the combinations of document sizes that can be loaded.
  Copy: SCANNING ORIGINALS OF DIFFERENT SIZES (MIXED SIZE ORIGINAL) (page 3-103)
  Scanner: SCANNING ORIGINALS OF DIFFERENT SIZES (MIXED SIZE ORIGINAL) (page 5-85)



- Before inserting originals into the document feeder tray, be sure to remove any staples or paper clips.
- If originals have damp spots due to correction fluid, ink or paste up glue, wait until the originals are dry before making copies. Otherwise the interior of the machine or the document glass may be soiled.
- Do not use the following originals. Incorrect original size detection, original misfeeds, and smudges may result. Transparency film or other transparent material for backup copy, tracing paper, carbon paper, thermal paper or originals printed with thermal transfer ink ribbon should not be fed through the document feeder. Originals to be fed through the feeder should not be damaged, crumpled, folded, loosely pasted together, or have cut-out holes. Originals with multiple punched holes other than two-hole or three-hole punched paper may not feed correctly.
- Business cards may not be scanned correctly depending on the condition, material, shape and processing method used. (Business cards can be set in the automatic document feeder.)
- When using originals with two or three holes, place them so that the punched edge is at a position away from the feed slot of the document feeder tray. Specify the orientation of the original using [Original].



- Depending on the condition of the original, the type of paper, and the temperature and humidity of the environment in which the machine is used, multiple sheets of paper may be fed at the same time and may not be scanned correctly, or the ejected originals may not be neatly aligned.
  It may be improved by the following settings.
  - For copying: Set the resolution to 600x600dpi
  - For scan transmission: use "Preview"
- When the document rolls in the original exit tray on the automatic document feeder, fix the paper fixing arm at the center to the top.



Allowed original sizes

Minimum original size	Maximum original size
Standard size (Minimum size that can be automatically detected) A6R: 105 mm (longitudinal) × 148 mm (transversal) 5-1/2" (longitudinal) × 8-1/2" (transversal) **Non-standard size** (Minimum size that can be specified manually) 51 mm (longitudinal) x 128 mm (transversal) 2-1/64" (longitudinal) x 5-3/64" (transversal) Business card: 51 mm (longitudinal) x 89 mm (transversal)	**Standard size** (Maximum size that can be automatically detected) A3: 297 mm (longitudinal) x 420 mm (transversal) 11" (longitudinal) x 17" (transversal) 12" × 18" (A3W) cannot be used. **Non-standard size** (Maximum size that can be specified manually) Copy mode: 297 mm (longitudinal) x 432 mm (transversal) 11-5/8" (longitudinal) x 17" (transversal) Image send mode: 297 mm (longitudinal) × 1000 mm (transversal) 11" (longitudinal) × 39-3/8" (transversal)

- When the original is a non-standard size, see the appropriate explanation below for the mode you are using.
  - COPIER: "STORING FREQUENTLY USED ORIGINAL SIZES (page 3-32)"
  - IMAGE SEND: "SPECIFYING THE ORIGINAL SCAN SIZE USING NUMERIC VALUES (page 5-61)"
- In Imaging send mode, to load a 1000 mm (39-3/8") long original, you need to set the scan size to [Long Size]. In image sending mode, see "SPECIFYING THE ORIGINAL SCAN SIZE IN PAPER SIZE (page 5-59)" and "SPECIFYING THE ORIGINAL SCAN SIZE USING NUMERIC VALUES (page 5-61)".

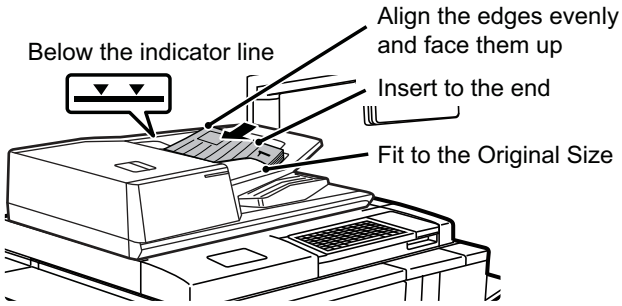
Allowed original weights

BP-90C70/BP-90C80	1-sided scanning: 35 to 220 g/m^2 (9 lbs Bond to 80 lbs Cover) 2-sided scanning: 50 to 220 g/m^2 (13 lbs Bond to 80 lbs Cover) Business card: Thickness, 0.1mm to 0.2mm

To scan originals from 35 to 49 g/m^2 (9 to 13- lbs Bond), use "Slow Scan Mode" in the "Others" function. Scanning without using "Slow Scan Mode" may result in original misfeeds.
To scan originals 158 to 220 g/m^2 (32 lbs Bond to 80 lbs Cover), use "Heavy Paper Scan" in the "Others" function. Scanning without using "Heavy Paper Scan" may result in original misfeeds.

1 **Make sure that there is no original on the document glass.**

2

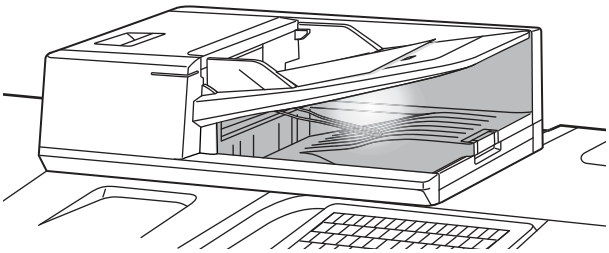


Place the original.

Up to 300 sheets can be inserted.
After scanning is finished on the automatic document feeder, remove originals from the original exit tray.

PREVENTIVE LIGHT TO INDICATE ORIGINAL LEFT BEHIND

In order to prevent originals being left behind, the automatic document feeder incorporates a lamp on the top of the original exit tray.
This lamp detects a document on the automatic document feeder, and starts blinking after the last original is output from the original exit tray.



Light turning off

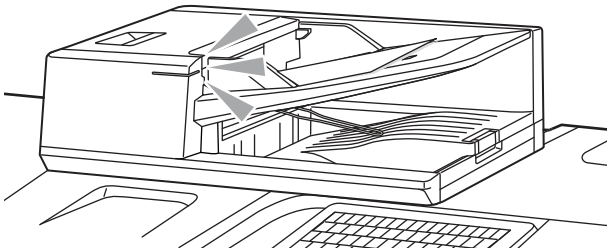
The preventive light to indicate original left behind will turn off in the event of the following.

- When the scanned original is removed
- After the preventive light to indicate original left behind blinks three times, repeated three times
- When a new original is placed in the automatic document feeder, and a job started
- When the machine enters sleep mode
- When use of the automatic document feeder is prohibited

- When the preventive light to indicate original left behind is blinking, placing the original on the document glass will not turn off the preventive light to indicate original left behind.
- The preventive light to indicate original left behind will not turn off by only placing an original on the automatic document feeder.
- The preventive light to indicate original left behind will not turn off even if the operation panel is off.
- If the preventive light to indicate original left behind turns off, this will not flash even if an original is left on the automatic document feeder.

ORIGINAL SETTING INDICATOR

The original setting indicator lights when the document is correctly loaded on the document feeder tray.
If the original setting indicator is lit, it is possible for a user who has difficulty in confirming that a document is loaded on the document feeder tray to confirm that the document is loaded.



SKEW FEED PREVENTION

The automatic document feeder is equipped with a skewed feed prevention function. When a document is loaded at an angle, the function stops loading the document as misfeed.

DOUBLE FEED DETECTION

This automatic document feeder is equipped with a double feed detection function.
If you attempt to scan multiple originals at the same time, scanning stops as misfeed.

DOCUMENT GLASS

This section describes the steps for setting the original on the document glass.

- Close the automatic document feeder slowly. Abruptly closing the automatic document feeder may damage it.
- Take care that your fingers are not pinched when closing the automatic document feeder.

Allowed original sizes

Minimum original size	Maximum original size
Standard size (Minimum size that can be automatically detected) A5: 210 mm (longitudinal) × 148 mm, (transversal) 8-1/2" (longitudinal) × 5-1/2" (transversal) **Non-standard size** (Minimum size that can be specified manually) 25 mm (longitudinal) x 25 mm (transversal) 1" (longitudinal) x 1" (transversal)	**Standard size** (Maximum size that can be automatically detected) A3: 297 mm (longitudinal) x 420 mm (transversal) 11" (longitudinal) x 17" (transversal) **Non-standard size** (Maximum size that can be specified manually) 297 mm (longitudinal) x 432 mm (transversal) 11-5/8" (longitudinal) x 17" (transversal)

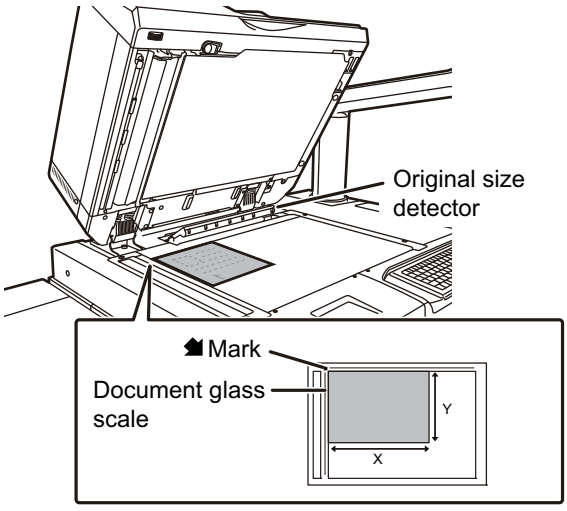
When the original is a non-standard size, see the appropriate explanation below for the mode you are using.

- COPIER: "STORING FREQUENTLY USED ORIGINAL SIZES (page 3-32)"
- IMAGE SEND: "SPECIFYING THE ORIGINAL SCAN SIZE USING NUMERIC VALUES (page 5-61)"

1 Open the automatic document feeder.

2 Load the paper with the print side facing down.

Place the original face down and align the top left corner of the original with back left (at the tip of the mark ◤) of the document glass.



Do not place any objects under the original size detector.
Closing the automatic document feeder with an object underneath may damage the original size detector or disable correct detection of the original size.

3 Close the automatic document feeder.

After placing the original, close the automatic document feeder. If the unit is left open, parts outside of the original will be copied in black, causing excessive use of toner.

- When closing, open the automatic document feeder all the way and then close it.
- If originals have damp spots due to correction fluid, ink or paste up glue, wait until the originals are dry before making copies. Otherwise the interior of the machine or the document glass may be soiled.

PERIPHERAL DEVICES

PERIPHERAL DEVICES

Peripheral devices can be installed on the machine to increase its range of functionality.
The peripheral devices are generally optional. However, some models include certain peripheral devices as standard equipment.
(As of April, 2023)

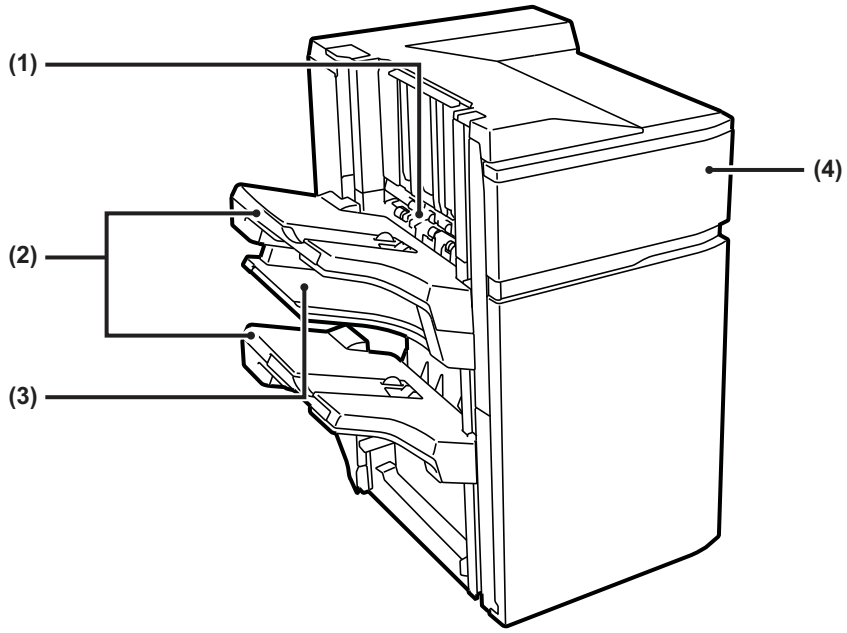
Product name	Product number	Description
Large capacity tray	MX-LC12	Additional tray. A maximum of 3500 sheets of paper can be placed.
	MX-LCX3 N	Additional tray. A maximum of 3000 sheets of paper can be placed.
Large capacity trays	MX-LC13 N	Additional tray. A maximum of 5000 sheets of paper can be placed.
Paper pass unit	MX-RB12 N	This unit is required for installing a finisher or saddle stitch finisher.
	MX-RB14	This unit is required to facilitate connection of large capacity trays.
Connection module	MX-RB17	This unit is required to facilitate connection of two large capacity trays.
Multi bypass tray	MX-MF10	Additional tray. A maximum of 100 sheets of paper can be placed.
	MX-MF11	Additional tray. A maximum of 500 sheets of paper can be placed. Install this tray on the large capacity trays.
Exit tray unit	MX-TR14	Output tray to be installed in the right of the machine.
Exit tray cabinet	MX-TU14	Output tray to be installed in the centre of the machine. This unit is required when a finisher or saddle stitch finisher is not installed.
Long paper feeding tray	MX-LT10	When using long paper, the long paper is loaded in the bypass tray.
Finisher (large stacker)	MX-FN21	Output device that enables the use of the staple function and offset function. A maximum of 100 sheets of paper can be stapled.
Saddle stitch finisher (large stacker)	MX-FN22	Output device that enables use of the staple function, offset function and pamphlet copy function. A maximum of 100 sheets of paper can be stapled.
Punch module	MX-PN13A MX-PN13B MX-PN13C MX-PN13D	This unit punches holes in copies and other output. A finisher (large stacker) or saddle stitch finisher (large stacker) is required.
Trimming module	MX-TM10	This unit trims the excess portions of saddle-stitched sheets. A saddle stitch finisher (large stacker) is required.
Folding unit	MX-FD10	This unit folds and outputs paper. A finisher (large stacker) or saddle stitch finisher (large stacker) is required.
Inserter	MX-CF11	This unit inserts covers and insertion sheets. This unit can also feed paper to a finisher (large stacker) or saddle stitch finisher (large stacker) for finishing.

Product name	Product number	Description
Curl correction unit	MX-RB27	This unit corrects curls in printed paper. This unit is required for installing a finisher (large stacker), saddle stitch finisher (large stacker), folding unit or inserter.
Relay unit	MX-RB13	This unit is required for directly installing a finisher (large stacker) or saddle stitch finisher (large stacker) and inserter.
Barcode Font Kit	MX-PF10	Adds barcode fonts to the machine.
Application Integration Module	MX-AMX1 MX-AMX1L	The application integration module can be combined with the network scanner function to append a metadata file to a scanned image file.
Application Communication Module	BP-AM10 BP-AM10L	This links the machine to an external application over a network.
External Account Module	BP-AM11 BP-AM11L	This is required to use an external account application on the machine.
Staple cartridge	MX-SCX2	Staples paper. A finisher (large stacker) or saddle stitch finisher (large stacker) is required.
	MX-SCX1	Saddle stitches paper. A saddle stitch finisher (large stacker) is required.
Status indicator	MX-SL10 N	The status of the machine is indicated.
High capacity SSD	BP-SD10	Extends the local drive capacity of the machine.
Data security kit	BP-FR12U BP-FR12UL	The data which is being stored in the local drive and memory of this machine is stored in encrypted form. Furthermore, after copy and print data has been output and after scanner transmissions, the data is automatically deleted in order to securely protect important information.
Virus detection kit	BP-VD10 BP-VD10L	VIRUS SCAN (page 8-42)

FINISHER (LARGE STACKER)

This includes the offset function that outputs sorted paper while staggering each set of paper and the staple sort function that staples each set of prints.
Installing an optional hole punch module allows you to punch holes in printed paper.

PART NAMES



(1) Staple compiler
This temporarily stacks paper to be stapled.

(2) Output tray
Stapled and offset output is delivered to this tray.
The tray is slidable. Extend the tray for printing on large-size paper (larger than A4 (8-1/2" × 11")).

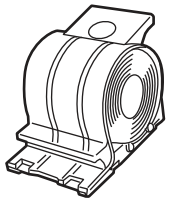
(3) Middle output tray
Output paper that will not be offset in this tray.
The tray is slidable. Extend the tray for printing on large-size paper (larger than A4 (8-1/2" × 11")).

(4) Front cover
Open this cover to replace the staple cartridge or remove a staple jam.

- Do not place heavy objects on the finisher or press down on the finisher (large stacker).
- Exercise caution when you turn on the power and when printing is taking place, as the tray may move up and down.
- A finisher (large stacker) cannot be installed simultaneously with a saddle stitch finisher.

SUPPLIES

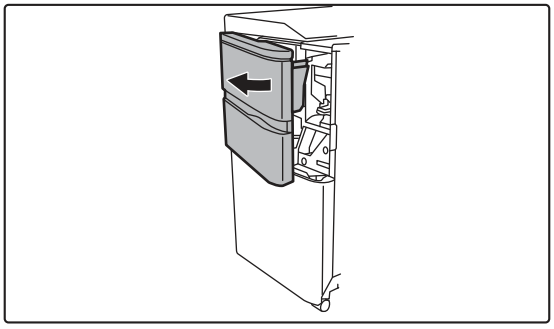
The finisher (large stacker) requires the following staple cartridge:
Staple cartridge (approx. 5000 staples per cartridge × three cartridges)
MX-SCX2



REPLACING THE CARTRIDGE

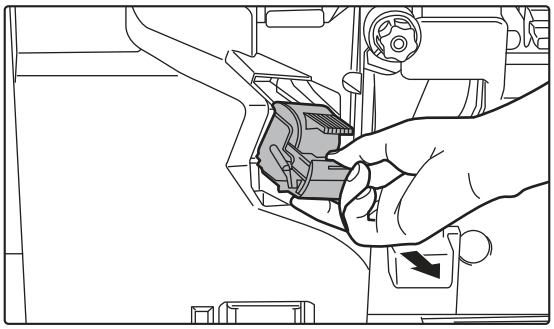
When the staple cartridge runs out of staples, a message will appear in the operation panel. Follow the operation procedure to replace the staple cartridge.

1



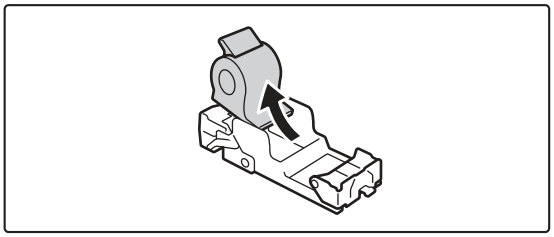
Open the front cover.

2



Squeeze the green parts of the staple case and pull the case up and then out.

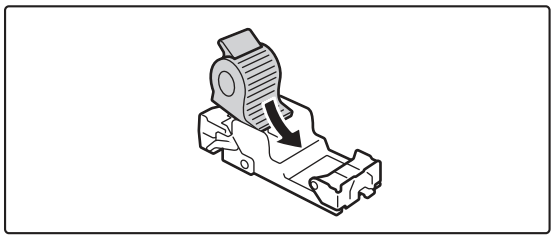
3



Remove the empty staple cartridge.

When staples remain, the staple cartridge cannot be removed.

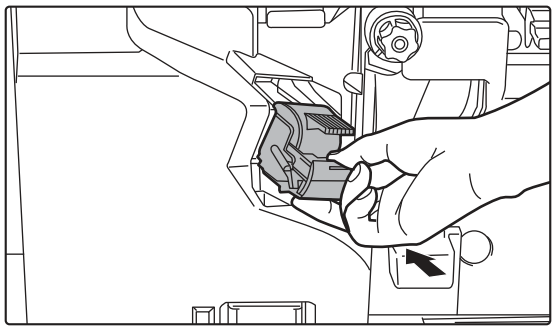
4



Insert a new staple cartridge into the staple case.

Push the staple case in until it clicks into place.

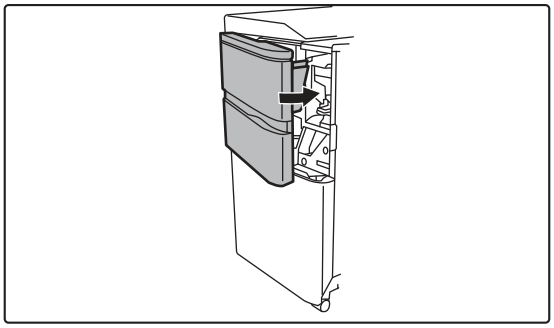
5



Install a staple case.

Push the staple case in until it clicks into place.

6



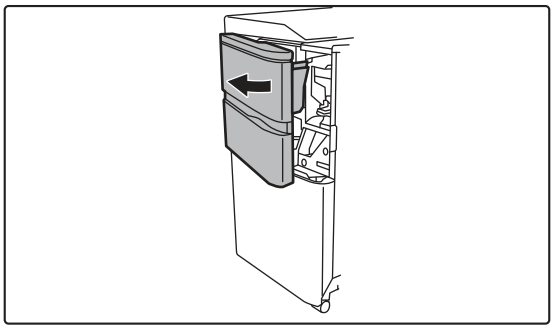
Close the front cover.

Make a proof copy in staple sort function to verify that stapling takes place correctly.

DISCARDING STAPLE WASTE

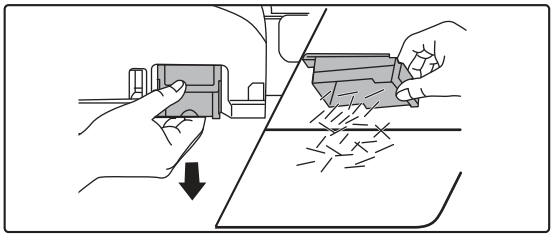
When a finisher is used for stapling, staple waste is produced.
The staple waste is collected in the staple waste box.
Follow the steps below to discard staple waste.

1



Open the front cover.

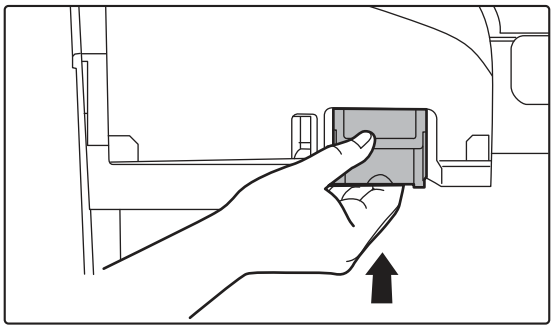
2



Grasp the tab of the staple waste box, gently pull out the box, and discard the staple waste.

- Do not put your fingers into the staple waste box. The staples may prick and injure your fingers.
- Do not discard the staple waste in a plastic bag. The staples may create holes in the bag.

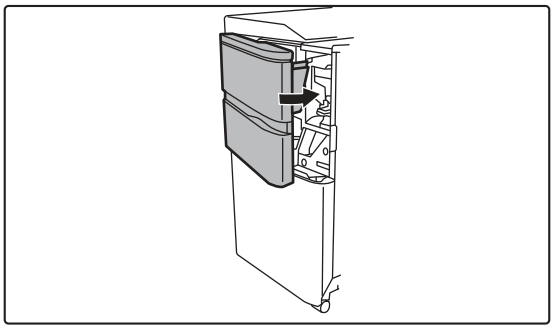
3



Replace the staple waste box.

Make sure that the staple waste box is replaced correctly.

4

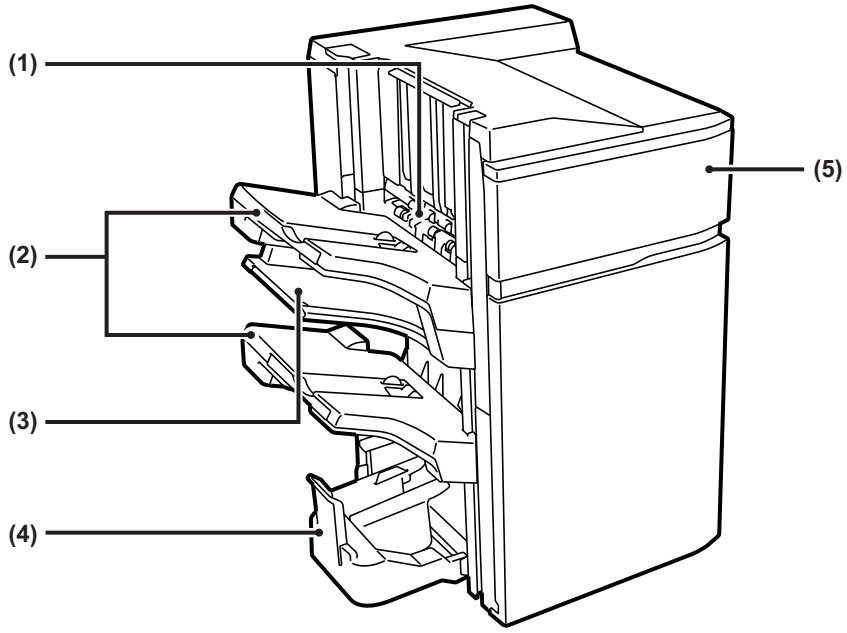


Close the front cover.

SADDLE STITCH FINISHER (LARGE STACKER)

This includes the offset function that outputs sorted sheets of paper while staggering each set of paper, the staple sort function that staples each set of prints, the saddle stitch function that staples the centre of the sheets and folds the sheets in half, and the paper folding function that folds paper in half.
Installing an optional hole punch module allows you to punch holes in printed paper.

PART NAMES



(1) Staple compiler
This temporarily stacks paper to be stapled.

(2) Output tray
Stapled and offset output is delivered to this tray.Stapled and offset output is delivered to this tray.
The tray is slidable. Extend the tray for printing on large-size paper (larger than A4 (8-1/2" × 11")).

(3) Middle output tray
Output paper that will not be offset in this tray.
The tray is slidable. Extend the tray for printing on large-size paper (larger than A4 (8-1/2" × 11")).

(4) Saddle stitch tray
Saddle-stitched output is delivered to this tray.

(5) Front cover
Open this cover to replace the staple cartridge or remove a staple jam.

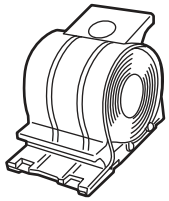
- Do not place heavy objects on the finisher or press down on the finisher (large stacker).
- Exercise caution when you turn on the power and when printing is taking place, as the tray may move up and down.
- A saddle stitch finisher (large stacker) cannot be installed simultaneously with a finisher.

SUPPLIES

The saddle stitch finisher (large stacker) requires the following staple cartridge:

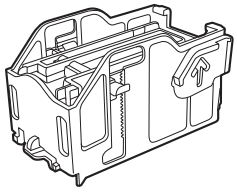
Finisher unit

Staple cartridge (approx. 5000 staples per cartridge × three cartridges)
MX-SCX2



Saddle stitch unit

Staple cartridge (approx. 5000 staples per cartridge × four cartridges)
MX-SCX1

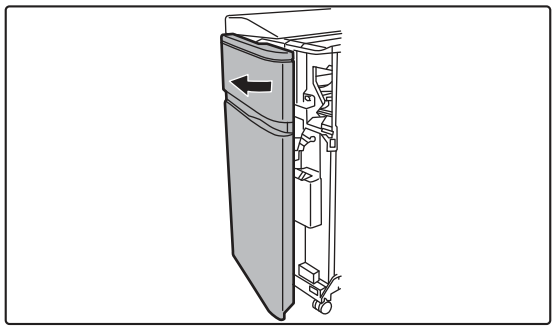


REPLACING THE CARTRIDGE

Finisher unit

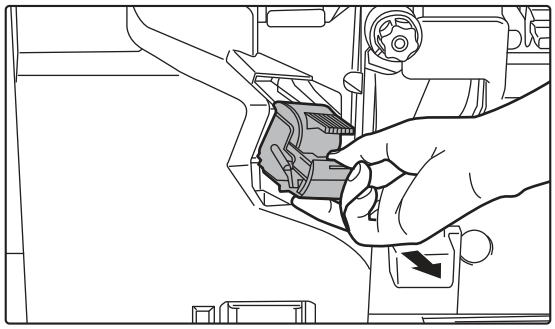
When the staple cartridge runs out of staples, a message will appear in the operation panel. Follow the operation procedure to replace the staple cartridge.

1



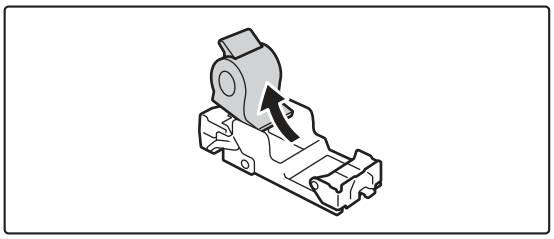
Open the front cover.

2



Squeeze the green parts of the staple case and pull the case up and then out.

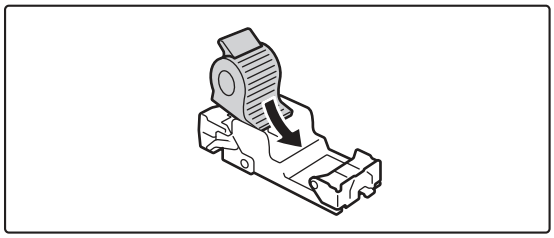
3



Remove the empty staple cartridge.

When staples remain, the staple cartridge cannot be removed.

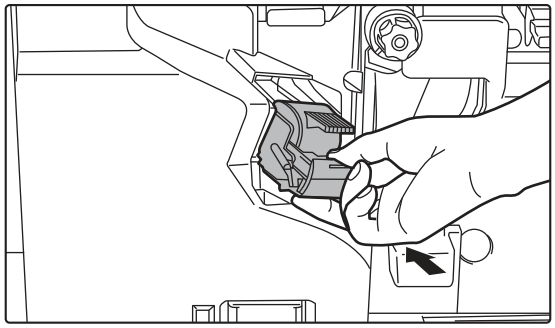
4



Insert a new staple cartridge into the staple case.

Push the staple case in until it clicks into place.

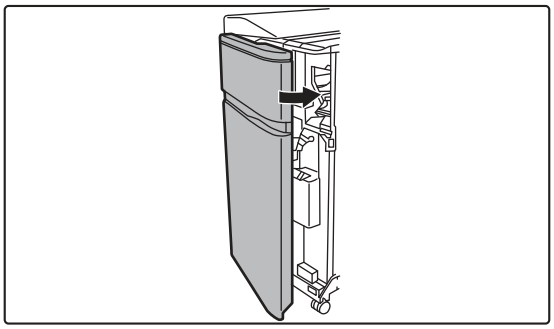
5



Install a staple case.

Push the staple case in until it clicks into place.

6



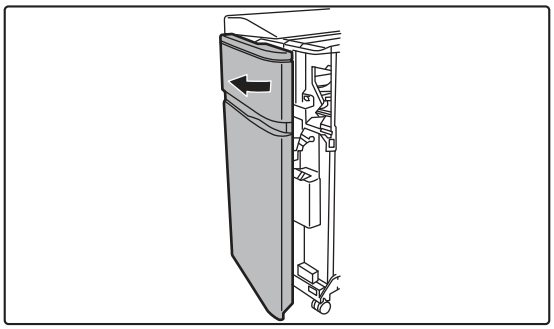
Close the front cover.

Make a proof copy in staple sort function to verify that stapling takes place correctly.

Saddle stitch unit

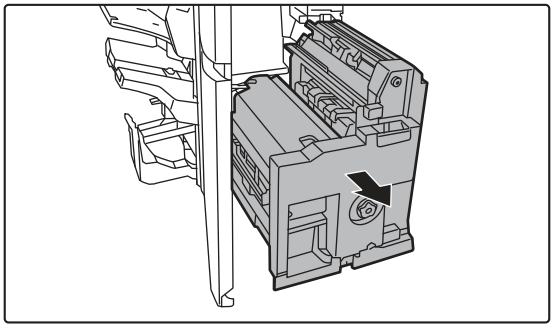
When the staple cartridge runs out of staples, a message will appear in the operation panel. Follow the operation procedure to replace the staple cartridge.
Before starting this procedure, remove all output from the output tray of the saddle stitch finisher (large stacker). Do not replace removed output back in the output tray.

1



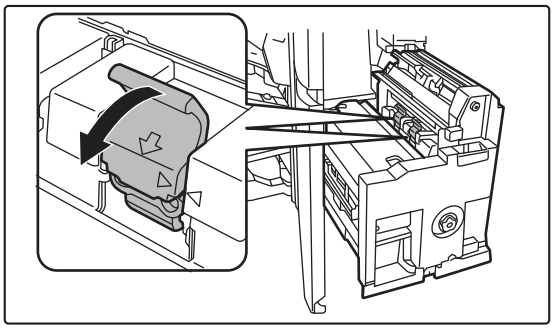
Open the front cover.

2



Grasp the handle on the saddle stitch unit and pull it slowly out until it stops.

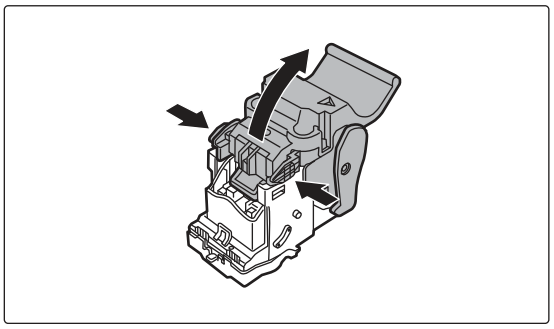
3



Lower the staple case release lever and remove the staple case.

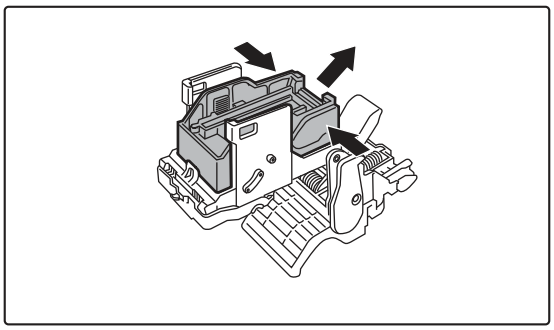
Pull the staple case out to the left.
Replace both staple cartridges.

4



Press the lock button to open the release lever.

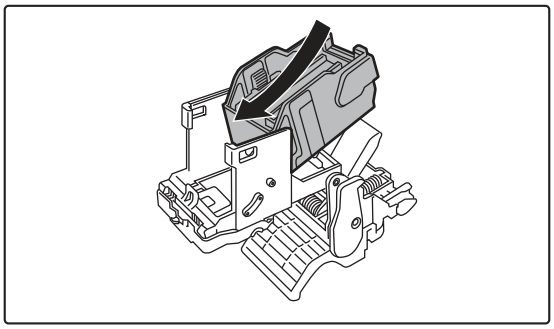
5



Remove the empty staple cartridge.

Press the lock button to open the release lever.

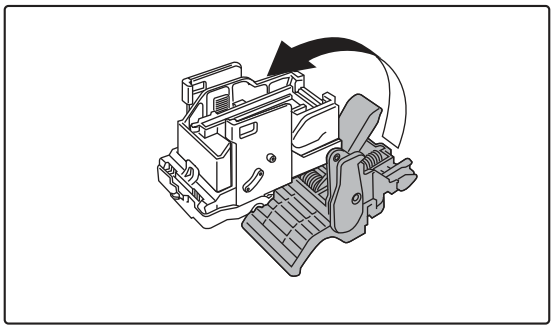
6



Install a new staple cartridge.

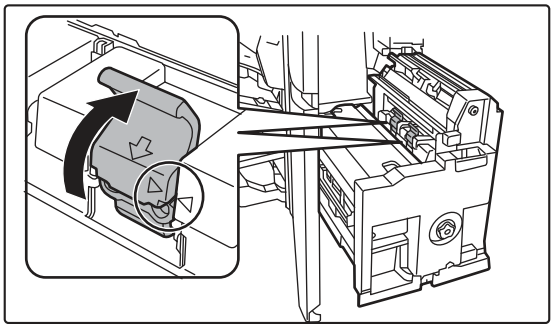
Push the staple case in until it clicks into place.

7



Press the lock button to open the release lever.

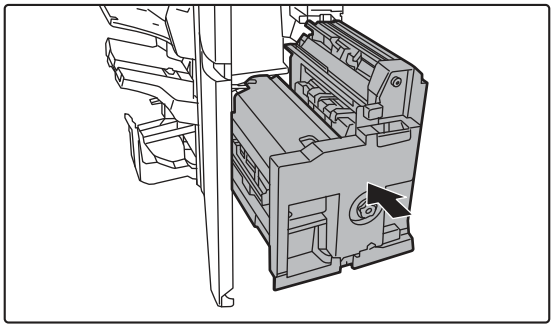
8



Push the staple case firmly back in.

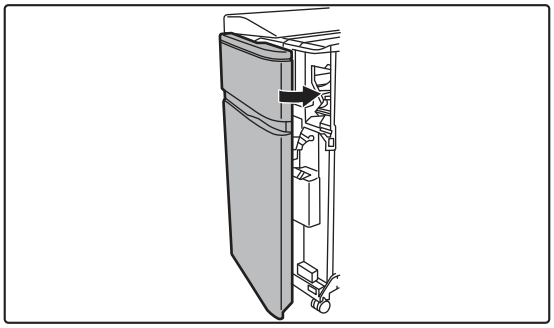
Align ▶ of the staple case with ◀ of the unit.
Push the staple case in until it clicks into place.

9



Push the saddle stitch unit in.

10



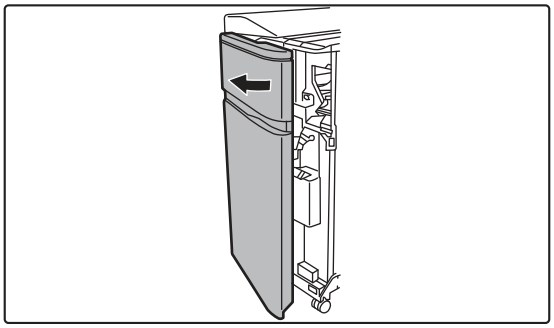
Close the front cover.

Make a test print or copy using the saddle stitch function to verify that stapling takes place correctly.

DISCARDING STAPLE WASTE

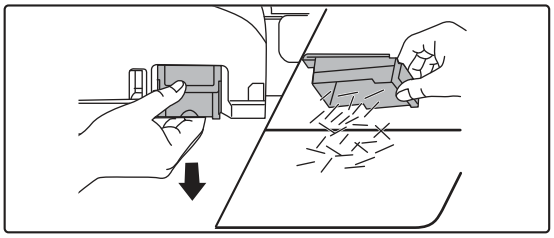
When a finisher is used for stapling, staple waste is produced.
The staple waste is collected in the staple waste box.
Follow the steps below to discard staple waste.

1



Open the front cover.

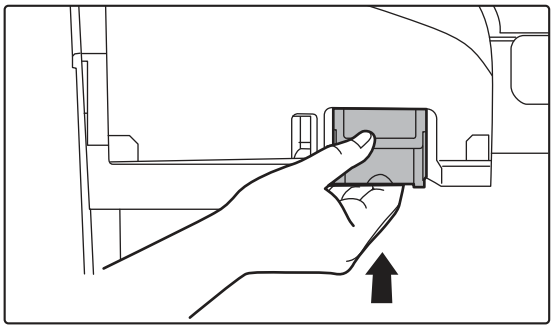
2



Grasp the tab of the staple waste box, gently pull out the box, and discard the staple waste.

- Do not put your fingers into the staple waste box. The staples may prick and injure your fingers.
- Do not discard the staple waste in a plastic bag. The staples may create holes in the bag.

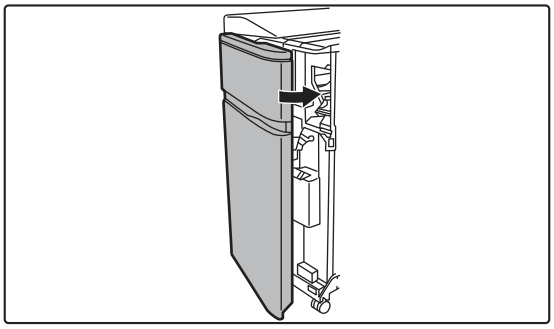
3



Replace the staple waste box.

Make sure that the staple waste box is replaced correctly.

4



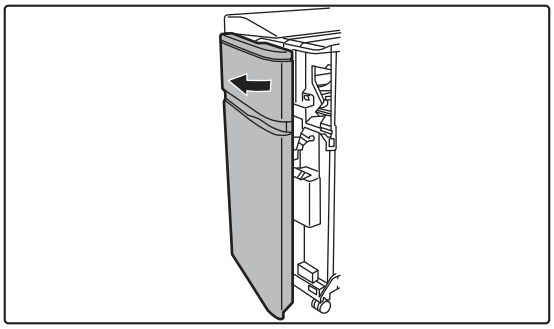
Close the front cover.

DISCARDING PAPER WASTE

When folded paper is trimmed in trimmer settings, paper waste is generated.
Paper waste is collected in the paper waste box.
Follow the operation procedure to remove paper waste.

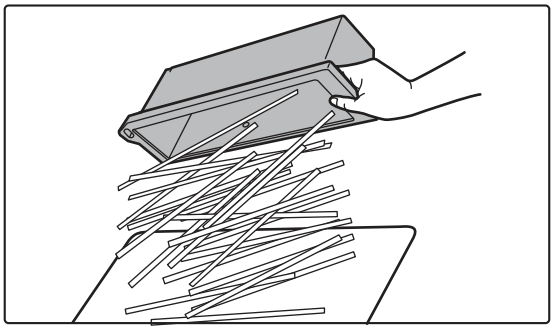
Using the trimmer function trims a side drop at the time of folding, creating a neat finish.

1



Open the front cover.

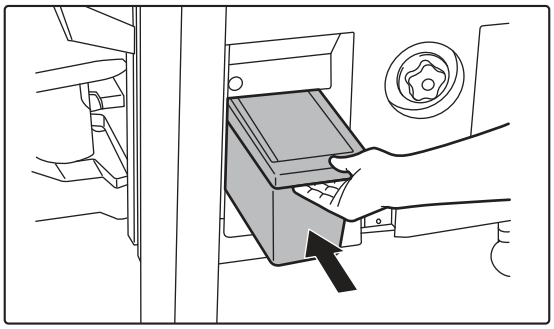
2



Grasp the paper waste box handle, gently pull out the box, and discard the paper waste.

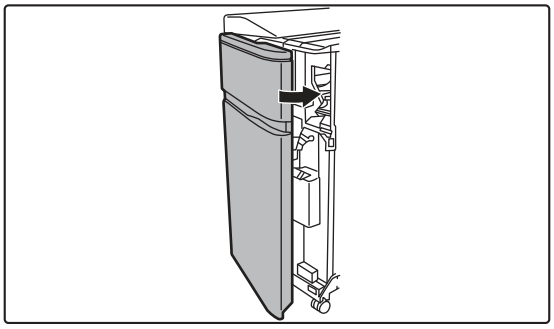
Discard the paper waste into a plastic bag or other container, being careful not to let any waste scatter.

3



Gently push the box back in.

4



Close the front cover.

PUNCH MODULE (MX-PN13A/B/C/D)

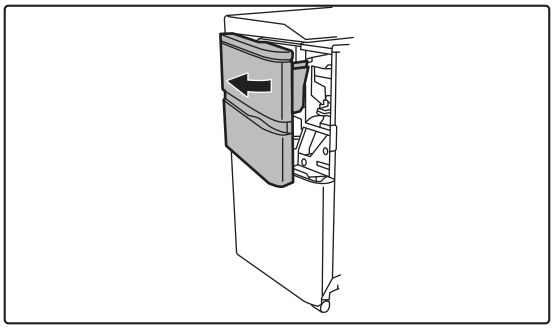
The punch module can be installed on a finisher (large stacker) or saddle stitch finisher (large stacker) to punch holes in paper to be output.

A saddle stitch finisher or finisher (large stacker) is required to install the punch module (100-sheet punching).

DISCARDING PUNCH WASTE

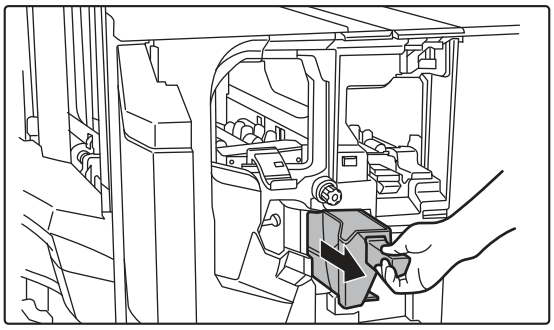
Punch waste from punched holes is collected in the punch waste box.
Follow the operation procedure to replace punch waste.

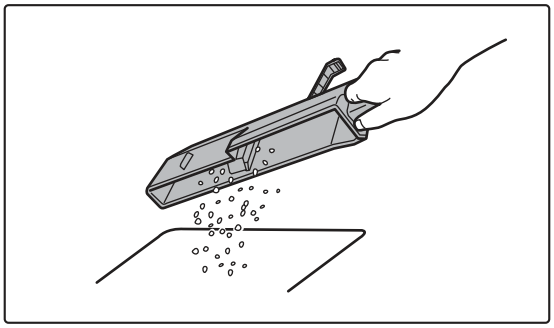
1



Open the front cover.

2

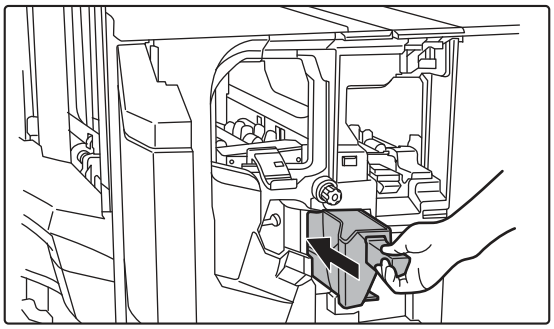




Grasp the punch waste box handle, gently pull out the box, and discard the punch waste.

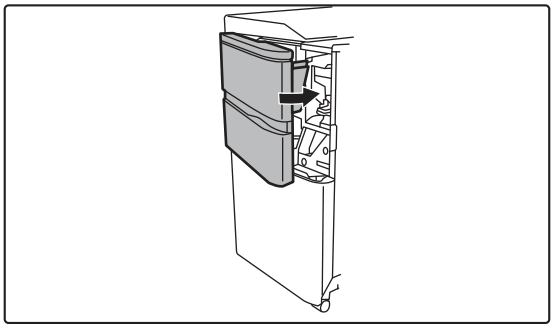
Discard the punch waste in a plastic bag or other container, taking care not to let the waste scatter.

3



Gently push the box back in.

4



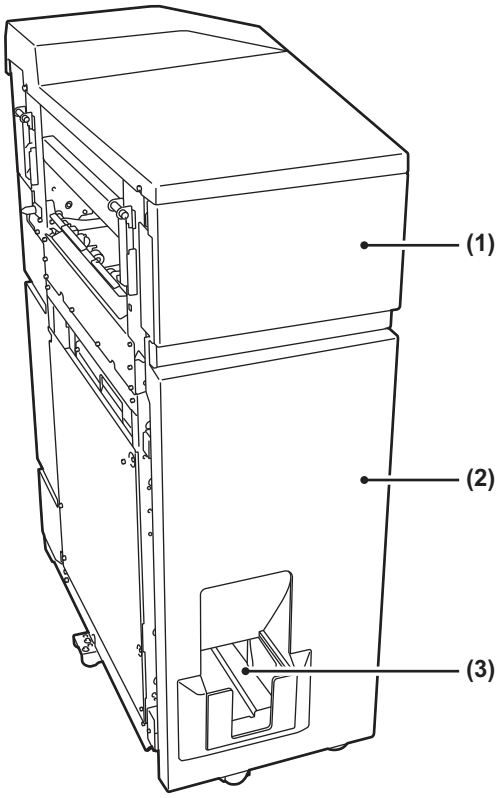
Close the front cover.

FOLDING UNIT

A folding unit can be used for Z-Fold, C-Fold, Accordion Fold, Double Fold, and Half Fold.

A finisher (large stacker) or saddle stitch finisher (large stacker) is required to install the folding unit.

PART NAMES



(1) Top cover
Open this cover to remove a paper misfeed.

(2) Bottom cover
Open this cover to remove a paper misfeed.

(3) Output tray of folding unit
Folded output is delivered to this tray.

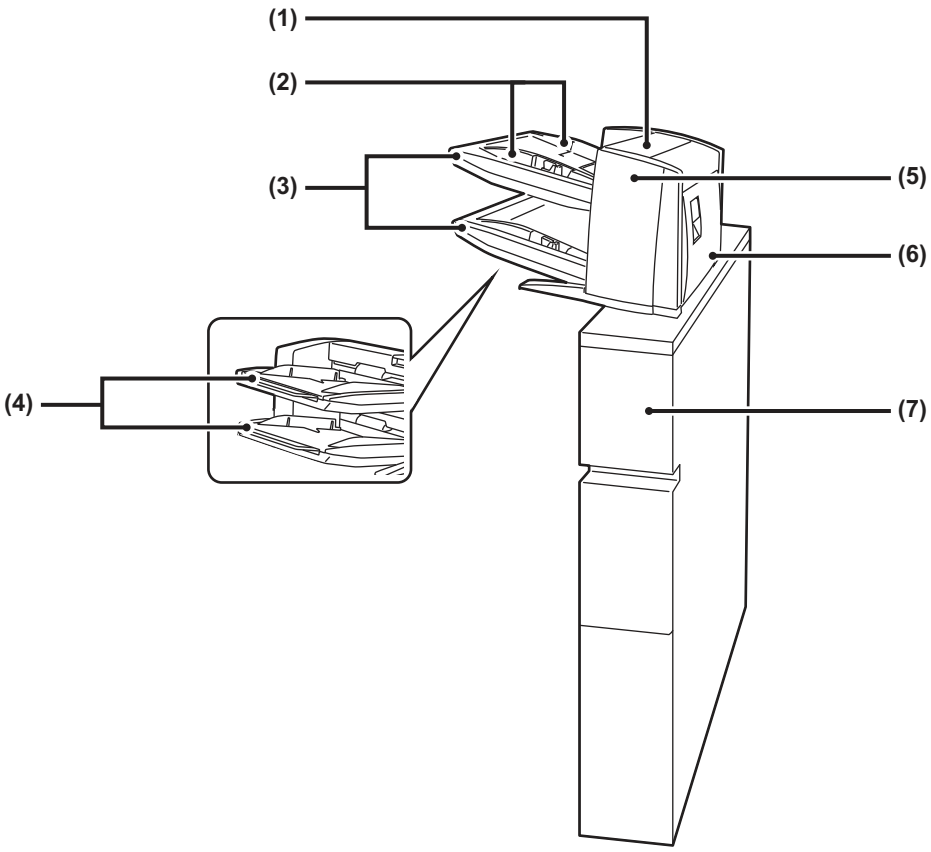
Do not place heavy objects on the folding unit or press down on the folding unit.

INSERTER

Covers and insertion sheets to be inserted into printed sheets can be loaded.
Using the manual finishing function, you can directly feed paper into the finisher (large stacker) or saddle stitch finisher (large stacker) to staple, punch or fold the paper.

For detailed information on paper that can be loaded into the inserter, see the "SPECIFICATIONS (page 11-2)".

PART NAMES



(1) Paper insertion unit cover
Open this cover to remove a paper misfeed.

(2) Paper guide
Push the lock lever to adjust to the paper size.

(3) Paper tray (upper/lower)
Insert paper or printed paper. A maximum of 200 sheets of paper can be loaded into each tray.

(4) Bypass tray extension
Extend this when loading paper larger than A4R or 8-1/2" × 11"R.

(5) Paper transfer unit front cover
Open this cover to remove a paper misfeed.

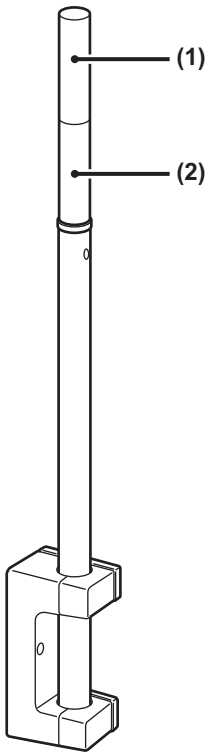
(6) Paper transfer unit rear cover
Open this cover to remove a paper misfeed.

(7) Cover
Open this cover to remove a paper misfeed.

STATUS INDICATORS

These indicators show the status of the machine. The green indicator lights up or blinks according to the job management of the machine. The red indicator lights up or blinks when an error occurs. It lights up when an error occurs but the machine is still able to be used, and blinks when the machine is not able to be used due to an error. In setting mode, you can change the operation settings for the status indicators.

PART NAMES



(1) Indicator (Red)
The red indicator lights up or blinks when an error occurs.

(2) Indicator (Green)
The green indicator lights up or blinks according to the job management of the machine.

In Auto Power Shut-Off mode, the status indicators go off.

To change the conditions for the status indicators to light up or blink:
In "Settings (administrator)", select [System Settings] → [Common Settings] → [Device Control] → [Status Indicator Setting].

MAINTENANCE

REGULAR MAINTENANCE

To ensure that the machine continues to provide top quality performance, periodically clean the machine.

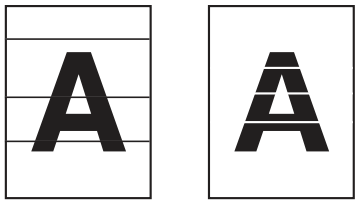
Do not use a flammable spray to clean the machine. If gas from the spray comes in contact with hot electrical components or the fusing unit inside the machine, fire or electrical shock may result.

- Do not use thinner, benzene, or similar volatile cleaning agents to clean the machine. These may degrade or discolour the housing.
- Use a soft cloth to gently wipe off dirt from the area on the operation panel with a mirror-like finish (shown at right). If you use a stiff cloth or rub hard, the surface may be damaged.

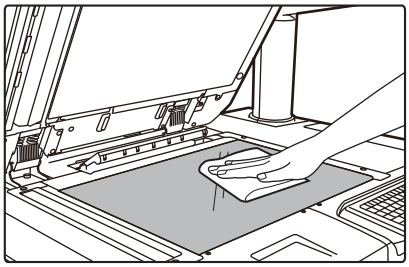
CLEANING THE DOCUMENT GLASS AND AUTOMATIC DOCUMENT FEEDER

If the document glass or document backplate sheet becomes dirty, the dirt will appear as dirty spots, coloured lines, or white lines in the scanned image. Keep these parts clean at all times.
Wipe the parts with a clean, soft cloth.
If necessary, moisten the cloth with water or a small amount of neutral detergent. After that, wipe with a clean dry cloth.

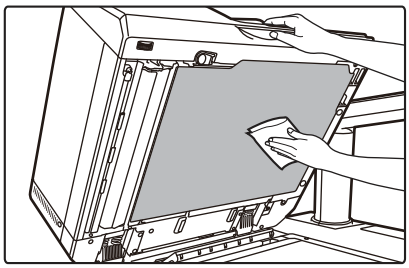
Examples of lines in the image



Document glass



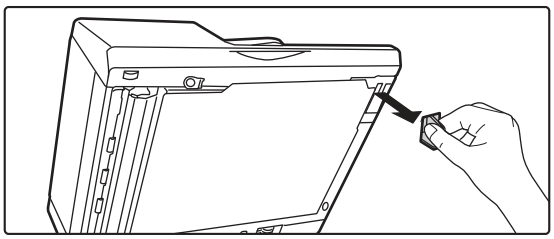
Document backplate sheet



SCANNING AREA

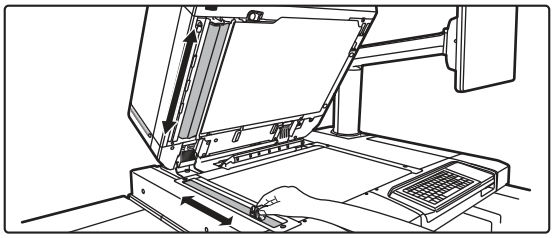
If black lines or white lines appear in images scanned using the automatic document feeder, clean the scanning area(the thin long glass next to the document glass).
To clean this part, use the glass cleaner that is stored in the automatic document feeder. After using the glass cleaner, be sure to return it to its storage position.

1



Open the automatic document feeder and remove the glass cleaner.

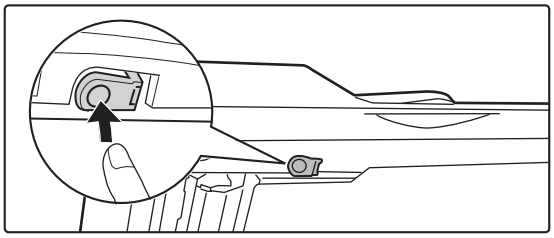
2



Clean the document scanning area on the document glass with the glass cleaner.

One scanning area is on the document glass and the other is inside the automatic document feeder.

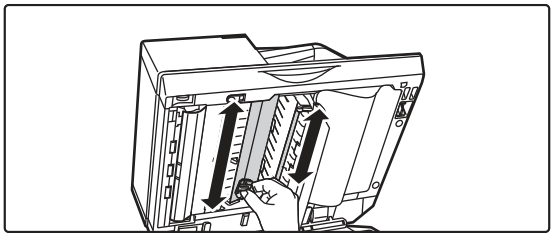
3



Open the scanning area cover on the automatic document feeder.

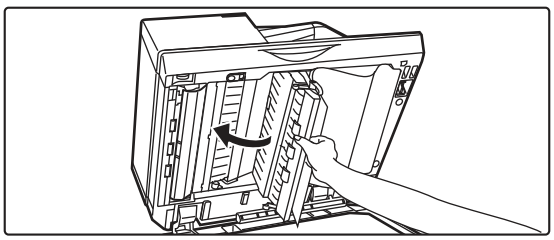
Push in the release switch to release the cover.

4



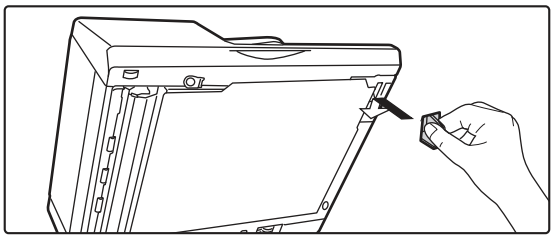
Clean the scanning area in the automatic document feeder.

5



Close the cover.

6



Replace the glass cleaner.

CLEANING THE LASER UNIT

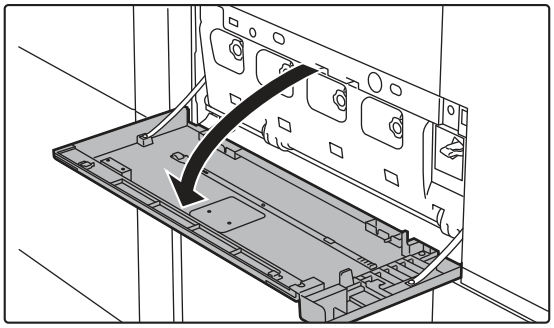
When the laser unit inside the machine becomes dirty, line patterns (coloured lines) may form in the printed image.

Identifying lines (coloured lines) caused by a dirty laser unit

- Coloured lines always appear in the same place. (The lines are never black.)
- Coloured lines appear in parallel with the direction of paper feeding.
- Coloured lines appear not only on output from a copier but also on prints from a computer. (The same lines appear on both copies and print jobs.)

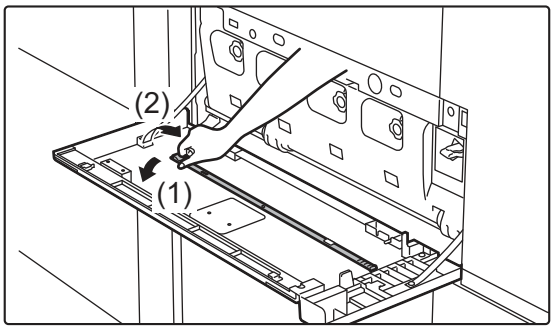
If conditions similar to the above occur, clean the laser unit as explained below.

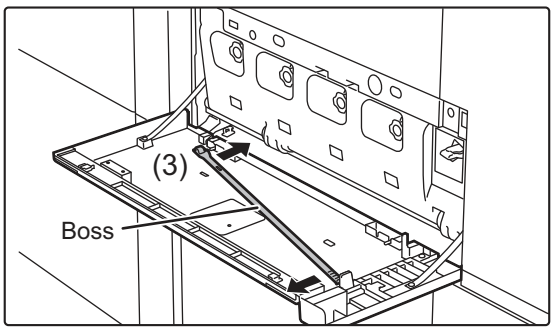
1



Open the front cover.

2





Take out the cleaning tool for the laser unit.

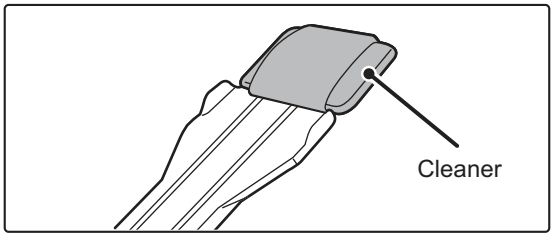
The cleaning tool is attached to the front cover of the machine.

(1) Push the left-hand side of the cleaning tool to detach it from the hook.

(2) Put it over the hook to place in on the back side.

(3) Turn the cleaning tool around the boss to detach it from the right-hand hook.

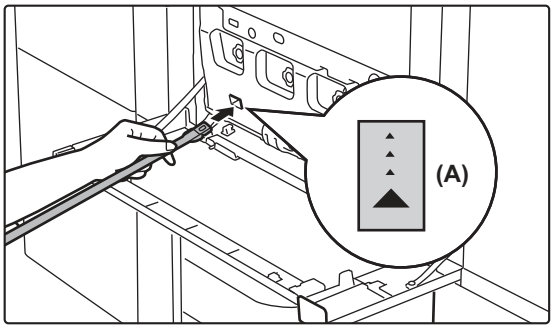
3



Make sure that the cleaner at the tip of the cleaning tool is not dirty.

If the cleaner is dirty, remove the cleaner from the cleaning tool and replace it with a clean one. For more information on replacing the cleaner, see "REPLACING THE CLEANER (page 1-79)".

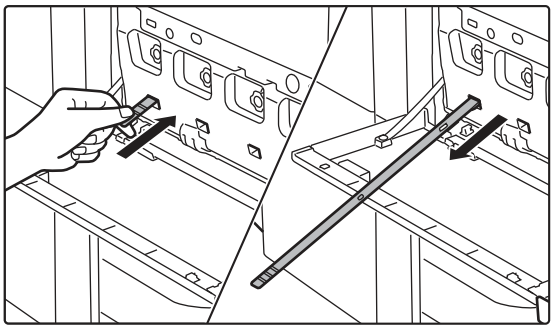
4



Point the cleaner down and slowly insert the tool into the hole to be cleaned in the laser unit.

Be sure to point the cleaner down. Labels similar to (A) are attached to areas that require cleaning.

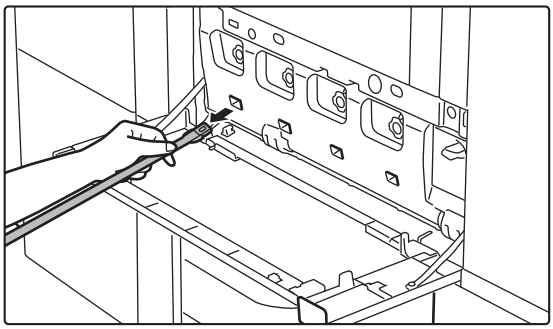
5



Insert the cleaning tool all the way into the hole and then pull it back out.

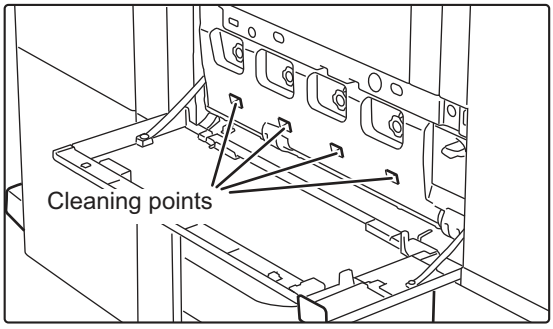
Pull the cleaning tool out until you feel the tip of the tool leave the cleaning surface of the laser unit.

6



Repeat steps 4 to 5 two or three times and then remove the cleaning tool.

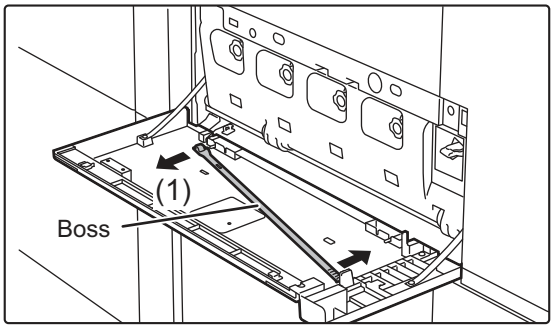
7

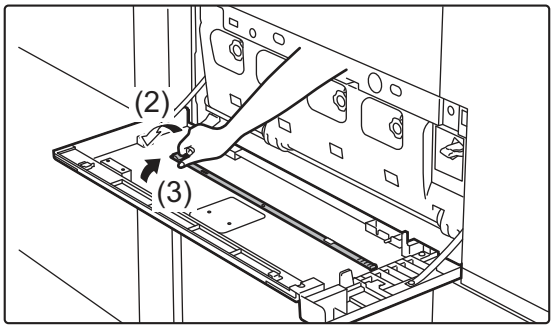


Repeat steps 4 to 6 to clean all holes (4 holes) in the laser unit.

There are a total of four holes to be cleaned in the laser unit. Clean all holes.

8





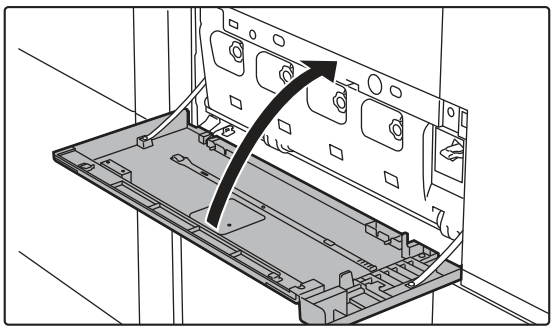
Replace the cleaning tool.

(1) Engage the cleaning tool onto the boss and turn it around it, and then put the edge (non-cleaner side) on the right-hand hook.

(2) Put the left-hand side of the cleaning tool over the hook to place it on the near side.

(3) Turn the cleaning tool onto hook.

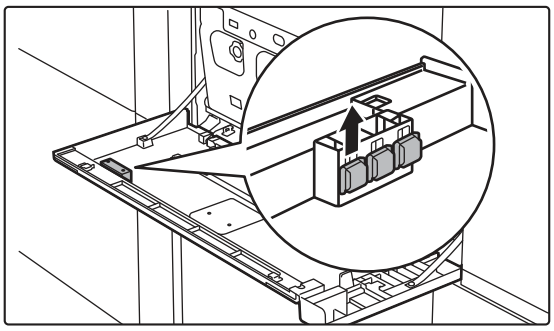
9



Close the front cover.

REPLACING THE CLEANER

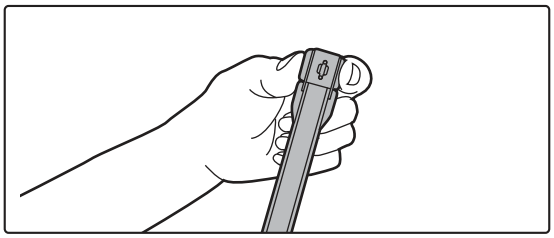
1

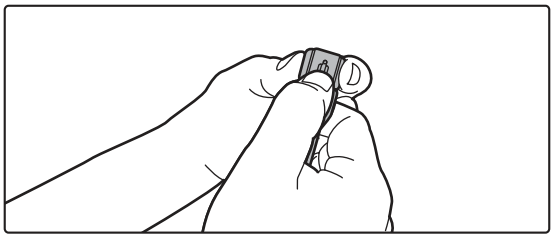


Open the front cover and take out a replacement cleaner.

Replacement cleaners are stored in the front cover.
Grasp the end of the cleaner and pull it out of the cover.

2



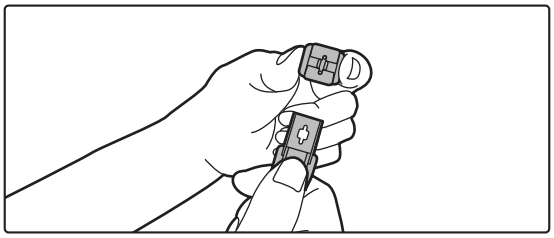


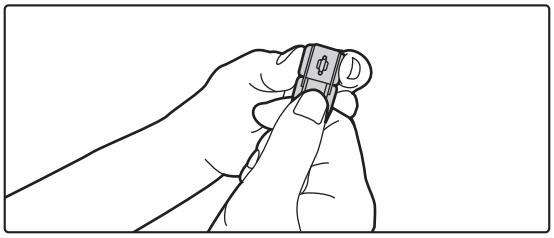
Remove the dirty cleaner from the tip of the cleaning tool.

While firmly grasping the tool where the cleaner is attached, use your other hand to press down on the hook that secures the cleaner, and remove the cleaner.

Put the removed cleaner back on the inner cover. After replacing the cleaner, be sure to close the inner cover.

3





Attach the new cleaner to the cleaning tool.

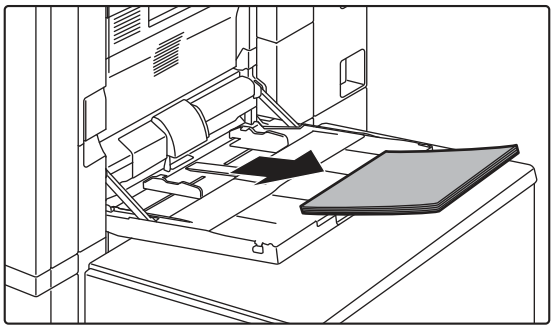
Align the cleaner hook with the attachment hole in the cleaning tool. Hold the cleaner firmly and push the cleaning tool in.

CLEANING THE BYPASS FEED ROLLER

If paper misfeed frequently occur in the bypass tray, clean the bypass feed roller. Wipe the surface of the feed roller with a clean soft cloth moistened with water or a neutral detergent.

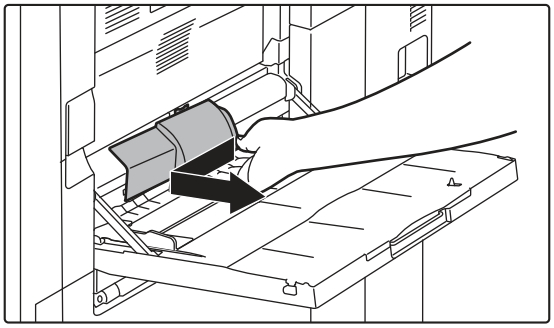
Bypass tray (on the machine)

1



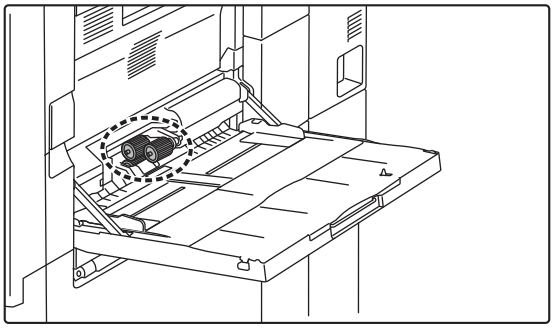
Remove paper.

2



Remove the maintenance cover.

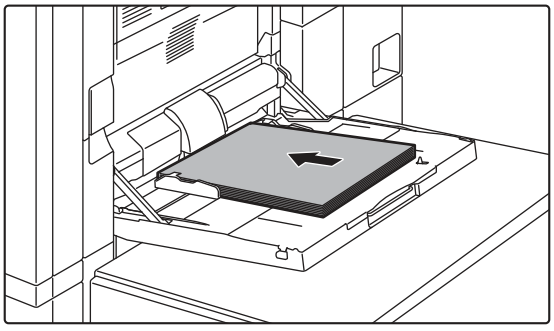
3



Clean the bypass feed roller.

Install the maintenance cover after the cleaning is completed.

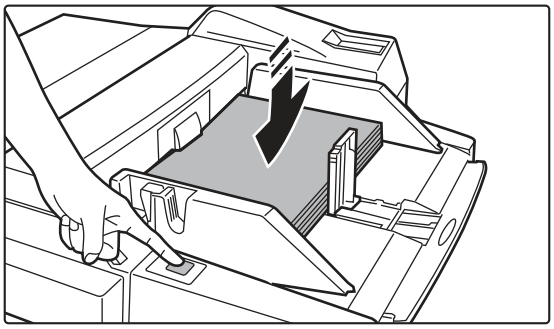
4



Load the paper.

Bypass tray (large capacity trays)

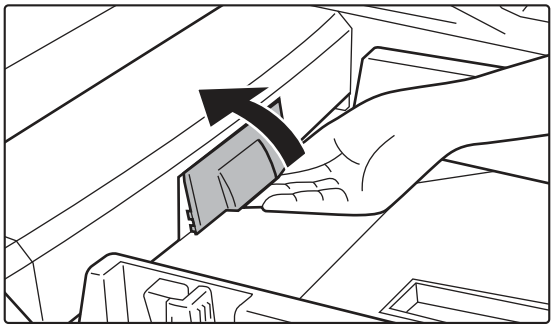
1



Press the operation button and remove paper.

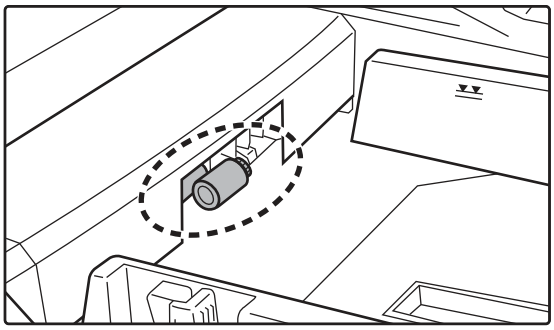
The paper table goes down. The operation button blinks while the paper table goes down. The button lights up when the paper table has gone down. Do not remove the paper until the button ceases blinking.

2



Remove the maintenance cover.

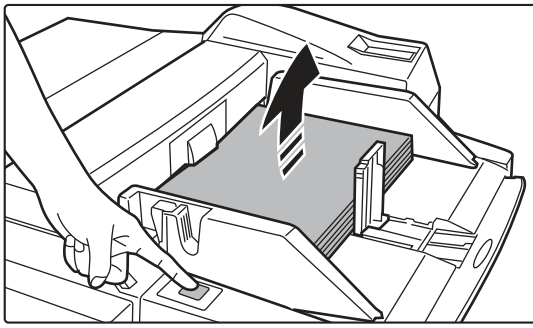
3



Clean the bypass feed roller.

Install the maintenance cover after the cleaning is completed.

4

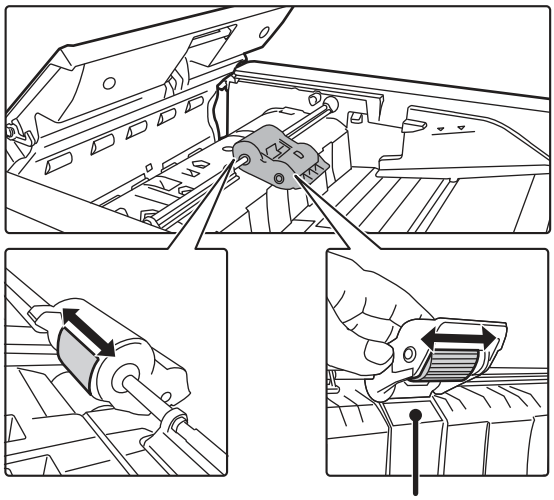


Load the paper and press the operation button.

The paper table goes up when the operation button is pressed.

CLEANING THE PAPER FEED ROLLER

When using the automatic document feeder, if the placed original is smudged or jammed, wipe the surface of the paper feed roller in the direction of the arrow with a clean, soft cloth moistened with water or a neutral detergent.



Be careful not to bend or detach the plastic sheet.

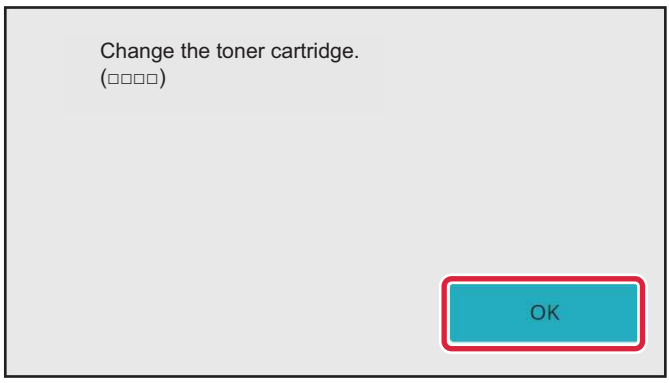
REPLACEMENT OF TONER CARTRIDGE

Always replace the toner cartridge after the "Change the toner cartridge." message appears. You should keep one set of replacement toner cartridges on hand so that you can replace a toner cartridge immediately when toner runs out.

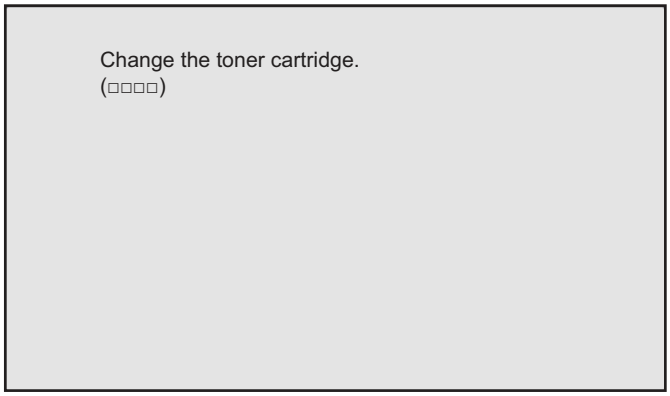
REPLACEMENT MESSAGE

When this message appears, prepare a toner cartridge for replacement.
"(□□□□)" indicates the colour of toner cartridge that must be readied.
Y:Yellow toner, M:Magenta toner, C:Cyan toner, and Bk:Black toner

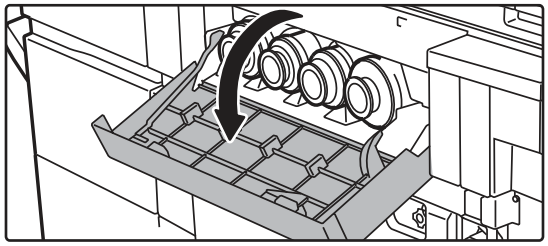
If you continue printing, the following message appears.
Colours that have run out of toner are indicated in (□□□□).
When this message appears, replace a toner cartridge for replacement.
In this state, printing is possible.

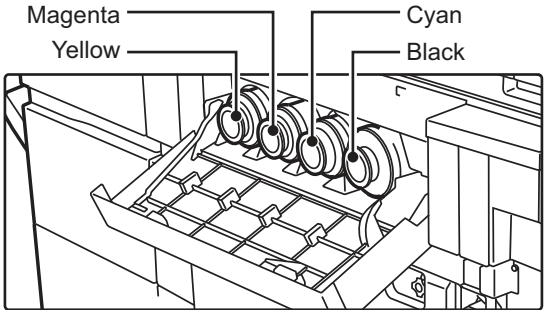


If you continue to use the machine, the following message will appear when the toner runs out.
Colours that have run out of toner are indicated in (□□□□).
Replace the toner cartridge with a one of the relevant colour.



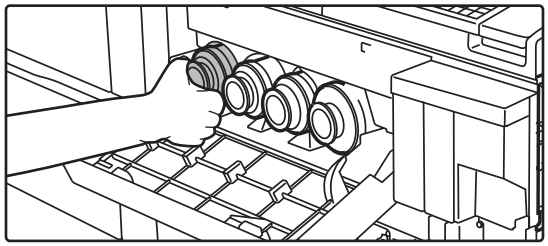
1





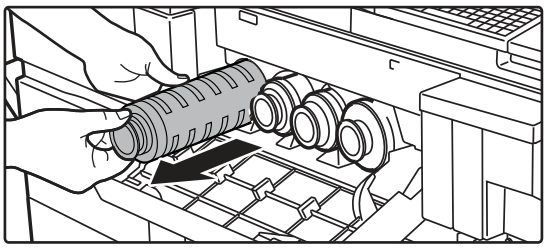
Open the toner cover.

2



Pull the toner cartridge toward you.

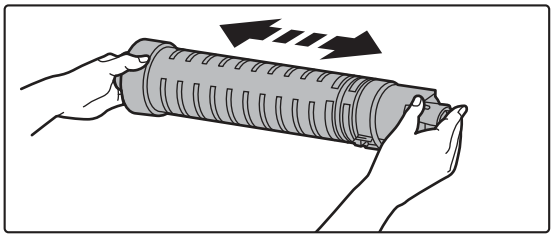
Gently pull out the toner cartridge horizontally.
If the cartridge is pulled out abruptly, toner may spill out.



(Example) Replacing the yellow toner cartridge.

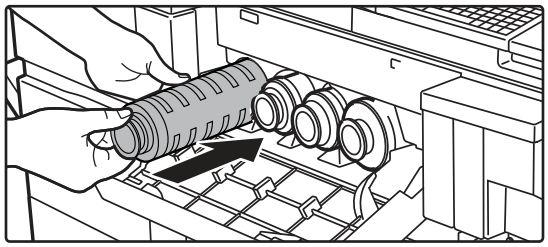
Hold the toner cartridge with both hands as shown and slowly pull it out of the machine.

3



Take a new toner cartridge out of its package and shake it horizontally five or six times.

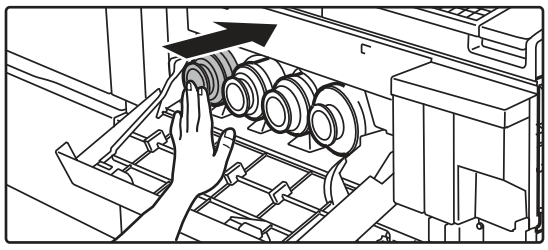
4



Slowly insert the new toner cartridge on the level.

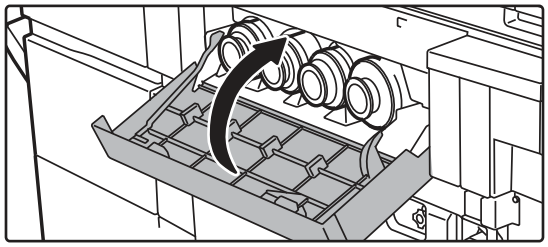
A toner cartridge of a different colour cannot be installed. Be sure to install a toner cartridge of the same colour.

5



Push the cartridge in until it locks securely in place.

6



Close the toner cover.

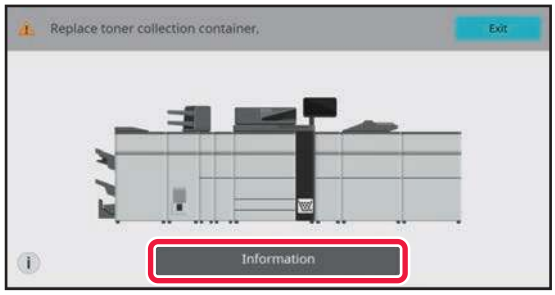
After the toner cartridge is replaced, the machine automatically enters image adjustment mode. Do not open the front cover while this is taking place.

- Do not throw a toner cartridge into a fire. Toner may fly and cause burns.
- Store toner cartridges out of reach of small children.
- If a toner cartridge is stored upright, the toner may harden and become unusable. Always store toner cartridges on their side.
- If a toner cartridge other than a SHARP-recommended toner cartridge is used, the machine may not attain full quality and performance and there is a risk of damage to the machine. Be sure to use a SHARP-recommended toner cartridge.

- Be sure to install four toner cartridges (Y/M/C/Bk).
- If any one of the toner colours runs out, colour printing will no longer be possible.
  If the Y, M, or C toners run out but a quantity of Bk toner still remains, printing is performed in black and white.
- Depending on your conditions of use, the colour may become light or the image blurred.
- Your service technician will collect used toner cartridges.
- To view the approximate amount of toner remaining (indicated in %), hold down the [Home Screen] key during printing or in standby mode. When the percentage falls to "25-0%", keep a toner cartridge for replacement purposes before toner runs out.
- When toner runs out while the home screen is displayed, the "Toner Empty" message appears in the upper right corner of the screen.

REPLACING THE TONER COLLECTION CONTAINER

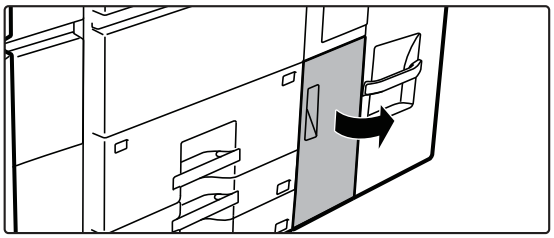
The toner collection container collects excess toner that is produced during printing. When the toner collection container becomes full, the message "Replace toner collection container." will appear.
Replace the toner collection container as instructed by the message in the touch panel.
When the key is tapped, instructions for replacing the toner collection container will appear. Follow the instructions.
When the toner collection container is replaced, the message will automatically disappear.



- Do not throw the toner collection container into a fire. Toner may fly and cause burns.
- Store the toner collection container out of the reach of small children.

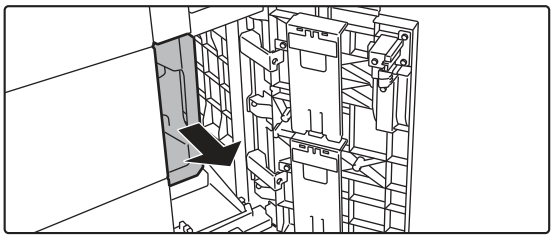
Do not touch the internal cords or connectors.

1



Open the cover for toner collection container.

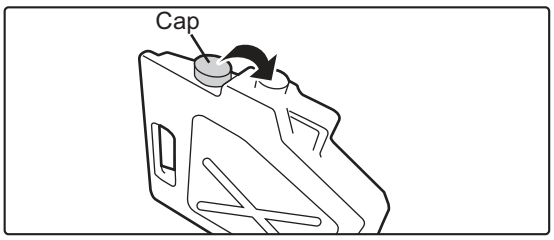
2



Remove the toner collection container.

Hold the handle of the toner collection container and slowly remove it toward you.

3

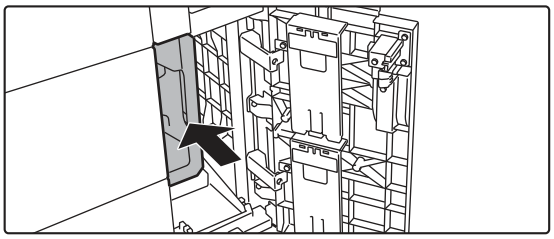


Place the toner collection container on a flat surface and close the cap.

Place a sheet of paper such as newspaper on the surface before placing the toner collection container.

- Keep the toner collection container in an upright position without collapsing it.
- Do not point the holes down as used toner will spill out.
- Do not throw away the removed toner collection container, instead place it in the plastic bag provided and keep it in the box in which it was packed.

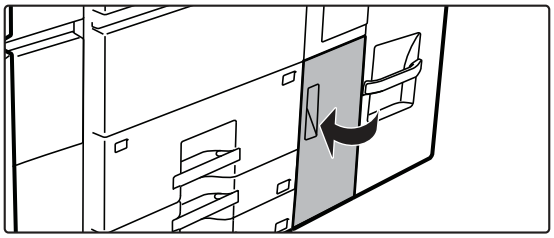
4



Install a new toner collection container.

Hold the handle of the toner collection container and push it all the way in.

5



Close the cover for toner collection container.

OPERATION OF THE MACHINE

TOUCH PANEL

TOUCH TYPES 2-2
OPERATION TYPES 2-2
OPERATION OF FREQUENTLY USED KEYS 2-5
ACTION PANEL 2-6
MACHINE STATUS SCREEN 2-6

HOME SCREEN AND PREVIEW SCREEN

HOME SCREEN 2-7
OVERVIEW 2-7
ICON INDICATING THE STATUS OF THE MACHINE 2-9
PREVIEW SCREEN 2-11

CHANGE THE DISPLAY OF THE TOUCH PANEL

EDITING THE HOME SCREEN 2-19
ADDING SHORTCUT KEYS 2-19
EDITING SHORTCUT KEYS 2-22
CHANGING A SHORTCUT KEY 2-25
ADDING A SHORTCUT KEY IMAGE 2-28
MOVING A SHORTCUT KEY 2-30
RETURNING THE SHORTCUT KEYS TO THE FACTORY DEFAULT STATE 2-32
CHANGING THE TRANSPARENCY OF A SHORTCUT KEY 2-35
CHANGING THE LAYOUT PATTERN OF THE HOME SCREEN 2-37
SELECTING A MFP DISPLAY PATTERN FOR THE HOME SCREEN 2-39
CHANGING THE COLOUR OF TEXT ON THE HOME SCREEN 2-41
CHANGING THE BACKGROUND IMAGE OF THE HOME SCREEN 2-43
CHANGING THE FIXED KEYS 2-46
INCREASING THE TEXT SIZE 2-48
CHANGING THE LANGUAGE USED ON THE MACHINE 2-49
CHANGING THE POSITION OF THE [Home Screen] KEY 2-51

JOB MANAGEMENT

STOPPING/DELETING A JOB, PRIORITY PROCESSING AND CHECKING THE STATUS 2-53
TYPES OF JOB MANAGEMENT SCREENS 2-53
STOPPING/DELETING A JOB IN PROGRESS OR RESERVED 2-55
PRIORITY PROCESSING OF A RESERVED JOB 2-56
CHECKING A RESERVED JOB OR THE JOB IN PROGRESS 2-58
CHECKING COMPLETED JOBS 2-59
READING THE JOB LIST 2-60

CHARACTER ENTRY

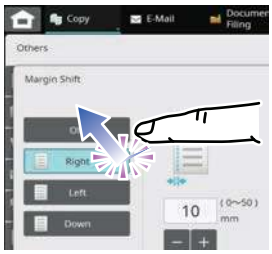
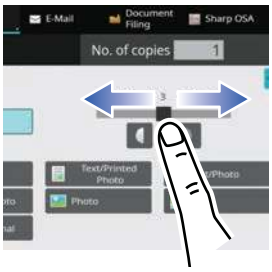
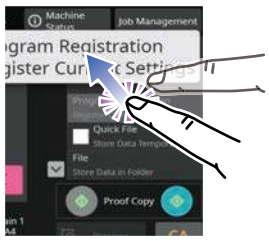
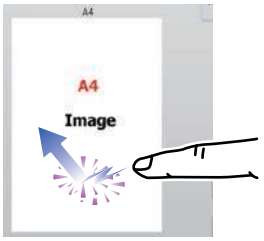
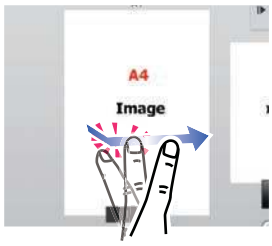
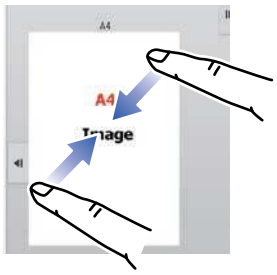
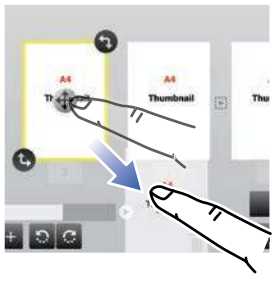
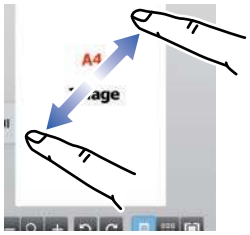
CHARACTER ENTRY 2-62
NAMES AND FUNCTIONS OF SOFT KEYBOARD KEYS 2-62
SET THE KEYBOARD SETTING 2-63

TOUCH PANEL

TOUCH TYPES

OPERATION TYPES

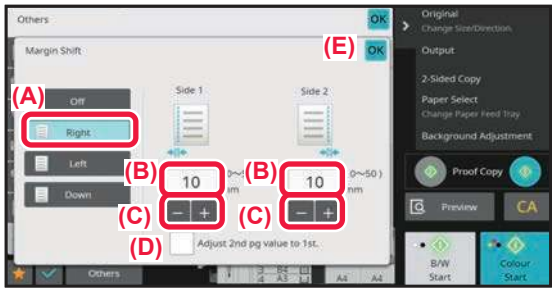
In addition to tapping, equivalent to conventional touching, the touch panel of the machine can be operated by long touching, flicking and sliding.

	**Tapping** Touch the panel with your finger and then lift it quickly. Use this method to select a key, tab or check box.		**Sliding** Slide the scroll bar (with your finger touching the panel) to scroll up and down a list with a large number of items.
	**Long touching** Touch the panel with your finger and hold it for a while. Keep holding (long touching) it on the action panel or characters in the text box to display characters in a balloon.		**Double tapping** Touch the screen twice. Use this operation to enlarge the image in the preview.
	**Flicking** Flick the panel to scroll a preview image quickly.		**Pinch** Touch the screen with two fingers and move them toward each other. This is used to reduce the browser and preview display.
	**Dragging** Drag (slide your finger touching the panel in a random direction) to replace a page in the original during preview.		**Spread** Touch the screen with two fingers and move them away from each other. This is used to enlarge the browser and preview display.

Operation on respective screens

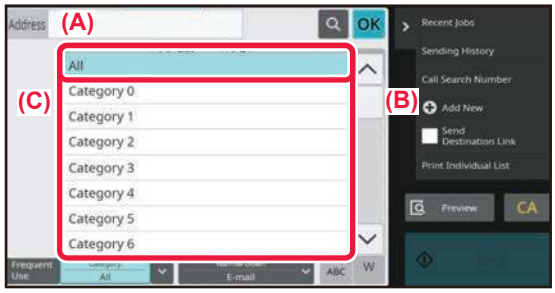
Key (tapping)

A. Tap to select an item. The selected key turns into a different colour.
B. Tap numeric keys to enter numbers.
C. Tap to increase or decrease the value. Long touching causes the value to be increased or decreased until you stop touching.
D. Tap to enter a checkmark and enable the setting.
E. Tap here to close the screen



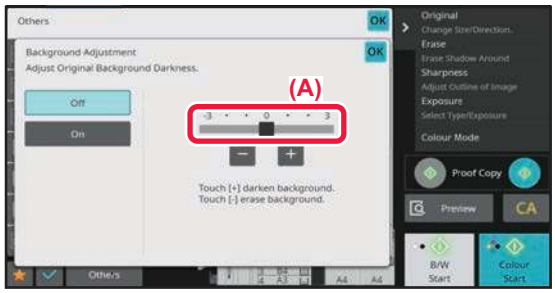
List (tapping, sliding and flicking)

A. Tap to select an item. The selected item turns into a different colour.
B. Slide the bar up and down. It appears when the item does not fit in the screen.
C. Flick the key upwards or downwards. The item scrolls up or down.



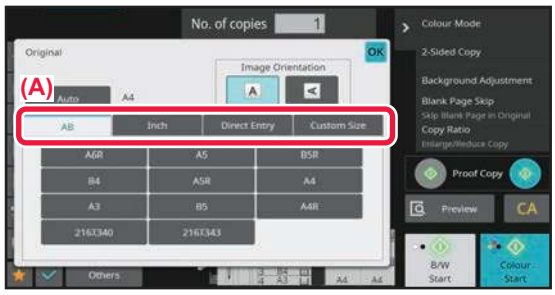
Slider (sliding)

A. Slide the knob from side to side.



Tab (tapping)

A. Tap a tab to switch what is displayed.



Preview screen (Double tapping/ Pinch/ Spread)

A. When a preview screen is "pinched", the screen image is reduced. When "spread", the image is enlarged. When "Double tapping", the image is also enlarged.

OPERATION OF FREQUENTLY USED KEYS

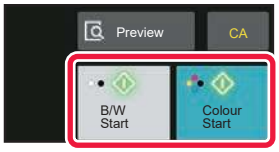
Numeric keys

Tap a number to enter it.
To clear the entered number, tap the [C] key

On the address screen, you can enter characters other than numbers, and a different key layout is provided. You can also move the cursor by using the [←] and [→] keys. Tap the [C] key to delete one character to the left of the cursor.

[Start] key ([B/W Start] key and [Colour Start] key)

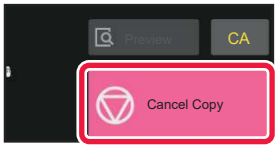
Tap to perform a print or send job.



In copy mode, [B/W Start] and [Colour Start] keys are displayed.

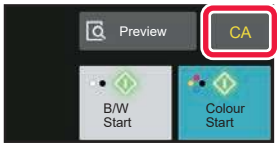
[Cancel Copy] key, [Storing Cancelled] key, [Cancel Scan] key, [Sending Cancelled] key

Tap to stop copying, printing, or transmission.



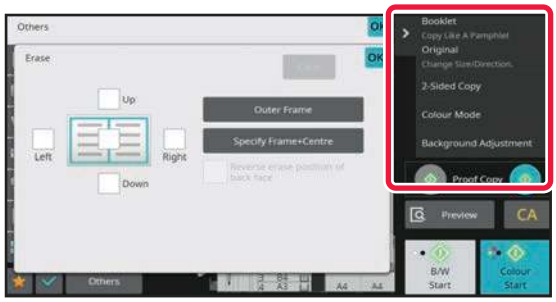
[CA] key

Tap to cancel all settings and restore the initial status in each mode.



ACTION PANEL

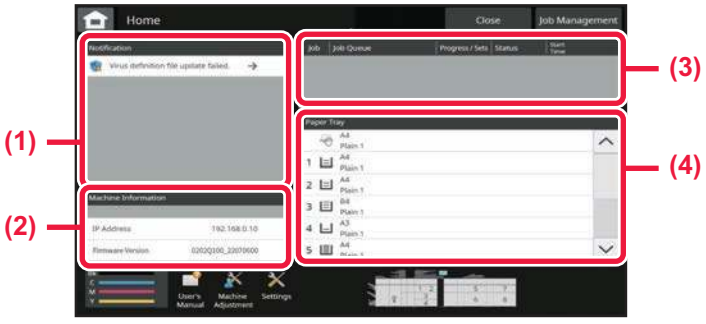
Recommended functions are displayed on the action panel when you configure functions in each mode.
From the action panel, you can configure functions or combine the configured function with a function displayed on the action panel.
If the action panel does not appear, tap the action panel tab.



The functions displayed on the action panel vary depending on the mode or the functions that have been configured.
If too many functions have been configured to be displayed on the action panel, you can slide the panel vertically or tap and to view all.
In enlarge display mode, part of the text on the action panel may not be displayed. To display the whole text, long-touch the partially hidden key or slide the tab of the action panel to the left.

MACHINE STATUS SCREEN

Tap the [Machine Status] key in the Machine Status area at the top of the touch screen to display the Machine Status screen.
In addition, in case that an error has occurred to this machine, this screen is displayed automatically to show the details of an error.



(1) Notification

If there is an error which requires an user operation to recover, such as toner outage or transmission error, an instruction is displayed here.
If → is displayed on the right side of the Notification list, tap → to jump to the setting screen where the error originated in.
Notifications disappear from the list when problems are resolved.

(2) Machine Information

The status of the machine, such as network connection status and firmware version, will be displayed.

(3) Job list

A list of jobs is displayed.

(4) Paper Tray

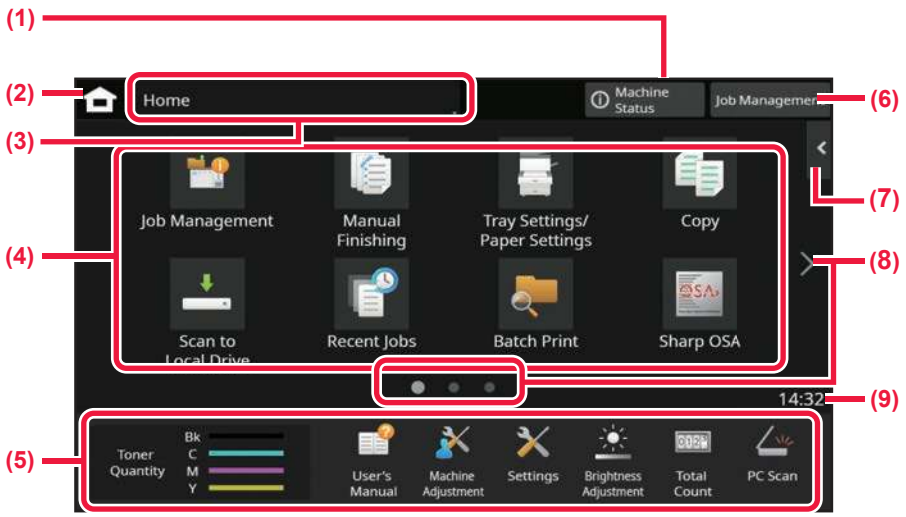
Size, type, and remaining amount of paper inside the machine are displayed. Tap here to jump to the Paper Tray Settings screen.

HOME SCREEN AND PREVIEW SCREEN

HOME SCREEN

Tapping the [Home Screen] key displays the home screen on the touch panel. The home screen displays the keys for selecting modes or functions.

OVERVIEW



(1) Machine Status Information area

Tap this area to display the Machine Status screen.
► MACHINE STATUS SCREEN (page 2-6)

(2) [Home Screen]

Switch to the home screen.

(3) Mode selection area

The mode selection screen is displayed.

(4) Shortcut keys

Select shortcut keys for modes or functions.
► MACHINE STATUS SCREEN (page 2-6)

(5) Fixed display key

Use these keys to select functions that make the machine easier to use.

(6) [Job Management] key

Displays the job in progress or waiting with text or icon.
► MACHINE STATUS SCREEN (page 2-6)

(7) Action panel

Select functions that can be utilized in respective modes.
Tap the tab, and the list of function keys is displayed.
► ACTION PANEL (page 2-6)

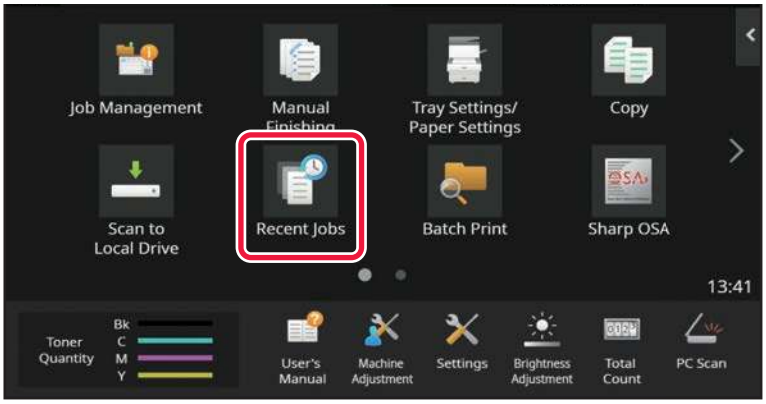
(8) Home screen page switching key

Switch the pages for displaying shortcut keys.

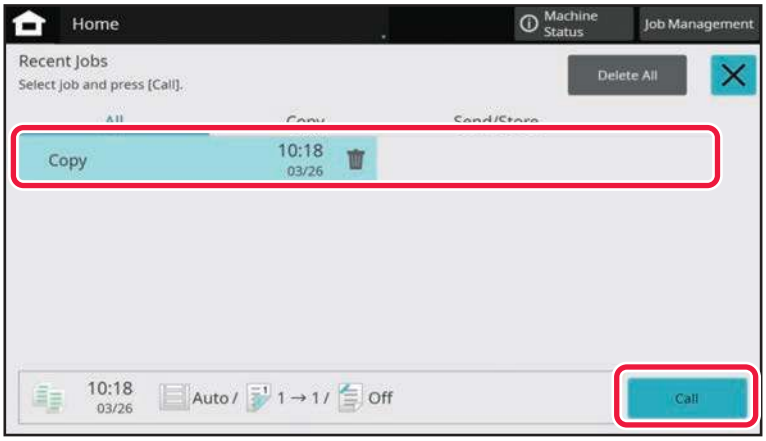
(9) Clock

Displays the time.

Recent jobs



Tap this key to display a list of recently used jobs. Tap an item in the list to display job details at the bottom of the screen. Tap [Call] key, set the contents in the list.

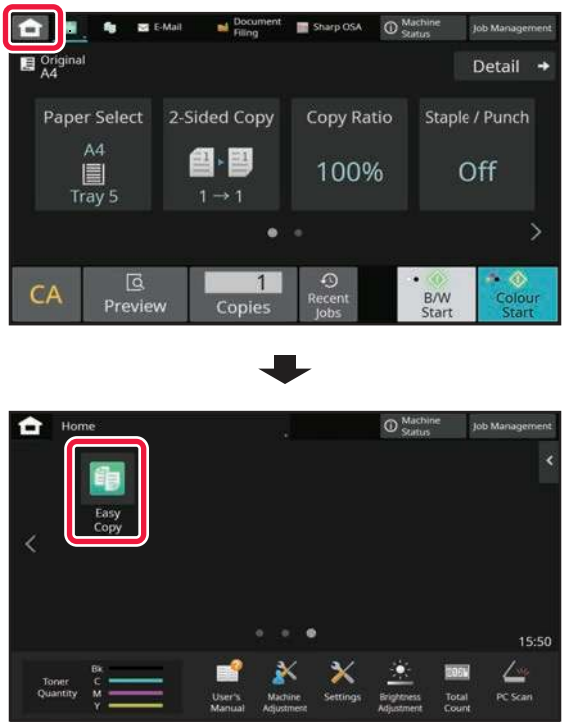


ICON INDICATING THE STATUS OF THE MACHINE

Icon	Machine status	Icon	Machine status
	Printer data is being processed.		A USB device is installed.
	Printer data is being printed.		The field support system is enabled.
	Send data exists.		Single-byte alphanumeric character entry
	Forward error data exists.		A data security kit is installed.
	Received data exists.		A LAN cable is not connected.
	OSA communication is in progress.		A maintenance notification is issued.
	Enlarge display mode is enabled.		Remote operation is in progress.
	Eco mode is enabled.		Extended FSS function is enabled.

CHANGING MODES

Changing mode from the Home screen



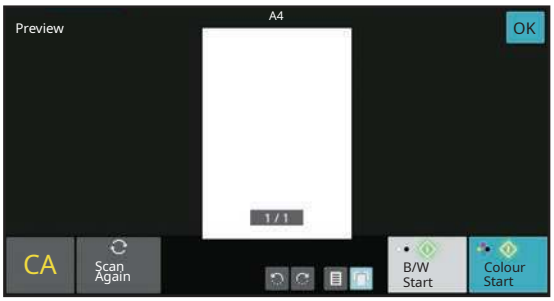
Changing mode from the mode display

For procedures for editing the home screen, see "EDITING THE HOME SCREEN (page 2-19)".

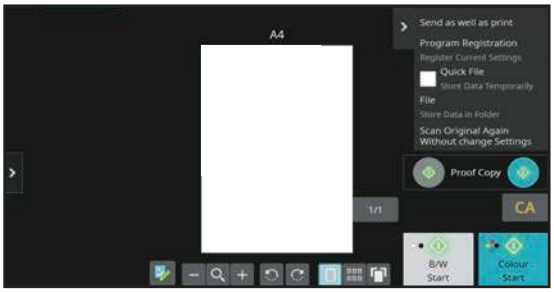
PREVIEW SCREEN

In the preview screen, you can view output images or images stored in the machine using the touch panel.

[Easy mode]



[Normal mode]



Keys used in the preview screen

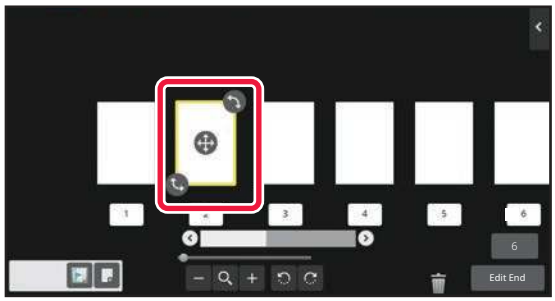
	This changes the mode to edit mode. Pages of the original can be changed, rotated, or deleted.	*	This rotates the preview image of whole page in the arrow's direction. The printing result is not rotated.
*	This reduces the image.	*	This displays preview images of respective pages.
*	This displays the scroll bar for enlargement/reduction operations. Moving the slider to the left reduces the image, and moving the slider to the right enlarges the image.		This displays thumbnails of preview images.
*	This enlarges the image.	*	This displays pages in a 3D view.

* Can also be used in Easy mode.

- The display position of an image can be moved by dragging it while it is enlarged.
- To enlarge an image, double-tap it when the preview image is displayed by page.

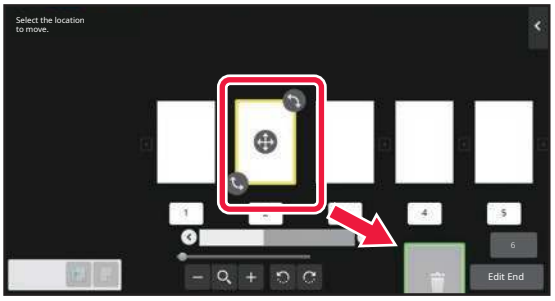
Deleting a page

1 **In the preview screen, tap to switch to edit mode.**

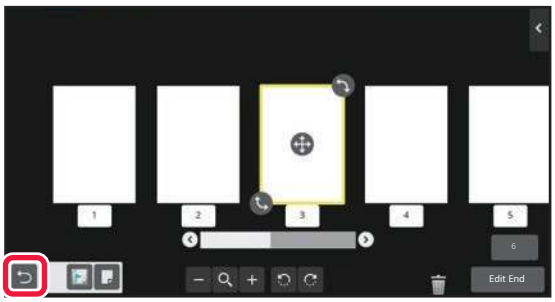
2 

Tap the page you want to delete, and tap .

- You can also delete the page by tapping [Delete the Page] on the action panel.
- You can also delete the page by dragging a page to .



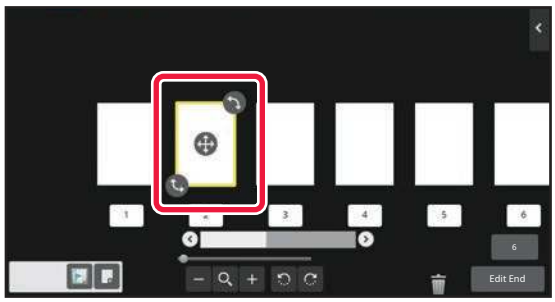
- To undo the deletion, tap . To redo the deletion, tap .



3 **Tap the [Edit End] key.**

Moving a page

1 In the preview screen, tap to switch to edit mode.

2 

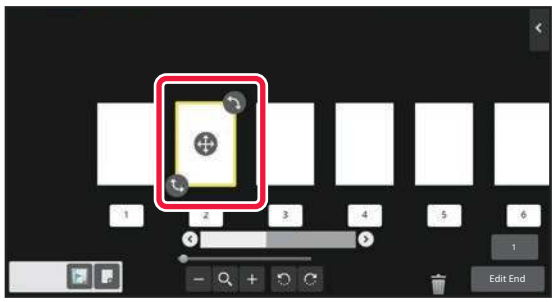
Tap the page you want to move, and drag to move the page.

You can also move the page by tapping [Move the Page] on the action panel and then tap of the destination.

3 Tap the [Edit End] key.

Rotating a page

1 In the preview screen, tap to switch to edit mode.

2 

Tap the page you want to rotate, and drag or to rotate the page.

You can also rotate the page by tapping [Rotate 180 Degrees] (Copy mode only) or [Rotate 90 Degrees] (Scanner mode only) on the action panel.

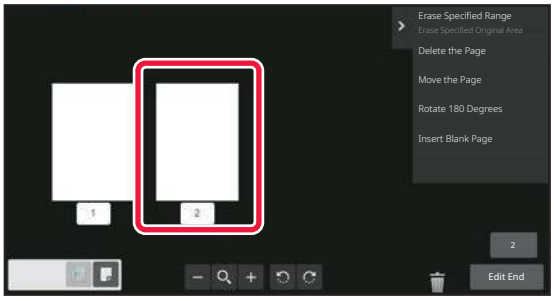
3 Tap the [Edit End] key.

Setting chapter inserts

When N-Up or 2-Sided is specified, you can move a page marked with to the first page.

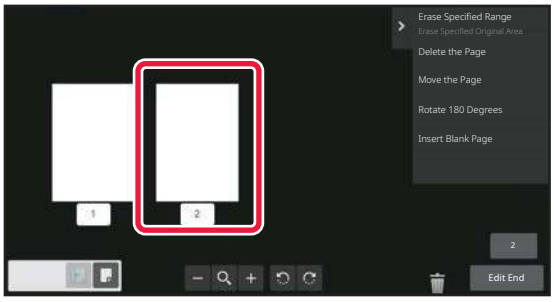
1 **In the preview screen, tap to switch to edit mode.**

2



Tap the page you want to set chapter inserts.

3



Tap .

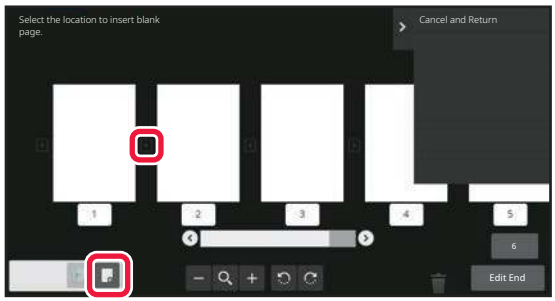
is displayed on the page.

- You can also set chapter inserts by tapping [Specify Chapter Inserts] on the action panel.
- **To cancel the Chapter Inserts setting:**
  Tap displayed on the page, or select the page and tap [Cancel Chapter Inserts of Selected Page.] on the action panel.

4 **Tap the [Edit End] key.**

Inserting a blank page

1 In the preview screen, tap to switch to edit mode.

2 

Tap , and tap for the location into which you want to insert a blank page.

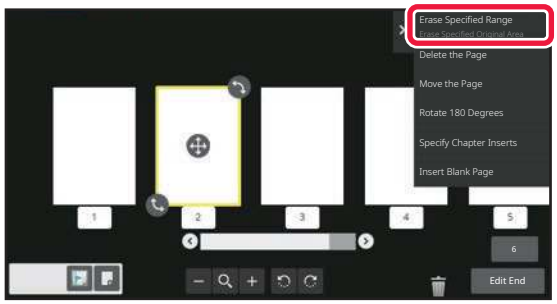
You can also insert a blank page by tapping [Insert Blank Page] on the action panel.

3 Tap the [Edit End] key.

Deleting part of the original image

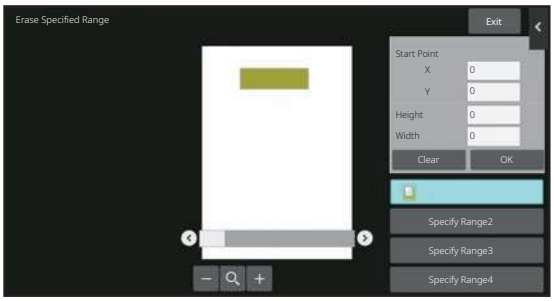
1 In the preview screen, tap to switch to edit mode.

2



Tap [Erase Specified Range] on the action panel.

3



Follow the on-screen instructions to specify the erase range.

Specify the erase range and then tap the [OK] key.

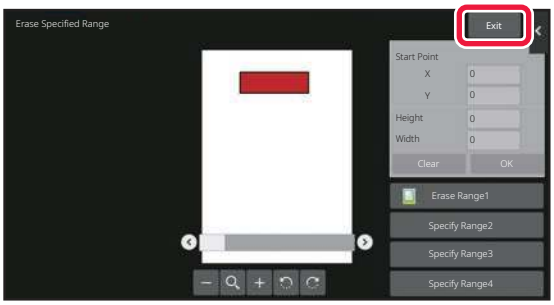
To delete the image outside the selected range, tap [Reverse Erase Range] on the action panel.

4

On the action panel, select [Apply This Erase Position to All Pages.] or [Apply This Erase Position to This Page.].

5 As necessary, repeat the steps to specify the erase range and the pages to which it is applied.

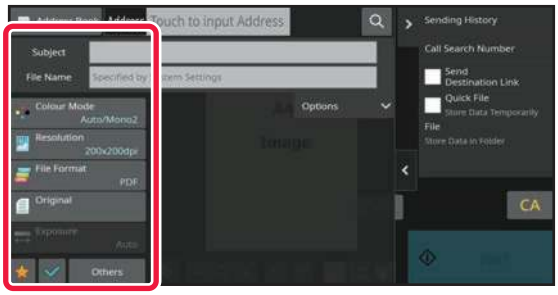
6



Tap the [Exit] key.

Changing the settings

Tapping the tab on the left of the screen allows you to change the settings.
You cannot tap the keys for functions whose settings cannot be changed.



CHANGE THE DISPLAY OF THE TOUCH PANEL

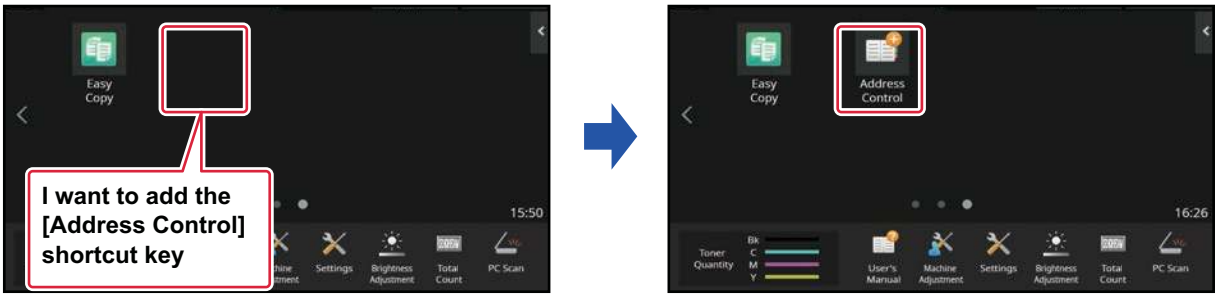
EDITING THE HOME SCREEN

In the home screen, you can change the number of shortcut keys shown and change shortcut keys.
This includes changing the background and text colour, and changing the background to a custom image.

Depending on the model used, the screen layout may vary and some keys may not be displayed.

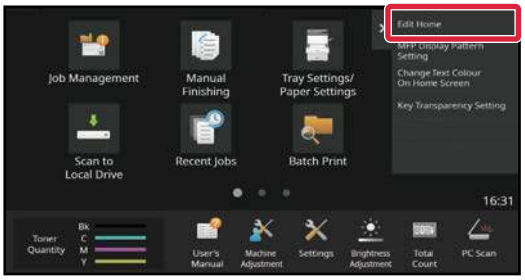
ADDING SHORTCUT KEYS

This section explains how to add a shortcut key to the home screen.
You can add a shortcut key using the touch panel, or from the Web page. In the Web page, you can change a shortcut key image to any custom image.



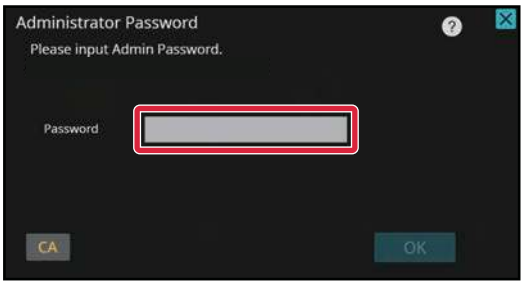
From the touch panel

1



Open the action panel on the home screen, and tap [Edit Home].

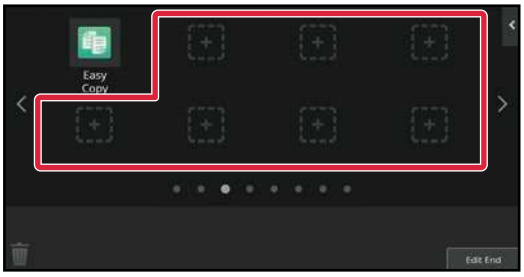
2



The administrator password screen appears. Enter your password.

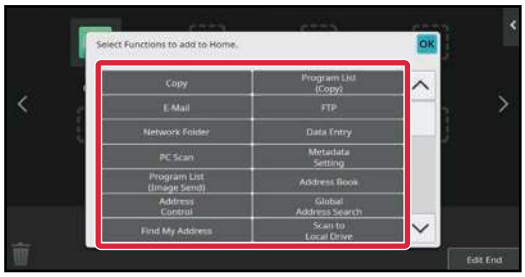
Enter the administrator password.

3



Tap an empty shortcut key location.

4



Tap the function you want to add.

The shortcut key will be added to the selected location.

5

After completing the settings, tap the [Logout] key.

From the Web page

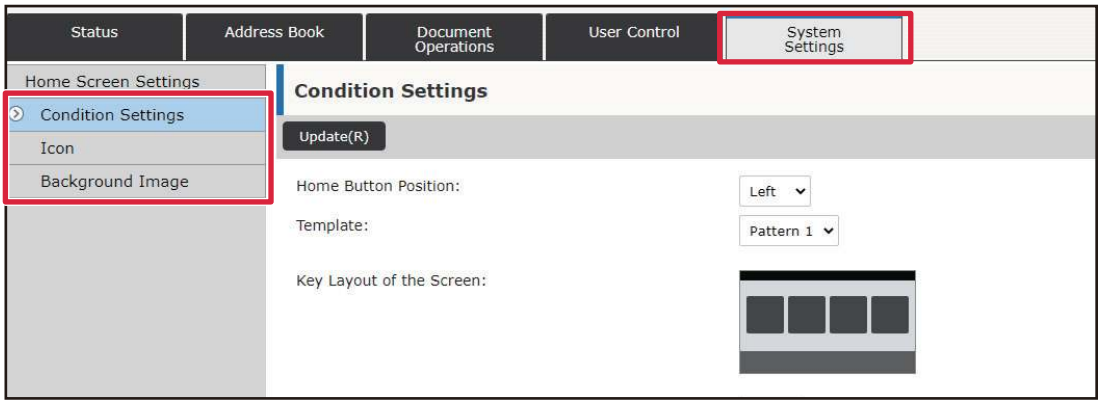
1

Enter the IP address set in the machine in the address bar of your web browser.

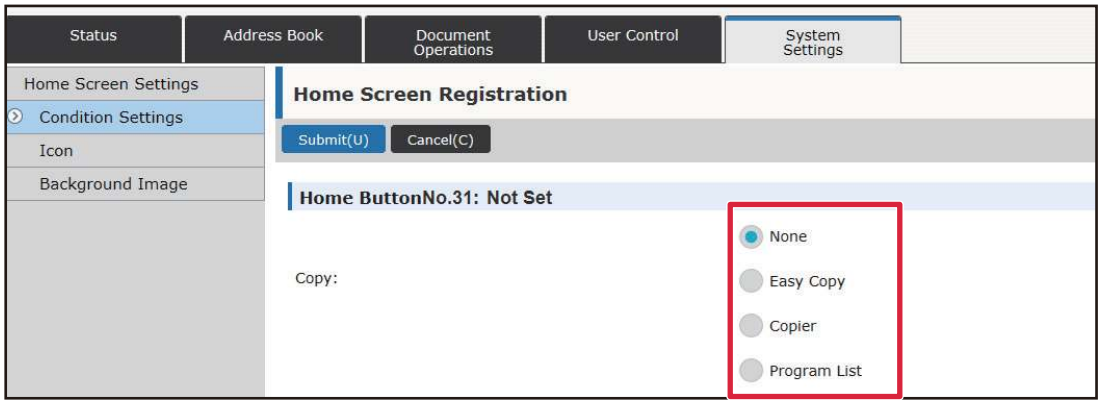
In the factory default state, you must enter your user password after entering the IP address.

2 On the Web page, click the [System Settings] tab → [Home Screen Settings].

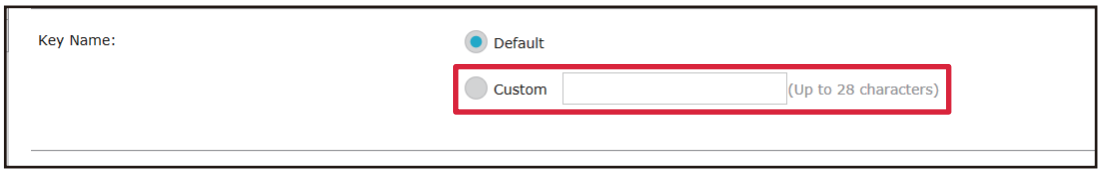
Some settings may require that you enter your user password after clicking [Home Screen Settings]. If you did not perform user authentication, you must enter the administrator password.



3 Select the function you want to add.



To change the name of a shortcut key, select [Custom] in [Key Name] and enter the desired name in the text box.



To change the image of a shortcut key, go to the next step. If you are not changing the image, go to step 5.

4 To change the image of a shortcut key, set the [Use Custom Image] checkbox to ☑, and select a previously added image with [Select File].

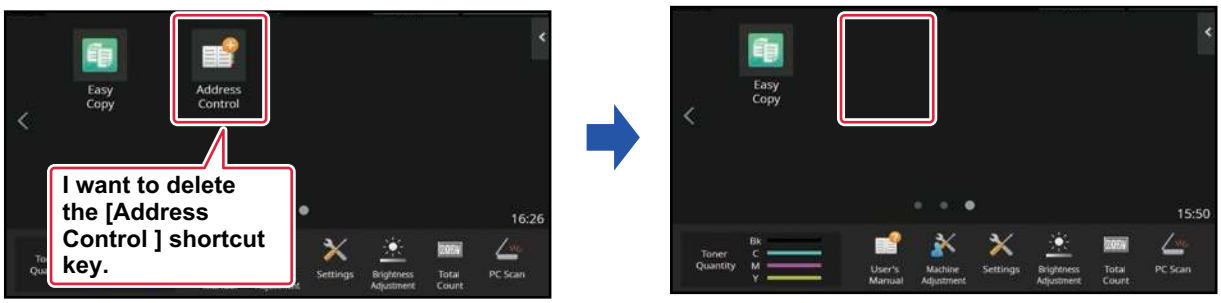
To save an image, see "ADDING A SHORTCUT KEY IMAGE (page 2-28)".

5 When you have finished configuring the settings, click the [Submit] button.

The settings are saved in the machine and applied.
When you have finished settings, click the [Logout] button and close your Web browser.

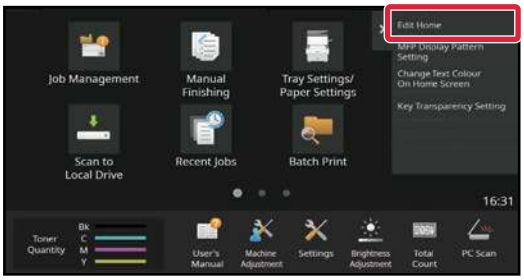
EDITING SHORTCUT KEYS

You can add shortcut keys to the home screen, and delete unneeded shortcut keys.
You can also change the display order of the shortcut keys and change names and images to make the machine easier to use.



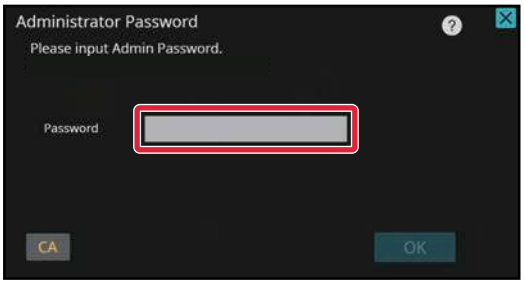
From the touch panel

1



Open the action panel on the home screen, and tap [Edit Home].

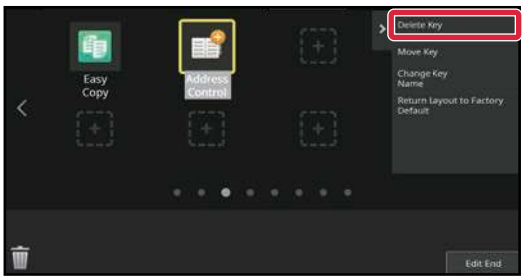
2



The administrator password screen appears. Enter your password.

Enter the administrator password.

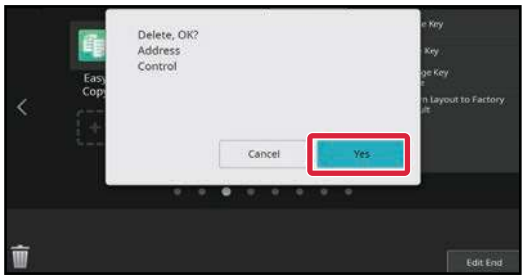
3



Tap the shortcut key you want to delete, and tap [Delete Key].

A yellow frame appears around the selected shortcut key.
With the shortcut key selected, tap 🗑
You can also delete by dragging the shortcut key to 🗑.

4



Tap the [Yes] key.

The selected shortcut key will be deleted.

5

After completing the settings, tap the [Logout] key.

From the Web page

1

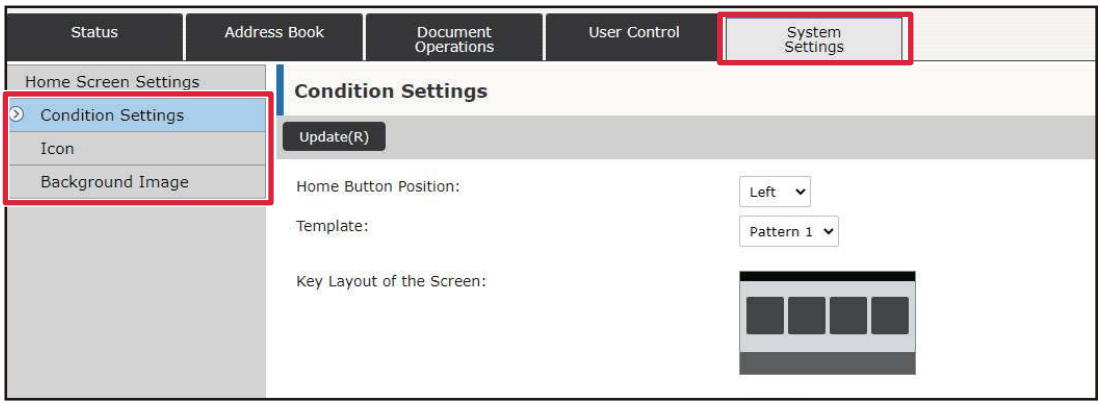
Enter the IP address set in the machine in the address bar of your web browser.

In the factory default state, you must enter your user password after entering the IP address.

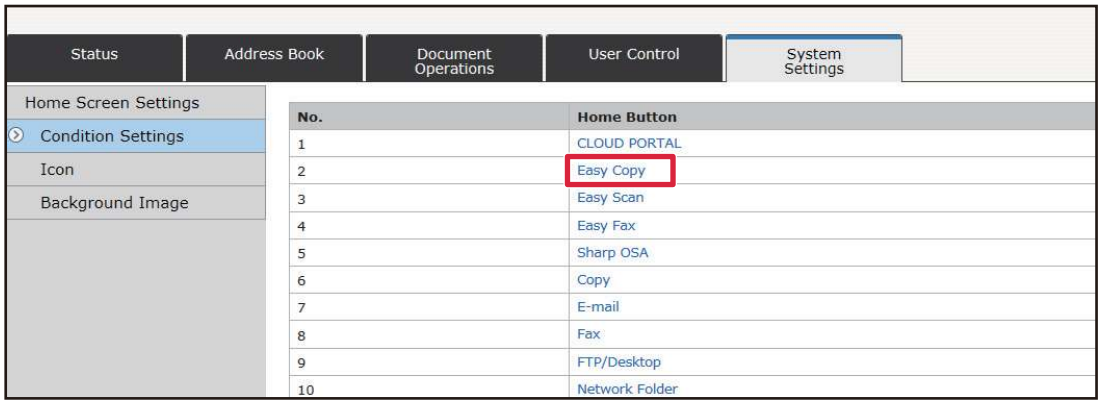
2

On the Web page, click the [System Settings] tab → [Home Screen Settings].

Some settings may require that you enter your user password after clicking [Home Screen Settings]. If you did not perform user authentication, you must enter the administrator password.

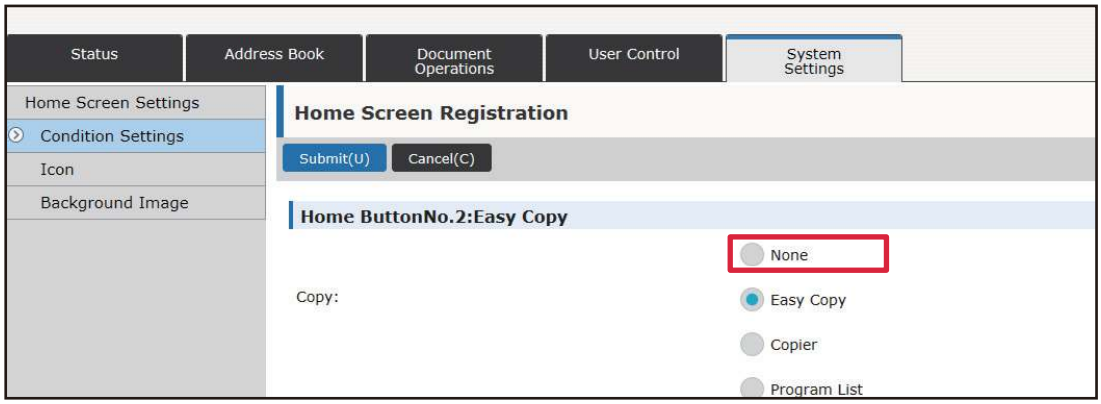


3 Click [Condition Settings] and click the shortcut key you want to delete.



4 Select [None] and click the [Submit] button.

When you click the [Submit] button, the [Home Screen Registration] screen closes.

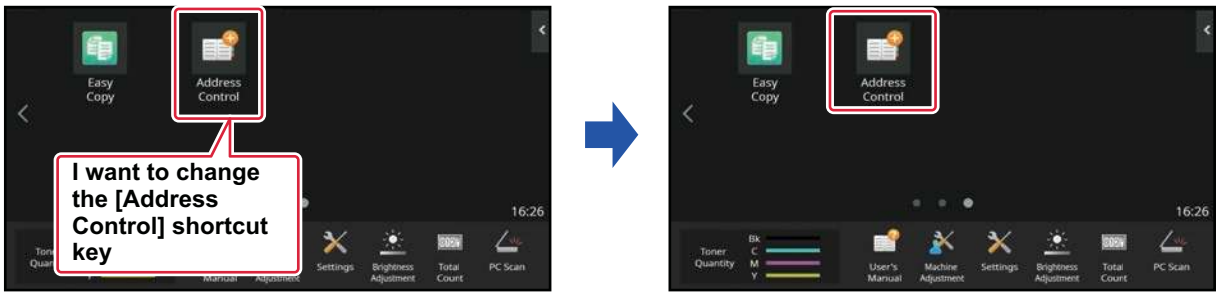


5 When you have finished configuring the settings, click the [Submit] button.

The settings are saved in the machine and applied.
When you have finished settings, click the [Logout] button and close your Web browser.

CHANGING A SHORTCUT KEY

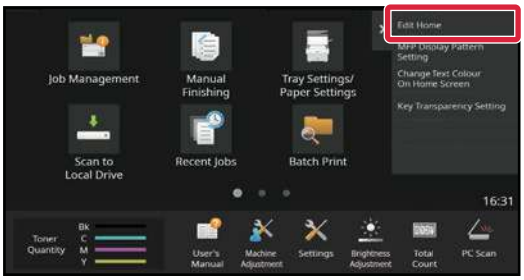
This section explains how to change a shortcut key in the home screen.
Only the name can be changed from the touch panel. You can change the icon image from the Web page.



From the touch panel

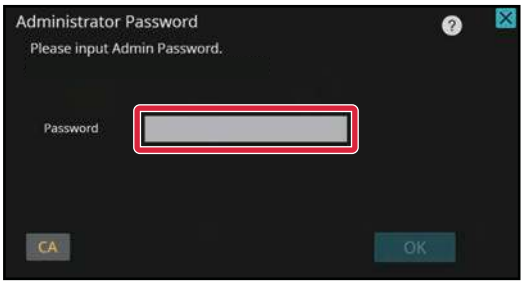
To change a shortcut key from the touch panel, move the shortcut key in the desired location away from that location, and then register the new shortcut key in the location that has been freed. For information about how to move shortcut keys, see "MOVING A SHORTCUT KEY (page 2-30)". For information about how to add shortcut keys, see "ADDING SHORTCUT KEYS (page 2-19)".
This section explains how to change the name of a shortcut key.

1



Open the action panel on the home screen, and tap [Edit Home].

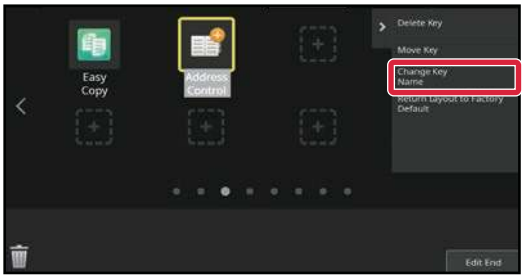
2



The administrator password screen appears. Enter your password.

Enter the administrator password.

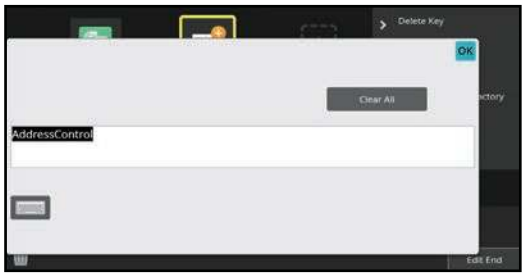
3



A yellow frame appears around the selected shortcut key.

A yellow frame appears around the selected shortcut key.

4



Enter the new name by keyboard.

Enter the name, and tap the [OK] key.

5

After completing the settings, tap the [Logout] key.

From the Web page

1

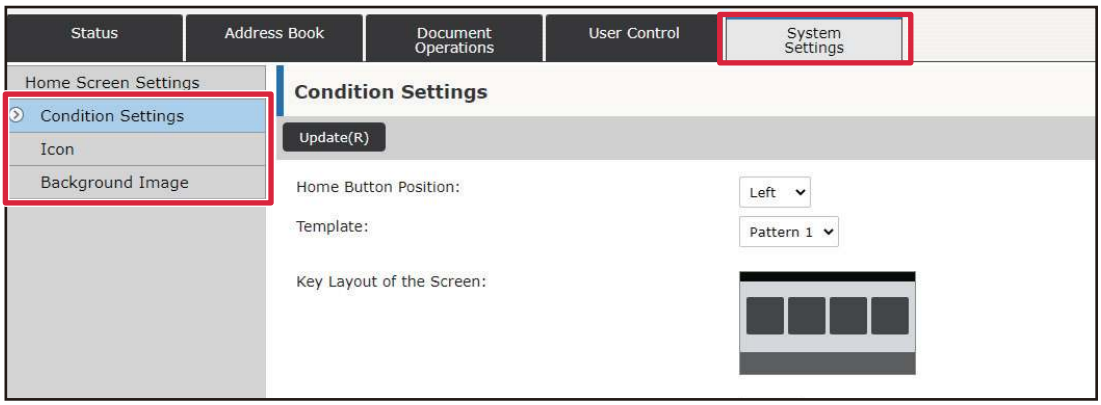
Enter the IP address set in the machine in the address bar of your web browser.

In the factory default state, you must enter your user password after entering the IP address.

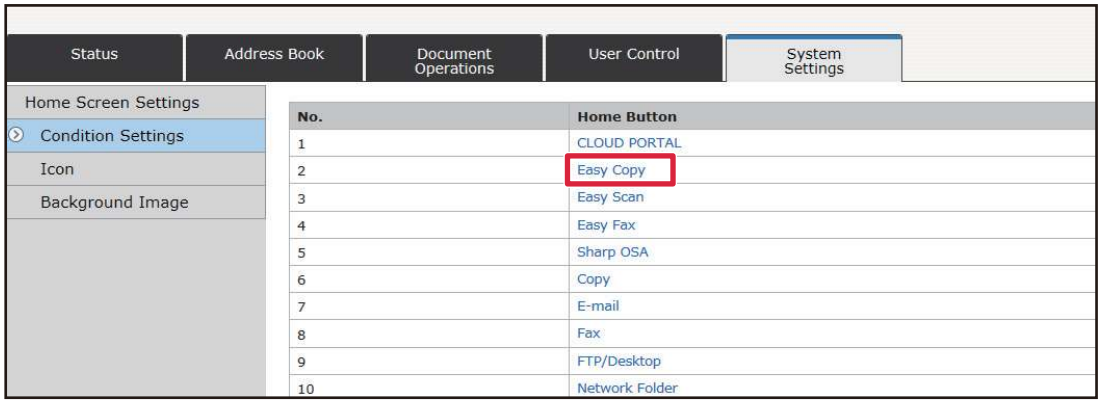
2

On the Web page, click the [System Settings] tab → [Home Screen Settings].

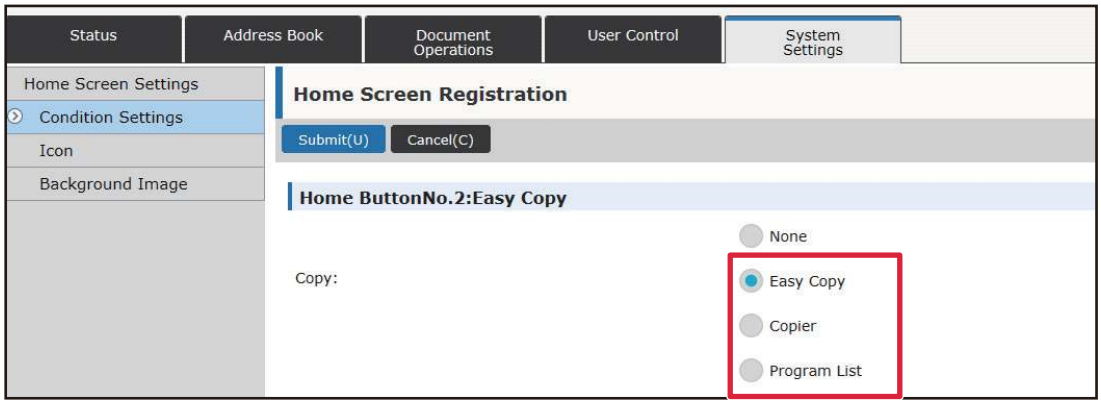
Some settings may require that you enter your user password after clicking [Home Screen Settings]. If you did not perform user authentication, you must enter the administrator password.



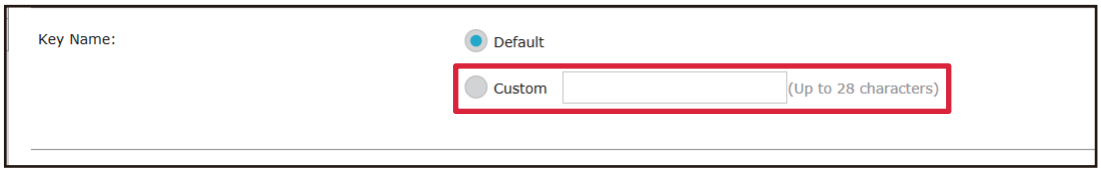
3 Click [Condition Settings], and click the shortcut key you want to change.



4 Select the desired function.



To change the name of a shortcut key, select [Custom] in [Key Name] and enter the desired name in the text box.



To change the image of a shortcut key, go to the next step. If you are not changing the image, go to step 5.

5 To change the icon image, set the [Use Custom Image] checkbox to ☑, and select a previously added image with [Select File].

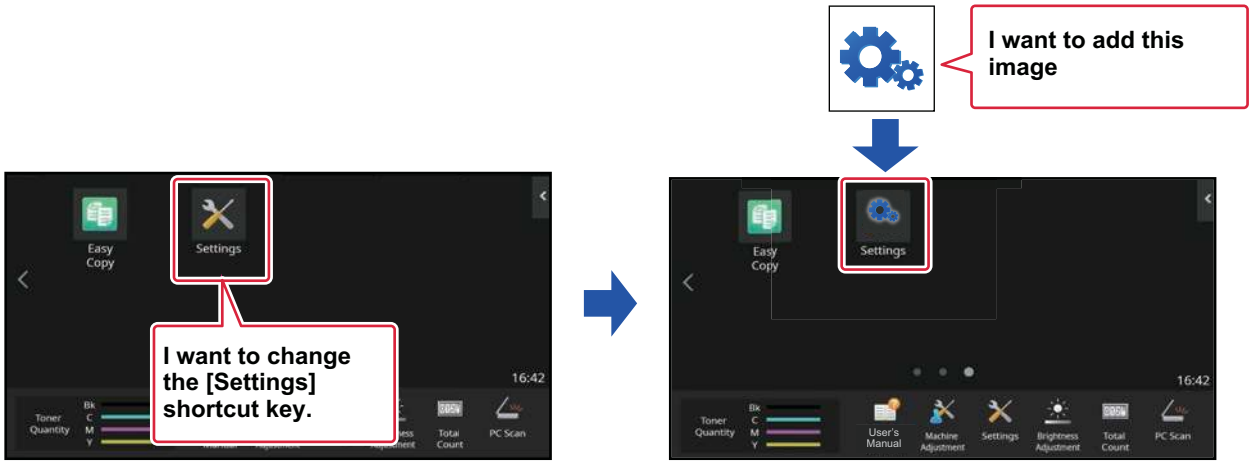
To save an image, see "ADDING A SHORTCUT KEY IMAGE (page 2-28)"

6 When you have finished configuring the settings, click the [Submit] button.

The settings are saved in the machine and applied.
When you have finished settings, click the [Logout] button and close your Web browser.

ADDING A SHORTCUT KEY IMAGE

To change a shortcut key image to a new image, you must first add the new image.
This section explains how to add an image. Images are added by using the Web page.



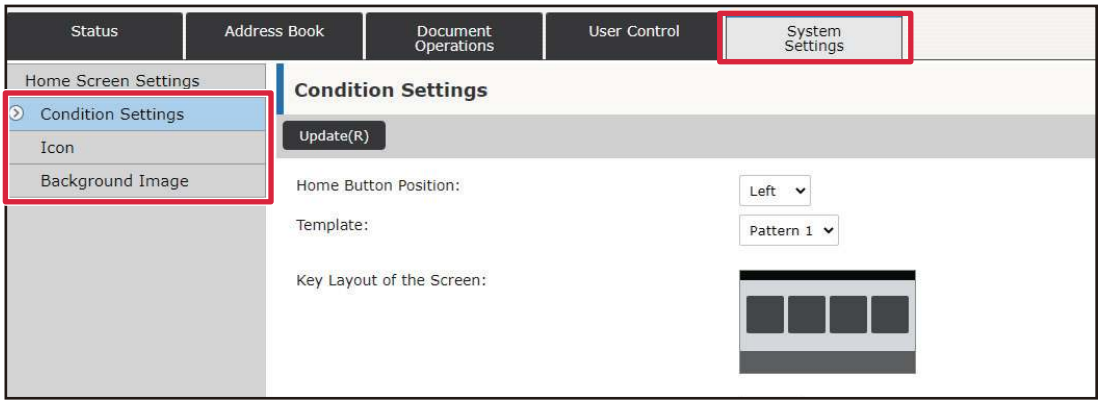
Icon images are automatically enlarged or reduced to match the size of the shortcut keys.

1 Enter the IP address set in the machine in the address bar of your web browser.

In the factory default state, you must enter your user password after entering the IP address.

2 On the Web page, click the [System Settings] tab → [Home Screen Settings].

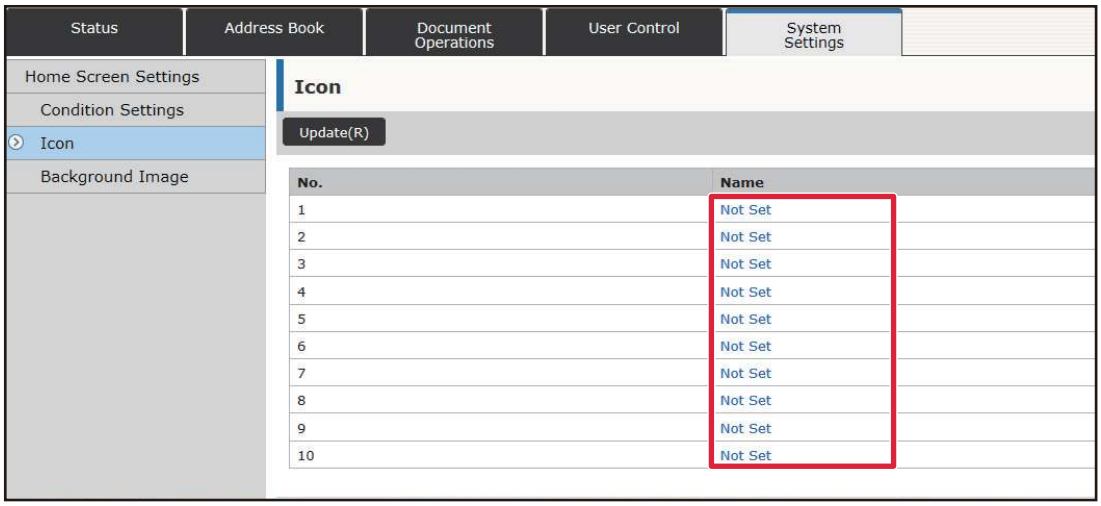
Some settings may require that you enter your user password after clicking [Home Screen Settings]. If you did not perform user authentication, you must enter the administrator password.



3 Click [Icon].

4 Select any item

If you are adding a new image, click "Not Set". If "Not Set" items are all in use, click an unneeded item in the already added items.



5 Select the file to be added in "Select File".

Click the [Browse] button, and select the image to be submitted.

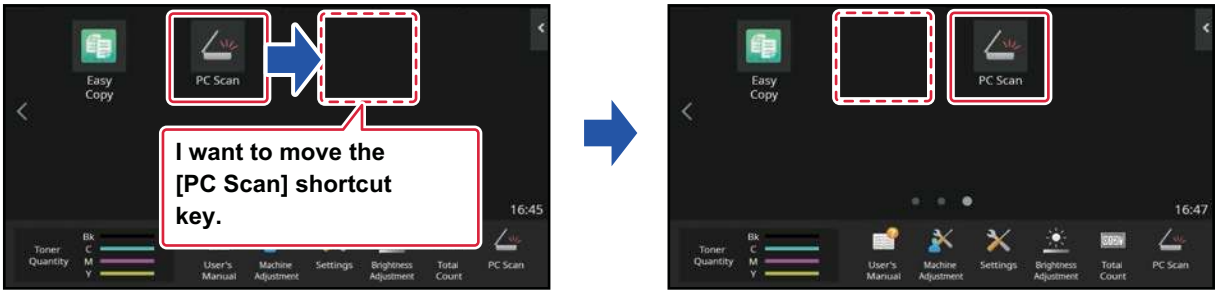
- File formats that can be used are JPEG, GIF and PNG (jpeg, jpg, jpe, jfif, gif and png).
- The maximum file size of an image that can be used for a shortcut key is 50 KB.

6 When you have finished configuring the settings, click the [Submit] button.

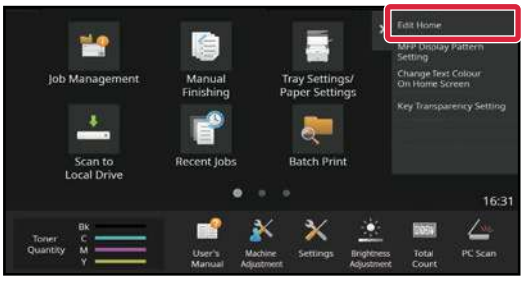
The settings are saved in the machine and applied.
When you have finished settings, click the [Logout] button and close your Web browser.

MOVING A SHORTCUT KEY

This section explains how to move a shortcut key in the home screen.
Shortcut keys are moved by using the touch panel.

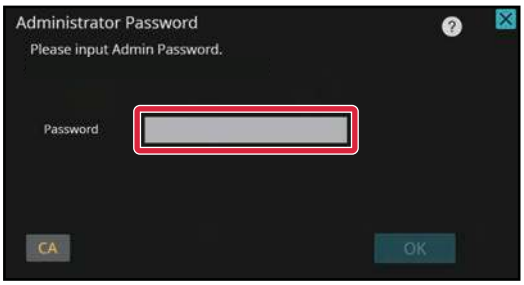


1



Open the action panel on the home screen, and tap [Edit Home].

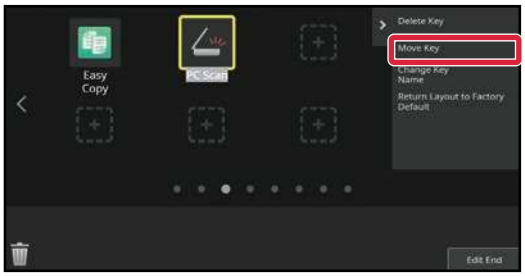
2



The administrator password screen appears. Enter your password.

Enter the administrator password.

3



Tap the shortcut key you want to move, and tap [Move Key].

A yellow frame appears around the selected shortcut key.

4

Tap an empty shortcut key location

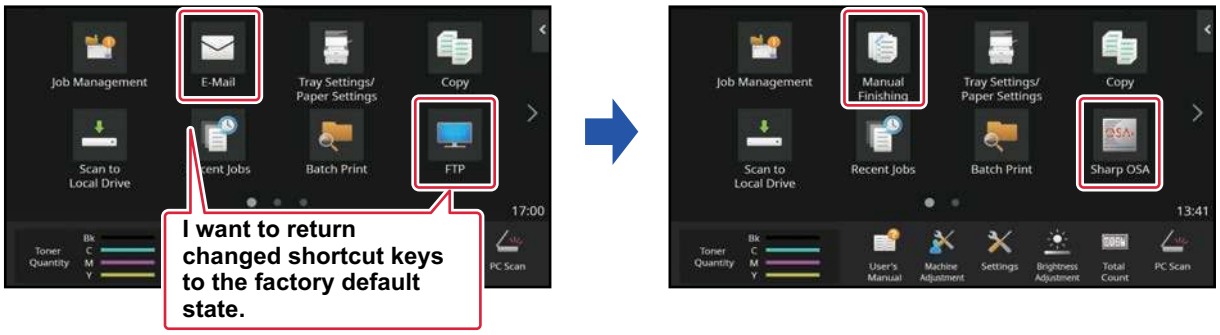
The shortcut key moves to the tapped location.
The shortcut key will not move if you tap a location that already has a shortcut key.

5

After completing the settings, tap the [Logout] key.

RETURNING THE SHORTCUT KEYS TO THE FACTORY DEFAULT STATE

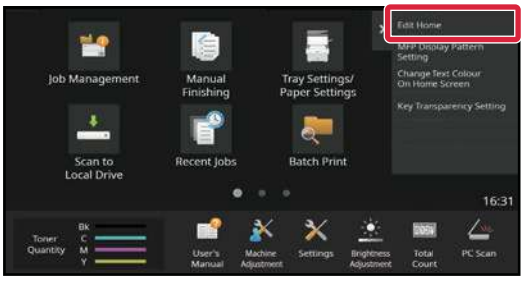
This section explains how to return the shortcut keys in the home screen to the factory default state.
This procedure can be performed from the touch panel or from the Web page.



The positions, names, and images of the shortcut keys are returned to the factory default state.

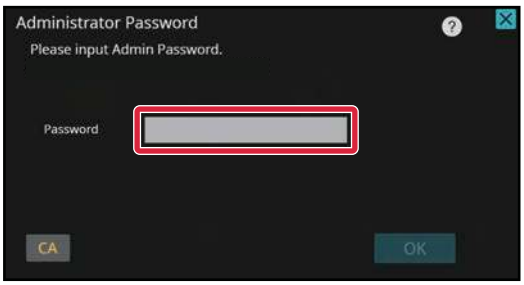
From the touch panel

1



Open the action panel on the home screen, and tap [Edit Home].

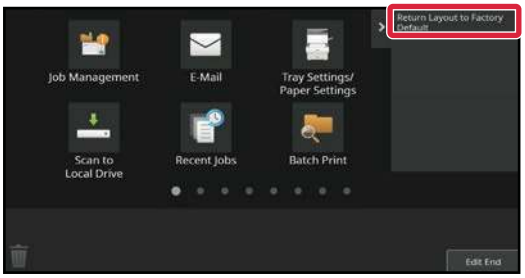
2



The administrator password screen appears. Enter your password.

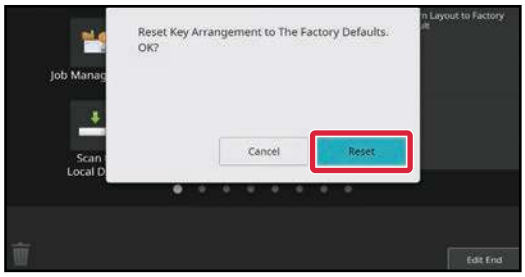
Enter the administrator password.

3 **Tap [Return Layout to Factory Default] on the action panel.**



4 **Tap the [Reset] key.**

The shortcut keys are returned to the factory default state.



5 **After completing the settings, tap the [Logout] key.**

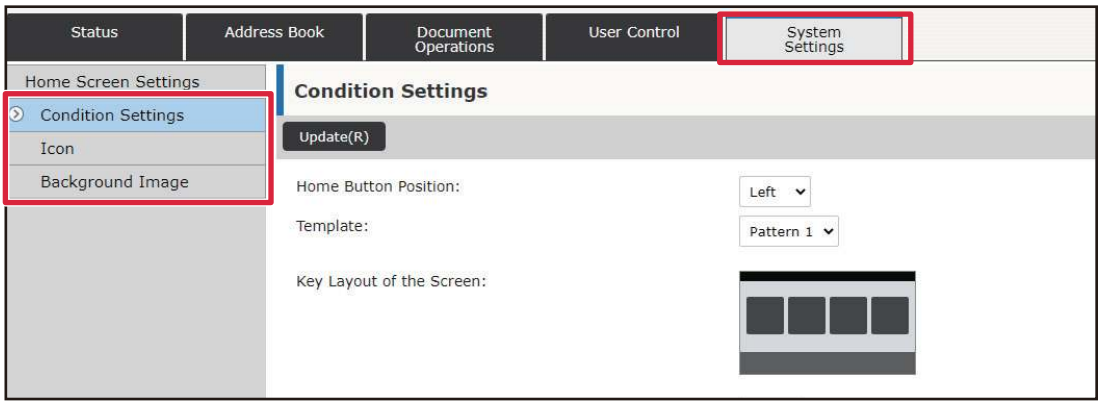
From the Web page

1 **Enter the IP address set in the machine in the address bar of your web browser.**

In the factory default state, you must enter your user password after entering the IP address.

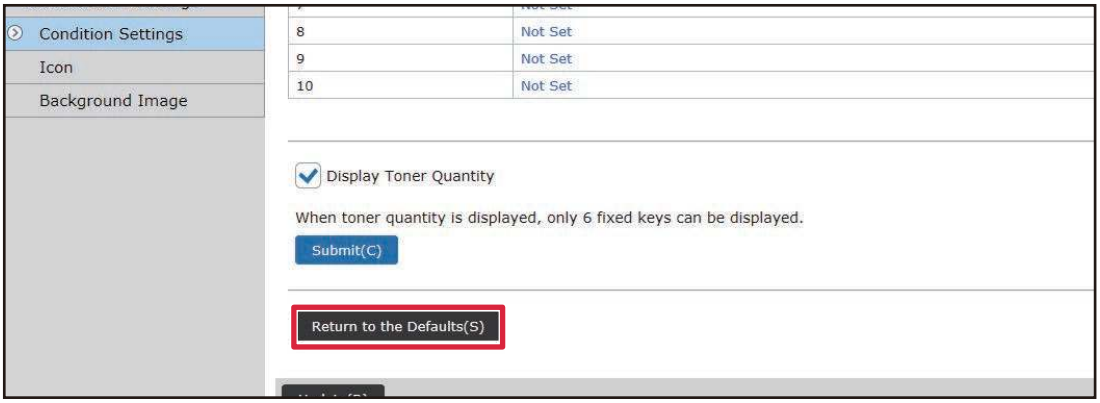
2 **On the Web page, click the [System Settings] tab → [Home Screen Settings].**

Some settings may require that you enter your user password after clicking [Home Screen Settings]. If you did not perform user authentication, you must enter the administrator password.



3 Click [Condition Settings], and click the [Return to the Defaults] button.

A confirmation window appears. Click the [OK] button.

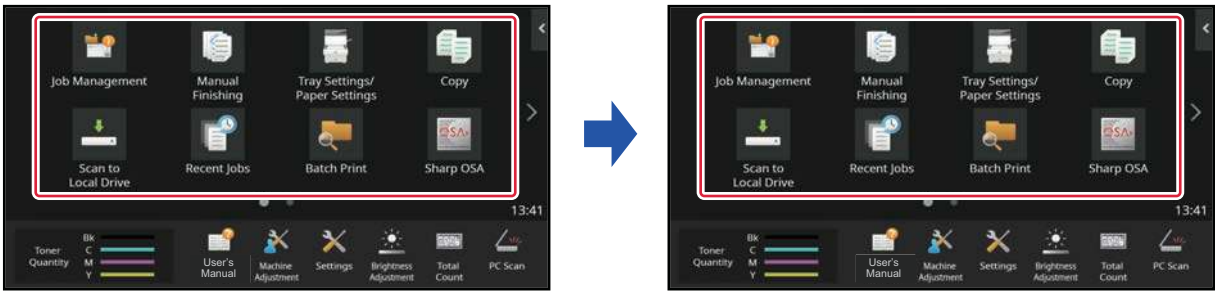


4 When you have finished configuring the settings, click the [Submit] button.

The settings are saved in the machine and applied.
When you have finished settings, click the [Logout] button and close your Web browser.

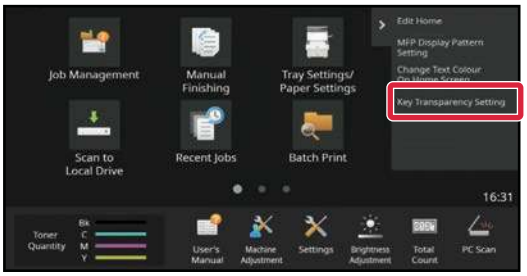
CHANGING THE TRANSPARENCY OF A SHORTCUT KEY

You can change the transparency of the shortcut keys.
If you want to change the background of your home screen to show what's behind the shortcut keys, increase the transparency to make it easier to see what's behind the shortcut keys.
This procedure can be performed from the touch panel or from the Web page.



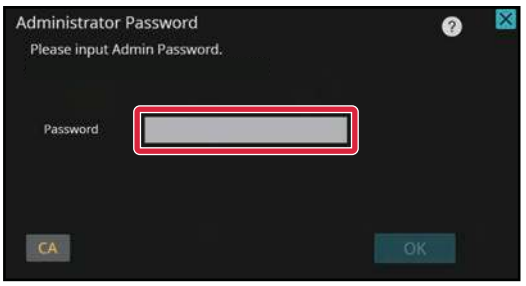
From the touch panel

1



Open the action panel on the home screen, and tap [Key Transparency Setting].

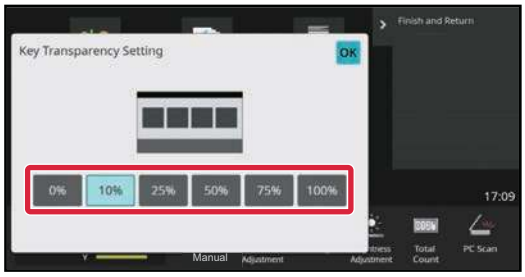
2



The administrator password screen appears. Enter your password.

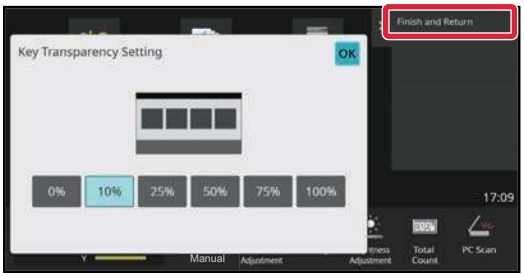
Enter the administrator password.

3



Select the level of transparency you wish to set.

4 **Tap the [Finish and Return] key.**



5 **After completing the settings, tap the [Logout] key.**

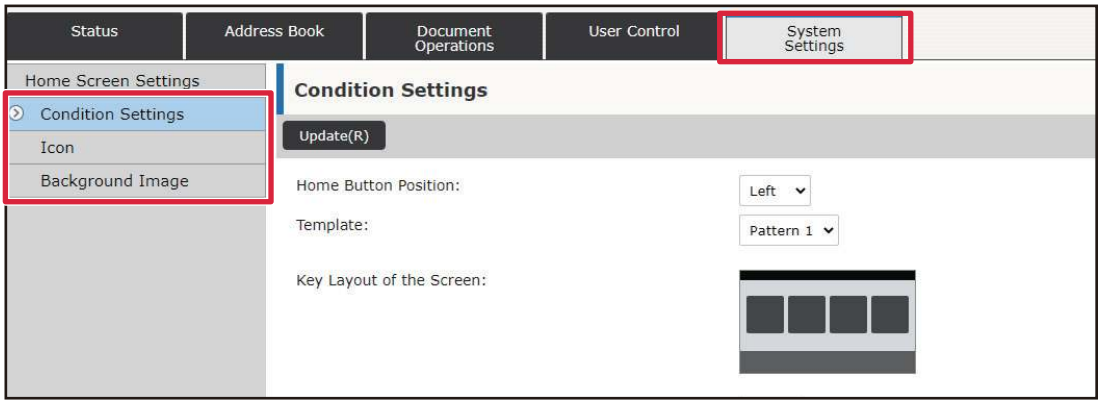
From the Web page

1 **Enter the IP address set in the machine in the address bar of your web browser.**

In the factory default state, you must enter your user password after entering the IP address.

2 **On the Web page, click the [System Settings] tab → [Home Screen Settings].**

Some settings may require that you enter your user password after clicking [Home Screen Settings]. If you did not perform user authentication, you must enter the administrator password.



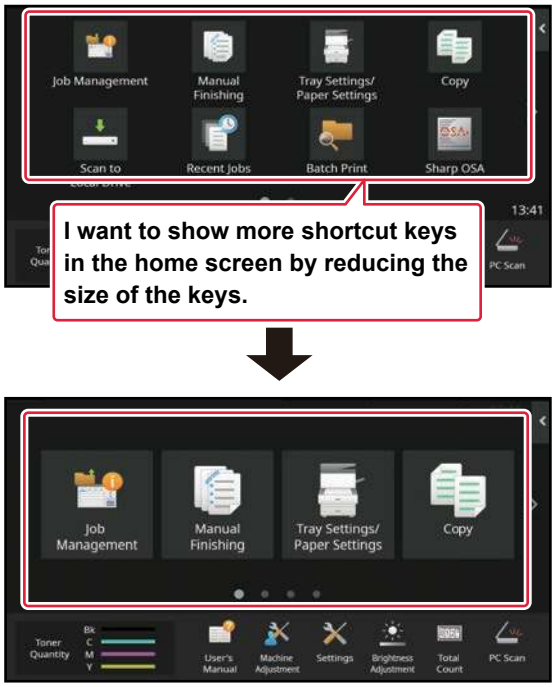
3 **Click [Condition Settings], and click the [Key Transparency Setting] button.**

4 **When you have finished configuring the settings, click the [Submit] button.**

The settings are saved in the machine and applied.
When you have finished settings, click the [Logout] button and close your Web browser.

CHANGING THE LAYOUT PATTERN OF THE HOME SCREEN

Multiple home screen layout patterns are preset in the machine. These include a layout pattern that reduces the display size of the shortcut keys to increase the number of keys shown, and a layout pattern that eliminates the fixed key display area to increase the number of shortcut keys shown. The layout pattern can be changed in the Web page.



Home screen layout patterns

Six layout patterns are available.

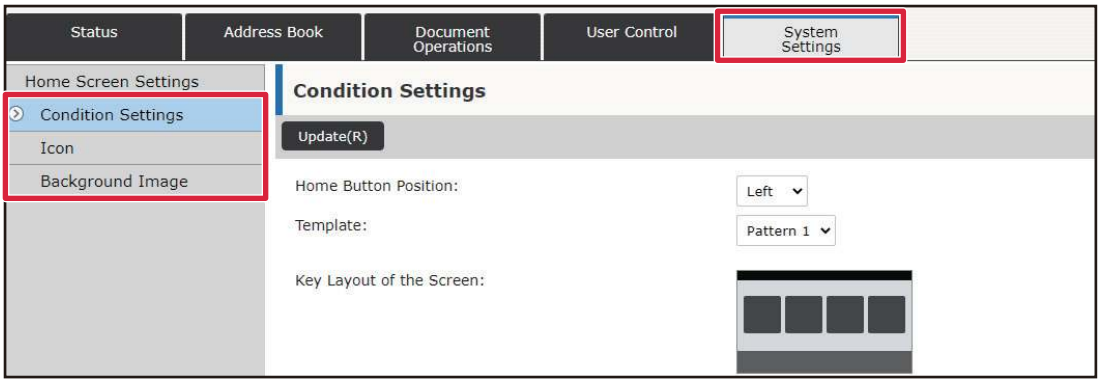
Pattern	Number of shortcut keys displayed per screen	Fixed key area	Maximum number of screens
1	4	Yes	15 screens
2	8	No	8 screens
3	8	Yes	8 screens
4	12	No	5 screens
5	12	Yes	5 screens
6	18	No	4 screens

1 Enter the IP address set in the machine in the address bar of your web browser.

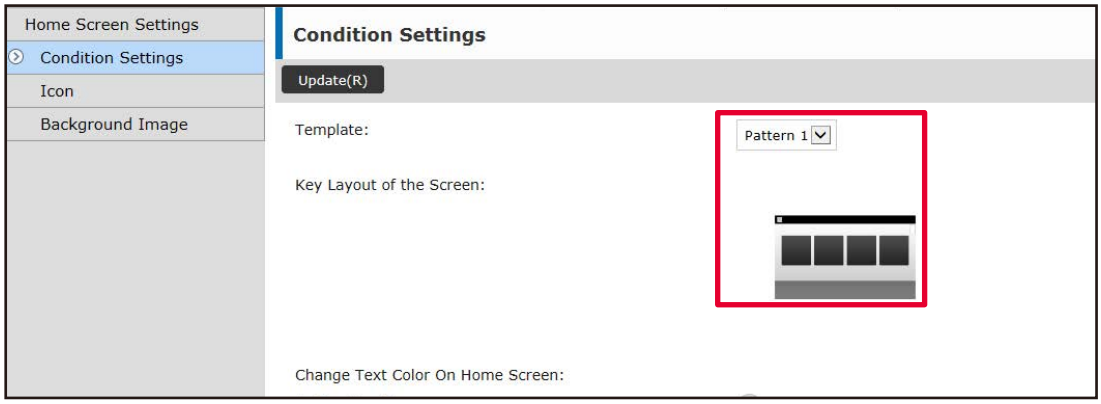
In the factory default state, you must enter your user password after entering the IP address.

2 On the Web page, click the [System Settings] tab → [Home Screen Settings].

Some settings may require that you enter your user password after clicking [Home Screen Settings]. If you did not perform user authentication, you must enter the administrator password.

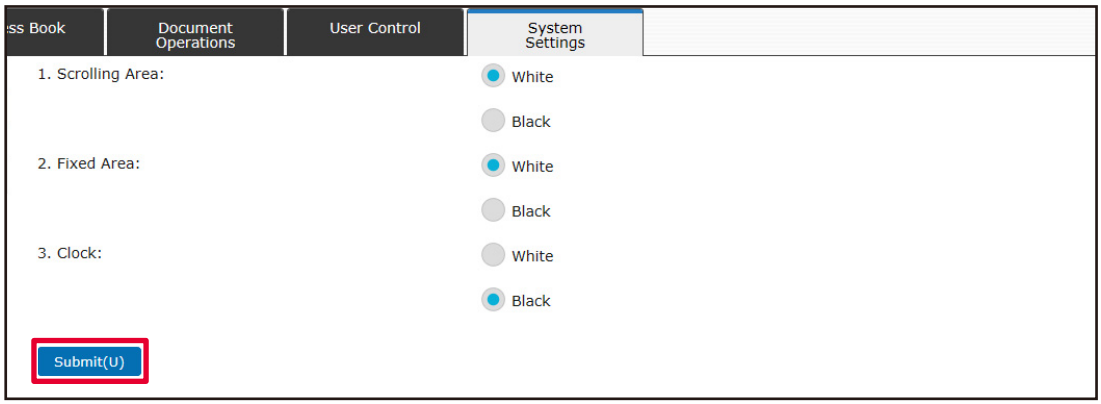


3 Click [Condition Settings] and select the desired layout pattern from the "Template".



4 When you have finished configuring the settings, click the [Submit] button.

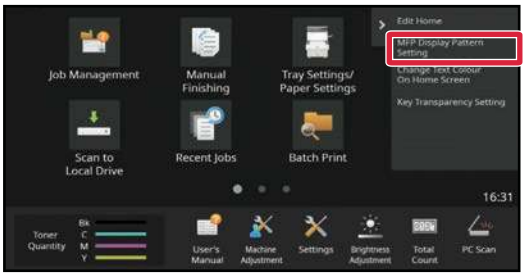
The settings are saved in the machine and applied.



SELECTING A MFP DISPLAY PATTERN FOR THE HOME SCREEN

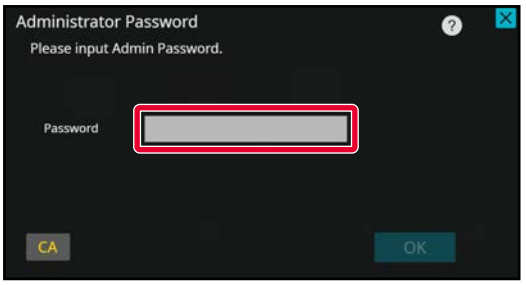
Multiple colour patterns are preset in the machine. You can change the colour pattern from the touch panel.

1



Open the action panel on the home screen, and tap [MFP Display Pattern Setting].

2



The administrator password screen appears. Enter your password.

Enter the administrator password.

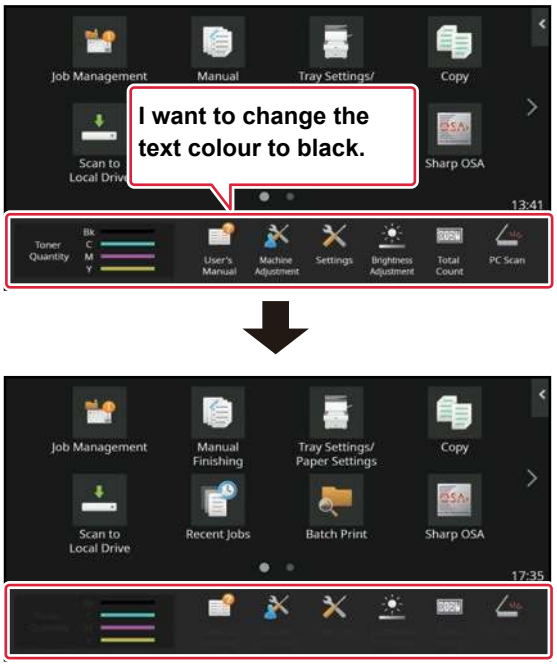
3

Select the desired pattern.

4 **After settings are completed, tap the [Logout] key.**

CHANGING THE COLOUR OF TEXT ON THE HOME SCREEN

You can change the colour of the text in shortcut keys, fixed keys, and the clock on the home screen to white or black. The colour is changed using the touch panel.



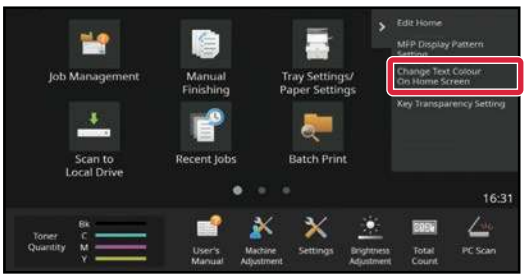
The colour of text on the home screen varies depending on the layout pattern.
For information about layout patterns of the home screen, see "CHANGING THE LAYOUT PATTERN OF THE HOME SCREEN (page 2-37)".

Factory default text colours

Home screen layout patterns and text colours

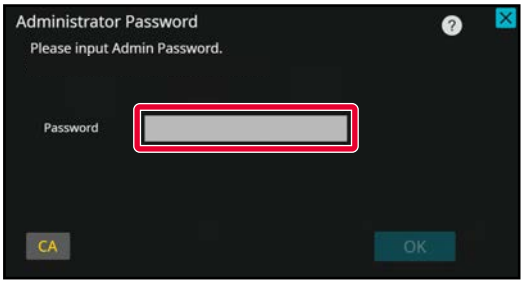
Layout Pattern	Scrolling Area (Text colour of shortcut key)	Fixed Area (Text colour of fixed keys)	Clock (Text colour of clock)
1	White	White	Black
2	White	No	Black
3	Black	White	Black
4	Black	No	Black
5	Black	White	Black
6	Black	No	Black

1



Open the action panel on the home screen, and tap [Change Text Colour On Home Screen].

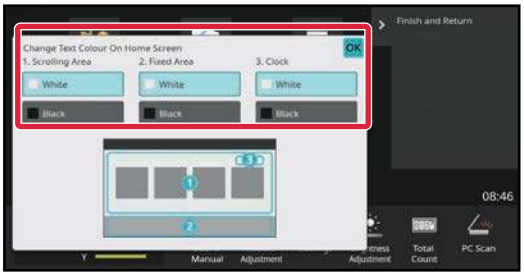
2



The administrator password screen appears. Enter your password.

Enter the administrator password.

3



Change the text colour.

4

After settings are completed, tap the [Logout] key.

CHANGING THE BACKGROUND IMAGE OF THE HOME SCREEN

You can change the background image of the home screen to a custom image.
This procedure can be performed from the touch panel or from the Web page.
To change the image from the touch panel, first save the desired image in a USB device and connect the device to the machine.

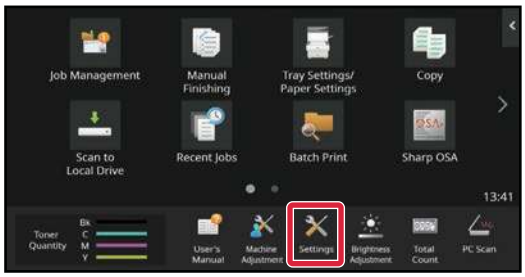
The display size of the background image is 1024 dots x 544 dots.
The height of the image is adjusted to the display height, and the width is adjusted to the display width.
Because the height and width are enlarged/reduced separately, some images may become distorted.
If you want to display the image correctly, adjust the size of the image to the display size of the background image in advance.

From the touch panel

1 Connect the USB device containing the desired image to the machine.

When the USB device is connected to the machine, the popup window will be appeared. Tap the [OK] key.

2 Tap the [Settings] key on the Home screen.

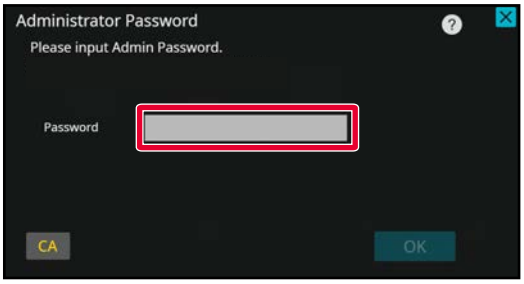


The screen changes to the settings screen.

3 Tap [System Settings] → [Home Screen Settings] → [Background Image], and then tap [Change] key.

The "Register Background Image" screen will be appeared.

The administrator password entry screen will appear while you are selecting settings.
Enter the administrator password and log in.



4 Set the [Use Custom Image] checkbox to ☑, and select the desired image with [Folder Name/File Name].

File formats that can be used are JPEG, GIF and PNG (jpeg, jpg, jpe, jfif, gif and png).
The maximum file size of an image that can be used for the background image is 640 KB.

5 Click the [Store] button.

After all U/I customize settings are completed, tap the [Logout] key.

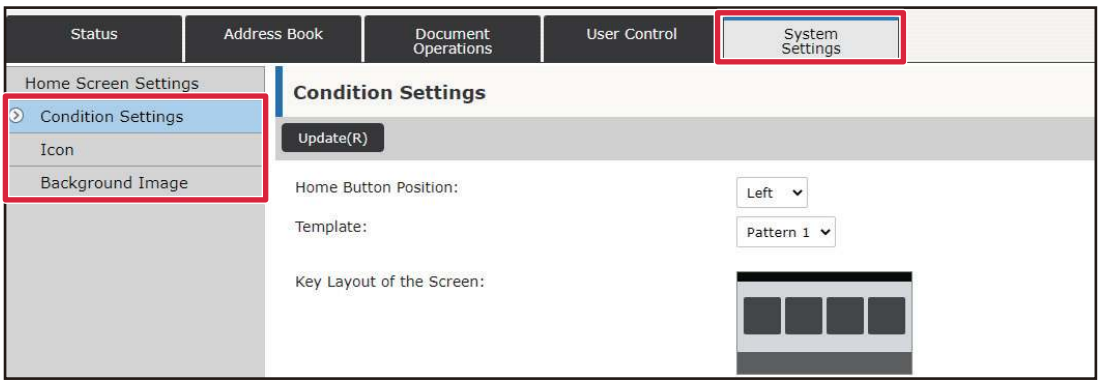
From the Web page

1 Enter the IP address set in the machine in the address bar of your web browser.

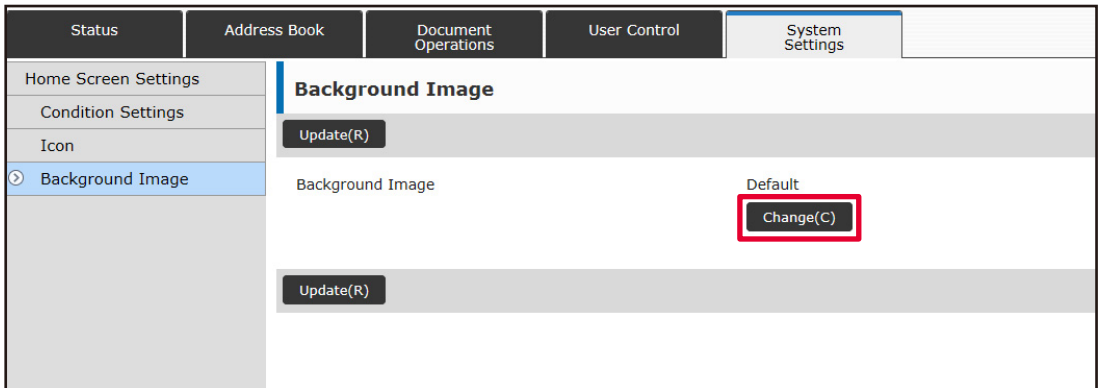
In the factory default state, you must enter your user password after entering the IP address.

2 On the Web page, click the [System Settings] tab → [Home Screen Settings].

Some settings may require that you enter your user password after clicking [Home Screen Settings]. If you did not perform user authentication, you must enter the administrator password.

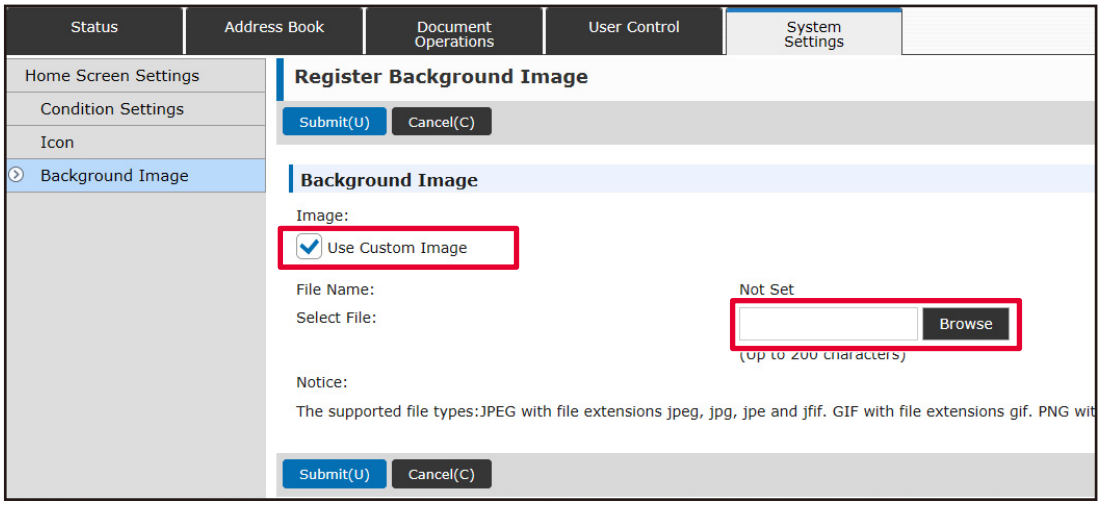


3 Click the [Change] button in [Background Image].



4 Set the [Use Custom Image] checkbox to ☑, and select the image with [Select File].

Click [Browse] to select the image.



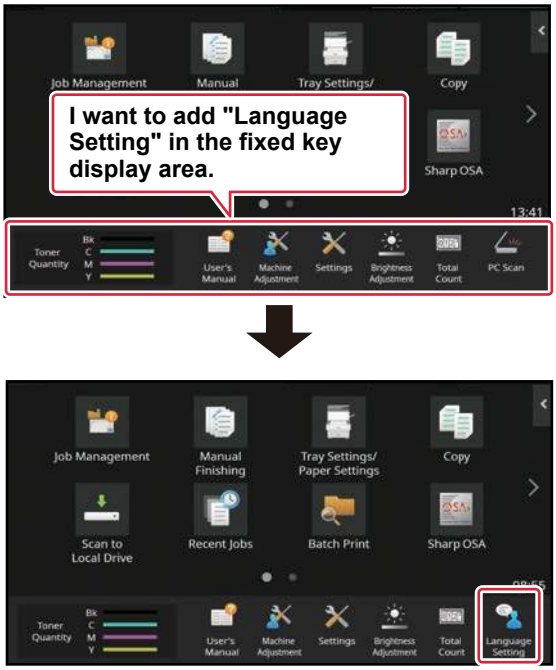
File formats that can be used are JPEG, GIF and PNG (jpeg, jpg, jpe, jfif, gif and png).
The maximum file size of an image that can be used for the background image is 640 KB.

5 When you have finished configuring the settings, click the [Submit] button.

The settings are saved in the machine and applied.
When you have finished settings, click the [Logout] button and close your Web browser.

CHANGING THE FIXED KEYS

You can change the fixed keys. The fixed keys are changed using the Web page.

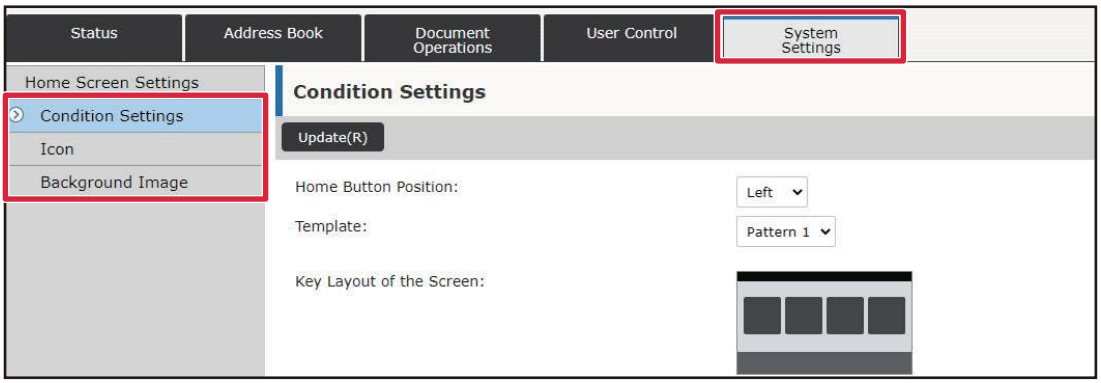


1 Enter the IP address set in the machine in the address bar of your web browser.

In the factory default state, you must enter your user password after entering the IP address.

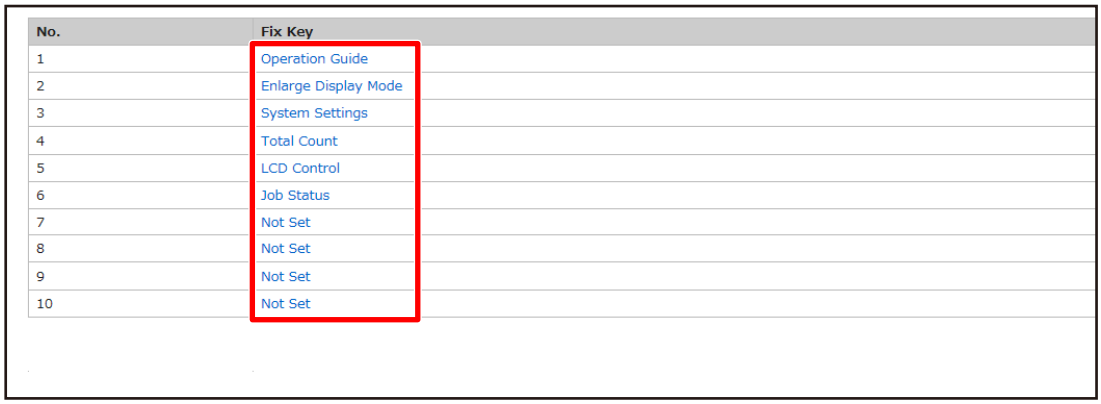
2 On the Web page, click the [System Settings] tab → [Home Screen Settings].

Some settings may require that you enter your user password after clicking [Home Screen Settings]. If you did not perform user authentication, you must enter the administrator password.



3 Click [Condition Settings], and click the desired item under "Fix Key".

You can click [Not Set] to add a new fixed key.



No.	Fix Key
1	Operation Guide
2	Enlarge Display Mode
3	System Settings
4	Total Count
5	LCD Control
6	Job Status
7	Not Set
8	Not Set
9	Not Set
10	Not Set

4 Select the function you want to add, and click the [Submit] button.

When you click the [Submit] button, the [Home Screen Registration] screen closes.

5 When you have finished configuring the settings, click the [Submit] button.

The settings are saved in the machine and applied.
When you have finished settings, click the [Logout] button and close your Web browser.

INCREASING THE TEXT SIZE

In a Normal mode screen such as copy or image send, you can enlarge the character size and interval. This function is selected on the touch panel.

- The setting keys and the action panel will increase the text size. Setting items that no longer appear on the action panel can be displayed by tapping the scroll keys. Setting keys that no longer appear (the [Exposure] key in this example) can be displayed by tapping the [Others] key.
- In screens other than Normal mode of each function such as Easy mode and settings, the size of characters and keys does not change.
- Increasing the text size may decrease the number of keys displayed in the base screen and other screens of each function.

1

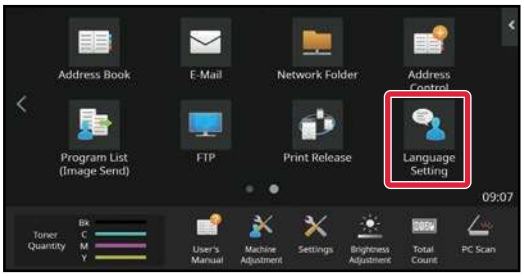
Tap the [Enlarge Display Mode] key in the home screen.

The key image changes to and enlarge display mode is enabled.
To cancel enlarge display mode, tap the [Enlarge Display Mode] key again. The key image changes to and enlarge display mode is cancelled.

CHANGING THE LANGUAGE USED ON THE MACHINE

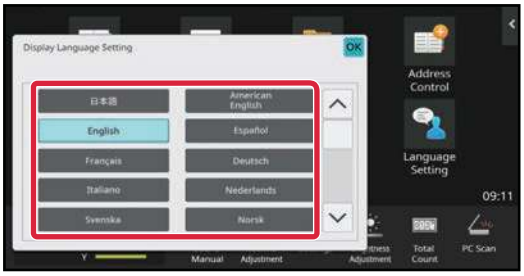
You can change the language used in the home screen.

1



Tap the [Language Setting] key on the home screen.

2



Select the desired language and tap OK.

The display changes to the selected language.

From the Web page

1 **Enter the IP address set in the machine in the address bar of your web browser.**

In the factory default state, you must enter your user password after entering the IP address.

2 **On the Web page, click the [System Settings] tab → [Common Settings]→ [Operation Settings]→ [Condition Settings]→ [Language Setting].**

This settings may require that you enter your user password. If you did not perform user authentication, you must enter the administrator password.

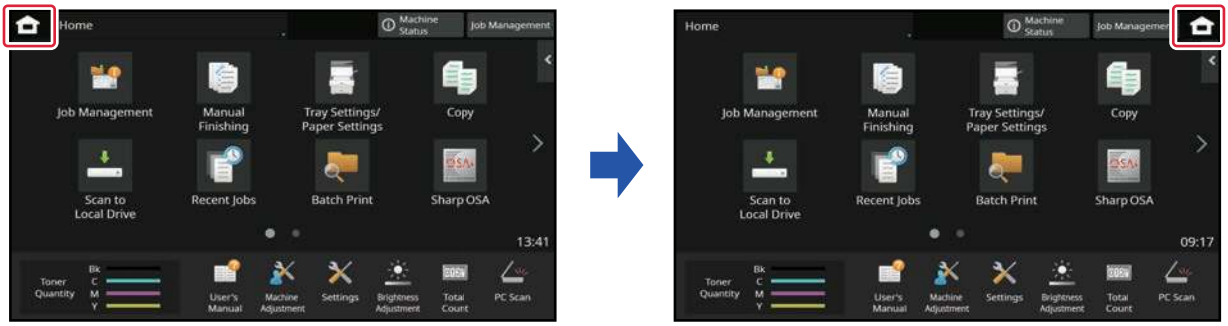
3 **Select the language you want to change from the list.**

4 **When you have finished configuring the settings, click the [Submit] button.**

The settings are saved in the machine and applied.
When you have finished settings, click the [Logout] button and close your Web browser.

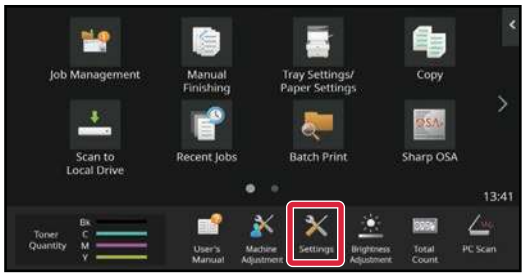
CHANGING THE POSITION OF THE [Home Screen] KEY

You can change the position of the [Home Screen] key.



From the touch panel

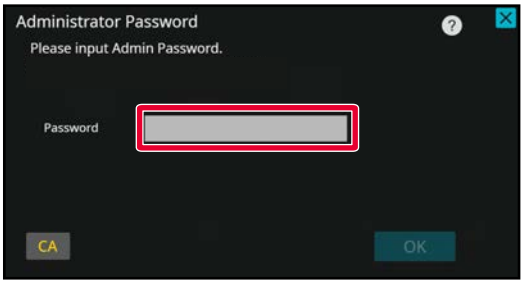
1 **Tap the [Settings] key on the Home screen.**



The screen changes to the settings screen.

2 **Tap [System Settings] → [Home Screen Settings] and then tap [Home Button Position] key.**

The administrator password entry screen will appear while you are selecting settings.
Enter the administrator password and log in.



3 **Select [Left] or [Right]**

4 **Click the [Store] button.**

After settings are completed, tap the [Logout] key.

From the Web page

1 **Enter the IP address set in the machine in the address bar of your web browser.**

In the factory default state, you must enter your user password after entering the IP address.

2 **On the Web page, click the [System Settings] tab → [Home Screen Settings] → [Home Button Position].**

Some settings may require that you enter your user password after clicking [Home Screen Settings]. If you did not perform user authentication, you must enter the administrator password.

3 **Select [Left] or [Right]**

4 **When you have finished configuring the settings, click the [Submit] button.**

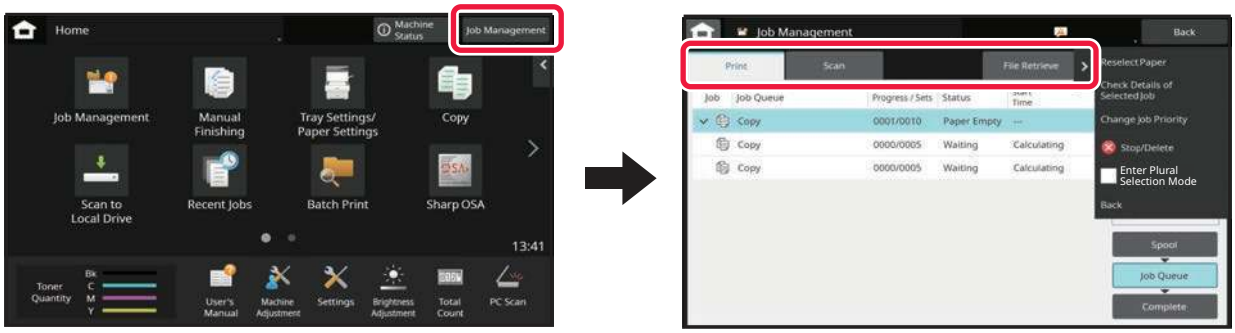
The settings are saved in the machine and applied.
When you have finished settings, click the [Logout] button and close your Web browser.

JOB MANAGEMENT

STOPPING/DELETING A JOB, PRIORITY PROCESSING AND CHECKING THE STATUS

TYPES OF JOB MANAGEMENT SCREENS

When you tap the job management display, the job management screen appears. Tap it again to return to the previous mode.
The job management screen is divided into the following four tabs, enabling you to select a job list by tapping a desired tab.

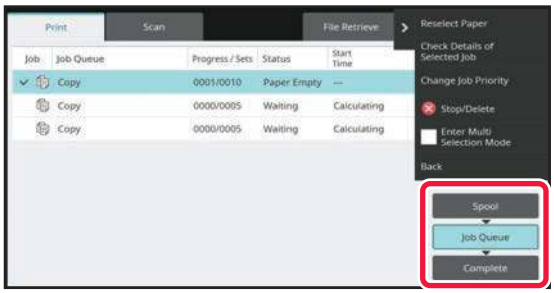


- **Print**
  Lists print jobs such as copying, printing from a PC, Scan to FTP job, Scan to Network Folder job, USB direct print, printing of Data List from system settings, reprint jobs and printing for other received data.
- **Scan**
  Lists send jobs of e-mail messages and FTP send jobs.

The background of the job management display changes as follows:

- Green: Job in progress
- Yellow: Warming up/waiting
- Red: Waiting for error clearing

Jobs move among the lists according to the processing status, from [Spool], [Job Queue] and [Complete], in that order. To switch the job list display to the display by processing status, tap the [Spool], [Job Queue] or [Complete] key as desired.

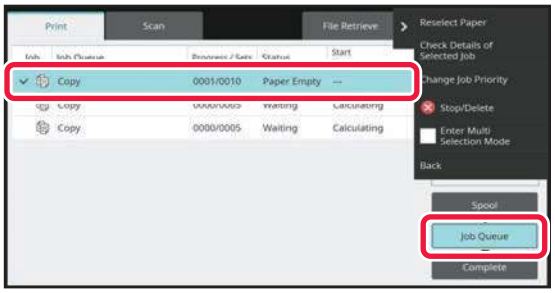


- **Spool list**
  Lists print jobs up to the transfer to the machine. The jobs move to the Job Queue list after the transfer is completed. If you printed an encrypted PDF file by direct print, enter the password from here to print the file.
- **Job Queue list**
  Lists jobs in progress and in the queue for copying, printing from a computer. This list also displays jobs in progress and in the queue for sending image data. The jobs move to the Complete list after printing or sending is completed.
- **Complete list**
  Lists jobs through with copying, printing or sending.

STOPPING/DELETING A JOB IN PROGRESS OR RESERVED

1 **Tap the job management display and tap the tab for the job that you wish to stop or delete.**

2 **Tap the [Job Queue] key.**



When you wish to stop a print job being sent from the computer, tap the [Spool] key.

3 **Tap the job that you wish to stop or delete, and then tap [Stop/Delete] on the action panel.**

When a screen appears that allows you to confirm that you do want to stop the job, tap the [Cancel] key.

- If the machine runs out of paper during a copy or print job, you can cancel the job from the job management screen.
- To delete more than one job, operate the check box for [Enter Plural Selection Mode] on the action panel so that it looks like ☑ .
- A job set for transfer cannot be cancelled.

PRIORITY PROCESSING OF A RESERVED JOB

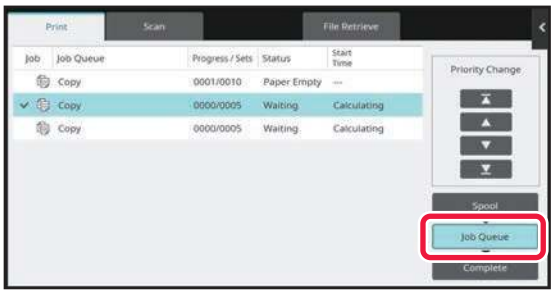
This function gives priority to processing of copied or image send jobs arising later to jobs already in a queue for printing or sending.

Priority processing operation varies, as follows, depending on the job type.

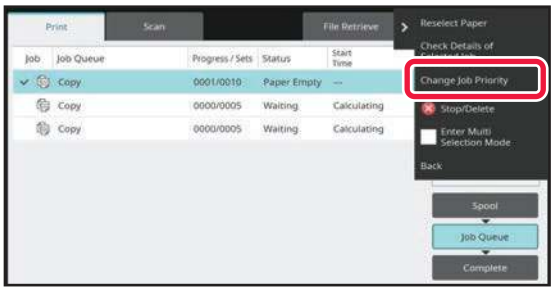
- Job on the print tab
  The job currently in progress is suspended to let the priority job make interruption.
- Job on the scan tab
  The priority job is moved directly under the job currently in progress.

1 **Tap the job management display and tap the job for priority processing.**

2 **Tap the [Job Queue] key.**

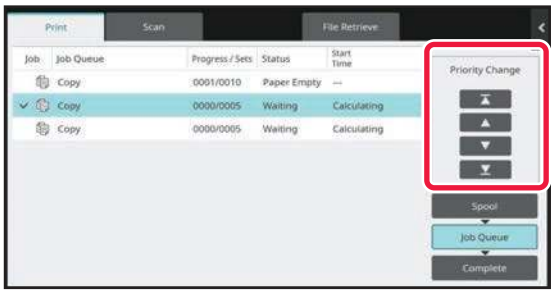


3 **Tap the job for priority processing and then tap [Change Job Priority] on the action panel.**



Changing the job order

If there is a job in progress, an interrupt job can be performed, or a job can be moved down in the queue to change the job order. Tap the key of the job you want to move, and tap the "Priority Change" key.



- key

Moves the selected job to the top of the queue. The current job will be interrupted and the selected job starts.

- key

Moves the selected job up one position. When the second job from the top is selected, tapping this key interrupts the current job and starts the selected job.

- key

Moves the selected job down one position.

- key

Moves the selected job to the bottom of the queue.

Scanner job with a timer setting

When a scanner job with a timer setting is selected, tapping the order change keys moves the job as follows.

- key

The timer setting is cancelled and the job moves to the position after the job in progress (second from top).

- key

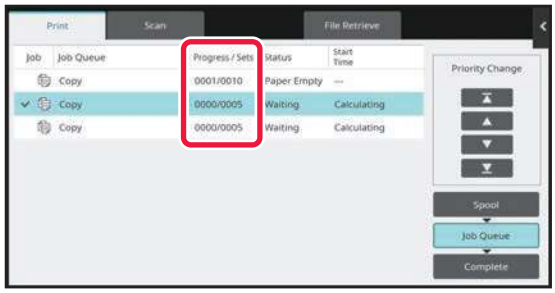
The timer setting is cancelled and the job moves to the lowest position in the queue (if there are 3 jobs, the 4th position)

- , key

These keys cannot be used.

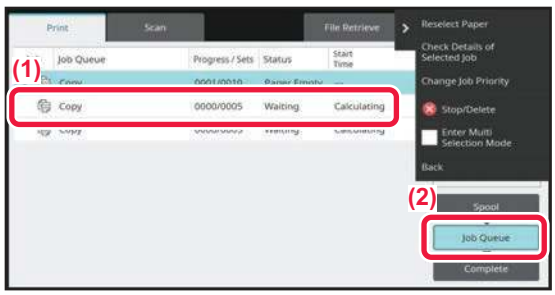
The jobs below cannot be moved.
Job currently in progress, interrupt copy jobs, list print jobs, and jobs when Passing Prohibited is set in the system settings.

In print tab, you can switch the display in the "Job Queue" screen between the number of printed copies and remaining copies to be printed for each job.



CHECKING A RESERVED JOB OR THE JOB IN PROGRESS

1 **Tap the job management display and tap the tab for the job whose contents you wish to check.**

2 

Tap the [Job Queue] key.

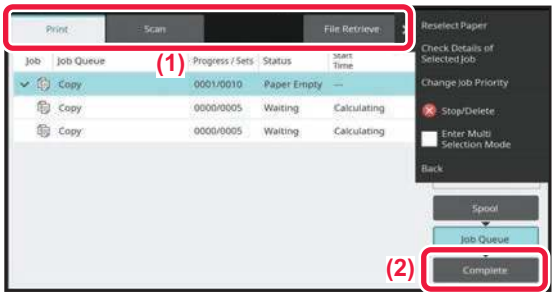
3 **Tap the job whose contents you wish to check and then tap [Check Details of Selected Job] on the action panel.**

- Different job contents appear in different modes.
- For information on the icons displayed on the job keys or the messages displayed in "Status", see "READING THE JOB LIST (page 2-60)".

CHECKING COMPLETED JOBS

1 **Tap the job management display and tap the tab for the job whose contents you wish to check.**

2



Tap the [Complete] key.

3 **Tap the job whose contents you wish to check and then tap [Check Details of Selected Job] on the action panel.**

Jobs you can check are displayed as keys so that you can tap them.

- Different job contents appear in different modes.
- For information on the icons displayed on the job keys or the messages displayed in "Status", see "READING THE JOB LIST (page 2-60)".

READING THE JOB LIST

The meaning of each job icon and message displayed in "Status" is as follows:
Icons indicating the job type

	Print job (RGB/CMYK)		Copy job
	Scan to E-mail job		Scan to FTP job
	Scan to Network Folder job		Scan to Local Drive file print job
	Tandem copy/print job		OSA Scan Job

Messages displayed in "Status"

Job in progress

Display	Status
"Printing"	Print job in progress
"Copying"	Copy job in progress
"Connecting"	Connecting
"Sending"	Sending
"Receiving"	Receiving
"Processing"	Processing
"Stopped"	The job has been stopped
"Toner Empty"	Toner Empty
"Paper Empty"	Paper Empty
"Paper Jam"	Paper jam
"Waiting"	Waiting
"Warming up"	Warming up
"Limit"	Having reached the account limit
"Report Wait"	Transmission confirmation reception timeout
"Error"	An error occurred while the job was being executed

Reserved job

Display	Status
"Waiting"	The job is waiting to be executed
"Retry Mode"	The job is being retried due to a communication error or other problem
A day and time is displayed	Timer transmission job (the specified time is displayed)

Completed job

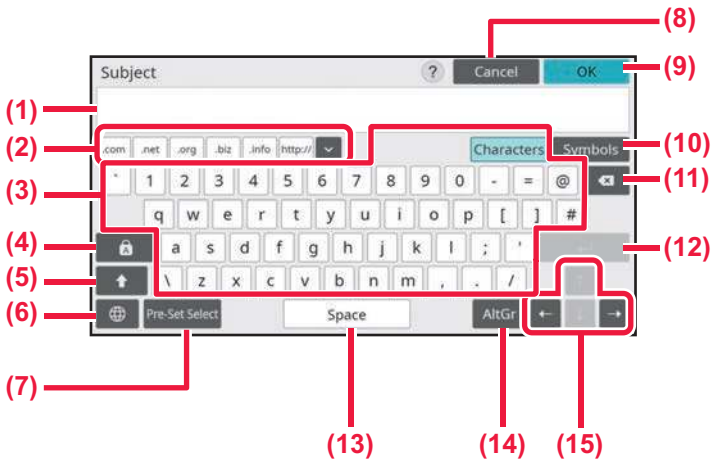
Display	Status
"OK"	Normal termination
"Send OK"	Transmission was completed.
"Forward OK"	The received data/received data (each file) has been forwarded.
"Stopped"	The job was stopped.
"Delete"	Deleted received data in the image check screen.
"Number of successful transmission destinations/Total destinations OK"	Completion of a broadcast transmission, serial polling, or inbound routing operation.
	If transmission to 3 destinations was successful out of a total of 5, "003/005 OK" will appear.
"NGxxxxxx"	Transmission/reception was not successful because a communication error occurred (a 6-digit error code appears in xxxxxx.)
"Error"	An error occurred while the job was being executed.

CHARACTER ENTRY

CHARACTER ENTRY

NAMES AND FUNCTIONS OF SOFT KEYBOARD KEYS

Display the soft keyboard to register the name of a file, program, folder or user.



(1) Text input area
Displays the entered text.

(2) Registered word key
Retrieves the stored words. Use "Settings" to store words.

(3) Keyboard
Tap a key to enter text.
The key types vary depending on the selected entry mode.

(4) [Caps] key
Switches the alphabet to upper case. Use this key to enter a series of capital letters.

(5) [Shift] key
Switch the alphabet to uppercase.

(6) Keyboard Select
Switches the key layout.

(7) Pre-Set Select
Use this to retrieve a previously stored subject for e-mail or pre-set text.

(8) [Cancel] key
Exits the soft keyboard.

(9) [OK] key
Finalizes the entered characters and exits the soft keyboard.

(10) [Symbols] key
Switch to other input modes.

(11) Backspace key
Deletes one character to the left.

(12) [Enter] key
Temporarily fixes the converted characters or inserts a line break.

(13) [Space] key
Converts the entered characters. The [Space] key inserts a space between words if there are no characters specified to be converted.

(14) [Space] key
Used to enter accented characters and special symbols.

(15) Cursor keys
Used to move the cursor or to change the range of the specified conversion target.

The soft keyboard shown here is an image for your reference. Different keys may be enabled depending on the actual situation and condition under which you enter characters.

SET THE KEYBOARD SETTING

In "Settings (administrator)", select [System Settings] → [Common Settings] → [Operation Settings] → [Keyboard Settings].

Keyboard Settings

Default Keyboard Setting

Configure settings for the keyboard used for entry on the text.

Keyboard Select

Change the key layout and display according to the set language.

Set Keyboard Priority

When an external keyboard is connected, set whether the external keyboard or the keyboard shown on the touch panel (soft keyboard) is given priority.

Soft Keyboard Template Setting

Register a text that you frequently use when entering an address or domain name in advance. Enter a maximum of 16 characters.

COPIER

BEFORE USING THE MACHINE AS A COPIER

COPY MODE 3-3
EASY MODE 3-3
NORMAL MODE 3-5
SELECTING COPY MODE 3-5

BASIC PROCEDURE FOR MAKING COPIES

COPYING 3-6
DEFAULT SETTINGS FOR COPYING 3-10
CHECKING THE ORIGINAL SIZE 3-11
EASY MODE 3-11
NORMAL MODE 3-11
SELECTING THE PAPER TRAY FOR COPYING 3-13
AUTOMATIC 2-SIDED COPYING. 3-14
USING THE AUTOMATIC DOCUMENT FEEDER FOR 2-SIDED COPYING 3-14
USING THE DOCUMENT GLASS FOR 2-SIDED COPYING. 3-15
COPY COLOUR MODES 3-17
COPYING IN TWO COLOURS 3-18
COPYING IN SINGLE COLOUR 3-19
CHANGING THE EXPOSURE AND ORIGINAL IMAGE TYPE 3-20
AUTOMATIC ADJUSTMENT OF EXPOSURE AND ORIGINAL TYPE 3-20
MANUAL ADJUSTMENT OF EXPOSURE AND ORIGINAL TYPE 3-20
ENLARGE/REDUCE 3-22
AUTO RATIO SELECT. 3-22
MANUAL RATIO SELECTION. 3-23
ENLARGING/REDUCING THE LENGTH AND WIDTH SEPARATELY 3-26
SELECTING THE ORIENTATION AND SIZE OF THE ORIGINAL 3-29
SPECIFYING THE ORIENTATION OF THE ORIGINAL 3-29
SPECIFY THE ORIENTATION AND SIZE OF THE ORIGINAL 3-29
SPECIFYING THE ORIENTATION AND SIZE OF A NON-STANDARD SIZE ORIGINALS. 3-31
STORING FREQUENTLY USED ORIGINAL SIZES 3-32
STORING ORIGINAL SIZES (AMEND/DELETE) 3-32
MAKING COPIES USING THE BYPASS TRAY. 3-35
MAKING COPIES USING THE BYPASS TRAY 3-35
SPECIFYING A TYPE AND SIZE OF PAPER LOADED ON BYPASS TRAY 3-36
OUTPUT 3-37
CHANGING OUTPUT DESTINATION. 3-39
SORT/GROUP SETTING. 3-40
STAPLE SETTINGS 3-41
PUNCH SETTINGS. 3-47
FOLD SETTING 3-49
INSERTING SEPARATOR PAGES BETWEEN COPIES OR JOBS 3-55
BATCH COPY FUNCTIONS 3-57
COPYING MULTIPLE ORIGINALS AS A SINGLE PAGE (N-Up). 3-57
COPYING EACH FACING PAGE OF A BOUND DOCUMENT (DUAL PAGE COPY) 3-59
COPYING BOTH SIDES OF A CARD AS A SINGLE PAGE (CARD SHOT) 3-61
REPEATING THE SAME IMAGE ON ONE SHEET (REPEAT LAYOUT) 3-63
COPYING MULTIPLE BUSINESS CARDS (BUSINESS CARD COPY) 3-68

OTHER FUNCTIONS

OUTPUT AND LAYOUT EDITING FUNCTIONS. 3-71
MAKING COPIES IN PAMPHLET FORMAT (BOOKLET). 3-71
COPYING MULTIPLE ORIGINALS ON EACH BOOKLET PAGE (BOOKLET 2-Up/4-Up) 3-74
COPYING A PAMPHLET (BOOK COPY). 3-77
SPLITTING A PAMPHLET ORIGINAL BY PAGE (BOOK DIVIDE). 3-80
PAPER, AND TIME SAVING FUNCTIONS 3-81
SKIPPING BLANK PAGES IN AN ORIGINAL (BLANK PAGE SKIP) 3-81
ADJUSTING THE BACKGROUND BY MAKING LIGHT AREAS OF THE ORIGINAL DARKER OR LIGHTER (BACKGROUND ADJUSTMENT). 3-83
MAKING A PROOF COPY (PROOF COPY) 3-85
CHECKING THE NUMBER OF SCANNED ORIGINAL SHEETS (ORIGINAL COUNT) 3-87
USING TWO MACHINES TO REDUCE THE COPY TIME (TANDEM COPY) 3-88
SECURITY REINFORCEMENT FUNCTIONS 3-90
PADDING UNAUTHORISED COPY PREVENTION DATA (HIDDEN PATTERN PRINT) 3-90
OUTPUT POSITION AND MARGIN ADJUSTMENT FUNCTIONS. 3-92
ADDING MARGINS (MARGIN SHIFT) 3-92
ERASING PERIPHERAL SHADOWS FOR COPYING (ERASE) 3-94
COPYING ORIGINALS WITH NO EDGE CUT-OFF (FULL BLEED COPY). 3-96
COPYING IN THE CENTRE OF THE PAPER (CENTRING). 3-97
SPECIFYING A PAPER POSITION (POSITION IMAGE) 3-98
SCANNING FUNCTIONS. 3-100

COLLECTIVELY SCANNING A LARGE NUMBER OF ORIGINALS (JOB BUILD) 3-100
SCANNING ORIGINALS OF DIFFERENT SIZES (MIXED SIZE ORIGINAL) 3-103
SCANNING THIN ORIGINALS (SLOW SCAN MODE) 3-106
SCANNING HEAVY ORIGINALS (HEAVY PAPER SCAN) 3-107
ADJUSTING RESOLUTION WHEN SCANNING (RESOLUTION) 3-108
TEXT AND IMAGE ADDITION FUNCTIONS 3-109
PRINTING DATES, PAGE NUMBERS, AND WATERMARKS (STAMP) 3-109
ADDING A REGISTERED IMAGE TO AN ORIGINAL (CUSTOM IMAGE) 3-112
INSERTING COVERS IN COPIES (COVERS/INSERTS) 3-115
INSERTING INSERTION SHEETS IN COPIES (COVERS/INSERTS) 3-123
CHECKING, EDITING, AND DELETING THE PAGE LAYOUT OF COVERS AND INSERTION SHEETS (PAGE LAYOUT) 3-127
INSERTING INSERTION SHEETS IN BETWEEN TRANSPARENCY FILMS (TRANSPARENCY INSERTS) 3-128
FUNCTIONS FOR SPECIFIC USES 3-130
COPYING CAPTIONS ONTO TAB PAPER (TAB COPY) 3-130
MAKING A POSTER-SIZED COPY (MULTI-PAGE ENLARGEMENT) 3-133
COPYING WITH MIRROR IMAGE (MIRROR IMAGE) 3-135
OUTPUT AND DENSITY ADJUSTMENT FUNCTIONS 3-136
REVERSING WHITE AND BLACK IN A COPY (B/W REVERSE) 3-136
EASY ADJUSTMENT OF THE IMAGE QUALITY (QUICK IMAGE QUALITY ADJUSTMENT) 3-137
ADJUSTING RED/GREEN/BLUE IN COPIES (RGB ADJUST) 3-138
ADJUSTING THE SHARPNESS OF AN IMAGE (SHARPNESS) 3-139
ADJUSTING THE COLOUR (COLOUR BALANCE) 3-140
ADJUSTING THE BRIGHTNESS OF A COPY (BRIGHTNESS) 3-142
ADJUSTING THE INTENSITY OF A COPY (INTENSITY) 3-143

CONVENIENT COPY FUNCTIONS

INTERRUPT COPY 3-144
SEND DATA WHILE COPYING 3-145
COPY JOBS 3-146
PROGRAMS 3-147
STORING A PROGRAM 3-147
RETRIEVING A PROGRAM 3-149
DELETING AND RENAMING A PROGRAM 3-150

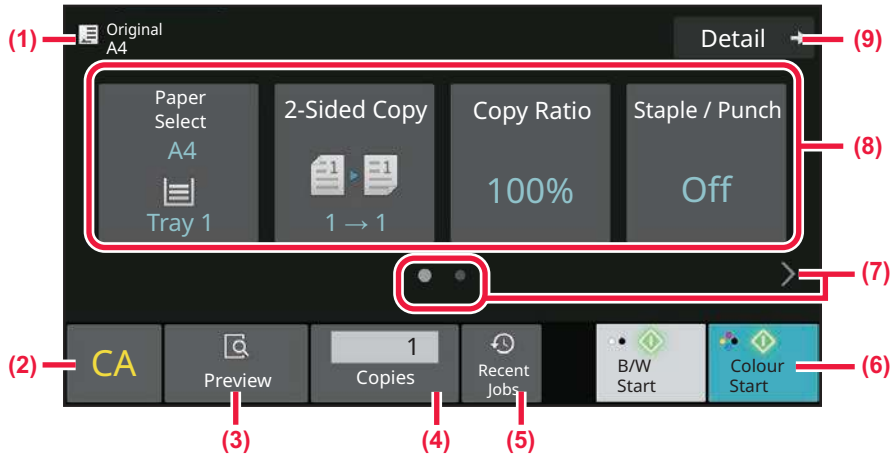
BEFORE USING THE MACHINE AS A COPIER

COPY MODE

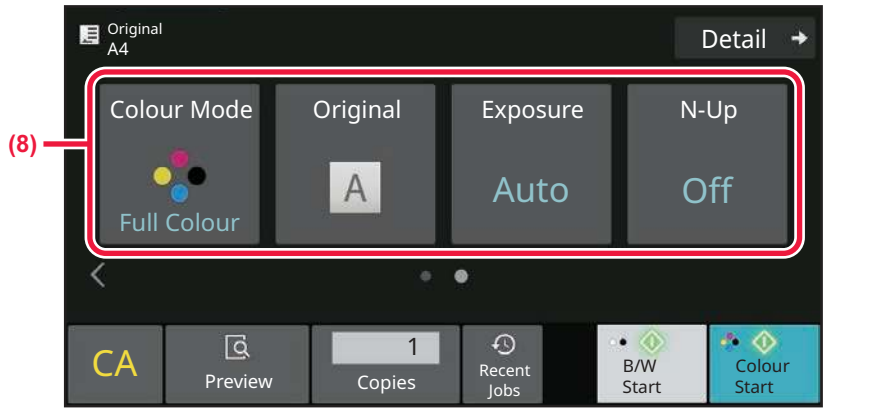
There are two modes for copying: easy mode and normal mode.
Easy mode is limited to frequently used functions that allow you to smoothly perform most copy jobs.
If you need to select detailed settings or special functions, use normal mode. All functions can be used in normal mode.

EASY MODE

Easy mode makes it easy to select basic settings for copying.
1st screen



2nd screen



(1) Show the size of the placed original.
► SELECTING THE ORIENTATION AND SIZE OF THE ORIGINAL (page 3-29)

(2) Reset all settings.

(3) Show the size of the placed original.
► PREVIEW SCREEN (page 2-11)

(4) Enter the number of copies.

(5) Recently used job setting can be loaded.
► Recent jobs (page 2-8)

(6) Starts black and white or colour copying.

(7) Change the function display.

(8) Select function to be set up.

(9) Change to normal mode.
► NORMAL MODE (page 3-5)

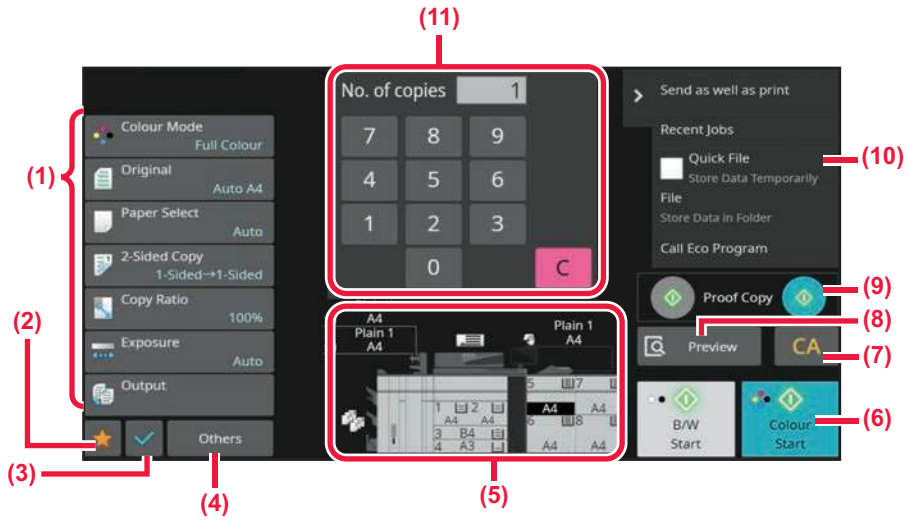
The following features can be set in easy mode.

- Paper Select
  SELECTING THE PAPER TRAY FOR COPYING (page 3-13)
- 2-Side Copy
  AUTOMATIC 2-SIDED COPYING (page 3-14)
- Copy Ratio
  ENLARGE/REDUCE (page 3-22)
- Staple/Punch
  OUTPUT (page 3-37)
- Colour Mode
  COPY COLOUR MODES (page 3-17)
- Original
  SELECTING THE ORIENTATION AND SIZE OF THE ORIGINAL (page 3-29)
- Exposure
  CHANGING THE EXPOSURE AND ORIGINAL IMAGE TYPE (page 3-20)
- N-Up
  COPYING MULTIPLE ORIGINALS AS A SINGLE PAGE (N-Up) (page 3-57)
- Card Shot
  COPYING BOTH SIDES OF A CARD AS A SINGLE PAGE (CARD SHOT) (page 3-61)
- Job Build
  COLLECTIVELY SCANNING A LARGE NUMBER OF ORIGINALS (JOB BUILD) (page 3-100)
- Blank Page Skip
  SKIPPING BLANK PAGES IN AN ORIGINAL (BLANK PAGE SKIP) (page 3-81)
- Dual Page Copy
  COPYING EACH FACING PAGE OF A BOUND DOCUMENT (DUAL PAGE COPY) (page 3-59)

- **To select a function in easy mode**
  In "Settings (administrator)", select [System Settings] → [Common Settings] → [Operation Settings] → [Easy Mode Settings] → [Easy Copy].
- To cancel the warning message displayed when switching from easy mode to normal mode
  In "Settings (administrator)", select [System Settings] → [Common Settings] → [Operation Settings] → [Easy Mode Settings] → [Display a Confirmation Message when Selecting "Detail" in Easy Modes] to disable this setting.

NORMAL MODE

Normal mode lets you select any function setting that can be used for copying.



(1) Setting keys used for copying.

(2) Your favourite setting items will be displayed. Register frequently used [Other] and programs. Favourites can be registered when you register a program.

(3) Check the current settings.

(4) Display keys other than the Setting keys indicated above.

(5) Indicates the presence or absence of an original and the size of paper loaded in each tray. Tap to open the paper select screen.

(6) Starts black and white or colour copying.

(7) Reset all settings.

(8) Scans the original and shows a preview image.

► PREVIEW SCREEN (page 2-11)

(9) Used to make a proof copy.

(10) Displays the functions that can be utilized in copy mode.

(11) Enter the number of copies.

The displayed contents of the above screen will vary depending on the devices installed.

SELECTING COPY MODE

Change the copy mode to other mode as explained in CHANGING MODES (page 2-10).

BASIC PROCEDURE FOR MAKING COPIES

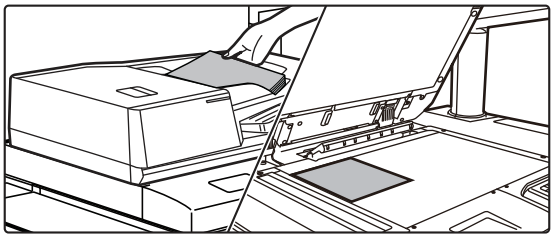
COPYING

This section explains the basic procedure for copying. Select settings in the order shown below to ensure that the copy operation takes place smoothly.
For detailed procedures for selecting the settings, see the explanation of each setting in this chapter.

1 **Switch to copy mode.**

SELECTING COPY MODE (page 3-5)

2



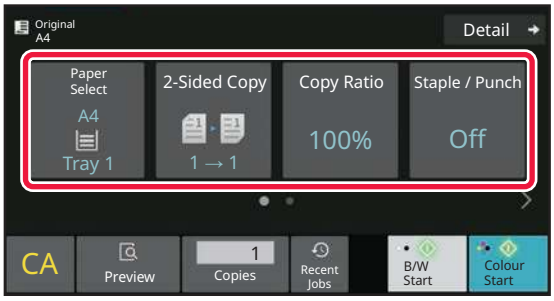
Place the original.

Place the original in the document feeder tray of the automatic document feeder, or on the document glass.
AUTOMATIC DOCUMENT FEEDER (page 1-47)
DOCUMENT GLASS (page 1-51)

3 Select functions.

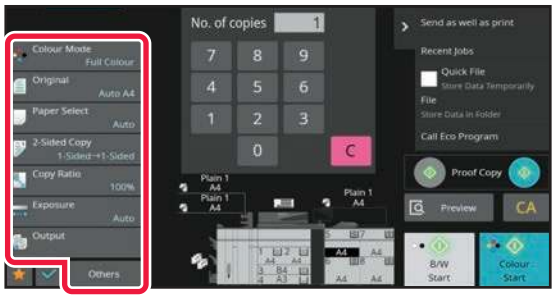
Specify the original scan size, exposure, resolution, etc.
Tap the [Original] key and specify the orientation of the original to have the orientation be correctly recognized.
SPECIFYING THE ORIENTATION OF THE ORIGINAL (page 3-29)

In Easy mode



SELECTING THE PAPER TRAY FOR COPYING (page 3-13)
AUTOMATIC 2-SIDED COPYING (page 3-14)
ENLARGE/REDUCE (page 3-22)
OUTPUT (page 3-37)
COPY COLOUR MODES (page 3-17)
SELECTING THE ORIENTATION AND SIZE OF THE ORIGINAL (page 3-29)
CHANGING THE EXPOSURE AND ORIGINAL IMAGE TYPE (page 3-20)
COPYING MULTIPLE ORIGINALS AS A SINGLE PAGE (N-Up) (page 3-57)
COPYING BOTH SIDES OF A CARD AS A SINGLE PAGE (CARD SHOT) (page 3-61)
COLLECTIVELY SCANNING A LARGE NUMBER OF ORIGINALS (JOB BUILD) (page 3-100)
SKIPPING BLANK PAGES IN AN ORIGINAL (BLANK PAGE SKIP) (page 3-81)
COPYING EACH FACING PAGE OF A BOUND DOCUMENT (DUAL PAGE COPY) (page 3-59)

In Normal mode

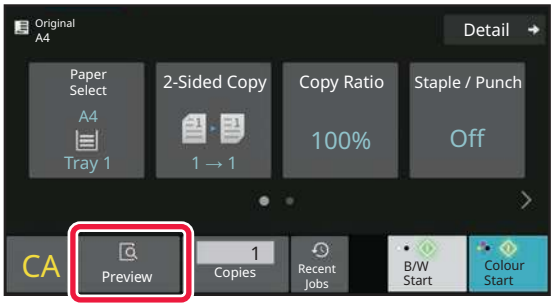


COPY COLOUR MODES (page 3-17)
SELECTING THE ORIENTATION AND SIZE OF THE ORIGINAL (page 3-29)
SELECTING THE PAPER TRAY FOR COPYING (page 3-13)
AUTOMATIC 2-SIDED COPYING (page 3-14)
ENLARGING/REDUCING THE LENGTH AND WIDTH SEPARATELY (page 3-26)
CHANGING THE EXPOSURE AND ORIGINAL IMAGE TYPE (page 3-20)
OUTPUT (page 3-37)
OTHER FUNCTIONS (page 3-71)

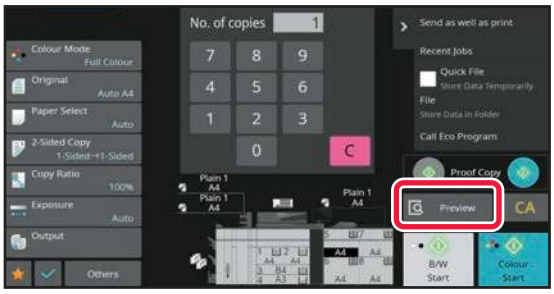
4 Scan the original.

Tap the [Preview] key to scan the original.

In Easy mode



In Normal mode



- To make 2-sided copies, configure the 2-sided copy settings before scanning the original.
  AUTOMATIC 2-SIDED COPYING (page 3-14)
- When not checking the preview image, tap the [Colour Start] or [B/W Start] key to start copying.

6 Check the preview image.

Display the preview image of the scanned original.
In the preview screen, check the settings such as colour mode and 2-sided copy.
PREVIEW SCREEN (page 2-11)

In Easy mode

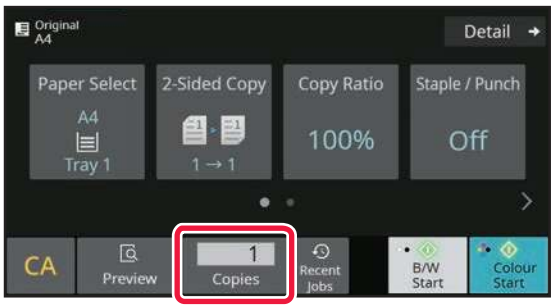
In Normal mode

8 Tap the [Colour Start] or [B/W Start] key to start copying.

When making only one set of copies, you do not need to specify the number of copies.

- To cancel all settings, tap the [CA] key.
  When the [CA] key is tapped, all settings selected to that point are cleared and you will return to the base screen.
- To cancel copying, tap the [Cancel Copy] key.

- **To make two or more sets of copies:**
  Tap the copies display key to specify the number of copies.
  In Easy mode



In Normal mode

- In normal mode, you can tap [File] or [Quick File] on the action panel before starting the copy job to save the scanned original as a file.
  QUICK FILE (page 6-9)
  FILE (page 6-10)

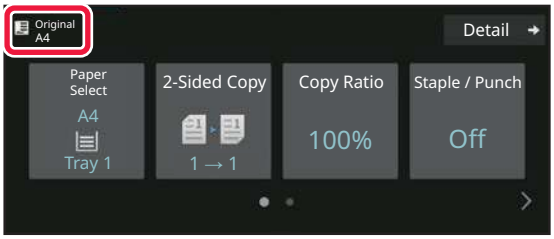
DEFAULT SETTINGS FOR COPYING

Set in “Default Settings” of “Copy Settings” in the System Settings.

CHECKING THE ORIGINAL SIZE

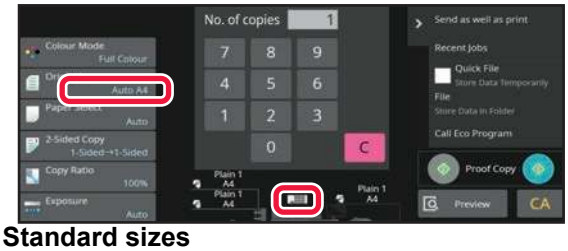
EASY MODE

The size of the placed original is displayed in the upper left corner of the screen.
When you place the original in the automatic document feeder, the original icon appears next to the original size.



NORMAL MODE

Check the size of the placed original on the display of the [Original] key.
If the original size is set to [Auto], the automatically detected size (standard size) is displayed. If the original size is specified manually, the specified original size is displayed.
When you place the original in the automatic document feeder, the original icon appears above the automatic document feeder.



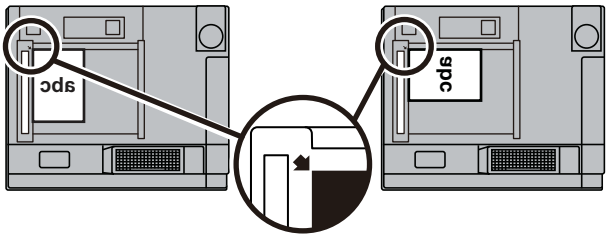
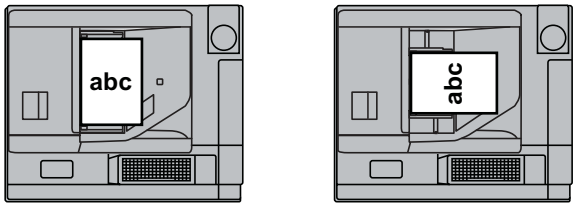
Standard sizes

Standard sizes are sizes that the machine can automatically detect.
For standard sizes that can be detected, refer to DETECTABLE ORIGINAL SIZES (page 1-45).

- Even when [Original] is set to [Auto], some original sizes may be detected as other one that is near the standard size. In this case, manually set the original size.
  SELECTING THE ORIENTATION AND SIZE OF THE ORIGINAL (page 3-29)
- When placing a non-standard size original on the document glass, you can make it easier for the size to be detected by placing a blank sheet of A4 (8-1/2" x 11"), B5 (5-1/2" x 8-1/2"), or other standard size of paper on top of the original.

Orientation of placed original

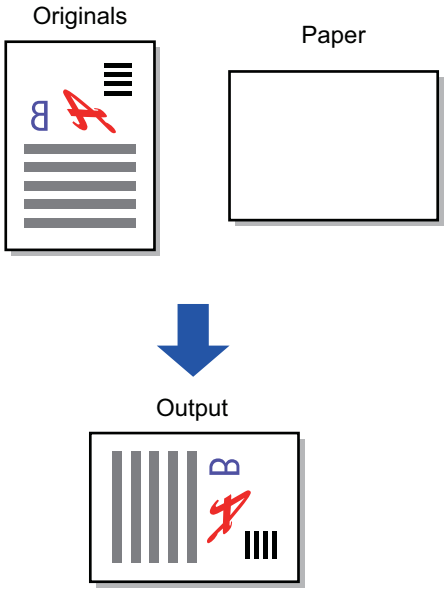
Place the original as shown below.
If you place the original in an incorrect orientation, it may result in punching at an unexpected position or stapling.
On "Preview Screen", view the image orientation or preview image.
PREVIEW SCREEN (page 2-11)

Document glass	
Document feeder tray	

Set the orientation of the image to ensure that the orientation of the placed original is correctly recognized.
For information on the orientation of the original, see "SPECIFYING THE ORIENTATION OF THE ORIGINAL (page 3-29)".

Automatic copy image rotation (Rotation Copy)

If the orientation is different between the original and paper, the original image will be automatically rotated 90 degrees to match the paper.



SELECTING THE PAPER TRAY FOR COPYING

The machine is set to automatically select a tray that has the same size of paper as the size of the placed original (Auto Paper Select).
If the original size cannot be detected correctly because it is a non-standard size or when you want to change the paper size for copying, you can select the paper tray manually.

- If the selected tray runs out of paper during a copy job and there is another tray that has the same size and type of paper, that tray will be automatically selected and the copy job will continue.
- If a suitable size of copy paper is not loaded, copying may stop.

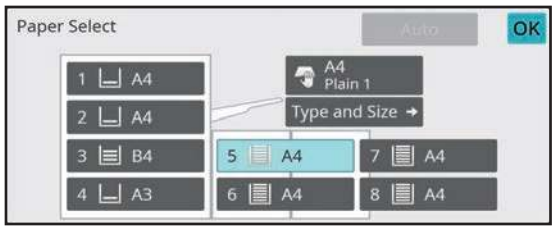
1 Tap the [Paper Select] key.

BASIC PROCEDURE FOR MAKING COPIES (page 3-6)

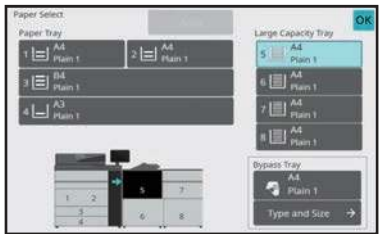
2 Tap the required tray key.

After the settings are completed, tap [OK] key.

In Easy mode



In Normal mode

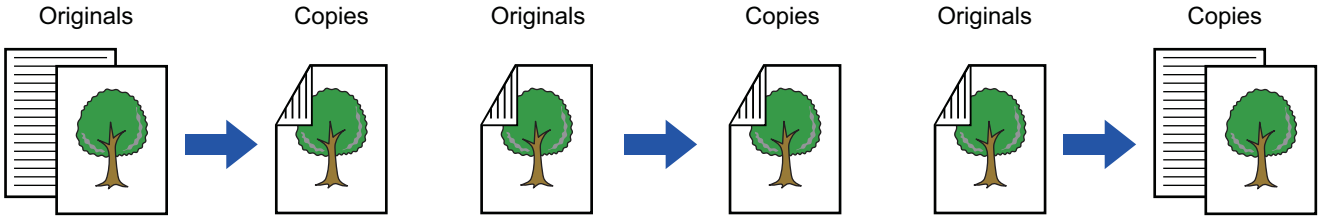


- When the bypass tray is selected, specify the paper type and size based on the paper loaded into the bypass tray.
SPECIFYING A TYPE AND SIZE OF PAPER LOADED ON BYPASS TRAY (page 3-36)
- In normal mode, you can also open the [Paper Select] screen by tapping the machine image on the base screen.

To automatically select the tray, tap the [Auto] key.

AUTOMATIC 2-SIDED COPYING

USING THE AUTOMATIC DOCUMENT FEEDER FOR 2-SIDED COPYING



Automatic 2-sided copying of 1-side originals

Automatic 2-sided copying of 2-side originals

1-sided copying of 2-sided originals

- To make 2-sided copies, configure the 2-sided copy settings before scanning the original.
- Dual-side copy helps to save paper.

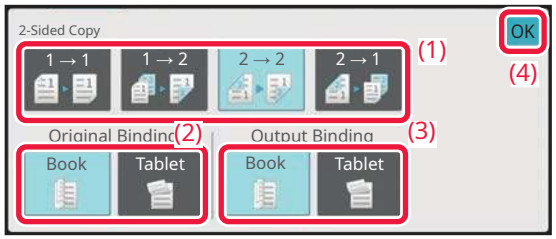
1 **Place the original in the document feeder tray of the automatic document feeder.**

AUTOMATIC DOCUMENT FEEDER (page 1-47)

2 **Tap the [2-Sided Copy] key.**

PREVIEW SCREEN (page 2-11)

3



Select 2-sided copy mode.

(1) Select the 2-sided copy type.

(2) When the original is set to "2-Sided", select "Book" or "Tablet" in "Original Binding".

(3) When the output is set to "2-Sided", select "Book" or "Tablet" in "Output Binding".

(4) After the settings are completed, tap [OK].

4 **Check the paper (tray) and colour mode you want to use for copying, and tap the keys for any other settings you want to select.**

Tap the [Original] key and specify the orientation of the original to have the orientation be correctly recognized.

SPECIFYING THE ORIENTATION OF THE ORIGINAL (page 3-29)

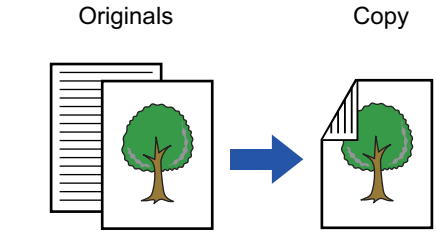
For details on the functions that can be set, see step 3 in "COPYING (page 3-6)".

5 **Check the preview.**

PREVIEW SCREEN (page 2-11)

6 **Tap the [Colour Start] or [B/W Start] key to start copying.**

USING THE DOCUMENT GLASS FOR 2-SIDED COPYING



Automatic 2-sided copying of 1-sided originals

Dual-side copy helps to save paper.

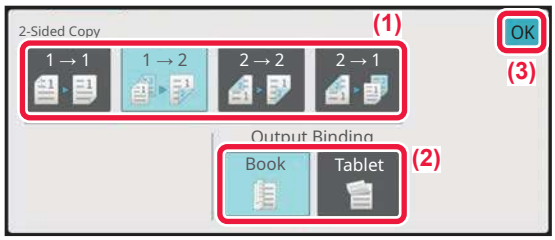
1 **Place the original on the document glass.**

DOCUMENT GLASS (page 1-51)

2 **Tap the [2-Sided Copy] key.**

BASIC PROCEDURE FOR MAKING COPIES (page 3-6)

3



Select the 2-sided copy mode.

(1) Tap the [1 → 2] key.

(2) When the output is set to "2-Sided", select "Book" or "Tablet" in "Output Binding".

(3) After the settings are completed, tap [OK].

- The [2 → 2] key and [1 → 2] key cannot be used when copying from the document glass.
- Depending on the size of the placed original, there may be cases where the same size of paper as the original is not selected automatically. In this event, change the paper tray manually.

4 **Check the paper (tray) and colour mode you want to use for copying, and tap the keys for any other settings you want to select.**

Tap the [Original] key and specify the orientation of the original to have the orientation be correctly recognized.
SPECIFYING THE ORIENTATION OF THE ORIGINAL (page 3-29)
For details on the functions that can be set, see step 3 in "COPYING (page 3-6)".

5 **Tap the [Colour Start] or [B/W Start] key.**

6 **Set the next original, and tap the [Colour Start] or [B/W Start] key to scan the original.**

Tap the same key you tapped in step 5.
Repeat this step until all originals have been scanned.

7

Tap the [Read-End] key to start copying.

COPY COLOUR MODES

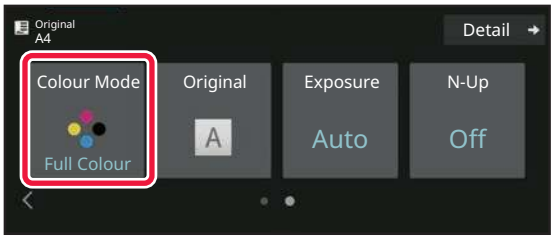
Select the colour mode from Auto, Full Colour, B/W, 2 Colour, and Single Colour.

Auto	The machine automatically detects whether each original is colour or black & white and switches the mode appropriately (full colour for a colour original or black & white for a black & white original).
Full Colour	The original is copied in full colour.
B/W	The original is copied in black and white.
2 Colour	The original is copied in two colours by changing a specific colour used in the original to another colour. If red is set to a specific colour, reddish parts in an original are extracted, and changed to the specified colour to make a copy.
Single Colour*	The original is copied in any one colour regardless of the colours used in the original.

* Can be set in normal mode.

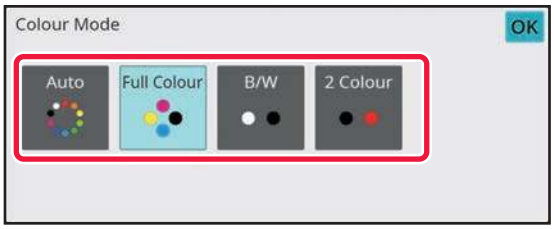
If any colour mode is selected, copying takes place in black and white when you tap the [B/W Start] key.

1



Tap the [Colour Mode] key.

2



Select the colour mode.

After the settings are completed, tap [OK] key.
Check that the specified colour mode is selected.

- When auto mode is used, there may be some originals for which switching between colour and black & white does not take place correctly. If so, tap the [Colour Start] or [B/W Start] key to manually switch between colour and black & white.
- When [B/W Start] is selected, the [Colour Start] key cannot be tapped.

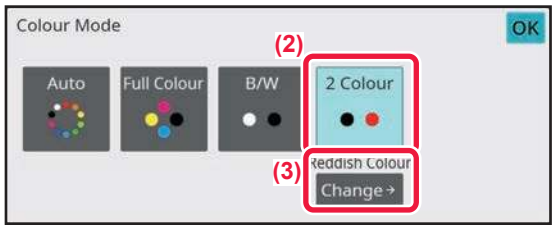
COPYING IN TWO COLOURS

The original is copied in two colours by changing a specific colour to another colour.

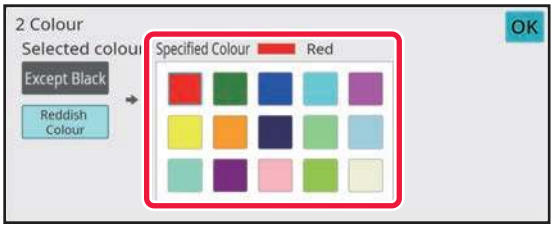
1 **Tap the [Colour Mode] key.**

2 **Tap the [2 Colour] key.**

3 **Tap the [Change] key.**



4 **Tap the key of the colour to be extracted to specify the extract colour.**



- [Except Black]:
  Extracts black parts in an original, and changes non-black parts to the specified colour.
- [Reddish Colour]:
  Extracts reddish parts in an original, and changes them to the specified colour.

5 **Specify the colour to change the extracted colour to.**

After the settings are completed, tap the [OK] key on the [2 Colour] screen, and check that the changed setting is displayed at the side of [2 Colour] key on the colour mode screen.
After you have checked it, tap [OK].
Check that the specified colour mode is selected.

COPYING IN SINGLE COLOUR

The original is copied in any one colour.

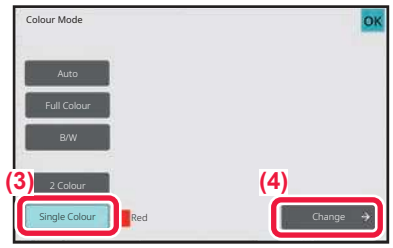
1 **Tap the [Detail] key to change to normal mode.**

EASY MODE (page 3-3)

2 **Tap the [Colour Mode] key.**

3 **Tap the [Single Colour] key.**

4



Tap the [Change] key.

5

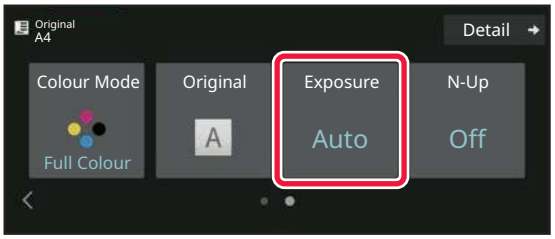
Tap a colour you wish to use.

After the settings are completed, tap [OK] on the [Single Colour] screen, and check that the changed setting is displayed at the side of [Single Colour] key on the colour mode screen.
After you have checked it, tap [OK] on the [Colour Mode] screen.

CHANGING THE EXPOSURE AND ORIGINAL IMAGE TYPE

AUTOMATIC ADJUSTMENT OF EXPOSURE AND ORIGINAL TYPE

Automatic exposure adjustment operates by default to automatically adjust the exposure level and original type as appropriate for the original being copied. ([Auto] is displayed.)
This function automatically adjusts the image during black & white copying and full colour copying to obtain the most suitable copy.



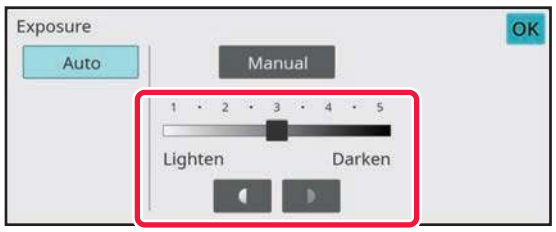
MANUAL ADJUSTMENT OF EXPOSURE AND ORIGINAL TYPE

This section explains how to select the original type depending on the original to be copied or manually adjust the exposure.

1 **Tap the [Exposure] key.**

COPY MODE (page 3-3)

2



Tap ◀ ▶ or slide the slider to adjust the copy exposure.

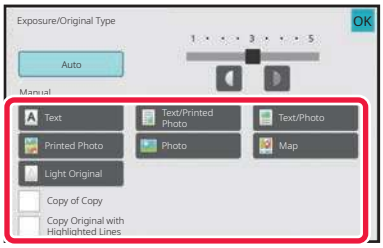
After the adjustment, tap [OK] key.
This completes the procedure in easy mode.

3 **To select more detailed settings, tap the [Detail] key to switch to normal mode.**

EASY MODE (page 3-3)

4 **Tap the [Exposure] key.**

5



Tap the required original image type key to specify the original type.

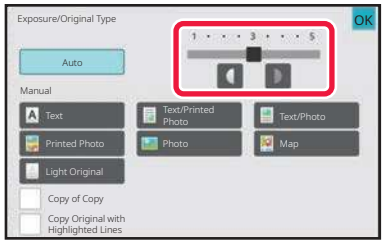
Tap the key matching the original.

Original image type select keys

- Text : Use this mode for regular text documents.
- Text/Printed Photo : This mode provides the best balance for copying an original which contains both text and printed photographs, such as a magazine or catalogue.
- Text/Photo : This mode provides the best balance for copying an original which contains both text and photographs, such as a text document with a photo pasted on.
- Printed Photo : This mode is best for copying printed photographs, such as photos in a magazine or catalogue.
- Photo : Use this mode to copy photos.
- Map : This mode is best for copying the light colour shading and fine text found on most maps.
- Light Original : Use this mode for originals with light pencil writing.

- When using a copy or printed page from the machine as an original:
  When using a copy or printed page from the machine as an original, tap the [Copy of Copy] checkbox so that ☑ appears.
  [Copy of Copy] is available when [Auto], [Text], [Printed Photo], or [Text/Printed Photo] is selected as the original image type.
- To enhance the colour of a colour copy:
  Tap the [Colour Tone Enhancement] checkbox so that ☑ appears.
  Set the [Colour Tone Enhancement] when you select an original type.
- When you want to make fluorescent marker parts more visible:
  When using a page with highlitd lines as an original, tap the [Copy Original with Highlighted Lines] checkbox so that ☑ appears.
- [Copy of Copy] and [Colour Tone Enhancement] cannot be specified together.
- [Copy of Copy], [Colour Tone Enhancement], [Copy Original with Highlighted Lines] and [Intensity] of "Others" cannot be combined.

6



Tap ◐ ◑ or slide the slider to adjust the copy exposure.

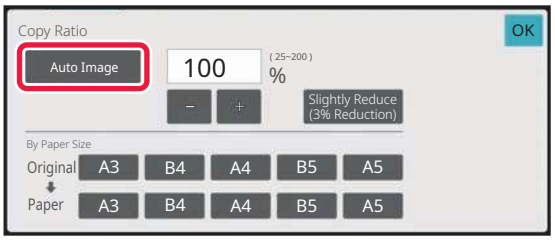
If you adjust the exposure with the original type selected to [Auto], the original image type is automatically selected to [Text/Printed Photo].
After the adjustment, tap [OK] key.

Guidelines for the exposure level when [Text] is selected for "Exposure/Original Type"
1 to 2: Dark originals such as a newspaper
3: Normal density originals
4 to 5: Originals written in pencil or light coloured text

ENLARGE/REDUCE

AUTO RATIO SELECT

This section explains how to automatically select the appropriate ratio to meet the paper size when manually changing the paper tray to make a copy on paper that has a size different from the original.



For a non-standard size original, the size must be entered in order to use Auto Image.

1 Manually select the paper tray, and place the original.

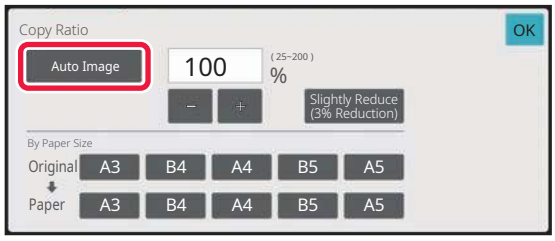
Place the original in the document feeder tray of the automatic document feeder, or on the document glass.

SELECTING THE PAPER TRAY FOR COPYING (page 3-13)
AUTOMATIC DOCUMENT FEEDER (page 1-47)
DOCUMENT GLASS (page 1-51)

2 Tap the [Copy Ratio] key.

COPY MODE (page 3-3)

3 Tap the [Auto Image] key.



The reduction or enlargement ratio is automatically selected based on the original size and the selected paper size. The automatically selected ratio will appear in the ratio display.

- **To cancel the Auto Ratio Selection setting:**
  Tap [Auto Image] to deselect it.
- **To return the ratio to 100%:**
  Tap the [100%] key.

MANUAL RATIO SELECTION

This section explains how to specify any ratio when making a copy on paper that has a size different from the original or changing the image size for copying.
The following three methods can be used to specify the ratio.

Using the preset ratio key

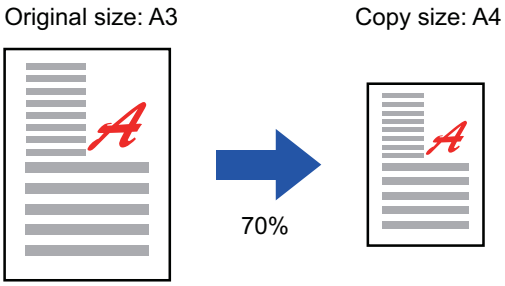
You can select the enlargement or reduction ratio between commonly used fixed sizes from the preset ratio keys.
Up to two ratio values can be added to preset ratio keys, respectively for enlargement and reduction.

Specifying the desired zoom ratio

You can adjust the zoom ratio in 1% increments using [-] [+] or the 10 key to specify the desired zoom ratio.

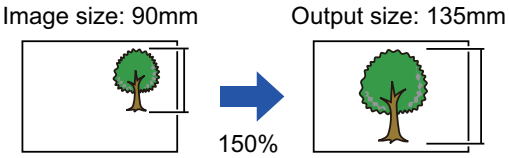
Specifying the paper size

Specify the paper sizes of the original and output to automatically obtain the appropriate ratio.
For example, when you select A3 (11" x 17") as the original size and A4 (8-1/2" x 11") as the paper size, the ratio is automatically set to 70% (64%).



Specifying the image dimensions

Specify the image sizes of the original and output to automatically obtain the appropriate ratio.
To make a copy with the same ratio between the vertical and horizontal sizes, enter either one of the vertical and horizontal sizes.
For example, when you enter 90mm as the source size and 135mm as the output size, the aspect ratio will be automatically set to 150%.



When the automatic document feeder is used, the vertical and horizontal ratio selection ranges are both between 25% to 200%.

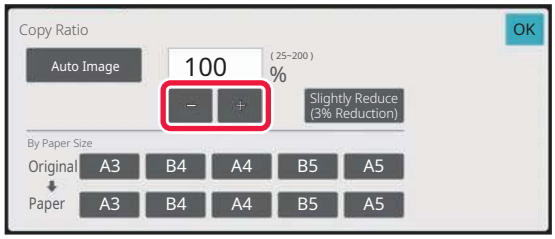
To return the ratio to 100%:
Tap the [100%] key.

Using the preset ratio key

1 Tap the [Copy Ratio] key.

COPY MODE (page 3-3)

2



Tap − + to set the ratio.

After the settings are completed, tap [OK] key.
Check that a paper size suitable for the ratio is selected.

- If you tap the [Slightly Reduce (3% Reduction)] key, the ratio will be set lower than the specified one by 3%.

In normal mode

- There are two setting screens. Use the [Other Ratio] key to switch between the screens.
- To quickly set the area, first specify a value close to the desired value by the numeric keys, then adjust it with − +.
- Up to two frequently used ratio values can be added to the preset ratio key, respectively for enlargement and reduction.

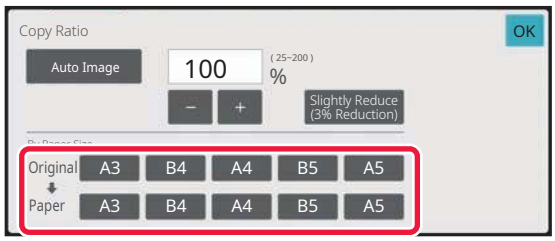
To cancel all settings:
Tap the [CA] key.

Specifying the paper size

1 Tap the [Copy Ratio] key.

COPY MODE (page 3-3)

2



Specify the original size (paper size of the loaded original) and the copy size (paper size of the copy output).

After the settings are completed, tap [OK] key.

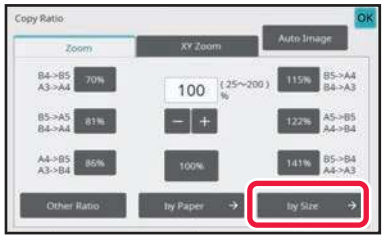
To cancel all settings:
Tap the [CA] key.

Specifying the image dimensions

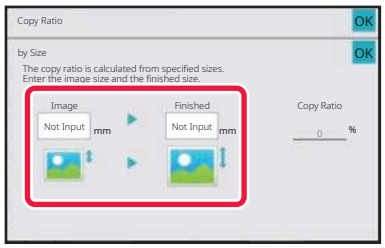
1 **Tap the [Detail] key to change to normal mode.**

EASY MODE (page 3-3)

2 **Tap the [Copy Ratio] key.**

3 

Tap the [by Size] key of the [Zoom] tab.

4 

Specify the image size (dimensions of the image to be enlarged or reduced) and the output size (dimensions of the enlarged and reduced images).

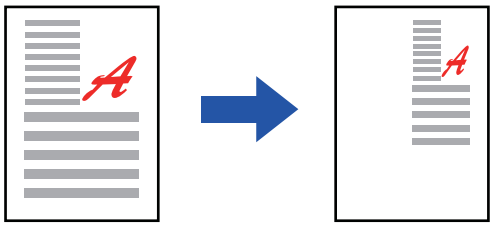
Tap the area of image size and output size, and enter the sizes using the numeric keys.
After the settings are completed, tap [OK] key.

- **If you have entered an incorrect size:**
  Tap the [C] key on the numeric keys that appears when you tap the entry area, and set to the correct size.
- **To cancel all settings:**
  Tap the [CA] key.

ENLARGING/REDUCING THE LENGTH AND WIDTH SEPARATELY

This section explains how to individually specify the horizontal and vertical copy ratios.

When 50% is selected for the horizontal ratio and 70% is selected for the vertical ratio



The following two methods can be used to specify the ratio.

Using the preset ratio key

Specify any ratio by combination of preset ratio key, which is pre-registered.

Specify the desired ratio

Specify any ratio by combining [−] [+], which allows you to adjust the ratio in 1% increments.

Specifying the image dimensions

Specify the image sizes of the original and output to automatically obtain the appropriate ratio.

Enter the vertical and horizontal sizes.

When the automatic document feeder is used, the vertical and horizontal ratio selection ranges are both between 25% to 200%.

To cancel the XY zoom setting:

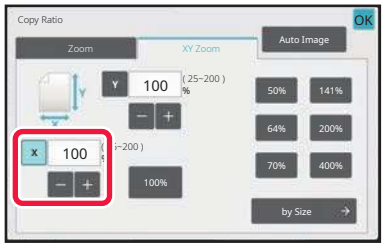
Tap the [Zoom] tab or the [CA] key.

Using the preset ratio key

1 **Tap the [Detail] key to change to normal mode.**

EASY MODE (page 3-3)

2 **Tap the [Copy Ratio] key, and then tap the [XY Zoom] tab.**

3 

Tap the [X] key, and set the X (horizontal) ratio.

- To quickly set the ratio, first specify a value close to the desired one, then adjust it with − +.
- Tap each area of the X (horizontal) and Y (vertical) directions, and enter the sizes using the numeric keys.

4 **Tap the [Y] key, and set the Y (vertical) ratio in the same way as the [X] key.**

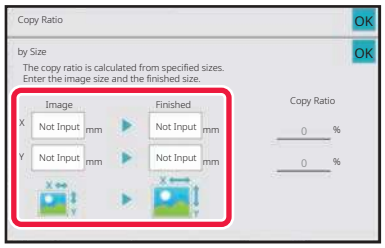
After the settings are completed, tap [OK] key.
Check that a paper size suitable for the ratio is selected.

Specifying the image dimensions

1 Tap the [by Size] key.

Using the preset ratio key (page 3-24)

2



Specify the X and Y dimensions of the image size and those of the output size.

Check that a paper size suitable for the ratio is selected.
After the settings are completed, tap [OK] key.

Tap the image size and output size areas, and enter the sizes using the numeric keys.

- **If you have entered an incorrect size:**
  Tap the [C] key on the numeric keys that appears when you tap the entry area, and set to the correct size.
- **To cancel all settings:**
  Tap the [CA] key.

SELECTING THE ORIENTATION AND SIZE OF THE ORIGINAL

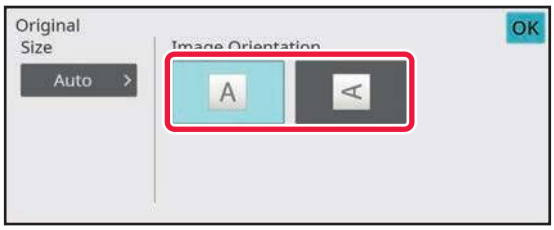
When the original size is a non-standard size or is not detected correctly, manually specify the original size.
Set the orientation of the image to ensure that the orientation of the placed original is correctly recognized.

Set the orientation and size of the original before scanning the original

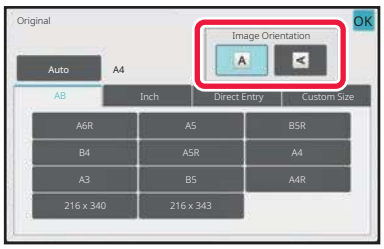
SPECIFYING THE ORIENTATION OF THE ORIGINAL

By specifying the starting side (top or left side) of the placed original, the orientation of the original will be correctly recognized.
Finishing position settings and N-Up layout settings are specified using the recognized orientation.

In Easy mode



In Normal mode



SPECIFY THE ORIENTATION AND SIZE OF THE ORIGINAL

1 **Tap the [Original] key to set the orientation of the original.**

COPY MODE (page 3-3)

2 **Tap the [Auto] key.**

3

Tap the appropriate original size key.

After the settings are completed, tap [OK] key.

SPECIFYING THE ORIENTATION AND SIZE OF A NON-STANDARD SIZE ORIGINALS

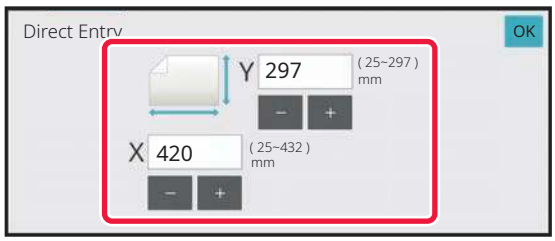
1 **Tap the [Original] key to set the orientation of the original.**

COPY MODE (page 3-3)

2 **Tap the [Auto] key.**

3 **Tap the [Direct Entry] key.**

4



Specify the original size.

After the settings are completed, tap [OK] key.

- Tap the areas displaying width and height sizes respectively, and enter the sizes using the numeric keys.
- It is convenient to use − + to finely adjust the entered size.

5 **Tap the [OK] key.**

Make sure that the original size you have set is displayed in the upper left corner of the screen.

STORING FREQUENTLY USED ORIGINAL SIZES

Store the frequently used non-standard original sizes. This section explains how to store, retrieve, change, and delete non-standard original sizes.

- The stored original size will be retained even if the main power is turned off.
- A total of up to 12 non-standard original sizes can be registered for copying and image sending.
- The added original sizes will also appear in other modes.
- You can register, amend, and delete the original size only in Normal mode.

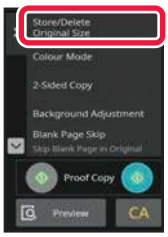
STORING ORIGINAL SIZES (AMEND/DELETE)

1 **Tap the [Detail] key to change to normal mode.**

EASY MODE (page 3-3)

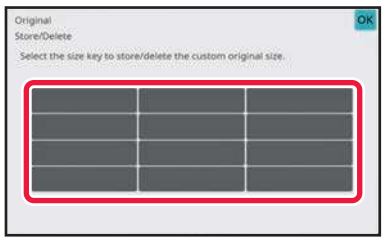
2 **Tap the [Original] key.**

3 **Tap the [Custom Size] tab.**

4 

Tap [Store/Delete Original Size] on the action panel.

5

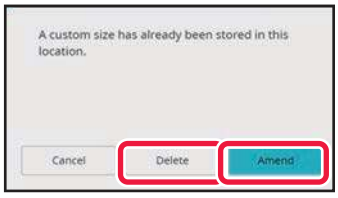


Tap a key ([redacted]) for storing a custom original size.

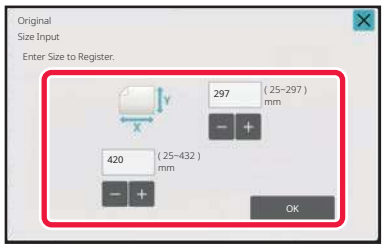
Tap a key that does not show a size.

To amend or delete a previously stored key:
Tap the key that you want to amend or delete. The following screen will appear.

- To amend the key, tap the [Amend] key and go to the next step.
- To delete the key, tap the [Delete] key. Make sure that the original size has been cleared and tap the [OK] key.



6



Specify the original size.

Tap the areas displaying width and height sizes respectively, and enter the sizes using the numeric keys.

It is convenient to use − + to finely adjust the entered size.

7

Tap the [OK] key.

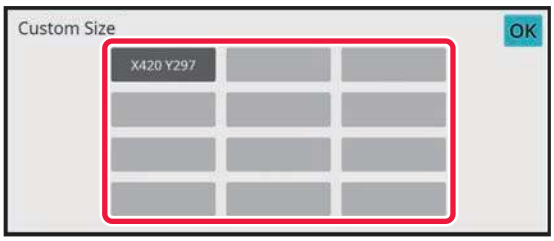
After the settings are completed, tap the ✕ key, and check that the key of the size stored on the original screen is added properly. After you have checked it, tap [OK].

To cancel the operation:
Tap the [CA] key.

Retrieving a stored original size

1 **Perform steps 1 to 2 in SPECIFY THE ORIENTATION AND SIZE OF THE ORIGINAL (page 3-29).**

2 **Tap the [Custom Size] key.**

3 

Tap the key of the original size that you wish to retrieve.

After selecting the key of the original size, tap the [OK] key.

To cancel the operation
Tap the [CA] key.

4 **Tap the [OK] key.**

Make sure that the original size you have set is displayed in the upper left corner of the screen.

MAKING COPIES USING THE BYPASS TRAY

MAKING COPIES USING THE BYPASS TRAY

In addition to plain paper, the bypass tray allows you to make copies on transparency film, envelopes, tab paper, and other special media.

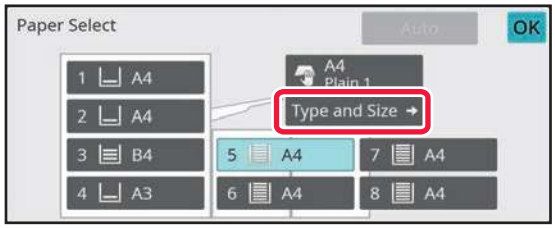
For detailed information on paper that can be loaded into the bypass tray, see "APPLICABLE PAPER TYPES (page 1-12)".
For precautions on loading paper into the bypass tray, see "LOADING PAPER INTO THE BYPASS TRAY (page 1-36)".

1 Load paper into the bypass tray.

LOADING PAPER INTO THE BYPASS TRAY (page 1-36)

2 Tap the [Paper Select] key, and tap the bypass tray key.

The bypass tray key displays the size and type of the loaded paper.
SELECTING THE PAPER TRAY FOR COPYING (page 3-13)



When the setting requires change, tap the [Type and Size] key and select the paper size and type.
SPECIFYING A TYPE AND SIZE OF PAPER LOADED ON BYPASS TRAY (page 3-36)

3 Place the original.

Place the original in the document feeder tray of the automatic document feeder, or on the document glass.
AUTOMATIC DOCUMENT FEEDER (page 1-47)
DOCUMENT GLASS (page 1-51)

4 Tap the [Colour Start] or [B/W Start] key to start copying.

SPECIFYING A TYPE AND SIZE OF PAPER LOADED ON BYPASS TRAY

1 **Tap the [Paper Select] key.**

SELECTING THE PAPER TRAY FOR COPYING (page 3-13)

2 **Tap the [Type and Size] key, and tap the key that meets the type of the loaded paper.**

3

Tap the [Size] tab, and tap the key that meets the size of the loaded paper.

- **[Auto-AB]:**
  Automatically detects the appropriate AB paper size when loading paper such as A4 or B5.
- **[Auto-Inch]:**
  Automatically detects the appropriate inch paper size when loading paper such as 8-1/2"x11".
- **[Size Set]:**
  Tap this key to manually specify the paper size that is not detected automatically.
- **[Direct Entry]:**
  Tap this key to enter a numeric value for the size of the loaded paper.
  After the settings are completed, tap [OK] key.

To directly enter a paper size

Tap the [inch] key to set a paper size in inches, or tap the [AB] key to set it in millimetres.
After you have entered the paper size using the − + key, tap the [OK] key.

OUTPUT

Configure the output settings for copies using Sort, Group, Offset, Separator Page, Staple, Punch, or Fold. Also specify the output destination of copies.
You can tap the [Output] key in normal mode to configure settings for all output functions.
Settings for the staple and punch functions can also be configured from simple mode.

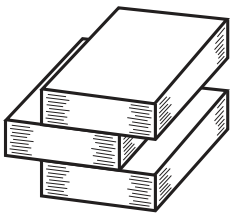
Output screen of normal mode

Output Tray

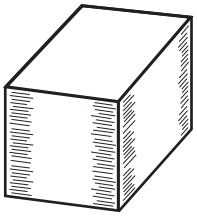
Specify the destination to output copies.
If a finisher (large stacker) or saddle stitch finisher (large stacker) is installed, you can select [Upper Tray], [Middle Tray], or [Lower Tray].

Offset

This function outputs copies while shifting them set by set. Setting the checkbox to ☑ enables the offset function, and setting it to ☐ disables the function.



Offset enabled



Offset disabled

This function is available when a finisher or saddle stitch finisher is installed and [Upper Tray], [Lower Tray] or [Finisher Tray] is selected as the output tray.

Selecting the staple function clears the Offset checkmark automatically.

Separator Page

This function inserts separator pages for every specified number of copies or for every job before they are output.

REPEATING THE SAME IMAGE ON ONE SHEET (REPEAT LAYOUT) (page 3-63)

Sort/Group

Select the sorting method when copying the scanned original.

"Sort" sorts the scanned original on a set basis, and outputs them. "Group" sorts the scanned original on a page basis, and outputs them.

SORT/GROUP SETTING (page 3-40)

Staple

Each set of copies can be stapled, or the sheets can be folded at the centre and stapled.

Staple ON (excluding saddle stitch) (page 3-42)
Saddle Stitch (page 3-43)

- The staple function is available only when the finisher or saddle stitch finisher is installed.
- The saddle stitch function is available only when the saddle stitch finisher is installed.

Punch

This function punches copies and outputs them.

PUNCH SETTINGS (page 3-47)

The punch function is available only when the punch module is installed.

Fold

Copies can be folded and output.

FOLD SETTING (page 3-49)

The folding function is available when a finisher or saddle finisher is installed and [Upper Tray], [Lower Tray] or [Finisher Tray] is selected as the paper output destination.

CHANGING OUTPUT DESTINATION

Specify the destination to output copies.

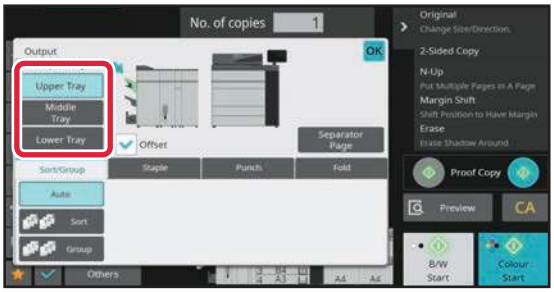
1 **Tap the [Detail] key to change to normal mode.**

COPY MODE (page 3-3)

Tap the [Original] key and specify the orientation of the original to have the orientation be correctly recognized.
SPECIFYING THE ORIENTATION OF THE ORIGINAL (page 3-29)

2 **Tap the [Output] key.**

3



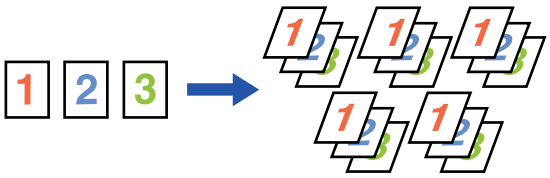
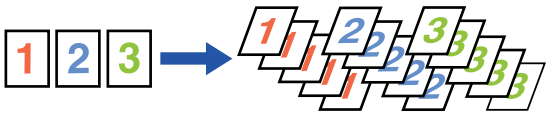
Select the output tray from "Output Tray".

After the settings are completed, tap [OK] key.

If a finisher (large stacker) or saddle stitch finisher (large stacker) is installed, select the [Upper Tray], [Middle Tray] or [Lower Tray] key.

SORT/GROUP SETTING

This section explains how to select the sorting method when outputting the scanned original.

Auto	Enables the sort mode when the original is placed in the automatic document feeder, and enables the group mode when the original is placed on the document glass.
Sort	Sorts the scanned original on a set basis, and outputs them. Example: When 5 is set for the number of copies in sorting 
Group	Groups the scanned original on a page basis, and outputs them. Example: When 5 is set for the number of copies in grouping 

1 Tap the [Detail] key to change to normal mode.

COPY MODE (page 3-3)

Tap the [Original] key and specify the orientation of the original to have the orientation be correctly recognized.
SPECIFYING THE ORIENTATION OF THE ORIGINAL (page 3-29)

2 Tap the [Output] key.

3 Tap the [Sort/Group] tab, then tap the [Auto] key, the [Sort] key, or the [Group] key.

After the settings are completed, tap [OK] key.

- You can select the offset output checkbox to have each set of output be offset from the previous set to enable easy removal from the output tray.
- To change the output tray, tap the [Output Tray] key, and select the output destination.

STAPLE SETTINGS

Specify whether or not the set of output will be stapled.

Portrait orientation

Original Orientation	Staple	Staple Position		
		Left	Top	Right
Portrait orientation	1 Staples			
	2 Staples			
Landscape orientation	1 Staples			
	2 Staples			

- You can view staple positions on the "PREVIEW SCREEN (page 2-11)". Text will be printed at the preset size regardless of the copy ratio or paper size setting.
- A finisher or saddle stitch finisher is required to use the staple function.
- A finisher or saddle stitch finisher is required to use the staple function.u8226• A saddle stitch finisher is required to use the saddle stitch function.

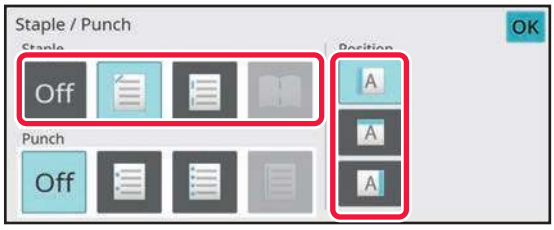
Staple ON (excluding saddle stitch)

1 Tap the [Staple / Punch] key.

COPY MODE (page 3-3)

Tap the [Original] key and specify the orientation of the original to have the orientation be correctly recognized.
SPECIFYING THE ORIENTATION OF THE ORIGINAL (page 3-29)

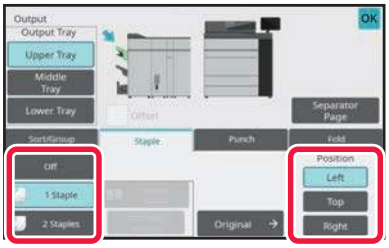
2 Select the number of staples and staple position.



After the settings are completed, tap [OK] key.

In normal mode

- Tap the [Output] key and [Staple] tab.



- To change the output paper output tray, select the output destination in [Output Tray] of [Other functions] before setting the staples.
- If the number of scanned originals exceeds the staple sheet limit, a message is displayed. Tap [Continue] or [Cancel].
  [Cancel]: Cancels the staple sort setting.
  [Continue]: Continues sorting without stapling.

Saddle Stitch

1 Tap the [Staple / Punch] key.

COPY MODE (page 3-3)

Tap the [Original] key and specify the orientation of the original to have the orientation be correctly recognized.
SPECIFYING THE ORIENTATION OF THE ORIGINAL (page 3-29)

2 Select .

3 Select binding edge and original settings.

MAKING COPIES IN PAMPHLET FORMAT (BOOKLET) (page 3-71)
After the settings are completed, tap [OK] key.

Staple settings in normal mode

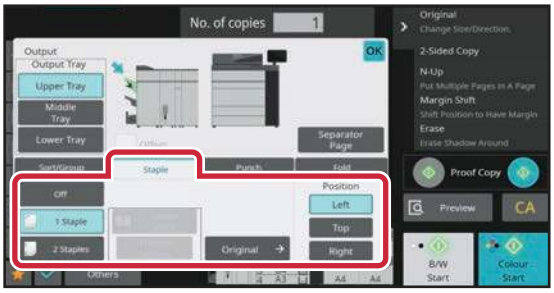
1 Tap the [Detail] key to change to normal mode.

EASY MODE (page 3-11)

Tap the [Original] key and specify the orientation of the original to have the orientation be correctly recognized.
SPECIFYING THE ORIENTATION OF THE ORIGINAL (page 3-29)

2 Tap the [Output] key.

3 Tap the [Staple] tab, and tap the staple position key.



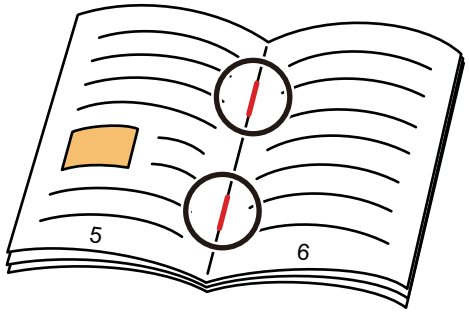
Staple position can be selected from "Position" when selecting keys other than [Off], [1 Staple (Diagonal)], and [Saddle Stitch].
After the settings are completed, tap [OK] key.

- If you perform 1-staple stapling with a finisher or saddle stitch finisher installed, all staples will be stapled diagonally.
- If the number of scanned originals exceeds the staple sheet limit, a message is displayed. Tap the [Continue] or [Cancel] key.
  [Continue]: Continues sorting without stapling.
  [Cancel]: Cancels the staple sort setting.

To cancel the staple function:
Tap the [Off] key.

Saddle stitching for sorted copies

This function staples each set of copies at two positions in the centre of paper, folds them in half, and outputs them. For saddle folding, it trims a side drop, offering a good-looking output image.
The setting procedure in normal mode is explained.



- You can view staple positions in "PREVIEW SCREEN (page 2-11)".
- A saddle stitch finisher is required to use the saddle stitch function.
- The trimmer function is available when a trimmer unit is installed on the machine.

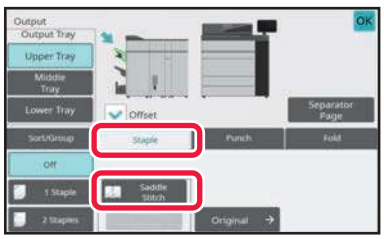
Saddle Stitch (Normal mode)

1 **Tap the [Detail] key to change to normal mode.**

EASY MODE (page 3-11)

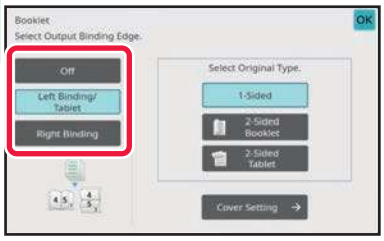
Tap the [Original] key and specify the orientation of the original to have the orientation be correctly recognized.
SPECIFYING THE ORIENTATION OF THE ORIGINAL (page 3-29)

2 **Tap the [Output] key.**

3 

Tap the [Staple] tab, and tap the [Saddle Stitch] key.

4



Tap the [Left Binding/Tablet] or [Right Binding] key to select an original and configure the cover sheet setting.

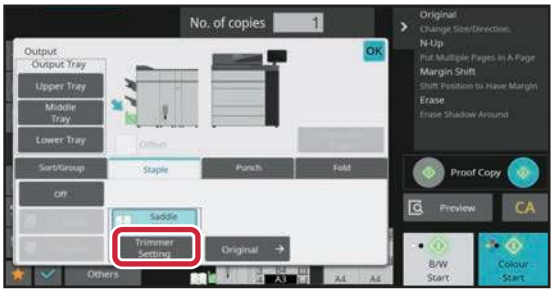
After the settings are completed, tap [OK] key.

- The original will be scanned from the innermost side when folded.
- If the number of scanned originals exceeds the staple sheet limit, a message is displayed. Tap [Divide], [Continue] or [Cancel].
  [Cancel].: Cancels printing.
  [Divide]: Divide the document into the number of sheets that can be stapled and saddle staple them.
  [Continue]: Continue printing without saddle stapling.

To cancel the Saddle Stitch:
Tap the [Off] key.

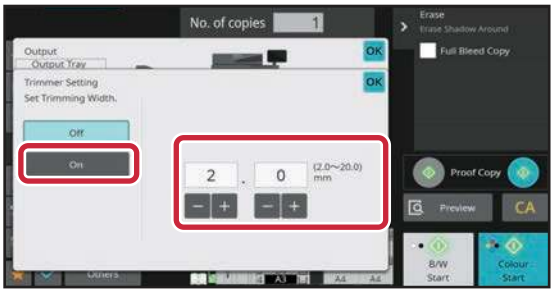
Trimmer Setting

1



When Saddle Stitch is selected, tap the [Trimmer Setting] key.

2



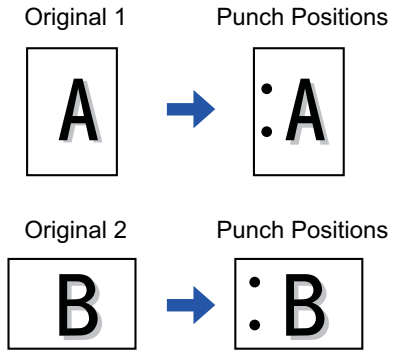
Tap the [On] key, and specify the trimming width.

Tap the numeric value display field of the trimming width, and enter the allowable range using the numeric keys. Otherwise, tap − +. After the settings are completed, tap [OK] key.

To cancel the Trimmer Setting:
Tap the [Off] key.

PUNCH SETTINGS

This function punches copies and outputs them to the tray.
Example: When the original is in either portrait or landscape orientation, and the punch position is set to the left



Original Orientation	Punch Position		
	Left	Top	Right
OFF	Does not punch.		
Portrait orientation			
Landscape orientation			

- When staple and punch are set at the same time, punch positions are linked to staple positions.
- You can view punch positions on the "PREVIEW SCREEN (page 2-11)".
- A punch module is required for paper punch.
- You cannot use 12" x 18" (A3W) size paper or special media such as transparency film and tab paper.
- You cannot use a paper punch together with the staple and paper folding.
  However, it can be used with them if the paper size used is 11" × 17", A3, B4 or 8K for Z-fold.

1 Tap the [Staple / Punch] key.

COPY MODE (page 3-3)

Tap the [Original] key and specify the orientation of the original to have the orientation be correctly recognized.
SPECIFYING THE ORIENTATION OF THE ORIGINAL (page 3-29)

2 Select punching and set the position.

After the settings are completed, tap [OK].

Normal mode

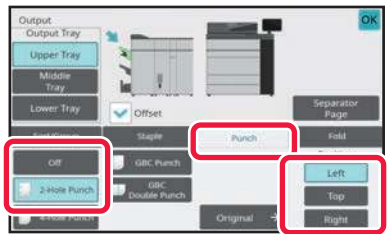
1 Tap the [Detail] key to change to normal mode.

EASY MODE (page 3-11)

Tap the [Original] key and specify the orientation of the original to have the orientation be correctly recognized.
SPECIFYING THE ORIENTATION OF THE ORIGINAL (page 3-29)

2 Tap the [Output] key.

3



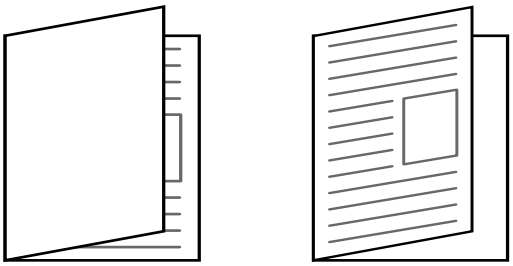
Tap the [Punch] tab, select punching and set the position.

To change the output tray, tap the [Output Tray] key, and select the output destination.
After the settings are completed, tap [OK] key.

To cancel the punch Setting:
Tap the [Off] key.

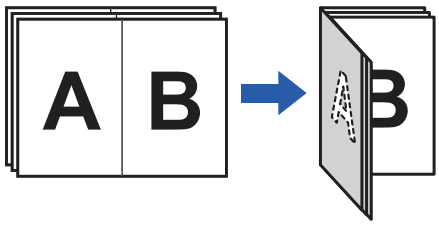
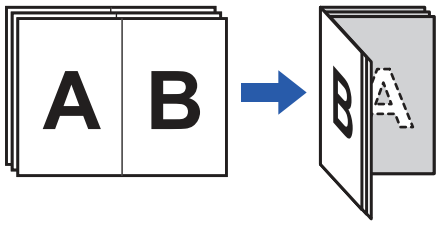
FOLD SETTING

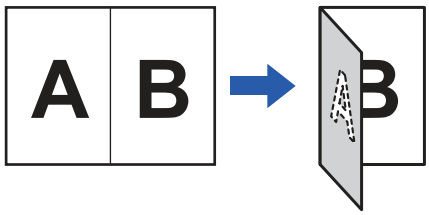
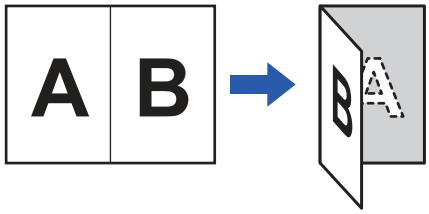
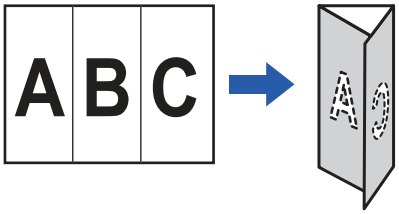
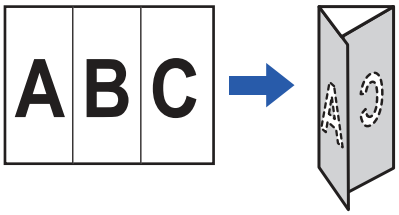
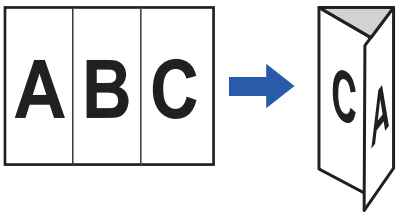
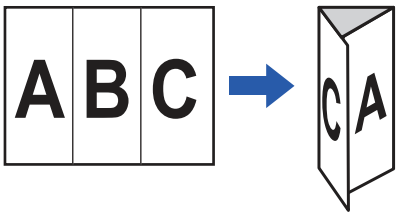
This function is used to fold copies before delivery to the output tray.
When a paper folding unit is installed, you can fold papers in Z-fold and C-fold.
When a saddle stitch finisher is installed, you can use saddle folds.
The paper sizes that can be selected vary depending on the type of paper fold.
Example: Fold Inside, Fold Outside

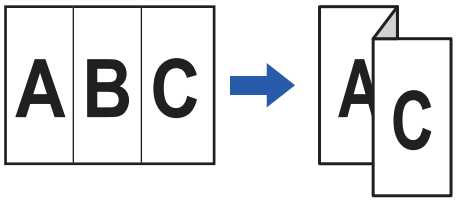
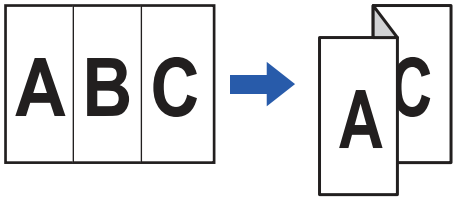
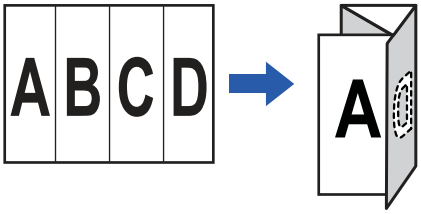
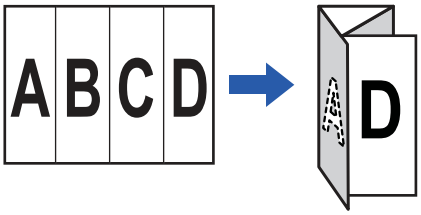
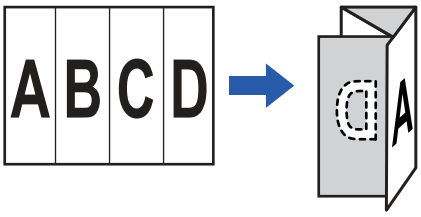
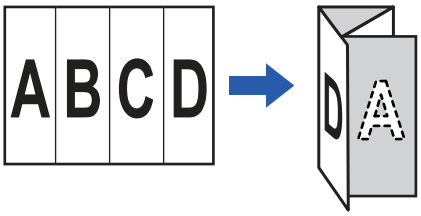


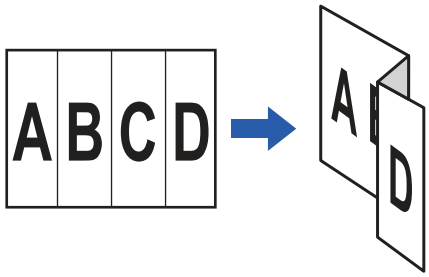
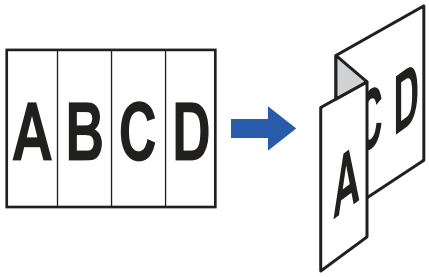
- A saddle stitch finisher is required to use Saddle Fold.
- The paper folding function cannot be used with the staple and hole punch function. However, it can be used with them if the paper size for Z-folding is set to 11" × 17", A3, or B4.
- You can check the selected folding method in "PREVIEW SCREEN (page 2-11)".
- A folding unit is required to use Half Fold, C-Fold, Accordion Fold, Double Fold, and Z-Fold.

Types of folds and paper sizes available

Folding types	Usable paper	Print Side	Fold Orientation	Folding image
Saddle Fold	Saddle stitch finisher (large stacker): A3W, A3, B4, A4R, SRA3, 13" × 19", 12" × 18", 11" × 17", 8-1/2" × 14", 8-1/2" × 13-1/2", 8-1/2" × 13-2/5", 8-1/2" × 13", 8-1/2" × 11"R, 8K	Inside	-	
		Outside	-	

Folding types	Usable paper	Print Side	Fold Orientation	Folding image
Half Fold	A4R, 8-1/2" × 11"R	Inside	-	
		Outside	-	
C-Fold	A4R, 8-1/2" × 11"R	Inside	Open Right	
			Open Left	
		Outside	Open Right	
			Open Left	

Folding types	Usable paper	Print Side	Fold Orientation	Folding image
Accordion Fold	A4R, 8-1/2" × 11"R	-	Open Right	
		-	Open Left	
Double Fold	A4R, 8-1/2" × 11"R	Inside	Open Right	
			Open Left	
		Outside	Open Right	
			Open Left	

Folding types	Usable paper	Print Side	Fold Orientation	Folding image
Z-Fold	A3, B4, A4R, 11" × 17", 8-1/2" × 14", 8-1/2" × 11"R,	-	Open Right	
		-	Open Left	

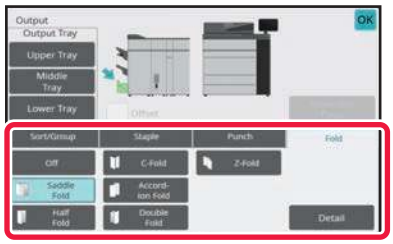
1 Tap the [Detail] key to change to normal mode.

COPY MODE (page 3-3)

Tap the [Original] key and specify the orientation of the original to have the orientation be correctly recognized.
SPECIFYING THE ORIENTATION OF THE ORIGINAL (page 3-29)

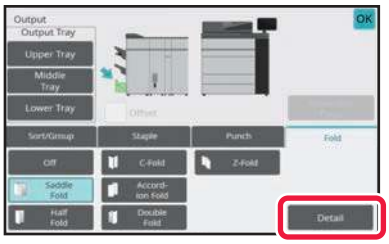
2 Tap the [Output] key.

3 Tap the [Fold] tab, and tap the folding type key.



To cancel the paper folding function:
Tap the [Off] key.

4



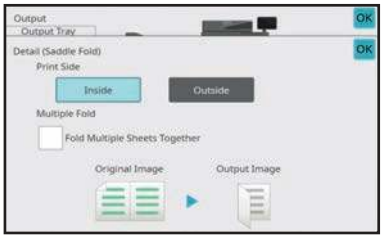
Tap the [Detail] key.

For the setting method, see "Detail Type for each Folding Type (page 3-53)".
After the settings are completed, tap the [OK] key.

Detail Type for each Folding Type

Saddle Fold

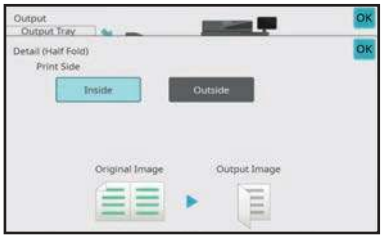
Specify "Print Side" and "Multiple Fold".



The Multiple Fold function folds five sheets at a time. For example, if an original has 12 A4 size plain sheets, they are folded three times in total: 5 sheets + 5 sheets + 2 sheets. However, some types of paper reduces the number of sheets that are folded every set. For example, heavy paper is folded on a three-sheet basis.

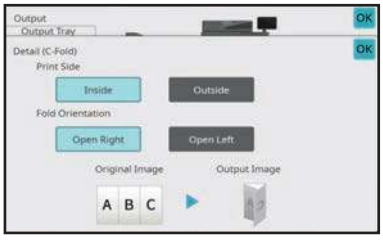
Half Fold

Specify "Print Side".



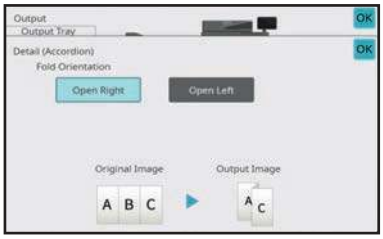
C-Fold

Specify "Print Side" and "Fold Orientation".



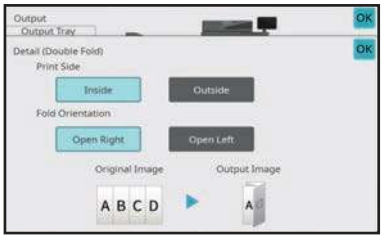
Accordion Fold

Specify "Fold Orientation".



Double Fold

Specify "Print Side" and "Fold Orientation".



Z-Fold

Specify the paper size and "Fold Orientation" for Z-folding.

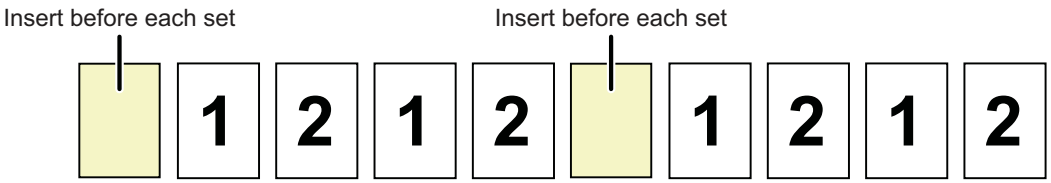
INSERTING SEPARATOR PAGES BETWEEN COPIES OR JOBS

This function inserts separator pages between each set of copies or between each job.
When you insert separator pages between sets of copies, you can specify whether to insert the separator page before or after each set. You can also specify the number of copies that makes one set.
When you insert separator pages between jobs, you can specify whether to insert a separator page before or after each job.

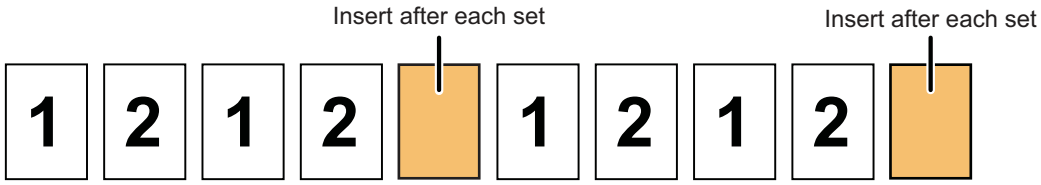
Separator page insertion examples

In the following examples, four copies of a two-page original are output.

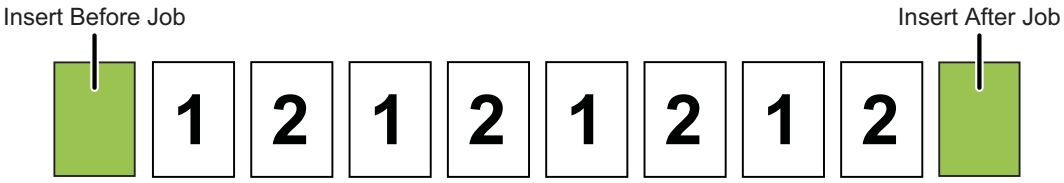
Inserting a separator page before each set of two copies



Inserting a separator page after each set of two copies



Inserting separator pages before and after a job



- When this function is combined with Sort/Group and Staple/Punch, Z-fold and half fold are not applied to the separator pages.
- This function cannot be used with the saddle stitch or fold function.
- This function cannot be used in combination with staple/punch and insertion of divider for each job.
- When used in combination with the offset function, a separator page is never offset by itself; the separator page is always offset together with the set of output.

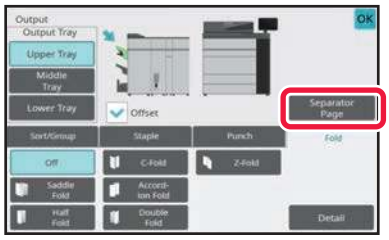
1 Tap the [Detail] key to change to normal mode.

COPY MODE (page 3-3)

Tap the [Original] key and specify the orientation of the original to have the orientation be correctly recognized.
SPECIFYING THE ORIENTATION OF THE ORIGINAL (page 3-29)

2 Tap the [Output] key.

3 Tap the [Separator Page] key.



4 Specify the separator page insertion mode.

- To insert separator pages between sets of copies, set the [Insert Top of Sets] or [Insert End of Sets] checkbox to ☑. Next, tap − + to specify the number of copies in each set.
- To insert separator pages between jobs, set the [Insert Before Job] or [Insert After Job] checkbox to ☑.
- After the settings are completed, tap [OK] key.

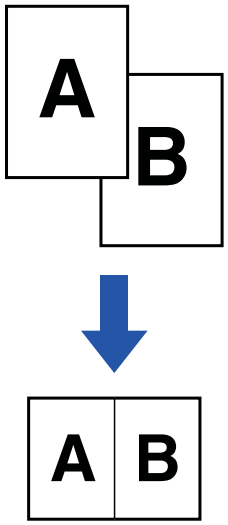
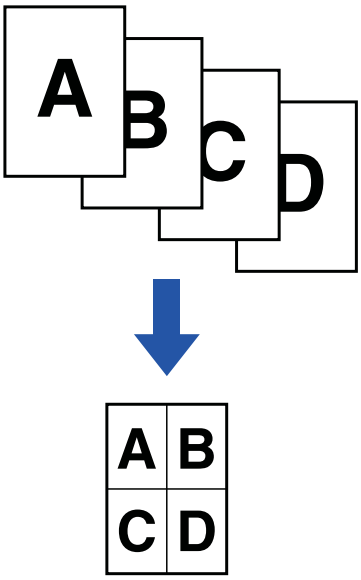
To change the separator page tray:
Tap the [Paper Tray] key to display the tray selection screen. Tap the separator page tray in the tray selection screen. For more information, see "SELECTING THE PAPER TRAY FOR COPYING (page 3-13)" and "SPECIFYING A TYPE AND SIZE OF PAPER LOADED ON BYPASS TRAY (page 3-36)".

To cancel the separator page insertion setting:
Clear the checkmark for separator page insertion mode.

BATCH COPY FUNCTIONS

COPYING MULTIPLE ORIGINALS AS A SINGLE PAGE (N-Up)

This function copies multiple original pages onto a single sheet of paper in a uniform layout.
Select 2-Up to copy two original pages onto one sheet, 4-Up to copy four original pages onto one sheet, or 8-Up to copy eight original pages onto one sheet.
This function is convenient when you wish to present multiple pages in a compact format, or show a view of all pages in a document.

2-Up copying	4-Up copying
	

When inserting a cover sheet, select Cover Setting to copy only a front sheet to one page and collectively copy the second and subsequent pages.

1 Place the original.

Place the original in the document feeder tray of the automatic document feeder, or on the document glass.
AUTOMATIC DOCUMENT FEEDER (page 1-47)
DOCUMENT GLASS (page 1-51)

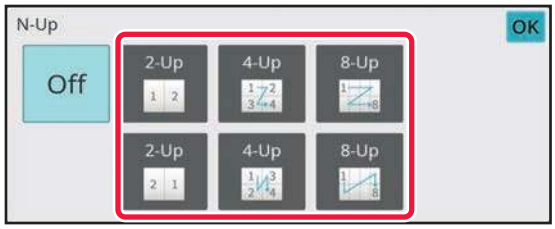
When using the document glass to scan multiple original pages, change the original and tap the [Colour Start] or [B/W Start] key.

2 **Tap the [N-Up] key.**

COPY MODE (page 3-3)

Tap the [Original] key and specify the orientation of the original to have the orientation be correctly recognized.
SPECIFYING THE ORIENTATION OF THE ORIGINAL (page 3-29)

3



Tap the number of originals you want to copy collectively, and select the layout key.

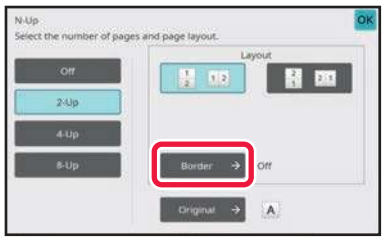
If needed, the images will be rotated.
If you have finished selecting settings, go to step 7.

4 **To select more detailed settings, tap the [Detail] key to switch to normal mode.**

EASY MODE (page 3-3)

5 **Tap the [Others] key, and tap the [N-Up] key.**

6



Tap [Border], and select the border.

A line can be inserted between pages arranged on a sheet.
After the settings are completed, tap [OK] key.

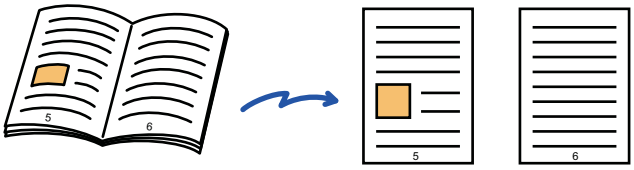
- **To cancel the N-Up setting:**
  Tap the [Off] key.
- **To cancel all settings:**
  Tap the [CA] key.

7 **Tap the [Colour Start] or [B/W Start] key to start copying.**

COPYING EACH FACING PAGE OF A BOUND DOCUMENT (DUAL PAGE COPY)

This function copies the left and right half of an original successively. This function is useful when making copies of the facing pages of a book or other bound document.

Copying the facing pages of a book or bound document
Books and bound documents are copied into 2 separate pages.



- Specify dual page copy before scanning the original.
- To erase shadows caused by the binding of a book or other bound document, use the erase function. This function cannot be used in combination with Centre Erase.
- This function cannot be used in combination with 2-sided Original and Image Orientation: Horizontal.

To use Dual Page Copy in Easy mode
In "Settings (administrator)", select [System Settings] → [Common Settings] → [Operation Settings] → [Easy Mode Settings] → [Easy Copy].

1 Tap the [Detail] key to change to normal mode.

EASY MODE (page 3-3)

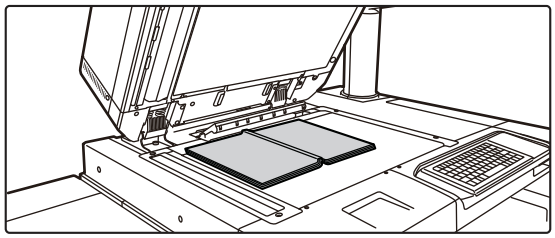
2 Tap the [Others] key, and tap the [Dual Page Copy] key.

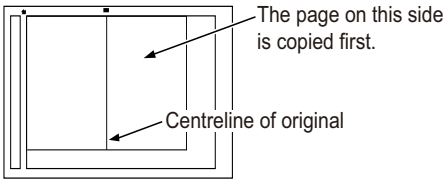
A checkmark appears on the icon.
After the settings are completed, tap the [OK] key.

When dual page copy is selected, A4 (8-1/2" x 11") size paper is automatically selected.
If you want to use paper in another tray, tap the [Paper Select] key and select the tray containing the desired paper from the paper tray selection screen that appears.
SELECTING THE PAPER TRAY FOR COPYING (page 3-13)

To cancel the dual page copy setting:
Tap the [Dual Page Copy] key to uncheck it.

3





Place the original on the document glass.

DOCUMENT GLASS (page 1-51)

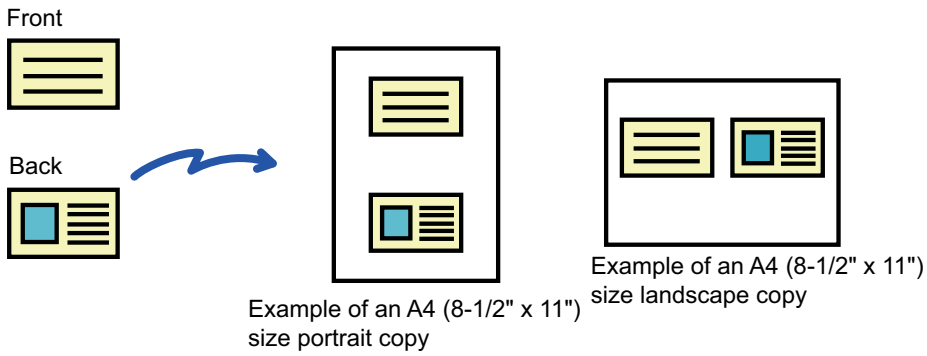
To cancel all settings:
Tap the [CA] key.

4

Tap the [Colour Start] or [B/W Start] key to start copying.

COPYING BOTH SIDES OF A CARD AS A SINGLE PAGE (CARD SHOT)

This function copies the front and reverse sides of a card on one sheet, not on separate sheets.
This function is convenient for making copies for identification purposes and helps save paper.
For example, both sides of a card can be copied to a single sheet in A4 portrait or landscape.



1 Select the paper to be used for card shot.

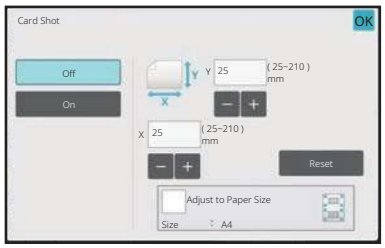
Set a paper by referring to the "SELECTING THE PAPER TRAY FOR COPYING (page 3-13)".

2 Tap the [Detail] key to change to normal mode.

EASY MODE (page 3-3)

3 Tap the [Others] key, and tap the [Card Shot] key.

4 Tap the [On] key, and specify the original size as required.

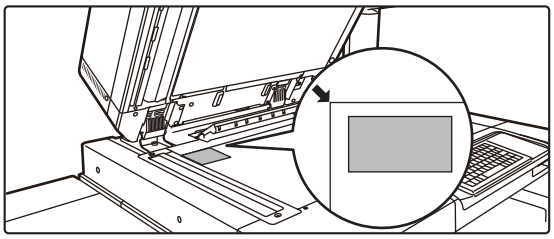


After the settings are completed, tap [OK] and [Back] keys in sequence.

- Tap the areas displaying width and height sizes respectively, and enter the sizes using the numeric keys.
- If the image is missing, enter a slightly larger size.
- To quickly set the size, first specify a value close to the desired ratio value by the numeric keys, then adjust it by tapping − +.
- When you set the [Adjust to Paper Size] checkbox to ☑, the original is enlarged or reduced with the ratio appropriate to the original size.

To cancel the Card Shot settings:
Tap the [Off] key.

5 Place a card face down on the document glass, and tap the [Colour Start] or [B/W Start] key.



DOCUMENT GLASS (page 1-51)

- If the image is missing, shift the original inward and set it.

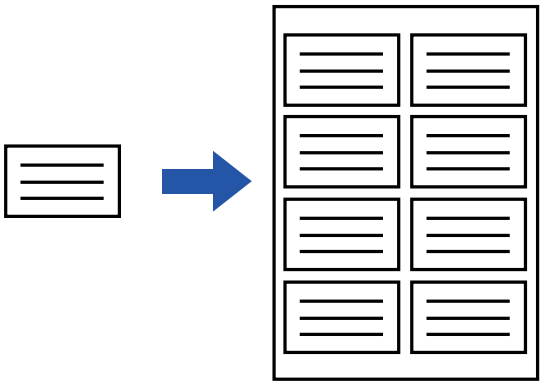
6 Place a card face up on the document glass, and tap the [Colour Start] or [B/W Start] key to scan the reverse side.

- Copy settings cannot be changed when scanning additional pages.
- **To cancel all settings:**
  Tap the [CA] key.

7 Tap the [Read-End] key to start copying.

REPEATING THE SAME IMAGE ON ONE SHEET (REPEAT LAYOUT)

This function copies multiple same original images on one sheet.
You can set any of the following three types of repeat copy.



Repeat method	Description
Auto Repeat	The maximum repeat count to copy images on a sheet is calculated automatically according to the original size, paper size, and copy ratio being selected from the base screen.
Fixed Repeat	When you select a repeat count, original size, and paper size to copy images on a sheet, the copy ratio is calculated automatically and the original is copied.
Photo Repeat	This function repeatedly copies on A4 (8-1/2" x 11") or A3 (11" x 17") papers without changing the copy ratio of the photo size original. You can select any of the following five types of original size: • E/L Size, Postcard (Up to 3" x 5" (148 mm x 105 mm)) • Up to 5" x 7" (100 mm x 150 mm) • Card (Up to 2-1/2" x 4" (70 mm x 100 mm)) • ID Photo (Up to 2-1/2" x 2-1/2" (65 mm x 70 mm)) • Card (Up to 2-1/8" x 2-5/8" (57 mm x 100 mm)) * Reduction will be 95%.

- Repeat Layout cannot be selected in easy mode.
- Repeat Layout must be specified before scanning the original.
- If the copy ratio automatically obtained in [Fixed Repeat] exceeds 25 to 400% (using document glass) or 25 to 200% (using automatic document feeder), it will result in an error. Select the number of faces to repeat again.
- Always place an original on the document glass for photo repeating.
- Repeat Layout can be combined with Staple / Punch or Saddle Stitch.

- This function cannot be combined with Mixed Size Original or 2-Sided Copy.
- Photo Repeat cannot be combined with Image Orientation.

Copy by automatically calculating the repeat count (Auto Repeat)

1 Place the original.

Place the original in the document feeder tray of the automatic document feeder, or on the document glass.
AUTOMATIC DOCUMENT FEEDER (page 1-47)
DOCUMENT GLASS (page 1-51)

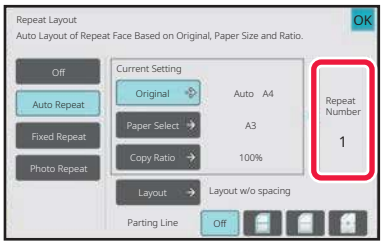
2 **Tap the [Detail] key to change to normal mode.**

EASY MODE (page 3-3)

3 **Tap the [Others] key, and then tap the [Repeat Layout] key.**

4 **Tap the [Auto Repeat] key.**

5



Check the repeat faces which have been calculated automatically.

Change the original size, paper size, or copy ratio by tapping the respective [Original], [Paper Select], or [Copy Ratio] key when necessary.

SELECTING THE ORIENTATION AND SIZE OF THE ORIGINAL (page 3-29)
MANUAL RATIO SELECTION (page 3-23)
SELECTING THE PAPER TRAY FOR COPYING (page 3-13)

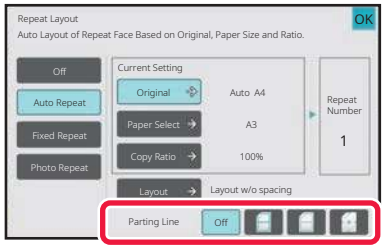
Set so that there are one or more repeat faces.

6

Tap the [Layout] key.

Tap the [Layout w/o spacing] key or the [Layout evenly spaced] key, and then tap the [OK] key.

7



Specify the repeat partition line.

After the settings are completed, tap [OK] key.

- **To cancel the Auto Repeat setting:**
  Tap the [Off] key.
- **To cancel all settings:**
  Tap the [CA] key.

8 Tap the [Colour Start] or [B/W Start] key to start copying.

Copy by specifying a repeat count (Fixed Repeat)

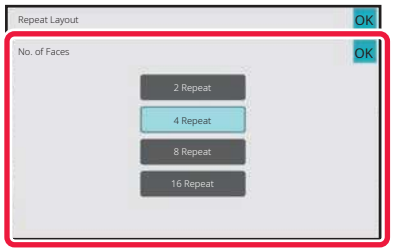
1 Perform steps 1 to 3 in Copy by automatically calculating the repeat count (Auto Repeat) (page 3-63).

2 Tap the [Fixed Repeat] key.

3 Tap the [Original] and [Paper Select] keys to select an original size and a paper size, respectively.

SELECTING THE ORIENTATION AND SIZE OF THE ORIGINAL (page 3-29)
SELECTING THE PAPER TRAY FOR COPYING (page 3-13)

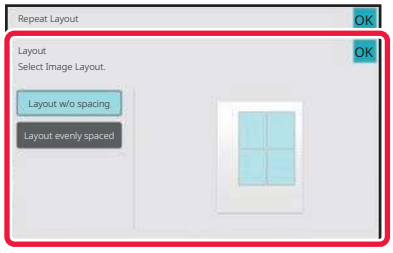
4 Tap [No. of Faces] to set a repeat count.



After the settings are completed, tap [OK] key.
The automatic calculation result is shown as the copy ratio.

If the calculated copy ratio exceeds the range from 25% to 400% (using document glass) or 25 to 200% (using automatic document feeder), an error occurs.

5 Tap the [Layout] key.



Tap the [Layout w/o spacing] key or the [Layout evenly spaced] key, and then tap the [OK] key.

6 Specify the repeat partition line.

After the settings are completed, tap [OK] key.

- **To cancel the fixed repeat setting:**
  Tap the [Off] key.
- **To cancel all settings:**
  Tap the [CA] key.

7 Tap the [Colour Start] or [B/W Start] key to start copying.

Repeat a photo size original in actual size (Photo Repeat)

1 Perform steps 1 to 3 in Copy by automatically calculating the repeat count (Auto Repeat) (page 3-63).

2 Tap the [Photo Repeat] key.

3 Place the original on the document glass.

4 Tap the [Original] key and select an original size.

When you tap the original size key, the original direction is indicated in the "How To Set". Place the original to meet the displayed orientation.
After the settings are completed, tap [OK] key.

5 Tap the [Paper Select] key and select a paper size.

After the settings are completed, tap [OK] and [Back] keys in sequence.
The automatic calculation result is shown as the copy ratio.

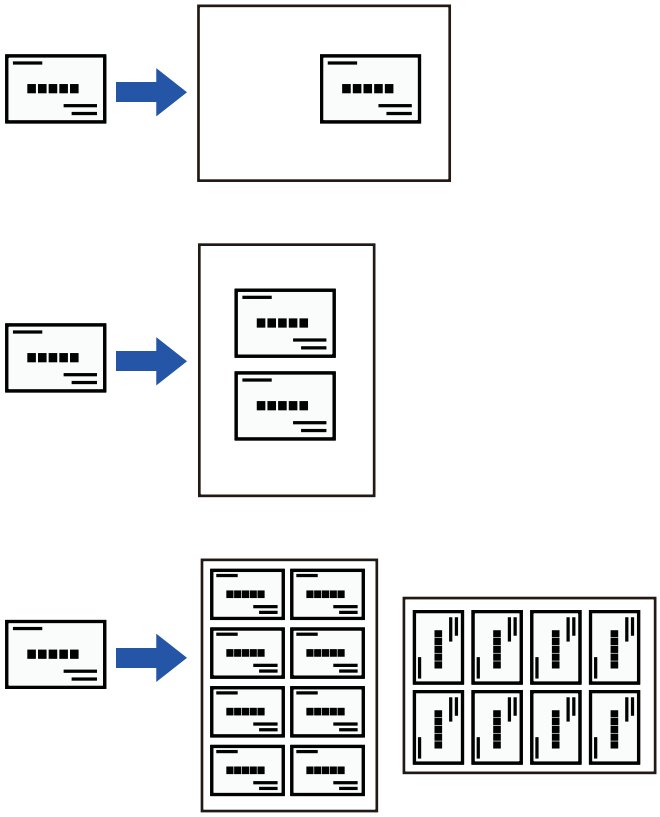
When you tap the [*Up to 57x100mm(Card) *? 2 1/8 x 2 5/8"] key on the [Original] screen, you can select the A4 paper size only.

- **To cancel the photo repeat setting:**
  Tap the [Off] key.
- **To cancel all settings:**
  Tap the [CA] key.

6 Tap the [Colour Start] or [B/W Start] key to start copying.

COPYING MULTIPLE BUSINESS CARDS (BUSINESS CARD COPY)

Business Card Copy can be used to copy up to 8 business cards on one sheet of paper.
This function can be used when you want to create the list of business cards, and when you want to file business cards.
1-Sheet Layout, 2-Sheet Layout, 8-Sheet Layout

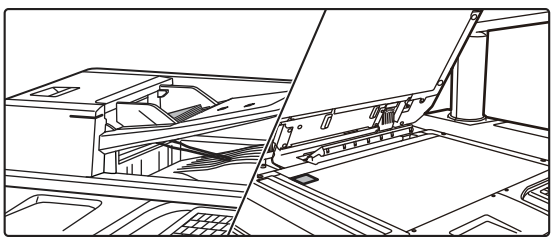


Business Card Copy cannot be selected in easy mode.

1 Tap the [Detail] key to change to normal mode.

EASY MODE (page 3-3)

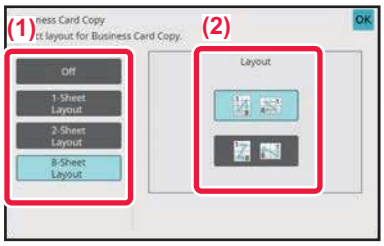
2 Place a business card, and select the paper to be used to copy the card.



- Refer to "SELECTING THE PAPER TRAY FOR COPYING (page 3-13)" to select the paper.

3 Tap the [Others] key, and then tap the [Business Card Copy] key.

4



Specify settings for Business Card Copy.

(1) Specify the number of business cards to be copied and touch the [1-Sheet Layout] key or the [2-Sheet Layout] or the [8-Sheet Layout] key.

(2) When [8-Sheet Layout] is selected, select the desired layout from "Layout".

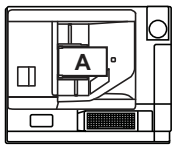
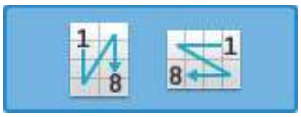
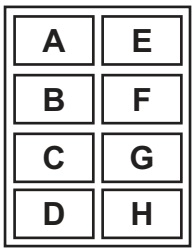
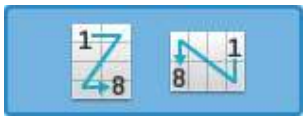
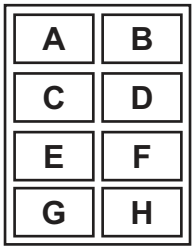
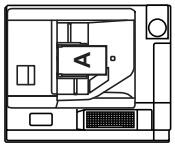
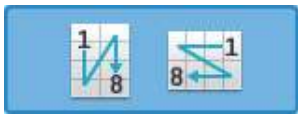
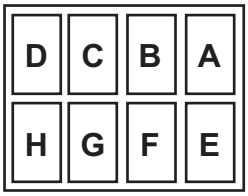
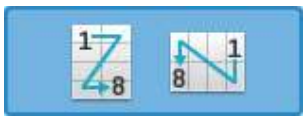
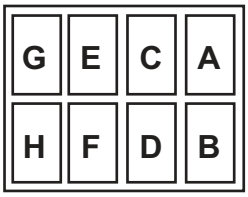
After the settings are completed, tap [OK] and [Back] keys in sequence.

- To Business Card Copy setting:
  Tap the [Off] key.
- **To cancel all settings:**
  Tap the [CA] key.

5 Tap the [Start] key to start copying.

The zoom is fixed at 100%.

Copy results of 8-Sheet Layouts

<table>
<tr><th>Originals (Original orientation)</th><th>Settings</th><th>Results</th></tr>
<tr><td rowspan="2">1st A
2nd B
3rd C
4th D
5th E
6th F
7th G
8th H
  </td><td>  </td><td>  </td></tr>
<tr><td>  </td><td>  </td></tr>
<tr><td rowspan="2">1st A
2nd B
3rd C
4th D
5th E
6th F
7th G
8th H
  </td><td>  </td><td>  </td></tr>
<tr><td>  </td><td>  </td></tr>
</table>

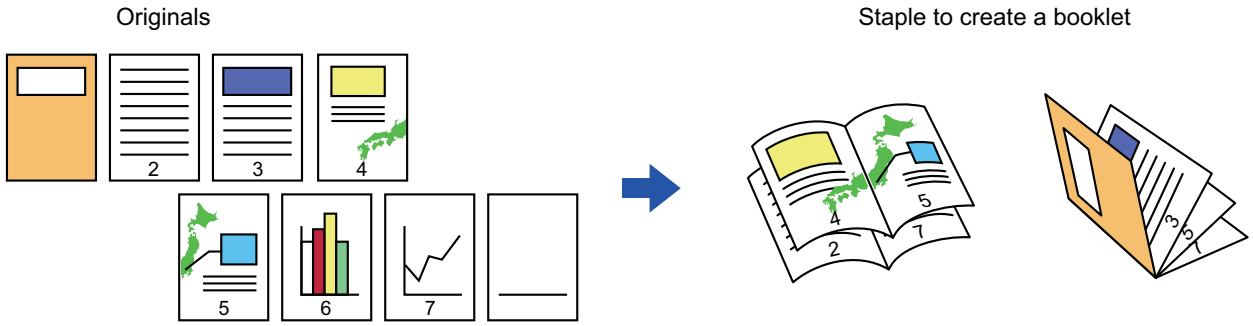
OTHER FUNCTIONS

OUTPUT AND LAYOUT EDITING FUNCTIONS

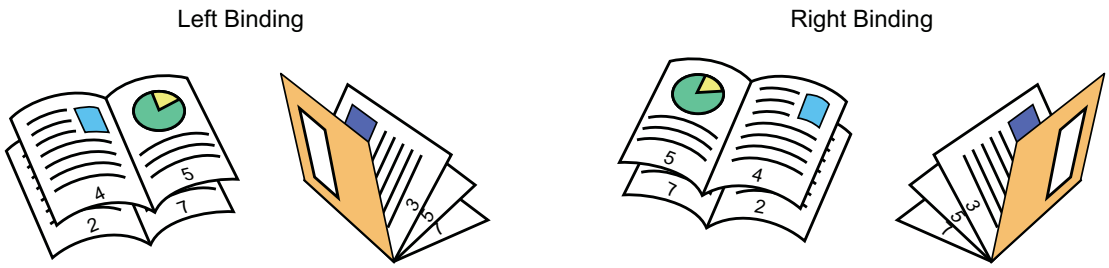
MAKING COPIES IN PAMPHLET FORMAT (BOOKLET)

Copies made by "Booklet" can be folded at the centre to create a booklet.
This function is convenient for arranging copies into an attractive booklet or pamphlet.

Booklet copy using 8 original pages



Binding side



- Booklet cannot be selected in easy mode.
- To make Booklet copies of a book or other bound original, use the book copy function.
  COPYING A PAMPHLET (BOOK COPY) (page 3-77)
- When Booklet is selected, 2-sided copying mode is automatically selected. When settings are selected that prevent 2-sided copying, the booklet function cannot be used.
- Scan the originals in order from the first page to the last page. The order of copying will be automatically adjusted by the machine. Four original pages will be copied onto each sheet of paper. Blank pages will be automatically produced at the end of pamphlet copies if the number of original pages is not a multiple of four.
- When a saddle stitch finisher is installed, you can select [Staple Sort] and set the Saddle Stitch (Staple each set of copies at two positions in the centre of paper).
  STAPLE SETTINGS (page 3-41)

To staple copies automatically when Booklet is enabled:

- From the "Settings (administrator)", select [System Settings] → [Common Settings] → [Device Control] → [Condition Settings] → [Automatic Saddle Stitch].
- This is used to activate Saddle Stitch automatically when Booklet is enabled when a saddle stitch finisher is installed. When [Automatic Saddle Stitch] is set to [OFF], only the booklet function can be used without saddle stitch stapling.
- Booklet and paper fold functions cannot be used simultaneously.

1 Place the original.

Place the original in the document feeder tray of the automatic document feeder, or on the document glass.
AUTOMATIC DOCUMENT FEEDER (page 1-47)
DOCUMENT GLASS (page 1-51)

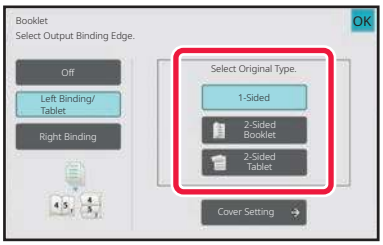
If the originals are 2-sided, place them in the document feeder tray.

2 Tap the [Others] key and then the [Booklet] key, or tap the [Staple Sort] key and then the [Saddle Stitch] key.

3 Select the binding edge.

To cancel the booklet setting:
Tap the [Off] key.

4 Tap the [1-Sided], [2-Sided Booklet] or [2-Sided Tablet] key as appropriate for the original.



When not inserting a cover, go to step 6.

5 When inserting a cover, tap the [Cover Setting] key, and tap the [On] key.

After the settings are completed, tap the [OK] and [Back] keys in sequence.

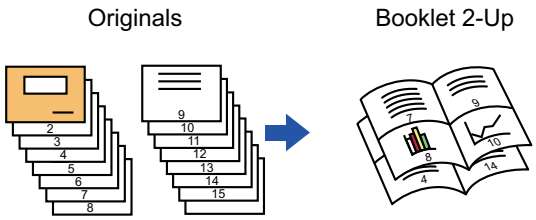
To change the cover input tray:
Tap the [Paper Tray] key to display the tray selection screen.
Tap the cover input tray on the tray selection screen.
For more information, see "SELECTING THE PAPER TRAY FOR COPYING (page 3-13)".

- If the cover will be copied on, label sheets, transparency film, and tab paper cannot be used.
- **To cancel all settings:**
  Tap the [CA] key.

6 Tap the [Colour Start] or [B/W Start] key to start copying.

COPYING MULTIPLE ORIGINALS ON EACH BOOKLET PAGE (BOOKLET 2-Up/4-Up)

This function copies two or four original pages equally on one page of pamphlet copy paper.
This function is convenient for arranging minimum number of copies into an attractive booklet or pamphlet format.



- Booklet 2-Up/4-Up cannot be selected in easy mode.
- The following paper sizes and number of sheets are available for booklet 2-Up or 4-Up.
  Paper size:A3W, A3, B4, A4R, B5R, 12"x 18", 11"x 17", 8-1/2"x 14", 8-1/2"x 11"R
  Number of stapled sheets:Max. 15 sheets
- Scan the originals in order from the first page to the last page. The order of copying will be automatically adjusted by the machine.
  Eight or 16 original pages will be copied onto each sheet of paper. Blank pages will be automatically produced at the end if the number of original pages is not a multiple of eight or 16.

1 Place the original.

Place the original in the document feeder tray of the automatic document feeder, or on the document glass.
AUTOMATIC DOCUMENT FEEDER (page 1-47)
DOCUMENT GLASS (page 1-51)

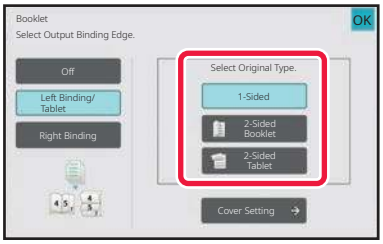
If the originals are 2-sided, place them in the document feeder tray.

2 Tap the [Staple Sort] key, and tap the [Saddle Stitch] key.

3 Select the binding edge.

To cancel the booklet setting:
Tap the [Off] key.

4



Tap the [1-Sided], [2-Sided Booklet] or [2-Sided Tablet] key as appropriate for the original.

When not inserting a cover, go to step 6.

5

When inserting a cover, tap the [Cover Setting] key, and tap the [On] key.

- **To change the cover input tray:**
  Tap the [Paper Tray] key to display the tray selection screen.
  Tap the cover input tray on the tray selection screen.
  For more information, see "SELECTING THE PAPER TRAY FOR COPYING (page 3-13)".
- To make a copy on a cover sheet, check the [Make Copy on Cover (Duplex)] box so that ☑ appears.

- If the cover will be copied on, label sheets, transparency film, and tab paper cannot be used.
- **To cancel all settings:**
  Tap the [CA] key.

6

Tap [N-Up] on the action panel.

7

Tap the key of the N-Up sheets you wish to use.

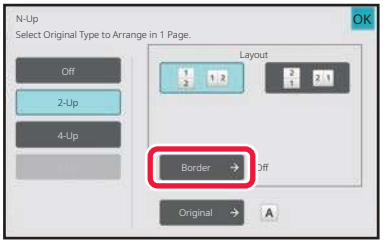
If needed, the images will be rotated.

To cancel the N-Up setting
Tap the [Off] key.

8

Select the layout.

9



Tap [Border], and select the border.

A line can be inserted between pages arranged on a sheet. After the settings are completed, tap [OK] key twice, and [Back] keys in sequence.

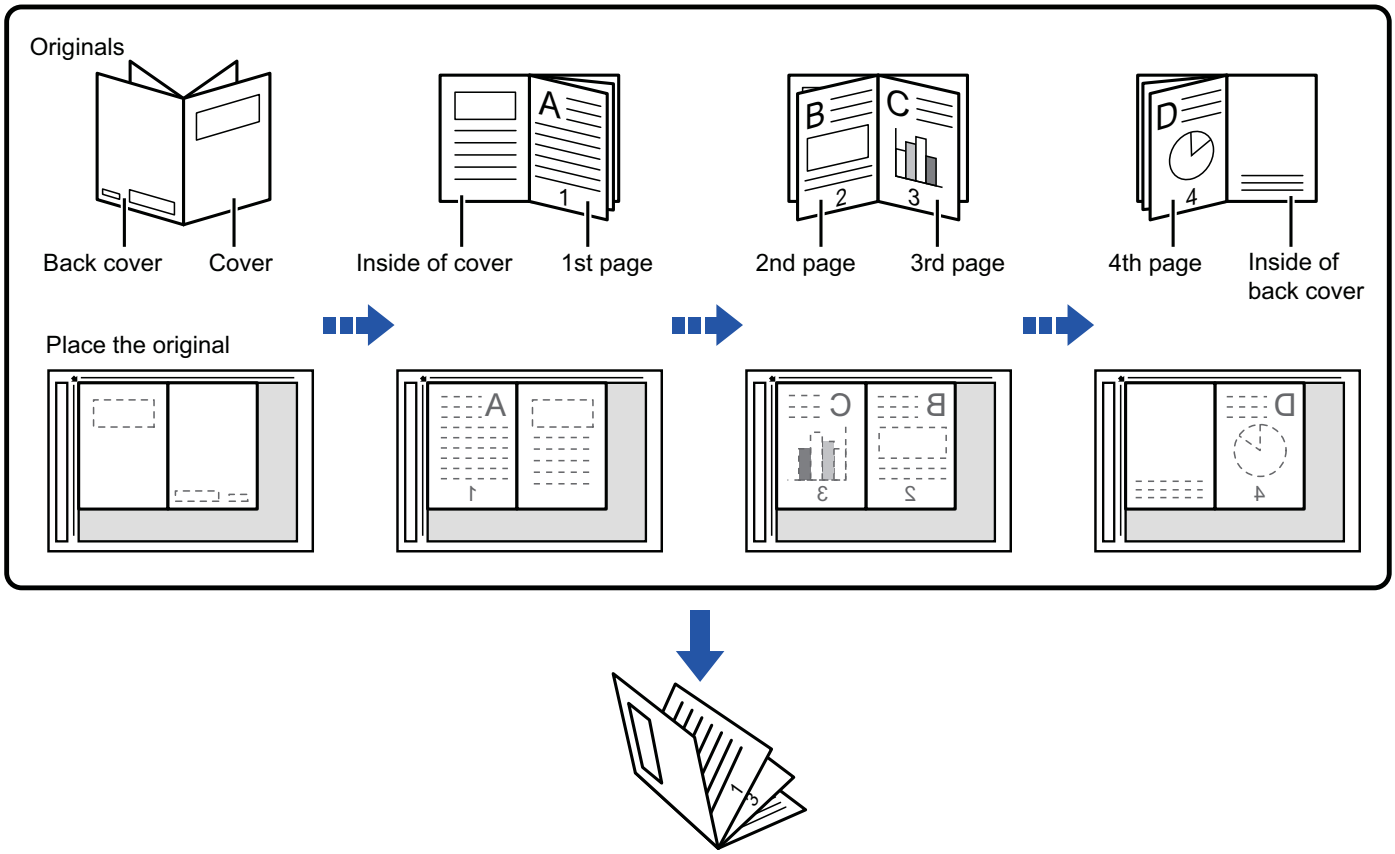
To cancel all settings:
Tap the [CA] key.

10

Tap the [Colour Start] or [B/W Start] key to start copying.

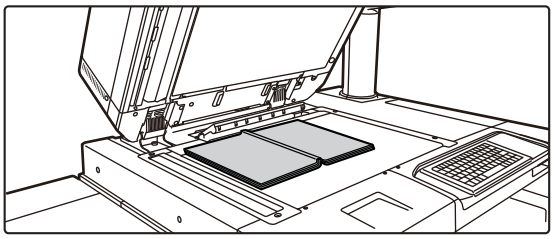
COPYING A PAMPHLET (BOOK COPY)

This function makes a copy of the two facing pages of an open book or other bound document.
Copies made with this function can be folded at the centre to create a booklet.
This function is convenient for arranging copies into an attractive booklet or pamphlet.
Book copy flow (when the original has 4 pages)
Scan the original in the order of "cover and back cover" → "inside of cover and 1st page" → "2nd and 3rd page" → "4th page and inside of back cover" to copy.



- Book Copy cannot be selected in easy mode.
- Book Copy must be specified before scanning the original.
- Four original pages will be copied onto each sheet of paper. Blank pages will be automatically added at the end if the total number of original pages is not a multiple of four.
- This function can be combined with saddle stitch or fold if a saddle stitch finisher is installed.
- When the book copy function is selected, 2-sided copying mode is automatically selected.
  When settings are selected that prevent 2-sided copying, the book copy function cannot be used.

1



Place the original on the document glass.

Place the opened pages of the "front and last sheets".
DOCUMENT GLASS (page 1-51)

2 Tap the [Others] key, and tap the [Book Copy] key.

3

Select a binding position.

When not inserting a cover, tap the [OK] and [Back] keys in sequence. Then, go to step 5.

To cancel the book copy setting:
Tap the [Off] key.

4 When inserting a cover, tap the [Cover Setting] key, and tap the [On] key.

To make a copy on the inserted cover sheet, check the [Make Copy on Cover (Duplex)] box so that ☑ appears.
After the settings are completed, tap the [OK] and [Back] keys in sequence.

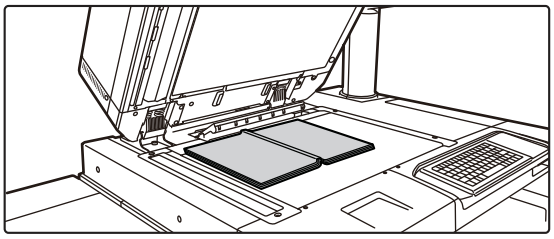
To change the cover input tray:
Tap the [Paper Tray] key to display the tray selection screen. Tap the cover input tray on the tray selection screen.
For more information, see "SELECTING THE PAPER TRAY FOR COPYING (page 3-13)".

- If the cover will be copied on, label sheets, transparency film, and tab paper cannot be used.
- This setting is not available when the covers/inserts function is disabled in the setting mode.

5 Tap the [Colour Start] or [B/W Start] key to scan the first original page.

Scanning of the original starts.

6



Place the next opened original pages, and tap the [Colour Start] or [B/W Start] key.

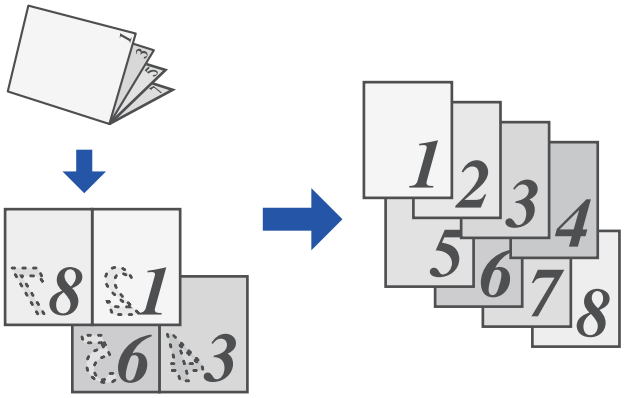
Tap the same key you tapped in step 5.
Repeat this step until all original pages have been scanned.
Scan the remaining original pages in the following order:
Inside of the front cover and the 1st page (facing pages)
The 2nd and 3rd pages (facing pages)
⋮
The last page and inside of back cover (facing pages)

- Copy settings cannot be changed when scanning additional pages.
- **To cancel all settings:**
  Tap the [CA] key.

7 **Tap the [Read-End] key to start copying.**

SPLITTING A PAMPHLET ORIGINAL BY PAGE (BOOK DIVIDE)

This function splits a saddle-stitch original such as a catalogue or a pamphlet page by page, and copies in sequence.

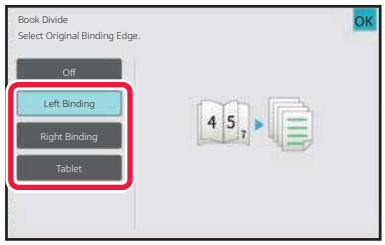


- Book Divide cannot be selected in easy mode.
- Book Divide must be specified before scanning the original.
- This function supports three original binding edges: left binding, right binding, and top open.
- The scanned original is split in the centre.

The document glass is not available for this function.

1 Tap the [Others] key, and tap the [Book Divide] key.

2 Select the binding edge of the pamphlet original.



Check the preview image displayed in the screen, and make sure that the binding edge is correct.

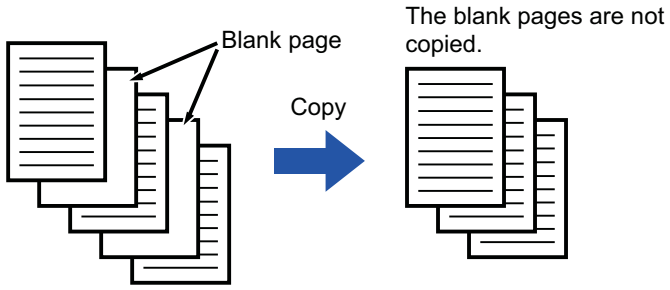
- **To cancel the Book Divide setting:**
  Tap the [Off] key.
- **To cancel all settings:**
  Tap the [CA] key.

3 Tap the [Colour Start] or [B/W Start] key to start copying.

PAPER, AND TIME SAVING FUNCTIONS

SKIPPING BLANK PAGES IN AN ORIGINAL (BLANK PAGE SKIP)

If the scanned original contains blank pages, this function skips them to copy only non-blank pages.
The machine detects blank pages, enabling you to skip useless copies without checking an original.



- If an original of which one side is blank is scanned, blank pages are skipped for 2-sided copying.
- Depending on the original, some pages that are not blank may be detected as blank pages and thus not being copied, and some pages that are blank may not be detected as blank and thus copied.

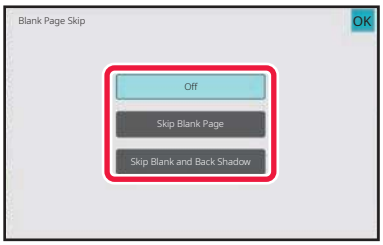
To use Blank Page Skip in Easy mode
In "Settings (administrator)", select [System Settings] → [Common Settings] → [Operation Settings] → [Easy Mode Settings] → [Easy Copy].

1 Place the original.

Place the original in the document feeder tray of the automatic document feeder, or on the document glass.
AUTOMATIC DOCUMENT FEEDER (page 1-47)
DOCUMENT GLASS (page 1-51)

2 Tap the [Others] key, and tap the [Blank Page Skip] key.

3



Tap the [Skip Blank Page] or [Skip Blank and Back Shadow] key.

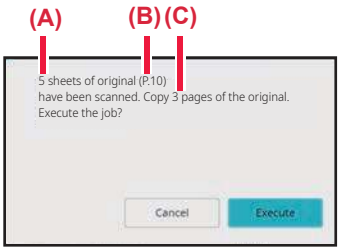
After the settings are completed, tap [OK] and [Back] keys in sequence.

To cancel all settings:
Tap the [CA] key.

4

Tap the [Colour Start] or [B/W Start] key.

5

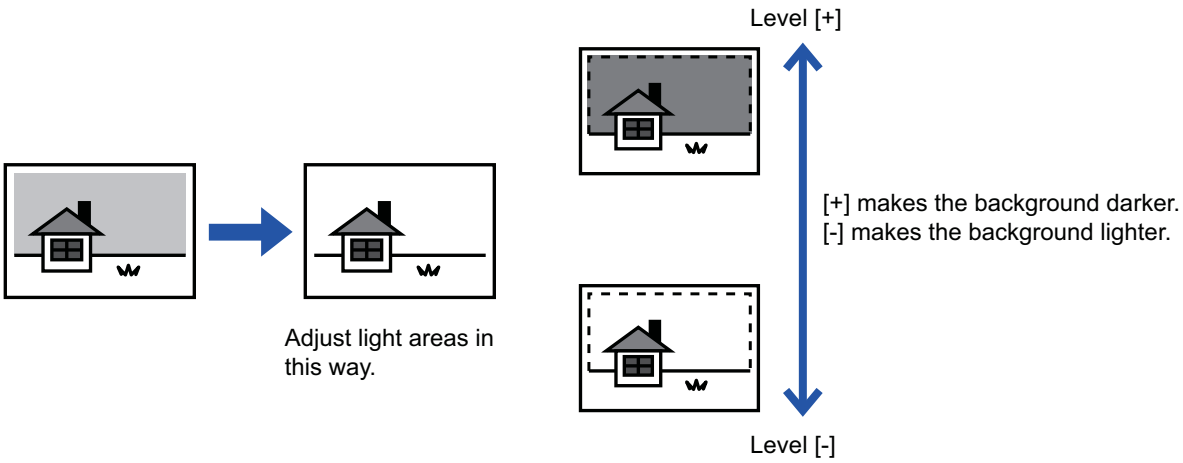


Check the confirmation message, and tap the [Execute] key to start copying.

On the confirmation screen, the number of scanned original sheets appears in (A), the number of scanned sides in (B), and the number of copies excluding blank pages in (C).
For example, if five original sheets that include two blank pages are scanned by duplex scanning, the result is displayed as follows:
5 pages of original have been scanned. (P.10)
Copy 8 pages of originals.

ADJUSTING THE BACKGROUND BY MAKING LIGHT AREAS OF THE ORIGINAL DARKER OR LIGHTER (BACKGROUND ADJUSTMENT)

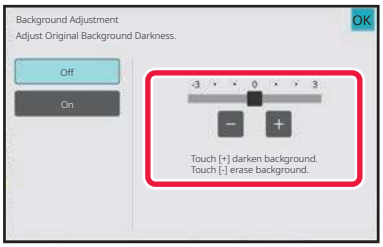
You can adjust the background by making light areas of the original darker or lighter.
Changing the level of [Background Adjustment] to the [+] side makes the background darker, while changing to the [-] side makes it lighter.
Darkness of the light area can be adjusted by this function.



- Background Adjustment cannot be selected in easy mode.
- You must select Background Adjustment before scanning the original.

1 Tap the [Others] key, and tap the [Background Adjustment] key.

2



Tap [−] [+] or move the slider to set the value.

After the settings are completed, tap [OK] and [Back] keys in sequence.

To cancel the Background Adjustment setting:
Tap the [Off] key.

3 Place the original.

Place the original in the document feeder tray of the automatic document feeder, or on the document glass.
AUTOMATIC DOCUMENT FEEDER (page 1-47)
DOCUMENT GLASS (page 1-51)

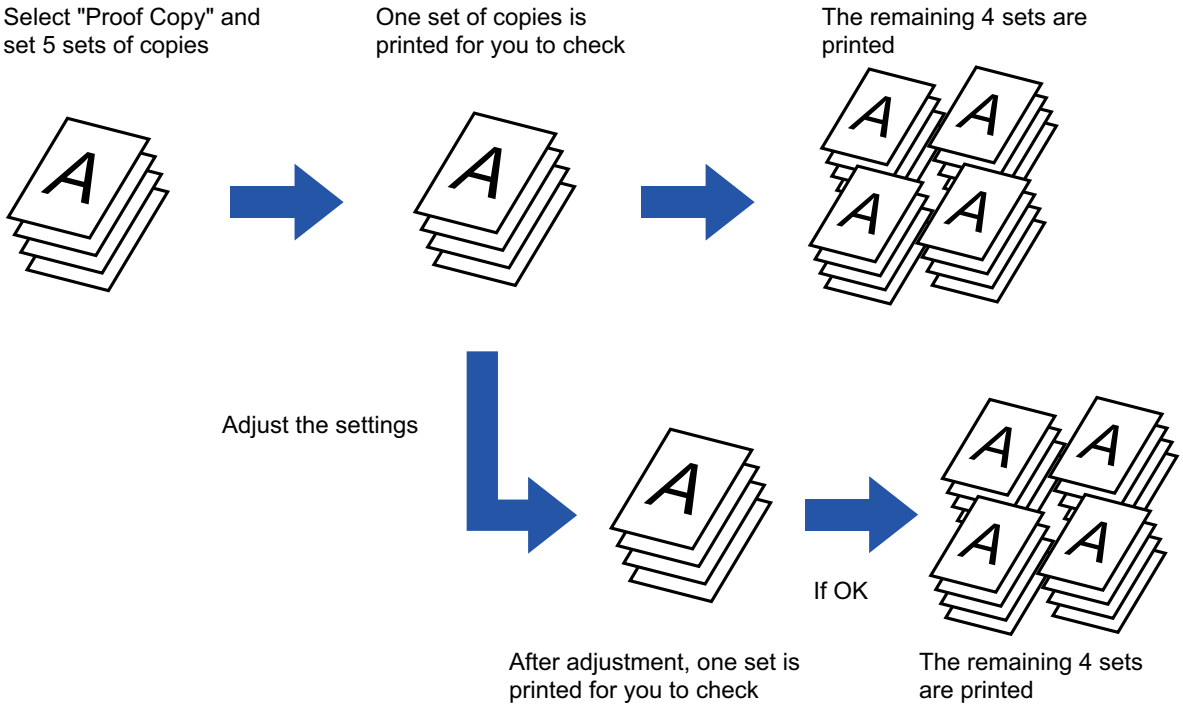
To cancel all settings:
Tap the [CA] key.

4 Tap the [Colour Start] or [B/W Start] key to start copying.

MAKING A PROOF COPY (PROOF COPY)

This function makes a proof copy before printing the specified number of copies. Check the preview image with a proof copy. If necessary, change the settings.Using this function stores the scanned original in the machine, saving you the trouble of re-scanning the original in the changed setting.

Proof copy flow



- Proof Copy cannot be selected in easy mode.
- Proof Copy must be specified before scanning the original.
- If Proof Copy is executed while the machine is printing another job, the job in progress is interrupted, and a proof copy is printed preferentially. The interrupted job will resume after proof copying has been completed.
  However, if proof copy is executed during printing of a job for which both 2-sided printing and staple function are enabled, the proof copy will be printed after the job in progress is finished.
  If the [Start Print] key is tapped to execute printing of the remaining sets while the machine is printing another job, the remaining sets will be printed after all previously reserved jobs are completed.

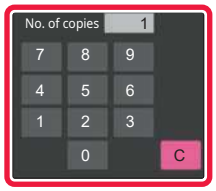
1 Place the original.

Place the original in the document feeder tray of the automatic document feeder, or on the document glass.
AUTOMATIC DOCUMENT FEEDER (page 1-47)
DOCUMENT GLASS (page 1-51)

2 As necessary, specify the required functions such as "Exposure" and "Copy Ratio".

To cancel all settings:
Tap the [CA] key.

3

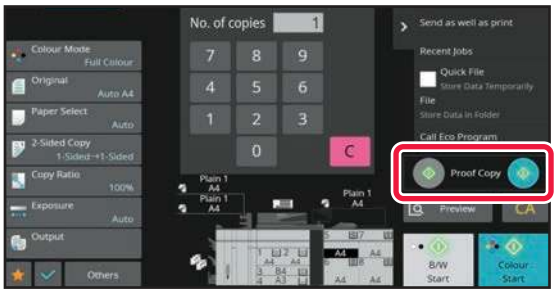


Set the number of copies (number of sets) using the numeric keys.

Up to 9999 copies (sets) can be set.

If an incorrect number of copies is set
Tap the [C] key, and enter the correct number.

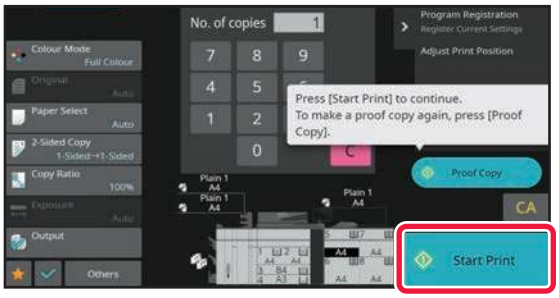
4



Tap the [Proof Copy] key.

Make only one set of copies.

5



Check the copy result. If no problem is found, tap the [Start Print] key.

As necessary, change the settings and repeat proof copying until you are satisfied with the copy result.

You can also change the number of copies. To change the number of copies, use the numeric keys.

- In Proof Copy, unavailable function keys are not displayed.
- Some available functions may be restricted.
- **To cancel all settings:**
  Tap the [CA] key.

CHECKING THE NUMBER OF SCANNED ORIGINAL SHEETS (ORIGINAL COUNT)

This function counts the number of scanned original sheets, and displays the result before making a copy.
By allowing you to check the number of original sheets that were scanned, this helps reduce the occurrence of copy mistakes.

- Original count cannot be selected in easy mode.
- The count result is displayed with the number of scanned original sheets, not the number of scanned original pages. For example, when 2-sided copying is performed using one original, the number "1" will appear to indicate that one original sheet was scanned, not "2" to indicate the front-side page and the reverse side page.
- Original Count must be specified before scanning the original.

1 Tap the [Others] key, and tap the [Original Count] key.

A checkmark appears on the icon.
After the settings are completed, tap the [Back] key.

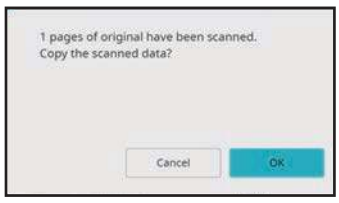
To cancel the Original Count setting:
Tap the [Original Count] key to uncheck it.

2 Place the original in the document feeder tray of the automatic document feeder.

AUTOMATIC DOCUMENT FEEDER (page 1-47)

3 Tap the [Colour Start] or [B/W Start] key.

4 Check the number of original sheets.



The number that is displayed is the number of scanned original sheets, not the number of scanned original pages. For example, when 2-sided copying is performed using one original, the number "1" will appear to indicate that one original sheet was scanned, not "2" to indicate the front-side page and the reverse side page.

If the displayed number of original sheets is different from the actual number of sheets
Tap the [Cancel] key to stop the job.

5 Tap the [OK] key to start copying.

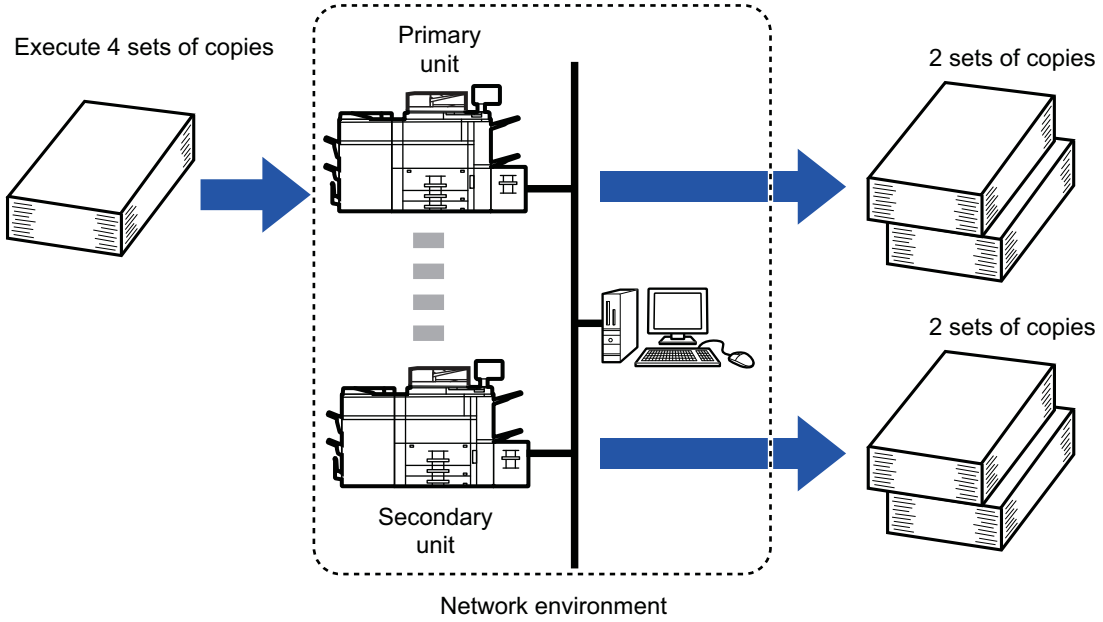
If this function is combined with [Job Build], the count result is displayed after the [Read-End] key has been tapped.

USING TWO MACHINES TO REDUCE THE COPY TIME (TANDEM COPY)

This function shares a copy job half-and-half between two machines connected to the network, enabling the reduction of the copy time.

Primary unit and secondary unit

The primary unit performs only scanning, and a secondary unit registered in the primary unit performs only printing without scanning the original.



- Tandem Copy cannot be selected in easy mode.
- To use this function, two machines must be connected to your network.
- Even if more machines are connected to the network, this function can only be used to have one other machine share a job.
- To configure the tandem connection setting, register IP address information of the secondary unit in the primary unit. For the port number, it is best to use the initial setting (50001). Unless you experience difficulty with this setting, do not change the port number. The tandem setting should be configured by your network administrator. If the primary unit and secondary unit will switch roles, configure the IP address of the primary unit in the secondary unit. The same port number can be used for both machines.
- In this situation:
  A saddle stitch finisher is installed in the primary unit while not installed in a secondary unit.
  - Tandem Copy is enabled when specifying copies without stapling.
  - Tandem Copy is disabled when specifying copies with stapling.

  As shown here, if Tandem Copy is enabled using a function provided in the primary unit and not provided in a secondary unit, a message will appear.
- If a machine runs out of paper
  If either the primary unit or the secondary unit run out of paper, the machine that ran out of paper will hold the job while the machine that still has paper continues the job. When paper is added to the machine that ran out, the job resumes.
- If user authentication is specified
  - Tandem Copy is enabled when user authentication is specified in the primary unit.
  - Tandem Copy is disabled when user authentication is specified in the secondary unit while it is not specified in the primary unit.
- If an odd number of sets is being made, one more set is output to the primary unit.

1 Place the original.

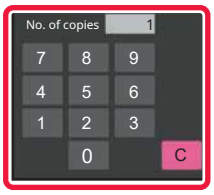
Place the original in the document feeder tray of the automatic document feeder, or on the document glass.
When using the document glass to scan multiple original pages, change the original and tap the [Colour Start] or [B/W Start] key.
AUTOMATIC DOCUMENT FEEDER (page 1-47)
DOCUMENT GLASS (page 1-51)

2 Tap the [Others] key, and tap the [Tandem Copy] key.

A checkmark appears on the icon.
After the settings are completed, tap the [Back] key.

To cancel the Tandem Copy setting:
Tap the [Tandem Copy] key to uncheck it.

3 Tap the number of copies key to specify the number of copies.



Up to 9999 copies (sets) can be set. The specified number of copies are shared between the primary unit and secondary unit. If the number of copies is odd, the primary unit makes more copies than the secondary unit.

- **If an incorrect number of copies is set:**
  Tap the [C] key and then enter the correct number.
- **To cancel all settings:**
  Tap the [CA] key.

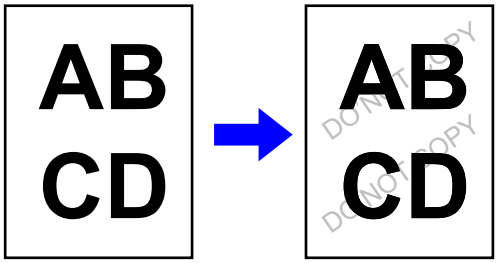
4 Tap the [Colour Start] or [B/W Start] key to start copying.

To cancel Tandem Copy:
Tap the [Cancel Copy] keys on both the primary unit and secondary unit.

SECURITY REINFORCEMENT FUNCTIONS

PADDING UNAUTHORISED COPY PREVENTION DATA (HIDDEN PATTERN PRINT)

Characters to prevent unauthorised copying such as pre-set or customized text are placed as invisible characters in a background pattern.
When an output sheet with a pattern print is copied, the hidden characters will appear.



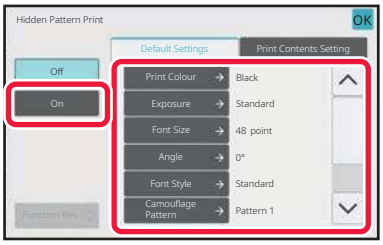
- Hidden Pattern Print cannot be selected in easy mode.
- "Hidden Pattern Print" is a function provided for the purpose of deterring unauthorised copying. It does not guarantee the prevention of information leakage.
- Text may not be completely hidden on an output sheet with a hidden pattern print under certain machine conditions. In such a case, adjust the contrast by selecting the [Hidden Pattern Print Setting] from the "Settings (administrator)".
- When copying an output sheet with a hidden pattern print, the hidden pattern may not emerge depending on settings other than "Hidden Pattern Print".
- The hidden pattern may not emerge on copies with certain types of devices or under certain setting conditions used to copy an output sheet with a hidden pattern print.

1 **Place the original.**

Place the original in the document feeder tray of the automatic document feeder, or on the document glass.
AUTOMATIC DOCUMENT FEEDER (page 1-47)
DOCUMENT GLASS (page 1-51)

2 **Tap the [Others] key, and tap the [Hidden Pattern Print] key.**

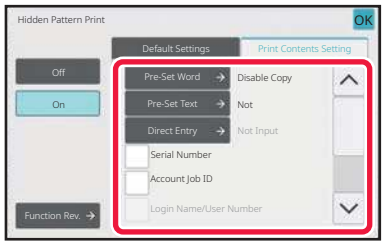
3



Tap the [On] key, and specify each item in the [Default Settings] tab as required.

- We recommend you to select the [Positive] option for the "Method".
- The black background pattern is printed in the following cases even when you set the [Print Colour] to "Magenta" or "Cyan":
  If the colour mode is set to "B/W"
  If the black and white mode is determined automatically

4



Specify each item in the [Print Contents Setting] tab as required.

To specify print settings, you can select the required one from pre-set text or use the soft keyboard. You can also print serial number and account job ID.
After the settings are completed, tap [OK] and [Back] keys in sequence.

- **To cancel the Hidden Pattern Print setting:**
  Tap the [Off] key.
- Tapping the [Function Rev.] key displays the settings of the [Print Contents Setting] tab.
- The hidden pattern print preview may slightly differ from the actual pattern and exposure as the preview is used for simple pattern colour checking.
- **To cancel all settings:**
  Tap the [CA] key.

5

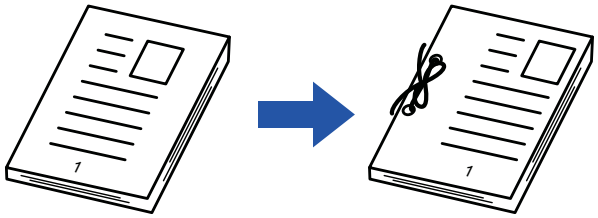
Tap the [Colour Start] or [B/W Start] key to start copying.

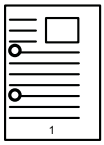
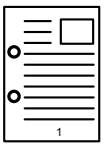
OUTPUT POSITION AND MARGIN ADJUSTMENT FUNCTIONS

ADDING MARGINS (MARGIN SHIFT)

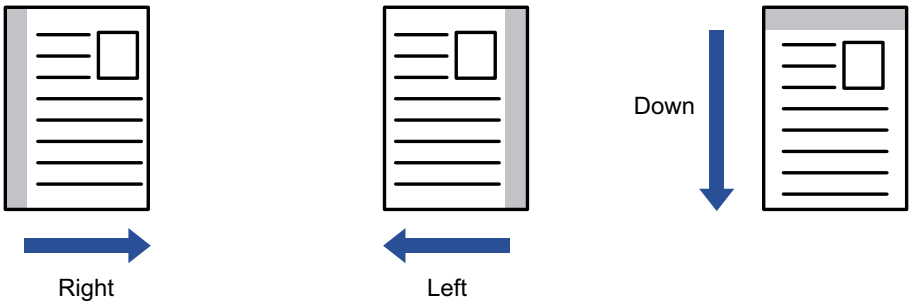
This function shifts the copy image right, left or down to adjust the margin.
This is convenient when you wish to bind the copies with a string or in a binder.

Shifting the image to the right so the copies can be bound at the left edge



Not using the Margin Shift	Using the Margin Shift
	
The punch holes cut off part of the image.	The image is moved to allow space for the holes so the image is not cut off.

Margin Shift



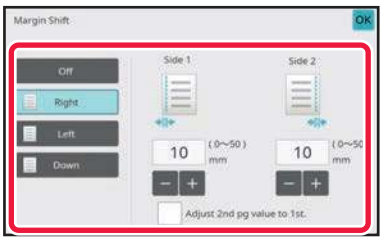
- Margin Shift cannot be selected in easy mode.
- Rotation copy cannot be used in combination with the margin shift function.

1 Place the original.

Place the original in the document feeder tray of the automatic document feeder, or on the document glass.
AUTOMATIC DOCUMENT FEEDER (page 1-47)
DOCUMENT GLASS (page 1-51)

2 Tap the [Others] key, and tap the [Margin Shift] key.

3 Tap the image shift direction.



4 Sets a margin shift width.

Tap the numeric value display indicating the margin shift area on the front side or reverse side, and enter the area using the numeric keys.
After the settings are completed, tap [OK] and [Back] keys in sequence.

If you set the [Adjust 2nd pg value to 1st.] checkbox to ☐, 🔗 goes out and you can set sides 1 and 2 separately.

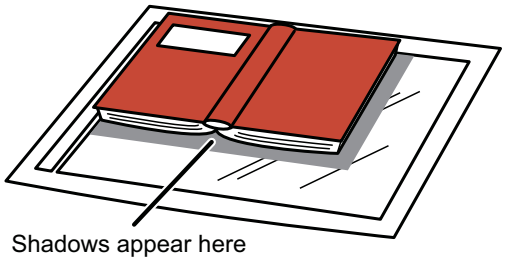
- **To cancel the margin shift setting:**
  Tap the [Off] key.
- **To cancel all settings:**
  Tap the [CA] key.

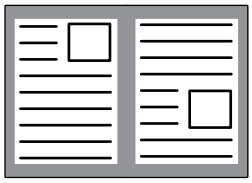
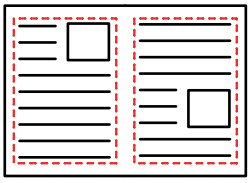
5 Tap the [Colour Start] or [B/W Start] key to start copying.

ERASING PERIPHERAL SHADOWS FOR COPYING (ERASE)

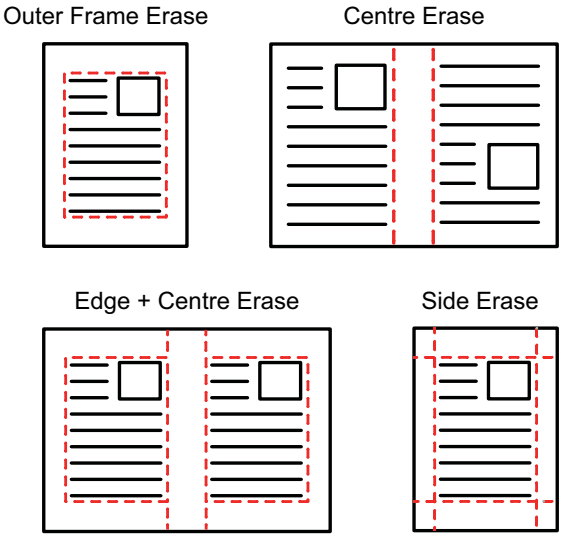
The erase function is used to erase shadows around the edges of copies that occur when copying thick originals or books.

When a thick book is copied



Not using the Erase	Using the Erase
	
Shadows appear on the copy	Shadows do not appear on the copy

Erase modes (Outer Frame Erase, Centre Erase, Edge + Centre Erase, Side Erase)



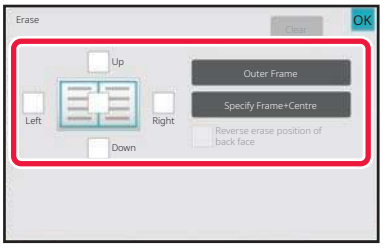
- Erase cannot be selected in easy mode.
- If a ratio setting is used in combination with an erase setting, the erase width will change according to the selected ratio. If the erase width setting is 1" (20 mm) and the image is reduced to 50%, the erase width will be 1/2" (10 mm).
- This function erases the parts of the image where shadows tend to form, but does not detect shadows and erase only the shadows.
- When Erase is selected, the orientation of the original is automatically set to portrait.

1 Place the original.

Place the original in the document feeder tray of the automatic document feeder, or on the document glass.
AUTOMATIC DOCUMENT FEEDER (page 1-47)
DOCUMENT GLASS (page 1-51)

2 Tap the [Others] key, and tap the [Erase] key.

3



Tap the checkbox of the edge that you wish to erase, and specify the erase position.

Check that the tapped checkbox is set to ☑.
If the [Outer Frame] key is tapped, the [Up], [Down], [Left], and [Right] checkboxes are set to ☑.
If the [Specify Frame+Centre] key is tapped, all the checkboxes are set to ☑.

Specify the erase edge on the reverse side when erasing edges of one to three sides of Up, Down, Left, and Right on the front side to scan a 2-sided original.

- If the [Reverse erase position of back face] checkbox is set to ☑, the edge in the position opposite to the erased edge on the front side will be erased.
- If the [Reverse erase position of back face] checkbox is set to ☐, the edge in the same position as on the front side will be erased.

4 Specify the erase width.

Tap the numeric value display indicating the erase width area on the front side or reverse side, and enter the area using the numeric keys.
After the settings are completed, tap [OK] and [Back] keys in sequence.

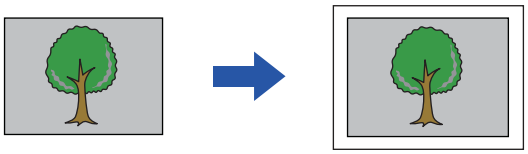
To quickly set the area, first specify a value close to the desired value by the numeric keys, then adjust it with − +.

- **To cancel the erase setting:**
  Tap the [Clear] key.
- **To cancel all settings:**
  Tap the [CA] key.

5 Tap the [Colour Start] or [B/W Start] key to start copying.

COPYING ORIGINALS WITH NO EDGE CUT-OFF (FULL BLEED COPY)

This feature lets you copy an entire original to paper larger than the original size with no image cut-off at the edges.



- Full Bleed Copy cannot be selected in easy mode.
- The punch function cannot be used.

1 Tap the [Others] key, and tap the [Full Bleed Copy] key.

"Select larger paper size than output image size of original." is displayed on the page.
Tap [OK] key.
When you have finished selecting other settings, tap the [Back] key.

To cancel the full bleed copy setting:
Tap the [Full Bleed Copy] key to uncheck it.

2 Place the original.

AUTOMATIC DOCUMENT FEEDER (page 1-47)
DOCUMENT GLASS (page 1-51)

3 Select paper larger than the output image

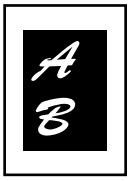
SELECTING THE PAPER TRAY FOR COPYING (page 3-13)
SPECIFYING A TYPE AND SIZE OF PAPER LOADED ON BYPASS TRAY (page 3-36)

To cancel all settings:
Tap the [CA] key.

4 Tap the [Colour Start] or [B/W Start] key to start copying.

COPYING IN THE CENTRE OF THE PAPER (CENTRING)

This function centres the copied image on the paper.
This lets you place the image in the centre of the paper when the original size is smaller than the paper size or when the image is reduced.

Not using the centring function	Using the centring function
	

- Centring cannot be selected in easy mode.
- Centring must be specified before scanning the original.

- When the original size or the paper size is displayed as a special size, this function cannot be used.
- This function cannot be used in combination with an enlargement setting. If enlargement of 101% or more is selected, the enlargement is automatically returned to 100%.

1 Tap the [Others] key, and tap the [Centring] key.

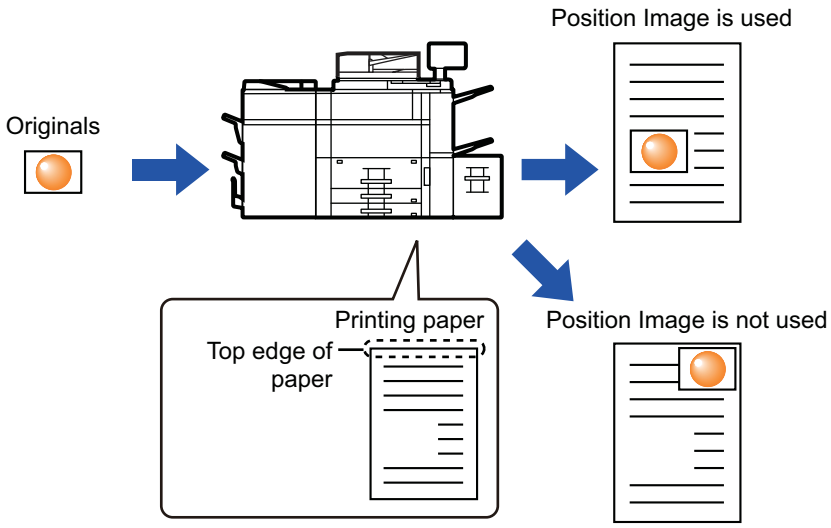
A checkmark appears on the icon.
After the settings are completed, tap the [Back] key.

- **To cancel the centring setting:**
  Tap the [Centring] key to clear the checkmark.
- **To cancel all settings:**
  Tap the [CA] key.

2 Tap the [Colour Start] or [B/W Start] key to start copying.

SPECIFYING A PAPER POSITION (POSITION IMAGE)

This function moves the scanned original to a specified position to make a copy.
You can make a copy in any desired position as you can fine adjust the position.
We recommend that you specify the top as the starting side of the original.



Position Image cannot be selected in easy mode.

1 Copy the original that you want to use for Move Copy.

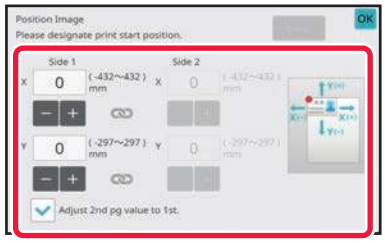
Copying is performed without using move copy.

2 Measure the movement amount with the top as the starting side of the output copy.

3 Tap the [Others] key, and tap the [Position Image] key.

Tap the [Original] key and specify the orientation of the original to have the orientation be correctly recognized.
SPECIFYING THE ORIENTATION OF THE ORIGINAL (page 3-29)

4



Sets a movement distance.

Tap the area indicating the movement distance on the front or reverse side, and enter the distance using numeric keys. After the settings are completed, tap [OK] and [Back] keys in sequence.

- To quickly set the area, first specify a value close to the desired value by the numeric keys, then adjust it with − +.
- If you set the [Adjust 2nd pg value to 1st.] checkbox to ☐, goes out and you can set sides 1 and 2 separately.
- If you want to copy in the horizontal orientation, specify "Left" as the starting side of the original.
  Even if you copied in the horizontal orientation, setting the starting side of the original to the top enables measurement of the movement distance in the same way as in the vertical orientation.

To cancel the Position Image setting:
Tap the [Clear] key.

5

Place the original.

Place the original in the document feeder tray of the automatic document feeder, or on the document glass.
AUTOMATIC DOCUMENT FEEDER (page 1-47)
DOCUMENT GLASS (page 1-51)

To cancel all settings:
Tap the [CA] key.

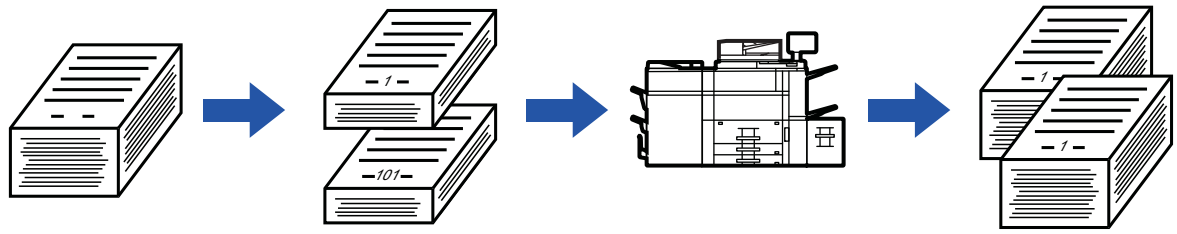
6

Tap the [Colour Start] or [B/W Start] key to start copying.

SCANNING FUNCTIONS

COLLECTIVELY SCANNING A LARGE NUMBER OF ORIGINALS (JOB BUILD)

This function divides the originals into sets and feeds each set through the automatic document feeder one set at a time when copying a very large number of originals.
This saves you the trouble of sorting the copies.
When scanning originals that are separated into sets, scan the set that has the first page first.
The individual copy settings can be configured for each set of originals to be scanned separately.
Up to 100 sets of originals can be scanned for one job.



- You must select Job Build mode before scanning the original.
- If you needed to change all original settings, change before scanning the original.
- If the Quick File Folder of document filing mode is full, copying in job build mode will be impeded. Delete unnecessary files from the Quick File Folder.

The Job Build mode cannot be combined with other functions.

- Dual Page Copy
- Book Copy
- Card shot
- Multi-Page Enlargement
- Book Divide
- Repeat Layout

To use Job Build in Easy mode
In "Settings (administrator)", select [System Settings] → [Common Settings] → [Operation Settings] → [Easy Mode Settings] → [Easy Copy].

Copying in job build mode

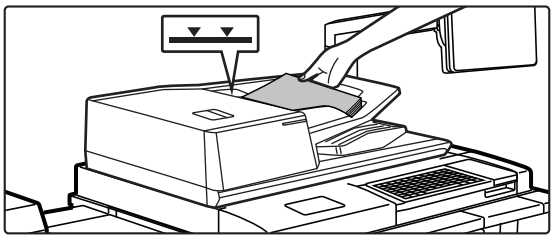
1 **Tap the [Others] key, and tap the [Job Build] key.**

A checkmark appears on the icon.
After the settings are completed, tap the [OK] key.

To cancel the job build setting
Tap the [Job Build] key to uncheck it.

2 Change settings as needed.

3 Place the original in the document feeder tray of the automatic document feeder, and tap the [Start] key to scan the first original.



Insert the originals all the way into the document feeder tray. Originals can be stacked up to the indicator line.
AUTOMATIC DOCUMENT FEEDER (page 1-47)

4 Place the next set of originals and tap the [Start] key.

Repeat this step until all originals have been scanned.

- To change copy settings for each set of originals, tap the [Change Setting] key. For more information, see "Changing the copy settings for each set of originals (page 3-102)".
- If you tap the [Preview] key, you cannot scan additional pages.

5 Repeat until all pages have been scanned and check the preview image in the preview screen.

To cancel all settings:
Tap the [CA] key.

6 Tap the [Read-End] key to start copying.

Changing the copy settings for each set of originals

As necessary, change copy settings for each set of originals.
Perform the steps below before scanning the next set of originals in step 4 of "Copying in job build mode (page 3-100)".

A [Separator Page] setting cannot be changed for the second and later sets.

1 Tap the [Change Setting] key.

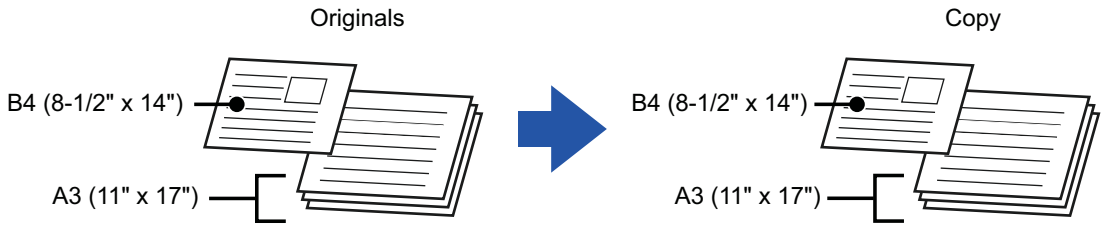
2 Change copy settings.

3 Place the next set of originals and tap the [Start] key.

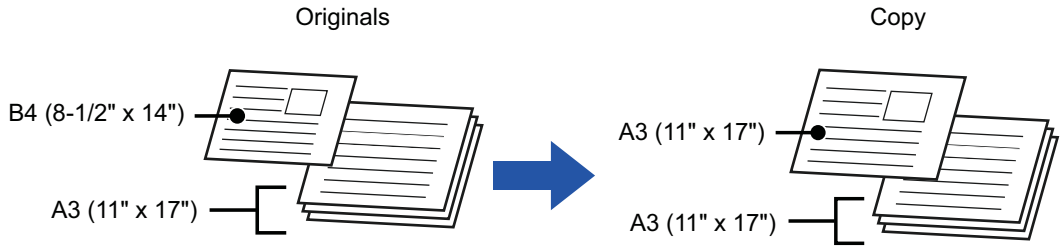
Repeat this step until all originals have been scanned.

SCANNING ORIGINALS OF DIFFERENT SIZES (MIXED SIZE ORIGINAL)

This feature copies originals in different sizes at the same time even when B4 (8-1/2" x 14") size originals are mixed with A3 (11" x 17") size originals.
When scanning the originals, the machine automatically detects the size of each original and uses paper appropriate for that size.
When mixed size original is combined with auto ratio selection, the ratio is adjusted individually for each original according to the selected paper size, enabling printing on a uniform paper size.



When mixed size original is combined with auto ratio selection
(When A3 (11" x 17") is selected with the auto ratio selection, B4 (8-1/2" x 14") size original is enlarged to A3 (11" x 17") size for printing.)



B4 (8-1/2" x 14") size original is enlarged to A3 (11" x 17") size for printing.

There are two settings for mixed size originals.

Same Width	Use this setting for originals that are in 2 types of different sizes but have sides that are the same length. The originals are inserted in the document feeder tray with the sides that are the same length aligned together on the left. • 8-1/2" x 14" and 8-1/2" x 11"R • 8-1/2" x 14" and 5-1/2" x 8-1/2" • 8-1/2" x 13" and 8-1/2" x 11"R • 8-1/2" x 13" and 5-1/2" x 8-1/2" • 8-1/2" x 11"R and 5-1/2" x 8-1/2" • A3 and A4 • B4 and B5 • A4R and A5 • 11" x 17" and 8-1/2" x 11"

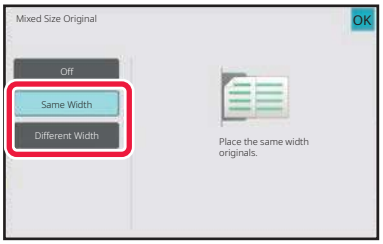
Different Width	Use this setting when the originals are in 2 types of different sizes and do not have sides that are the same length. This setting can only be used for the following combinations of sizes: • A3 and B4 • A3 and B5 • B4 and A5 • A4 and B5 • B4 and A4R • B4 and A5 • B5 and A4R • B5 and A5 • 11"x17" and 8-1/2"x14" • 11"x17" and 8-1/2"x13" • 11"x17" and 5-1/2"x8-1/2" Use this setting when the originals are in 3 types of different sizes and do not have sides that are the same length. This setting can only be used for the following combinations of sizes: • A4R, B4, and A3 • A5, B4, and A3 • A4R, B5, and A3 • A5, B5, and A3 • A4R, A4, and B4 • A5, A4, and B4 • B5, A4R, and A4 • A5, B5, and A4 • B5R, A4R, and B4 • A5, B5R, and B4 • B5R, A4R, and B5 • A5, B5, and B5R

- Mixed Size Original cannot be selected in easy mode.
- Mixed Size Original must be specified before scanning the original.

When [Different Width] is selected, the staple function cannot be used.

1 Tap the [Others] key, and tap the [Mixed Size Original] key.

2

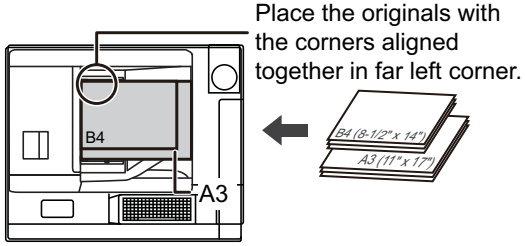


Tap the [Same Width] key or the [Different Width] key as appropriate for the originals.

After the settings are completed, tap [OK] and [Back] keys in sequence.

To cancel the mixed size original setting
Tap the [Off] key.

3



Place the originals with the corners aligned together in far left corner.

Place the original face up on the document feeder tray with the corners aligned together in far left corner.

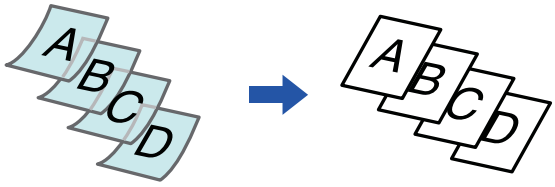
Place the original as shown on the Mixed Size Original screen.

For mixed size originals, set "Original" to "Auto".

4 **Tap the [Colour Start] or [B/W Start] key to start copying.**

SCANNING THIN ORIGINALS (SLOW SCAN MODE)

When you wish to scan thin originals using the automatic document feeder, you can use this function, which helps prevent thin originals from misfeeding.



- Slow Scan Mode cannot be selected in easy mode.
- Slow Scan Mode must be specified before scanning the original.

1 Tap the [Others] key, and tap the [Slow Scan Mode] key.

A checkmark appears on the icon.
After the settings are completed, tap the [Back] key.

To cancel slow scan mode:
Tap the [Slow Scan Mode] key to clear the checkmark.

2 Place the original in the document feeder tray of the automatic document feeder.

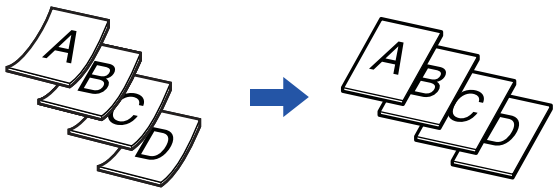
AUTOMATIC DOCUMENT FEEDER (page 1-47)

If the originals are inserted with too much force, they may crumple and misfeed.

3 Tap the [Colour Start] or [B/W Start] key to start copying.

SCANNING HEAVY ORIGINALS (HEAVY PAPER SCAN)

When you wish to scan heavy originals using the automatic document feeder, you can use this function, which helps prevent heavy originals from misfeeding.



- Heavy Paper Scan cannot be selected in easy mode.
- Heavy Paper Scan must be specified before scanning the original.

1 Tap the [Others] key, and tap the [Heavy Paper Scan] key.

A checkmark appears on the icon.
After the settings are completed, tap the [Back] key.

To cancel Heavy Paper Scan:
Tap the [Heavy Paper Scan] key to clear the checkmark.

2 Place the original in the document feeder tray of the automatic document feeder.

AUTOMATIC DOCUMENT FEEDER (page 1-47)

If the originals are inserted with too much force, they may crumple and misfeed.

3 Tap the [Colour Start] or [B/W Start] key to start copying.

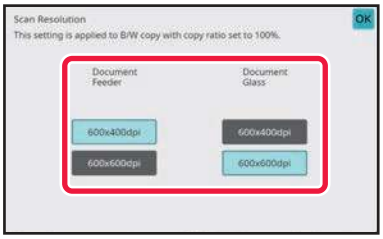
ADJUSTING RESOLUTION WHEN SCANNING (RESOLUTION)

This function adjusts the resolution when scanning the original, enabling the high-quality output or speed-priority output according to the application.

- Resolution cannot be selected in easy mode.
- Resolution must be specified before scanning the original.
- The resolution setting is applied when making a full-size black & white copy.

1 Tap the [Others] key, and tap the [Scan Resolution] key.

2



Select the resolution.

The resolution can be set to both the document feeder and document glass.
After the settings are completed, tap [OK] and [Back] keys in sequence.

3 Place the original.

Place the original in the document feeder tray of the automatic document feeder, or on the document glass.
AUTOMATIC DOCUMENT FEEDER (page 1-47)
DOCUMENT GLASS (page 1-51)

4 Tap the [B/W Start] key to start copying.

TEXT AND IMAGE ADDITION FUNCTIONS

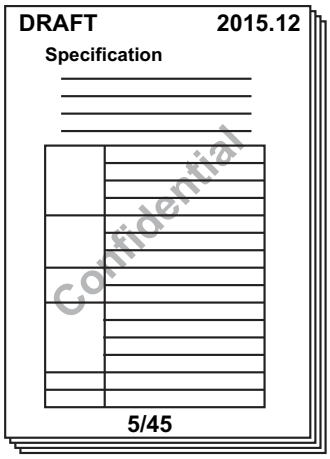
PRINTING DATES, PAGE NUMBERS, AND WATERMARKS (STAMP)

This function prints information such as the "Date" or "Stamp", which is not shown on the original, on copies. You can print the following six types of information.

- Date
- Page No.
- Stamp
- Copies
- Text
- Watermark

For the stamp or watermark, you can print text such as "CONFIDENTIAL" or "PRIORITY". You can print pre-set text or any characters as the text.

Each of the items above can be printed on the header or footer of each sheet.



- Stamp cannot be selected in easy mode.
- If the selected stamp content of one position overlaps the stamp content of another position, priority will be given in the following order: watermark, right side, left side, centre. Content that is hidden due to overlapping will not be printed.
- Text will be printed at the preset size regardless of the copy ratio or paper size setting.
- Text will be printed at the preset exposure regardless of the exposure setting.
- Depending on the size of the paper, some printed content may be cut off or shifted out of position.

Text Setting (Stamp) in Print menu

In "Settings (administrator)", select [System Settings] → [Copy Settings] → [Condition Settings] → [Text /Image Printing] → [Text Settings (Stamp)]

Register preset text to be used in [Stamp].

When [Stamp] is combined with other functions:

Combined function name	Print operation
Margin Shift	Together with the image, the stamp content is shifted the amount of the margin width.
Tab Copy Centring	Unlike a copy image that moves, the image will be printed in the position set in the stamp.
Dual Page Copy Book Divide Card Shot	Stamp items are printed for each copy sheet.
N-Up	Stamp items are printed for each original page.

Combined function name	Print operation
Booklet Book Copy	Stamp items are printed for each page when compiling.
Covers/Inserts	Use the stamp settings to select whether or not the item is printed on inserted covers and inserts.

1 Place the original.

Place the original in the document feeder tray of the automatic document feeder, or on the document glass.
AUTOMATIC DOCUMENT FEEDER (page 1-47)
DOCUMENT GLASS (page 1-51)

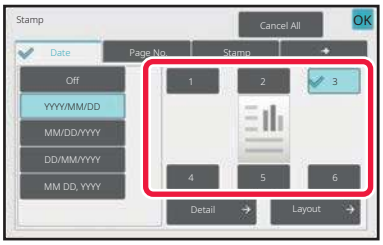
2 Tap the [Others] key, and tap the [Stamp] key.

3 Tap a tab to be printed, and tap the format.

The format of the [Text] tab can be entered using pre-set text or soft keyboard.
Setting using the [Text] tab (page 3-111)

When you tap the tab, the display tab is switched.

4 Tap a key of the desired print position.



Tap any of [1] to [6] keys.

- Tapping the [Detail] key allows you to configure setting for each setting position.
- Tapping the [Layout] key allows you to check the printing position or detailed settings.

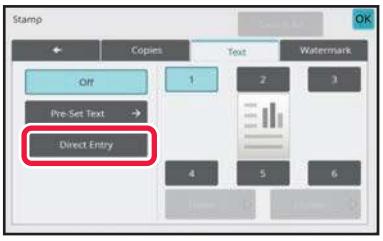
- **To cancel the text settings:**
  Tap the [Cancel All] key.
- **To cancel all settings:**
  Tap the [CA] key.

5 Tap the [Colour Start] or [B/W Start] key to start copying.

- If you select colour printing, tap the [Colour Start] key. Tapping the [B/W Start] key will print the stamp items in black and white even if colour printing is specified.
- If colour printing is specified for the original in black and white, it is counted as a full colour copy.

Setting using the [Text] tab

Tap the [Direct Entry] key in the [Text] tab to display the soft keyboard.
Use the soft keyboard to enter any characters.



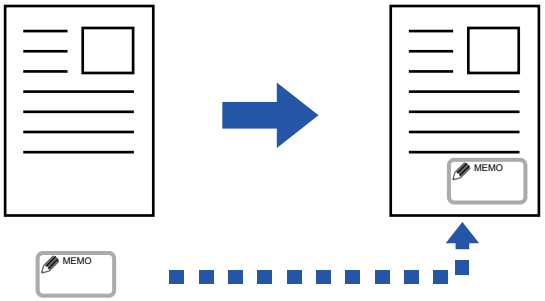
Selecting the format from pre-set text

Tapping the [Pre-Set Text] key allows you to select the required one of the registered formats for printing.
Tapping the [Store/Delete] key allows you to edit, delete, or store pre-set text.

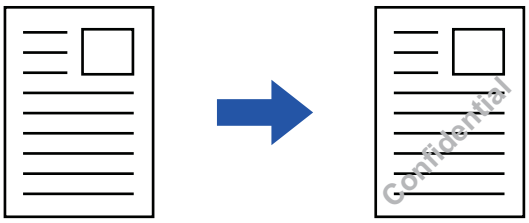
ADDING A REGISTERED IMAGE TO AN ORIGINAL (CUSTOM IMAGE)

This function adds an image registered in the machine to an original to make a copy.
Following are two types of custom images.

• Custom stamp (Full-colour stamp image)



• Custom watermark (Stamp image with grey-scale watermark)



The combination with other functions is described in the table below.

Combined function	Custom image operations
Margin Shift	Shifts in the same way as for an original image.
Erase	Makes a stamp copy as normal.
Dual Page Copy	Makes a stamp copy by sheet.
Booklet	Makes a stamp copy as normal.
Job Build	Makes a stamp copy as normal.
Tandem Copy	Based on the tandem copy.
Covers/Inserts	Based on the custom image setting.
Separator Page	Printing does not take place on separator pages.
Transparency Inserts	Makes a stamp copy as normal.
N-Up	Makes a stamp copy by sheet.
Book Copy	Makes a stamp copy as normal.
Tab Copy	Makes a stamp copy as normal regardless of image shift setting.
Card Shot	Makes a stamp copy by sheet.
Business Card Copy	Makes Business Card Copy by sheet.
Mirror Image	Makes a stamp copy as normal without mirror image reverse.

Combined function	Custom image operations
B/W Reverse	Prints an image as normal without B/W reverse. However, the following condition is set when printed on a dark background. Custom stamp: Printed in white Custom watermark: Printed without being whitened
Full Bleed Copy	Makes a stamp copy as normal.
Centring	Makes a stamp copy as normal without centring.
Colour Adjustments	Makes a stamp copy using the registered data.
Stamp	Makes a stamp copy on the Stamp menu.
Photo Repeat	Cannot be combined.
Multi-Page Enlargement	Cannot be combined.
Hidden Pattern Print	Makes a stamp copy under a pattern print.
Tracking Information Print	Makes a stamp copy under a tracking information print.
Repeat Layout	Cannot be combined.
Position Image	Prints an image at the original position regardless of the Position Image setting.
Book Divide	Makes a stamp copy by sheet.

- Custom Image cannot be selected in easy mode.
- An image must be registered in advance from the printer driver to the machine.
REGISTERING A CUSTOM IMAGE (page 4-73)
- A custom stamp image is copied by sheet, not by original. If N-Up is enabled, user stamps are copied for each set of pages.
- A custom stamp image is copied with the registered size. The size remains unchanged even when the copy ratio is enlarged or reduced.
- A different custom image cannot be specified for each page.
- When you tap the [B/W Start] key, a monochrome copy is made even if you have selected a custom stamp.
- If an image runs off of the specified paper depending on the registered size or position, the excess will not be copied.
- Custom Image can be combined with Tandem Copy. Stamp copy is performed when a custom image with the same file name is registered in both the primary unit and secondary unit. If it is not registered, a copy will be made without a custom image.

1 Place the original.

Place the original in the document feeder tray of the automatic document feeder, or on the document glass.
AUTOMATIC DOCUMENT FEEDER (page 1-47)
DOCUMENT GLASS (page 1-51)

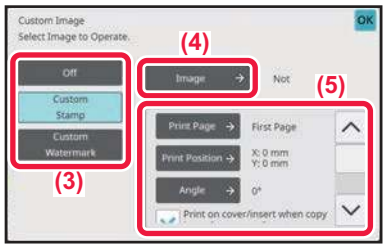
2 Tap the [Others] key, and tap the [Custom Image] key.

3 Tap the [Custom Stamp] or [Custom Watermark] key.

4 Tap the [Image] key to select an image.

Select the required thumbnail image(s) from the available selection.

5



Set [Print Page] or [Print Position].

After the settings are completed, tap [OK] and [Back] keys in sequence.

- **To cancel the custom image setting:**
  Tap the [Off] key.
- **To cancel all settings:**
  Tap the [CA] key.

6 Tap the [Colour Start] or [B/W Start] key to start copying.

For settings related to custom stamp and custom water mark, see the following table.

For custom stamp

Print Page	Specify a page(s) for stamp copy. First Page or All Pages
Print Position	Specify a position for stamp copy.
Print Angle	Specify the corner of the image. 0 degrees, -90 degrees, 90 degrees, or 180 degrees

For custom watermark

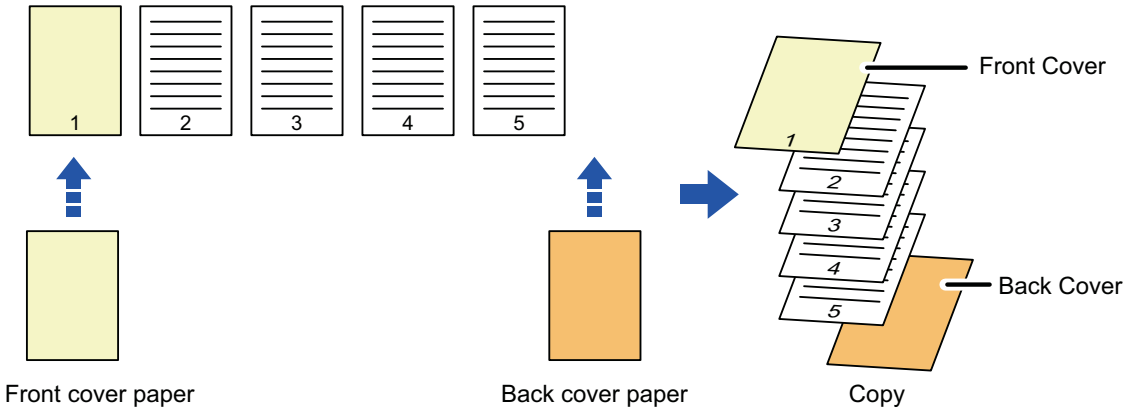
Print Colour	Specify the image watermark colour. Black, red, green, blue, cyan, magenta or yellow.
Print Pattern	Specify the image watermark print pattern. Transparent: Makes an original image transparent for stamp copy. Overlap: Hides a watermark added to an original image for stamp copy.
Exposure	Select the exposure of a watermark from nine levels.
Print Page	Specify a page(s) for stamp copy. First Page or All Pages
Print Position	Specify a position for stamp copy.
Print Angle	Specify the corner of the image. 0 degrees, -90 degrees, 90 degrees, or 180 degrees

INSERTING COVERS IN COPIES (COVERS/INSERTS)

This function inserts a different type of paper into the pages corresponding to the front and back covers of a copy job. It is helpful when you want to change cover paper to make resources look better.
Configure insertion sheet settings if needed.

- To insert insertion sheets, see "INSERTING INSERTION SHEETS IN COPIES (COVERS/INSERTS) (page 3-123)".
- For N-Up, the layout is based on the first page and excludes covers.

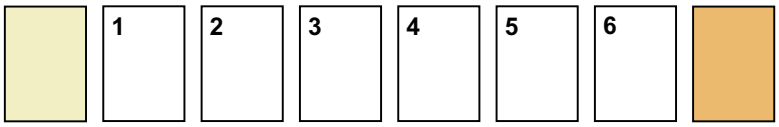
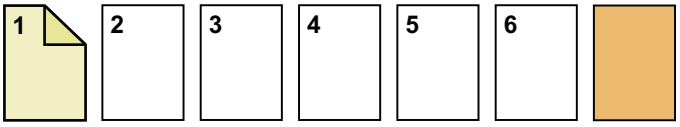
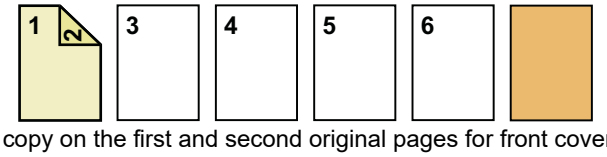
Copying on a front cover and inserting together with a back cover
A different type of paper is inserted as a front cover, and a back cover is inserted to the last of the copy job.

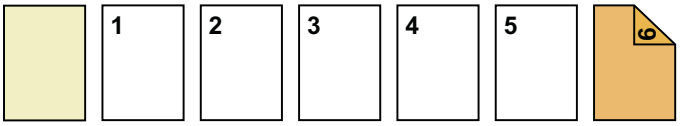
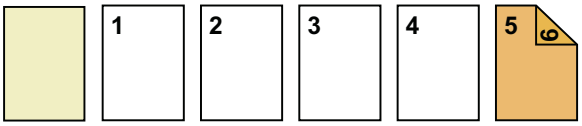
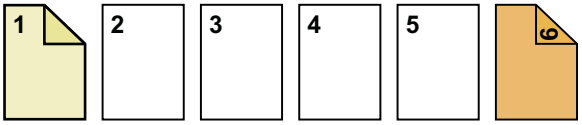
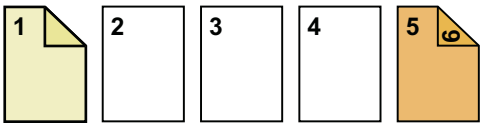
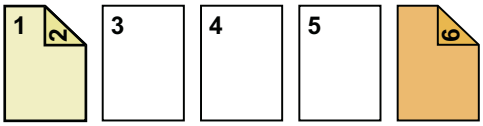
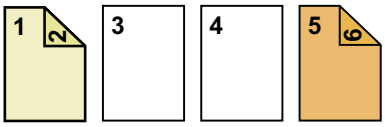


Cover inserting examples

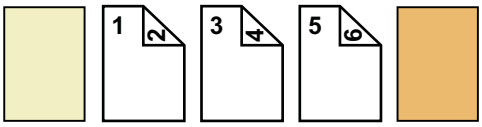
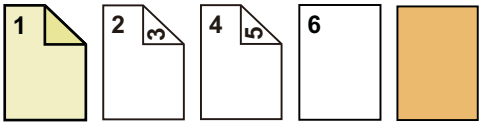
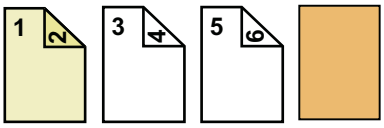
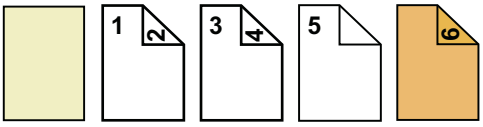
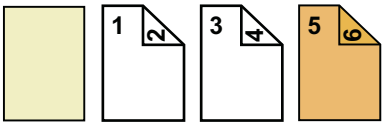
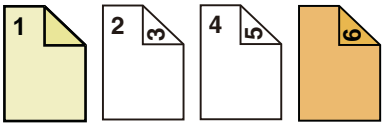
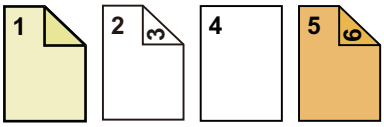
The following shows the copy results when front and back covers are inserted into six 1-sided original pages or three 2-sided original pages in the four copy modes below.

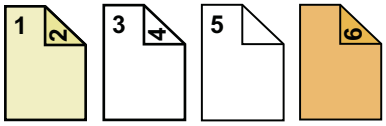
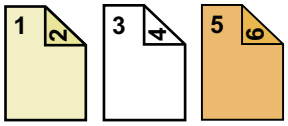
1-sided copying of 1-sided originals

Setting conditions for each cover		Resulting copies
Front Cover	Back Cover	
Not copied	Not copied	 Inserts cover sheets at the beginning and end of copies.
1-sided copy	Not copied	 Makes a 1-sided copy on the first original page for front cover, and inserts a back cover at the end of copies.
2-sided copy	Not copied	 Makes a 2-sided copy on the first and second original pages for front cover, and inserts a back cover at the end of copies.

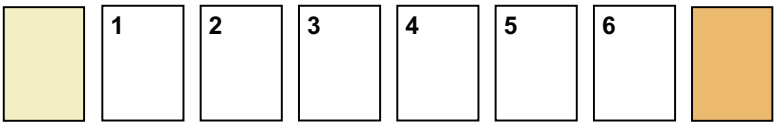
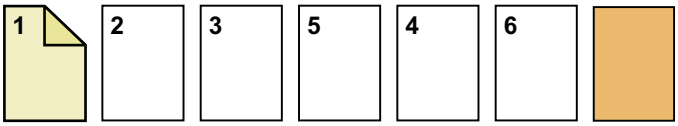
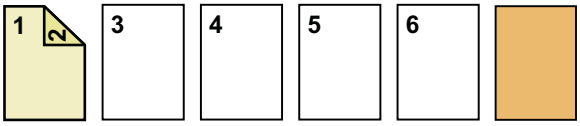
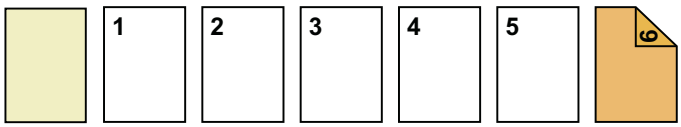
Setting conditions for each cover		Resulting copies
Front Cover	Back Cover	
Not copied	1-sided copy	 Inserts a front cover at the beginning of copies, and makes a 1-sided copy on the sixth original page for back cover.
Not copied	2-sided copy	 Inserts a front cover at the beginning of copies, and makes a 2-sided copy on the fifth and sixth original pages for back cover.
1-sided copy	1-sided copy	 Makes a 1-sided copy on the first original page for front cover, and also makes a 1-sided copy on the sixth original page for back cover.
1-sided copy	2-sided copy	 Makes a 1-sided copy on the first original page for front cover, and also makes a 2-sided copy on the fifth and sixth original pages for back cover.
2-sided copy	1-sided copy	 Makes a 2-sided copy on the first and second original pages for front cover, and also makes a 1-sided copy on the sixth original page for back cover.
2-sided copy	2-sided copy	 Makes a 2-sided copy on the first and second original pages for front cover, and also makes a 2-sided copy on the fifth and sixth original pages for back cover.

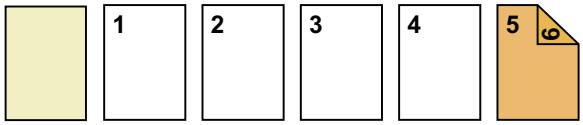
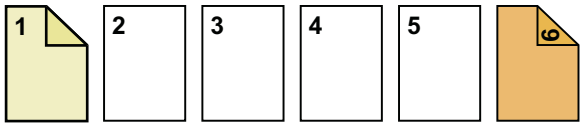
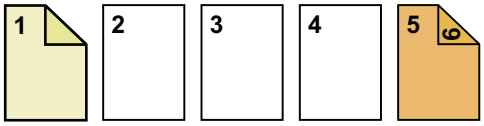
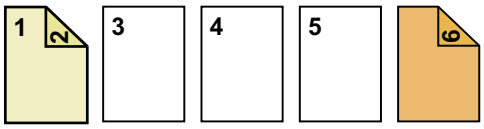
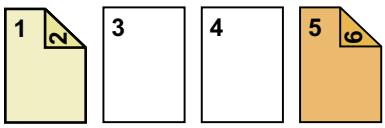
2-sided copying of 1-sided originals

Setting conditions for each cover		Resulting copies
Front Cover	Back Cover	
Not copied	Not copied	 Inserts cover sheets at the beginning and end of copies.
1-sided copy	Not copied	 Makes a 1-sided copy on the first original page for front cover, and also makes a 1-sided copy on the sixth original page. Inserts cover sheets at the end of copies.
2-sided copy	Not copied	 Makes a 2-sided copy on the first and second original pages for front cover, and inserts a back cover at the end of copies.
Not copied	1-sided copy	 Inserts a front cover at the beginning of copies, and makes a 1-sided copy on the sixth original page for back cover. A 1-sided copy is made on the fifth original page.
Not copied	2-sided copy	 Inserts a front cover at the beginning of copies, and makes a 2-sided copy on the fifth and sixth original pages for back cover.
1-sided copy	1-sided copy	 Makes a 1-sided copy on the first original page for front cover, and also makes a 1-sided copy on the sixth original page for back cover.
1-sided copy	2-sided copy	 Makes a 1-sided copy on the first original page for front cover, and also makes a 2-sided copy on the fifth and sixth original pages for back cover.

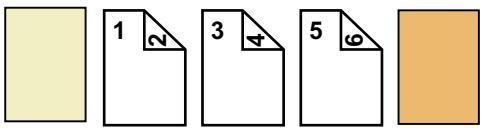
Setting conditions for each cover		Resulting copies
Front Cover	Back Cover	
2-sided copy	1-sided copy	 Makes a 2-sided copy on the first and second original pages for front cover, and also makes a 1-sided copy on the sixth original page for back cover. A 1-sided copy is made on the fifth original page.
2-sided copy	2-sided copy	 Makes a 2-sided copy on the first and second original pages for front cover, and also makes a 2-sided copy on the fifth and sixth original pages for back cover.

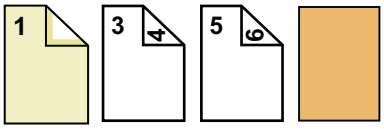
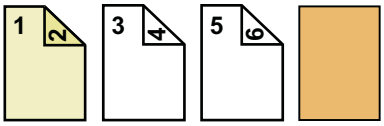
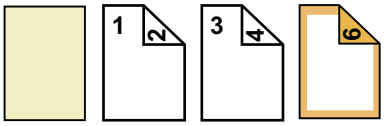
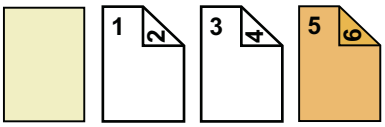
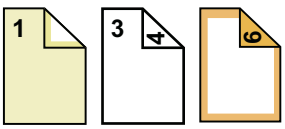
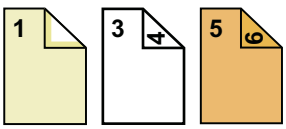
1-sided copying of 2-sided originals

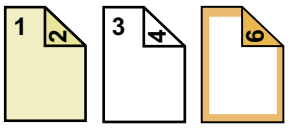
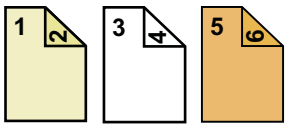
Setting conditions for each cover		Resulting copies
Front Cover	Back Cover	
Not copied	Not copied	 Inserts cover sheets at the beginning and end of copies.
1-sided copy	Not copied	 Makes a 1-sided copy on the first original page for front cover, and inserts a back cover at the end of copies.
2-sided copy	Not copied	 Makes a 2-sided copy on the first and second original pages for front cover, and inserts a back cover at the end of copies.
Not copied	1-sided copy	 Inserts a front cover at the beginning of copies, and makes a 1-sided copy on the sixth original page for back cover.

Setting conditions for each cover		Resulting copies
Front Cover	Back Cover	
Not copied	2-sided copy	 Inserts a front cover at the beginning of copies, and makes a 2-sided copy on the fifth and sixth original pages for back cover.
1-sided copy	1-sided copy	 Makes a 1-sided copy on the first original page for front cover, and also makes a 1-sided copy on the sixth original page for back cover.
1-sided copy	2-sided copy	 Makes a 1-sided copy on the first original page for front cover, and also makes a 2-sided copy on the sixth original page for back cover.
2-sided copy	1-sided copy	 Makes a 2-sided copy on the first and second original pages for front cover, and also makes a 1-sided copy on the sixth original page for back cover.
2-sided copy	2-sided copy	 Makes a 2-sided copy on the first and second original pages for front cover, and also makes a 2-sided copy on the fifth and sixth original pages for back cover.

2-sided copying of 2-sided originals

Setting conditions for each cover		Resulting copies
Front Cover	Back Cover	
Not copied	Not copied	 Inserts cover sheets at the beginning and end of copies.

Setting conditions for each cover		Resulting copies
Front Cover	Back Cover	
1-sided copy	Not copied	 Makes a 1-sided copy on the first original page for front cover, and inserts a back cover at the end of copies. *The second original page is not copied.
2-sided copy	Not copied	 Makes a 2-sided copy on the first and second original pages for front cover, and inserts a back cover at the end of copies.
Not copied	1-sided copy	 Inserts a front cover at the beginning of copies, and makes a 1-sided copy on the sixth original page for back cover. * The fifth original page is not copied.
Not copied	2-sided copy	 Inserts a front cover at the beginning of copies, and makes a 2-sided copy on the fifth and sixth original pages for back cover.
1-sided copy	1-sided copy	 Makes a 1-sided copy on the first original page for front cover, and also makes a 1-sided copy on the sixth original page for back cover. The second and the fifth original pages are not copied.
1-sided copy	2-sided copy	 Makes a 1-sided copy on the first original page for front cover, and also makes a 2-sided copy on the fifth and sixth original pages for back cover. * The second original page is not copied.

Setting conditions for each cover		Resulting copies
Front Cover	Back Cover	
2-sided copy	1-sided copy	 Makes a 2-sided copy on the first and second original pages for front cover, and also makes a 1-sided copy on the sixth original page for back cover. * The fifth original page is not copied.
2-sided copy	2-sided copy	 Makes a 2-sided copy on the first and second original pages for front cover, and also makes a 2-sided copy on the fifth and sixth original pages for back cover.

- Covers/Inserts cannot be selected in easy mode.
- Before using the covers/inserts function, load insertion sheets in the tray.
- When selecting the covers/inserts function, place the originals in the document feeder tray, select 1-sided or 2-sided copying, and select the number of copies and any other desired copy settings. When these settings have been completed, perform the procedure to select covers/inserts.
- One sheet can be inserted for each of front and back covers.

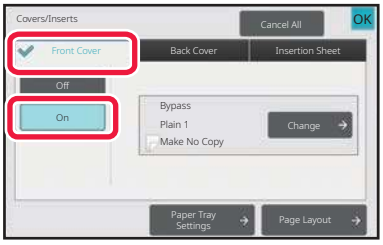
- When performing 2-sided copying of 2-sided originals, an insertion sheet cannot be inserted between the front and reverse sides of an original.
- This function cannot be used in combination with the saddle stitch function.

1 Place the original in the document feeder tray of the automatic document feeder.

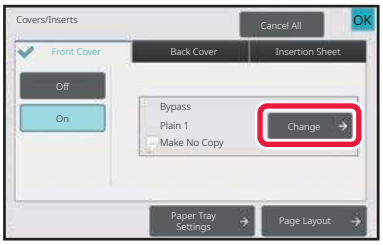
AUTOMATIC DOCUMENT FEEDER (page 1-47)

2 Tap the [Others] key, and then tap the [Covers/Inserts] key.

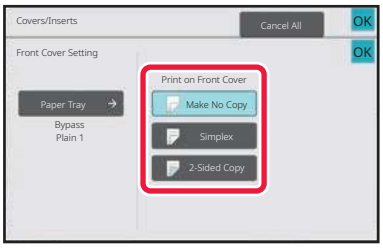
3 Tap the [Front Cover] key, and then tap the [On] key.



When inserting a back cover, tap the [Back Cover] tab, and then tap the [On] key.

4 

Tap the [Change] key.

5 

Configure copy setting of a front cover sheet.

When only inserting a cover, tap the [Make No Copy] key.
If you selected the [2-Sided Copy] key, tap the [Book] or [Tablet] key for the front cover binding.
After the settings are completed, tap [OK] key.

To change the cover input tray:
Tap the [Paper Tray Settings] key to display the input tray setting screen. On the input tray setting screen, tap the [Paper Tray] key of [Front Cover] or [Back Cover].
For more information, see "SELECTING THE PAPER TRAY FOR COPYING (page 3-13)".

- If the cover will be copied on, label sheets, transparency film, and tab paper cannot be used. If not copied on, tab paper can be inserted.
- **To cancel cover sheet insertion:**
  Tap the [Off] key.
- **To cancel the front cover, back cover, and insertion sheet settings at the same time:**
  Tap the [Cancel All] key.
- **To cancel all settings:**
  Tap the [CA] key.

6 ## Tap the [Colour Start] or [B/W Start] key to start copying.

INSERTING INSERTION SHEETS IN COPIES (COVERS/INSERTS)

This function inserts a sheet of paper into a specific page as an insertion sheet.
There are two types of insertion sheets. Insertion positions can be specified.
Insert covers if needed.

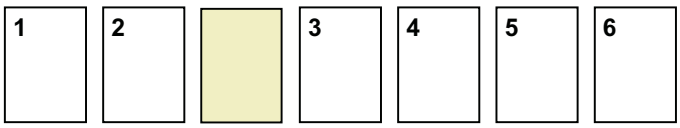
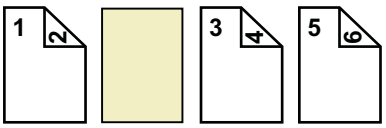
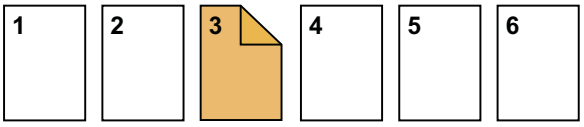
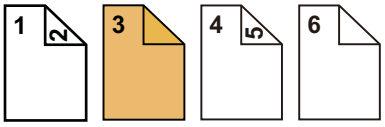
When inserting covers, see "INSERTING COVERS IN COPIES (COVERS/INSERTS) (page 3-115)".

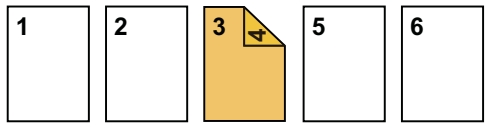
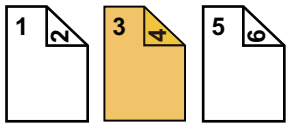
Example: Inserting sheets after pages 3 and 5

Sheet inserting examples

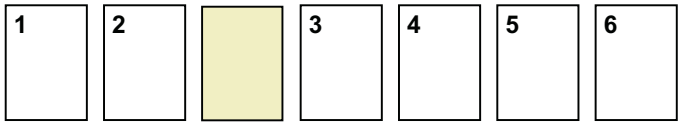
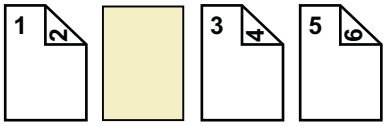
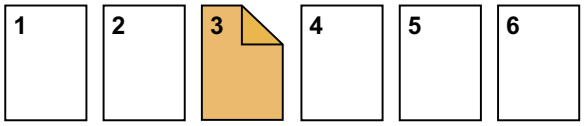
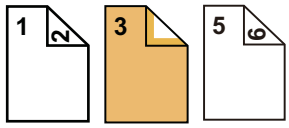
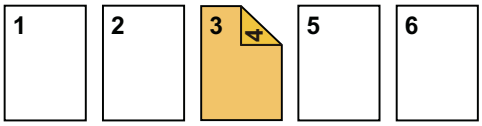
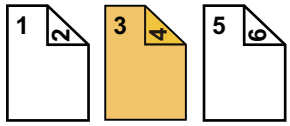
The following examples show the copy results when insertion sheets are inserted into six 1-sided originals or three 2-sided originals using two copy modes.

1-sided original copying

Insertion sheet setting conditions	Resulting copies	
	Insert an insertion sheet in 1-sided copy mode.	Insert an insertion sheet in 2-sided copy mode.
Not copied	 Inserts an insertion sheet between the second and third pages of copies.	
1-sided copy	 Makes a 1-sided copy of the third original page on an insertion sheet.	

Insertion sheet setting conditions	Resulting copies	
	Insert an insertion sheet in 1-sided copy mode.	Insert an insertion sheet in 2-sided copy mode.
2-sided copy	 Makes a 2-sided copy of the third and fourth original pages on an insertion sheet.	

2-sided original copying

Insertion sheet setting conditions	Resulting copies	
	Insert an insertion sheet in 1-sided copy mode.	Insert an insertion sheet in 2-sided copy mode.
Not copied	 Inserts an insertion sheet between the second and third pages of copies.	
1-sided copy	 Makes a 1-sided copy of the third original page on an insertion sheet.	 * The fourth original page is not copied.
2-sided copy	 Makes a 2-sided copy of the third and fourth original pages on an insertion sheet.	

- Covers/Inserts cannot be selected in easy mode.
- Before using the covers/inserts function, load insertion sheets in the tray.
- When selecting the covers/inserts function, place the originals in the document feeder tray, select 1-sided or 2-sided copying, and select the number of copies and any other desired copy settings. When these settings have been completed, perform the procedure to select covers/inserts.
- The insertion sheet size must be the same as the copy size.
- Up to 100 insertion sheets can be inserted.

- The document glass is not available for this function.
- Take care that two insertion sheets cannot be inserted into the same page.
- When performing 2-sided copying of 2-sided originals, an insertion sheet cannot be inserted between the front and reverse sides of an original.
- This function cannot be used in combination with the saddle stitch function.

1 **Place the original in the document feeder tray of the automatic document feeder.**

AUTOMATIC DOCUMENT FEEDER (page 1-47)

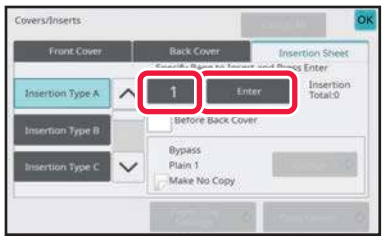
2 **Tap the [Others] key, and then tap the [Covers/Inserts] key.**

3 **Tap the [Insertion Sheet] tab.**

4 **Tap the [Insertion Type A] key, and tap the insert page display key.**

The Insertion Type B to Type H settings are the same as the Insertion Type A settings.

5

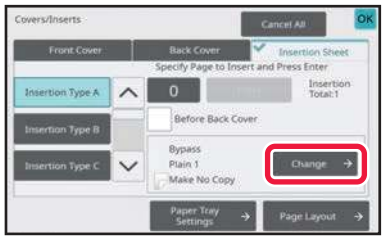


Enter the number of the page you want to insert a sheet into using numeric keys, and then tap the [Enter] key.

The total number of insertion sheets is displayed at the side of [Enter] key. Repeat these steps for the number of insertion sheets.
After the settings are completed, tap [OK] key.

- **If you have entered an incorrect insert page number:**
  Tap the [Page Layout] key and change the page.
  CHECKING, EDITING, AND DELETING THE PAGE LAYOUT OF COVERS AND INSERTION SHEETS (PAGE LAYOUT) (page 3-127)
- **To cancel insertion sheets:**
  Tap the [Cancel All] key.

6



Tap the [Change] key.

7

When only inserting insertion sheet A, tap the [Make No Copy] key.

When making a copy on insertion sheet A, tap the [Simplex] or [2-Sided Copy] key.
If you selected [2-Sided Copy], tap the [Book] key or [Tablet] key for the insert sheet binding.
After the settings are completed, tap [OK] key.

- **To change an insertion sheet:**
  Tap the [Paper Tray] key, and select the tray with insertion sheets loaded.
- To copy on tab paper, tap the [Tab Copy] key.
  COPYING CAPTIONS ONTO TAB PAPER (TAB COPY) (page 3-130)

- When copying on both sides of an insertion sheet, you cannot use label sheets, transparency films, or tab paper for insertion. If not copied on, tab paper can be inserted.
- **To cancel all settings:**
  Tap the [CA] key.

8

Tap the [Colour Start] or [B/W Start] key to start copying.

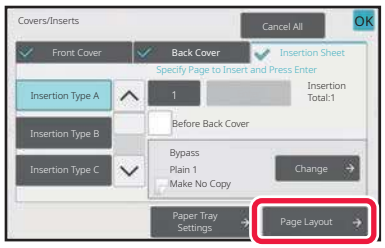
CHECKING, EDITING, AND DELETING THE PAGE LAYOUT OF COVERS AND INSERTION SHEETS (PAGE LAYOUT)

The editing contents are different between the registered covers and insertion sheets as shown below.

- For the "Cover Sheet", you can change settings such as the paper type, copy/do not copy, 1-Sided, and 2-Sided.
- For "Insert Sheet", you can change only the page number you want to insert an insert sheet into.

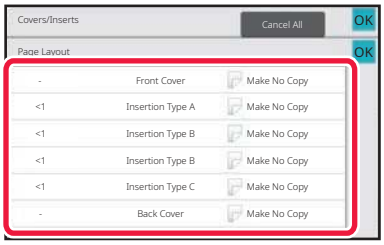
1 Tap the [Others] key, and then tap the [Covers/Inserts] key.

2 Tap the [Page Layout] key.



If the settings for the covers or insertion sheets are not configured, the [Page Layout] key is disabled.

3 Check the page layout.



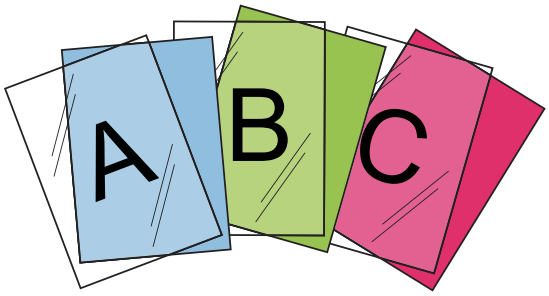
To exit this job after checking the page layout, tap the [OK] key.
To edit or delete, tap the required key. When deleting, tap the [Delete] key.
When editing, tap the [Amend] key.
When setting consecutive insertion of different types of inserts at the same page, you can tap [Replace Order of Inserts] on the action panel to change the order.

4 Change cover or insertion sheet settings.

For the cover, you can change the copy mode.
You can change the page number you want to insert an insert sheet into.
After the settings are completed, tap [OK] key.

INSERTING INSERTION SHEETS IN BETWEEN TRANSPARENCY FILMS (TRANSPARENCY INSERTS)

When copying on transparency film, the sheets may stick together due to static electricity.
The transparency inserts function can be used to automatically insert a sheet of paper between each sheet of transparency film, making the sheets easy to handle.
It is also possible to copy on insertion sheets.



- Transparency Inserts cannot be selected in easy mode.
- When performing 2-sided copying, only "2-Sided→1-Sided" mode can be used.
- The number of copies cannot be selected in this mode.
- Transparency film can be loaded in the bypass tray, tray 4 and large capacity trays.

1 Load transparency film in the bypass tray, tray 4 or large capacity trays.

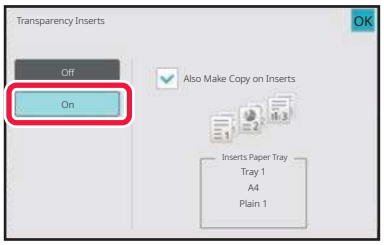
When loading paper in the bypass tray or large capacity trays, load with the print side up. In tray 4, load with the print side down.
MAKING COPIES USING THE BYPASS TRAY (page 3-35)
LOADING PAPER IN THE TRAY 3/4 (page 1-20)
LOADING PAPER IN THE LARGE CAPACITY TRAYS (page 1-30)

2 Place the original.

Place the original in the document feeder tray of the automatic document feeder, or on the document glass.
AUTOMATIC DOCUMENT FEEDER (page 1-47)
DOCUMENT GLASS (page 1-51)

3 Tap the [Others] key, and then tap the [Transparency Inserts] key.

4



Tap the [On] key.

When making a copy on insertion sheets, tap the [Also Make Copy on Inserts] checkbox to set to ☑.
After the settings are completed, tap [OK] key.

- **To cancel the transparency inserts setting:**
  Tap the [Off] key.
- **To cancel all settings:**
  Tap the [CA] key.

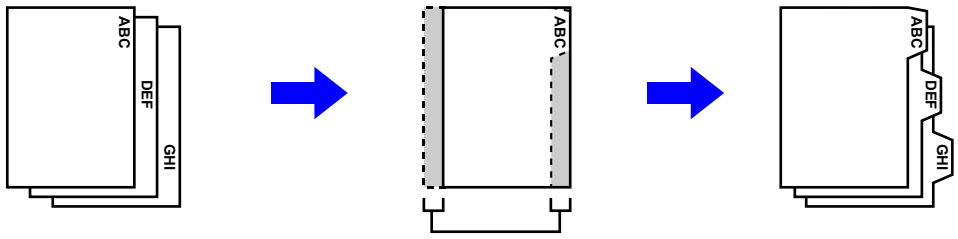
5

Tap the [Colour Start] or [B/W Start] key to start copying.

FUNCTIONS FOR SPECIFIC USES

COPYING CAPTIONS ONTO TAB PAPER (TAB COPY)

Load a tab sheet in the bypass tray, and make a copy on a tab.
Prepare originals for captions that match the tab positions.
The image is shifted by the width of the tab.

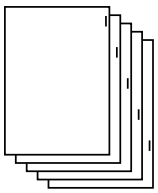
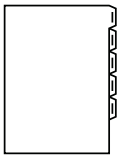
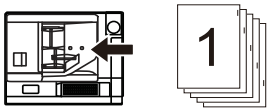
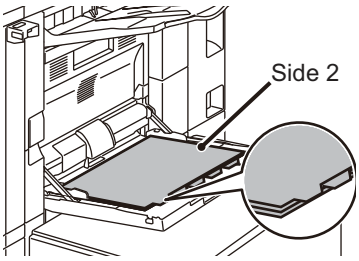
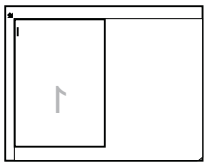
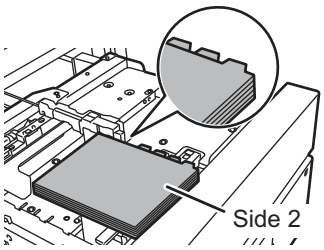
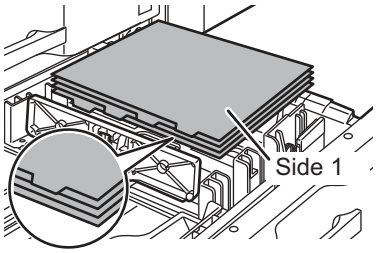
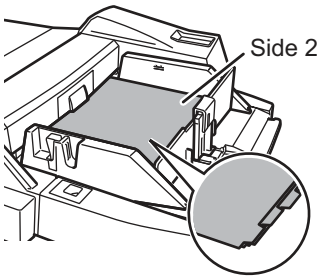


Prepare originals that match the tab positions.

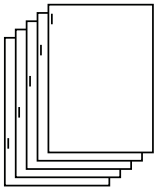
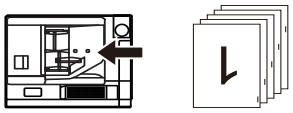
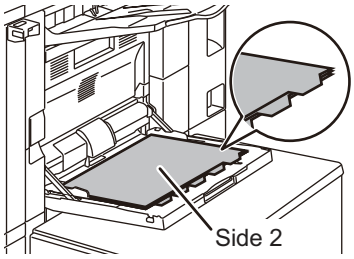
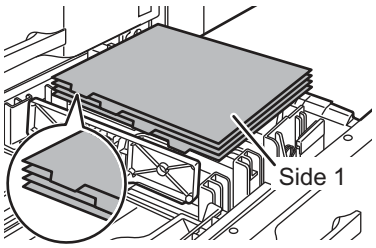
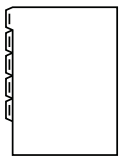
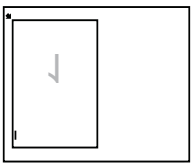
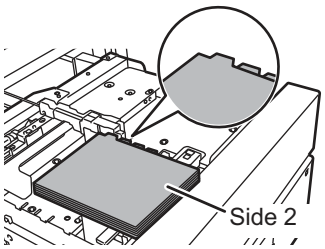
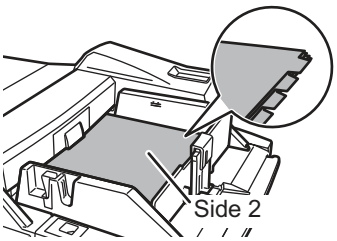
Prepare originals that match the tab positions.

Relation between the originals and the tab paper

Tab copying with a left binding

Originals	Placing the originals	Loading tab paper
 	Document feeder tray  Insert the originals so that the side with no tab text enters first.	Bypass tray (on the machine)  Place the first sheet of tab paper so that the tab faces toward you.
		Large capacity trays  Place the first sheet of tab paper so that the tab faces toward you.
		Tray 4  Place the first sheet of tab paper so that the tab faces toward you.
		Bypass tray (on the large capacity trays)  Place the first sheet of tab paper so that the tab faces toward you.

Tab copying with a right binding

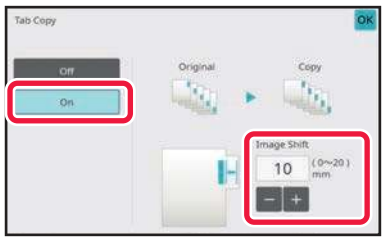
Originals	Placing the originals	Loading tab paper
	Document feeder tray  Insert the originals so that the side with no tab text enters fir	Bypass tray (on the machine)  Place the first sheet of tab paper so that the tab faces away from you. Tray 4  Place the first sheet of tab paper so that the tab faces away from you.
		Large capacity trays  Place the first sheet of tab paper so that the tab faces away from you. Bypass tray (on the large capacity trays)  Place the first sheet of tab paper so that the tab faces away from you.

- Tab Copy cannot be selected in easy mode.
- Tab Copy must be specified before scanning the original.

1 Tap the [Others] key, and tap the [Tab Copy] key.

2 Tap the [On] key.

3



Sets an image shift width (tab width).

- Tap the numeric value display indicating the image shift width, and enter a shift width using numeric keys.
- After the settings are completed, tap [OK] and [Back] keys in sequence.

To cancel the tab copy setting:
Tap the [Off] key.

4

Load the tab paper.

The width of the tab paper can be as wide as A4 width (210 mm) plus 20 mm (or 8-1/2" x 11" paper (8-1/2") plus 5/8").

5

Place the original and tap the [Preview] key.

Place the original in the document feeder tray of the automatic document feeder, or on the document glass.
AUTOMATIC DOCUMENT FEEDER (page 1-47)
DOCUMENT GLASS (page 1-51)

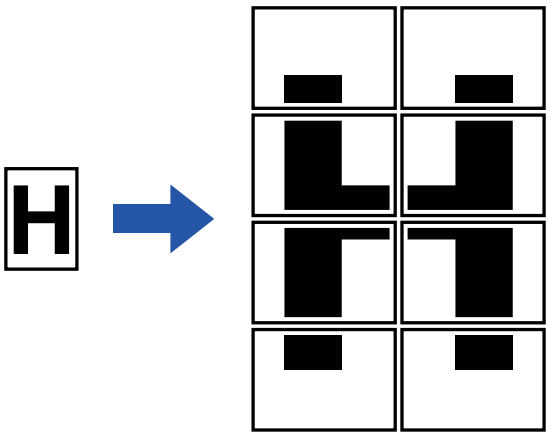
To cancel all settings:
Tap the [CA] key.

6

Tap the [Colour Start] or [B/W Start] key to start copying.

MAKING A POSTER-SIZED COPY (MULTI-PAGE ENLARGEMENT)

This function separately copies an enlarged original image on multiple sheets.
For example, an A4 (8-1/2" x 11") size original can be enlarged on 8 sheets of A3 (11" x 17") paper.



- Multi-Page Enlargement cannot be selected in easy mode.
- You must select Multi-Page Enlargement before scanning the original.
- Place an original on the document glass.
- When Multi-Page Enlargement is selected, the image orientation is changed to vertical.
- Overlap of sections of image
  - There will be a margin around the edges of each copy.
  - Areas for overlapping the copies will be created at the leading and trailing edges of each copy.
- The paper size, number of sheets required for the enlarged image, and the ratio are automatically selected based on the selected original size and enlargement size. (The paper size and ratio cannot be selected manually.)

1 **Tap the [Others] key, and tap the [Multi-Page Enlargement] key.**

2 **Select the [AB] or [Inch] tab to meet the original size for poster-sized copy, and tap the key that meets the original size.**

Tapping the key of the original size displays the keys that show the available enlargement size, copy paper size, and number of sheets.

3

Tap the key of the size you want to enlarge the original to.

The image orientation appears.
After the settings are completed, tap [OK] key.

When printing the copy image and margin border, set the [Print Paste Position Mark] checkbox to ☑.

- **To cancel Multi-Page Enlargement setting:**
  Tap the [Clear] key.
  Even when the multi-page enlargement setting is cancelled, the automatically selected ratio is retained.
- **To return the ratio to 100%:**
  Tap the [Copy Ratio] key on the base screen to display the ratio menu, and then tap the [100%] key.

4

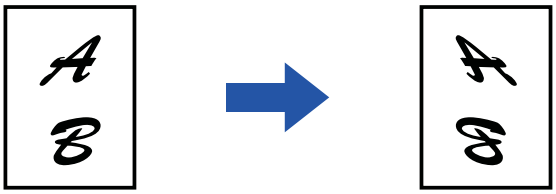
Place the original on the document glass based on the orientation displayed on the screen.

5

Tap the [Colour Start] or [B/W Start] key to start copying.

COPYING WITH MIRROR IMAGE (MIRROR IMAGE)

This function makes copies by inverting the original into a mirror image.



- Mirror Image cannot be selected in easy mode.
- Specify the Mirror Image before scanning an original.

1 Tap the [Others] key, and tap the [Mirror Image] key.

A checkmark appears on the icon.
After the settings are completed, tap [OK] key.

To cancel the mirror image setting:
Tap the [Mirror Image] key to uncheck it.

2 Place the original.

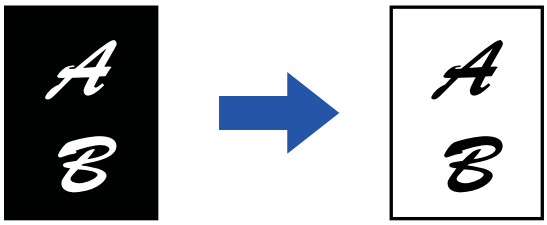
Place the original in the document feeder tray of the automatic document feeder, or on the document glass.
AUTOMATIC DOCUMENT FEEDER (page 1-47)
DOCUMENT GLASS (page 1-51)

3 Tap the [Colour Start] or [B/W Start] key to start copying.

OUTPUT AND DENSITY ADJUSTMENT FUNCTIONS

REVERSING WHITE AND BLACK IN A COPY (B/W REVERSE)

This function reverses black and white in a copy to create a negative image. This function can only be used for black and white copying.
Originals with large black areas (which use a large amount of toner) can be copied using Black/White Reverse to reduce toner consumption.



- B/W Reverse cannot be selected in easy mode.
- B/W Reverse must be specified before scanning the original.
- When this function is selected, the "Exposure/Original Type" setting for exposure adjustment automatically changes to "Text".

When this function is selected, you cannot use the [Colour Start] key.

1 Tap the [Others] key, and tap the [B/W Reverse] key.

A checkmark appears on the icon.
After the settings are completed, tap the [Back] key.

To cancel the B/W reverse setting:
Tap the [B/W Reverse] key to uncheck it.

2 Place the original.

Place the original in the document feeder tray of the automatic document feeder, or on the document glass.
AUTOMATIC DOCUMENT FEEDER (page 1-47)
DOCUMENT GLASS (page 1-51)

To cancel all settings:
Tap the [CA] key.

3 Tap the [B/W Start] key to start copying.

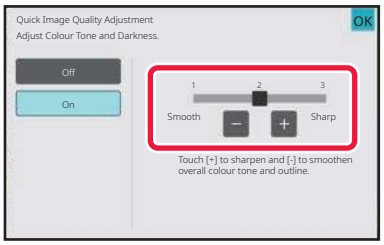
EASY ADJUSTMENT OF THE IMAGE QUALITY (QUICK IMAGE QUALITY ADJUSTMENT)

You can easily adjust the colour and outlines of images and text.

- Quick Image Quality Adjustment cannot be selected in easy mode.
- You must select Quick Image Quality Adjustment before scanning the original.

1 Tap the [Others] key, and tap the [Quick Image Quality Adjustment] key.

2



Tap [−] [+] or slide the slider to adjust the image quality.

After the settings are completed, tap [OK] key.

To cancel the quick image quality adjustment setting:
Tap the [Off] key.

3 Place the original.

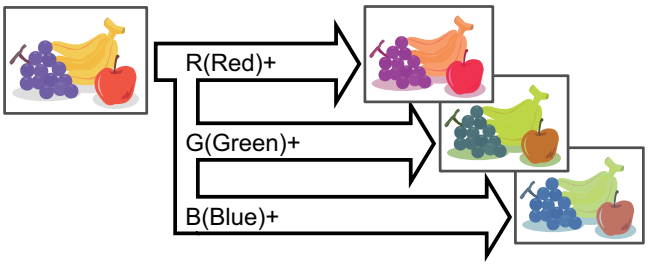
Place the original in the document feeder tray of the automatic document feeder, or on the document glass.
AUTOMATIC DOCUMENT FEEDER (page 1-47)
DOCUMENT GLASS (page 1-51)

To cancel all settings:
Tap the [CA] key.

4 Tap the [Colour Start] or [B/W Start] key to start copying.

ADJUSTING RED/GREEN/BLUE IN COPIES (RGB ADJUST)

This function heightens or lightens any one of the three colour components R (red), G (green), and B (blue).

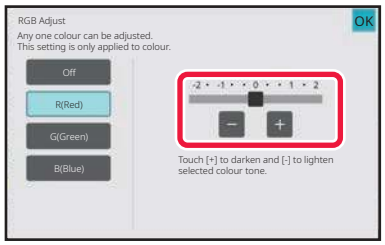


- RGB cannot be selected in easy mode.
- RGB must be specified before scanning the original.

1 Tap the [Others] key, and tap the [RGB Adjust] key.

2 Tap the key of the colour you want to adjust.

3 Tap [–] [+] or slide the slider to adjust the colouring.



After the settings are completed, tap [OK] key.

- Only one colour can be adjusted. (If you adjust one colour and then tap another colour, the adjustment of the first colour is cancelled.)
- **To cancel the RGB adjust setting:**
  Tap the [Off] key.

4 Place the original.

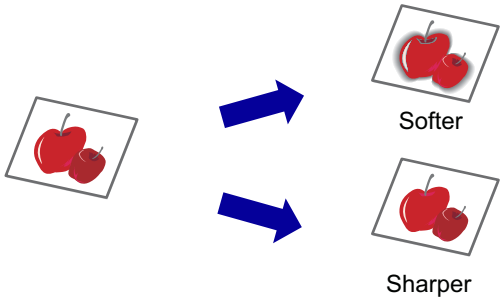
Place the original in the document feeder tray of the automatic document feeder, or on the document glass.
AUTOMATIC DOCUMENT FEEDER (page 1-47)
DOCUMENT GLASS (page 1-51)

To cancel all settings:
Tap the [CA] key.

5 Tap the [Colour Start] key to start copying.

ADJUSTING THE SHARPNESS OF AN IMAGE (SHARPNESS)

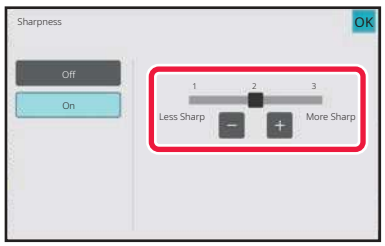
This function adjusts the sharpness to make a sharper or softer image.



- Sharpness cannot be selected in easy mode.
- Sharpness must be specified before scanning the original.

1 Tap the [Others] key, and tap the [Sharpness] key.

2



Tap [−] [+] or slide the slider to adjust the sharpness.

Select [More Sharp] for sharper outlines, or [Less Sharp] for softer outlines.
After the settings are completed, tap [OK] key.

To cancel the sharpness setting:
Tap the [Off] key.

3 Place the original.

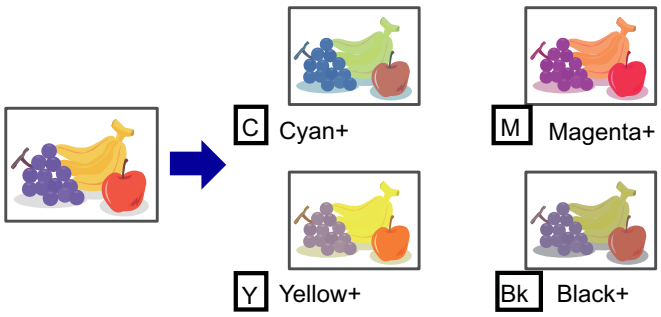
Place the original in the document feeder tray of the automatic document feeder, or on the document glass.
AUTOMATIC DOCUMENT FEEDER (page 1-47)
DOCUMENT GLASS (page 1-51)

To cancel all settings:
Tap the [CA] key.

4 Tap the [Colour Start] or [B/W Start] key to start copying.

ADJUSTING THE COLOUR (COLOUR BALANCE)

You can adjust the colour, tone, and density of copies.
Use the [Colour] tab for colour copy settings, or the [B/W] tab for black & white copy settings.
If you select the [Colour] tab, the densities of the colours yellow, magenta, cyan, and black are divided into three ranges, and you can adjust the density of each range. If needed, you can also adjust all three density ranges at once.

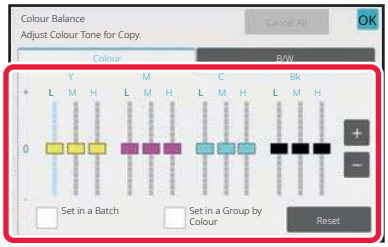


- Colour Balance cannot be selected in easy mode.
- Colour Balance must be specified before scanning the original.

1 Tap the [Others] key, and tap the [Colour Balance] key.

2 Tap the tab of the mode you want to adjust.

3



Tap the [−] [+] key or slide the slider to adjust the colour balance.

- If you want to adjust each colour individually on the [Colour] tab, set the [Set in a Batch] checkmark to ☐.
- If you want to further adjust each range of each colour individually, set the [Set in a Group by Colour] checkbox to ☐.
- To adjust each range on the [B/W] tab, set the [Set in a Batch] checkbox to ☐.
- To adjust a slider individually with the [−] [+] keys, tap the slider you want to adjust and tap the [−] [+] keys.
- After the settings are completed, tap [OK] key.

To return the colour balance of the current tab to the default balance:

- Tap the [Reset] key.
- The values of all gradations currently being adjusted will return to their default colour balance values.

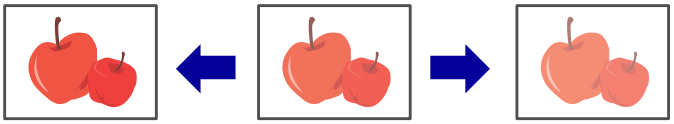
4 **Place the original.**

Place the original in the document feeder tray of the automatic document feeder, or on the document glass.
AUTOMATIC DOCUMENT FEEDER (page 1-47)
DOCUMENT GLASS (page 1-51)

5 **Tap the [Colour Start] or [B/W Start] key to start copying.**

ADJUSTING THE BRIGHTNESS OF A COPY (BRIGHTNESS)

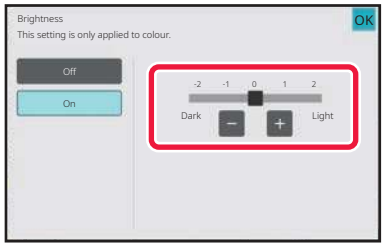
This function adjusts the brightness of a colour copy image.



- Brightness cannot be selected in easy mode.
- Brightness must be specified before scanning the original.

1 Tap the [Others] key, and tap the [Brightness] key.

2



Tap the [−] [+] key or slide the slider to adjust the brightness.

After the settings are completed, [OK] and [Back] keys in sequence.

To cancel the brightness setting:
Tap the [Off] key.

3 Place the original.

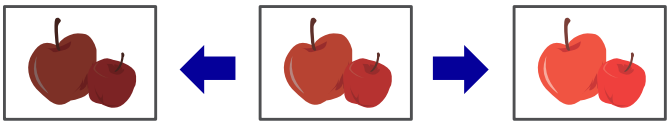
Place the original in the document feeder tray of the automatic document feeder, or on the document glass.
AUTOMATIC DOCUMENT FEEDER (page 1-47)
DOCUMENT GLASS (page 1-51)

To cancel all settings:
Tap the [CA] key.

4 Tap the [Colour Start] key to start copying.

ADJUSTING THE INTENSITY OF A COPY (INTENSITY)

This function adjusts the intensity (saturation) of a colour copy image.

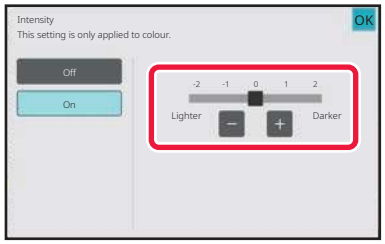


- Intensity cannot be selected in easy mode.
- You must set the intensity before scanning the original.

This function cannot be combined with [Copy of Copy] or [Colour Tone Enhancement] in Exposure.

1 Tap the [Others] key, and tap the [Intensity] key.

2



Tap the − + key or slide the slider to adjust the intensity.

After the settings are completed, tap the [OK] and [Back] key.

To cancel the Intensity setting:
Tap the [Off] key.

3 Place the original.

Place the original in the document feeder tray of the automatic document feeder, or on the document glass.
AUTOMATIC DOCUMENT FEEDER (page 1-47)
DOCUMENT GLASS (page 1-51)

To cancel all settings:
Tap the [CA] key.

4 Tap the [Colour Start] key to start copying.

CONVENIENT COPY FUNCTIONS

INTERRUPT COPY

This function suspends a job in progress, and preferentially prints the original specified with interrupt copy.
When you need to make an urgent copy and the machine is busy with a long copy run or other job, use interrupt copy.

- The [Interrupt] key does not appear while an original is being scanned.
- Depending on the settings of the job in progress, the [Interrupt] key may not appear.
- Interrupt copy cannot be used in combination with the following functions:
  Job Build, Tandem Copy, Book Copy, Card Shot, Multi-Page Enlargement, Original Count, Proof Copy, Preview Setting, and Book Divide.
- If you use the document glass for interrupt copy, you cannot select the booklet, covers/inserts function, or N-Up setting.
  If any of these functions are necessary, use the automatic document feeder.

1

Tap the [Interrupt] key.

The interrupt mode screen appears.

If user authentication is specified:
Tap the [Interrupt] key to display the user authentication screen. Enter the login name and password to perform user authentication.

2 ### Place the original.

Place the original in the document feeder tray of the automatic document feeder, or on the document glass.
AUTOMATIC DOCUMENT FEEDER (page 1-47)
DOCUMENT GLASS (page 1-51)

3 ### Configure copy settings.

To cancel interrupt copy, tap the [Cancel] key.

4 ### Tap the [Colour Start] or [B/W Start] key to start interrupt copying.

When the interrupt copy job is completed, the interrupted job will resume.

The interrupt copy function does not display the preview of the scanned original.

SEND DATA WHILE COPYING

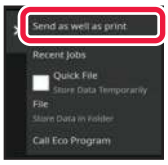
This function allows you to send an e-mail with an image attached, or save data in the network folder.

You need to store the destination in the address book in advance.
STORING ADDRESSES THROUGH DIRECT ENTRY (page 5-18)
The image send transmission starts after the copy, and the settings same as the copy are used for transmission. However, the same results as the copy may not be provided by some functions.

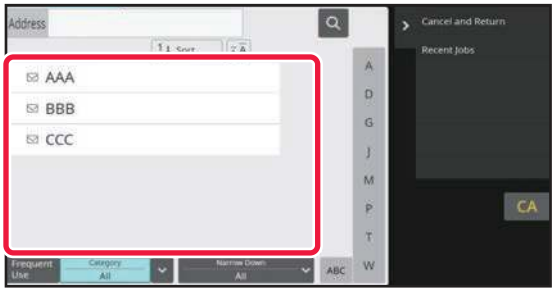
1 Tap the [Detail] key to change to normal mode.

EASY MODE (page 3-3)

2 Tap [Send as well as print] on the action panel.



3 Select a recipient from the address book.



SELECTING "Contacts" OR "Group" (page 5-15)
After you have selected the recipient, tap the [Enter Address] key.

You cannot use the soft keyboard to enter an address. If you cannot find the recipient in the address book, enter it in the address book.

4 Place the original.

Place the original in the document feeder tray of the automatic document feeder, or on the document glass.
AUTOMATIC DOCUMENT FEEDER (page 1-47)
DOCUMENT GLASS (page 1-51)

5 **Set each copy item as required.**

You can preview the scanned original by tapping the [Preview] key.

6 **Tap the [Colour Start] or [B/W Start] key to start copying.**

After the copy, the transmission starts.

After the copy, you cannot preview the settings before transmission.

COPY JOBS

When you tap the job management display, jobs are displayed in a list. To check the status of a copy job, tap the [Print] tab.
When you wish to stop or delete jobs or to perform priority processing, read "STOPPING/DELETING A JOB, PRIORITY PROCESSING AND CHECKING THE STATUS (page 2-53)".

PROGRAMS

Programs are set from the base screen of normal mode.
EASY MODE (page 3-3)

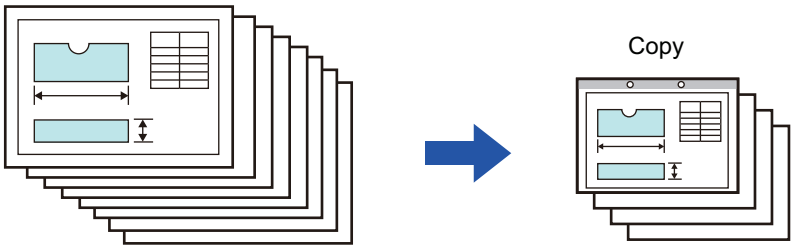
Programs cannot be stored in easy mode.

STORING A PROGRAM

This function collectively stores copy settings as one program. The stored program can be retrieved using an easy operation.
For information about how to retrieve a program, see "RETRIEVING A PROGRAM (page 3-149)".
For example, suppose 11" x 17" (A3) size CAD drawings are copied once a month for archive purposes using the following settings:

- The 11" x 17" (A3) size CAD drawings are reduced to A4 (8-1/2" x 11") size.
- To reduce paper use by half, 2-sided copying is used.
- Margin shift is used to allow a margin to punch holes for filing.

A3 (11" x 17") size CAD drawings



When a job program is not stored	When a job program is stored
Set reduction from A3 (11" x 17") to A4 (8-1/2" x 11") ↓ Change the exposure setting. ↓ Set 2-sided copying. ↓ Set margins. ↓ Set punch hole settings. ↓ Tap the [Colour Start] or [B/W Start] key.	Retrieve the stored program. ↓ Tap the [Colour Start] or [B/W Start] key.
Considerable time is required to copy the drawings each month because the above settings must be selected. In addition, mistakes are occasionally made when selecting the settings, so some copies must be redone.	The settings are stored in a program, so they can be selected by the touch of a key. This is simple and takes no time. In addition, the settings are all stored so there are no chances for mistakes, and thus no need to redo copies due to setting mistakes.

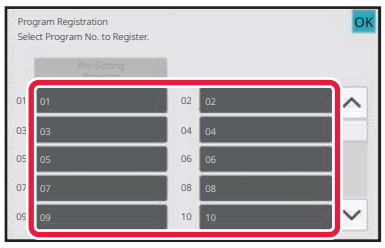
- Up to 48 programs can be stored.
- Program settings remains registered even when the main power has been turned off.
- A program can also be stored in the home screen or favourite as a shortcut; therefore, it is helpful when retrieving it.

1 Specify the copy function to be stored.

In the base screen, display [Program Registration] on the action panel.

2 Tap [Program Registration] on the action panel.

3

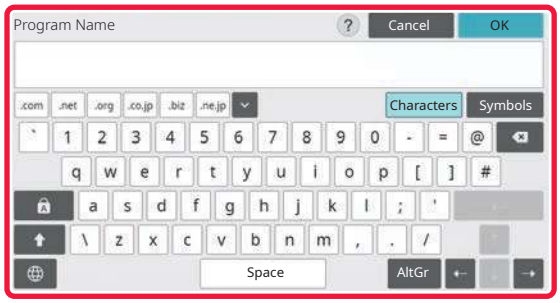


Tap an unused key.

A key with a program stored is displayed in colour.
Tap a key with no program stored.

If you do not set a name for the program, a serial number will be automatically assigned as the name.

4



Set a name for the program and tap the [OK] key.

A registration completion message appears.

5

Select whether or not the program will be added to the home screen or the favourites.

To specify print settings, you can select the required one from pre-set text or use the soft keyboard. You can also print serial number and account job ID.
When you have completed the settings, tap [OK] and the [Back] keys in sequence.

- If user authentication is enabled, the shortcut key for the program is registered in the user's home screen or favourite.
- If user authentication is disabled, the administrator password entry screen appears. When the administrator password is entered, the registration is completed.
- The number of copies cannot be stored.

RETRIEVING A PROGRAM

1

Tap [Call Program] on the action panel.

2

Tap the key of the program you want to retrieve.

You can tap [Register in Favourite] or [Register for Home] on the action panel to register a shortcut key for the selected program in the favourite or home screen.

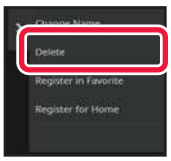
DELETING AND RENAMING A PROGRAM

This section explains how to delete copy settings in a program and rename a program.

A program that is already stored cannot be deleted.

Deleting a program

1 **Tap [Call Program] on the action panel.**

2 

Tap [Delete] on the action panel.

3 **Tap the key of the program you want to delete, and tap [Delete].**

Renaming a program

1 **Tap [Call Program] on the action panel.**

2

Tap [Change Name] on the action panel.

3 **Tap the key of the required program, and rename the program. Then tap the [OK] key.**

After the settings are completed, tap [OK] key.

PRINTER

PRINTER FUNCTION OF THE MACHINE

PRINTER FUNCTION 4-3
Windows ENVIRONMENT 4-3
macOS ENVIRONMENT 4-3

PRINTING IN A WINDOWS ENVIRONMENT

BASIC PRINTING PROCEDURE 4-4
PRINTER DRIVER SETTINGS SCREEN / REFERRING TO HELP 4-6
SELECTING THE PAPER 4-7
PRINTING ON ENVELOPES 4-8
PRINTING WHEN THE USER AUTHENTICATION FUNCTION IS ENABLED 4-9
FREQUENTLY USED FUNCTIONS 4-11
SAVING SETTINGS AT THE TIME OF PRINTING 4-11
USING SAVED SETTINGS 4-12
CHANGING THE PRINTER DRIVER DEFAULT SETTINGS 4-13
SHARE FAVORITE SETTINGS BETWEEN SERVER AND CLIENT 4-14

PRINTING IN A macOS ENVIRONMENT

BASIC PRINTING PROCEDURE 4-15
SELECTING THE PAPER 4-16
PRINTING ON ENVELOPES 4-17
PRINTING WHEN THE USER AUTHENTICATION FUNCTION IS ENABLED 4-18

FREQUENTLY USED FUNCTIONS

SELECTING THE COLOR MODE 4-20
SELECTING THE RESOLUTION 4-22
2-SIDED PRINTING. 4-23
FITTING THE PRINT IMAGE TO THE PAPER. 4-25
PRINTING MULTIPLE PAGES ON ONE PAGE. 4-27
PRINTING WHILE SKIPPING BLANK PAGES 4-29
STAPLING OUTPUT/PUNCHING HOLES IN OUTPUT 4-30
STAPLE FUNCTION 4-30
PUNCH FUNCTION 4-30
PRINTING WITHOUT TOP AND BOTTOM MARGINS (EDGE-TO-EDGE PRINTING). 4-33
SADDLE STITCH PRINTING AND 2-POSITION STAPLING 4-34
FOLD STAPLING 4-38
SINGLE SHEET 4-42

CONVENIENT PRINTING FUNCTIONS

CONVENIENT FUNCTIONS FOR CREATING PAMPHLETS AND POSTERS. 4-47
CREATE A PAMPHLET (BOOKLET/SADDLE STITCH) 4-47
TRIMMING THE EXCESS OF FOLDED PAPER 4-49
PRINTING WITH MARGIN SHIFT SETTING (MARGIN) 4-51
CREATE A LARGE POSTER (POSTER PRINTING) 4-53
FUNCTIONS TO ADJUST THE SIZE AND ORIENTATION OF THE IMAGE 4-54
ADJUST PRINT POSITION ON ODD AND EVEN PAGES SEPARATELY (PRINT POSITION). 4-54
ROTATING THE PRINT IMAGE 180 DEGREES (ROTATE 180 DEGREES) 4-55
ENLARGING/REDUCING THE PRINT IMAGE (ZOOM SETTING/ENLARGE OR REDUCE). 4-56
ADJUST THE LINE THICKNESS (WIDTH) 4-58
PRINT A MIRROR-IMAGE (MIRROR-IMAGE REVERSE/VISUAL EFFECTS). 4-62
COLOR MODE ADJUSTING FUNCTION 4-63
ADJUST THE BRIGHTNESS AND CONTRAST OF THE IMAGE (COLOR ADJUSTMENT/RGB ADJUSTMENT). 4-63
PRINTING FAINT TEXT AND LINES IN BLACK (TEXT TO BLACK/VECTOR TO BLACK). 4-64
MODIFYING IMAGES TO SUIT SPECIFIC PREFERENCES (SCREENING). 4-65
ADJUSTING THE SHARPNESS OF AN IMAGE (SHARPNESS) 4-66
SELECTING COLOR SETTINGS TO MATCH THE IMAGE TYPE (ADVANCED COLOR SETTINGS) 4-67
FUNCTIONS TO COMBINE TEXT AND IMAGES. 4-70
ADDING A WATERMARK TO PRINTED PAGES (WATERMARK). 4-70
PRINTING AN IMAGE OVER THE PRINT DATA (IMAGE STAMP). 4-72
REGISTERING A CUSTOM IMAGE 4-73
OVERLAY A FIXED FORM ON THE PRINT DATA (OVERLAYS). 4-74
ADDING THE NUMBER OF COPIES (COPIES STAMP). 4-76
PRINT FUNCTIONS FOR SPECIAL PURPOSES. 4-77
PRINTING SPECIFIC PAGES ON DIFFERENT PAPER (DIFFERENT PAPER) 4-77
ADDING INSERTS WHEN PRINTING ON TRANSPARENCY FILM (TRANSPARENCY INSERTS) 4-80
INSERTING SEPARATOR PAGES BETWEEN JOBS OR COPIES 4-82
PRINTING A CARBON COPY (CARBON COPY) 4-84

PRINTING TEXT ON TABS OF TAB PAPER (TAB SHIFT/TAB PAPER PRINT) 4-85
TWO-SIDED PRINTING WITH SPECIFIC PAGES PRINTED ON THE FRONT SIDE (CHAPTER INSERTS) 4-88
FOLDING PAPER FOR PRINTING (FOLD) 4-89
INSERT PRESET DATA BEFORE OR AFTER EACH PAGE (PAGE INTERLEAVE) 4-95
PRINT THE SAME IMAGE IN TILE PATTERN (REPEAT PRINT) 4-96
PRINTING PATTERN DATA (HIDDEN PATTERN PRINT) 4-97
CHANGING THE RENDERING METHOD AND PRINTING JPEG IMAGES (USE DRIVER TO RENDER JPEGS) 4-99
MAXIMIZING THE PRINT AREA ON THE PAPER (PRINT AREA) 4-100
PRINTING AT AN ENHANCED RESOLUTION (SMOOTHING) 4-101
CONVENIENT PRINTER FUNCTIONS 4-102
USING TWO MACHINES TO PRINT A LARGE PRINT JOB (TANDEM PRINT) 4-102
SAVING AND USING PRINT FILES (DOCUMENT FILING) 4-104
AUTOMATICALLY PRINT ALL STORED DATA 4-107
PRINTING AND SENDING SIMULTANEOUSLY 4-108
PS PASS-THROUGH 4-109

PRINTING WITHOUT THE PRINTER DRIVER

EXTENSION OF PRINTABLE FILES 4-110
DIRECTLY PRINTING A FILE ON AN FTP SERVER 4-110
DIRECTLY PRINTING A FILE IN USB MEMORY 4-112
DIRECTLY PRINTING A FILE IN A NETWORK FOLDER 4-114
PRINTING A FILE IN THE NETWORK FOLDER YOU HAVE CONFIGURED IN THE MACHINE'S SETTINGS 4-114
DIRECTLY PRINTING FROM A COMPUTER 4-117
SUBMIT PRINT JOB 4-117
FTP PRINT 4-118
E-MAIL PRINT 4-118
Universal Print 4-120
BEFORE CONNECTING THE Universal Print SERVICE 4-120
Universal Print Settings 4-121
REGISTERING THE MACHINE WITH Azure Active Directory 4-121
REGISTERING THE MACHINE WITH EACH CLIENT PC 4-121
DELETE FROM Azure Active Directory 4-121

PRINTER JOBS

CHECKING THE PRINT STATUS 4-122
PRINTING AN ENCRYPTED PDF FILE 4-122
CHANGING TO ANOTHER PAPER SIZE AND PRINTING WHEN PAPER RUNS OUT 4-123

PRINT RELEASE FUNCTION

PRINT RELEASE FUNCTION 4-124
INTER-GROUP PRINTING 4-124
BEFORE USING THE PRINT RELEASE FUNCTION . . . 4-125
SETTINGS REQUIRED ON THE MACHINE 4-125
INSTALLING THE PRINTER DRIVER OF THE PRIMARY UNIT 4-126
USING THE PRINT RELEASE FUNCTION 4-127
STORING A JOB IN THE PRIMARY UNIT FROM YOUR COMPUTER 4-127
PRINTING/DELETING A JOB STORED IN THE PRIMARY UNIT FROM A SECONDARY UNIT 4-129

APPENDIX

PRINTER DRIVER SPECIFICATIONS LIST 4-130
Main 4-130
Paper Source 4-130
Finishing 4-131
Layout 4-131
Job Handling 4-131
Inserts 4-132
Stamp 4-132
Image Quality 4-132
Color Profile 4-133
Detailed Settings 4-133
SPECIFYING A BILLING CODE USING THE PRINTER DRIVER 4-135
ENABLE BILLING CODE 4-135
AUTHENTICATION BY SINGLE SIGN-ON 4-137
SETTINGS 4-137

PRINTER FUNCTION OF THE MACHINE

PRINTER FUNCTION

The machine is equipped with a full color printing function as standard. To enable printing from your computer, a printer driver must be installed.
See the table below to determine which printer driver to use in your environment.

Windows ENVIRONMENT

Printer driver type
PCL6 The machine support the Hewlett-Packard PCL6 printer control languages.
PS • This printer driver supports the PostScript 3 page description language developed by Adobe. • If it is desired to use the Windows standard PS printer driver, the PPD driver must be used.

- To install the printer driver and configure settings in a Windows environment, see the Software Setup Guide.
- The User's Manual mainly uses PCL6 printer driver screens to explain how to print in a Windows environment. The printer driver screens may differ slightly depending on the printer driver you are using.

macOS ENVIRONMENT

Printer driver type
PS This printer driver supports the PostScript 3 page description language developed by Adobe and uses a PPD file.

- To install the printer driver and configure settings in a macOS environment, see the Software Setup Guide.
- The explanations of screens and procedures for use in a macOS environment generally assume that macOS 11 is being used and a PPD driver is installed. The screens may be different depending on the version of the operating system or the software application.

If a notice page is printed

If a print job cannot be printed as specified and the reason is not shown on the operation panel, a notice page indicating the reason will print. Read the message and take appropriate action. For example, a notice page will print if the following occurs:

- There is more print data than can be held in memory.
- You selected a function that has been prohibited by the administrator.

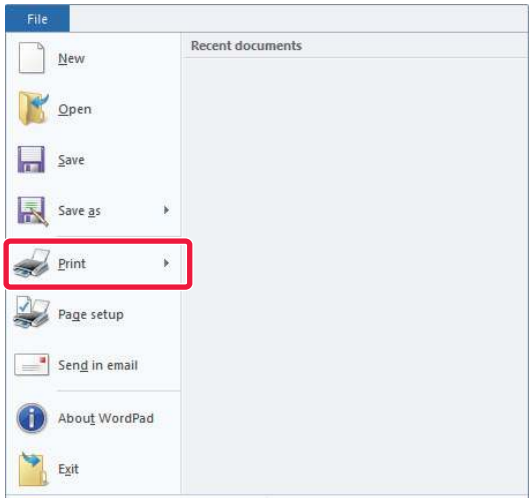
PRINTING IN A WINDOWS ENVIRONMENT

BASIC PRINTING PROCEDURE

The following example explains how to print a document from "WordPad", which is a standard accessory application in Windows.

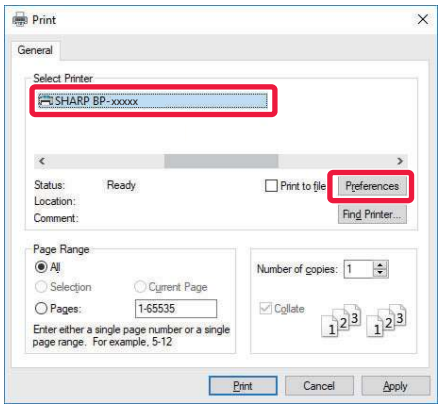
- The menu used to execute printing may vary depending on the application.
- The button that is used to open the printer driver properties window (usually [Property] or [Preferences]) may vary depending on the application.
- The machine name that normally appears in the [Printer] menu is [BP-xxxxx]. ("xxxxx" is a sequence of characters that varies depending on the machine model.)

1



Select [Print] from the [File] menu of WordPad.

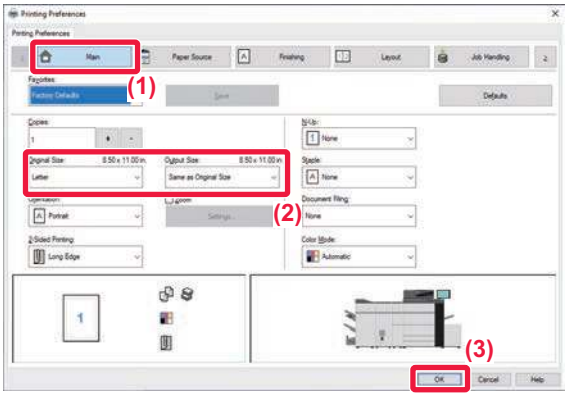
2



Select the printer driver for the machine and click the [Preferences] button.

The button that is used to open the printer driver properties window (usually [Property] or [Preferences]) may vary depending on the application.

3



Select print settings.

(1) Click the [Main] tab.

(2) Select the original size.

•You can register up to seven user-defined sizes in the menu. To store an original size, select [Custom Paper] or one of [User1] to [User7] from the menu, and click the [OK] button.
To select settings on other tabs, click the desired tab and then select the settings.
PRINTER DRIVER SETTINGS SCREEN / REFERRING TO HELP (page 4-6)
•If an original size larger than the largest paper size that the machine supports is set, select the paper size for printing in “Output Size”.
•If an "Output Size" different from the "Original Size" is selected, the print image will be adjusted to match the selected paper size.

(3) Click the [OK] button.

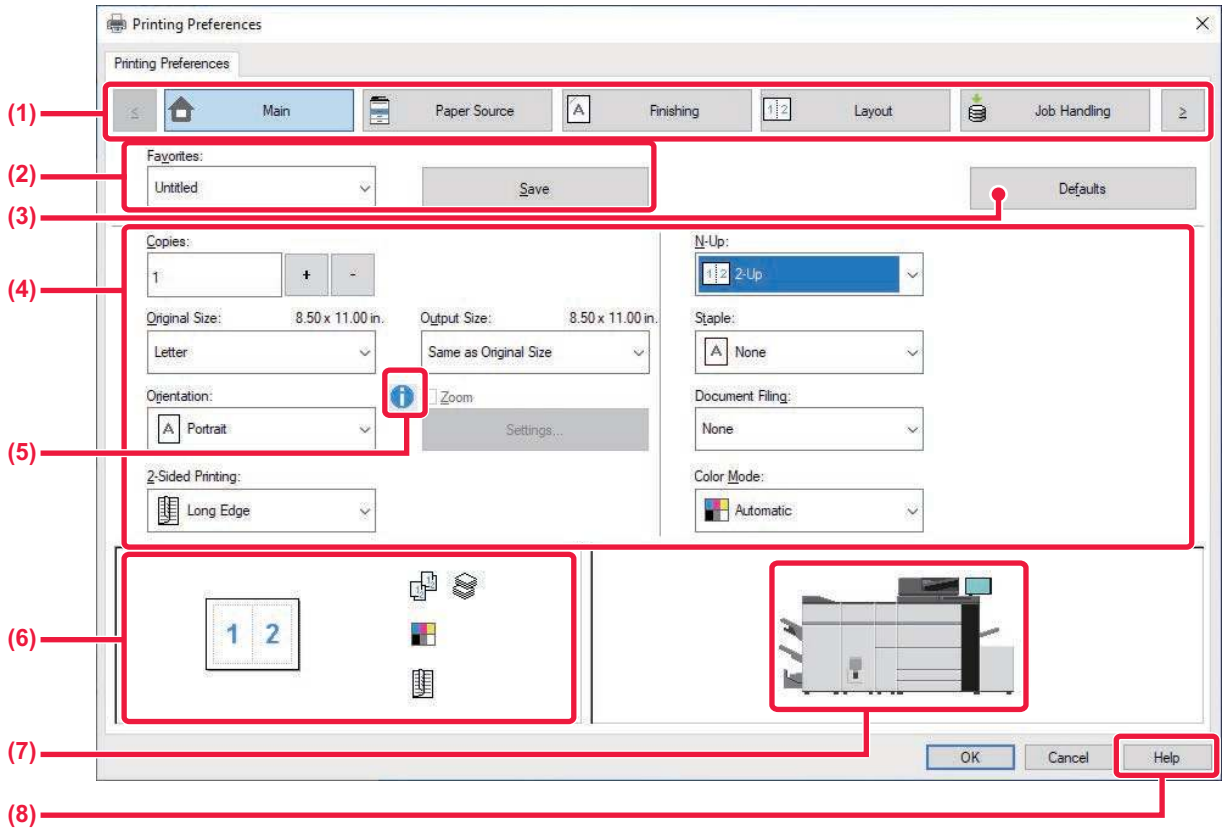
4

Click the [Print] button.

Printing begins.

PRINTER DRIVER SETTINGS SCREEN / REFERRING TO HELP

The printer driver settings screen consists of 9 tabs. Click a tab to select the settings on that tab.
You can check information on each of the settings in the Help screen. Click the [Help] button at the bottom right of the screen.



(1) Tabs: Click ≤ ≥ to change the tabs shown.

- [Main]: Frequently used functions are grouped on this tab. The settings are also on other tabs, and each setting on this tab is linked to the corresponding setting on the other tab.
- [Paper Source]: Set the size and type of paper used for printing, and the paper tray.
- [Finishing]: Select a finishing function such as stapling, punch, or folding, and set the output tray.
- [Layout]: Select functions related to the layout such as two-sided printing and booklet.
- [Job Handling]: Set Document Filing and user authentication.
- [Inserts]: Select insertion functions such as covers, inserts, and tab paper.
- [Stamp]: Select the watermark or stamp function.
- [Image Quality]: Select various image quality settings.
- [Color Profile]: Set the color profile.
- [Detailed Settings]: Select tandem print and other detailed print settings.

(2) Favorites

Settings configured on each tab at the time of printing can be saved as Favorite.

► FREQUENTLY USED FUNCTIONS (page 4-11)

(3) Defaults

Return the settings on the currently selected tab to their default state.

(4) Setup Items

Displays the settings on each tab.

(5) Information icon( )

Some restrictions exist on the combinations of settings that can be selected in the printer driver properties window. When a restriction exists on a selected setting, an information icon ( ) will appear next to the setting. Click the icon to view an explanation of the restriction.

(6) Print image

This lets you visually check how the current settings affect the print image. Finishing settings and the color mode are indicated by icons.

(7) Machine image

This shows the options that are installed on the machine, and the paper trays and output trays that are used.

(8) [Help] button

Displays the Help window of the printer driver.

- Help can be displayed for a setting by clicking the setting and pressing the [F1] key.
- You can click the ? button in the upper right corner of the settings screen and then click a setting to show Help for that setting in a sub-window.

SELECTING THE PAPER

Before printing, check the paper sizes, paper types, and paper remaining in the machine's trays. To check the most recent tray information, click the [Tray Status] button in the [Paper Source] tab.
The "Output Size" setting and the "Paper Tray" setting are related as follows:

- **When "Paper Tray" is set to [Auto Select]**
  The tray that contains paper of the size and type selected in "Output Size" and "Paper Type" is automatically selected.
- **When "Paper Tray" is set to any setting other than [Auto Select]**
  The specified tray is used for printing regardless of the "Output Size" setting.
  When you have set "Paper Type" to [Bypass Tray], be sure to select "Paper Type". Check the paper type that is set for the bypass tray of the machine, check that paper of that type is actually loaded into the bypass tray, and then select the appropriate paper type.
- **When "Paper Type" is set to [Auto Select]**
  A tray with plain paper or recycled paper of the size specified in "Output Size" is automatically selected. (The factory default setting is plain paper 1 only.)
- **When "Paper Type" is set to anything other than [Auto Select]**
  A tray with the specified type of paper and the size specified in "Output Size" is used for printing.

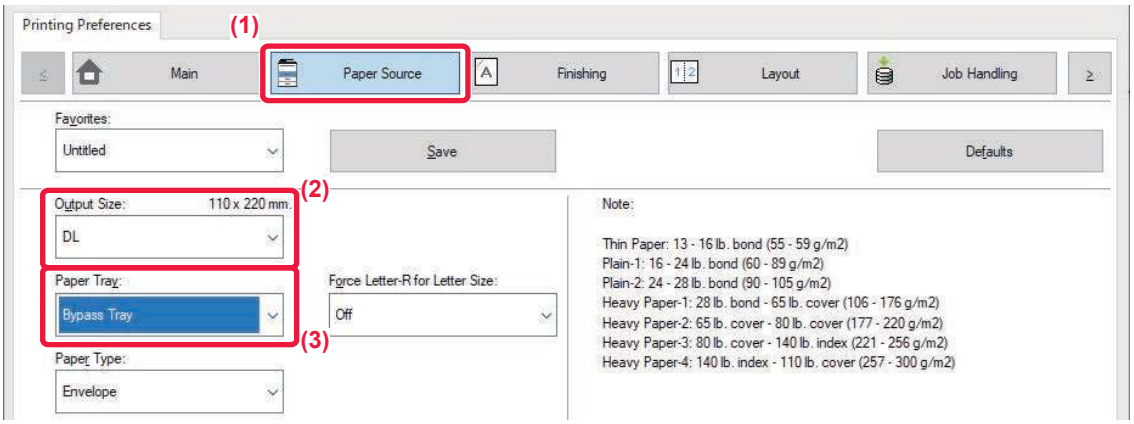
Special media such as envelopes can also be placed in the bypass tray.
For the procedure for loading paper in the bypass tray, see "LOADING PAPER INTO THE BYPASS TRAY (page 1-36)".

When [Enable Detected Paper Size in Bypass Tray] (disabled by factory default) or [Enable Selected Paper Type in Bypass Tray] (enabled by factory default), which you can reach by selecting [System Settings] in "Settings (administrator)" → [Printer Settings] → [Condition Settings] → [Bypass Tray Settings] is enabled, printing will not take place if the paper size or paper type specified in the printer driver is different from the paper size or paper type specified in the settings of the bypass tray.

PRINTING ON ENVELOPES

The bypass tray or tray 4 can be used for envelope printing.

- For the types of paper that can be used in the tray, see "APPLICABLE PAPER TYPES (page 1-12)".
- For the procedure for loading paper in the bypass tray, see "LOADING PAPER INTO THE BYPASS TRAY (page 1-36)".
- For more information on the procedure for loading paper, see "SELECTING THE PAPER (page 4-7)".
- After printing, there may be creases in the envelope depending on the envelope type and format as well as on the printing environment. Before high-quantity printing, it is recommended that you conduct a test print.
- When using media such as envelopes that can be loaded only in a specific orientation, you can rotate the image 180 degrees. For more information, see "ROTATING THE PRINT IMAGE 180 DEGREES (ROTATE 180 DEGREES) (page 4-55)"
- Tray 4 can only be loaded with Com9, Com10, and Monarch envelopes.



(1) Click the [Paper Source] tab.

(2) Select the envelope size from the "Output Size" menu.

When [Output Size] is set to envelope, [Paper Type] is automatically set to [Envelope].
When "Original Size" is set to envelope on the [Main] tab and "Output Size" is set to [Same as Original Size], "Paper Type" is automatically set to [Envelope].

(3) Select [Bypass Tray] or [Tray 4] in "Paper Tray".

PRINTING WHEN THE USER AUTHENTICATION FUNCTION IS ENABLED

The user information (such as login name and password) that must be entered varies depending on the authentication method being used, so check with the administrator of the machine before printing.

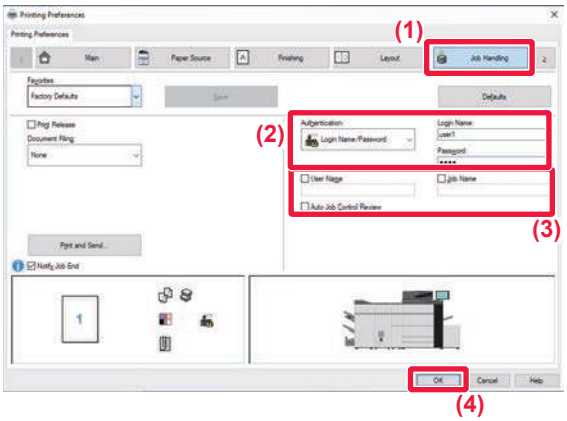
- If you have configured "Printing Policy" on the [Configuration] tab so that user authentication is always performed, users are required to be authenticated for each print job. This is done by entering authentication information in a dialog box that appears each time printing is performed.
- The machine's user authentication function cannot be used when the PPD driver* is installed and the Windows standard PS printer driver is used.
- For this reason, the machine can be configured to prohibit users from executing printing unless their user information is stored in the machine.

* The PPD driver enables the machine to print using the Windows standard PS printer driver.

1 In the printer driver properties window of the application, select the printer driver of the machine and click the [Preferences] button.

The button that is used to open the printer driver properties window (usually [Property] or [Preferences]) may vary depending on the application.

2



Enter your user information.

(1) Click the [Job Handling] tab.

(2) Enter your user information.

- When authentication is performed by login name, select [Login Name] and enter your login name.
- When authentication is performed by login name/password, click [Login Name/Password] and enter your login name and password. Enter the password using 1 to 32 characters
- When the machine's authentication destination is Active Directory, [Single Sign-on] can be selected. For information on single sign-on, refer to "AUTHENTICATION BY SINGLE SIGN-ON (page 4-137)".
- When authentication is performed by user number, select [User Number] and enter your 5 to 8 digit user number.

(3) Enter the user name and job name as necessary.

- Click the [User Name] checkbox, and enter your user name using up to 32 characters. The entered user name will appear on the touch panel of the machine. If you do not enter a user name, your PC login name will appear.
- Click the [Job Name] checkbox, and enter a job name using up to 30 characters. The entered job name will appear as a file name on the touch panel of the machine. If you do not enter a job name, the file name set in the application will appear.
- To have a confirmation window appear before printing starts, select the [Auto Job Control Review] checkbox.

(4) Click the [OK] button to execute printing.

Authentication by Single Sign-on requires that Active Directory authentication be performed on the machine and your computer. This can only be used when your computer is running Windows.

FREQUENTLY USED FUNCTIONS

SAVING SETTINGS AT THE TIME OF PRINTING

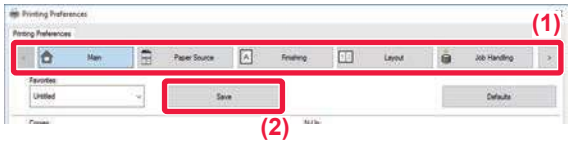
Settings configured on each of the tabs at the time of printing can be saved as Favorite. Saving frequently used settings or complex color settings under an assigned name makes it easy to select those settings the next time you need to use them.
Settings can be saved from any tab of the printer driver properties window. Settings configured on each tab are listed at the time of saving, allowing you to check the settings as you save them.

Deleting saved settings
In step 2 of "USING SAVED SETTINGS (page 4-12)", select the user settings that you want to delete and click the [Delete] button.

1 Select the machine's printer driver from the print window of the application, and click the [Preferences] button.

The button that is used to open the printer driver properties window (usually [Property] or [Preferences]) may vary depending on the application.

2

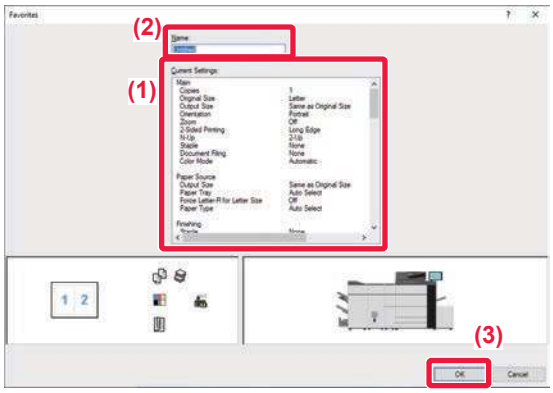


Register Print Settings.

(1) Configure the print settings on each tab.

(2) Click the [Save] button.

3



Check and save the settings.

(1) Check the displayed settings.

(2) Enter a name for the settings using up to 20 characters.

(3) Click the [OK] button.

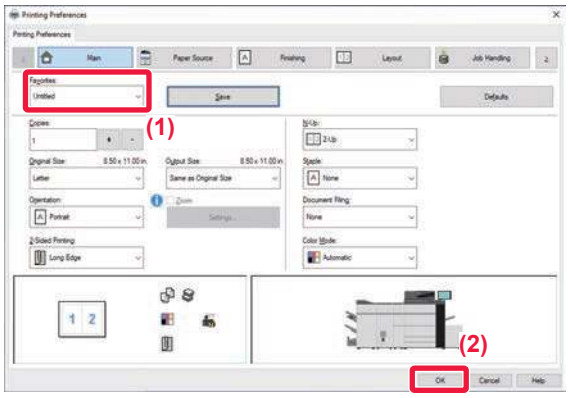
USING SAVED SETTINGS

You can specify the saved favorites through just one click to apply frequently used settings or complicated color settings to your printing.

1 Select the machine's printer driver from the print window of the application, and click the [Preferences] button.

The button that is used to open the printer driver properties window (usually [Property] or [Preferences]) may vary depending on the application.

2



Select favorite settings.

(1) **Select the favorite settings you want to use.**

(2) **Click the [OK] button.**

3 Start printing.

CHANGING THE PRINTER DRIVER DEFAULT SETTINGS

You can change the default settings of the printer driver.
Changes you have made in the printer driver properties window when you execute printing from the application are returned to the default settings specified here when you exit the application.

1 **Click the [Start] button, select [Settings] → [Device] → [Printers & scanners].**

- In Windows 11, click the [Start] button, select [Bluetooth & devices] → [Printers & scanners].
- In Windows Server 2012, right-click the [Start] button, select [Control Panel] → [View devices and printers] (or [Devices and Printers]).

2

Click the printer driver name of the machine and click [Manage].

3 **Click [Start].**

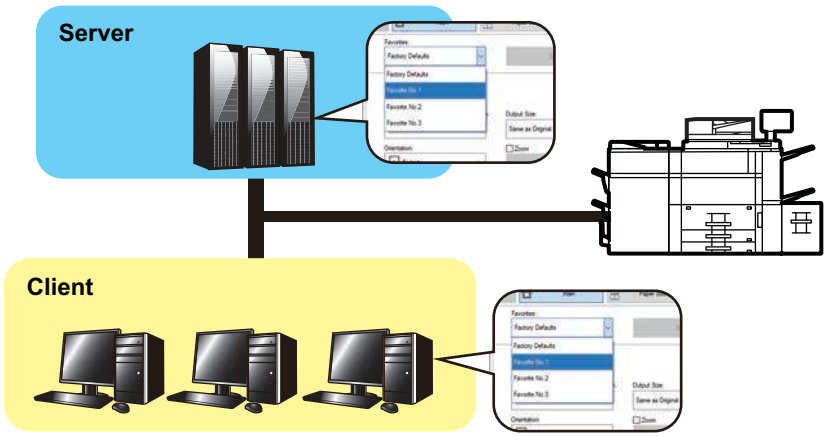
4 **Configure the settings and click the [OK] button.**

For explanations of the settings, see printer driver Help.

SHARE FAVORITE SETTINGS BETWEEN SERVER AND CLIENT

When using this machine as a shared printer, if "Favorite" is set in the printer driver of the shared server, this setting can also be used on the shared destination computer.

When "Share Favorites" is enabled...



The favorite settings configured on the server can be used on the client computer.

Configure the following settings in the printer driver of the shared server.

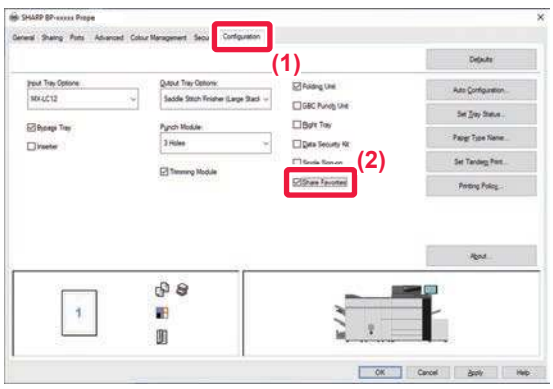
1 Click the [Start] button, select [Settings] → [Device] → [Printers & scanners].

- In Windows 11, click the [Start] button, select [Bluetooth & devices] → [Printers & scanners].
- In Windows Server 2012, right-click the [Start] button, select [Control Panel] → [View devices and printers] (or [Devices and Printers]).

2 Click the printer driver name of the machine and click [Manage].

3 Click [Printer Properties].

4



Configure the sharing settings.

(1) **Click the [Configuration] tab.**

(2) **Set the [Share Favorites] check box to ☑.**

PRINTING IN A macOS ENVIRONMENT

BASIC PRINTING PROCEDURE

The following example explains how to print a document from the standard accessory application "TextEdit" in macOS.

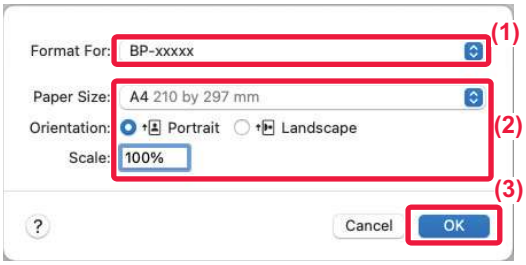
- To install the printer driver and configure settings in a macOS environment, see the Software Setup Guide.
- The explanations of screens and procedures for use in a macOS environment generally assume that macOS 11 is being used and a PPD driver is installed. The screens may be different depending on the version of the operating system or the software application.
- The menu used to execute printing may vary depending on the application.

1

Select [Page Setup] from the [File] menu and select the printer.

If the printer drivers appear as a list, select the name of the printer driver to be used from the list.

2



Select paper settings.

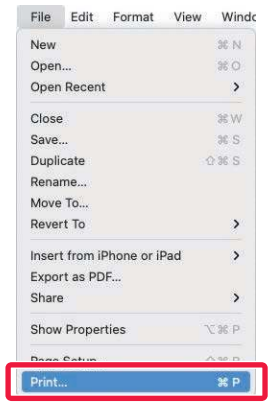
(1) Make sure that the correct printer is selected.

(2) Select paper settings.

Paper size, paper orientation, and enlarge/reduce settings can be selected.

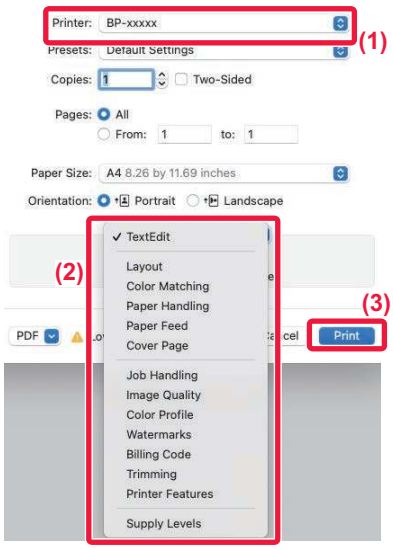
(3) Click the [OK] button.

3



Select [Print] from the [File] menu.

4



Select print settings.

(1) Make sure that the correct printer is selected.

(2) Select an item from the menu and configure the settings as needed.

(3) Click the [Print] button.

The layout of the settings menu is different in macOS 13.

SELECTING THE PAPER

This section explains the [Paper Feed] settings in the print settings window.

- **When [Auto Select] is selected:**
  A tray that is set for plain or recycled paper (only plain paper 1 in the factory default setting) of the size specified in "Paper Size" on the page setup screen is automatically selected.
- **When a paper tray is specified:**
  The specified tray is used for printing regardless of the "Paper Size" setting on the page setup screen.
  For the bypass tray, also specify the paper type. Check that the paper type that is set for the bypass tray of the machine, check that paper of that type is actually loaded into the bypass tray, and then select the appropriate bypass tray (paper type).
- **When a paper type is specified:**
  A tray with the specified type of paper and the size specified in "Paper Size" on the page setup screen is used for printing.

Special media such as envelopes can also be placed in the bypass tray.
For the procedure for loading paper in the bypass tray, see "LOADING PAPER INTO THE BYPASS TRAY (page 1-36)".

When [Enable Detected Paper Size in Bypass Tray] (disabled by factory default) or [Enable Selected Paper Type in Bypass Tray] (enabled by factory default), which you can reach by selecting [System Settings] in "Settings (administrator)" → [Printer Settings] → [Condition Settings] → [Bypass Tray Settings] is enabled, printing will not take place if the paper size or paper type specified in the printer driver is different from the paper size or paper type specified in the settings of the bypass tray.

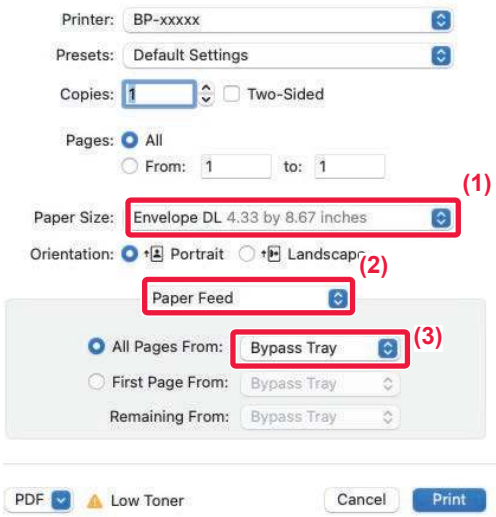
PRINTING ON ENVELOPES

The bypass tray or tray 4 can be used for envelope printing.

- For the types of paper that can be used in the tray, see "APPLICABLE PAPER TYPES (page 1-12)".
- For the procedure for loading paper in the bypass tray, see "LOADING PAPER INTO THE BYPASS TRAY (page 1-36)".
- For more information on the procedure for loading paper, see "SELECTING THE PAPER (page 4-16)".
- When using media such as envelopes that can be loaded only in a specific orientation, you can rotate the image 180 degrees. For more information, see "ROTATING THE PRINT IMAGE 180 DEGREES (ROTATE 180 DEGREES) (page 4-55)".
- Tray 4 can only be loaded with Com9, Com10, and Monarch envelopes.
- After printing, there may be creases in the envelope depending on the envelope type and format as well as on the printing environment. Before high-quantity printing, it is recommended that you conduct a test print.

Select the envelope size in the settings of the application ("Page Setup" in many applications) and then perform the following steps.

1



Select print settings.

(1) Select the envelope size from the "Paper Size" menu.

(2) Select [Paper Feed].

In macOS 13, [Paper Feed] is located under the "Printer Options" menu.

(3) Select the [Bypass Tray] or [Tray 4] from the "All Pages From" menu.

When [Enable Selected Paper Type in Bypass Tray] (enabled by factory default) is enabled in "Settings (administrator)", set the paper type of the bypass tray to [Envelope].

PRINTING WHEN THE USER AUTHENTICATION FUNCTION IS ENABLED

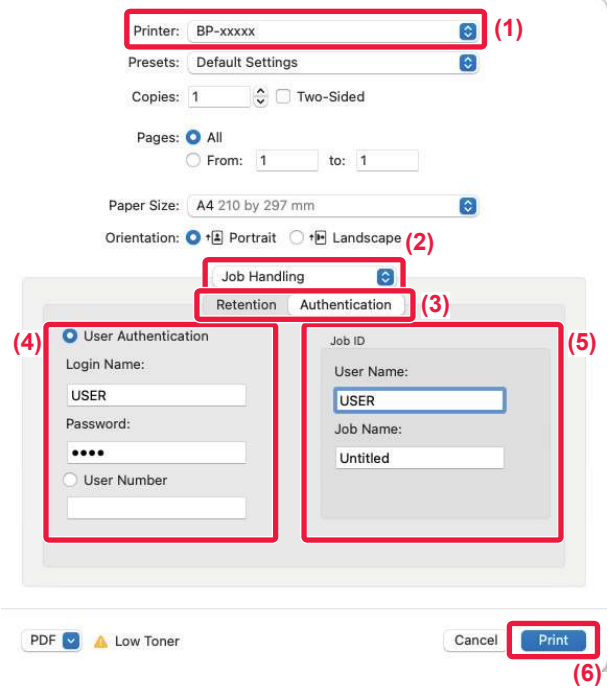
The user information (such as login name and password) that must be entered varies depending on the authentication method being used, so check with the administrator of the machine before printing.

The menu used to execute printing may vary depending on the application.

1

In the application, select [Print] from the [File] menu.

2



Enter your user information.

(1) Make sure that the machine's printer name is selected.

(2) Select [Job Handling].

In macOS 13, [Job Handling] is located under the "Printer Options" menu.

(3) Click the [Authentication] tab.

(4) Enter your user information.

- When authentication is carried out using the login name/password, enter your login name in "Login Name" and your password (1 to 32 characters) in "Password".
- When authentication is carried out using the user number, enter your user number (5 to 8 digits) in "User Number".

(5) Enter the user name and job name as necessary.

- User Name
  Enter your user name using up to 32 characters. The entered user name will appear on the touch panel of the machine. If you do not enter a user name, your PC login name will appear.
- Job Name
  Enter a job name using up to 32 characters. The entered job name will appear as a file name on the touch panel of the machine. If you do not enter a job name, the file name set in the application will appear.

(6) Click the [Print] button.

FREQUENTLY USED FUNCTIONS

SELECTING THE COLOR MODE

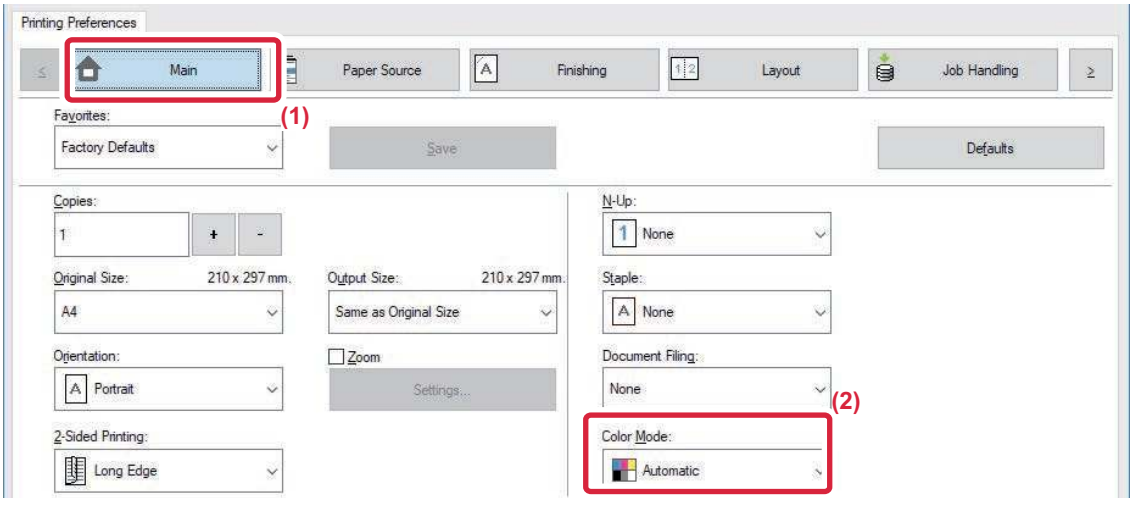
The following three selections are available for the "Color Mode" (a set of colors used for printing):

Automatic	The machine automatically determines whether each page is color or black and white and prints the page accordingly. Pages with colors other than black and white are printed using Y (Yellow), M (Magenta), C (Cyan) and Bk (Black) toner. Pages that are only black and white are printed using Bk (Black) toner only. This is convenient when printing a document that has both color and black and white pages, however, the printing speed is slower.
Color	All pages are printed in color. Both color data and black and white data are printed using Y (Yellow), M (Magenta), C (Cyan) and Bk (Black) toner.
Black and White	All pages are printed in black and white. Color data such as images or materials for a presentation is printed using black toner only. This mode helps conserve color toner when you do not need to print in color, such as when proofreading or checking the layout of a document.

When "Color Mode" is set to [Automatic]:
Even if the print result is black and white, the following types of print jobs will be counted as 4-color (Y (Yellow), M (Magenta), C (Cyan), and Bk (Black)) print jobs.
When you want such jobs to be counted as black and white jobs, select [Black and White].

- When the data is created as color data.
- When the application treats the data as color data even though the data is black and white.
- When an image is hidden under a black and white image.

Windows

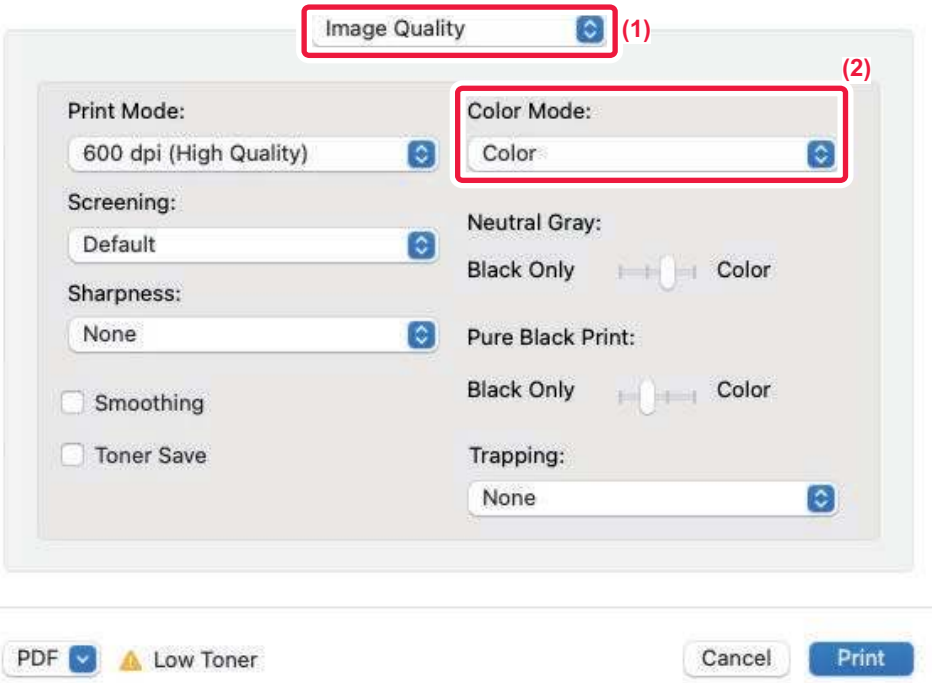


(1) Click the [Main] tab.

(2) Select "Color Mode".

In addition to the [Main] tab, [Color Mode] can also be set on the [Image Quality] tab.

macOS



(1) Select [Image Quality].

In macOS 13, [Image Quality] is located under the "Printer Options" menu.

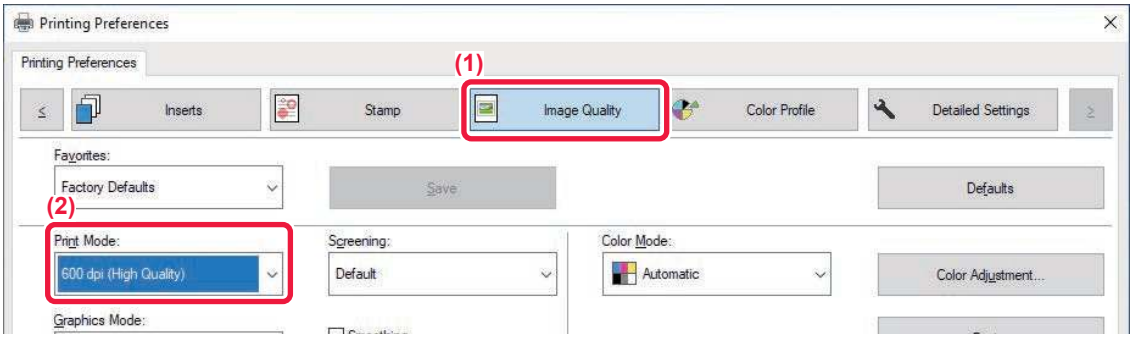
(2) Select "Color Mode".

SELECTING THE RESOLUTION

The following three selections are available for "Print Mode" (resolution):

600 dpi	This mode is suitable for printing data such as regular text or a table.
600 dpi (High Quality)	The print quality of color photos and text are high.
1200 dpi	Select this mode to print color photos with higher definition, and to print fine lines clearly.

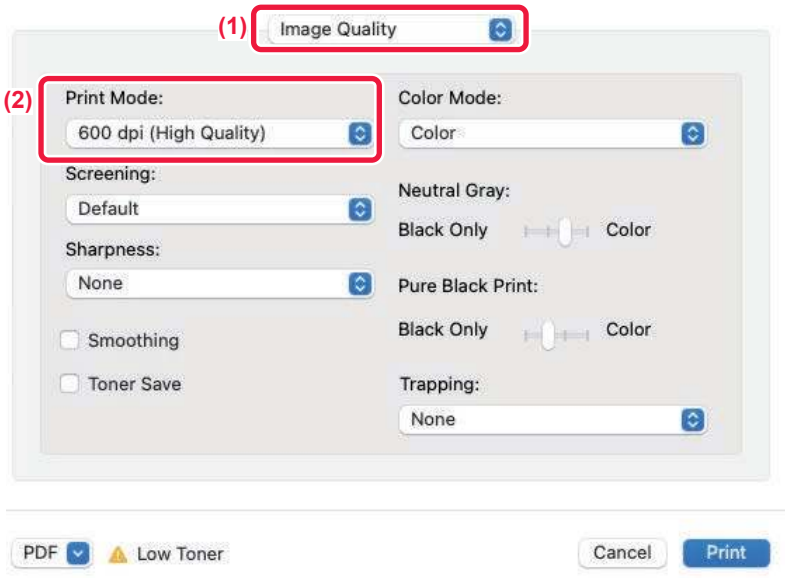
Windows



(1) Click the [Image Quality] tab.

(2) Select "Print Mode".

macOS



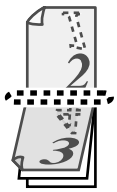
(1) Select [Image Quality].

In macOS 13, [Image Quality] is located under the "Printer Options" menu.

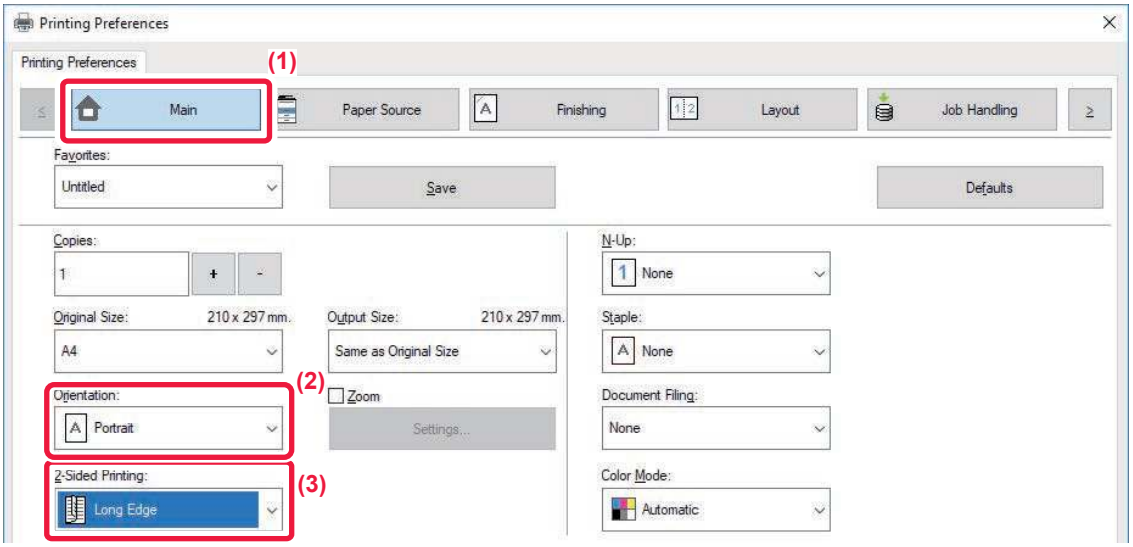
(2) Select "Print Mode".

2-SIDED PRINTING

The machine can print on both sides of the paper. This function is useful for many purposes, and is particularly convenient when you want to create a simple pamphlet. 2-sided printing also helps conserve paper.

Paper orientation	Print results	
Portrait	Long Edge	Short Edge
		
Landscape	Short Edge	Long Edge
	The pages are printed so that they can be bound at the left or right side.	The pages are printed so that they can be bound at the top.

Windows



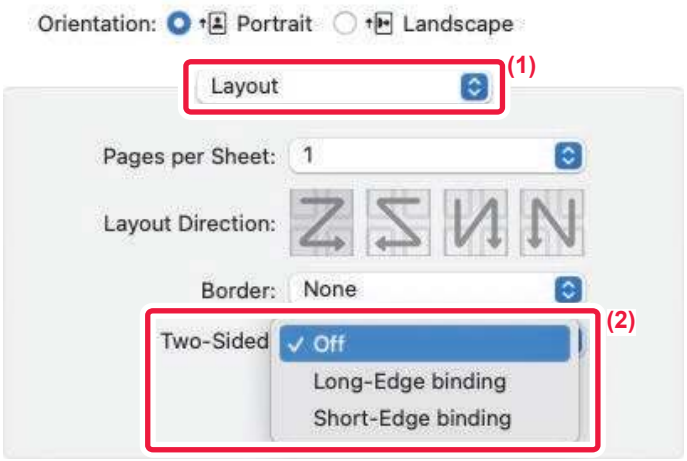
(1) Click the [Main] tab.

(2) Select the paper orientation.

(3) Select [Long Edge] or [Short Edge].

If necessary, you can select the method of implementing 2-sided printing. Click the [Other Settings] button on the [Detailed Settings] tab, and select the mode from "Duplex Style".

macOS



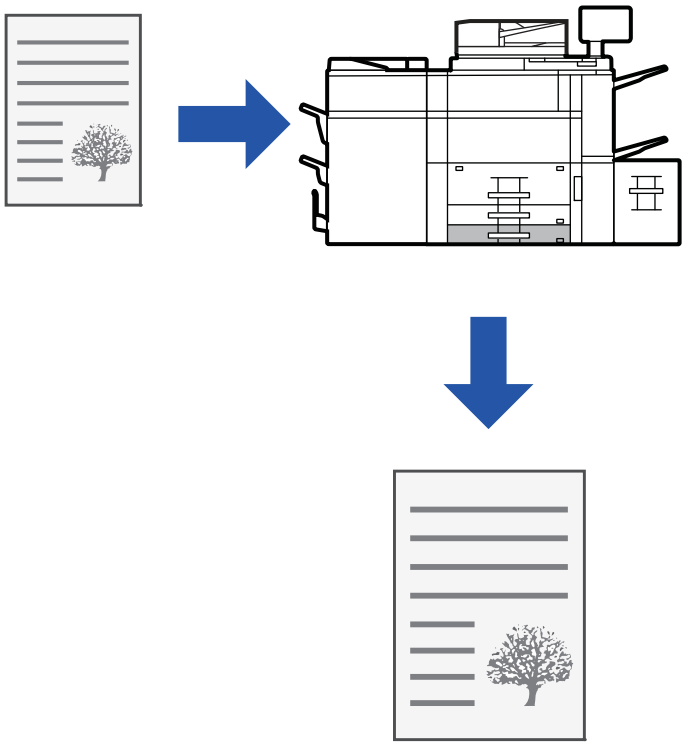
(1) Select [Layout].

(2) Select [Long-Edge binding] or [Short-Edge binding].

In macOS 13, Binding is selected in "Double-sided".

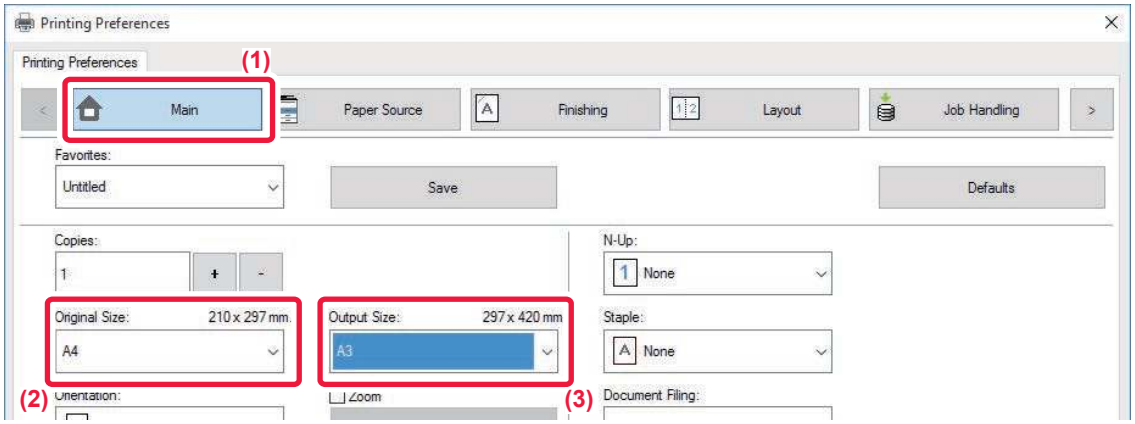
FITTING THE PRINT IMAGE TO THE PAPER

This function automatically enlarges or reduces the print image to match the size of the paper loaded in the machine. This function is convenient when enlarging a letter or A4 size document to ledger or A3 size to make it easier to view, or when printing a document on paper that is different in size from the original document.



The following example explains how to print a Letter (or A4) size document on A3 (or ledger) size paper.

Windows



(1) Click the [Main] tab.

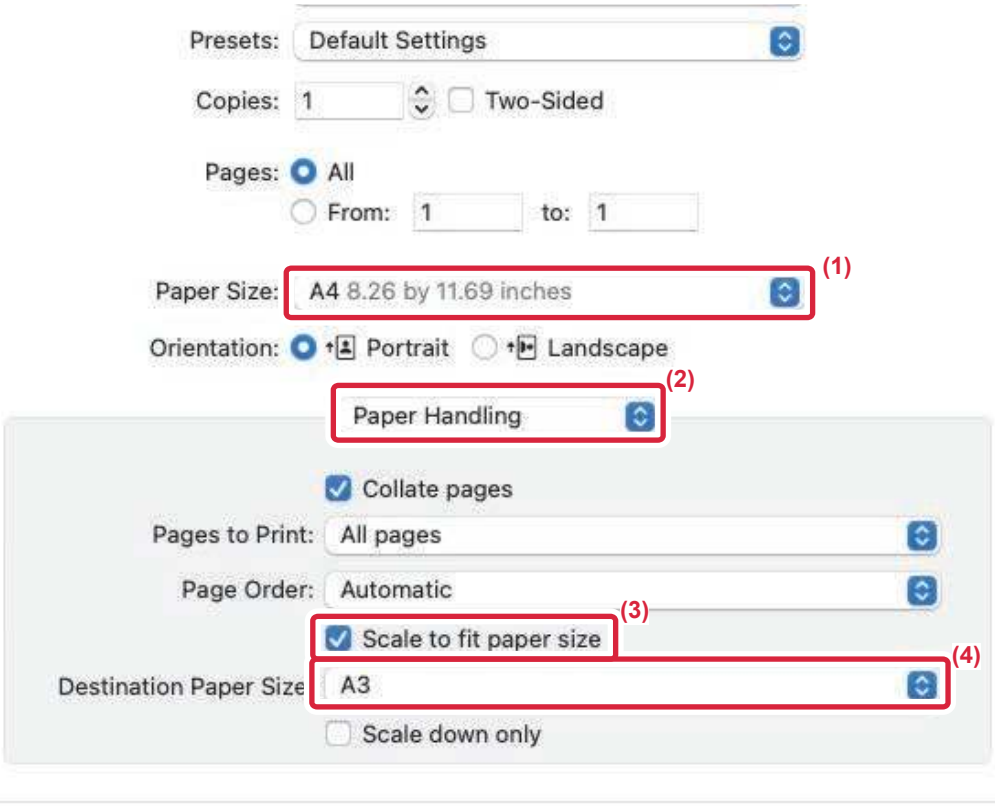
(2) Select the original size from [Original Size] (for example: A4).

(3) Select the actual paper size to be used for printing from [Output Size] (for example: A3).

If the output size is larger than the original size, the printed image will be automatically enlarged.

If A0, A1, A2, B1, B2, or B3 size is selected in "Original Size", Letter (or A4) is automatically selected in "Output Size".

macOS



(1) Check the paper size for the print image (for example: A4).

(2) Select [Paper Handling].

(3) Select [Scale to fit paper size].

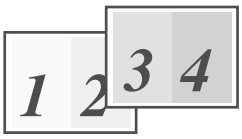
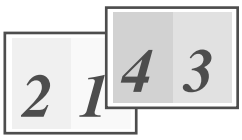
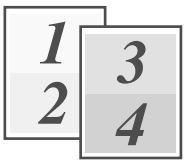
(4) Select the actual paper size to be used for printing (for example: A3).

When you select A0 (Fit to Page), A1 (Fit to Page), A2 (Fit to Page), B1 (Fit to Page), B2 (Fit to Page), or B3 (Fit to Page) in "Paper Size", the selected paper size will be selected after the "Suggested Paper" in "Destination Paper Size".

PRINTING MULTIPLE PAGES ON ONE PAGE

This function reduces the print image and prints multiple pages on a single sheet of paper. You can print only the first page in the original size and print multiple reduced pages on the subsequent sheets.
For example, when [2-Up] (2 pages per sheet) or [4-Up] (4 pages per sheet) is selected, the following print results will be obtained, depending on the selected page order.
This is convenient when you want to print multiple images such as photos on a single sheet of paper, and when you want to conserve paper. When used in combination with 2-sided printing, this function saves more paper.

2-Up
(2 pages per sheet)

Left to Right	Right to Left	Top To Bottom (When the print orientation is landscape)
		

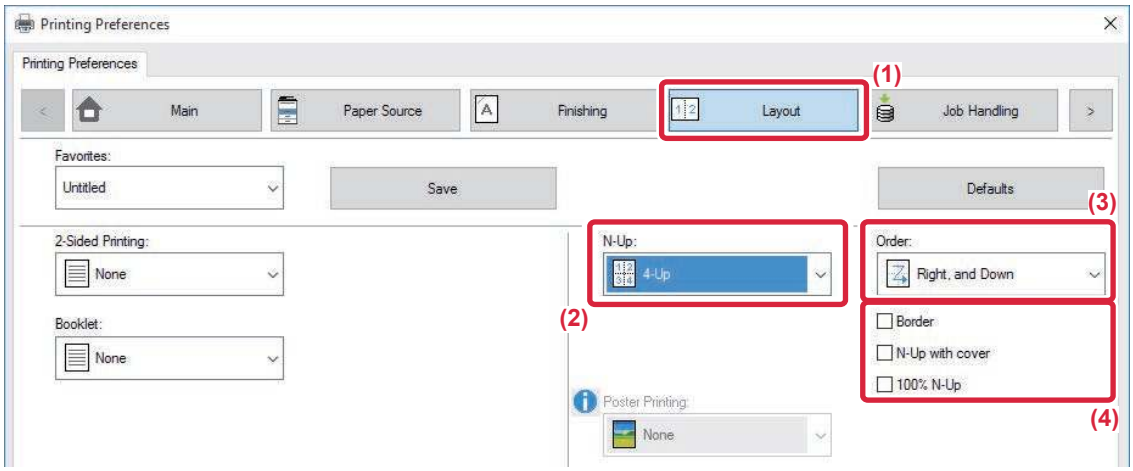
4-Up
(4 pages per sheet)

Right, and Down	Down, and Right	Left, and Down	Down, and Left

- [N-Up] that can be set on the [Layout] tab can also be set on the [Main] tab. ("Order" can only be set in the [Layout] tab.)
- Note the following when printing multiple pages on one sheet:
  - The page orders for 6-Up, 8-Up, 9-Up, and 16-Up are the same as for 4-Up.
  - In a Windows environment, the page order can be viewed in the print image in the printer driver properties window.
  - In a macOS environment, the page orders are displayed as selections.
  - In a macOS environment, the number of pages that can be printed on a single sheet is 2, 4, 6, 9, or 16. Printing 8 pages on one sheet is not supported.
- For information on the "Repeat" function, see "PRINT THE SAME IMAGE IN TILE PATTERN (REPEAT PRINT) (page 4-96)".

The function for printing only the first page normally can only be used in the PCL6 printer driver.

Windows



(1) Click the [Layout] tab.

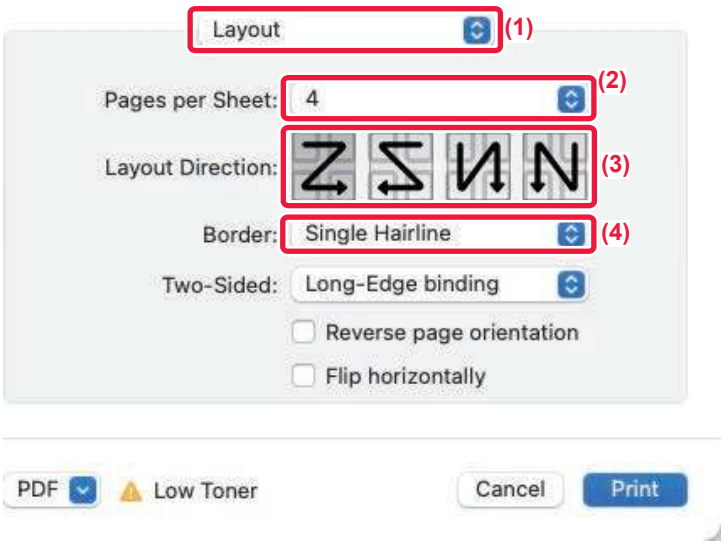
(2) Select the number of pages per sheet.

(3) Select the order of the pages.

(4) If you wish to print borderlines, click the [Border] checkbox so that the checkmark ☑ appears.

- To print the first page normally (as a cover), select the [N-Up with cover] checkbox (☑). (PCL6 only)
- When [100% N-Up] is selected (☑) for jobs such as N-Up copying of two A4 size pages onto one A3 sheet, the pages will be printed at the full size of the original. If you select [Border] at this time, only the border will be printed.

macOS



(1) Select [Layout].

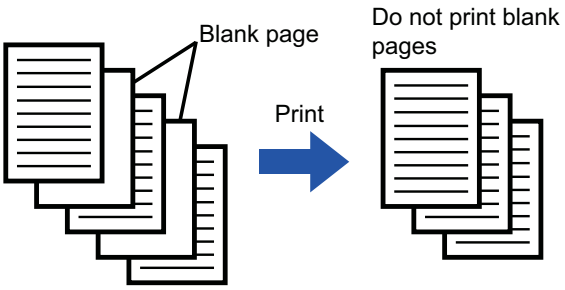
(2) Select the number of pages per sheet.

(3) Select the order of the pages.

(4) If you wish to print borderlines, select the desired type of borderline.

PRINTING WHILE SKIPPING BLANK PAGES

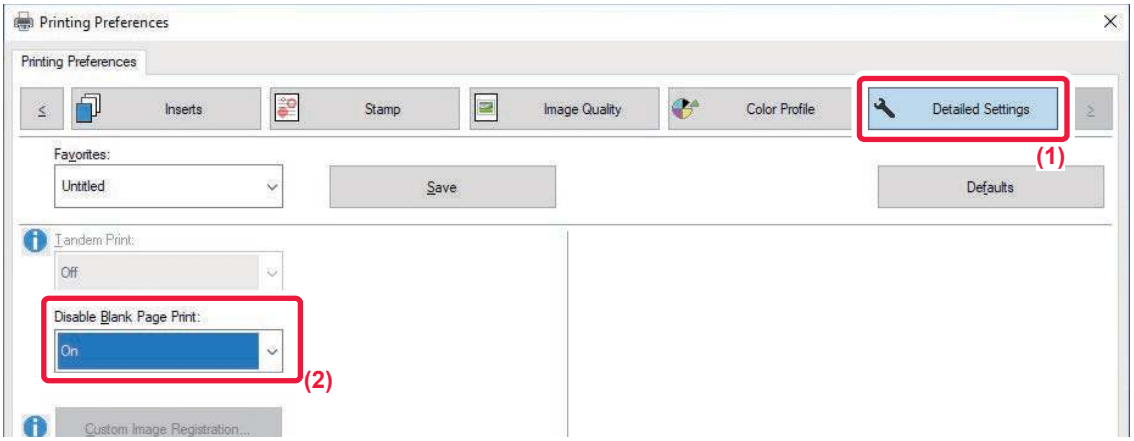
If the scanned original contains blank pages, the blank pages are skipped during printing. The machine detects blank pages and does not print them. This eliminates unnecessary printing without you having to check for blank pages before printing.



This function is available in a Windows environment.

- Depending on the state of the original, some pages that are not blank may be detected as blank pages and thus not being printed, or some pages that are blank may not be detected as blank and thus printed.
- In N-Up Print, blank pages are not excluded and are printed.

Windows



(1) Click the [Detailed Settings] tab.

(2) Select [On] in [Disable Blank Page Print].

STAPLING OUTPUT/PUNCHING HOLES IN OUTPUT

STAPLE FUNCTION

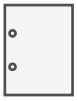
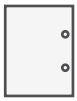
The staple function staples the output. To create materials with more sophisticated appearance, the staple function can be used in combination with 2-sided printing.
This function saves considerable time when preparing handouts for a meeting or other stapled materials.
The stapling positions and the number of staples can be selected to obtain the following stapling results.

1 Staple*		
Left	Right	Top
2 Staples		
Left	Right	Top

* The staple orientation (" ▌ " or " ▬ ") varies depending on the size and orientation of the paper.

PUNCH FUNCTION

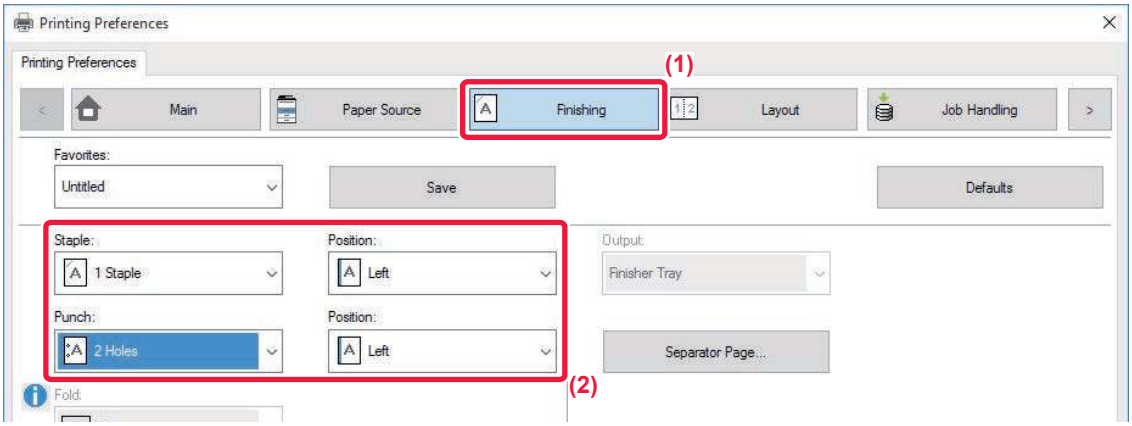
The punch function punches holes in the output. The punch hole positions are set by selecting the binding edge.

Left	Right	Top
		

- A finisher or saddle stitch finisher is required to use the staple function.
- To use the punch function, installing a punch module in the finisher or saddle stitch finisher.
- For the maximum number of sheets that can be stapled, see "SPECIFICATIONS (page 11-2)".
- The maximum number of sheets that can be stapled at once includes any covers and/or inserts that are inserted.
- For information on the saddle stitch function, see "CREATE A PAMPHLET (BOOKLET/SADDLE STITCH) (page 4-47)".

- The staple and offset (shifting the position of the paper that is output for each job) functions cannot be used simultaneously.
- When the finisher is disabled in the machine's settings, the staple function and punch function cannot be used.
- When the staple function or the punch function is disabled in the machine's settings, stapling or punching is not possible.

Windows

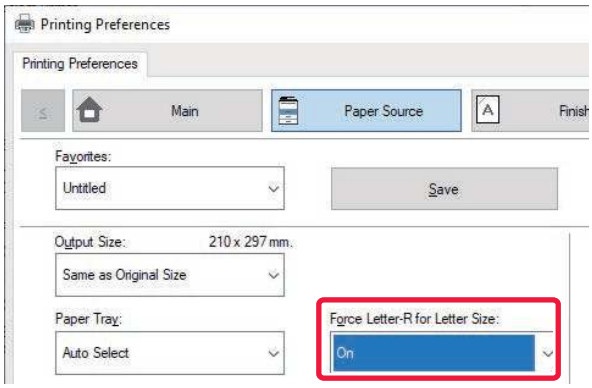


(1) Click the [Finishing] tab.

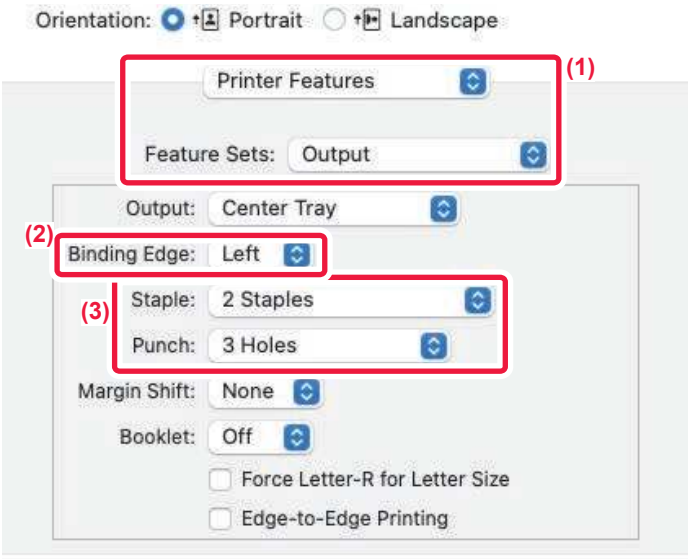
(2) Select the staple function or the punch function.

- For the staple function, select the number of staples in the "Staple" menu and the staple position in the“Position”menu.
- For the punch function, select the type of punch in the "Punch" menu and the punch position in the "Position" menu.

- In addition to the [Finishing] tab, [Staple] can also be set on the [Main] tab.
- On the [Paper Source] tab, use [Force Letter-R for Letter Size] to always use letter size paper in landscape orientation. Using this setting, when printing mixed legal size, the short sides will be printed with the same width, so you can staple them together.



macOS



(1) Select [Printer Features] and then select [Output].

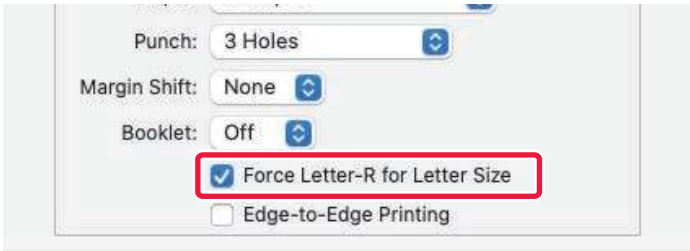
In macOS 13, [Printer Features] is located under the "Printer Options" menu.

(2) Select "Binding Edge".

(3) Select the staple function or the punch function.

- For the staple function, select the number of staples in the "Staple" menu.
- For the punch function, select the type of punch in the "Punch" menu.

Use [Force Letter-R for Letter Size] to always use letter size paper in landscape orientation. Using this setting, when printing mixed legal size, the short sides will be printed with the same width, so you can staple them together.



PRINTING WITHOUT TOP AND BOTTOM MARGINS (EDGE-TO-EDGE PRINTING)

This function enables printing without top and bottom margins.
By combining this function with the saddle stitch printing and trimming functions, a booklet or pamphlet without margins can be created. (Excluding printing on long paper)
This function can only be used for A3/11" x 17", A4/8-1/2" x 11", and long paper.

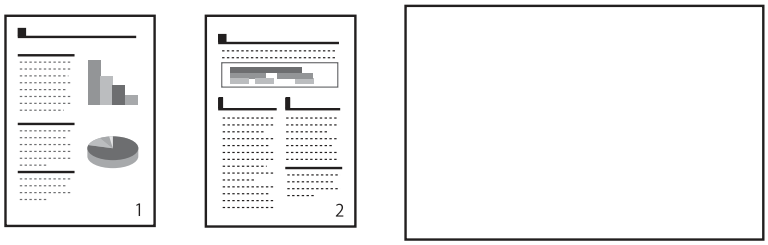
Edge-to-Edge Printing with long paper is available.
When using Edge-to-Edge Printing with long paper, paper sizes up to 668 mm (26.3") can be used, and the paper type can be selected from heavy paper 1, heavy paper 2, and user type 1 to 11.

Combination of Edge-to-Edge Printing

- Edge-to-Edge Printing and Long paper: Single sheet
- Edge-to-Edge Printing and A3/11" x 17": Single sheet
- Edge-to-Edge Printing and A4/8-1/2" x 11": Single sheet
- Edge-to-Edge Printing, A3/11" x 17", Saddle Stitch and Trimming: A4/8-1/2" x 11" size pamphlet
- Edge-to-Edge Printing, A4/8-1/2" x 11", Saddle Stitch and Trimming: A5/5-1/2" x 8-1/2" size pamphlet

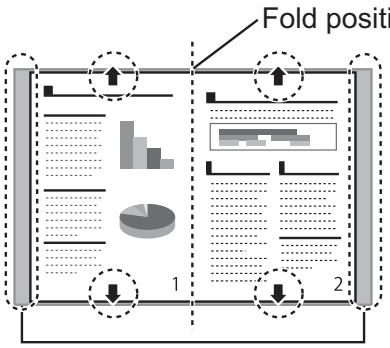
To use this function effectively, create document data in the application that is 2 mm longer than the top and bottom of the paper, and 2 mm shorter in the direction of feeding.

SADDLE STITCH PRINTING AND 2-POSITION STAPLING



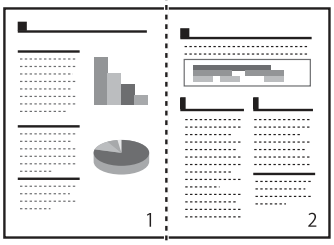
Original 1 Original 2 Paper (A3 / 11" x 17")

Create document data of a suitable size in the application, or use the Zoom function, to eliminate the top and bottom margins.



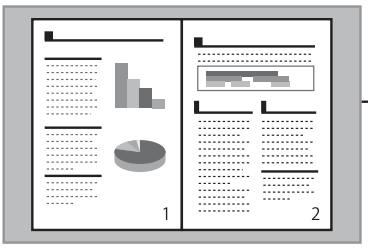
Margins appear on the sides

Trim the sides



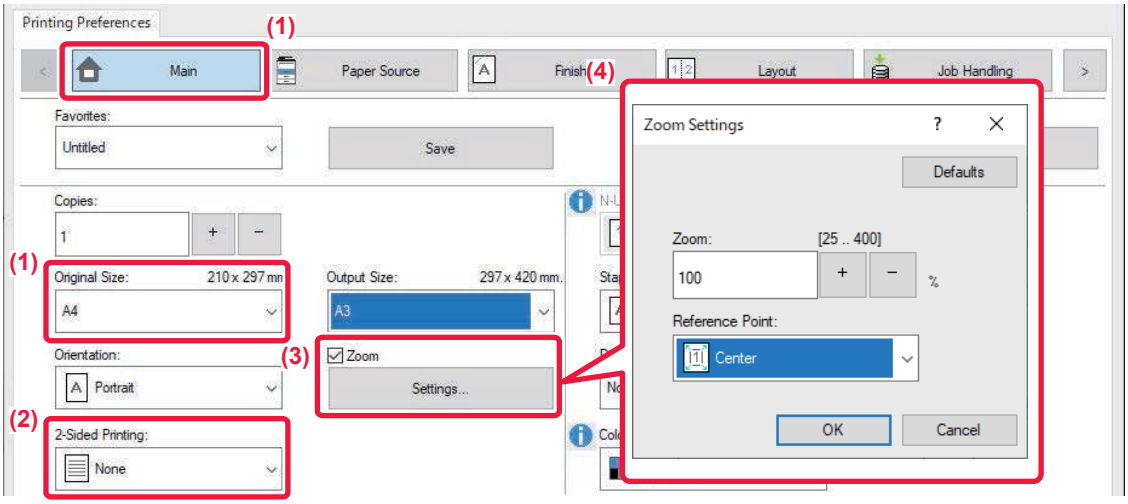
The margins on the sides are eliminated, and Edge-to-Edge Printing is completed.

With normal printing...



Margins appear on the top, bottom, and sides

Windows

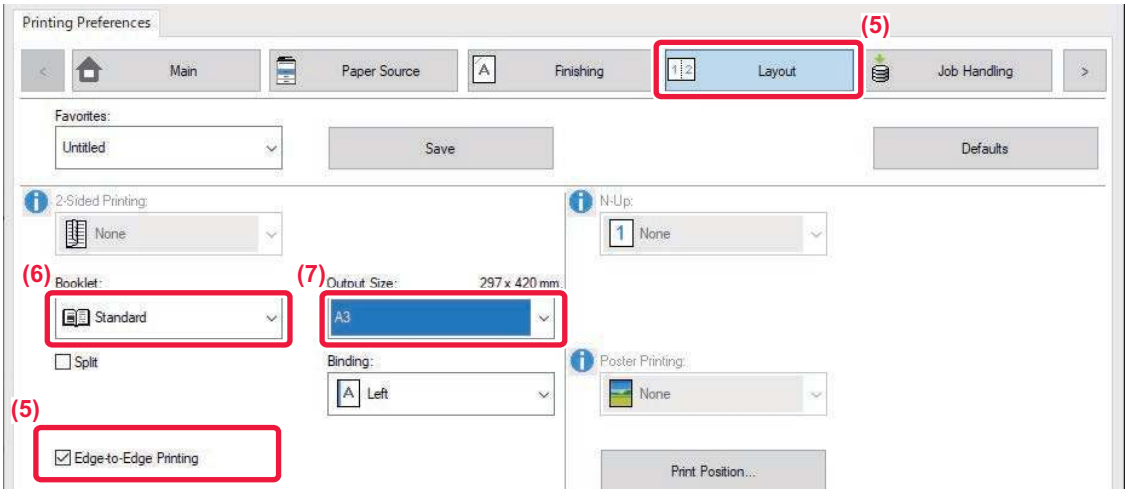


(1) Click the [Main] tab and select the original size in [Original Size].

(2) Select [None] in [2-Sided Printing].

(3) Check the [Zoom] checkbox and click [Settings].

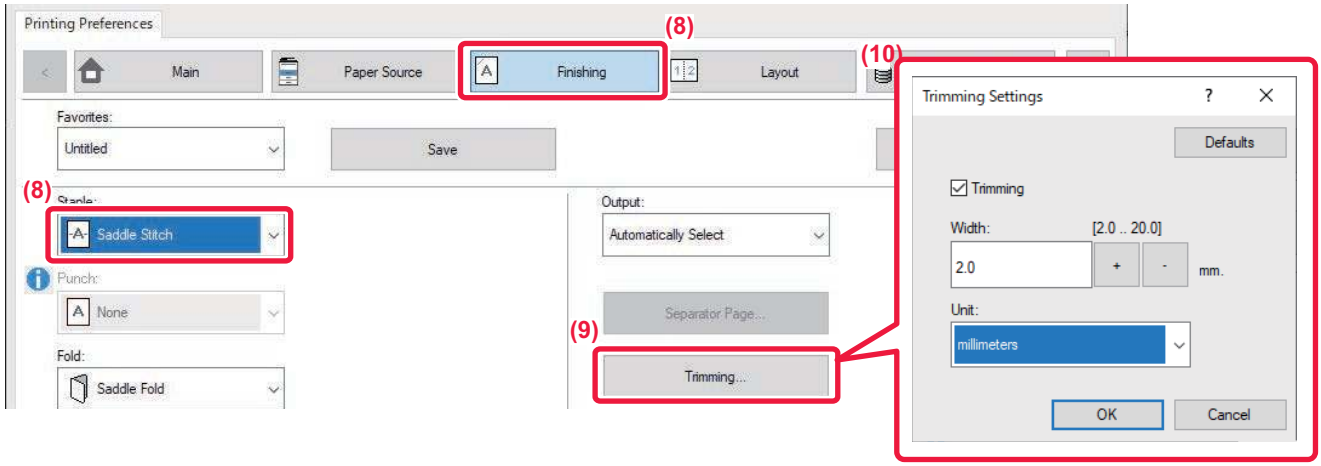
(4) Specify the zoom value, select [Center] in [Reference Point] and click [OK].



(5) Click the [Layout] tab and check the [Edge-to-Edge Printing] checkbox.

(6) Select [Standard] in [Booklet].

(7) Select the output size in [Output Size].

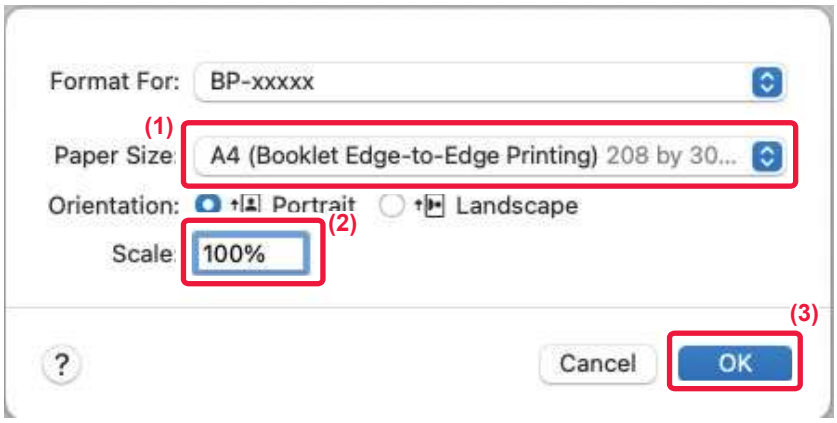


(8) Click the [Finishing] tab and select [Saddle Stitich] in [Staple].

(9) Click [Trimming].

(10) Check the [Trimming] checkbox, specify "5.0 mm (0.200 inches)" and click [OK].

macOS

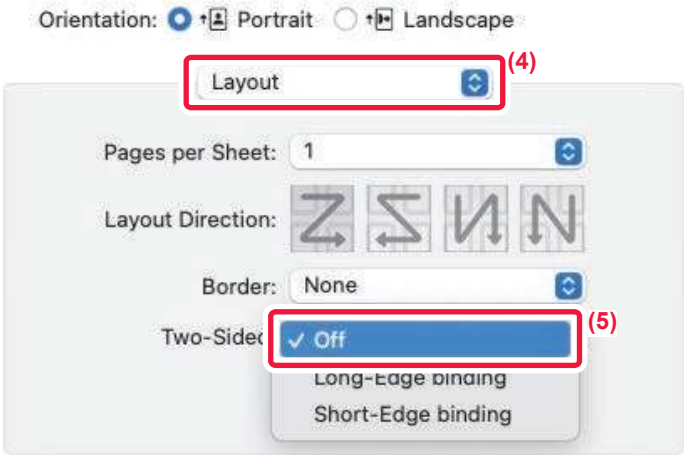


(1) Select the paper size.

Depending on the printing data, select "A5 (Booklet Edge-to-Edge Printing)".

(2) Select [Page Setup] from the [File] menu and enter the ratio (%).

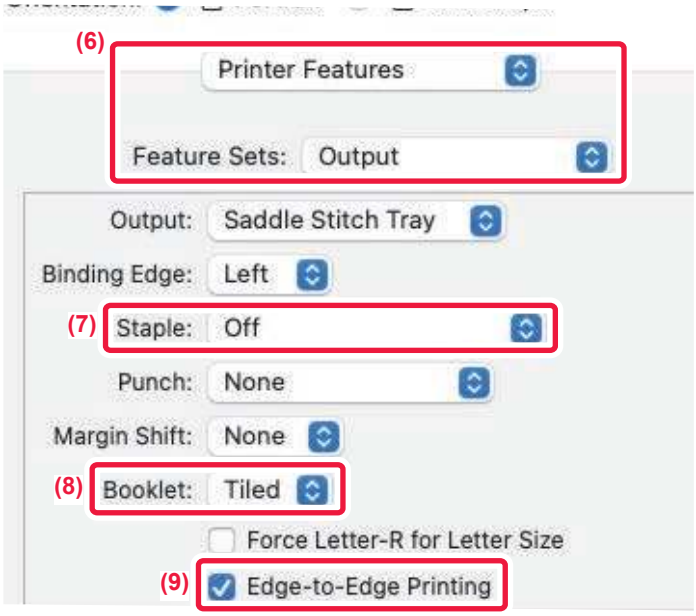
(3) Click the [OK] button.



(4) Select [Layout].

(5) Select [Off] .

In macOS 13, Binding is selected in "Double-sided".



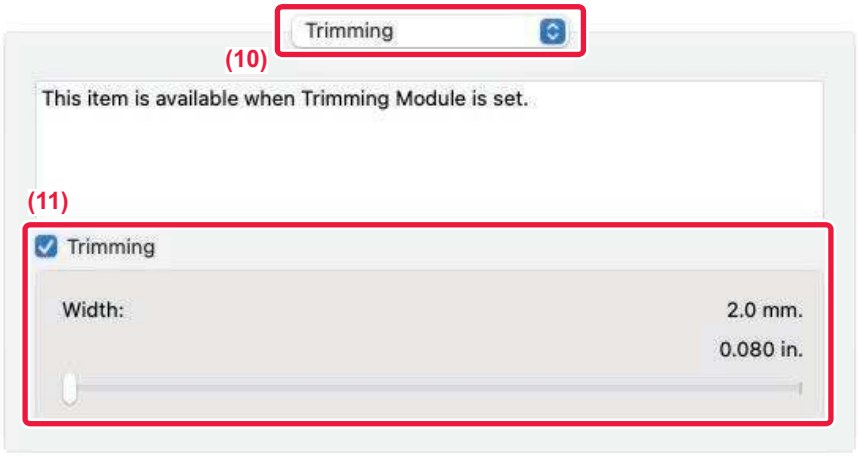
(6) Select [Printer Features] and then select [Output].

In macOS 13, [Printer Features] is located under the "Printer Options" menu.

(7) Select [Saddle Stitch].

(8) Select [Tiled].

(9) Select [Edge-to-Edge Printing].

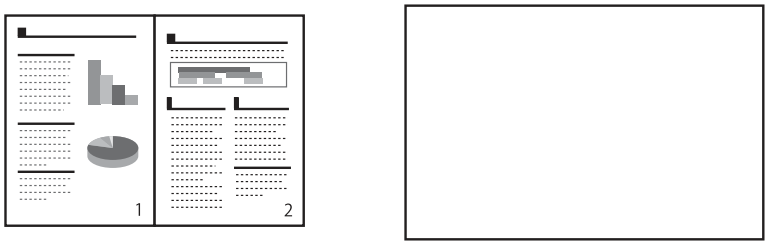


(10) Select [Trimming].

In macOS 13, [Trimming] is located under the "Printer Options" menu.

(11) Set the [Trimming] checkbox to ☑ and specify "5.0 mm (0.200 inches)".

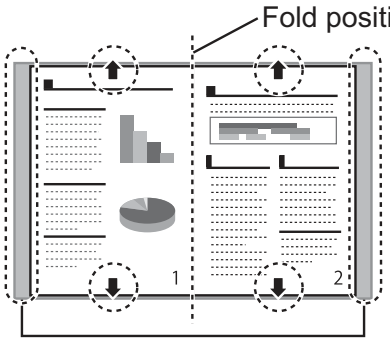
FOLD STAPLING



Original

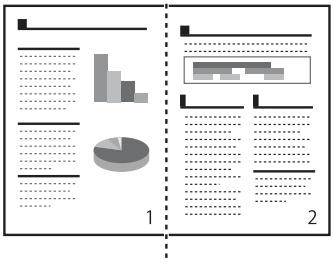
Paper
(A3 / 11" x 17")

Create document data of a suitable size in the application, or use the Zoom function, to eliminate the top and bottom margins.



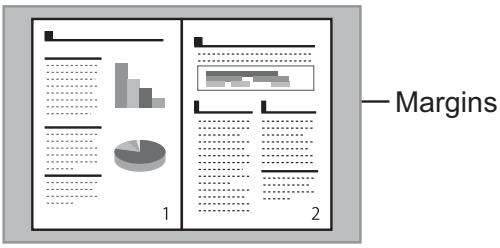
Margins appear on the sides

Trim the sides



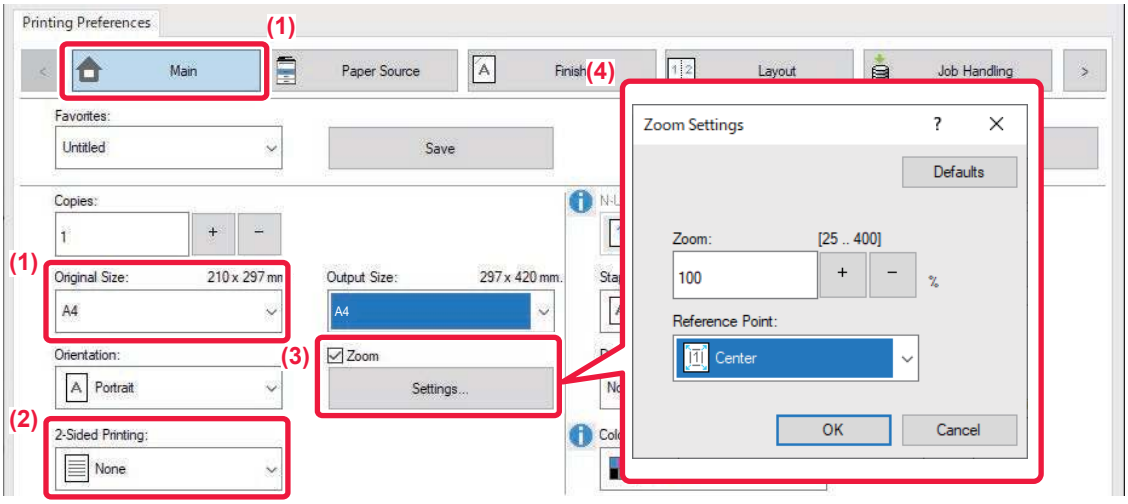
The margins on the sides are eliminated, and Edge-to-Edge Printing is completed.

With normal printing...



Margins appear on the top, bottom, and sides

Windows

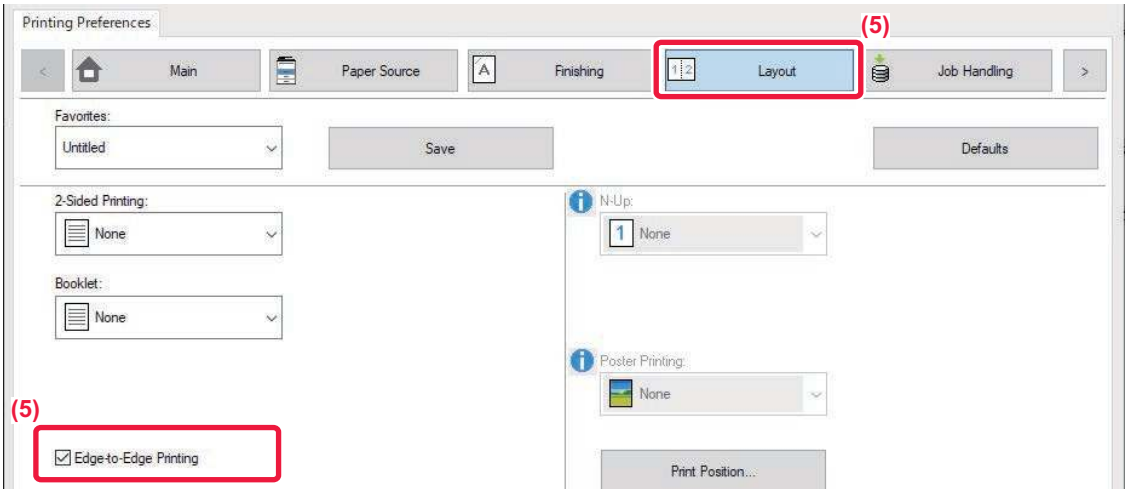


(1) Click the [Main] tab and select the original size in [Original Size].

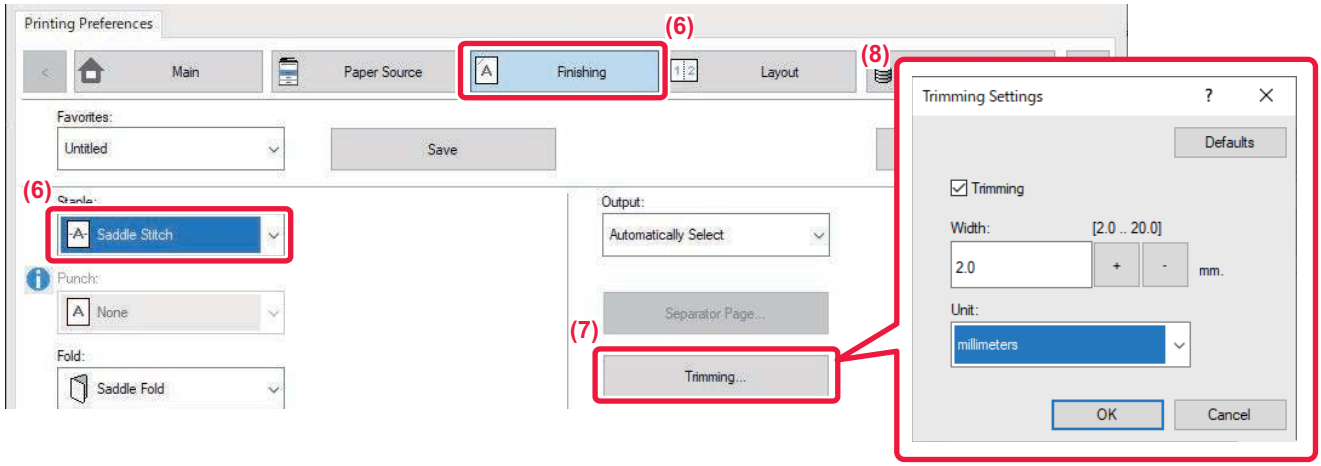
(2) Select [None] in [2-Sided Printing].

(3) Check the [Zoom] checkbox and click [Settings].

(4) Specify the zoom value, select [Center] in [Reference Point] and click [OK].



(5) Click the [Layout] tab and check the [Edge-to-Edge Printing] checkbox.

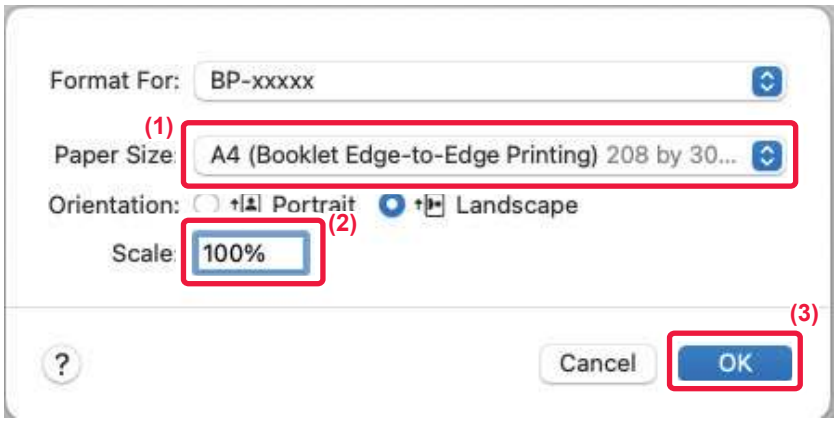


(6) Click the [Finishing] tab and select [Saddle Stitich] in [Staple].

(7) Click [Trimming].

(8) Check the [Trimming] checkbox, specify "5.0 mm (0.200 inches)" and click [OK].

macOS

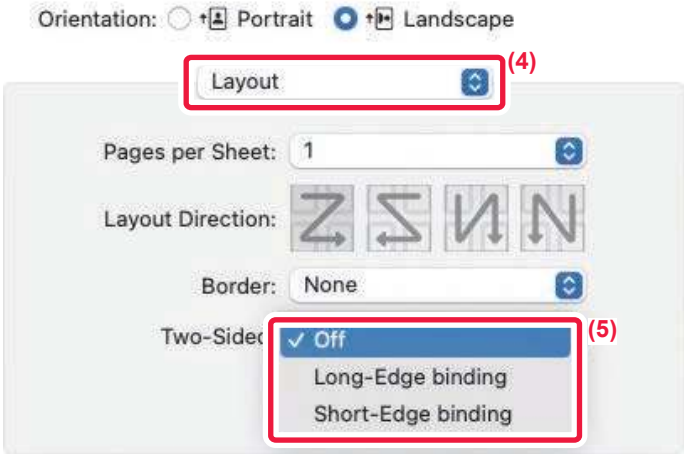


(1) Select the paper size.

Depending on the printing data, select "A5 (Booklet Edge-to-Edge Printing)".

(2) Select [Page Setup] from the [File] menu and enter the ratio (%).

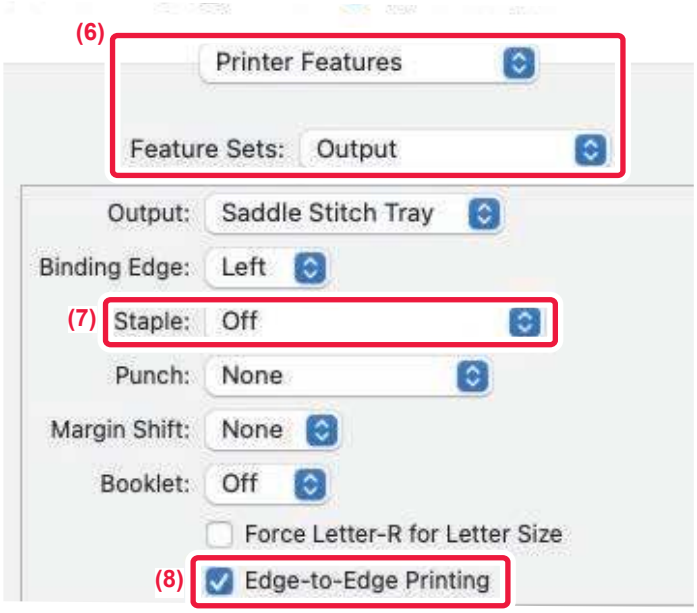
(3) Click the [OK] button.



(4) Select [Layout].

(5) Select [Off] .

In macOS 13, Binding is selected in "Double-sided".

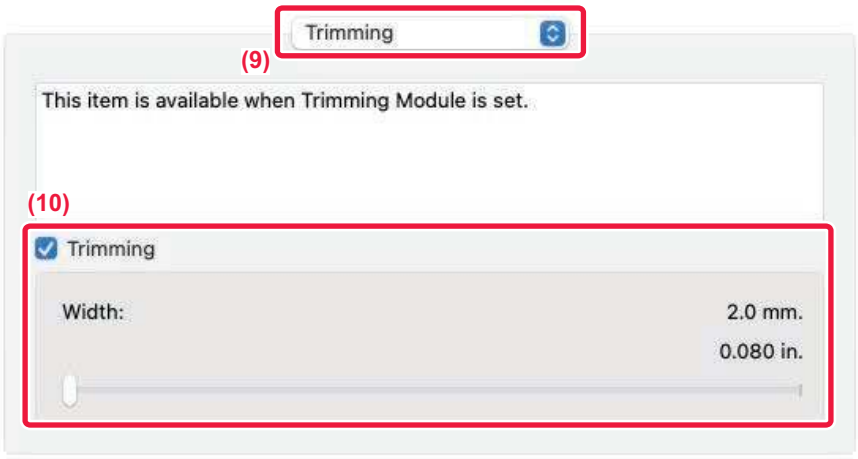


(6) Select [Printer Features] and then select [Output].

In macOS 13, [Printer Features] is located under the "Printer Options" menu.

(7) Select [Saddle Stitch].

(8) Select [Edge-to-Edge Printing].

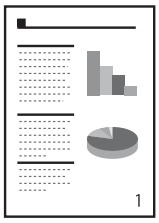


(9) Select [Trimming].

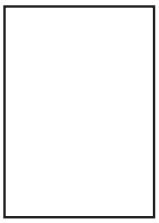
In macOS 13, [Trimming] is located under the "Printer Options" menu.

(10) Set the [Trimming] checkbox to ☑ and specify "5.0 mm (0.200 inches)".

SINGLE SHEET

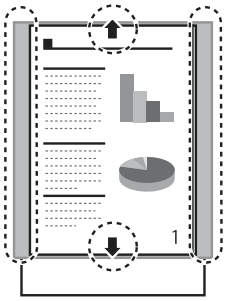


Original 1



Paper
(A4 / 8-1/2" x 11")

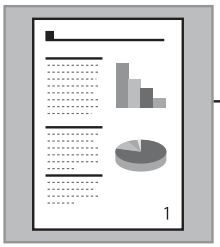
Create document data of a suitable size in the application, or use the Zoom function, to eliminate the top and bottom margins.



Margins appear on the sides

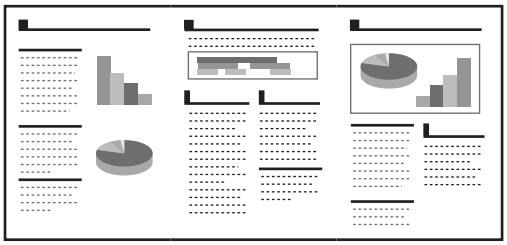
The margins on the sides are eliminated, and Edge-to-Edge Printing is completed.

With normal printing...



Margins appear on the top, bottom, and sides

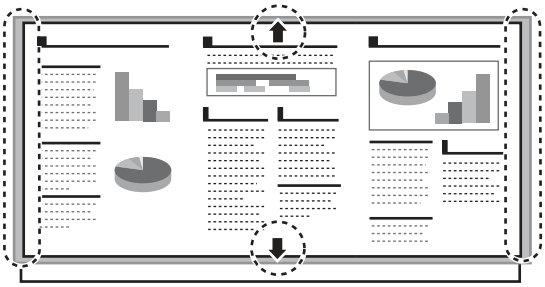
Long paper



Original (Long paper)

Paper

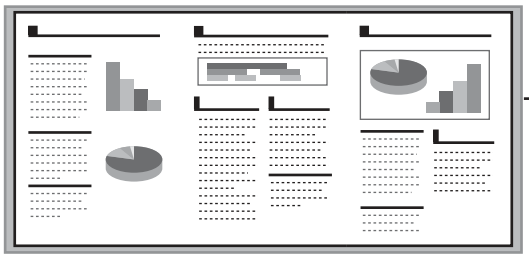
Create document data of a suitable size in the application, or use the Zoom function, to eliminate the top and bottom margins.



Margins appear on the sides

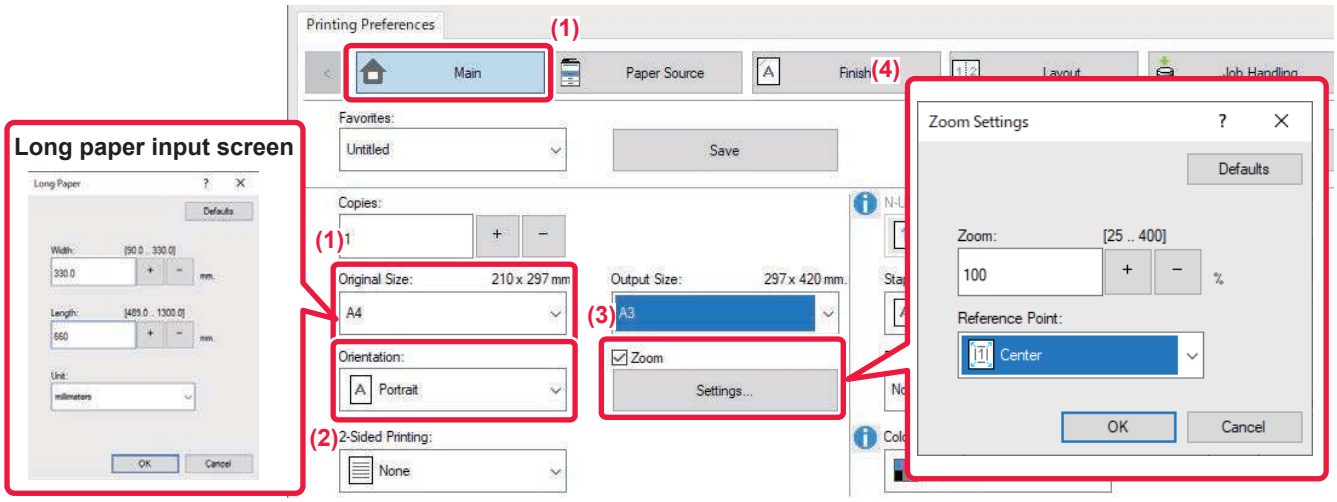
The margins on the sides are eliminated, and Edge-to-Edge Printing is completed.

With normal printing...



Margins appear on the top, bottom, and sides

Windows



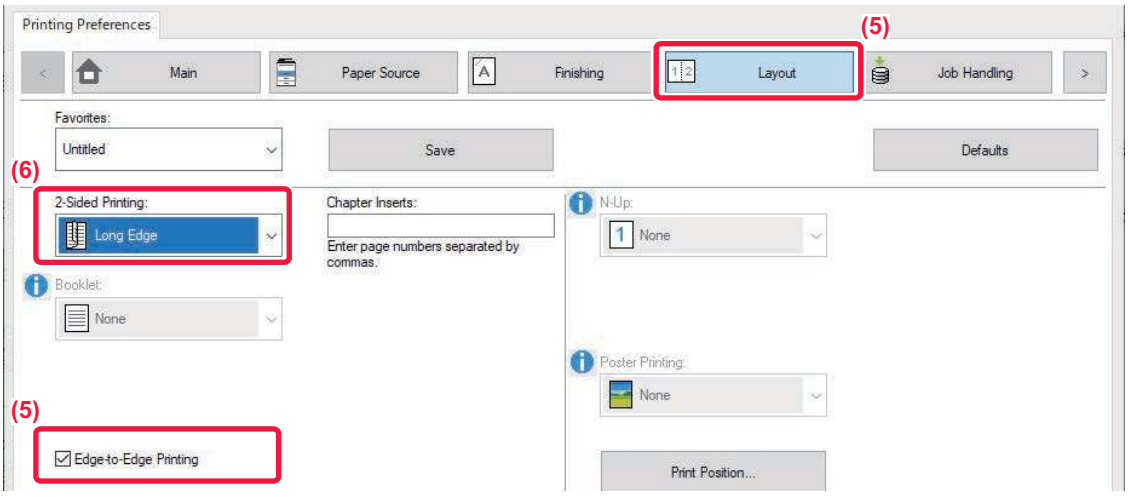
(1) Click the [Main] tab and select the original size in [Original Size].

(2) Select the paper orientation.

When long paper is set, select "Landscape".

(3) check the [Zoom] checkbox and click [Settings].

(4) Specify the zoom value and select [Center] in [Reference Point] and click [OK].



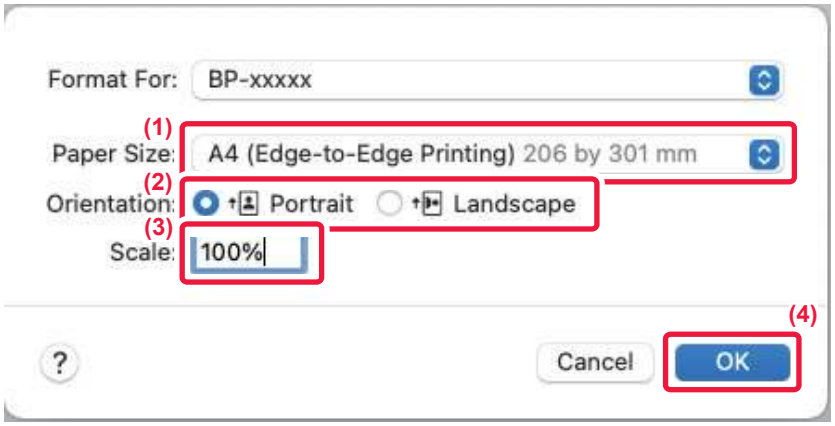
(5) Click the [Layout] tab and check the [Edge-to-Edge Printing] checkbox.

(6) Select [None], [Long Edge] or [Short Edge] in 2-Sided Printing.

2-sided printing cannot be used when long paper is set.

Check the actual print result. If margins appear, change the following settings.
"Trimming" in the Trimming Settings dialog
"Print Position" in the Compatibility dialog

macOS



(1) Select the paper size.

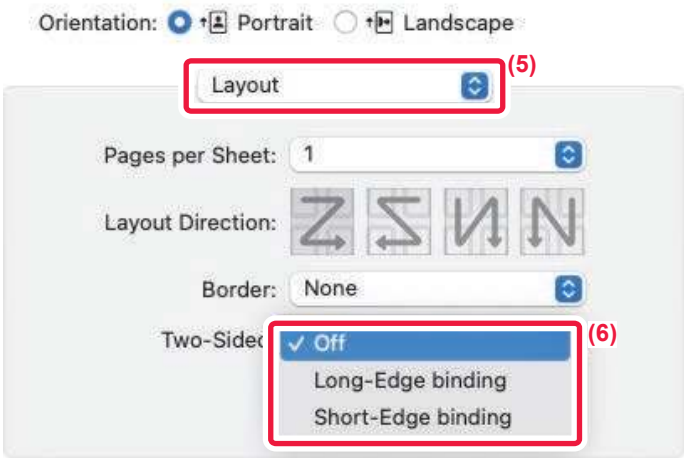
Select "A4 (Edge-to-Edge Printing)" or "A5 (Edge-to-Edge Printing)" when setting a single sheet, and select "A4_3-panel_E2E" or "A4_3-panel_E2E_for_trim" when setting a long paper.

(2) Select the paper orientation.

When long paper is set, select "Landscape".

(3) Select [Page Setup] from the [File] menu and enter the ratio (%).

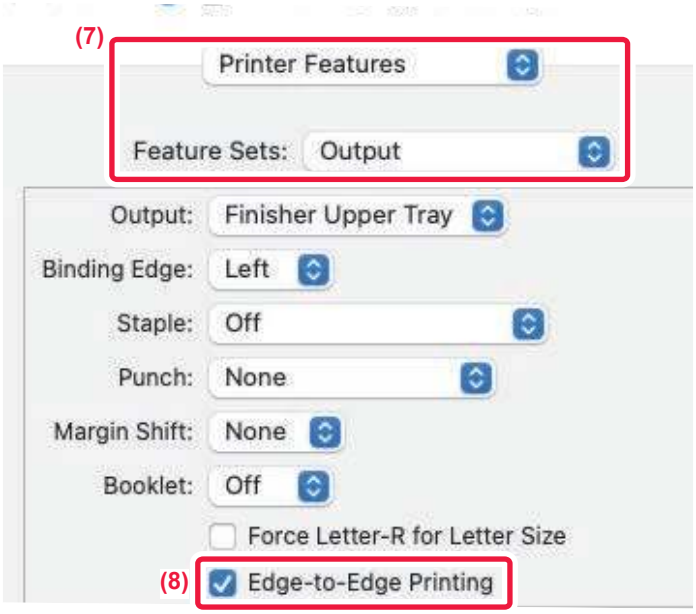
(4) Click the [OK] button.



(5) Select [Layout].

(6) Select [Off], [Long Edge] or [Short Edge]

In macOS 13, Binding is selected in "Double-sided".
2-sided printing cannot be used when long paper is set.



(7) Select [Printer Features] and then select [Output].

In macOS 13, [Printer Features] is located under the "Printer Options" menu.

(8) Select [Edge-to-Edge Printing].

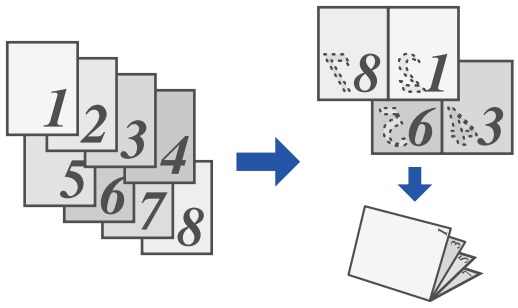
Check the actual print result. If margins appear, change the following settings.
"Trimming" in the Trimming Settings dialog
"Print Position" in the Compatibility dialog

CONVENIENT PRINTING FUNCTIONS

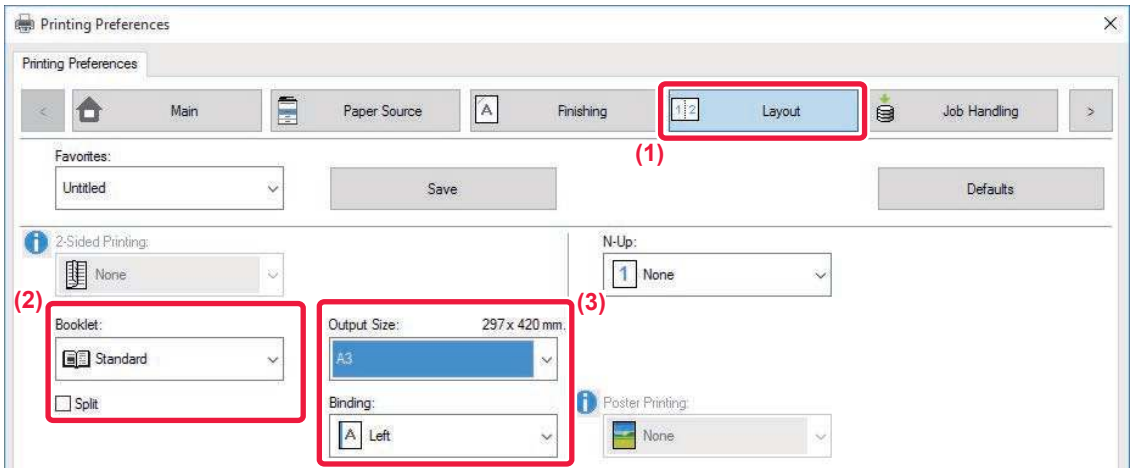
CONVENIENT FUNCTIONS FOR CREATING PAMPHLETS AND POSTERS

CREATE A PAMPHLET (BOOKLET/SADDLE STITCH)

The pamphlet function prints on the front and back of each sheet of paper so that the sheets can be folded and bound to create a pamphlet.
If a saddle finisher is installed and if "Booklet" and "Staple" are selected, this function automatically folds and outputs the copies. This is convenient when you wish to compile printed output into a pamphlet.



Windows



(1) Click the [Layout] tab.

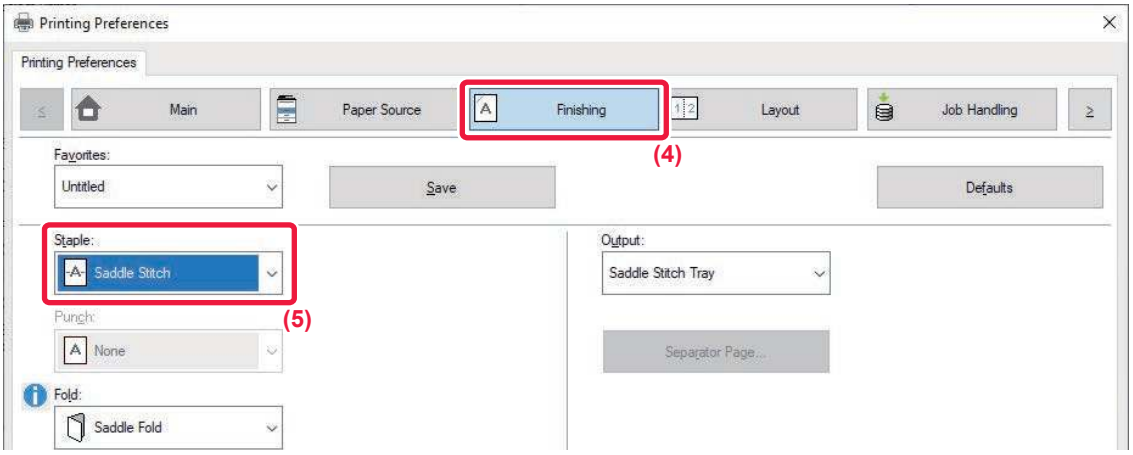
(2) Select [Standard] or [Full Image] in "Booklet".

- When [Standard] is selected, the printed image will be enlarged or reduced to fit the paper selected in "Output Size".
- When [Full Image] is selected, the printed image will be enlarged or reduced to fit the size selected in "Fit To Paper Size". By selecting a paper size that is larger than the print image, you can cut off the edges of the paper after making the booklet to create a booklet with no margins.
- When the number of output pages will exceed the number of sheets that can be stapled, you can select the [Split] checkbox (☑) to divide the output into multiple sub-booklets that can each be stapled. When stacked, the sub-booklets will have the same page order as the original pages.

(3) Select the specified output size and the binding edge.

- When [Standard] is selected, select the output paper size.
- When [Full Image] is selected, select the size to which you want to enlarge or reduce the print image in [Fit To Paper Size], and select the paper size you want to use for printing in "Output Size".

If a saddle stitch finisher is installed

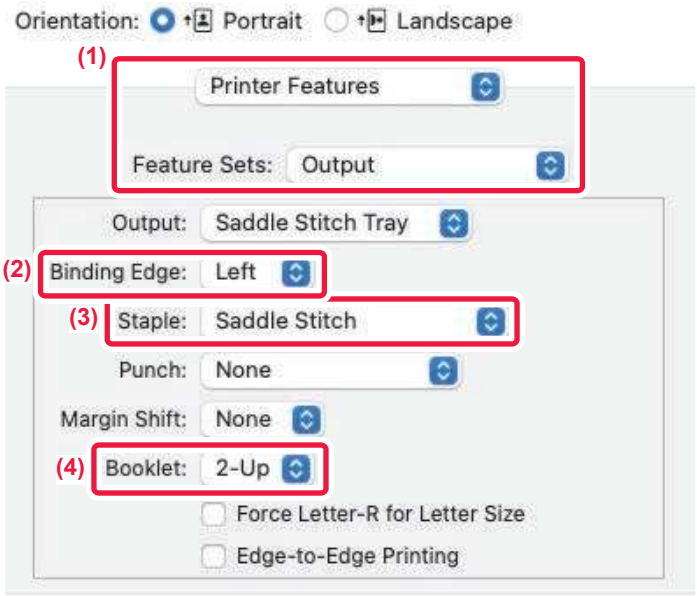


(4) Click the [Finishing] tab.

(5) Select [Saddle Stitch] from "Staple".

When a saddle finisher is installed and the job is not output correctly with [Saddle Stitch], select [Saddle Stitch (Reverse)].

macOS



(1) Select [Printer Features] and then select [Output].

In macOS 13, [Printer Features] is located under the "Printer Options" menu.

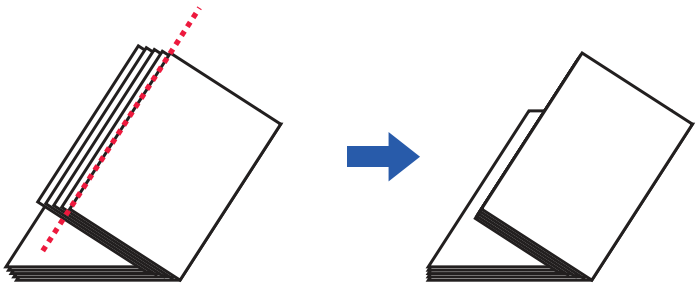
(2) Select "Binding Edge".

(3) Select [Saddle Stitch].

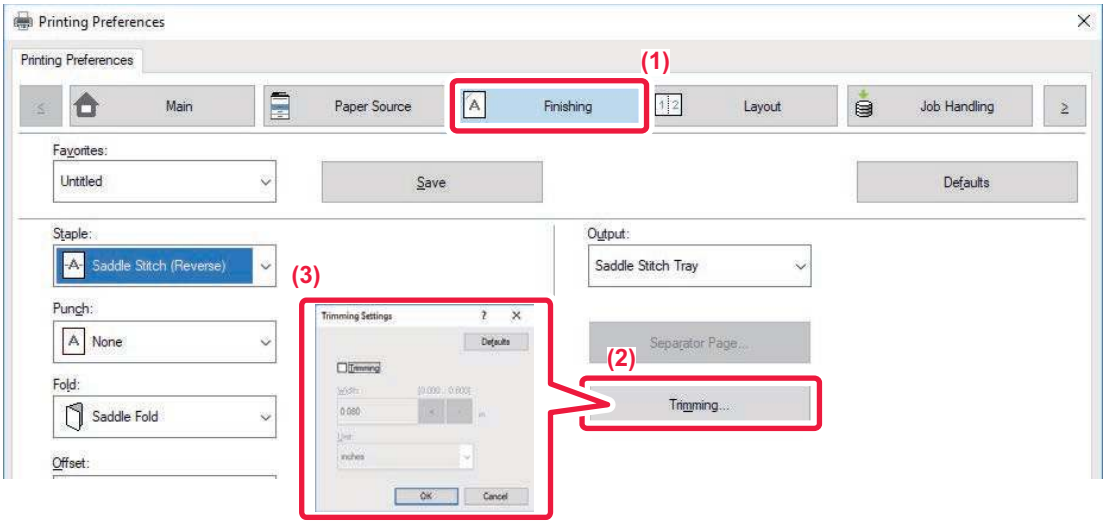
(4) Select [Tiled] or [2-Up].

TRIMMING THE EXCESS OF FOLDED PAPER

If a trimmer unit is installed, you can trim off excess edges of paper for a finer finish.



Windows

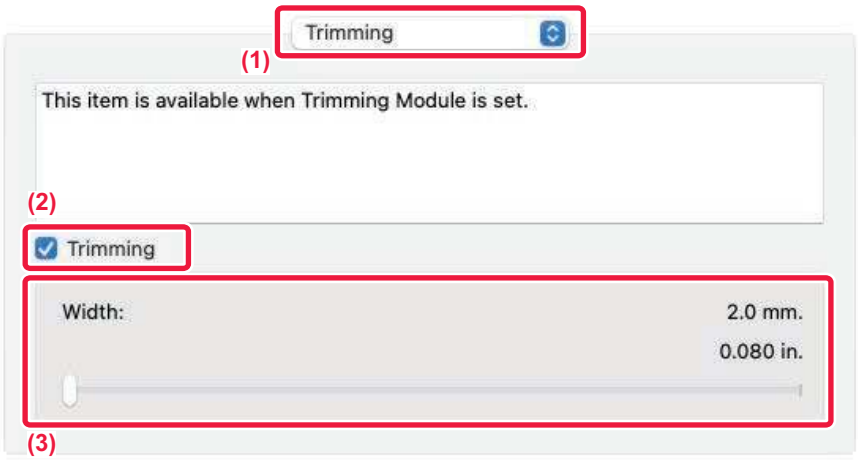


(1) Click the [Finishing] tab.

(2) Click the [Trimming] button.

(3) Set the [Trimming] checkbox to ☑, and specify "Trimming Width".

macOS



(1) Select [Trimming].

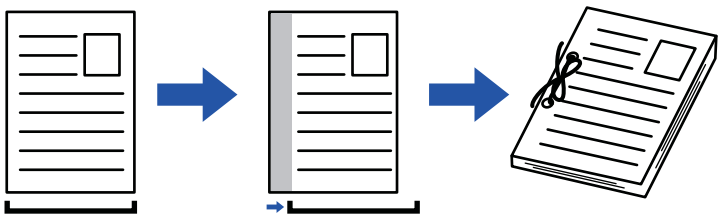
In macOS 13, [Trimming] is located under the "Printer Options" menu.

(2) Set the [Trimming] checkbox to ☑.

(3) Specify the trimming width.

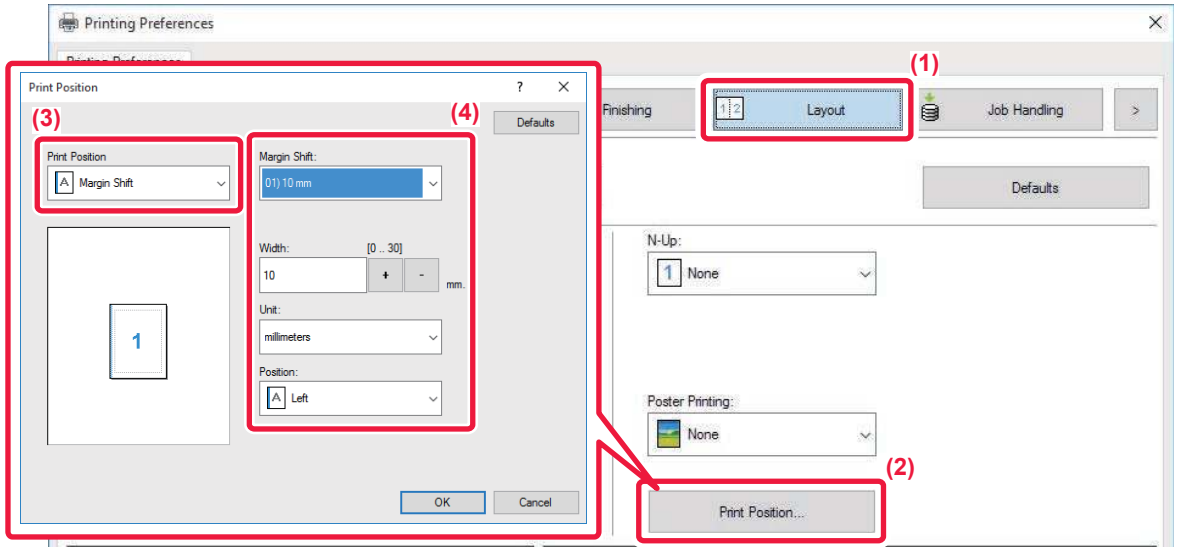
PRINTING WITH MARGIN SHIFT SETTING (MARGIN)

This function shifts the print image to increase the margin at the left, the right, or the top of the paper.
If a finisher or saddle finisher is installed, the staple and punch functions of the machine can also be used together.
This is convenient when you wish to staple or punch the output but the binding area overlaps the text.



By shifting the image, the part of the image that is outside the print area will not be printed.

Windows



(1) Click the [Layout] tab.

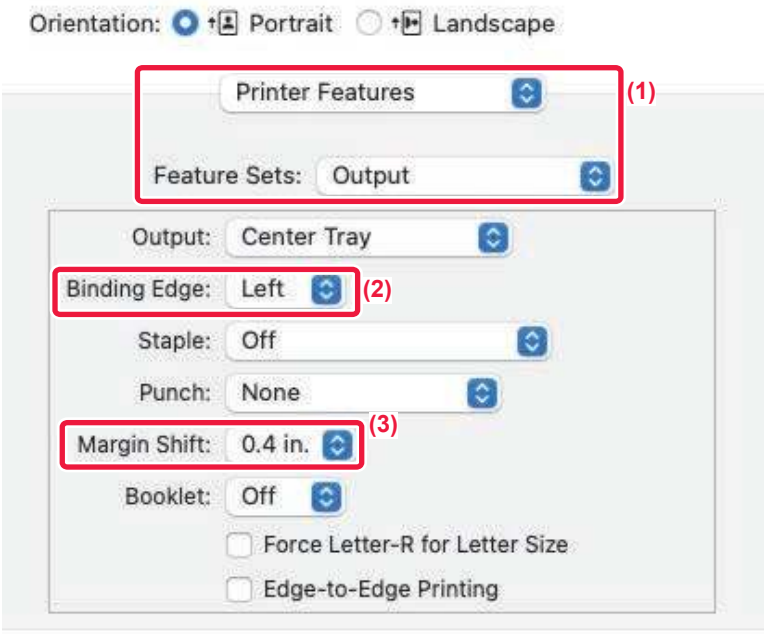
(2) Click the [Print Position] button.

(3) Select [Margin Shift].

(4) Select the shift width.

Select from the "Margin Shift" menu. If you wish to configure another numeric setting, select the setting and click + - buttons or directly enter the number.

macOS



(1) Select [Printer Features] and then select [Output].

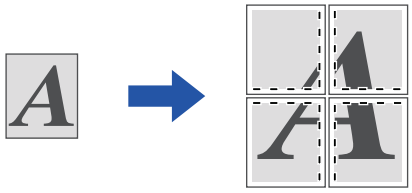
In macOS 13, [Printer Features] is located under the "Printer Options" menu.

(2) Select "Binding Edge".

(3) Select "Margin Shift".

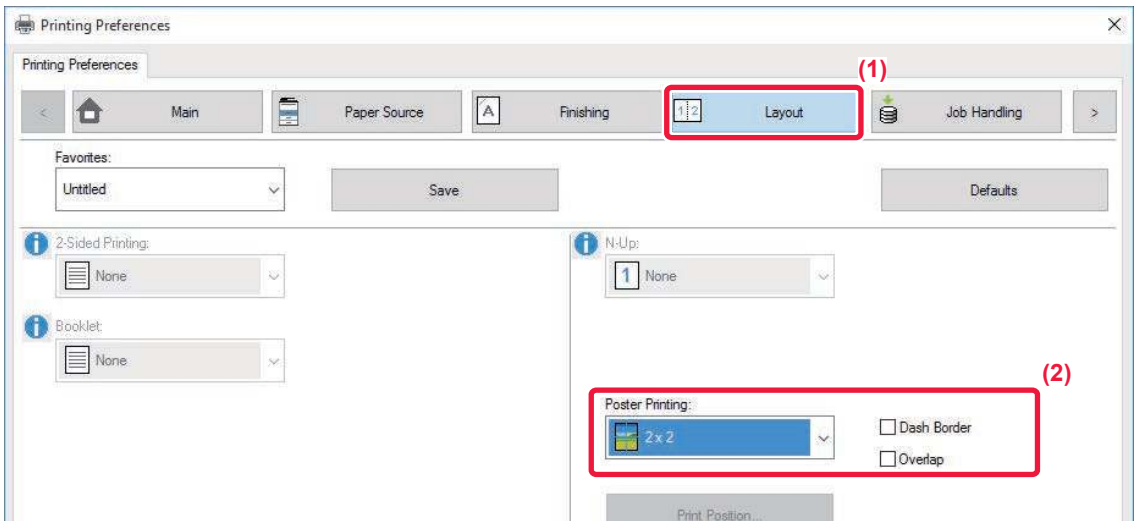
CREATE A LARGE POSTER (POSTER PRINTING)

One page of print data is enlarged and printed using multiple sheets of paper (2 sheets (1 x 2), 4 sheets (2 x 2), 9 sheets (3 x 3) or 16 sheets (4 x 4)). The sheets can then be attached together to create a large poster.
To enable precise alignment of the edges of the sheets during attachment, borderlines can be printed or overlapping edges can be created (overlap function).



This function is available in a Windows environment.

Windows



(1) Click the [Layout] tab.

(2) Select the number of sheets to be used in "Poster Printing".

If you wish to print borderlines and/or use the overlap function, click the corresponding checkboxes so that the ☑ appears.

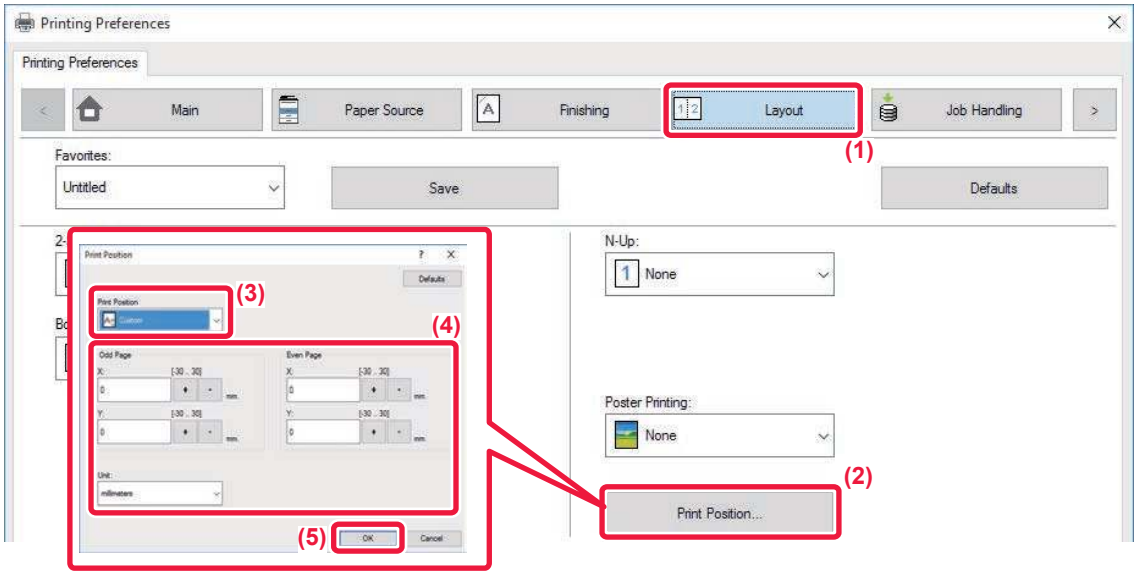
FUNCTIONS TO ADJUST THE SIZE AND ORIENTATION OF THE IMAGE

ADJUST PRINT POSITION ON ODD AND EVEN PAGES SEPARATELY (PRINT POSITION)

This function sets different print positions (margins) separately for odd and even pages and prints the pages.

This function is available in a Windows environment.

Windows



(1) Click the [Layout] tab.

(2) Click the [Print Position] button.

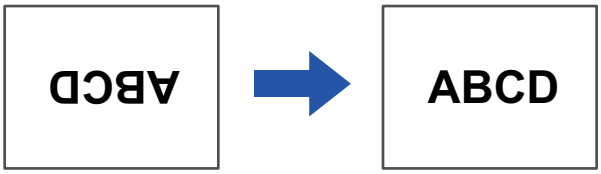
(3) Select [Custom].

(4) Set the amount of shifting of the print position for odd-numbered pages and even-numbered pages.

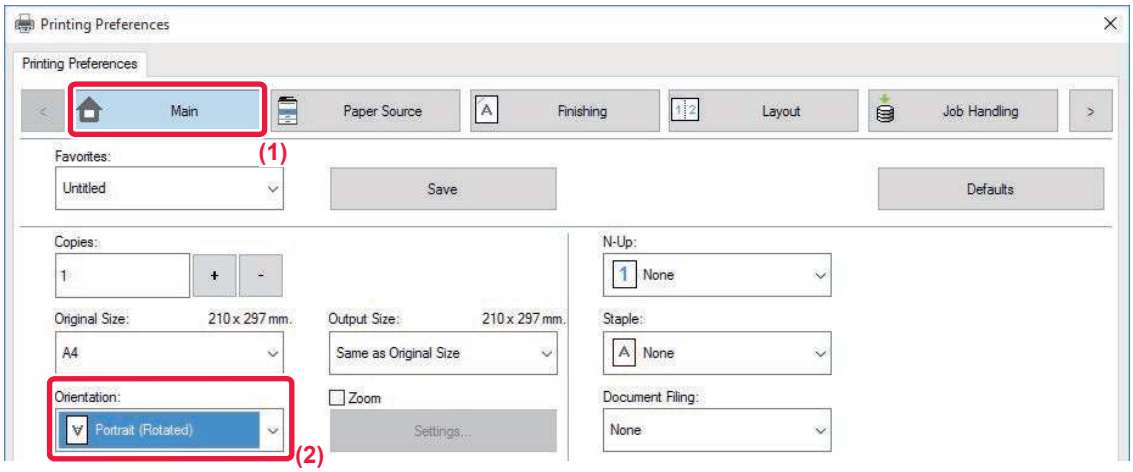
(5) Click the [OK] button.

ROTATING THE PRINT IMAGE 180 DEGREES (ROTATE 180 DEGREES)

This feature rotates the image 180 degrees so that it can be printed correctly on paper that can be loaded in only one orientation (such as envelopes or paper with punch holes).

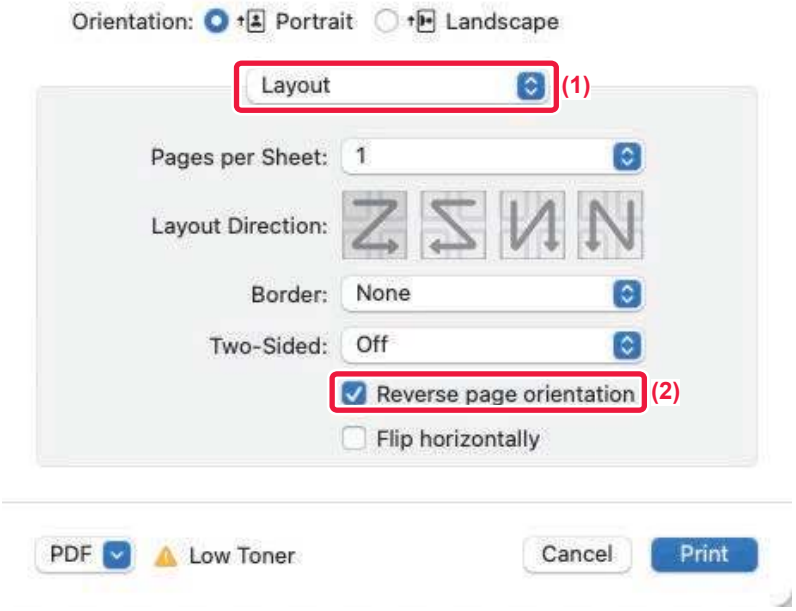


Windows



(1) Click the [Main] tab.
(2) Select [Portrait (Rotated)] or [Landscape (Rotated)] in "Orientation".

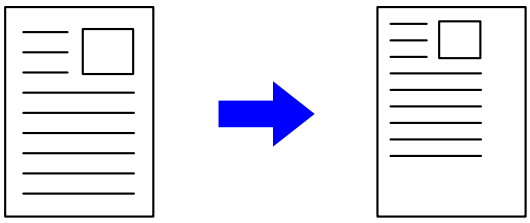
macOS



(1) Select [Layout].
(2) Select the [Reverse page orientation] checkbox so that ☑ appears.

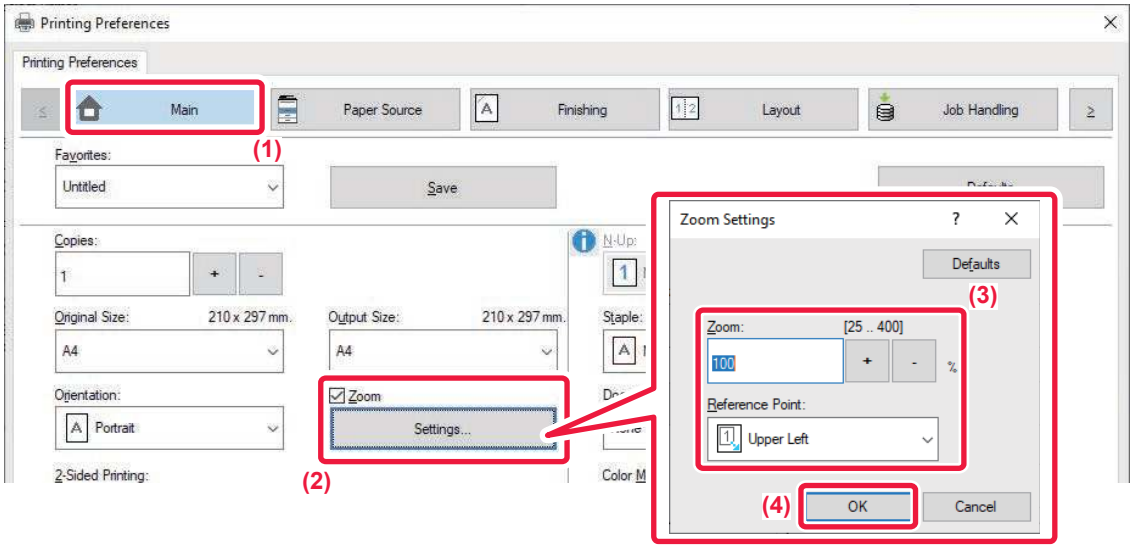
ENLARGING/REDUCING THE PRINT IMAGE (ZOOM SETTING/ENLARGE OR REDUCE)

This function enlarges or reduces the image to a selected percentage.
This allows you to enlarge a small image or add margins to the paper by slightly reducing an image.



When using the PS printer driver (Windows), you can set the width and length percentages separately to change the proportions of the image.

Windows



(1) Click the [Main] tab.

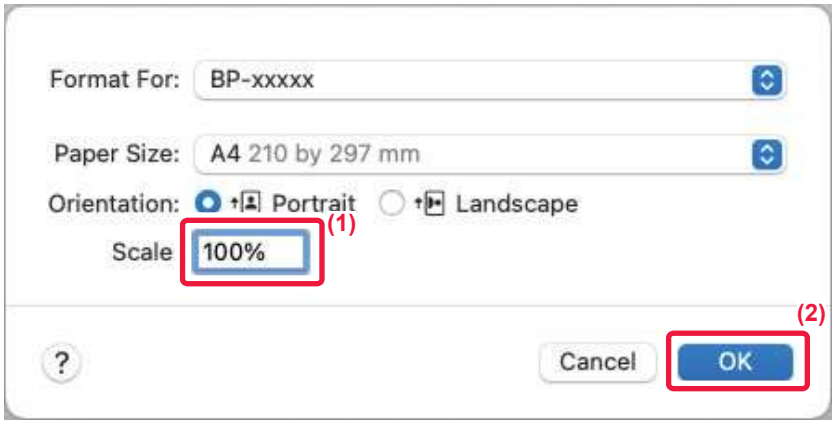
(2) Click the [Zoom] checkbox so that ☑ appears, and click the [Settings] button.

(3) Enter the percentage.

By clicking the + - button, you can specify the value in increments of 1%. In addition, select [Upper Left] or [Center] for the base point on the paper.

(4) Click the [OK] button.

macOS



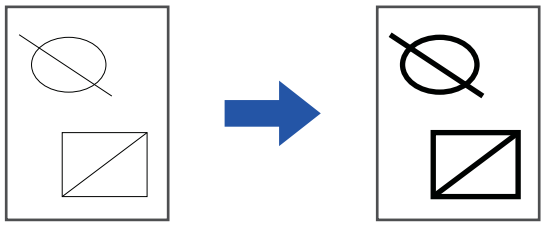
(1) Select [Page Setup] from the [File] menu and enter the ratio (%).

(2) Click the [OK] button.

ADJUST THE LINE THICKNESS (WIDTH)

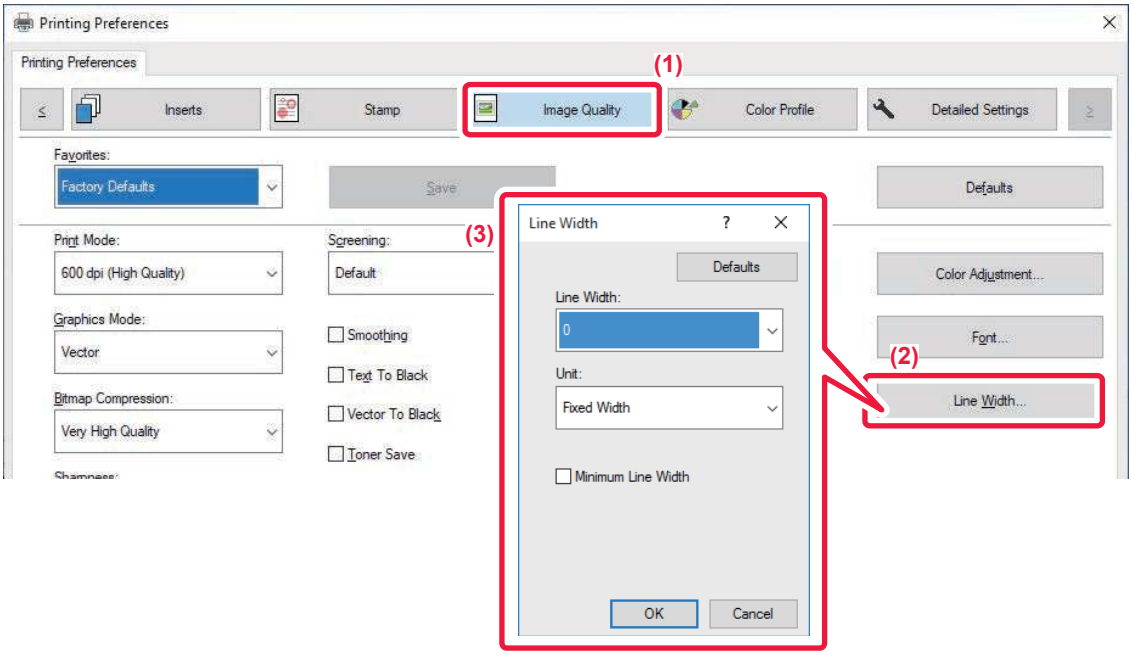
Adjusting line widths used in data such as CAD

This function increases the thickness of the entire line when the print lines are not clear in CAD or other special applications.
When the data includes lines of varying widths, you can print all lines at the minimum width as necessary.



- This function is available in a Windows environment.
- This function can be used when the PCL6 printer driver is used.
- When printing from an application that processes lines as raster graphics, line widths cannot be adjusted.

Windows



(1) Click the [Image Quality] tab.

(2) Click the [Line Width] button.

(3) Set the line thickness and click the [OK] button.

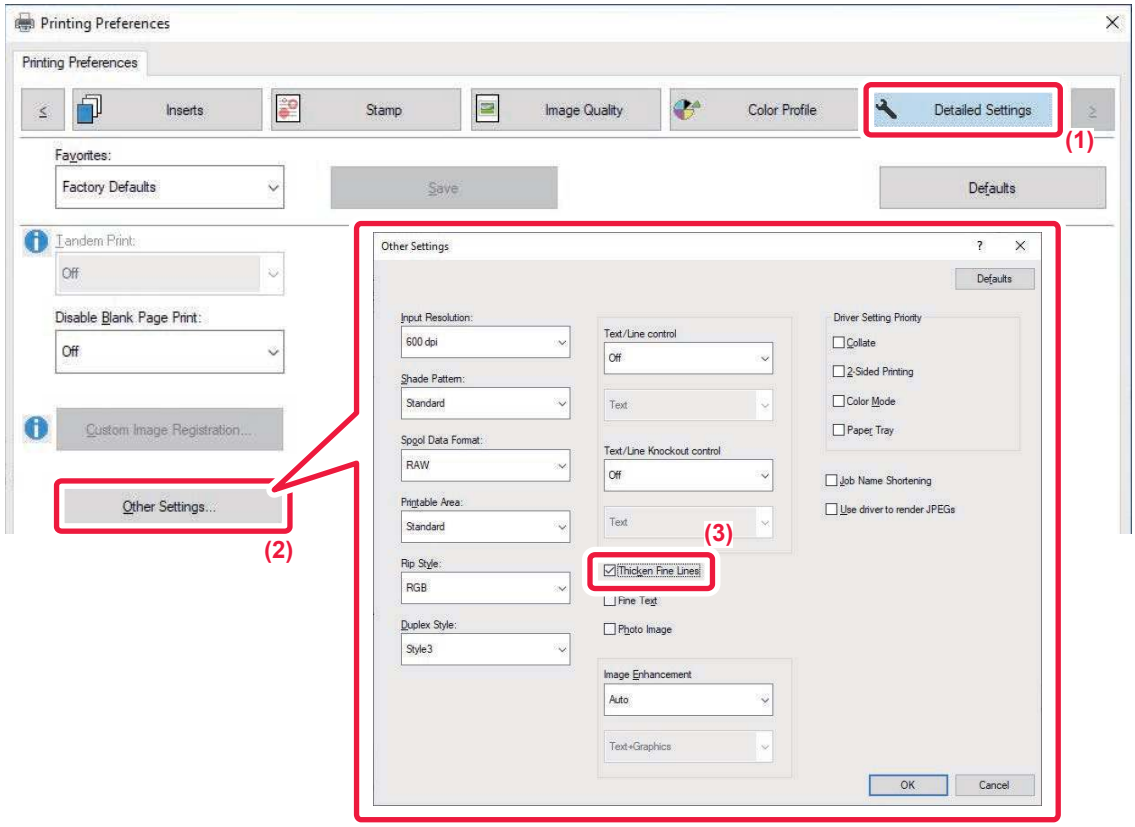
- The units of line-width adjustment can be set to "Fixed Width" or "Ratio". Select from the "Unit" menu.
- To print all line data in the minimum line width, click the [Minimum Line Width] checkbox.

Thickening fine lines in Excel

When fine border lines in Excel do not print correctly, you can make the lines thicker.

- This function is available in a Windows environment.
- This function can be used when the PCL6 printer driver is used.
- Normally this setting is not necessary.

Windows



(1) Click the [Detailed Settings] tab.

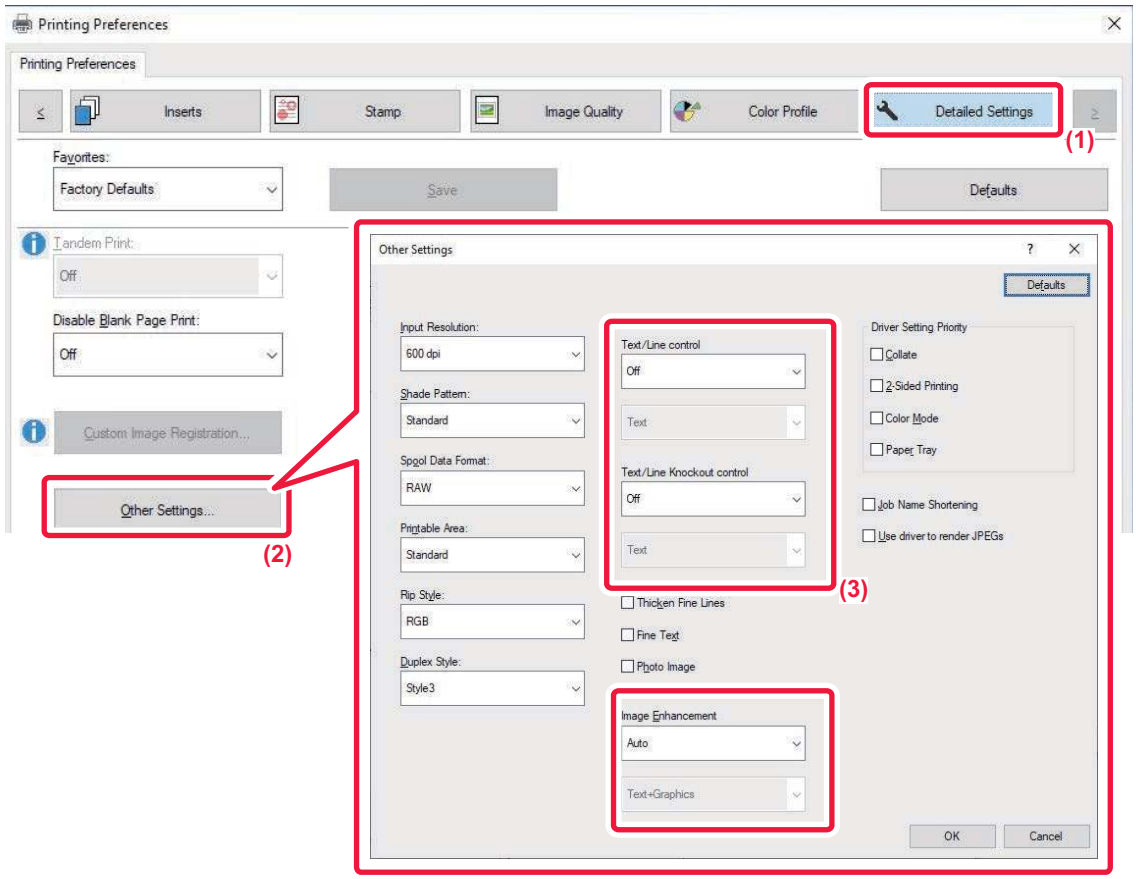
(2) Click the [Other Settings] button.

(3) Select the [Thicken Fine Lines] checkbox (☑).

Adjusting the thickness of text and lines

You can make text and lines thicker. You can also make edges smoother or sharper.

Windows



(1) Click the [Detailed Settings] tab.

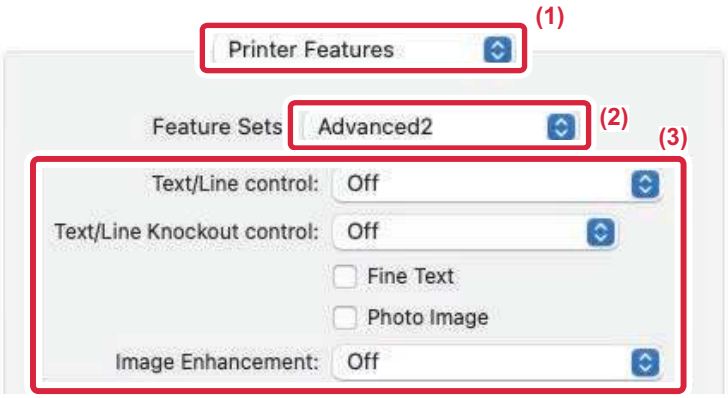
(2) Click the [Other Settings] button.

(3) Specify the settings.

Item			Description
Text/Line control	Thick	Text	You can make characters and text thicker. Off: Do not make characters and text thicker. Thick: Make characters and text thicker.
		Graphics	
		Text+Graphics	
		Text+Graphics+Photo	
Text/Line Knockout control	Thick	Text	You can make knockout text and lines thicker. Off: Do not make text and lines thicker. Thick: Make text and lines thicker.
		Text+Graphics	

Item			Description
Image Enhancement	Sharp	Text	You can make the edges of text and graphics smoother or sharper. Auto: Perform optimal image enhancement. Off: No image enhancement is applied. Sharp: Image enhancement is applied sharply. Soft: Image enhancement is applied smoothly.
		Text+Graphics	
		Text+knockout text	
		Text+Graphics+knockout text	
		Text+Graphics+knockout	
	Soft	Text	
		Text+Graphics	
		Text+knockout text	
		Text+Graphics+knockout text	
		Text+Graphics+knockout	

macOS



(1) Select [Printer Features].

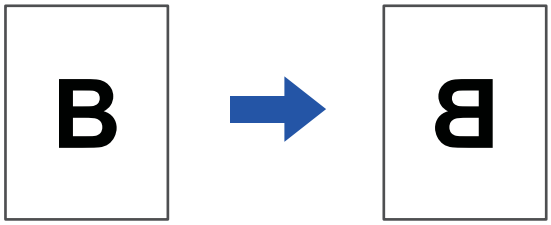
In macOS 13, [Printer Features] is located under the "Printer Options" menu.

(2) Select [Advanced2].

(3) Specify the settings.

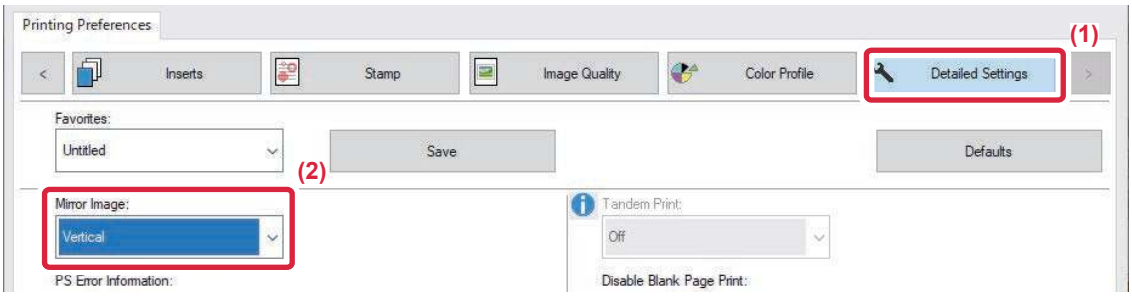
PRINT A MIRROR-IMAGE (MIRROR-IMAGE REVERSE/VISUAL EFFECTS)

The image is reversed to create a mirror image.
This function is conveniently used to print a design for a woodblock print or other printing medium.



In a Windows environment, this function is only available when using the PS printer driver.

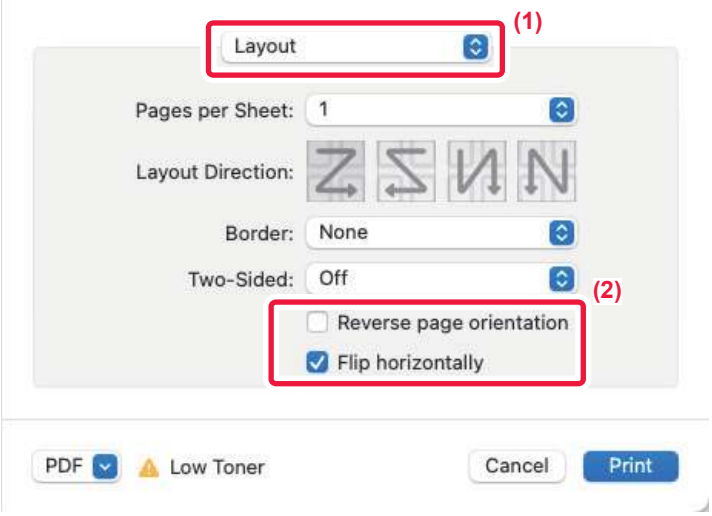
Windows



(1) Click the [Detailed Settings] tab.

(2) If you wish to reverse the image horizontally, select [Horizontal]. If you wish to reverse the image vertically, select [Vertical].

macOS



(1) Select [Layout].

(2) Select the [Flip horizontally] checkbox ( ).

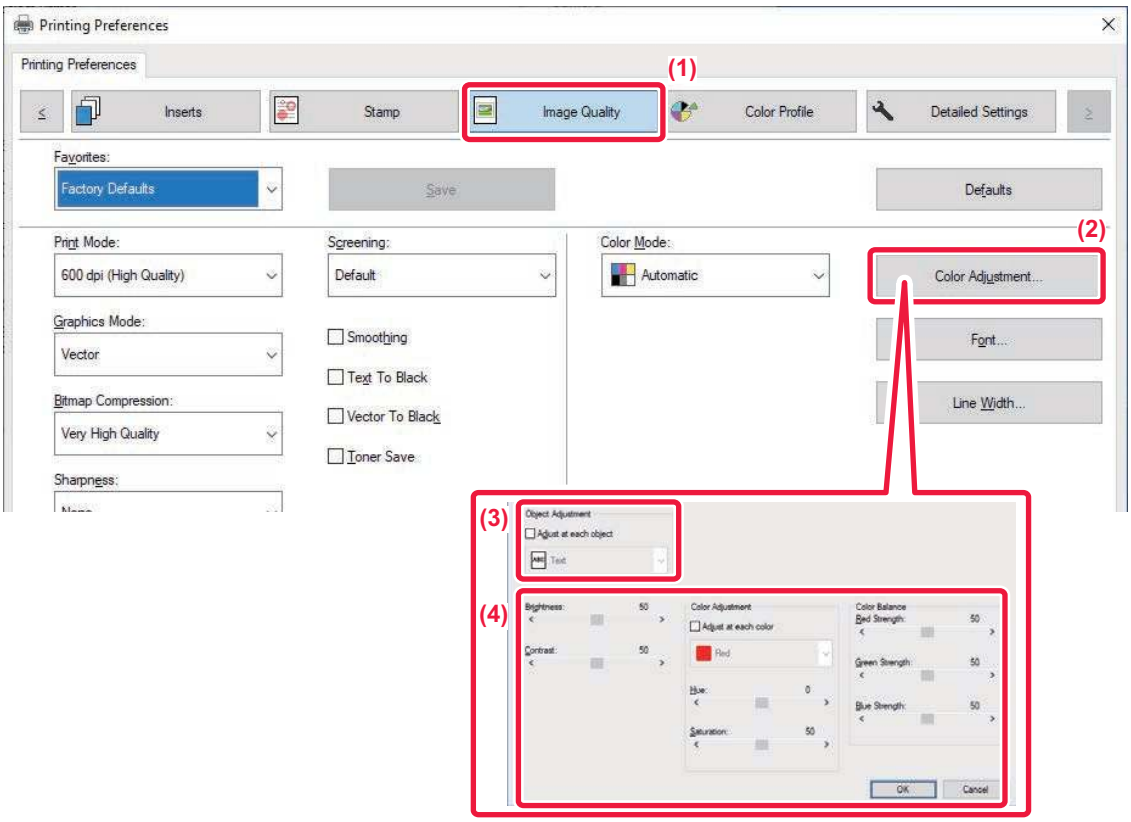
COLOR MODE ADJUSTING FUNCTION

ADJUST THE BRIGHTNESS AND CONTRAST OF THE IMAGE (COLOR ADJUSTMENT/RGB ADJUSTMENT)

This function adjusts the brightness and contrast in the print settings when a photo or other image is printed.
This function makes simple corrections even if image editing software is not installed on your computer.

This function is available in a Windows environment.

Windows



(1) Click the [Image Quality] tab.

(2) Click the [Image Adjustment] button.

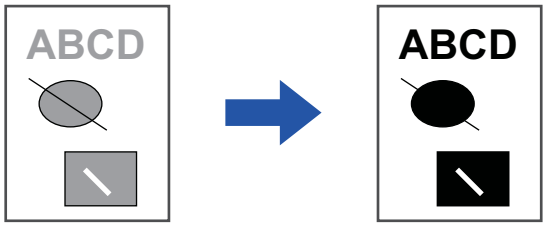
When using the PS printer driver, click the [RGB Adjustment] button. Proceed to step (4).

(3) To adjust objects (text, graphics, photos) individually, select the [Adjust at each object] checkbox (☑) and select the object.

(4) Drag the slide bar ▭ or click ＜ ＞ buttons to adjust the image.

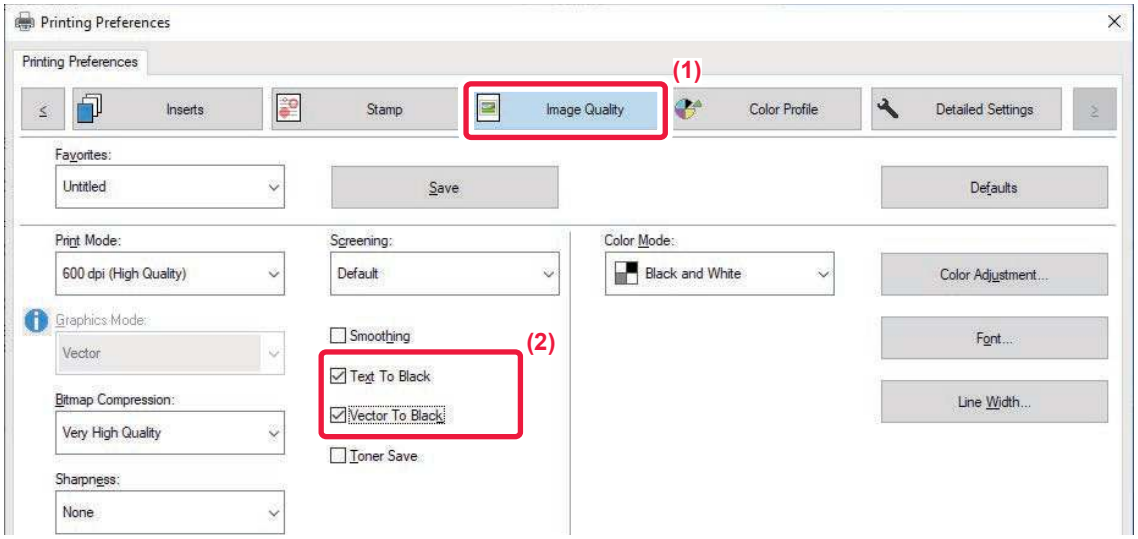
PRINTING FAINT TEXT AND LINES IN BLACK (TEXT TO BLACK/VECTOR TO BLACK)

When printing a color image in grayscale, text and lines that are drawn in faint colors are printed in black. This function allows you to bring out color text and lines that are faint and difficult to see when printed in grayscale.



- Raster data such as bitmap images cannot be adjusted.
- This function is available in a Windows environment.

Windows



(1) Click the [Image Quality] tab.

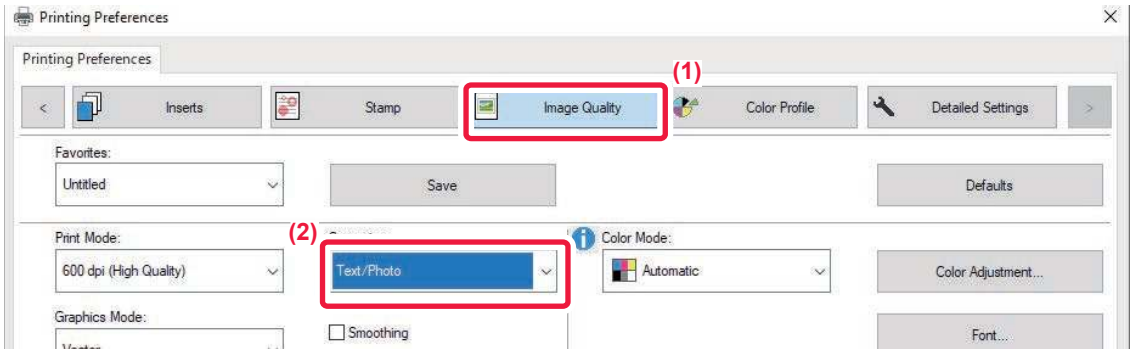
(2) Select the [Text To Black] checkbox and/or the [Vector To Black] checkbox so that ☑ appears.

- When [Text To Black] is selected, all text other than white text is printed in black.
- When [Vector To Black] is selected, all vector graphics other than white lines and areas are printed in black.

MODIFYING IMAGES TO SUIT SPECIFIC PREFERENCES (SCREENING)

Select the screening to modify the image to suit specific preferences, according to the appropriate image processing method.

Windows

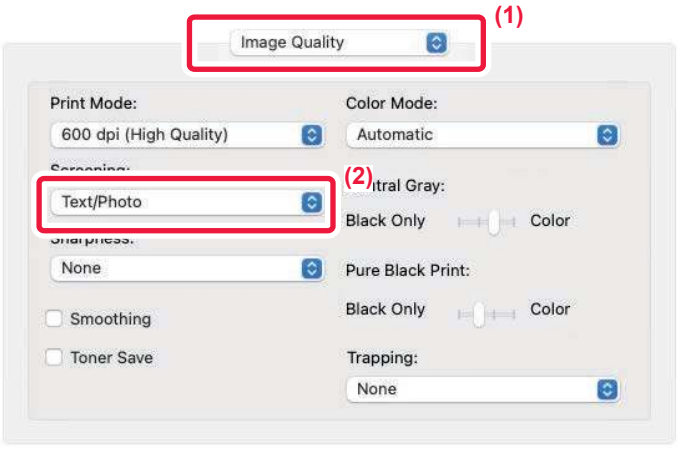


(1) Click the [Image Quality] tab.

(2) Select the [Screeing].

- Text/Photo: Image processing suitable for mixed text and photo data.
- Text: Image processing suitable for text-based data.
- Photo: Image processing suitable for photo-based data.

macOS



(1) Select [Image Quality].

In macOS 13, [Image Quality] is located under the "Printer Options" menu.

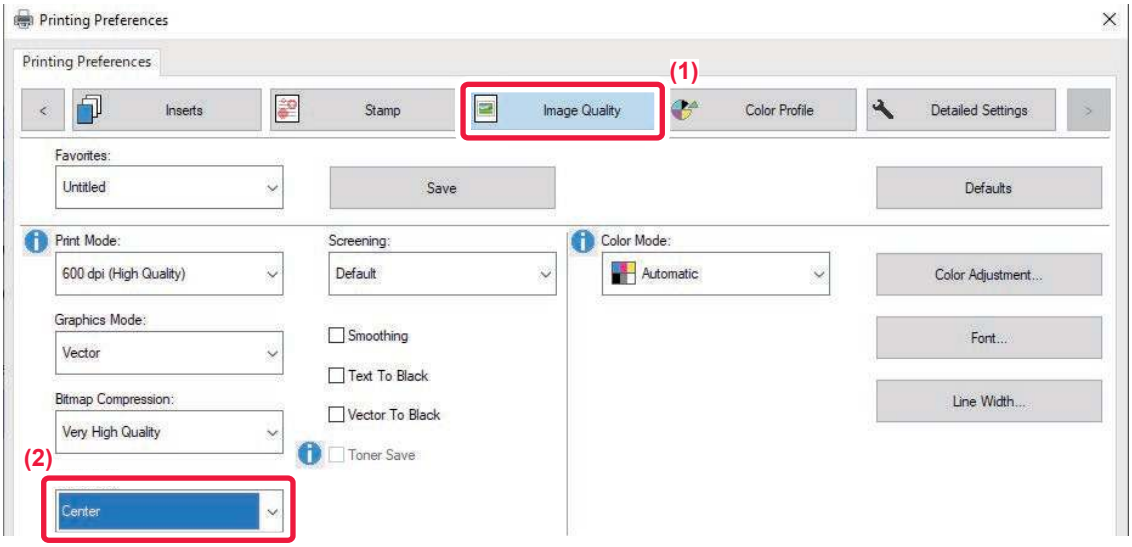
(2) Select [Screening].

- Text/Photo: Image processing suitable for mixed text and photo data.
- Text: Image processing suitable for text-based data.
- Photo: Image processing suitable for photo-based data.
- Dot (High): Image processing suitable for data with a lot of halftone dots.
- Dot (Low): Image processing suitable for data with few halftone dots.

ADJUSTING THE SHARPNESS OF AN IMAGE (SHARPNESS)

This is used to sharpen an image or make it softer.

Windows

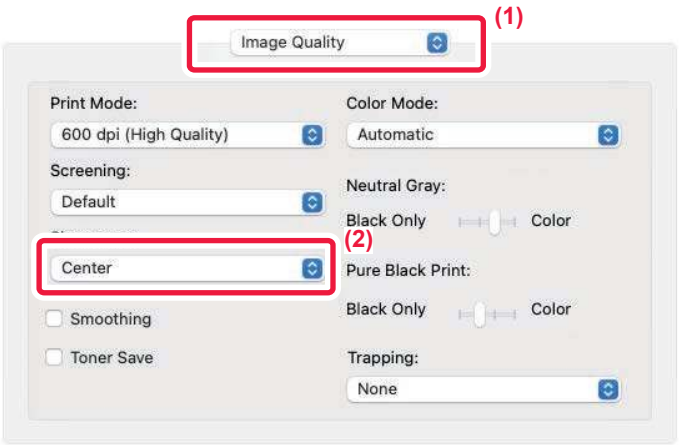


(1) Click the [Image Quality] tab.

(2) Select the [Sharpness].

[Very Soft] has the softest finish and [Very Sharp] has the sharpest finish.

macOS



(1) Select [Image Quality].

In macOS 13, [Image Quality] is located under the "Printer Options" menu.

(2) Select [Shaprness].

[Very Soft] has the softest finish and [Very Sharp] has the sharpest finish.

SELECTING COLOR SETTINGS TO MATCH THE IMAGE TYPE (ADVANCED COLOR SETTINGS)

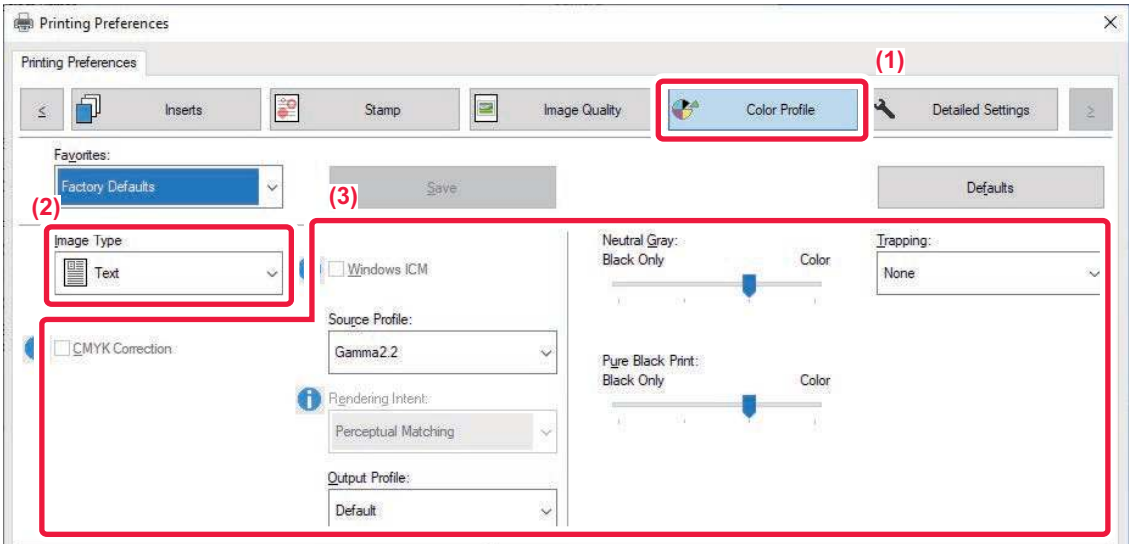
Preset color settings are available in the machine's printer driver for various uses. These enable printing using the most suitable color settings for the color image type.
Advanced color settings, such as the color management settings and the screening setting for adjusting the color tone expression, are also available for meeting the needs of color image printing.

The following color management settings are available.

Windows ICM	Color management method in a Windows environment
ColorSync	Color management method in a macOS environment
Source Profile	Select a source color profile of color matching.
Rendering Intent	The selections below provide the ability to modify color image processing to suit specific preferences. (Color matching method: Method of color converting RGB colors on the display, etc. into CMYK colors in the printer)
Output Profile	Select a color profile for the image to be printed
CMYK Correction*1	Correct the image to obtain the optimum printing result when printing a CMYK image.
Neutral Gray	Select a creating method of neutral gray.
Pure Black Print	Select whether you want to print black data area with only black toner.
Trapping	Select to prevent void area which may be generated around edge of colors.
Black Overprint*2	Prevents whitening of the outline of black text.
CMYK Simulation*2	Adjusts the colors to simulate printing that would be obtained with the process colors used in printing presses.
Preserve Pure CMYK Colors*2	When using CMYK simulation, retain cyan, magenta, and yellow pure colors, and retain black printer information.
Simulation Profile*2	Select the simulation target.

*1 Can only be used when using the PCL6 printer driver.
*2 Can only be used when using the PS printer driver (Windows/macOS).

Windows



(1) Click the [Color Profile] tab.

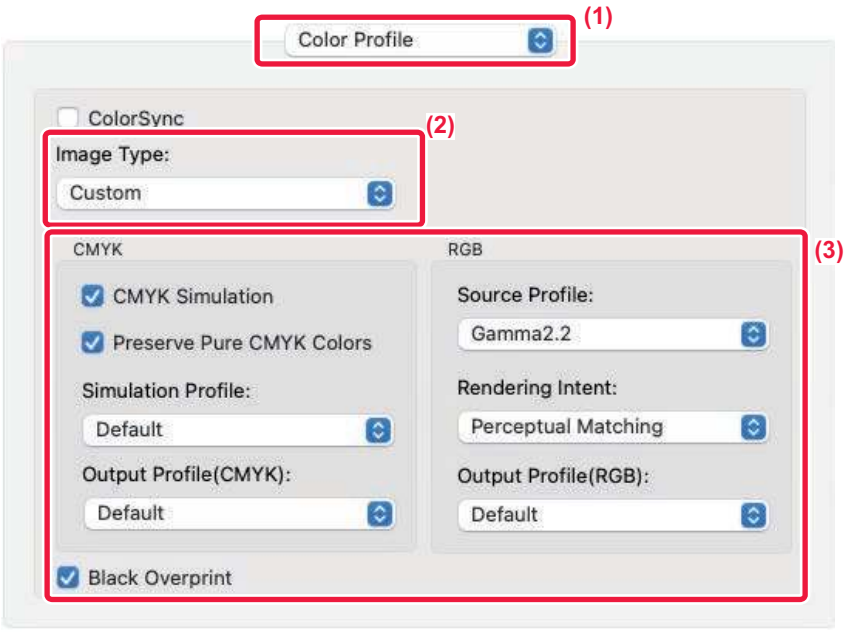
(2) Select [Image Type].

- Text: Data consisting mostly of text
- Presentation: Data with many photos or illustrations
- Photo: Photo data or data that uses photos
- CAD: Engineering drawing data
- Scan: Data scanned by a scanner
- Colorimetric: Data to be printed in colors as viewed on the screen
- Custom: Data to be printed with special settings

(3) Specify the settings.

To configure color management using the Windows OS ICM, set "Image Type" to [Custom] in step (2). Then, click the [Windows ICM] checkbox so that the checkmark ☑ appears.
To configure "Source Profile" and other detailed color management tasks, select the desired settings from the menus.

macOS



(1) Select [Color Profile].

To use the macOS color management function, select the [ColorSync] checkbox so that the checkmark ☑ appears. In this case, you cannot select "Image Type".
In macOS 13, select the [Advanced] tab in [Image Quality] of the "Printer Options" menu.

(2) Select [Image Type].

To configure color management settings, select the desired settings from the menus. To select a "CMYK Simulation" setting,select [Custom] in "Image Type", select the [CMYK Simulation] checkbox (☑), and then select the desired setting.

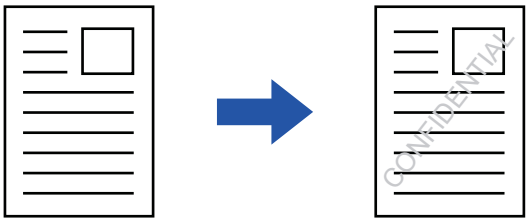
- Text: Data consisting mostly of text
- Presentation: Data with many photos or illustrations
- Photo: Photo data or data that uses photos
- CAD: Engineering drawing data
- Scan: Data scanned by a scanner
- Colorimetric: Data to be printed in colors as viewed on the screen
- Custom: Data to be printed with special settings

(3) Specify the settings.

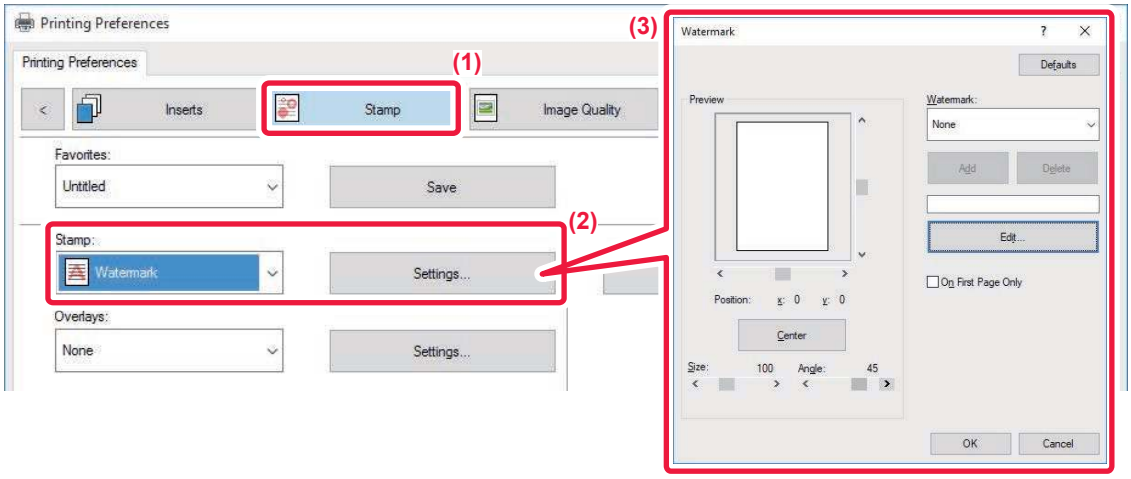
FUNCTIONS TO COMBINE TEXT AND IMAGES

ADDING A WATERMARK TO PRINTED PAGES (WATERMARK)

This function adds faint shadow-like text as a watermark in the background of the printed image. The size and angle of the watermark text can be adjusted.
The watermark text can be selected from the previously registered text in the list. When necessary, you can enter text to create an original watermark.



Windows



(1) Click the [Stamp] tab.

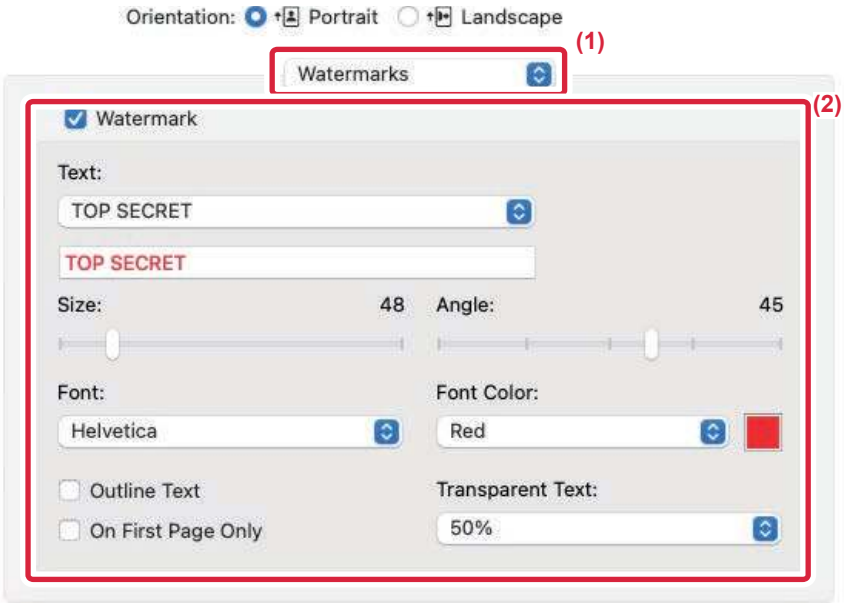
(2) Select [Watermark] from "Stamp" and click the [Settings] button.

(3) Select the watermark to be used and click the [OK] button.

Click the [Edit] button to edit the font color and select other detailed settings.

If you want to create a new watermark, enter the text of the watermark in the text box and click the [Add] button.

macOS



(1) Select [Watermarks].

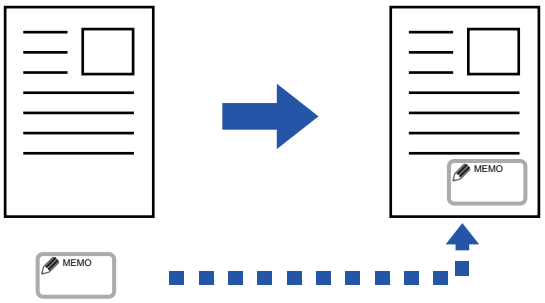
In macOS 13, [Watermarks] is located under the "Printer Options" menu.

(2) Click the [Watermark] checkbox and configure watermark settings.

- Configure detailed watermark settings such as selection of the text.
- Adjust the size and angle of the text by dragging the slide bar .

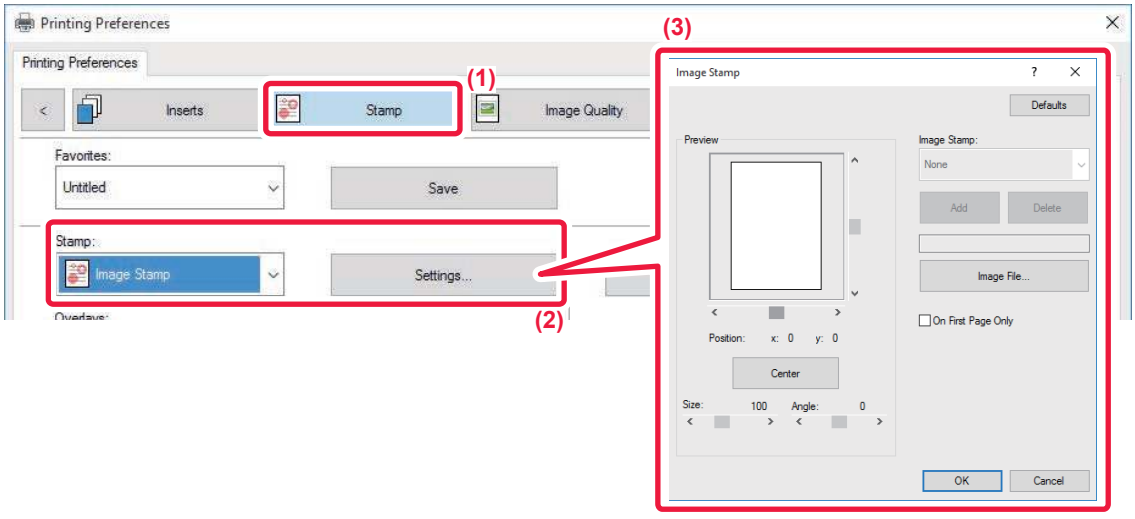
PRINTING AN IMAGE OVER THE PRINT DATA (IMAGE STAMP)

This function prints a bitmap or JPEG image stored on your PC over the print data.
This function prints a frequently used image or an icon of your own creation as if it is stamped on the print data. The size, position, and angle of the image can be adjusted.



This function is available in a Windows environment.

Windows



(1) Click the [Stamp] tab.

(2) Select [Image Stamp] from "Stamp" and click the [Settings] button.

(3) Select the image stamp to be used, and click the [OK] button.

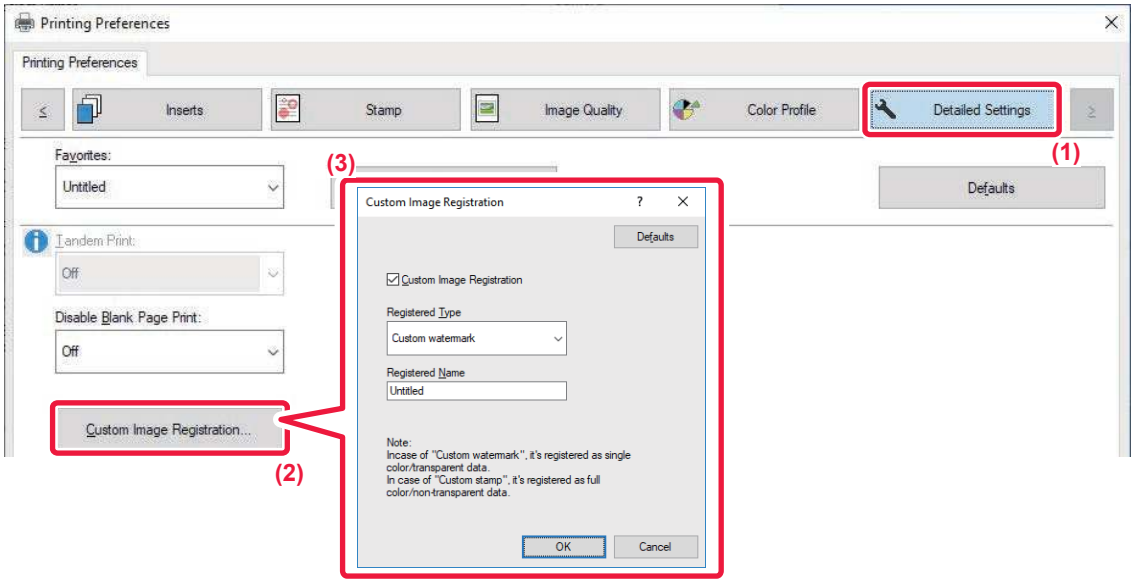
- If an image stamp has already been stored, it can be selected from the menu.
- If you have not stored an image stamp, click the [Image File], select the file you wish to use for the image stamp, and click the [Add] button.

REGISTERING A CUSTOM IMAGE

This function registers images used as custom images from the printer driver to the machine.

- This function is available in a Windows environment.
- This function can be used when the PCL6 printer driver is used.

Windows



(1) Click the [Detailed Settings] tab.

(2) Click the [Custom Image Registration] button.

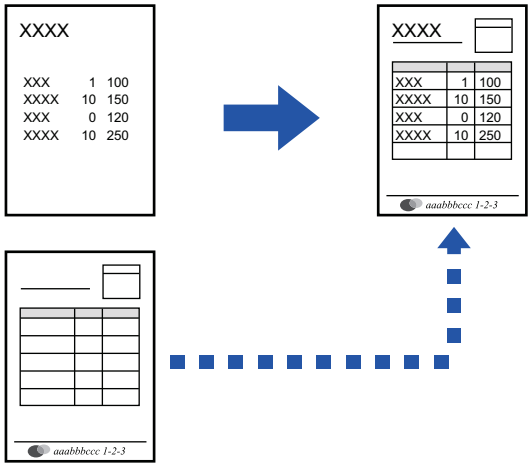
(3) Select the registration type and name of the custom image.

When [Custom stamp] is selected in "Registered Type", a full-color, non-transparent stamp image is registered. When [Custom watermark] is selected, a single-color, transparent watermark image is registered.

If you have attempted to store multiple pages of data, only the first page will be stored.

OVERLAY A FIXED FORM ON THE PRINT DATA (OVERLAYS)

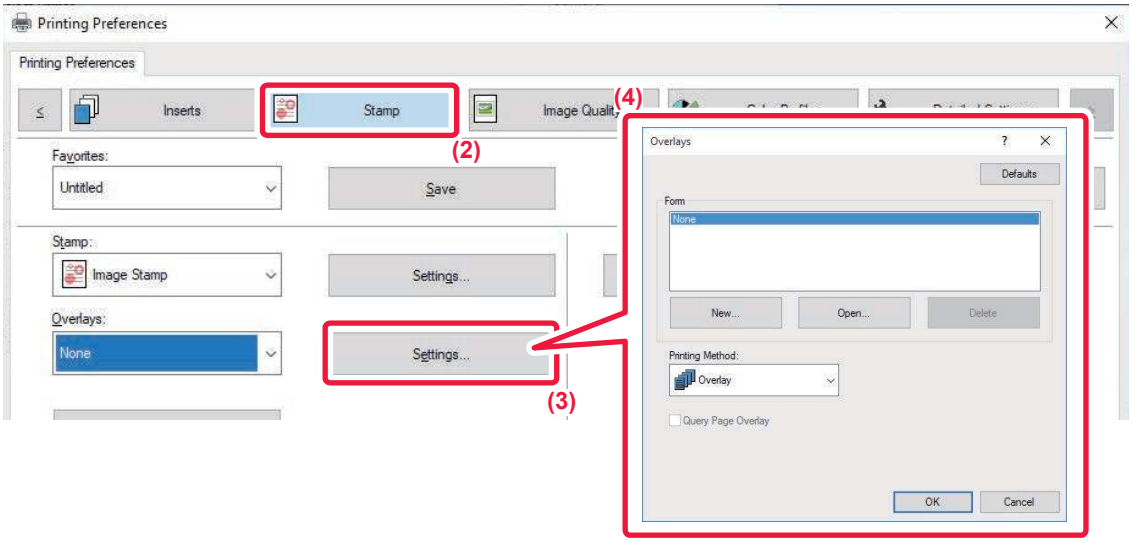
This function overlays data on a fixed form you have prepared.
By creating table rulings or a decorative frame in an application different from that of the text file and registering the data as an overlay file, an attractive print result can be easily obtained without the need for complex manipulations.



This function is available in a Windows environment.

Windows

Creating an overlay file



(1) Open the driver properties window from the application that is used for creating overlay data.

(2) Click the [Stamp] tab.

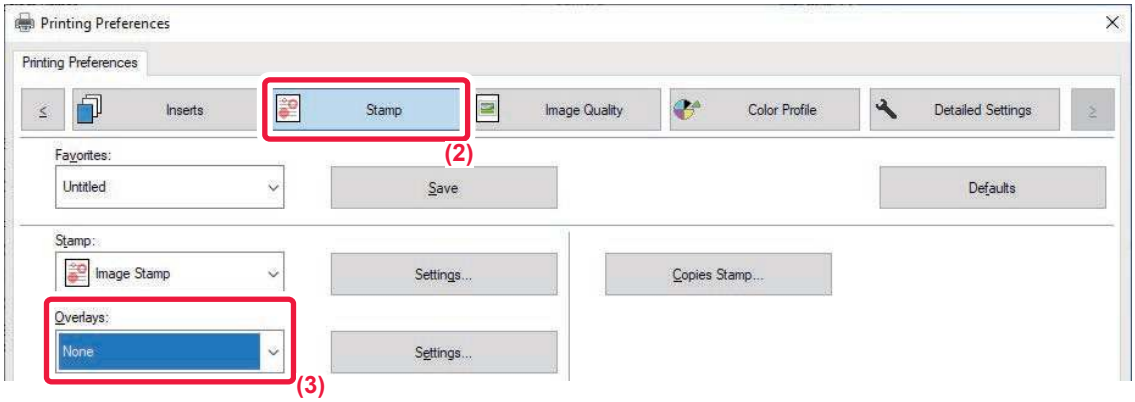
(3) Click the [Settings] button.

(4) Click the [New] button and specify the name and folder to be used for the overlay file that you wish to create.

The file will be created when the settings are completed and printing is started.

- When printing is started, a confirmation message will appear. The overlay file will not be created until the [Yes] button is clicked.
- When you click the [Open] button, the existing overlay file is registered.

Printing with an overlay file



(1) Open the driver properties window from the application that is used for printing with an overlay file.

(2) Click the [Stamp] tab.

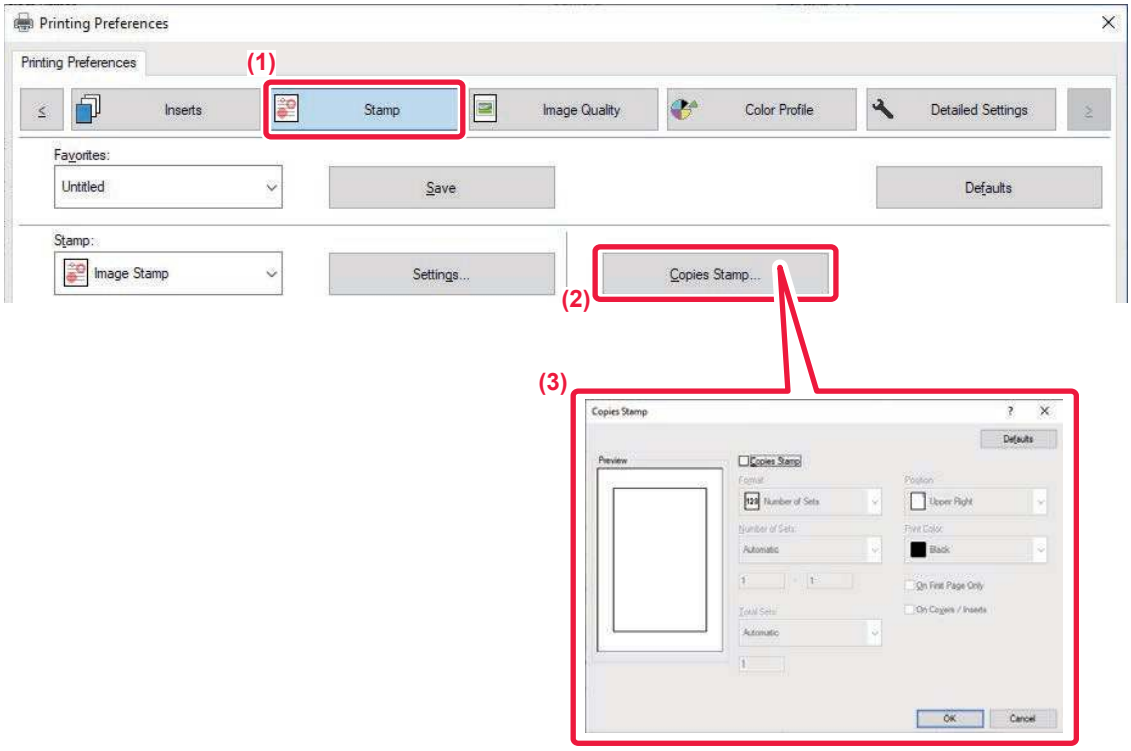
(3) Select an overlay file.

A previously created or stored overlay file can be selected from the menu.

ADDING THE NUMBER OF COPIES (COPIES STAMP)

You can add the number of copies to the header or footer of the print data. You can also set a copies number and print position.

This function is available in a Windows environment.



(1) Click the [Stamp] tab.

(2) Click the [Copies Stamp] button.

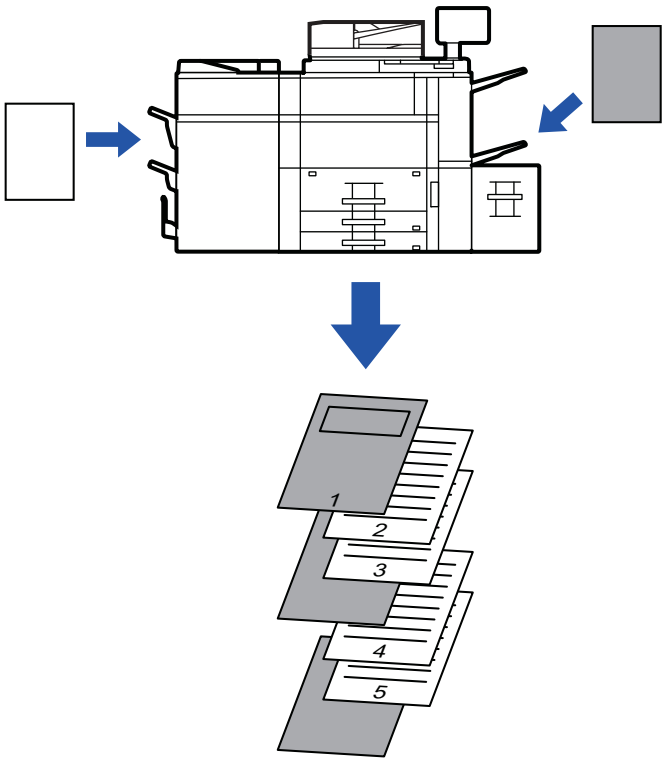
(3) Select the settings, and click the [OK] button.

PRINT FUNCTIONS FOR SPECIAL PURPOSES

PRINTING SPECIFIC PAGES ON DIFFERENT PAPER (DIFFERENT PAPER)

In a Windows environment

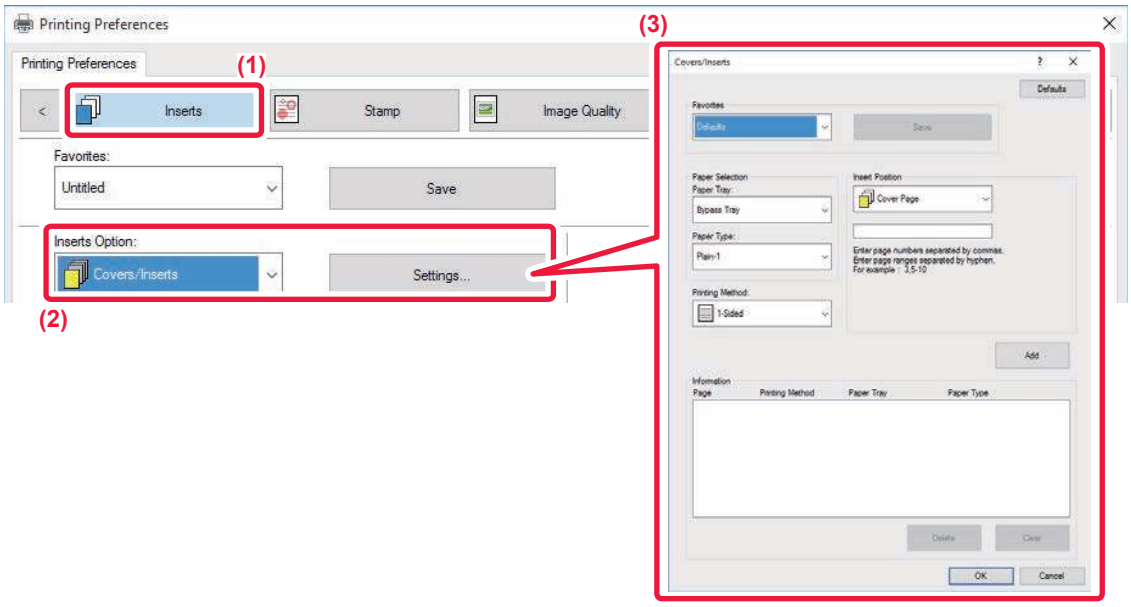
The front and back covers and specified pages of a document are printed on paper that is different from the other pages. Use this function when you wish to print the front and back covers on heavy paper, or insert colored paper or a different paper type at specified pages.
As necessary, paper can be inserted as insertion sheets where nothing is printed.



In a macOS environment

The front and back covers are printed using paper that is different from the other pages. This function can be used, for example, when you want to print only the front cover and last page on thick paper.

Windows



(1) Click the [Inserts] tab.

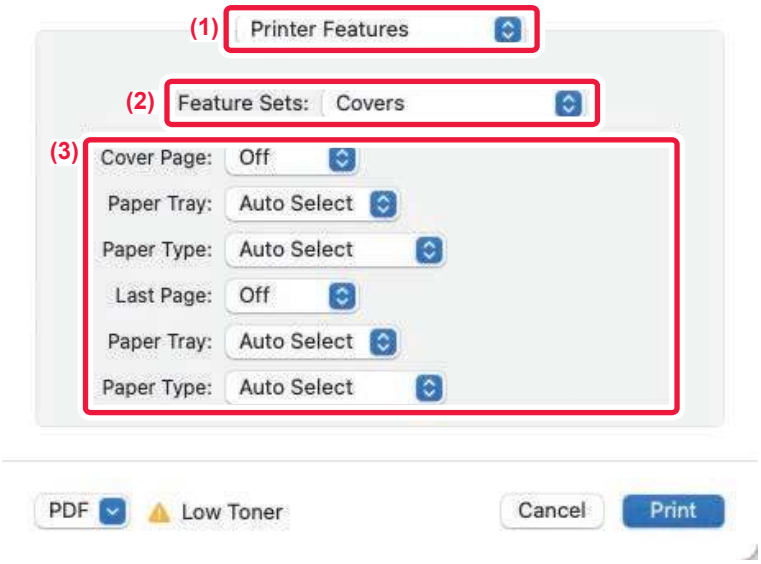
(2) Select [Covers/Inserts] from [Inserts Option], and click the [Settings] button.

(3) Select the paper insertion settings.

- Select the insertion position, paper source, and printing method from the corresponding menus.
- Click the [Add] button and your settings will appear in "Information".
- When you have finished selecting settings, click the [Save] button in "Favorites" to save the settings.

- When [Bypass Tray] is selected in "Paper Tray", be sure to select the "Paper Type" and load that type of paper in the bypass tray.
- When [Other Page] is selected for "Insert Position", specify the insert position by directly entering a page number. When "Printing Method" is set to [2-Sided Printing], the specified page and the next page after it will be printed on the front and reverse side of the paper, and thus an insert setting at a page printed on the reverse side will not be effective.

macOS



(1) Select [Printer Features].

In macOS 13, [Printer Features] is located under the "Printer Options" menu.

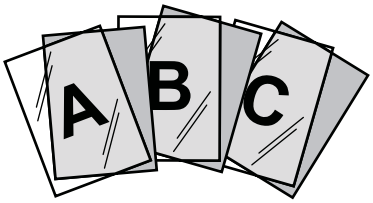
(2) Select [Covers].

(3) Select the cover insertion settings.

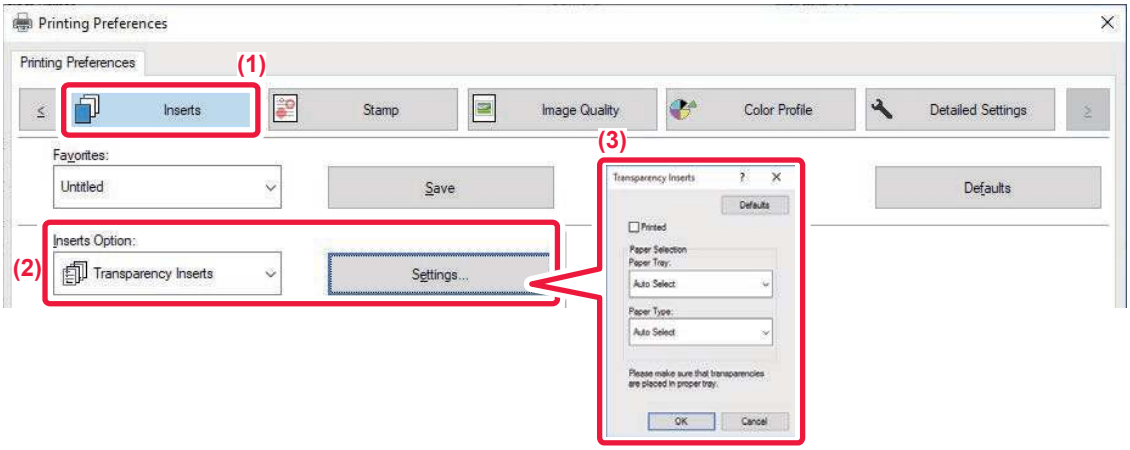
Select the print setting, paper tray, and paper type for the front and back covers.

ADDING INSERTS WHEN PRINTING ON TRANSPARENCY FILM (TRANSPARENCY INSERTS)

When transparency film is used for printing, this function prevents the sheets of transparency film from sticking together by inserting a sheet of paper between each sheet of film. As necessary, the same content as that printed on each sheet of transparency film is also printed on the corresponding sheet of inserted paper.



Windows



(1) Click the [Inserts] tab.

(2) Select [Transparency Inserts] and click the [Settings] button.

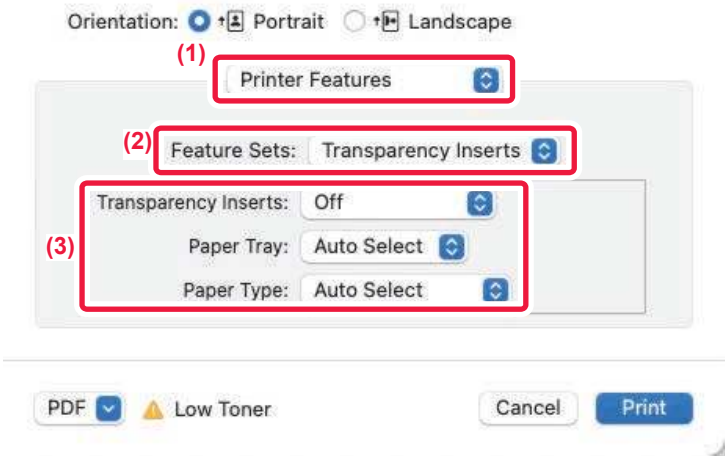
Select the print setting, paper tray, and paper type for the front and back covers.

(3) Select the transparency insert settings.

When the [Printed] checkbox is selected to set to ☑, the same content as that printed on the transparency film is also printed on the insert. Select the paper source and type if needed.

Set the paper type of the bypass tray to [Transparency] and load transparency film into the bypass tray.

macOS



(1) Select [Printer Features].

In macOS 13, [Printer Features] is located under the "Printer Options" menu.

(2) Select [Transparency Inserts] in "Feature Sets".

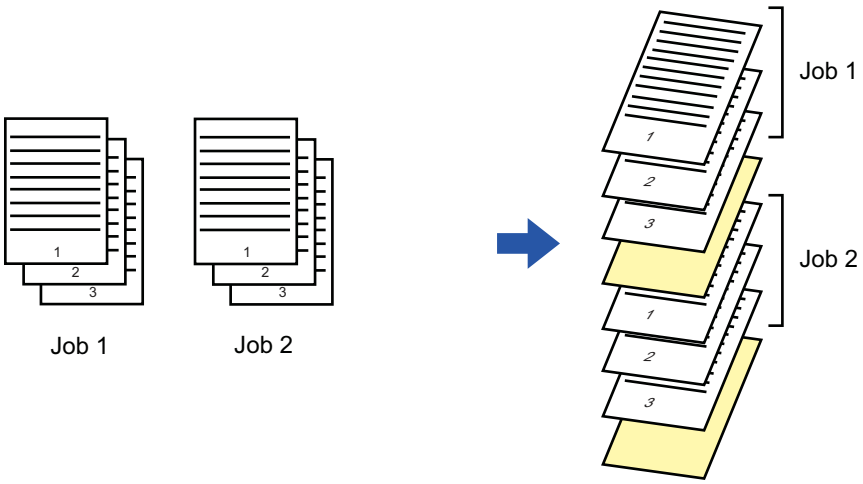
(3) Select the transparency insert settings.

When [On (Printed)] is selected from "Transparency Inserts", the same content as that printed on the transparency film is also printed on the insert. Select the paper source and type if needed.

Set the paper type of the bypass tray to [Transparency] and load transparency film into the bypass tray.

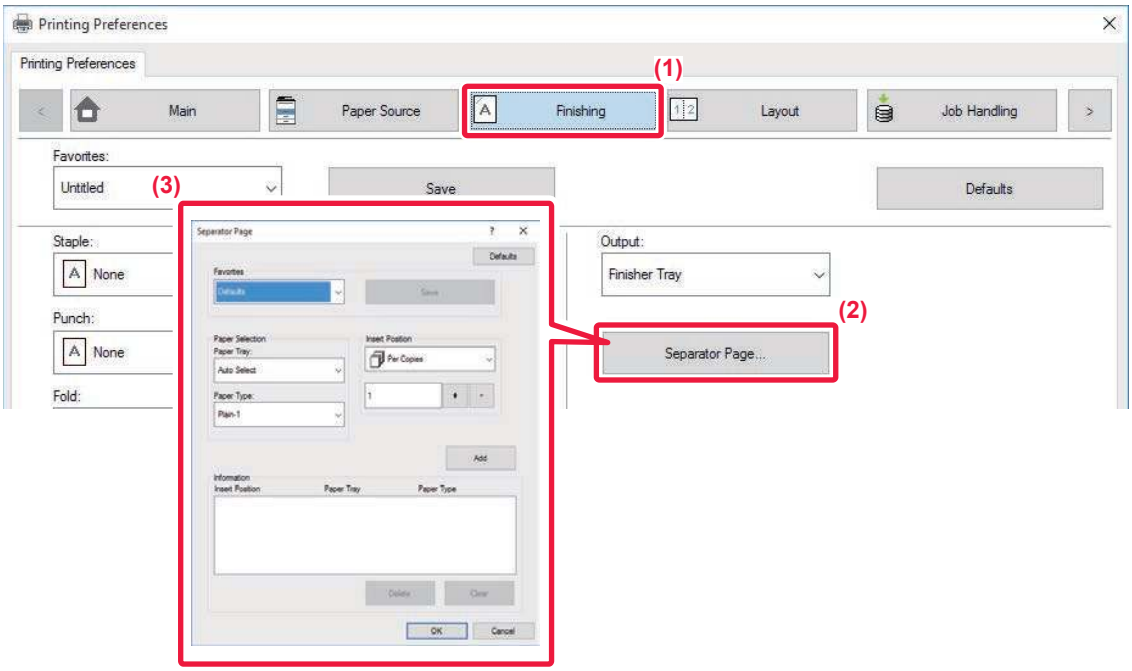
INSERTING SEPARATOR PAGES BETWEEN JOBS OR COPIES

You can insert separator pages between jobs or the specified number of copies.



This function is available in a Windows environment.

Windows



(1) Click the [Finishing] tab.

(2) Click the [Separator Page] button.

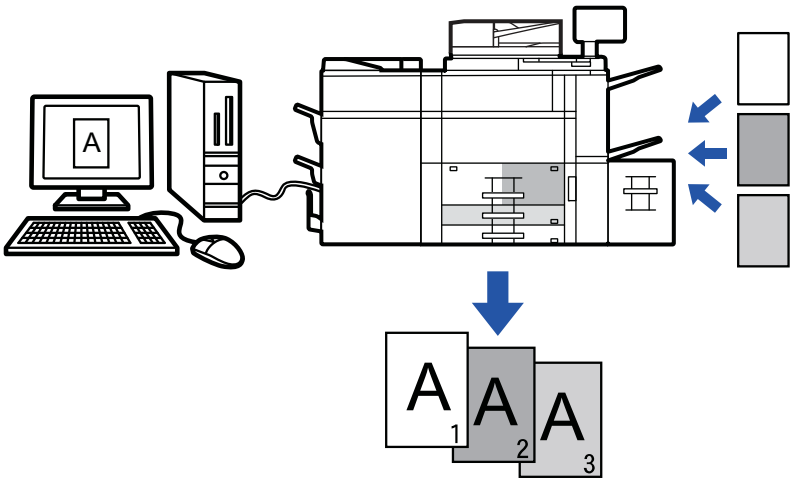
(3) Changing the settings

- Select the paper tray and paper type from "Paper Selection", and specify the separator page position in "Insert Position".
- To add a separator page each time printing of the set number of copies is completed, select [Per Copies] in "Insert Position".
- For example, if you are printing 10 copies and you select "5", a separator page will be added after the 5th copy and after the 10th copy.

When the bypass tray is selected, be sure to select the "Paper Type".

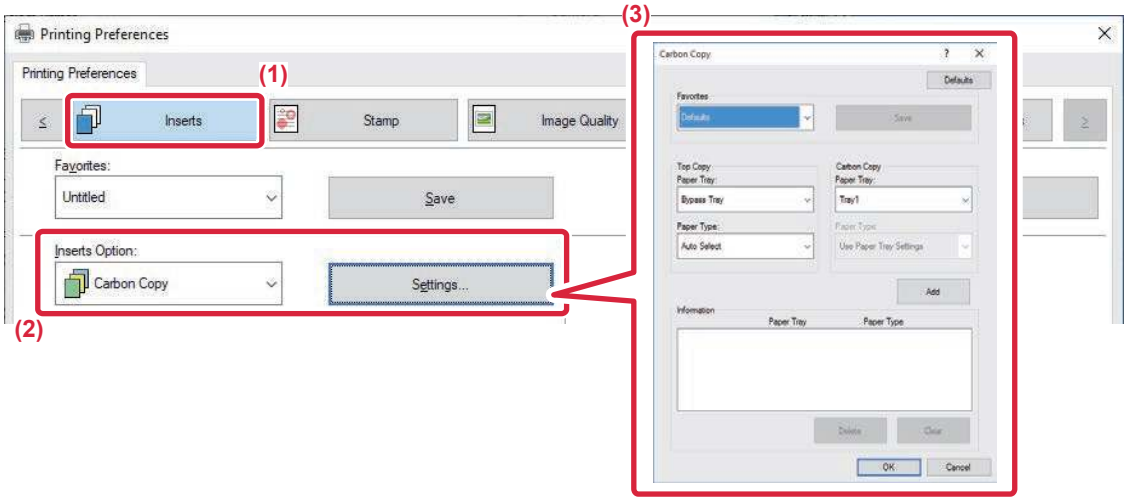
PRINTING A CARBON COPY (CARBON COPY)

This function prints an additional copy of the print image on paper that is of the same size but from a different paper tray. For example, if carbon copy print is selected when plain paper is loaded into tray 1 and colored paper is loaded into tray 2, a print result similar to a carbon copy slip is obtained with a single selection of the print command. If plain paper is loaded into tray 1 and recycled paper is loaded into tray 2 as necessary, selecting Carbon Copy simultaneously prints one copy for presentation and one copy as a duplicate.



This function is available in a Windows environment.

Windows



(1) Click the [Inserts] tab.

(2) Select [Carbon Copy] from "Inserts Option"and click the [Settings] button.

(3) Select the tray for the first copy from "Top Copy", and then select the tray for the carbon copy from "Carbon Copy".

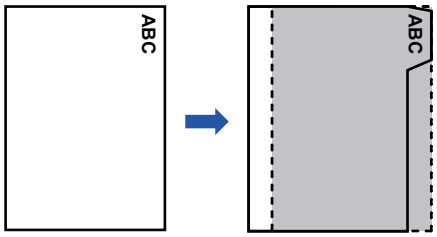
When the bypass tray is selected, be sure to select the "Paper Type".

PRINTING TEXT ON TABS OF TAB PAPER (TAB SHIFT/TAB PAPER PRINT)

There are two methods of printing on the tabs of tab paper: "Tab Shift" and "Tab Paper Print".

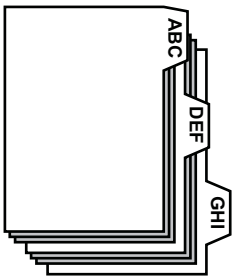
Tab Shift

Create the text to be printed on tab paper in an application, and set the test shifting distance in [Print Position] on the [Layout] tab of the printer driver property window. The text will be printed on the tabs.



Tab Paper Print (for PCL6 only)

Tab sheets are printed while they are inserted between the desired pages.
Select [Tab Paper] in [Inserts Option] on the [Inserts] tab of the printer driver properties window, and enter the text that you want to print on the tabs. Specify the detailed settings such as the size of the tabs, the starting position, the distance between tabs, and the page numbers where tab sheets will be inserted.

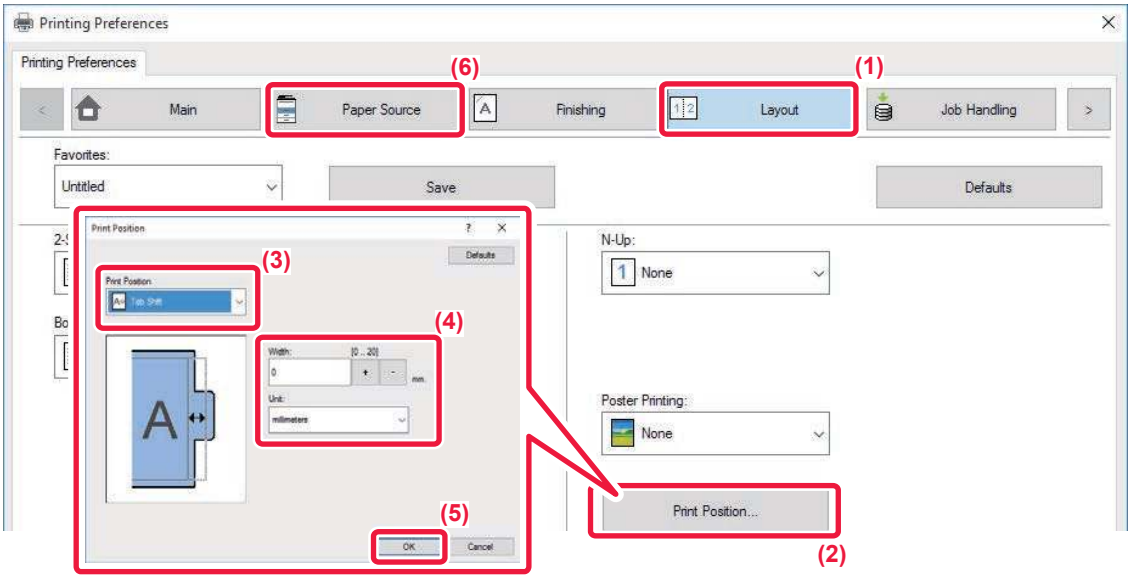


- These functions are available in a Windows environment.
- Tab paper must be loaded into the bypass tray.

Windows

Tab Shift

When you have finished preparing the data to be printed on tab papers in an application, take the following steps:



(1) Click the [Layout] tab.

(2) Click the [Print Position] button.

(3) Select [Tab Shift].

(4) Specify the distance of shifting the image by directly entering a value or by clicking the + − button.

(5) Click the [OK] button.

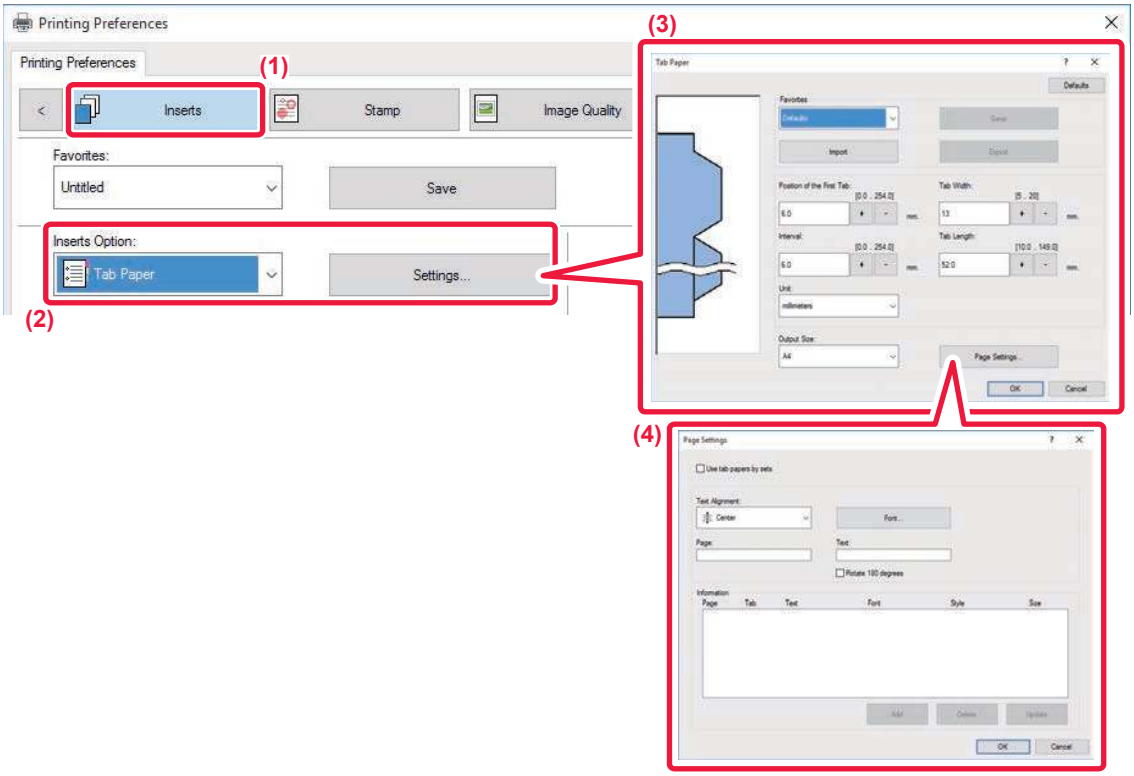
(6) Select the paper source and type.

Click the [Paper Source] tab, and select [Bypass Tray] in "Paper Tray" and [Tab Paper] in "Paper Type".

Set the paper type of the bypass tray to [Tab Paper] and load tab papers into the bypass tray.

Tab Paper Print (for PCL6 only)

Open the data into which you wish to insert tab paper, and then select the settings.



(1) Click the [Inserts] tab.

(2) Select [Tab Paper] from "Inserts Option", and click the [Settings] button.

(3) Select the tab position settings.

For commercially available tab paper, use the existing settings such as [A4-5tab-D] in "Favorites". For other types of tab paper, the position of the first tab, the distance between tabs, and the horizontal and vertical dimensions of the tab can be directly entered or changed using the + - button. In addition, select the size of the tab paper from "Output Size".

(4) Select the page settings.

Specify the pages where you wish to insert tab paper and enter the text that you wish to print on the tabs. Also select the font and adjust the layout.

- Set the paper type of the bypass tray to [Tab Paper] and load tab papers into the bypass tray.
- The tab paper settings can be stored and a stored file can be opened from "Favorites".

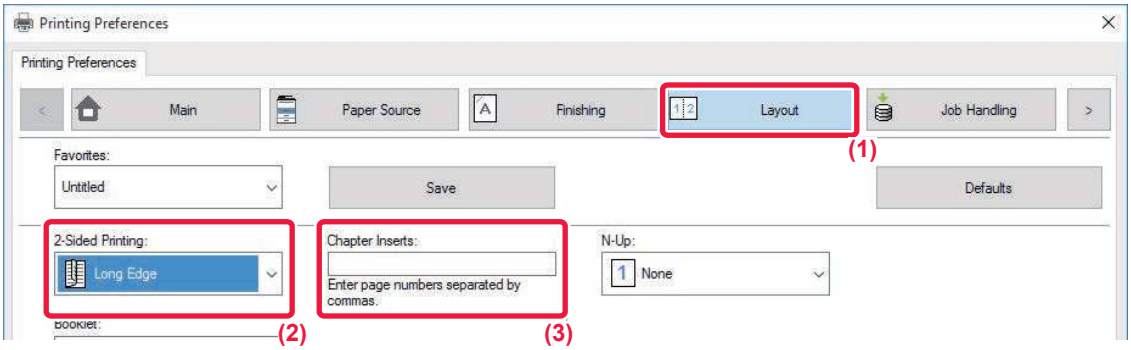
TWO-SIDED PRINTING WITH SPECIFIC PAGES PRINTED ON THE FRONT SIDE (CHAPTER INSERTS)

This function prints specific pages on the front side of the paper.
When you specify a page (such as a chapter cover page) to be printed on the front side of the paper, it is printed on the front side of the next sheet even if it would normally be printed on the reverse side of the paper.

Example: When pages 4 and 8 are specified as page settings.
(4 has a reverse side, and 3 and 8 are blank on the reverse side.)

- This function is available in a Windows environment.
- This function can be used when the PCL6 printer driver is used.

Windows



(1) Click the [Layout] tab.

(2) Select the 2-Sided Printing.

For information on the "2-Sided Printing" setting, see "2-SIDED PRINTING (page 4-23)".

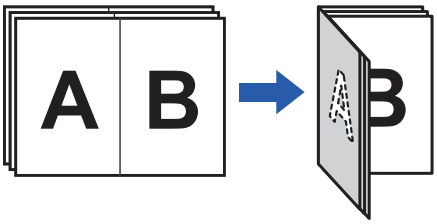
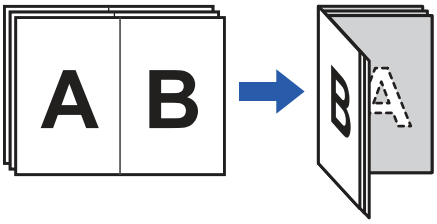
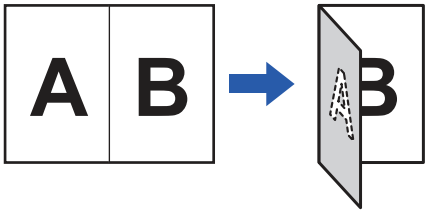
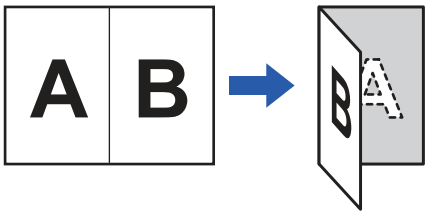
(3) Enter the page numbers of the initial pages of the chapters, separating the numbers with commas.

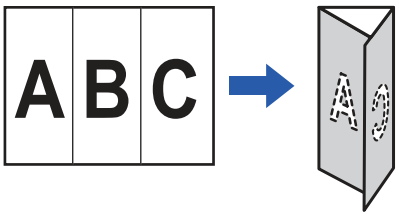
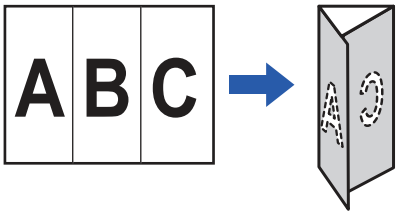
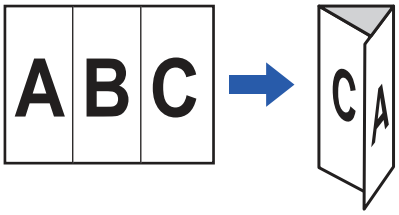
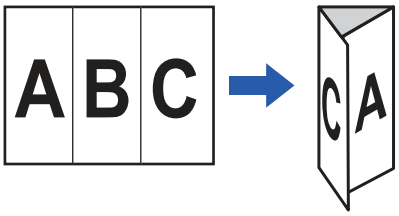
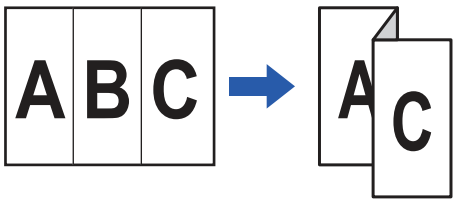
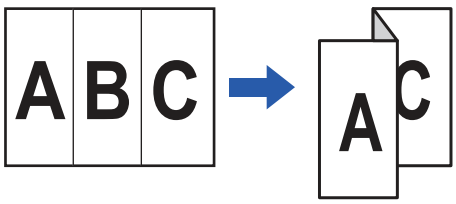
FOLDING PAPER FOR PRINTING (FOLD)

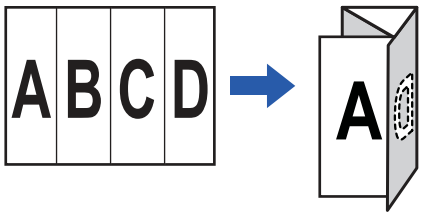
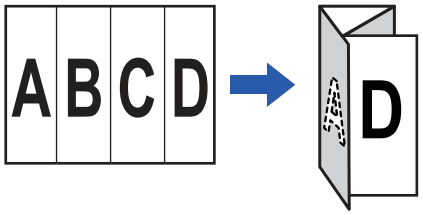
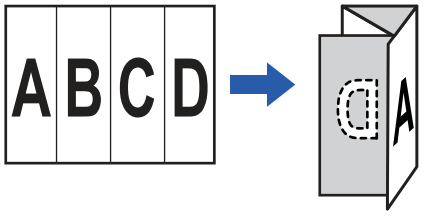
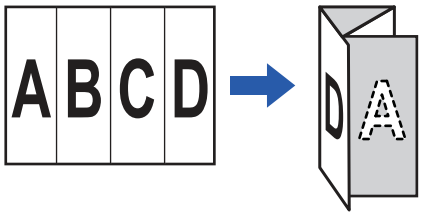
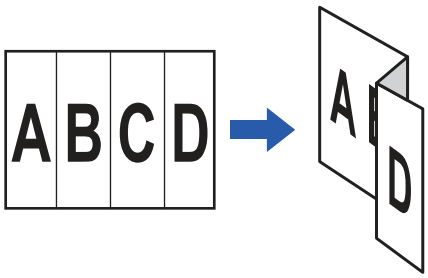
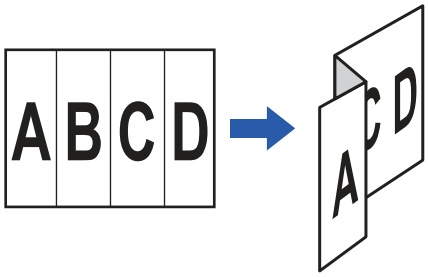
If a folding unit is installed, print paper can be folded.
For example, if A4 (8-1/2" × 11") and A3 (11" × 17") size print images are mixed, you can fold A3 (11" × 17") size paper to the A4 (8-1/2" × 11") size to adjust the width of the actual print paper to the A4 (8-1/2" × 11") size. When necessary, you can staple folded sheets.

To use the Half Fold and Saddle Fold (Staple) functions, you need to mount a saddle stitch finisher.

Types of paper folding functions

Folding types	Print Side	Fold Orientation	Folding results	Description
Saddle Fold	Inside	-		Multiple sheets are collectively folded in the center. When a saddle stitch finisher is installed, one or multiple sheets can be selected.
	Outside	-		
Half Fold	Inside	-		Paper is folded in the center. Copies are output sheet by sheet.
	Outside	-		

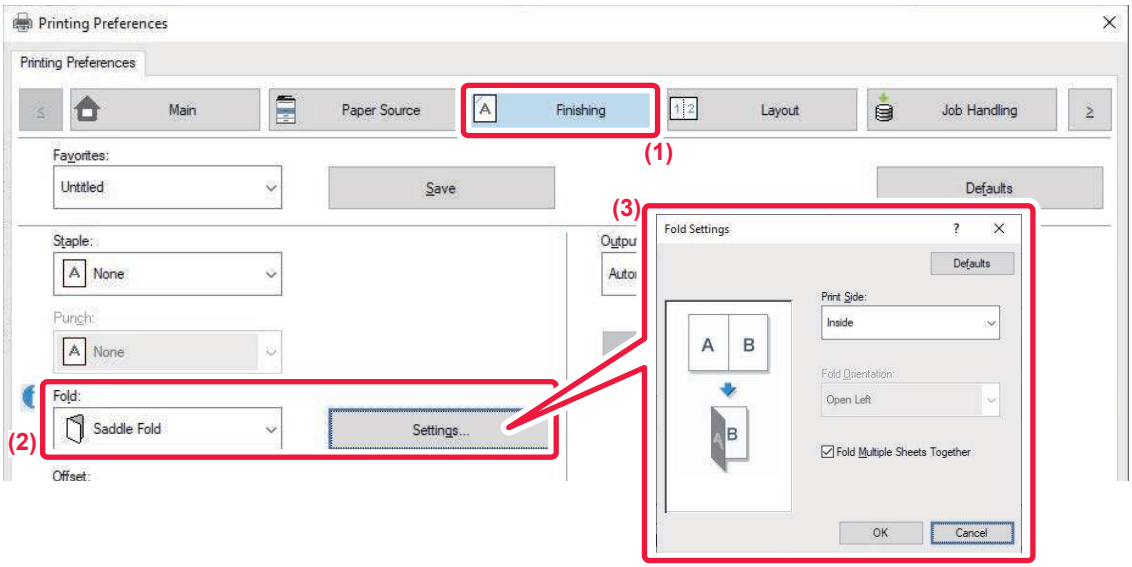
Folding types	Print Side	Fold Orientation	Folding results	Description
C-Fold	Inside	Open Right		For example, paper is folded in three so that it can be put into an envelope. Copies are output sheet by sheet.
		Open Left		
	Outside	Open Right		
		Open Left		
Accordion Fold	-	Open Right		For example, paper is folded in three so that it can be put into an envelope. Copies are output sheet by sheet.
	-	Open Left		

Folding types	Print Side	Fold Orientation	Folding results	Description
Double Fold	Inside	Open Right		For example, paper is folded in four so that it can be put into an envelope. Copies are output sheet by sheet.
		Open Left		
	Outside	Open Right		
		Open Left		
Z-Fold	-	Open Right		For example, if A4 (8-1/2" × 11") and A3 (11" × 17") size print images are mixed, only the A3 (11" × 17") size paper is folded and changed to A4 (8-1/2" × 11") size paper. Copies are output sheet by sheet.
	-	Open Left		

- When printing data in a pamphlet layout, the "Booklet" function can be used to conveniently fold and staple printed output to create a pamphlet. See "CREATE A PAMPHLET (BOOKLET/SADDLE STITCH) (page 4-47)".
- The Fold function cannot be used together with the Punch and Staple functions. However, the Z-Fold function can be used together with the punch and staple functions when one of the following paper size is specified.
  - B4, A3, Ledger (11" × 17")
- When a saddle stitch finisher (large stacker) is mounted, the Saddle Fold function folds five sheets every set. For example, if an original has 12 A4 size plain sheets, they are folded three times in total: 5 sheets + 5 sheets + 2 sheets.
  Howerver, some types of paper reduces the number of sheets that are folded every set. For example, heavy paper is folded on a three-sheet basis.

Windows

Folding

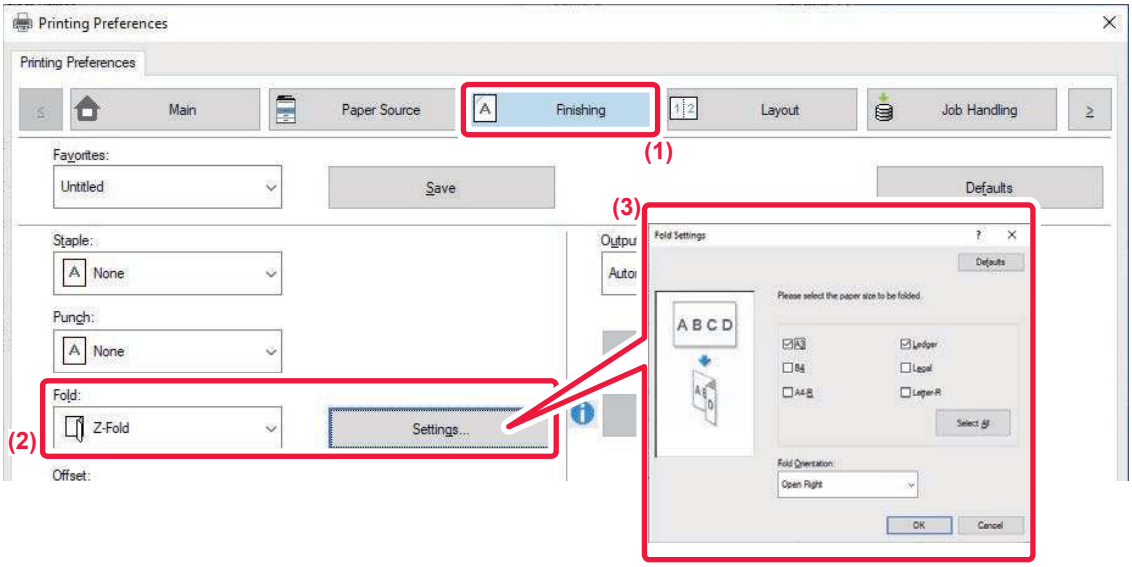


(1) Click the [Finishing] tab.

(2) Select the folding method in "Fold", and click the [Settings] button.

(3) Select the desired folding method.

Folding (Z-Fold)



(1) Click the [Finishing] tab.

(2) Select the folding method in "Fold", and click the [Settings] button.

(3) Select the paper to be folded and choose the opening direction.

If you select "Z-Fold", set the checkbox of the paper size for paper folding to ☑.

macOS

Folding

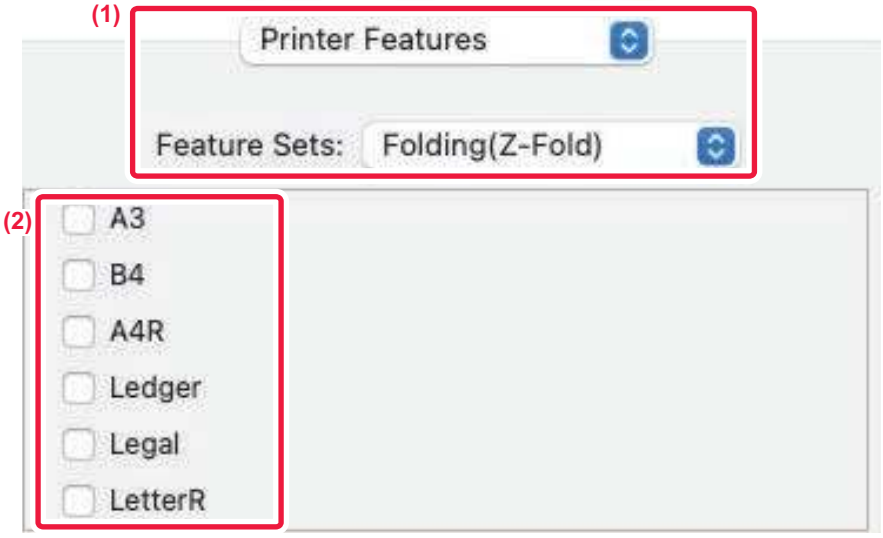
(1) Select [Printer Features].

In macOS 13, [Printer Features] is located under the "Printer Options" menu.

(2) Select [Folding].

(3) Select the desired folding method.

Folding(Z-Fold)



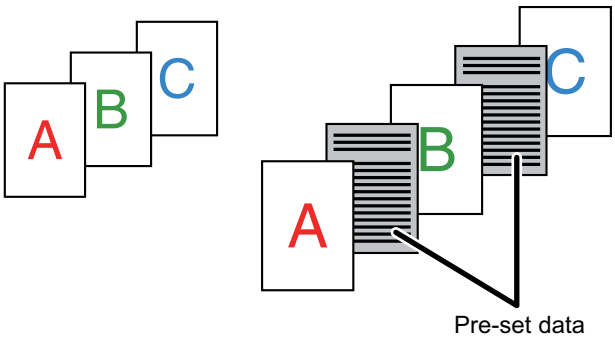
(1) Select [Printer Features], then select [Folding(Z-Fold)].

In macOS 13, [Printer Features] is located under the "Printer Options" menu.

(2) Configure Fold settings.

INSERT PRESET DATA BEFORE OR AFTER EACH PAGE (PAGE INTERLEAVE)

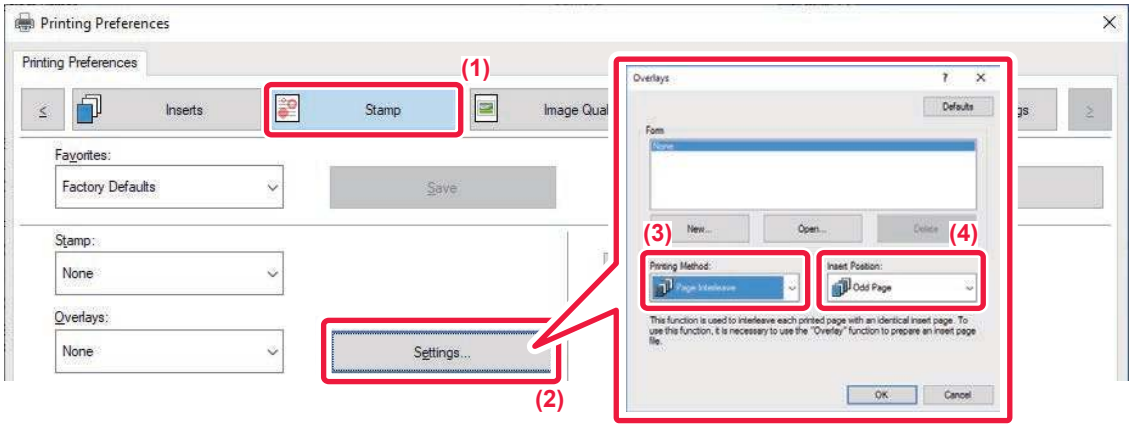
This function inserts a preset data item into every page during printing.
You can easily create documents with opened page spread that is made up of text on the left-hand page and a memo space on the right-hand page.



- This function is available in a Windows environment.
- This function can be used when the PCL6 printer driver is used.

Windows

You have to create page data to be inserted in advance.
For the procedure for creating page data, see "Creating an overlay file (page 4-74)" in "OVERLAY A FIXED FORM ON THE PRINT DATA (OVERLAYS) (page 4-74)".



(1) Click the [Stamp] tab.

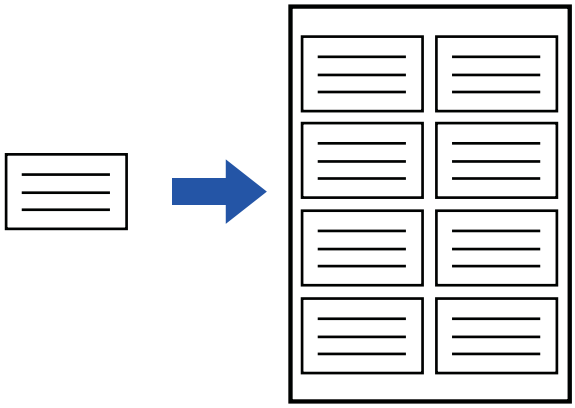
(2) Click the [Settings] button.

(3) Select [Page Interleave] from the "Printing Method".

(4) Set the overlay data to be inserted and set its insertion position.

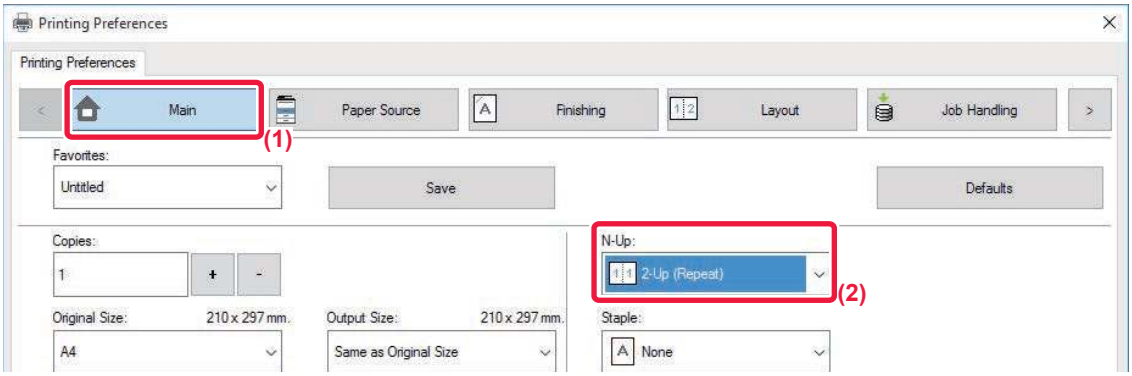
PRINT THE SAME IMAGE IN TILE PATTERN (REPEAT PRINT)

This function prints the same image in tile pattern on a sheet. This is useful for producing name cards and stickers.



- This function is available in a Windows environment.
- This function can be used when the PCL6 printer driver is used.

Windows

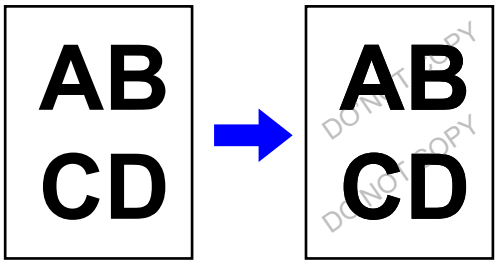


(1) Click the [Main] tab.

(2) Select the repeat count in "N-Up".

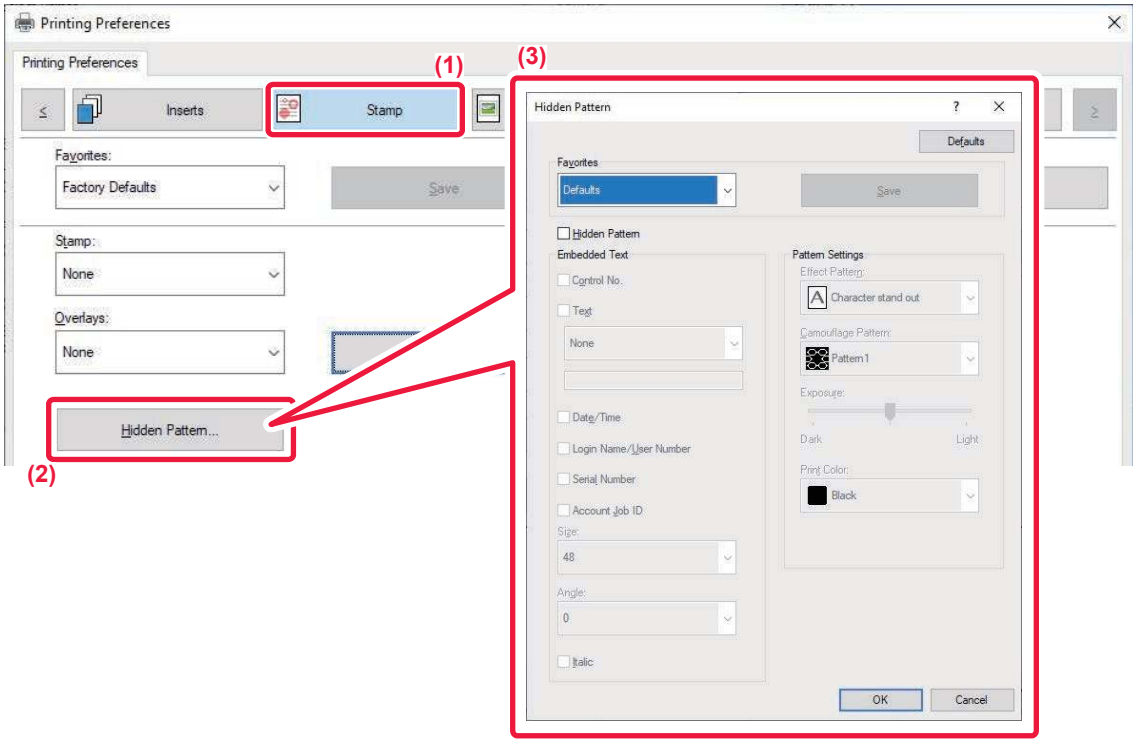
PRINTING PATTERN DATA (HIDDEN PATTERN PRINT)

This function prints pattern data such as "DO NOT COPY" behind the print data.
If paper with pattern data is duplicated, the pattern data emerges in the background, which will help to prevent information from being leaked through unauthorized document copying.



- This function is available in a Windows environment.
- This function can be used when the PCL6 printer driver is used.

Windows



(1) Click the [Stamp] tab.

(2) Click the [Hidden Pattern] button.

(3) Configure the settings for hidden pattern printing and click the [OK] button.

The hidden pattern printing function cannot be used when "Print Mode" is set to [1200 dpi].

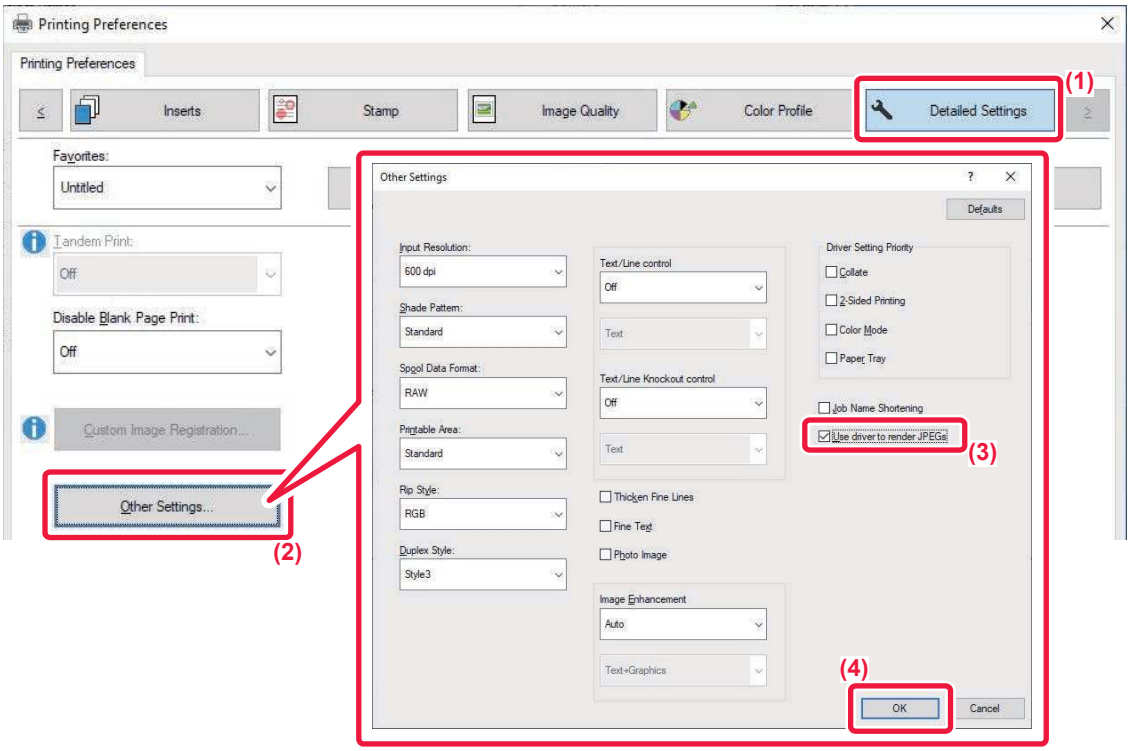
- "Hidden Pattern" is a function provided for the purpose of deterring unauthorized printing. It does not guarantee the prevention of information leakage.
- Text may not be completely hidden on an output sheet with a pattern print under certain machine conditions. In "Settings (administrator)", select [Security Settings] → [Hidden Pattern Print Setting] → [Contrast] if this is the case.
- The hidden pattern may not emerge on copies with certain types of devices or under certain setting conditions used to copy an output sheet with a pattern print.
- When the color mode is set to [Black and White] or when it is set to [Automatic] and the original is recognized as black and white, a black background pattern is printed even if a cyan or magenta pattern is selected.

CHANGING THE RENDERING METHOD AND PRINTING JPEG IMAGES (USE DRIVER TO RENDER JPEGS)

In some situations, a document containing a JPEG image may not be printed correctly. This can be solved by changing the way the JPEG image is rendered.
When you print an original containing JPEG images, this function allows you to select whether the images are rendered in the printer driver or the machine.

- This function is available in a Windows environment.
- When images are rendered in the printer driver, it may take time until the printing is completed.

Windows



(1) Click the [Detailed Settings] tab.

(2) Click the [Other Settings] button.

(3) Click the [Use driver to render JPEGs] checkbox so that ☑ appears.

(4) Click the [OK] button.

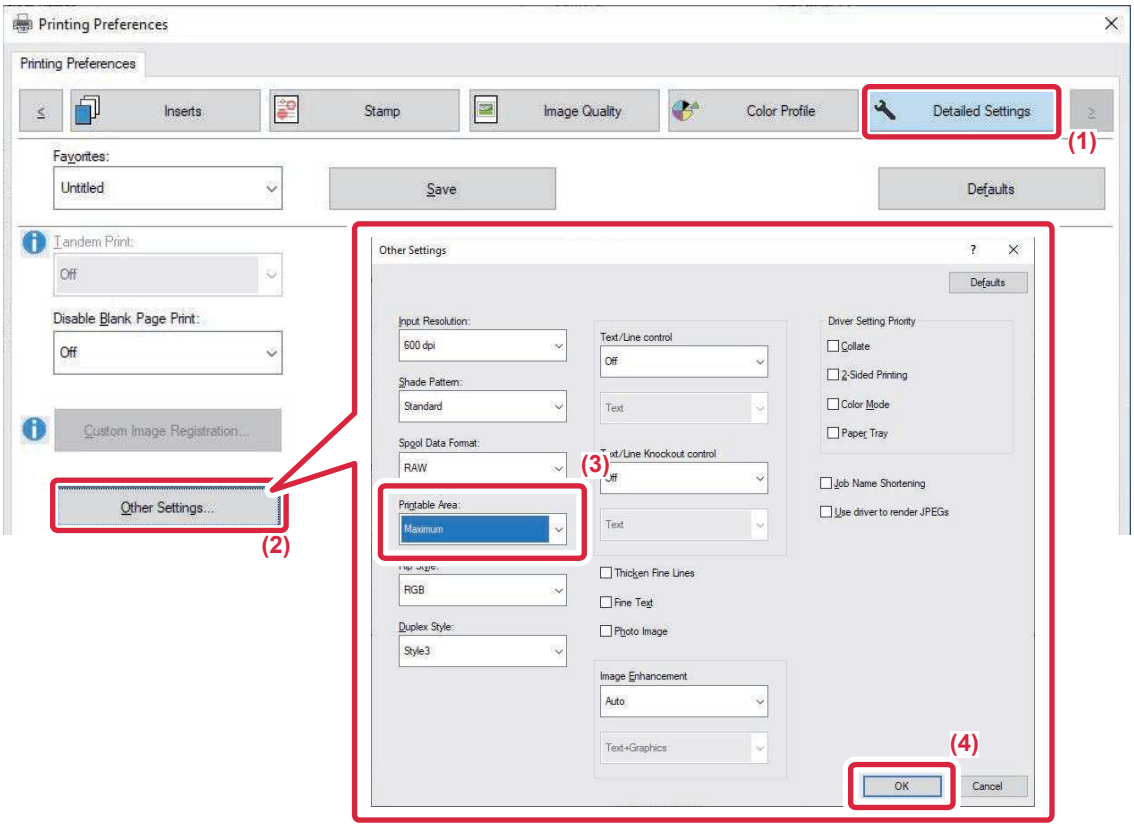
MAXIMIZING THE PRINT AREA ON THE PAPER (PRINT AREA)

By maximizing the print area, you can print on the full paper size.

This function is available in a Windows environment.

Even when the print area is maximized, edges may be cut off.

Windows



(1) Click the [Detailed Settings] tab.

(2) Click the [Other Settings] button.

(3) Select [Maximum] from the "Printable Area".

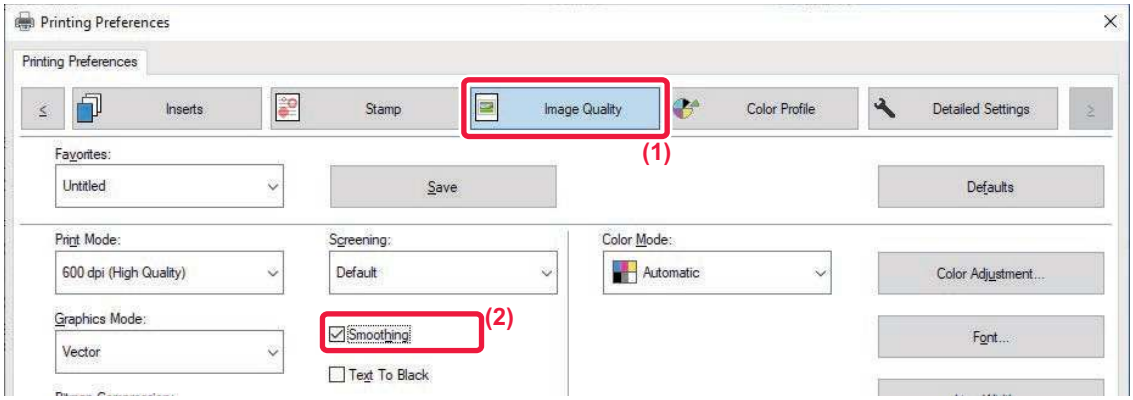
(4) Click the [OK] button.

PRINTING AT AN ENHANCED RESOLUTION (SMOOTHING)

Resolution enhancement techniques (RETs) are used to smoothen the outlines of images. The images are printed at a digitally enhanced resolution.

This function is available in a Windows environment.

Windows



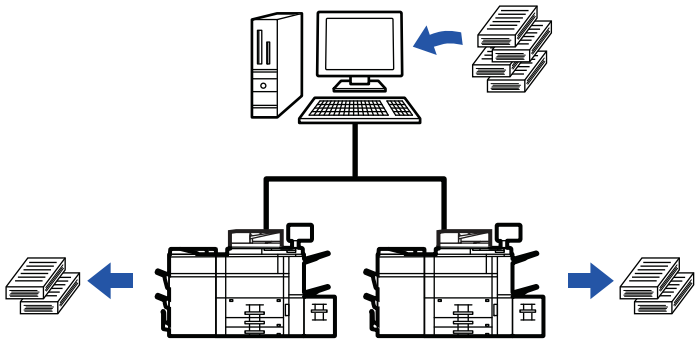
(1) Click the [Image Quality] tab.

(2) Select the [Smoothing] checkbox so that ☑ appears.

CONVENIENT PRINTER FUNCTIONS

USING TWO MACHINES TO PRINT A LARGE PRINT JOB (TANDEM PRINT)

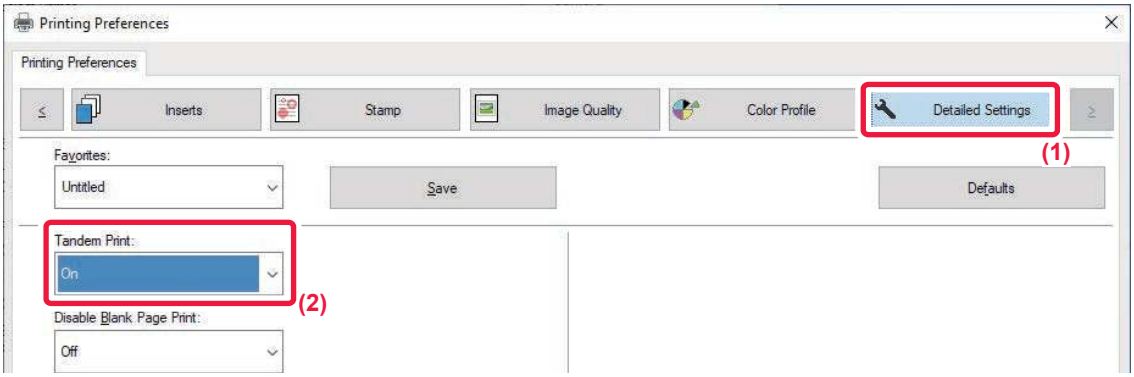
To use this function, two machines that can perform tandem printing are required.
Two machines connected to the same network are used to run a large print job in parallel. This function reduces the printing time when you handle a large number of prints.
Example: Printing four sets of copies (2 set of copies are executed by the primary unit and secondary unit each)



This function is available in a Windows environment.

To use the tandem print function, the IP address of the secondary unit must be registered in the printer driver.

Windows



(1) Click the [Detailed Settings] tab.

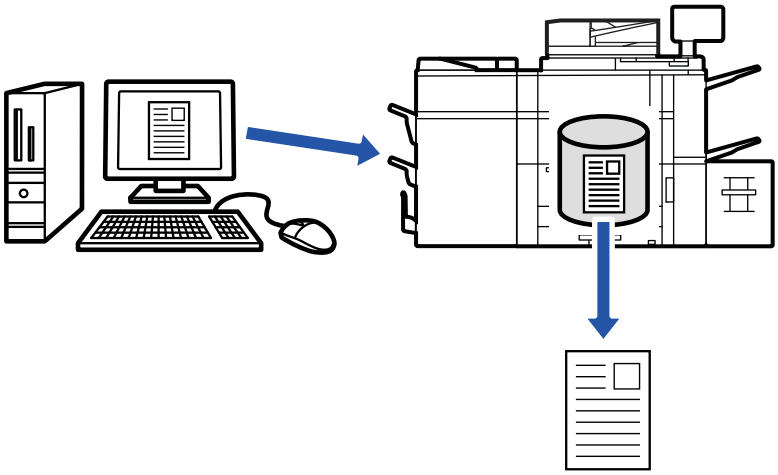
(2) Select [On] in "Tandem Print".

The tandem print function can be used only when the printer driver has been installed using "Custom Installation" with [LPR Direct Print (Specify Address/Auto Search)] selected and with the [Yes] checkbox selected for "Do you want to use Tandem Print function?".

SAVING AND USING PRINT FILES (DOCUMENT FILING)

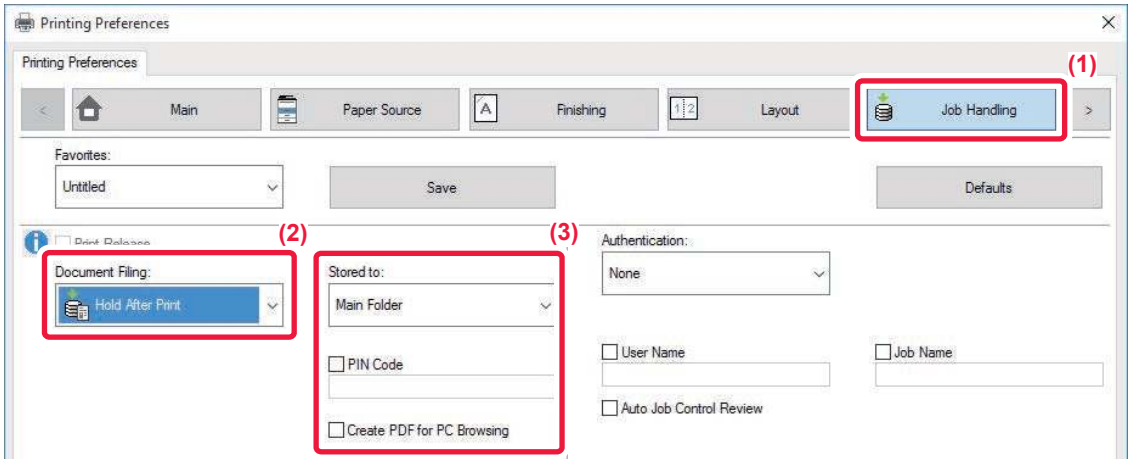
This function stores a print job as a file on the machine's local drive, allowing the job to be printed from the touch panel when needed. The location for storing a file can be selected to prevent the file from being mixed together with files of other users.

- **Hold Only**
  This setting is used to hold a print job on the machine's local drive without printing it.
- **Hold After Print**
  This setting is used to hold a print job on the machine's local drive after it is printed.
- **Sample Print**
  When a print job is sent to the machine, only the first set of copies is printed. After checking the contents of the first set of copies, you can print the remaining sets from the operation panel of the machine. This prevents the occurrence of excessive misprints.



- For the procedure for printing files stored on the machine's local drive, see "FILE PRINTING (page 6-24)" in "Document Filing".
- When printing from a PC, you can set a password (4 to 8 digits) to maintain the confidentiality of information in a stored file. When a password is set, the password must be entered to print data.
- [Document Filing] that can be set on the [Job Handling] tab can also be set on the [Main] tab.

Windows



(1) Click the [Job Handling] tab.

(2) Select the function from the "Document Filing".

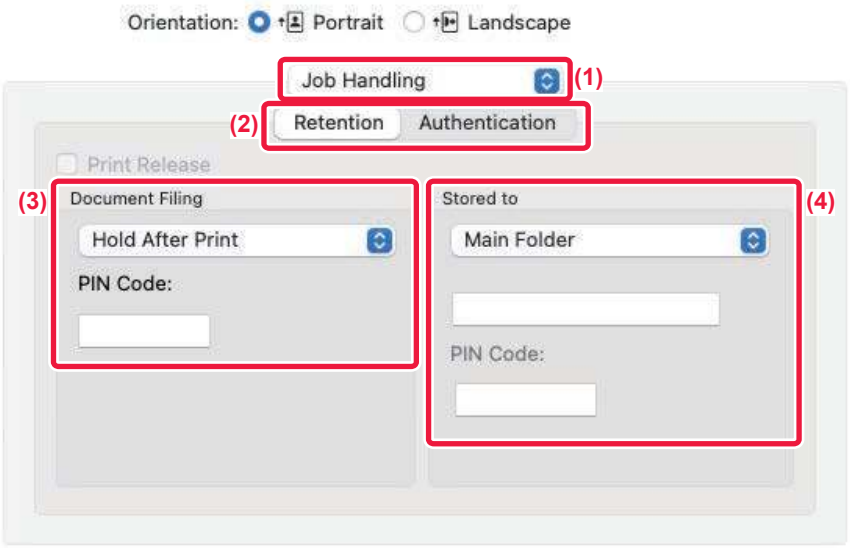
(3) Select the folder for storing the file in “Stored to”.

To enter a password (4 to 8 digit number), click the [PIN Code] checkbox so that the checkmark ☑ appears.
To create a public PDF for PC browsing, select the [Create PDF for PC Browsing] checkbox (☑).

- When [Quick File] is selected, "Document Filing" will be set to [Hold After Print].
- When [Quick File] is selected, the password entered in "Document Filing" is cleared.
- If necessary, you can select the data format from CMYK and RGB for data to be stored in the machine. Click the [Other Settings] button on the [Detailed Settings] tab and select the format from "Rip Style".
- To store a file in a custom folder, you must first create the custom folder using [Document Operations] in "Settings (administrator)" → [Document Filing]. If you have set a password for the custom folder, enter the password (5 to 8 digit number) in "PIN Code" on the stored to screen.

If you have configured to always use the force document filing function in "Printing Policy" on the [Configuration] tab, you cannot clear the [Document Filing] checkbox.

macOS



(1) Select [Job Handling].

In macOS 13, [Job Handling] is located under the "Printer Options" menu.

(2) Select [Retention].

(3) Select how to save the print data in "Document Filing".

If necessary, you can enter a password (4 to 8-digit number).

(4) Select the folder to store the file in "Stored To".

If you selected [Custom Folder], enter the name of the custom folder where you want to save the file.

- When [Quick File] is selected, "Document Filing" will be set to [Hold After Print].
- When [Quick File] is selected, the password entered in "Document Filing" is cleared.
- If necessary, you can select the data format from CMYK and RGB for data to be stored in the machine. Select [Advanced1] in [Printer Features] and select the format from "Rip Style".
- To store a file in a custom folder, you must first create the custom folder using [Document Operations] in "Settings (administrator)" → [Document Filing]. If you have set a password for the custom folder, enter the password (5 to 8 digit number) in "PIN Code" on the folder selection screen.

AUTOMATICALLY PRINT ALL STORED DATA

When user authentication is enabled on the machine, all document filing (stored) print jobs of the user who logs in are automatically printed. After all jobs are printed, the stored jobs are deleted.

To use the Print All function, the following steps are necessary:

- In "Settings (administrator)", select [System Settings] → [Authentication Settings] → [Default Settings] and enable [Automatically print stored jobs after login].
- When executing document filing print, in addition to the user authentication information, click on the "User Name" checkbox to enter a user name.
  Using this function in a Windows environment: PRINTING IN A WINDOWS ENVIRONMENT (page 4-4)
  Using this function in a macOS environment: PRINTING IN A macOS ENVIRONMENT (page 4-15)

Files with a password and files that are protected by the document filing function of the machine will not be printed. Files in a folder (excluding My Folder) that has a password will also not be printed.

(1) Select [Job Handling].

(2) After logging in to the machine, a confirmation message will appear, and then tap the [OK] key.

The print files stored in the quick file folder, main folder, and custom folder will be printed automatically and then deleted.

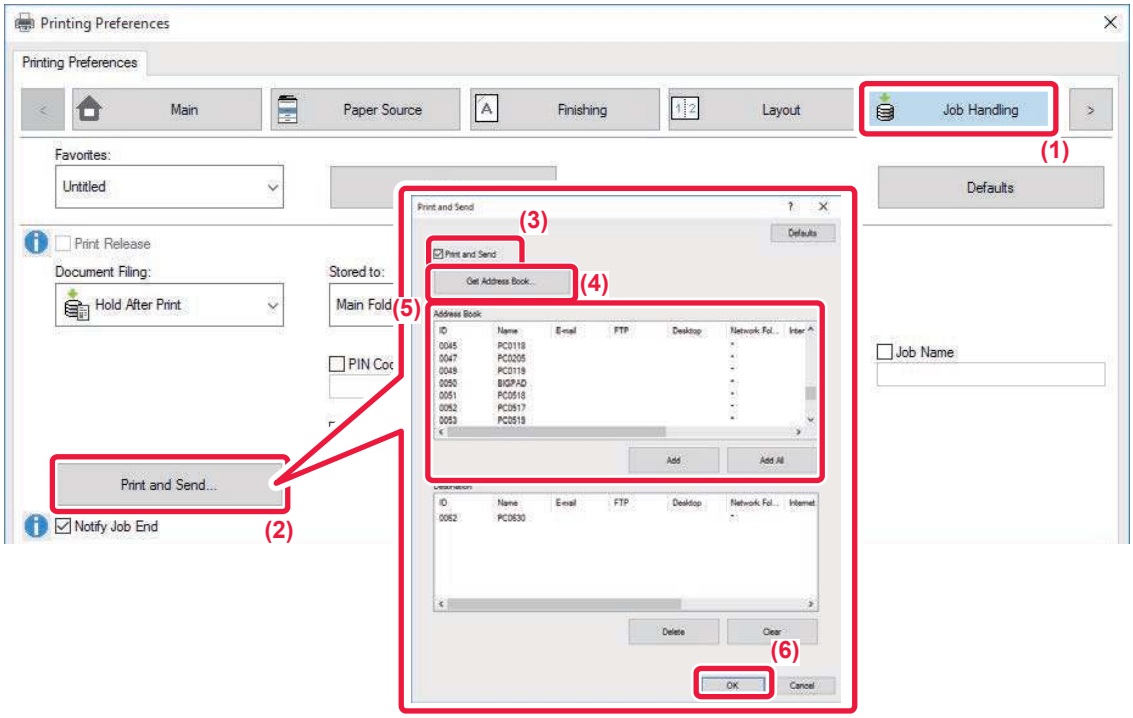
PRINTING AND SENDING SIMULTANEOUSLY

This function prints data created in an application from the machine and simultaneously sends the data to the addresses stored in the machine.
This function allows you to complete two tasks, printing and sending, with one operation from the printer driver.

- Addresses must be stored in advance in the machine. For more information, see "STORING ADDRESSES THROUGH DIRECT ENTRY (page 5-18)".
- You must complete the preparatory steps for using each sending function of the machine. For more information, see the explanation of each sending function.

- This function is available in a Windows environment.
- This function can be used when the PCL6 printer driver is used.

Windows



(1) Click the [Job Handling] tab.

(2) Click the [Print and Send] button.

(3) Select the [Print and Send] checkbox so that ☑ appears.

(4) Click the [Get Address Book] button.

(5) From the "Address Book" list, select the address to which you wish to send the data, and click the [Add] button to add the address to the "Destination" list.

- If you wish to send the data to all addresses, click the [Add All] button.
- To delete an address from the "Destination" list, select the address and click the [Delete] button. If you wish to delete all addresses, click the [Delete All] button.

Up to 50 destinations can be specified.

(6) Click the [OK] button.

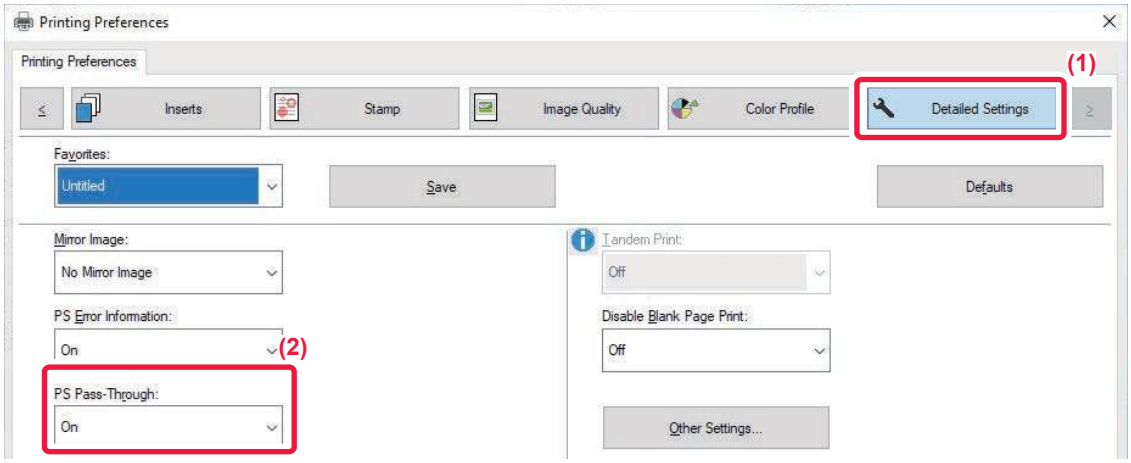
The printer driver settings are applied to sending settings.

PS PASS-THROUGH

Select whether PostScript commands are output directly from the application instead of from the printer driver. Normally, "PS Pass-Through" must be checked for normal use. Some applications output PostScript code that cannot be controlled by the printer driver and features such as N-up, Watermark are not set correctly by the driver. In this case, cancel the check, and these feature settings of the driver might be available.
When this item is unchecked, EPS illustrations in the document may be printed at low-resolution image or may not be printed.

- This function is available in a Windows environment.
- Printer driver PS can use this function.

Windows



(1) Click the [Detailed Settings] tab.

(2) Select the function from the "PS Pass-Through".

PRINTING WITHOUT THE PRINTER DRIVER

EXTENSION OF PRINTABLE FILES

When you do not have the printer driver installed on your PC, or when the application used to open a file that you wish to print is not available, you can print directly to the machine without using the printer driver.
The file types (and corresponding extensions) that can be printed directly are shown below.

File Type	TIFF	JPEG	PNG	PCL	PS	PDF/ Encrypt PDF/ Compact PDF	DOCX, XLSX, PPTX
Extension	tiff, tif	jpeg, jpg, jpe, jfif	png	pcl, prn	ps, prn	pdf	docx, xlsx, pptx

- Even if the print result is black and white, the following types of print jobs will be counted as 4-color (Y (Yellow), M (Magenta), C (Cyan), and Bk (Black)) print jobs. When you want such jobs to be counted as black and white jobs, select the black and white printing option.
  - When the data is created as color data.
  - When the application treats the data as color data even though the data is black and white.
  - When an image is hidden under a black and white image.
- Some files may not print correctly even if shown in the above table.

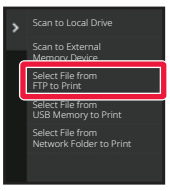
DIRECTLY PRINTING A FILE ON AN FTP SERVER

When an FTP server is configured, you can directly select and print files on the FTP server from the touch panel of the machine. This function eliminates the need for downloading the files from the FTP server to your PC and sending print jobs from the PC to the machine.

When you select a PDF file that has a password, you must enter the password in the job management screen to begin printing.
PRINTING AN ENCRYPTED PDF FILE (page 4-122)

1 **Tap the [File retrieve] key.**

2 **Tap the [Select File from FTP to Print] key on the action panel.**



3 Tap the key of the FTP server that you wish to access.

When a server is selected, entry of a user name and password may be necessary. Enter your user name and password, and tap the [Enter] key.

4 Tap the key of the file that you wish to print, and tap the [Choose Print Settings] key on the action panel.

- When printing multiple files, tap the keys of the files you wish to print, and tap the [Print] key on the action panel.
- The icon appears to the left of keys of files that can be printed.
- The icon is displayed to the left of keys of folders on the FTP server. To display a folder or a file in a folder, tap this key.

- A total of 100 keys of files and folders can be displayed.
- Tap to move up one folder level.
- When you move down a folder level by tapping a folder key, appears.
  Tap this key to return to the file or folder name selection screen.
- Tap to switch to thumbnails.
- Tap the [File or Folder Name] key to change the order of the files and folders displayed on the screen. Each time the key is tapped, the order changes between ascending and descending.
- When you tap [Filter by File Type] in the action panel, the screen to specify the file format will be displayed.
  Select the file format you want to narrow down, and tap the [OK] key to display the list of files narrowed down to the selected file format.
  You can select other file formats in [Other].
- The file format that can be selected by narrowing down the list is always the same, regardless of the installation status of the peripheral device. There are some file formats that cannot be used depending on the status of the machine.When you select a file format that this machine does not support for printing, the [Start] key will be grayed out and you will not be able to print.

5 Select the print conditions.

- If you have selected multiple files in step 4, you can select only the number of prints.
- If you selected a PS or PCL file that includes print conditions in step 4, the print conditions in the file will be given priority.

6 Tap the [Start] key.

Printing begins after the selected file is downloaded.

Qualcomm® DirectOffice™ is a product of Qualcomm Technologies,Inc. and/or its subsidiaries.
Qualcomm® is a trademark of Qualcomm Incorporated, registered in the United States and other countries.
DirectOffice™ is a trademark of CSR Imaging US, LP, registered in the United States and other countries.

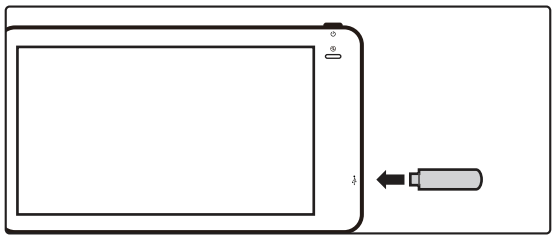
DIRECTLY PRINTING A FILE IN USB MEMORY

Files in a USB memory device connected to the machine are printed from the operation panel of the machine without using the printer driver.
When the printer driver of the machine is not installed on your PC, you can copy a file into a commercially available USB memory device and connect the device to the machine to print the file directly.

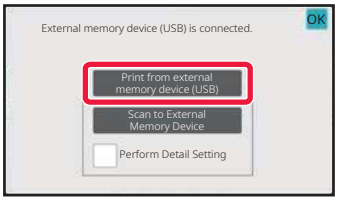
- Use FAT32, NTFS or exFAT format for USB memory device.
- When the format of the USB memory device is FAT32, use a 32 GB or less USB memory device.

When you select a PDF file that has a password, enter the password in the job management screen to begin printing.
PRINTING AN ENCRYPTED PDF FILE (page 4-122)

1 Connect the USB memory device to the machine.



2 When the screen for selecting the action appears, tap [Print from external memory device (USB)].



If the screen does not appear, follow the steps below.

(1) Tap the [File retrieve] key.

(2) Tap the [Select File from USB Memory to Print] key on the action panel.

3 Tap the key of the file that you wish to print, and tap the [Choose Print Settings] key on the action panel.

- When printing multiple files, tap the keys of the files you wish to print, and tap the [Print] key on the action panel.
- The icon appears to the left of keys of files that can be printed.
- The icon is displayed to the left of keys of folders in the USB memory device. To display a folder or a file in a folder, tap this key.

- A total of 500 keys of files and folders can be displayed.
- Tap to move up one folder level.
- When you move down a folder level by tapping a folder key, appears. Tap this key to return to the file or folder name selection screen.
- Tap to switch to thumbnails.
- Tap the [File or Folder Name] key to change the order of the files and folders displayed on the screen. Each time the key is tapped, the order changes between ascending and descending.

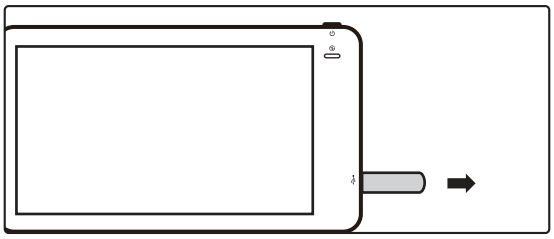
4 Select the print conditions.

- If you have selected multiple files in step 3, you can select only the number of prints.
- If you selected a PS or PCL file that includes print conditions in step 3, the print conditions in the file will be given priority.

5 Tap the [Start] key.

Printing begins after the selected file is transferred.

6 Remove the USB memory device from the machine.



DIRECTLY PRINTING A FILE IN A NETWORK FOLDER

You can specify and print a file in a network folder from the touch panel of the machine.
Even if the network folder is not registered, you can access the network folder by directly entering or referring to the path to the folder in the workgroup.

To register a network folder:
In "Settings (administrator)", select [System Settings] → [Printer Settings] → [Direct Print Settings (Network Folder)].

When you select a PDF file that has a password, you must enter the password in the job management screen to begin printing.
PRINTING AN ENCRYPTED PDF FILE (page 4-122)

PRINTING A FILE IN THE NETWORK FOLDER YOU HAVE CONFIGURED IN THE MACHINE'S SETTINGS

1 Tap the [File retrieve] key.

2 Tap the [Select File from Network Folder to Print] key on the action panel.

3 Tap the [Open Registered Network Folder.] key on the action panel and tap the network folder that you wish to access.

If a screen appears prompting you to enter a user name and password, check with your server administrator and enter the appropriate user name and password.

- When you tap the [Direct Input of Folder Path] key, a screen appears to allow direct input of the network folder path. For more information, see "Entering the network folder path directly (page 4-116)".
- When you select the workgroup, server, and network folder in sequence, you can access the network folder. For more information, see "Referring to the network folder path (page 4-116)".

4 Tap the key of the file that you wish to print, and tap the [Choose Print Settings] key on the action panel.

- When printing multiple files, tap the keys of the files you wish to print, and tap [Print] on the action panel.
- The icon appears to the left of keys of files that can be printed.
- The icon is displayed to the left of keys of folders in the network folder. To display a folder or a file in a folder, tap this key.
- When you tap [Filter by File Type] in the action panel, the screen to specify the file format will be displayed. Select the file format you want to narrow down, and tap [OK] key to display the list of files narrowed down to the selected file format. [Others] allows you to select other file types.
- The file formats that can be selected by narrowing down the list are always the same, regardless of the status of the peripheral device. Some file formats may not be available depending on the status of the unit. When you select a file format that this machine does not support for printing, the [Start] key will be grayed out and you will not be able to print.

- A total of 100 keys of files and folders can be displayed.
- Tap to move up one folder level.
- To return to the network folder selection screen, tap .
- Tap to switch to thumbnails.
- Tap the [File or Folder Name] key to change the order of the files and folders displayed on the screen. Each time the key is tapped, the order changes between ascending and descending.
- When you tap the [Filter by File Type] in the action panel. The screen to specify the file format will be displayed. Select the file format you want to narrow down, and tap the [OK] key to display the list of files narrowed down to the selected file format.
  You can select other file formats in [Other].
- The file format that can be selected by narrowing down the list is always the same, regardless of the installation status of the peripheral device. There are some file formats that cannot be used depending on the status of the machine. When you select a file format that this machine does not support for printing, the [Start] key will be grayed out and you will not be able to print.

5 Select the print conditions.

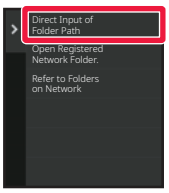
- If you have selected multiple files in step 4, you can select only the number of prints.
- If you selected a PS or PCL file that includes print conditions in step 4, the print conditions in the file will be given priority.

6 Tap the [Start] key.

Printing begins after the selected file is transferred.

Entering the network folder path directly

1



Tap [Direct Input of Folder Path] in step 3 of "PRINTING A FILE IN THE NETWORK FOLDER YOU HAVE CONFIGURED IN THE MACHINE'S SETTINGS (page 4-114)".

2

Enter the path to the folder, user name and password.

Access the network folder.
For the procedure for printing, see steps 4 to 6 of "Printing a file in the network folder you have configured in the machine's settings".

Referring to the network folder path

1

Tap the key of the workgroup that you wish to access in step 3 of "PRINTING A FILE IN THE NETWORK FOLDER YOU HAVE CONFIGURED IN THE MACHINE'S SETTINGS (page 4-114)".

2

Tap the key of the server or computer that you wish to access.

If a screen appears prompting you to enter a user name and password, check with your server administrator and enter the appropriate user name and password.

3

Tap the key of the network folder that you wish to access.

Access the network folder.
For the procedure for printing, see steps 4 to 6 of "PRINTING A FILE IN THE NETWORK FOLDER YOU HAVE CONFIGURED IN THE MACHINE'S SETTINGS (page 4-114)".

- Tap the icon and enter a keyword to search for a workgroup, server, or network folder. To enter text, see "STORING ADDRESSES THROUGH DIRECT ENTRY (page 5-18)".
- Up to 100 workgroups, 100 servers, and 100 network folders are displayed.
- Tap to move up one folder level.
- To return to the workgroup selection screen, tap .

DIRECTLY PRINTING FROM A COMPUTER

SUBMIT PRINT JOB

By selecting [Document Operations] → [Submit Print Job] from "Settings (Web version)" and specifying a file, you can directly print the file without using the printer driver.
In addition to a file on your PC, this procedure can be used to print any file that can be accessed from your PC, such as a file on another PC connected to the same network.
Files that can be printed are PDF, TIFF, JPEG, PCL, PS, XPS, DOCX, PPTX, and XLSX files with extensions pdf, tif, tiff, jpeg, jpg, jpe, jfif, pcl, ps, xps, docx, pptx, and xlsx. Available only if the MFP supports PostScript.
Enter the password for the encrypted PDF data on Spool Queue of the Job Management screen.

- If you selected a PS or PCL file that includes print conditions, the print conditions in the file will be given priority.
- When user authentication is enabled in the settings of the machine, the print function may be restricted. For more information, ask your administrator.

Print Settings

Select print settings. Select the file you want to print in “Select File”, select settings, and then click [Print].

Item	Description
Copies	Set the number of copies to be printed.
Paper Size	Set the print size.
Orientation	Select portrait or landscape for the print orientation.
2-Sided Print	Select one-sided printing, two-sided printing (booklet), or two-sided printing (tablet).
Output	If printing by set, select the “Print per Unit” checkbox.
Staple	Select staple settings.
Print B/W	Print the file in black & white.
Separator Page	Select to insert separator pages. Specify whether separator pages are to be added in front of or behind each set. Select the paper tray with the paper you want to use from the paper trays.
Fit To Page	Print with the file expanded to the full paper size.
Print What	Select whether to print a sheet or to print the entire workbook when printing an Excel file.
Output Tray	Select the output tray for the print job.
Quick File	Save the print data in the Quick File Folder of the machine.
Print Glossy	Select this checkbox if the print job will be printed on glossy paper.
Fold	Set the paper fold.
Billing Code	Select the checkbox of the Billing Code to assign, and then enter the billing code.

Qualcomm® DirectOffice™ is a product of Qualcomm Technologies,Inc. and/or its subsidiaries.
Qualcomm® is a trademark of Qualcomm Incorporated, registered in the United States and other countries.
DirectOffice™ is a trademark of CSR Imaging US, LP, registered in the United States and other countries.

FTP PRINT

You can print a file from your PC by simply dragging and dropping the file onto the FTP server of the machine.

Performing FTP print

Enter the IP address of this machine in the server name field of your FTP client application to connect to this machine. When you upload the file you want to print in the "lp" folder on the FTP server of this machine, printing will start automatically.

- If you selected a PS or PCL file that includes print conditions, the print conditions in the file will be given priority.
- When user authentication is enabled in the settings of the machine, the print function may be restricted. For more information, ask your administrator.

E-MAIL PRINT

If you configure your e-mail account in the machine, the machine periodically checks your mail server and automatically prints received e-mail attachments without using the printer driver.

To perform e-mail print:
In "Settings (administrator)", select [System Settings] → [Printer Settings] → [E-mail Print Settings], and register your e-mail account. (Administrator rights are required.)

Performing e-mail print

Using your PC's e-mail software, specify the e-mail address of the machine in "Address" and send e-mail attached with a file to be printed.
Control commands can be entered in the message of the e-mail to specify the number of copies and print format. Commands are entered in the format "command name = value" as shown in the following example.

```
COPIES=2
DUPLEX=LEFT
ACCOUNTNUMBER=11111
PAPER=A4
```

As an example, the control commands include the following:

Function	Command name	Values
Copies	COPIES	1 to 9999
Staple*1	STAPLEOPTION	NONE, ONE, TWO, SADDLE, STAPLELESS
Punch*2	PUNCH	OFF, ON
Punch holes	PUNCH-NUMBER	TWO, THREE, FOUR, FOURWIDE
Collate	COLLATE	OFF, ON
2-sided Print	DUPLEX	TOP, LEFT, RIGHT, OFF
Account Number*3	ACCOUNTNUMBER	Number (5 to 8 digits)
File Format	LANGUAGE	PCL, PCLXL, POSTSCRIPT, PDF, TIFF, JPG
Paper	PAPER	Paper that can be used (LETTER, A4, or others)
Fold	V-FOLD	OFF, INSIDE, OUTSIDE
Fold (Z-Fold)*4	FOLD	OFF, A3, A4, B4, 8K, LEDGER, LEGAL, MXLEGAL, LETTER
Document Filing*5	FILE	OFF, ON
	FOLDERNAME	Up to 28 characters
Quick File*5	QUICKFILE	OFF, ON
Output	OUTTRAY	CENTER, RIGHT, FINISHER, TOPTRAY

Function	Command name	Values
B/W Print	B/W PRINT	OFF, ON
Fit Page	FITIMAGETOPAGE	OFF, ON
Print Glossy	MEDIATYPE	GLOSSY
Print Pages	PRINTPAGES	1-2,5,9-
Print What	ALLSHEETS	OFF, ON

*1 Enabled only when a finisher or saddle stitch finisher is installed.
*2 Enabled only when a punch module is attached to the finisher or saddle stitch finisher.
*3 Can be omitted except when authentication is by user number.
*4 When the folding unit is installed.
*5 Only enabled when either "Document Filing" or "Quick File" is "ON". When both are "ON", this is disabled.

- The mail text must be in a text format. If entered in Rich Text format (HTML), the commands will have no effect.
- If you enter "Config" in the mail text, a list of control commands is returned.
- If nothing is entered in the body text (message) of the e-mail, printing will take place according to the settings configured in "Settings (administrator)." → [System Settings] → [Printer Settings] → [Initial Status Settings]. If you selected a PS or PCL file that includes print conditions, the print conditions in the file will be given priority.
- Enter a file type only when you wish to specify the page-description language. Normally there is no need to enter a file type.
- Images such as the body of the received email and the logo in the signature may also be printed.

Qualcomm® DirectOffice™ is a product of Qualcomm Technologies,Inc. and/or its subsidiaries.
Qualcomm® is a trademark of Qualcomm Incorporated, registered in the United States and other countries.
DirectOffice™ is a trademark of CSR Imaging US, LP, registered in the United States and other countries.

Universal Print

Universal Print is a service that allows data from users and computers connected to Microsoft 365 to be printed on MFPs and printers via the Universal Print service operated by Microsoft. With Universal Print, MFPs and printers can be centerally monitored and configured using Azure Active Directory, rather than having to install a printer server and install printer drivers on each user's computer. monitoring and configuration.
Users can also print to MFPs and printers connected to the Universal Print service via the cloud, without having to install a printer driver on each user's computer.

This section describes the licenses and other information you will need to use Universal Print, assuming you have already prepared them.
Contact Microsoft for more information on the licenses required to use Universal Print.

BEFORE CONNECTING THE Universal Print SERVICE

Before connecting the machine to the Universal Print service, make sure that the machine is connected to the Internet beforehand and that [IPP INFRA] is enabled in the client port in "Port Control (page 9-166)" in the setting mode.
The machine must also be registered in Azure Active Directory and on the client PC before it can be used with the Universal Print service. For information on how to register with Azure Active Directory and client PCs, see "Universal Print Settings (page 4-121)".

Printing methods

Once registration is complete, you will be able to print from various Windows applications.
Open the print menu of each application, select the machine and print.

Printing permissions for invalid users

Prints from Universal Print are treated as jobs from "Other User". Therefore, if " Disable Printing by Invalid User (page 9-104)" is enabled in the setting mode, change it to disabled.
Also, if user authentication is enabled in the OSA application, the OSA application should allow invalid users to print.

Registering and deleting from the Universal Print service

You can register or delete the machine in "Universal Print Settings (page 4-121)".

Operation in power saving mode

Prints from Universal Print, as well as normal prints, can be made in the power saving mode, but will return and start printing as soon as the data is communicated to the machine.

When registered with Universal Print, the machine does not shift to " Low Power" in "Sleep Mode Power Level (page 8-5)."

Universal Print Settings

This function allows you to register or remove the device from the Azure Active Directory, check the current registration status, or enable or disable the Universal Print function.

• To register with Azure Active Directory, launch the setting mode from your web browser.

REGISTERING THE MACHINE WITH Azure Active Directory

To register the machine with the Universal Print Service, follow the procedure below from the web administration screen.

(1) Open "Universal Print Settings" in System Settings.

(2) Check the printer name and click "Execute" under "Register with Universal Print".

You will be presented with a registration code and a URL for registering your code. The registration code is valid for 15 minutes. If you register after 15 minutes, you will have to start from the beginning.

(3) Click on the URL for code registration.

A separate window will open in which you can enter your registration code.

(4) Follow the instructions on the screen to enter the registration code.

(5) View the Azure Active Directory Universal Print management screen in a web browser.

(6) Select the registered printer and click [Share Printer].

(7) Click [Members], and then click [Add].

(8) Select a member or group from the list to use the machine.

To use the machine with the Universal Print service, continue with "Registering the machine with each client PC" below.

REGISTERING THE MACHINE WITH EACH CLIENT PC

To register the machine with each client PC, follow the procedure below on your computer.

(1) Click the [Start] button, select [Settings] → [Accounts].

(2) Click [Connect] under [Access work or school].

If necessary, follow the prompts to sign in with your Microsoft 365 account.

(3) Click [Home], and then click [Devices].

(4) Click [Printers & Scanners], and then click [Add Printer or Scanner].

(5) Select a registered machine from the list.

When you have completed this operation, the unit is ready to be used on the client PC.

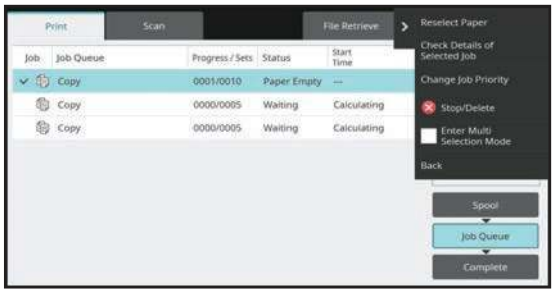
DELETE FROM Azure Active Directory

This setting is available when the machine has already been registered for Universal Print Service.
To delete the machine from the Universal Print Service, in the web page (administrator), click [System Settings] → [Universal Print Settings], and then click the [Delete] key.

PRINTER JOBS

CHECKING THE PRINT STATUS

When you tap the job management display, jobs are displayed in a list. To check the status of a printer job, tap the [Print] tab.
When you wish to stop or delete jobs or to perform priority processing, read "STORING ADDRESSES THROUGH DIRECT ENTRY (page 5-18)".



PRINTING AN ENCRYPTED PDF FILE

PDF encryption is used to protect a PDF file by requiring the entry of a password to print or edit the file.
To directly print an encrypted PDF file on an FTP server or in a USB memory device, etc. connected to the machine, reset the password and begin printing.

- To print an encrypted PDF file using the printer driver, enter the password when opening the file on your PC.
- Printing is not possible if you do not know the password for the encrypted PDF file.
- Encrypted PDF versions that can be directly printed are 1.6 (Adobe Acrobat 7.0) and earlier.

(1) Tap the job management display and tap the [Print] tab.

(2) Tap the [Spool] key.

When the list contains an encrypted PDF file, a message is displayed to indicate that an encrypted PDF file exists.

(3) Tap the print job key for the encrypted PDF file.

You cannot select multiple encrypted PDF files.

(4) Tap the [Enter Password for Encrypt PDF.] key on the action panel.

(5) Enter the password (32 characters or less) and tap the [Yes] key.

When both a master password and a user password (which is used to open the file) have been set, enter the master password.

CHANGING TO ANOTHER PAPER SIZE AND PRINTING WHEN PAPER RUNS OUT

If printing stops because the machine ran out of paper, or if the size of paper specified in the printer driver is not loaded in the machine, a message will appear in the touch panel.
Printing will begin automatically when paper is loaded in the machine. If paper of the desired size is not immediately available, you can use paper that is set in a different tray.

If you changed to a different paper size, printing may not take place correctly; for example part of the text or image may run off the paper.

(1) Tap the job management display.

(2) Tap the key of the job for which "Paper Empty" appeared.

(3) Tap the [Reselect Paper] key on the action panel.

(4) Tap the key for the tray containing the paper that you wish to use, and tap [OK].

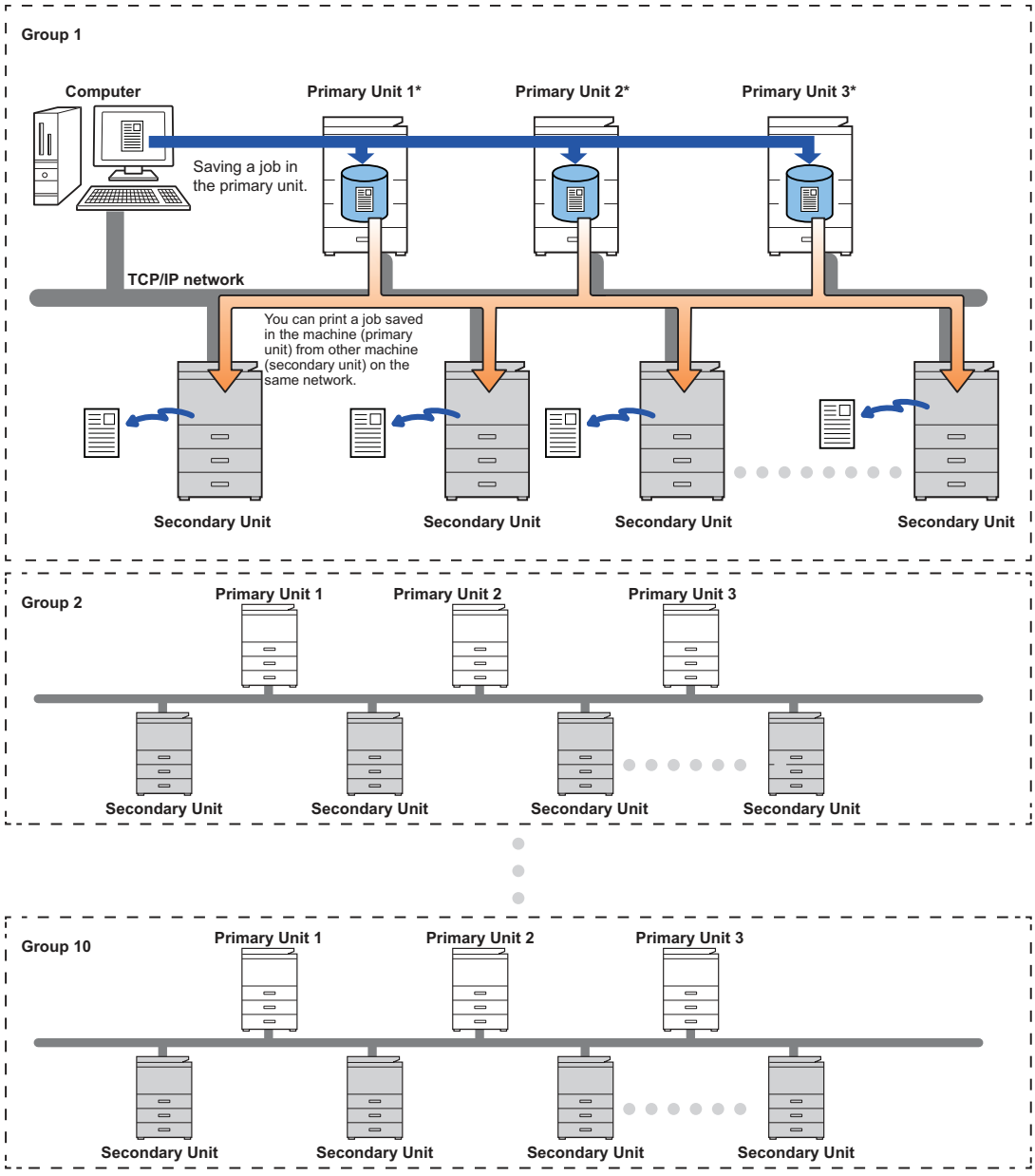
PRINT RELEASE FUNCTION

PRINT RELEASE FUNCTION

When there are multiple machines that support the print release function on the same network, you can use the print release function to save data in the machine that is set as the primary unit and then print the saved data from secondary unit which you set (multiple secondary units can be set).

INTER-GROUP PRINTING

Primary and secondary units can be grouped.
Select a registered group, and use the print release function on the selected group.
Print release settings, such as Primary Unit, Secondary Unit , and group settings, can be configured from the web page (administrator) in [System Settings] → [Print Settings] → [Print Release Settings].
Print Release Settings (page 9-71)



For models that support the print release function, and for the number of secondary units that can be controlled by one primary unit, consult your dealer.
*Available for models with local drive.

- Up to 3 primary units can be set.
- Up to 10 groups can be registered into Inter-Group Printing.
- When user authentication is enabled, only jobs of the logged-in user can be printed.
- In an environment with mixed models, some printer drivers may not produce the expected print result.

BEFORE USING THE PRINT RELEASE FUNCTION

This section explains settings that must be configured before you can use the Print Release function.

SETTINGS REQUIRED ON THE MACHINE

To use the print release function, configure in setting mode (administrator).

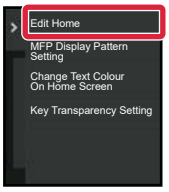
Fixing the IP address of the machine

If the machine is used in a DHCP environment, the IP address of the machine may change. If this happens, you will not be able to send print release information to the machine.

Adding the print release icon to the Home screen

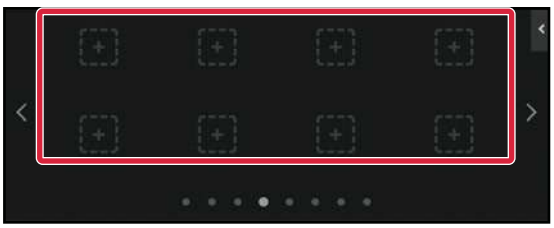
It is not necessary this setting, if already added the print release icon.

1



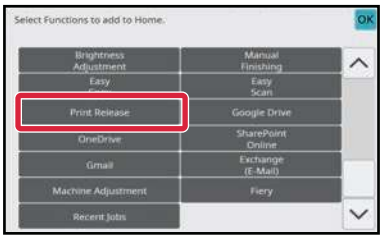
Tap [Edit Home] on the action panel.

2



Tap a place without a shortcut key in home edit mode.

3 Tap [Print Release].



4 **Tap the [Edit End] key.**

Home Edit Mode is exited and you return to the home screen.

INSTALLING THE PRINTER DRIVER OF THE PRIMARY UNIT

Install the printer driver of the primary unit on your computer. For the procedures for installing the printer driver, see the Software Setup Guide.

USING THE PRINT RELEASE FUNCTION

This section explains how to store jobs in the primary unit, and how to select and print jobs from a secondary unit.

STORING A JOB IN THE PRIMARY UNIT FROM YOUR COMPUTER

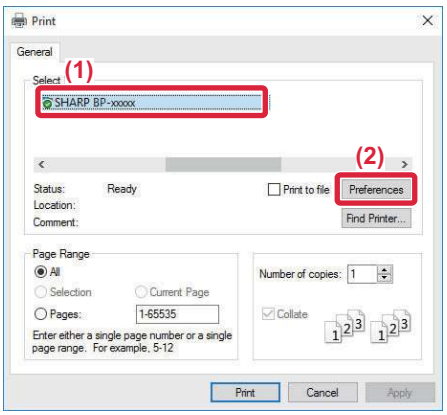
When user authentication enabled in the machine, you must enter your user information (login name, password, etc.) in the settings screen of the printer driver in order to print.* For explanations of the settings, see "PRINTER FUNCTION (page 4-3)".

* The user information that is required varies depending on the enabled authentication method. Check with the machine administrator for this information.

Check the paper size and paper type used for printing.
Select a paper size and paper type that are supported by the machine to be used.
If you select a non-supported paper size or paper type, you may not be able to print.

In a Windows environment

1

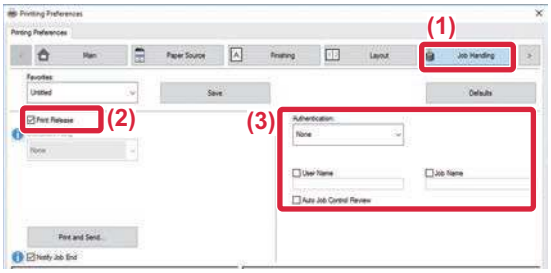


Open the printer driver properties window.

(1) Select the printer driver of the Primary Unit.

(2) Click the [Preferences] button.

2



Configure the print release function.

(1) Click the [Job Handling] tab.

(2) Select the [Print Release] checkbox ☑.

(3) Enter user information as needed.

For more information, see "Authentication Settings (page 9-99)".

- The print release function cannot be used at the same time as the document filing function.
- You can change the number of copies and color mode at the time of printing.
- If select the [Print Release] checkbox ☑ in [Printing Policy] on the [Configuration] tab, that function will always be enabled and information on various functions will no longer appear in the print settings screen.
- If less than 10 MB is free in the storage area of the primary unit, the job will not be stored. Delete unneeded jobs and print again.

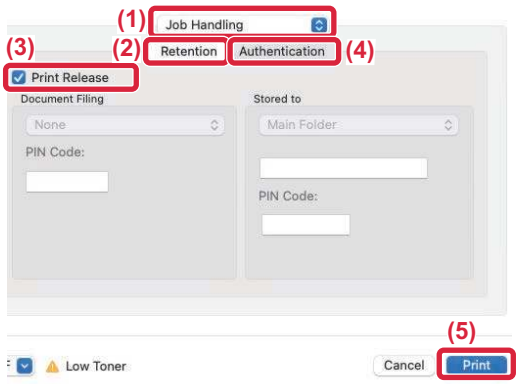
3

Select any print settings that are needed, and click the [OK] button.

4 **Start printing.**

In a macOS environment

1 **In the application, select [Print] from the [File] menu. Make sure that the machine's printer name is selected.**

2 

Configure the print release function.

(1) Select [Job Handling].

In macOS 13, [Job Handling] is located under the "Printer Options" menu.

(2) Click [Retention].

(3) Select the [Print Release] checkbox ☑.

(4) Click [Authentication] and enter your user information as needed.

If user authentication is not enabled, this step can be omitted.
For more information, see "Authentication Settings (page 9-99)".

(5) Select any other print settings that are needed, and click the [Print] button.

- The print release function cannot be used at the same time as the document filing function.
- You can change the number of copies and color mode at the time of printing.
- If less than 10 MB is free in the storage area of the primary unit, the job will not be stored. Delete unneeded jobs and print again.

3 **Start printing.**

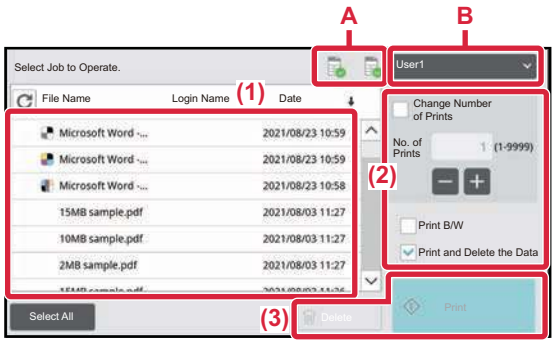
PRINTING/DELETING A JOB STORED IN THE PRIMARY UNIT FROM A SECONDARY UNIT

This section explains how to print and delete a stored job from a secondary unit.

1 Tap the [Print Release] key on the Home screen.

- A list of the jobs stored in the primary unit appears.
- If the main power of the primary unit is not on, a message will appear and you will not be able to view the stored jobs.

2



Print or delete the selected job.

(1) Tap the job you want to print or delete. The checkbox is selected ☑.

You can select more than one job.
You can select all jobs with the [Select All] key.

(2) Configure print settings.

To delete the job from the primary unit after printing, select the [Print and Delete the Data] checkbox ☑. (This step is no necessary when only deleting the job.)

(3) Start printing or deleting.

If you are deleting the job, a confirmation screen will appear. Select [Yes] to delete.

A: Machine icon

The communication status with the primary unit is displayed. By tapping the machine icon, detailed information is displayed.

B: Pull-down menu

Appears when the MFP group collaboration function is used. By selecting another MFP group in this pull-down menu, the print jobs of the other MFP groups are displayed.

When user authentication is enabled, only the print jobs of the logged-in user appear.

- When the secondary unit is a monochrome machine, [B/W Print] does not appear and jobs saved in color are printed in monochrome.
- When the secondary unit is a color machine, jobs saved in monochrome are printed in monochrome even if the [B/W Print] checkbox is not selected ☑.
- If you selected a setting such as stapling that cannot be executed because the secondary unit does not have the necessary option, the setting will be disregarded.
- If the selected job is a PS file, the job will only be printed if the secondary unit supports PS file printing.

APPENDIX

PRINTER DRIVER SPECIFICATIONS LIST

For information on the setting items, refer to printer driver Help.
PRINTER DRIVER SETTINGS SCREEN / REFERRING TO HELP (page 4-6)

The specifications of each function in Windows PPD and macOS PPD vary depending on the operating system version and the application.

Main

Function	PCL6	PS	Windows PPD	macOS PS
Copies	1-9999	1-9999	1-9999	1-9999
Collate	Yes	Yes	Yes	Yes
Original Size	Yes	Yes	Yes	Yes
Output Size	Yes	Yes	Yes	Yes
Orientation	Yes	Yes	Yes	Yes
Adjust to Paper Size	Yes	Yes	No	Yes
Zoom	Yes	Yes	Yes	Yes
2-Sided	Yes	Yes	Yes	Yes
N-Up	2, 4, 6, 8, 9, 16	2, 4, 6, 8, 9, 16	2, 4, 6, 9,16	2, 4, 6, 9,16
Staple	Yes	Yes	Yes	Yes
Document Filing	Yes	Yes	No	Yes
Color Mode	Yes	Yes	Yes	Yes

- Zoom (PCL6/Windows PPD/macOS PS): The horizontal and vertical proportion cannot be set separately.
- Staple: If a finisher or a saddle stitch finisher is installed (The punch module is also required in order to use the punch function.)

Paper Source

Function	PCL6	PS	Windows PPD	macOS PS
Output Size	Yes	Yes	No	No
Paper Tray	Yes	Yes	Yes	Yes
Paper Type	Yes	Yes	Yes	Yes
Tray Status	Yes	Yes	No	No
Force Letter-R for Letter Size	Yes	Yes	No	Yes

Finishing

Function	PCL6	PS	Windows PPD	macOS PS
Staple/Saddle Stitch	Yes	Yes	Yes	Yes
Punch	Yes	Yes	Yes	Yes
Fold	Yes	Yes	Yes	Yes
Offset	Yes	Yes	Yes	Yes
Output	Yes	Yes	Yes	Yes
Separator Page	Yes	Yes	No	No
Trimming	Yes	Yes	No	Yes

- Staple/Punch: If a finisher or a saddle stitch finisher is installed (The punch module is also required in order to use the punch function.)
- Saddle Stitch/Fold: If a saddle stitch finisher is installed.

Layout

Function		PCL6	PS	Windows PPD	macOS PS
2-Sided		Yes	Yes	Yes	Yes
Chapter Inserts		Yes	Yes	No	No
Booklet		Yes	Yes	Yes	Yes
N-Up	Page No.	2, 4, 6, 8, 9, 16	2, 4, 6, 8, 9, 16	2, 4, 6, 9,16	2, 4, 6, 9,16
	Repeat	Yes	Yes	No	No
	Order	Yes	Yes	Yes	Yes
	Border	Yes	Yes	Yes	Yes
	N-Up with cover	Yes	Yes	No	No
	100% N-Up	Yes	Yes	No	No
Poster Printing		Yes	Yes	No	No
Print Position	Margin Shift	0mm to 30mm (0 inch to 1.2 inch)	0mm to 30mm (0 inch to 1.2 inch)	0mm to 30mm (0 inch to 1.2 inch)	0mm to 30mm (0 inch to 1.2 inch)
	Tab Shift	Yes	Yes	No	No
	Custom	Yes	Yes	No	No

Job Handling

Function	PCL6	PS	Windows PPD	macOS PS
Print Release	Yes	Yes	No	Yes
Document Filing	Yes	Yes	No	Yes
Create PDF for PC Browsing	Yes	No	No	No
Print and Send	Yes	No	No	No
Notify Job End	Yes	Yes	No	No
Authentication	Yes	Yes	No	Yes

Inserts

Function	PCL6	PS	Windows PPD	macOS PS
Covers/Inserts	Yes	Yes	Yes	Yes
Transparency Inserts	Yes	Yes	No	Yes
Carbon Copy	Yes	Yes	No	No
Tab Paper	Yes	No	No	No

Covers/Inserts (Windows PPD/macOS PS): Only covers can be inserted.

Stamp

Function	PCL6	PS	Windows PPD	macOS PS
Watermark	Yes	Yes	Yes	Yes
Image Stamp	Yes	Yes	No	No
Overlay	Yes	Yes	No	No
Hidden Pattern	Yes	No	No	No
Copies Stamp	Yes	No	No	No

Image Quality

Function	PCL6	PS	Windows PPD	macOS PS
Print Mode	Yes	Yes	Yes	Yes
Graphics Mode	Yes	No	No	No
Bitmap Compression	Yes	Yes	No	No
Sharpness	Yes	Yes	Yes	Yes
Screening	Yes	Yes	Yes	Yes
Smoothing	Yes	Yes	Yes	Yes
Text To Black	Yes	Yes	No	No
Vector To Black	Yes	Yes	No	No
Toner Save	Yes	Yes	Yes	Yes
Color Mode	Yes	Yes	Yes	Yes
Image Type	Yes	Yes	Yes	Yes
Advanced Color	Yes	Yes	Yes	Yes
Color Adjustment	Yes	No	No	No
RGB Adjustment	No	Yes	No	No
Font	Yes	Yes	Yes	No
Line Width	Yes	No	No	No
Boldness Adjustment	No	No	No	No

Toner Save: This setting may not operate in some applications and operating systems.

Color Profile

Function	PCL6	PS	Windows PPD	macOS PS
Image Type	Yes	Yes	Yes	Yes
CMYK Simulation	No	Yes	Yes	Yes
Simulation Profile	No	Yes	Yes	Yes
Output Profile	No	Yes	Yes	Yes
Windows ICM	Yes	Yes	No	No
ICM Method	No	No	Yes	No
ColorSync	No	No	No	Yes
Source Profile	Yes	Yes	Yes	Yes
Rendering Intent	Yes	Yes	Yes	Yes
Output Profile	Yes	Yes	Yes	Yes
CMYK Correction	Yes	No	No	No
Neutral Gray	Yes	Yes	Yes	Yes
Pure Black Print	Yes	Yes	Yes	Yes
Black Overprint	No	Yes	Yes	Yes
Trapping	Yes	Yes	Yes	Yes

Detailed Settings

Function	PCL6	PS	Windows PPD	macOS PS
Mirror Image	No	Yes	Yes	Yes
PS Error Information	No	Yes	Yes	No
PS Pass-Through	No	Yes	No	No
Job Compression	No	Yes	No	No
Tandem Print	Yes	Yes	No	No
Disable Blank Page Print	Yes	Yes	No	No
Custom Image Registration	Yes	No	No	No
Other Settings				
• Input Resolution	Yes	Yes	No	No
• Shade Pattern	Yes	No	No	No
• Spool Data Format	Yes	Yes	No	No
• Printable Area	Yes	Yes	No	No
• Rip Style	Yes	Yes	No	Yes
• Duplex Style	Yes	Yes	No	No
• CMYK Image Enhancement	No	Yes	No	No
• Job Name Shortening	Yes	Yes	No	No
• Use driver to render JPEGs	Yes	Yes	No	No
• Expand	No	No	No	No
• Thicken Fine Lines	Yes	No	No	No
• Fine Text	Yes	Yes	Yes	Yes
• Fine Edge	No	No	No	No
• Text/Line control	Yes	Yes	Yes	Yes

Function	PCL6	PS	Windows PPD	macOS PS
• Text/Line knockout control	Yes	Yes	Yes	Yes
• Photo Image	Yes	Yes	Yes	Yes
• Image Enhancement	Yes	Yes	Yes	Yes
• Driver Setting Priority	Yes	Yes	No	No

SPECIFYING A BILLING CODE USING THE PRINTER DRIVER

You can enter a billing code using the printer of the machine.
For an overview of a billing code, refer to "BILLING CODE (page 8-24)".

ENABLE BILLING CODE

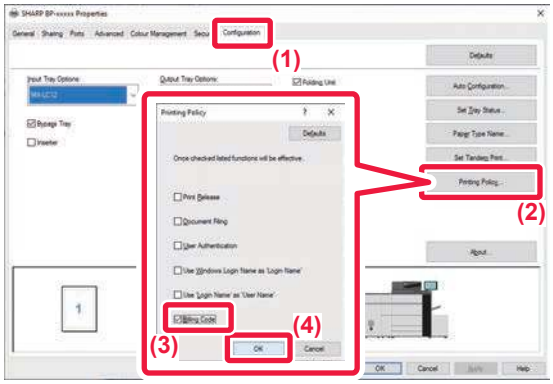
This setting is required only in the Windows environment. (Always usable under macOS environment)

1 **Click the [Start] button, select [Settings] → [Device] → [Devices and Printers].**

- In Windows 11, click the [Start] button, select [Bluetooth & devices] → [Printers & scanners].
- In Windows Server 2012, right-click the [Start] button, select [Control Panel] → [View devices and printers] (or [Devices and Printers]).

2 **Right-click the printer driver icon of the machine and select [Printer Properties].**

3



Specify a billing code

(1) Click the [Configuration] tab.

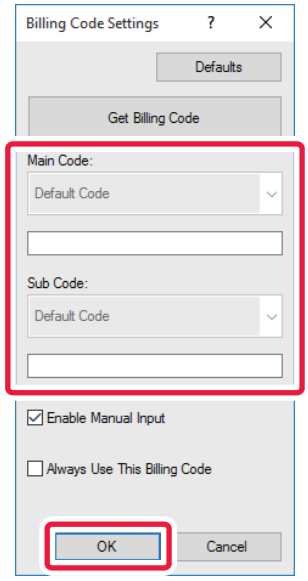
(2) Click the [Printing Policy] button.

(3) Set the [Billing Code] check box to ☑.

(4) Click the [OK] button.

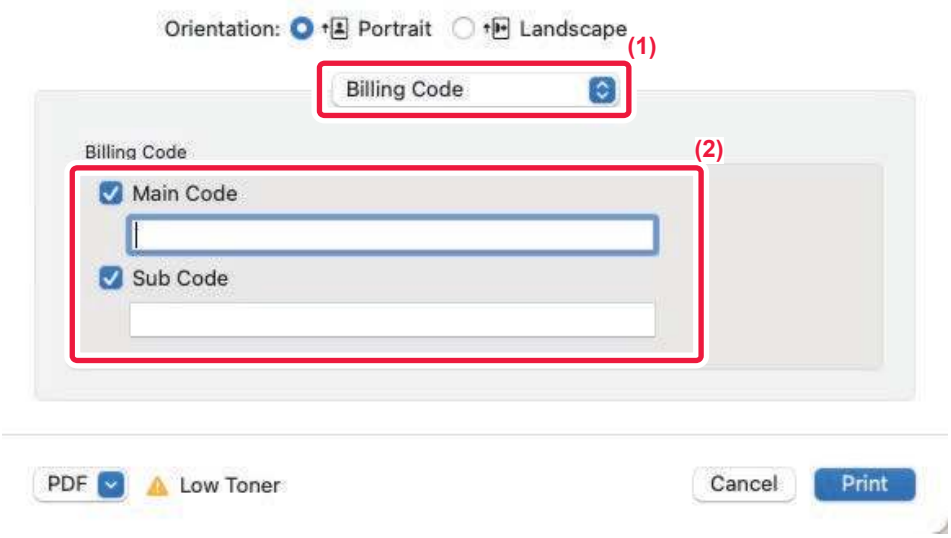
Windows

When printing starts, the billing code setting screen appears.
Enter the main code and sub code, and click the [OK] button.
To retain the specified billing code, set [Always Use This Billing Code] to ☑.



- You can click [Get Billing Code] to get the machine's billing code list and select the billing code from the list.
- If you have started printing without specifying a billing code, a use code is recorded in the job log.

macOS



(1) Select [Billing Code].

In macOS 13, [Billing Code] is located under the "Printer Options" menu.

(2) Enter the main code and sub code.

AUTHENTICATION BY SINGLE SIGN-ON

When the user authentication is used, you must enter your user name and password to print from a printer driver. The Single Sign-on function can be used when Active Directory authentication is used on both the machine and the computer.
When you use this function and print from the printer driver, the print job is sent to the machine using the authentication information that you used to log in to the computer. This allows easy printing of jobs from the printer driver without the need to enter your user name or password each time you print when user authentication is enabled.

Authentication by Single Sign-on requires that Active Directory authentication be performed on the machine and your computer. This can only be used when your computer is running Windows.

SETTINGS

Active Directory must be enabled on the machine in advance. For information on Active Directory, refer to "ACTIVE DIRECTORY LINKING FUNCTION (page 8-23)". After enabling Active Directory, configure the settings below in the printer driver.

(1) Click the [Start] button, select [Settings] → [Device] → [Devices and Printers].

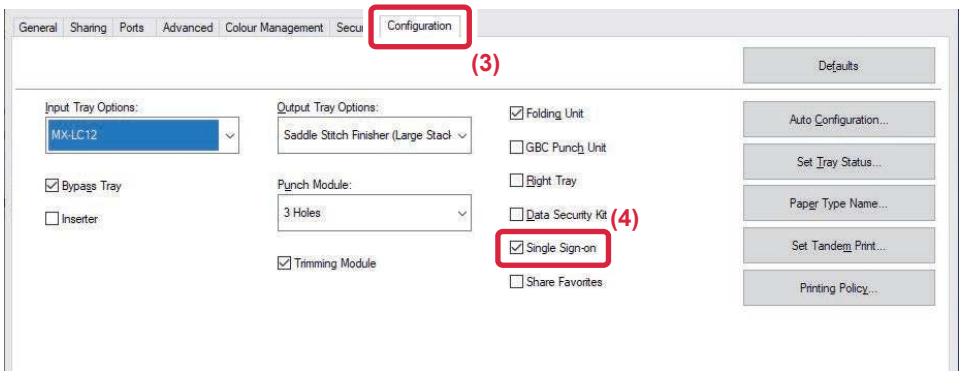
- In Windows 11, click the [Start] button, select [Bluetooth & devices] → [Printers & scanners].
- In Windows Server 2012, right-click the [Start] button, select [Control Panel] → [View devices and printers] (or [Devices and Printers]).

(2) Right-click the machine's printer driver icon and select [Printer Properties].

The printer properties appear.

(3) Click the [Configuration] tab.

(4) Set the [Single Sign-on] checkbox to ☑.



Authentication Option

For the authentication method, refer to "PRINTING WHEN THE USER AUTHENTICATION FUNCTION IS ENABLED (page 4-9)".

(1) Click the [Job Handling] tab.

(2) In [Authentication], select [Single Sign-on].

- Single Sign-on authentication is also possible from the Job Handling dialog box and the User Authentication dialog box.
- When Single Sign-on is enabled, [Print and Send] cannot be used.
- If you logged in to the machine in advance before using Single Sign-on, you will have the permissions of the user account you used to log in.
  If you use Single Sign-on without logging in to the machine, the user permissions will be those of "User". This may limit the functions that you can use.
- If Single Sign-on is used without logging in to the machine, the user name in the job log will be the name set by printer driver. If the user name is not set by printer driver, the user name in the job log will be the computer login name.

SCANNER

BEFORE USING THE MACHINE AS A NETWORK SCANNER

BEFORE USING THE MACHINE AS A NETWORK SCANNER FUNCTION 5-3
USES OF THE NETWORK SCANNER 5-3
BEFORE USING THE NETWORK SCANNER 5-4
NETWORK SCANNER MODE 5-6
EASY MODE 5-6
NORMAL MODE 5-8
SELECTING NETWORK SCANNER MODE 5-8
IMAGE SEND SEQUENCE 5-9
IF PAPER MISFEEDS IN THE AUTOMATIC DOCUMENT FEEDER 5-11
ORIGINAL SIZE 5-12
TRANSMITTABLE ORIGINAL SIZES 5-12
THE SIZE OF THE PLACED ORIGINAL 5-12
ADDRESS BOOK 5-13
ADDRESS BOOK SCREEN 5-14
SELECTING "Contacts" OR "Group" 5-15
STORING ADDRESSES THROUGH DIRECT ENTRY 5-18
STORING ADDRESSES THROUGH GLOBAL ADDRESS SEARCH 5-19
STORING ADDRESSES FROM IMAGE SEND LOGS . . . 5-21
STORING GROUPS 5-23
EDITING/DELETING ADDRESSES IN ADDRESS BOOK 5-25
EDITING/DELETING CONTACTS AND GROUPS 5-25
EDITING/DELETING ADDRESSES 5-26
SETTING THE SCOPE FOR PUBLICIZING CONTACTS AND GROUPS 5-27
DELETING THE TRANSMISSION HISTORY 5-28
DELETING A SELECTED HISTORY 5-28
REGISTER AN ADDRESS BOOK IN THE WEB PAGE 5-29
Address Book 5-29
Category Setting 5-30

ENTERING DESTINATIONS

ENTERING DESTINATIONS 5-31
RETRIEVING A DESTINATION FROM AN ADDRESS BOOK 5-31
MY ADDRESS 5-33
VIEWING A LIST OF THE SELECTED DESTINATIONS 5-34
USING A SEARCH NUMBER TO RETRIEVE A DESTINATION 5-35
ENTERING AN ADDRESS MANUALLY 5-36
SPECIFYING A NETWORK FOLDER 5-37
RETRIEVING A DESTINATION FROM A GLOBAL ADDRESS BOOK 5-39
USING A TRANSMISSION LOG TO RESEND 5-41
SENDING ONLY THE URL OF A SCANNED FILE TO A SCAN DESTINATION 5-43

TRANSMITTING AN IMAGE

TRANSMITTING AN IMAGE 5-46
SENDING AN IMAGE IN SCAN MODE 5-46
CHANGING THE SUBJECT, FILE NAME, REPLY-TO, AND BODY TEXT AT THE TIME OF SCAN TRANSMISSION 5-49
SENDING THE SAME IMAGE TO MULTIPLE DESTINATIONS (BROADCAST TRANSMISSION) 5-52
RESENDING TO UNSUCCESSFUL BROADCAST TRANSMISSION DESTINATIONS 5-55
IMAGE SETTINGS 5-57
AUTOMATICALLY SCANNING BOTH SIDES OF AN ORIGINAL (2-SIDED ORIGINAL) 5-57
SCAN SIZE AND SEND SIZE (ENLARGE/REDUCE) 5-58
SPECIFYING THE ORIGINAL SCAN SIZE IN PAPER SIZE 5-59
SPECIFYING THE ORIGINAL SCAN SIZE USING NUMERIC VALUES 5-61
STORING FREQUENTLY USED ORIGINAL SIZES 5-63
SPECIFYING THE SEND SIZE OF THE IMAGE 5-67
CHANGING THE EXPOSURE AND ORIGINAL IMAGE TYPE 5-69
CHANGING THE RESOLUTION 5-71
CHANGING FORMAT IN SCAN OR DATA ENTRY MODE 5-72
CHANGING COLOUR MODE 5-78
SETTING SCAN SETTINGS AUTOMATICALLY (Auto Set) 5-80
CHECKING THE IMAGE TO BE TRANSMITTED 5-81

OTHER FUNCTIONS

STORING SCAN OPERATIONS (PROGRAM) 5-82
SCANNING AND SENDING ORIGINALS COLLECTIVELY 5-85
SCANNING ORIGINALS OF DIFFERENT SIZES (MIXED SIZE ORIGINAL). 5-85
SCANNING BOTH SIDES OF A CARD ONTO A SINGLE PAGE (CARD SHOT). 5-87
SIMULTANEOUSLY SCANNING MULTIPLE CARDS, RECEIPTS OR OTHER SMALL ORIGINALS TO INDIVIDUAL FILES (MULTICROP) 5-89
SCANNING A BUSINESS CARD, READING THE TEXT STRING, CREATING A FILE, AND SENDING THE FILE (BUSINESS CARD SCAN). 5-92
SCANNING MULTIPLE PHOTOS AT ONCE TO INDIVIDUAL FILES (Image Crop) 5-97
SCANNING MANY ORIGINALS AT ONCE (JOB BUILD) 5-99
SCANNING AND SENDING AN ORIGINAL AS SEPARATE PAGES 5-101
SCANNING AN ORIGINAL AS TWO SEPARATE PAGES (DUAL PAGE SCAN) 5-101
SPLITTING A PAMPHLET BY PAGE AND TRANSMITTING THE PAGES SUCCESSIVELY (BOOK DIVIDE) 5-104
ADJUSTING COLOURS AND SHADING. 5-106
ADJUSTING THE BACKGROUND BY MAKING LIGHT AREAS OF THE ORIGINAL DARKER OR LIGHTER (BACKGROUND ADJUSTMENT) 5-106
ADDING CONTRAST TO THE SCANNED ORIGINAL BEFORE TRANSMISSION (CONTRAST). 5-108
ENHANCING THE OUTLINE OF THE SCANNED ORIGINAL BEFORE TRANSMISSION (SHARPNESS). 5-110
REMOVING CHROMATIC COLOURS FROM THE SCANNED ORIGINAL BEFORE TRANSMISSION (DROP OUT COLOUR) 5-112
ADJUSTING RED/GREEN/BLUE (RGB Adjust) 5-114
SCANNING ORIGINALS. 5-116
ERASING PERIPHERAL SHADOWS ON THE IMAGE (ERASE). 5-116
SCANNING A THIN ORIGINAL (SLOW SCAN MODE) 5-119
SCANNING A HEAVY ORIGINAL (HEAVY PAPER SCAN) 5-121
ELIMINATING BLANK PAGES FROM A TRANSMISSION (BLANK PAGE SKIP). 5-123
CHECKING THE NUMBER OF SCANNED ORIGINAL SHEETS BEFORE TRANSMISSION (ORIGINAL COUNT) 5-125
AUTOMATICALLY ADJUST SKEWED SCAN DATA (Original Skew Adjustment) 5-127
SPECIFIC FUNCTIONS 5-129
STARTING A TRANSMISSION AT A SPECIFIED TIME (TIMER TRANSMISSION) 5-129
ADDING A SIGNATURE WHEN SENDING AN IMAGE (ELECTRONIC SIGNATURE) 5-132
ENCRYPTING THE TRANSMITTED DATA (ENCRYPTION) 5-134

CHECKING THE STATUS OF TRANSMISSION/RECEPTION JOBS

IMAGE SEND JOBS 5-136
COMPLETED TRANSMISSION/RECEPTION JOBS . . . 5-136

SCANNING FROM A COMPUTER (PC Scan Mode)

BASIC SCANNING PROCEDURE 5-137

METADATA DELIVERY

PREPARATIONS FOR METADATA DELIVERY 5-141
METADATA DELIVERY (DATA ENTRY) 5-141
SETTINGS REQUIRED IN THE SETTING MODE (WEB VERSION). 5-142
TRANSMITTING METADATA 5-143
TRANSMITTING METADATA. 5-143
METADATA FIELDS 5-144

BEFORE USING THE MACHINE AS A NETWORK SCANNER

BEFORE USING THE MACHINE AS A NETWORK SCANNER FUNCTION

USES OF THE NETWORK SCANNER

The network scanner allows you to create an image file from the original data scanned by the machine, and send the file over a network to a PC, FTP server, or other destinations. If necessary, it scans the original using a TWAIN-compliant application on your PC.
The network scanner function provides the following scanning modes.

Scanner mode

The scanner function of the machine sends a scanned original as described below based on the specification of the destination.

- **Scan to E-mail**
  You can send a scanned file as an e-mail attachment. You can also save the file to the machine's local drive and send only a URL link (without attaching the file) that allows the recipient to download the file.
- **Scan to FTP**
  The scanned file is sent to a specified folder of an FTP server.
  When the file is sent, it is also possible to send an e-mail to a previously stored e-mail address to inform the recipient of the location of the file.
- **Scan to Network Folder**
  The scanned file is sent to a network folder on a Windows PC on the same network as the machine.
  When the file is sent, it is also possible to send an e-mail to a previously stored e-mail address to inform the recipient of the location of the file.

For the operating procedure, see “SENDING AN IMAGE IN SCAN MODE (page 5-46)".

Data entry mode

In data entry mode, information entered using the touch panel or automatically generated by the machine is sent to a directory on an FTP server or an application on a PC as a metadata file in XML format.

Installing the application integration module is required to use the metadata delivery function.
The application integration module can be combined with the network scanner to append a metadata file to a scanned image file.
Metadata is information about a file, how it is to be processed, and its relation to other objects.

For the operating procedure, see “TRANSMITTING METADATA (page 5-143)".

BEFORE USING THE NETWORK SCANNER

To use the machine as a network scanner, you must store sender information, configure server settings, store destinations in the address book, and perform other required operations.

1 Make sure the main power switch is in the " | " position.

When the main power indicator is lit up, the main power is in the " | " position. If the main power indicator is not lit up, turn the main power switch to the " | " position and press the [POWER] button on the operation panel.

TURNING ON THE POWER (page 1-9)

2 Check the date and time.

Verify that the correct date and time are set in the machine.

To set the date and time of the machine:
In "Settings", select [System Settings] → [Common Settings] → [Device Control] → [Clock Adjust].

3 Store the sender information.

Before using Scan to E-mail:
Store a default sender name in "Sender Name" and a reply e-mail address in "Reply E-mail Address".

- **To store the sender's name and e-mail address that are used when a sender is not selected:**
  In "Settings (administrator)", select [System Settings] → [Image Send Settings] → [Scan Settings] → [Condition Settings] → [Default Reply.Address Set].
- **To store the sender's name and address:**
  In "Settings (administrator)", select [System Settings] → [Image Send Settings] → [Common Settings] → [Own Number and Name Set] → [Sender Data Registration].

4 Configure settings required in the setting mode.

Configure server settings, default settings for the network scanner.

- **To configure server settings:**
  In "Settings (administrator)", select [System Settings] → [Network Settings] → [Services Settings]. (Administrator rights are required.)
- **To configure basic settings for the network scanner:**
  In "Settings (administrator)", select [System Settings] → [Image Send Settings] → [Scan Settings]. (Administrator rights are required.)

Normally, the sender name and sender address are entered with the settings made in "Settings (Administrator)", [System Settings] → [Network Settings] → [Service Settings] → [SMTP] (tab) → [Sender Name, Sender Address]. When user authentication is enabled and "Settings (Administrator)", [System Settings] → [Authentication Settings] → [Default Settings] → [Set E-mail Address of Logged In User in the From/Sender Field of E-mail] is enabled, the user name and E-mail address of the logged-in user will be set as the From/Sender field of E-mail.

5 Store the destination addresses for each scan mode in the address book.

You can send an image by directly entering an address when using Scan to Image. It is convenient to previously store addresses in the address book.
Up to 6000 addresses can be stored in the address book. For information on the address book, see "ADDRESS BOOK".
For how to use the address books and how to store addresses, see the following item.

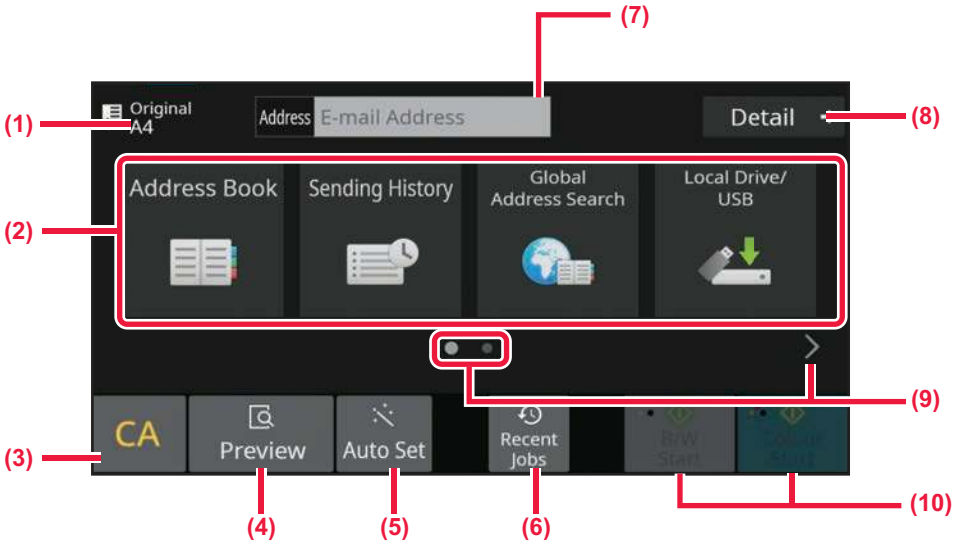
RETRIEVING A DESTINATION FROM AN ADDRESS BOOK (page 5-31)
VIEWING A LIST OF THE SELECTED DESTINATIONS (page 5-34)
USING A SEARCH NUMBER TO RETRIEVE A DESTINATION (page 5-35)
ENTERING AN ADDRESS MANUALLY (page 5-36)
SPECIFYING A NETWORK FOLDER (page 5-37)
RETRIEVING A DESTINATION FROM A GLOBAL ADDRESS BOOK (page 5-39)
USING A TRANSMISSION LOG TO RESEND (page 5-41)

NETWORK SCANNER MODE

Network scanner mode has two modes: easy mode and normal mode.
Easy mode is limited to frequently used functions that allow you to smoothly perform most image send jobs.
If you need to select detailed settings or special functions, use normal mode. All functions can be used in normal mode.

EASY MODE

Easy mode makes it easy to select basic settings for network scanner mode.



(1) The original size is displayed.

(2) Set an address.

(3) Reset the address and settings.

(4) Scans the original and shows a preview image.

► PREVIEW SCREEN (page 2-11)

(5) Automatically set the original placement orientation, resolution, skipping of blank pages, automatically detect mono2/greyscale, and Original Skew Adjustment.

► SETTING SCAN SETTINGS AUTOMATICALLY (Auto Set) (page 5-80)

(6) Recently used job setting can be loaded.

► Recent jobs (page 2-8)

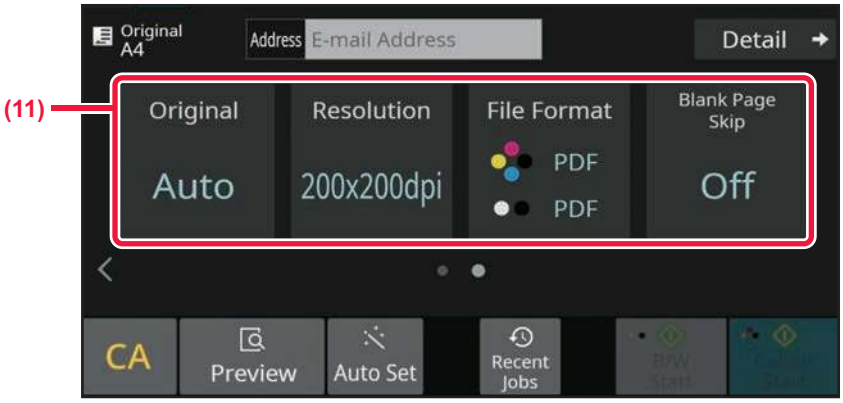
(7) Tap to display the soft keyboard.

(8) Change to normal mode.

► NORMAL MODE (page 5-8)

(9) Change the function display.

(10) Starts black and white or colour transmission.



(11) Select the function you want to use.

You can select these functions in easy mode.

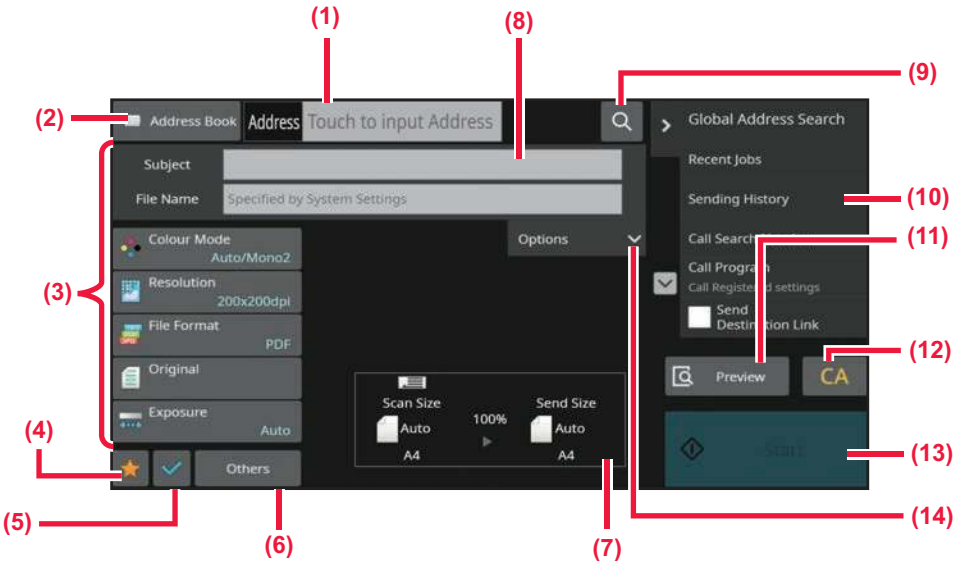
- Original ►page 5-69
- Resolution ►page 5-71
- File Format ►page 5-72
- Blank Page Skip ►page 5-123

If able to search for My Address, a [Find My Address] key will be displayed next to the address entry.

- **To select a function in easy mode**
  In "Settings (administrator)", select [System Settings] → [Common Settings] → [Operation Settings] → [Easy Mode Settings] → [Easy Scan].
- **To cancel the warning message displayed when switching from easy mode to normal mode**
  In "Settings (administrator)", select [System Settings] → [Common Settings] → [Operation Settings] → [Easy Mode Settings] → [Display a Confirmation Message when Selecting "Detail" in Easy Modes] to disable this setting.

NORMAL MODE

Normal mode lets you select any function setting that can be used for network scanner.
This section explains the keys on a base screen, taking as an example the E-mail base screen. Several methods are available in the Image Send mode, including Scan to E-mail and Scan to FTP. The base screen layout slightly differs depending on how image is sent.



(1) Tap to display the soft keyboard.

(2) Displays the address box to enter addresses.

(3) Setting keys used for image send operations.

(4) Displays the list of setting keys. Frequently used [Others], programs, and other settings can be registered.

(5) Check the current settings.

(6) Displays keys other than the function keys indicated above.

(7) Displays the sizes of the original and the data to send.

(8) Enter subject, file name, and other items.

(9) Searches for the address.

(10) Displays the functions that can be used in image send mode.

(11) Scans the original and shows a preview image.

► PREVIEW SCREEN (page 2-11)

(12) Reset the address and settings.

(13) Transmission will start immediately.

(14) Enter reply address and body text.

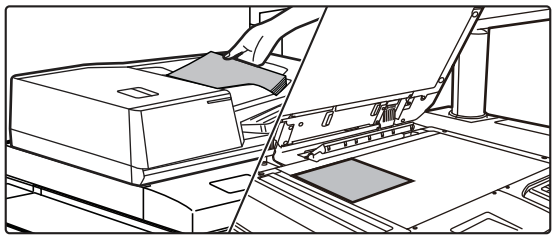
SELECTING NETWORK SCANNER MODE

Change the network scanner mode to other mode as explained in CHANGING MODES (page 2-10).

IMAGE SEND SEQUENCE

First, to place the machine in a desired image send mode, tap the appropriate icon in the Home screen.
CHANGING MODES (page 2-10)

1



Place the original.

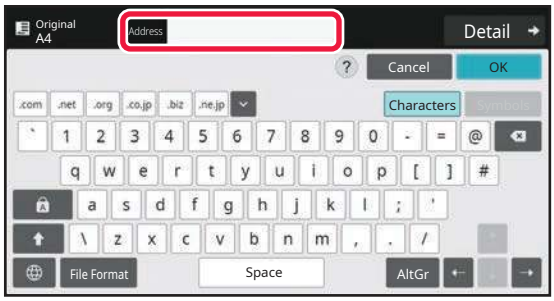
Place the original in the document feeder tray of the automatic document feeder, or on the document glass.
AUTOMATIC DOCUMENT FEEDER (page 1-47)
DOCUMENT GLASS (page 1-51)

2

Enter the destination.

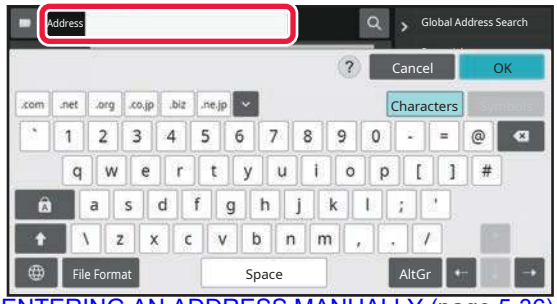
Tap the address key to directly enter the destination, or search and retrieve the address book or destination.

In Easy mode



ENTERING AN ADDRESS MANUALLY (page 5-36)
RETRIEVING A DESTINATION FROM AN ADDRESS BOOK (page 5-31)
USING A TRANSMISSION LOG TO RESEND (page 5-41)
RETRIEVING A DESTINATION FROM A GLOBAL ADDRESS BOOK (page 5-39)

In Normal mode

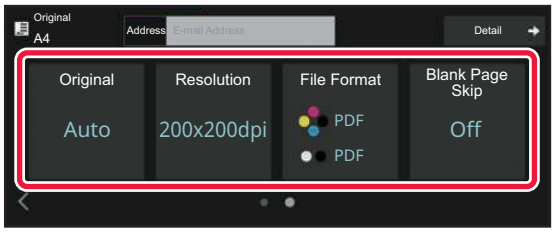


ENTERING AN ADDRESS MANUALLY (page 5-36)
RETRIEVING A DESTINATION FROM AN ADDRESS BOOK (page 5-31)
USING A SEARCH NUMBER TO RETRIEVE A DESTINATION (page 5-35)
RETRIEVING A DESTINATION FROM A GLOBAL ADDRESS BOOK (page 5-39)
USING A TRANSMISSION LOG TO RESEND (page 5-41)
VIEWING A LIST OF THE SELECTED DESTINATIONS (page 5-34)
SPECIFYING A NETWORK FOLDER (page 5-37)

3 Select functions.

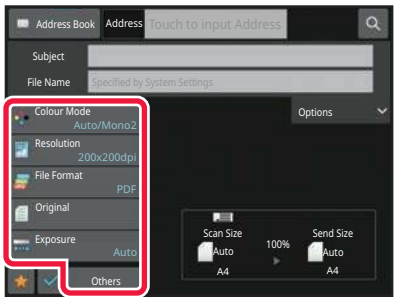
Specify the original scan size, exposure, file format, and other items.
If necessary, you can refer to the following functions for the setting.

In Easy mode



AUTOMATICALLY SCANNING BOTH SIDES OF AN ORIGINAL (2-SIDED ORIGINAL) (page 5-57)
CHANGING THE RESOLUTION (page 5-71)
CHANGING FORMAT IN SCAN OR DATA ENTRY MODE (page 5-72)
ELIMINATING BLANK PAGES FROM A TRANSMISSION (BLANK PAGE SKIP) (page 5-123)

In Normal mode



SCANNING AND SENDING ORIGINALS COLLECTIVELY (page 5-85)
ADJUSTING COLOURS AND SHADING (page 5-106)
SCANNING ORIGINALS (page 5-116)
AUTOMATICALLY SCANNING BOTH SIDES OF AN ORIGINAL (2-SIDED ORIGINAL) (page 5-57)
SCAN SIZE AND SEND SIZE (ENLARGE/REDUCE) (page 5-58)
SPECIFYING THE ORIGINAL SCAN SIZE IN PAPER SIZE (page 5-59)
SPECIFYING THE ORIGINAL SCAN SIZE USING NUMERIC VALUES (page 5-61)
SPECIFYING THE SEND SIZE OF THE IMAGE (page 5-67)
CHANGING THE EXPOSURE AND ORIGINAL IMAGE TYPE (page 5-69)
CHANGING THE RESOLUTION (page 5-71)
CHANGING FORMAT IN SCAN OR DATA ENTRY MODE (page 5-72)
CHANGING COLOUR MODE (page 5-78)

4 Send the original.

Tap the [B/W Start] or [Colour Start] key ([Start] key in normal mode).

- You can tap the [Preview] key before tapping the [B/W Start] key or the [Colour Start] key (the [Start] key in normal mode) to check a preview of the image.
- When the original is placed on the document glass, repeat the placing original and transmission procedures until all originals have been sent. After scanning all originals, tap the [Read-End] key.
- In normal mode, if you tap the [File] or [Quick File] on the action panel before sending image, you can save the scanned original as data.
  USING DOCUMENT FILING IN EACH MODE (page 6-7)
- **When the original is scanned while skewed, there is a function which automatically adjusts the skew.**
  The automatic skew adjustment function is enabled when enabling auto configuration in easy mode.
  In normal mode, tap the [Others] key and then the [Original Skew Adjustment] key to switch.
  AUTOMATICALLY ADJUST SKEWED SCAN DATA (Original Skew Adjustment) (page 5-127)

IF PAPER MISFEEDS IN THE AUTOMATIC DOCUMENT FEEDER

2 patterns can be set.
In "Settings (administrator)", select [System Settings] → [Image Send Settings] → [Scan Settings] → [Condition Settings] → [Quick On Line Sending].

- If enabled
  When an original misfeeds, scanning stops, and scanned data up until that point is sent.
- If disabled
  Even if an original misfeeds, scanning does not stop, the misfed original is set again, and scanning starts again. After all of the original has been scanned, the scanned data is sent.

ORIGINAL SIZE

TRANSMITTABLE ORIGINAL SIZES

For information on the original sizes that can be loaded, see AUTOMATIC DOCUMENT FEEDER (page 1-47) and DOCUMENT GLASS (page 1-51).

THE SIZE OF THE PLACED ORIGINAL

When a standard size original is placed, the original size is automatically detected and displayed in "Scan Size" on the based screen.
SCAN SIZE AND SEND SIZE (ENLARGE/REDUCE) (page 5-58)
Standard sizes are sizes that the machine can automatically detect. The standard sizes are set in "Original Size Detector Setting" in “Settings”.

When the automatic original detection function is operating and the original (of inch or non-standard size) is placed, the closest standard size may be displayed or the original size may not appear. In this event, manually set the correct original size.
SPECIFYING THE ORIGINAL SCAN SIZE IN PAPER SIZE (page 5-59)
SPECIFYING THE ORIGINAL SCAN SIZE USING NUMERIC VALUES (page 5-61)

To specify the size that the machine can automatically detect:
Select the group of detected original sizes by selecting [System Settings] in “Settings (administrator)” → [Common Settings] → [Device Control] → [Condition Settings] → [Original Size Detector Setting].

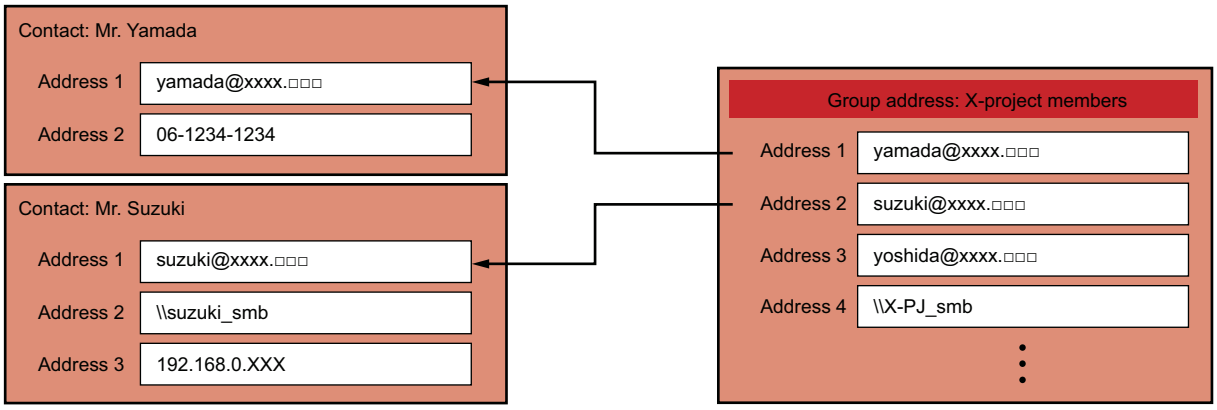
List of original size detector settings

DETECTABLE ORIGINAL SIZES (page 1-45)

ADDRESS BOOK

"Contacts" and "Group" can be stored in the address book.
For a contact, more than one address can be stored, including e-mail and addresses.
Registering addresses stored as "Contacts" as well as directly entered addresses as "Group" enables you to easily send messages to multiple destinations simply by specifying a group.

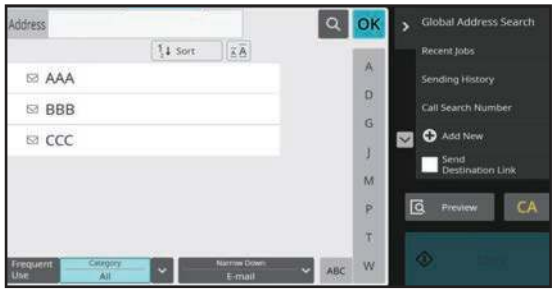
Address Book



- Up to 2000 entries in all can be stored for "Contacts" and "Group".
- The address book can store up to 6000 addresses.
- One "Contacts" can store up to 500 addresses.
- One "Group" can store up to 500 addresses.

ADDRESS BOOK SCREEN

To display the address book, tap the [Address Book] key on the base screen in image send mode such as e-mail. You can also display it by tapping the [Address Book] icon in the home screen. "Contacts" and "Group" registered are enabled for alphabetical search and selected condition-based advanced search.



- When the [Address Book] key is tapped on the e-mail base screen, groups and contacts having e-mail addresses are displayed.
- If user authentication is enabled, registered contacts can be shared within a specified group or stored as personal contacts that only you are allowed to access.
SETTING THE SCOPE FOR PUBLICIZING CONTACTS AND GROUPS (page 5-27)
- You can tap the [Find My Address] key while logging in and select your e-mail address from the user list. This is convenient when you want to send an e-mail to yourself.

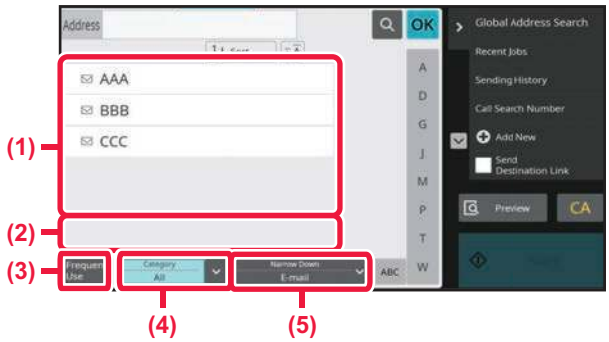
Disable register an address book

- **Prohibiting registration from the machine**
In "Settings (administrator)", select [System Settings] → [Image Send Settings] → [Common Settings] → [Enable/Disable Settings] → [Settings to Disable Registration] → [Disable Registering Destination from Operation Panel].
- **Prohibiting registration from the web page**
In "Settings (administrator)", select [System Settings] → [Image Send Settings] → [Common Settings] → [Enable/Disable Settings] → [Settings to Disable Registration] → [Disable Registering Destination on Web Page].
- **Disable Switching of Display Order**
In "Settings (administrator)", select [System Settings] → [Image Send Settings] → [Common Settings] → [Condition Settings] → [Disable Switching of Display Order].
Disables to change the order of display (search number order, ascending, descending).
Once set, the display sequence is not changed. The display order will remain fixed at the order that is in effect when this setting is enabled.
- **The type of screen set in the initial screen of the address book is shown**
In "Settings (administrator)", select [System Settings] → [Image Send Settings] → [Common Settings] → [Condition Settings] → [Category Displayed as Default].
Select a category to be displayed with the default.
  - None
  - Frequent Use
  - Categories 1 to 32
- **Show all addresses regardless of the mode**
In "Settings (administrator)", select [System Settings] → [Image Send Settings] → [Common Settings] → [Condition Settings] → [Display all address type regardless of the mode being displayed currently.].
Displays all destinations regardless of the displayed mode when this setting is enabled.
- **Enlarge the address book**
In "Settings (administrator)", select [System Settings] → [Image Send Settings] → [Common Settings] → [Condition Settings] → [Enlarge Address Book].
An enlarged address book list appears.

SELECTING "Contacts" OR "Group"

Tap a "Contacts" or "Group", and the tapped "Contacts" or "Group" is selected.
After selection, tap OK.
To add "Contacts" and "Group", refer to the following.

STORING ADDRESSES THROUGH DIRECT ENTRY (page 5-18)
STORING ADDRESSES THROUGH GLOBAL ADDRESS SEARCH (page 5-19)
STORING ADDRESSES FROM IMAGE SEND LOGS (page 5-21)
STORING GROUPS (page 5-23)



(1) One touch keys of "Contacts"

(2) One touch keys of "Group"

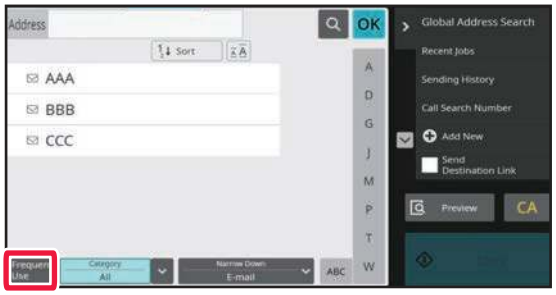
(3) [Frequent Use] key

(4) [Category] key

(5) [Narrow Down] key

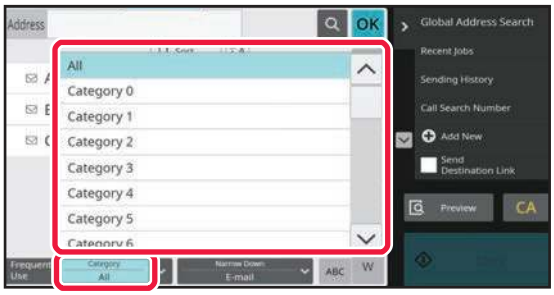
Narrowing by frequent Use

Tap the [Frequent Use] key and select an address in the screen that appears.
Addresses registered as "Frequent Use" addresses are shown.



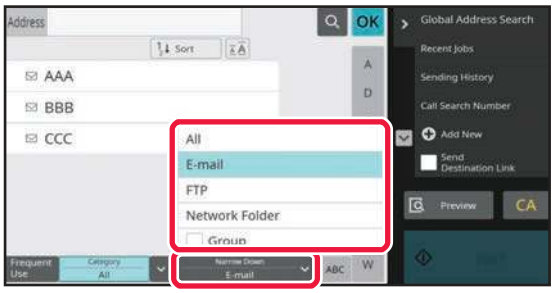
Narrowing by category

Tap the [Category] key to select a category on the screen that appears.
The "Contacts" and "Group" in the selected category appear on a list.
The narrowed-down condition is displayed under the [Category] key.



Narrowing by job type

Tap the [Narrow Down] key to select a job on the screen that appears.
To narrow by "Group", tap the [Group] key.
The "Contacts" and "Group" for the selected job appear on a list.
The narrowed-down condition is displayed under the [Narrow Down] key.



Narrowing by index

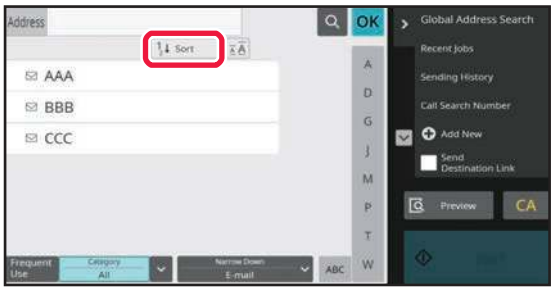
Search by alphabet to narrow down addresses.
For example, tap "A" on the index bar to display "Contacts" stored with search text starting with "A".

Narrowing by keyword

Tap to display a search screen. Select a target for search, enter a keyword and then tap the [Search Start] key. The search results are listed.
For example, if [Item] is [Name], search with a keyword "SH" lists contacts and groups starting with "SH".

Displaying in the order of search numbers

Tapping the [Sort] key displays a list in ascending order, descending order, or in the order of search numbers.
The display is switched in the order of [Sort] (▲) (Up) →[Sort] (▼) (Down) → Search Number Order.

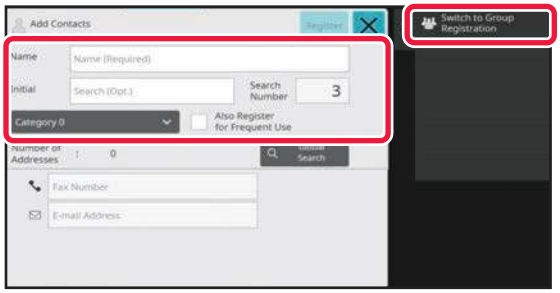


STORING ADDRESSES THROUGH DIRECT ENTRY

Store new names or addresses in the address book by directly entering them.

1 **In the address book screen, tap [Add New] on the action panel, or tap the [Address Control] icon in the home screen.**

2



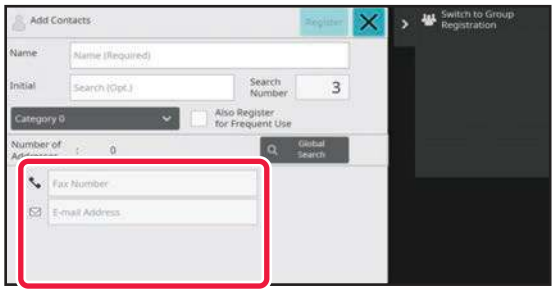
Enter basic information.

Be sure to enter [Name] and [Initial].
To specify a category, select one from a category list that appears when the entry box is tapped.
To register for frequent use, select the [Also Register for Frequent Use] checkbox .

To register a category name:
In "Settings (administrator)", select [System Settings] → [Image Send Settings] → [Common Settings] → [Category Setting].

If user authentication is enabled, the tab for address publication setting appears. Setting address publication enables stored "Contacts" and "Group" to be shared within a specified group or stored as personal contacts that only you are allowed to access.
SETTING THE SCOPE FOR PUBLICIZING CONTACTS AND GROUPS (page 5-27)

3



Tap [E-mail Address] to enter the address, and tap OK.

- Select the checkbox to set that address as the preferred over the others if two or more addresses are stored for "Contacts".
- FTP and Network Folder addresses can be registered from [Address Book] in "Settings (Web version)".

4 **Tap the [Register] key.**

The first address of each address type is set as the default address. If no address has the checkbox next to it selected, a confirmation screen will appear asking you if you want to select a default address.

STORING ADDRESSES THROUGH GLOBAL ADDRESS SEARCH

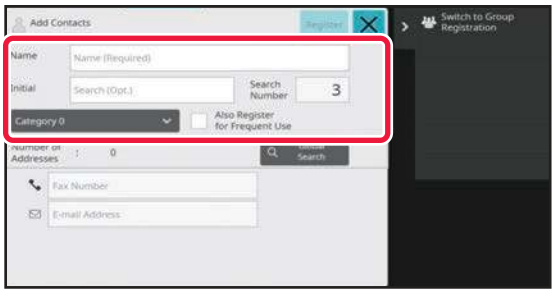
Store the results of searching the global address book as new addresses in the address book.

Global address search requires an LDAP server.

Disable Destination Registration Using Global Address Search
In "Settings (administrator)", select [System Settings] → [Image Send Settings] → [Common Settings] → [Enable/Disable Settings] → [Settings to Disable Registration] → [Disable Destination Registration Using Global Address Search].
This disables address control from the global address search.
Configure the setting for the following item:
E-mail

1 In the address book screen, tap [Add New] on the action panel, or tap the [Address Control] icon in the home screen.

2



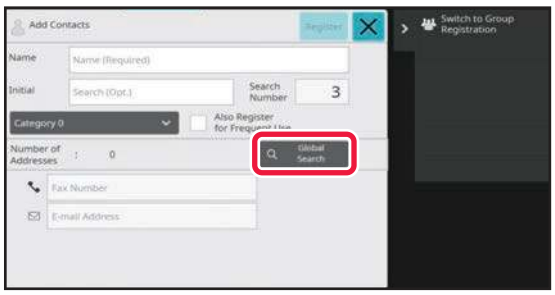
Enter basic information.

Be sure to enter [Name] and [Initial].
To specify a category, select one from a category list that appears when the entry box is tapped.
To register for frequent use, select the [Also Register for Frequent Use] checkbox .

To register a category name:
In "Settings (administrator)", select [System Settings] → [Image Send Settings] → [Common Settings] → [Category Setting].

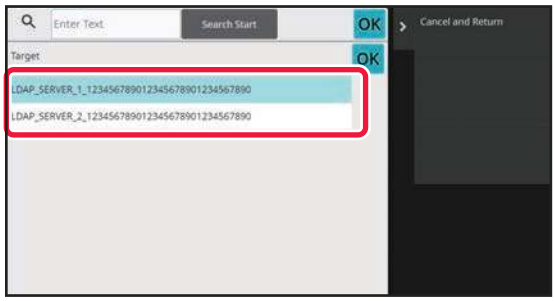
If user authentication is enabled, the tab for address publication setting appears. Setting address publication enables stored "Contacts" and "Group" to be shared within a specified group or stored as personal contacts that only you are allowed to access.
SETTING THE SCOPE FOR PUBLICIZING CONTACTS AND GROUPS (page 5-27)

3



Tap the [Global Search] key.

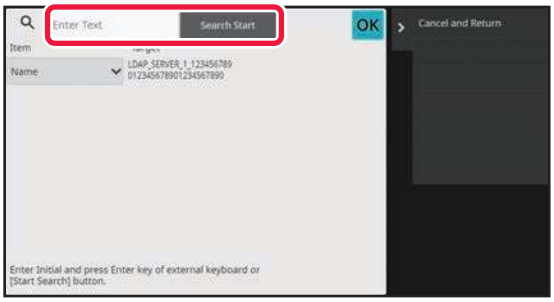
4



Select the server from the list of servers.

If an authentication screen appears, enter your user name and password, and tap the [OK] key.
After selecting a server, tap OK.

5



Tap the entry field to enter the search condition and then tap the [Search Start] key.

To change the search target, tap ▼ for [Item]. You can select [Name] or [Address].

6

Select one address from the search result list, and tap the OK key.

To check address information, select the address and tap the [Confirm Registered Information] key.

7

Tap the [Register] key.

The first address of each address type is set as the default address. If no address has the checkbox next to it selected, a confirmation screen will appear asking you if you want to select a default address.

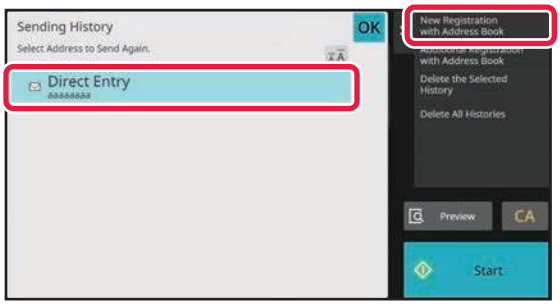
STORING ADDRESSES FROM IMAGE SEND LOGS

As a new registration, add an address you have entered via or image send operations to the address book.

FTP addresses cannot be stored in the address book from transmission logs.

1 In image send mode, tap [Sending History] on the action panel.

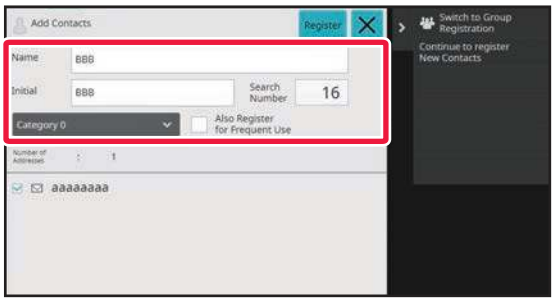
2



Select one address you want to register in the address book from the send logs, and then tap [New Registration with Address Book] on the action panel.

When you tap [Additional Registration with Address Book] on the action panel, you can add the address to a contact stored in the address book.

3



Enter basic information.

Be sure to enter [Name] and [Initial].
To specify a category, select one from a category list that appears when the entry box is tapped.
To register for frequent use, select the [Also Register for Frequent Use] checkbox .

If user authentication is enabled, the tab for address publication setting appears. Setting address publication enables stored "Contacts" and "Group" to be shared within a specified group or stored as personal contacts that only you are allowed to access.
SETTING THE SCOPE FOR PUBLICIZING CONTACTS AND GROUPS (page 5-27)

To register a category name:
In "Settings (administrator)", select [System Settings] → [Image Send Settings] → [Common Settings] → [Category Setting].

4 Tap the [Register] key.

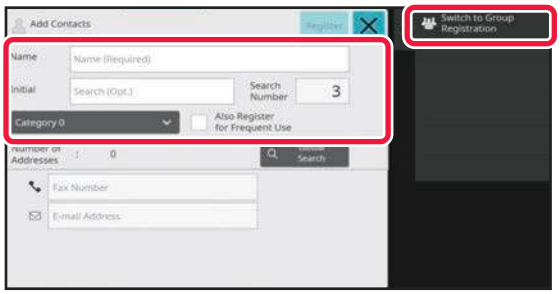
The address is registered in the address book and the transmission log screen is restored.
The first address of each address type is set as the default address. If no address has the checkbox next to it selected, a confirmation screen will appear asking you if you want to select a default address.

5 **Tap the [OK] key.**

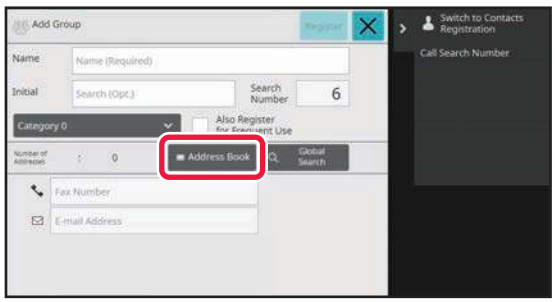
STORING GROUPS

Register "Group" by selecting addresses from those already stored as "Contacts". In this case of registration, only reference to addresses already stored takes place, and so, the total number of registered addresses (maximum 6000) in the address book does not increase. You can also directly enter a new address for a "Group".

1 **In the address book screen, tap [Add New] on the action panel, or tap the [Address Control] icon in the home screen.**

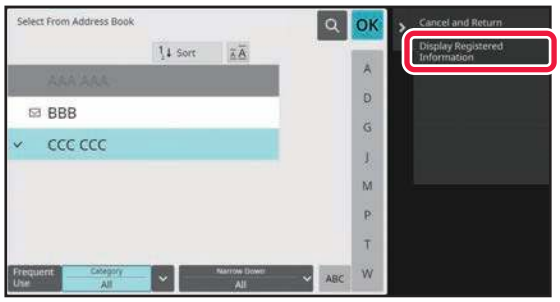
2 

Enter the basic information, and tap [Switch to Group Registration] on the action panel.

3 

Tap the [Address Book] key.

To directly enter a new address for a "Group", tap [E-mail Address].

4 

In the contact list, tap the "Contacts" that includes the address you want to add to the "Group", and tap [Display Registered Information] on the action panel.

5

Tap the address to be registered in the "Group", and then tap the OK key.

You can select more than one address.

6

Repeat steps 3 through 5 to register addresses. After address registration is completed, tap OK key.

7

Tap the [Register] key.

EDITING/DELETING ADDRESSES IN ADDRESS BOOK

You can edit or delete "Contacts" or "Group" information stored in the address book as well as addresses listed under "Contacts" and "Group".

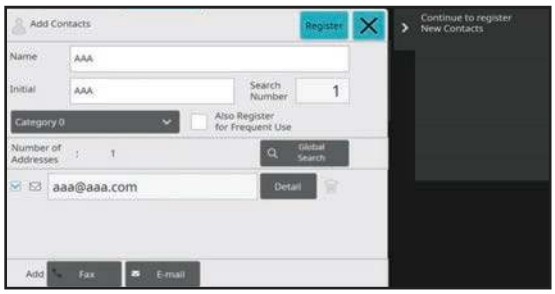
EDITING/DELETING CONTACTS AND GROUPS

1 **In the address book screen, select a contact or group you wish to edit, and tap [Edit] on the action panel.**

To delete a "Contacts" or "Group", tap [Delete] on the action panel.

- For editing, you can only select one "Contacts" or "Group" at a time.
- For deleting, you can select more than one "Contacts" or "Group" at a time.
- If you have logged in as the administrator, you can delete all addresses stored in the address book by tapping the [Delete All] that appears on the action panel.

2



Editing a "Contacts" or "Group"

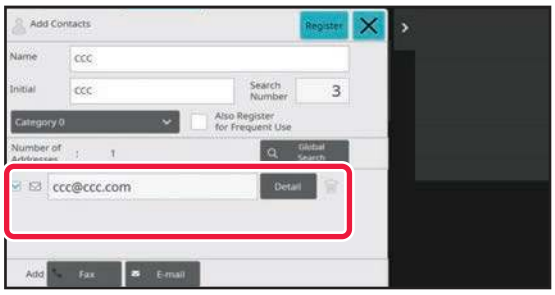
- You can change basic information such as names and categories and also you can add addresses.
  STORING ADDRESSES THROUGH DIRECT ENTRY (page 5-18)
  STORING ADDRESSES THROUGH GLOBAL ADDRESS SEARCH (page 5-19)
  STORING ADDRESSES FROM IMAGE SEND LOGS (page 5-21)
  STORING GROUPS (page 5-23)
- You can change the publicity scope.
  SETTING THE SCOPE FOR PUBLICIZING CONTACTS AND GROUPS (page 5-27)

EDITING/DELETING ADDRESSES

1 **Select a contact or group you wish to edit, and tap [Edit] on the action panel.**
In the address book screen, select the contact or group that has the address you want to edit, and tap [Edit] on the action panel.

Only one contact or group can be selected. If more than one is selected, the [Edit] key does not appear.

2



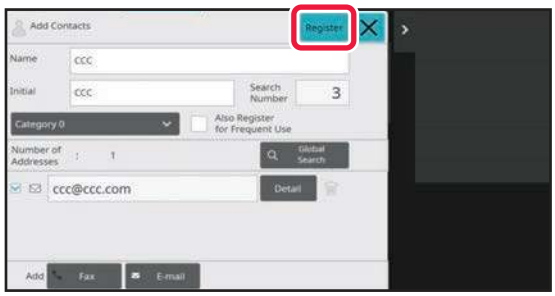
Tap the address display in the list of addresses.

To delete an address, tap the key.

- To edit or delete, you can only select one address at a time.
- To check address information, tap the [Detail] key.

You cannot edit or delete an address for a job in a job queue.

3



Edit an address.

After editing, tap the [Register] key.

4 **Tap the [OK] key.**

You can only edit addresses in the network folder on the edit screen. (The Add New screen cannot be displayed.)

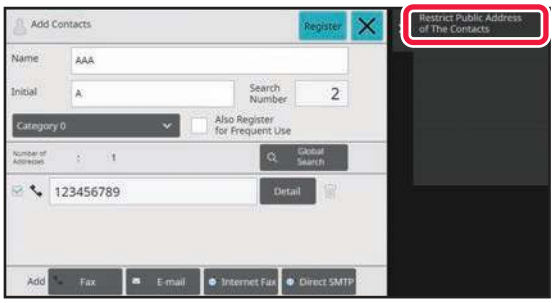
SETTING THE SCOPE FOR PUBLICIZING CONTACTS AND GROUPS

"Contacts" and "Group" stored in the address book can be shared within a specified group or stored as personal contacts that only you are allowed to access.
If no publicity scope is specified, stored "Contacts" and "Group" are publicized to all users.

User authentication is required to set the scope for publicizing "Contacts" and "Group".

Scope for publicizing addresses	Description
Publicized to all	"Contacts" and "Group" are published to all users of the machine.
User	"Contacts" and "Group" are published only to the user. Registered addresses are preferentially displayed as "Personal Contacts" in the user's address book.
User Group	Publication of "Contacts" and "Group" is limited to the specified group. Up to eight groups per "Contacts" or "Group" can be set as the publicity scope.

1

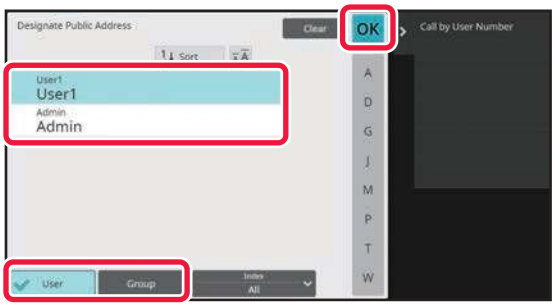


In the address registration screen, tap [Restrict Public Address of The Contacts] on the action panel.

2

Tap the [Designate Public Address] key.

3



Tap [User] or [Group] and specify who the address is made public to.

After the settings are completed, tap OK.

If you have logged in as the administrator, select any user name desired from the user list.

To register a user:
In "Settings (administrator)", select [User Control] → [User Settings] → [User List] → [Add].

DELETING THE TRANSMISSION HISTORY

You can delete the image send transmission history.

The transmission history is deleted in normal mode.

DELETING A SELECTED HISTORY

1 **Tap the history you want to delete.**

2 **In the transmission log screen, tap [Delete the Selected History] on the action panel.**

3 **The message "Delete the Selected History?" will appear, tap the [Delete] key.**
The selected transmission log is deleted.

Deleting all transmission histories

1 **In the transmission log screen, tap [Delete All Histories] on the action panel.**

2 **The message "Delete All Histories" will appear, tap the [Delete All] key.**
All transmission logs are to be deleted.

REGISTER AN ADDRESS BOOK IN THE WEB PAGE

Address Book

Transmission destinations (contacts) such as Scan to E-mail addresses, and groups of transmission destinations, can be stored in the address book. In setting mode, a list of stored contact and group information is displayed.
To edit a contact or group, select the name of the contact/group. To add a new contact or group, click the [Add] key.

Item	Description
Type	Select the contact or group.
Search Number	Store a number that can be used to search for a contact or group.
Address Name	Store a name for an address.
Initial	Store an initial that can be used to search for a contact or group.
Category	Enter a category for a contact or group.
Register this Address to be added to the [Frequent Use] index.	Add a contact to the "Frequent Use" index.
Address Public Setting	Set whether the address will be shared with all users or only selected users. If you select [Select user], click the user selection buttons to select the users with whom the address will be shared.
Share also to the following group	When this function is enabled, you can select a previously stored group from the list below and share the address with that group.
E-mail	
E-mail Address	To store a new address, select [New Address] and enter the address in the address entry field.
Global Address Search	To search for an address stored as a global address, click this key and select the address from the list.
File Type*	Select the file format used for a scanned image. Black & white: Select the compression format used for saving black & white images. Colour/Greyscale:Select the compression format used for saving colour/greyscale images. If the original is mainly text with a small number of colours, select "Reduce Colours" to scan with the appropriate settings and reduce the file size.
Set as Default used	Set an address as a default address.
FTP	
FTP Address	To add a new address, select [New Address] and enter the address in [Hostname or IP Address].
Port Number	Set the port number used by the FTP server.
File Type*	Select the file format used for a scanned image. Black & white: Select the compression format used for saving black & white images. Colour/Greyscale:Select the compression format used for saving colour/greyscale images. If the original is mainly text with a small number of colours, select "Reduce Colours" to scan with the appropriate settings and reduce the file size.
Directory	Specify a directory in the FTP server to be used for transmission.
User Name	Enter a user name in the FTP server to be used for transmission.
Password	Enter the password associated with the entered user name.
Enable SSL/TLS	Use SSL/TLS to encrypt data before transmission.
Use PASV mode	Send data to an FTP server in PASV mode.
Enable Hyperlink to FTP server to be e-mailed	When sending data to an FTP server, send the data to the e-mail address that is specified in the hyperlink to the FTP server.
Set as Default used	Set an address as a default address.

Item	Description
Network Folder	
Network Folder Path	To store a new path, select [New Address] and enter the path in the path entry field.
User Name	Enter a user name in the computer to be used for transmission.
Password	Enter the password associated with the entered user name.
File Type*	Select the file format used for a scanned image. Black & white: Select the compression format used for saving black & white images. Colour/Greyscale: Select the compression format used for saving colour/greyscale images. If the original is mainly text with a small number of colours, select "Reduce Colours" to scan with the appropriate settings and reduce the file size.
Enable Hyperlink to Network Folder to be e-mailed	When sending data to a shared folder, send the data to the e-mail address that is specified in the hyperlink to the shared folder.
Set as Default used	Set an address as a default address.

* Depending on the model and upon installation of peripheral devices, High Compression PDF may be selected. When [OCR] is enabled, text in the scanned data is automatically recognized. For PDF, the text information is embedded in the PDF. For PDF, RTF, TXT(UTF-8), DOCX, XLSX, or PPTX, the recognized text is saved in the corresponding format.

Category Setting

A category can be renamed for greater ease of use.
Delete the previously entered characters and enter a new name (up to 127 characters).
The factory default names are "Category 1" to "Category 32".

ENTERING DESTINATIONS

ENTERING DESTINATIONS

RETRIEVING A DESTINATION FROM AN ADDRESS BOOK

In the address book screen, simply tap the one-touch key of a registered destination to retrieve the destination.
If necessary, store multiple destinations in a one-touch key. Tapping the key will retrieve all the stored destinations.
The address book screen shows all destinations used in each mode. Each one-touch key shows the name of the destination and an icon indicating the mode used for the destination.

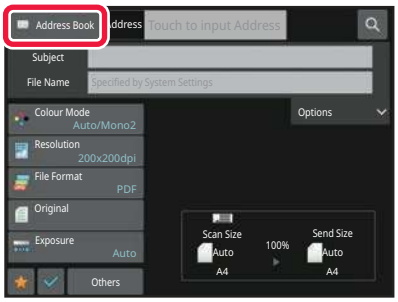
	Scan to E-mail
	Scan to FTP
	Scan to Network Folder
	Group key with multiple destinations

- For information on the address book, see "CHANGING MODES (page 2-10)".
ADDRESS BOOK (page 5-13)
- For the procedure for storing the destinations in the address book, see "STORING ADDRESSES THROUGH DIRECT ENTRY (page 5-18)", "STORING ADDRESSES THROUGH GLOBAL ADDRESS SEARCH (page 5-19)",and "STORING GROUPS (page 5-23)".

1 Tap the [Address Book] key.

In Easy mode

In Normal mode



2

Tap the one-touch key of contact or group that has a destination.

- The destinations displayed on the list can be narrowed with categories, frequent use, indexes, and keywords. (In normal mode you can narrow down by job type.)
- Tapping the [Sort] key allows you to change the order of destinations displayed in the list.
- When adding a destination, tap another one-touch key.
- If two or more destinations are selected or specified, the total number of addresses appears next to address.
- Even if only a single destination is selected, the number of addresses appears when the destination is a contact or group in which multiple addresses are stored. For more information, see "ADDRESS BOOK SCREEN (page 5-14)".

If you select an incorrect destination:
Tap the key again to cancel the selection.

- To select a destination from the transmission log, tap the [Sending History] key.
  USING A TRANSMISSION LOG TO RESEND (page 5-41)
- To check the entered destinations, tap the [Address Review] key.
  VIEWING A LIST OF THE SELECTED DESTINATIONS (page 5-34)
- The destination for transmission can be selected by tapping a stored destination.
- If an address that you do not have permission to use is included in the addresses, a message will appear when you press the [Start] key. To send only to the permitted addresses, press the [OK] key and then the [Enter for send] key.

In Normal mode

- Tap the one-touch key, and then tap [Display Registered Information] on the action panel to display the detailed information screen.
- To retrieve a destination by using a search number, tap [Call Search Number] on the action panel.
  USING A TRANSMISSION LOG TO RESEND (page 5-41)
- To retrieve a destination from a global address book, tap [Global Address Search] on the action panel.
  RETRIEVING A DESTINATION FROM A GLOBAL ADDRESS BOOK (page 5-39)

To cancel a specified destination:
Select the address you want to cancel in the address list screen, and tap the [Delete] key.

To enable transmission to addresses of modes other than the current mode:
Remove the checkmark from [System Settings] → [Image Send Settings] → [Common Settings] → [Condition Settings] → [Address Book Default Selection] → [Apply Addresses of Sending Modes Only] in "Settings (administrator)".

MY ADDRESS

My Address is the user's own e-mail address, and is the e-mail address that has been registered in the user list.
My Address can be used when login by login name / password is enabled in user authentication.
Use this address when you want to send a scanned image to your own e-mail address.
In E-mail mode, [Find My Address] appears on the action panel to let you immediately find and use My Address.
When you use the address book in easy scan screen or E-mail mode, the [Find My Address] button also appears at the top of the user list for easy access from the address book.

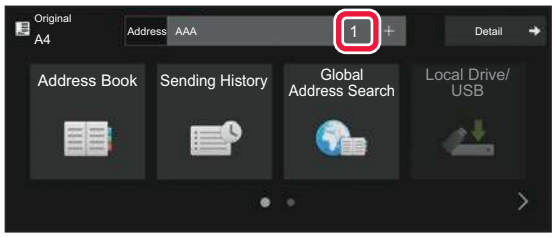
- My Address cannot be used in the following instances:
  - When address search from the user list is prohibited in the system settings
  - When user authentication is disabled, or is only by user number
  - When [Apply E-mail address of the user for login.] is enabled in [Default Address]
  - When the e-mail address of the logged in user has not been registered
  - After the [Next Address] key is pressed when [Be sure to press Next Address Key ([+]) before selecting the next address.] is enabled in System Settings - [Image Send Settings] → [Common Settings] → [Condition Settings]
  - When [S/MIME Settings] → [Disable sending to the addresses which cannot be encrypted.] is enabled in the security settings
- You can register [Find My Address] in the home screen. This is convenient when you frequently use My Address.

VIEWING A LIST OF THE SELECTED DESTINATIONS

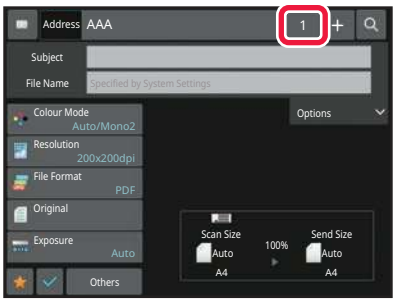
When multiple destinations have been selected, you can display and check the destinations. You can also delete a destination from the list (cancel selection of the destination).

1 Tap the [Address Review] key.

In Easy mode



In Normal mode



2

Confirm the destination.

After the confirmation is completed, tap OK.

To confirm detailed information such as the type or name of the specified destination, tap the one-touch key of the target destination, and then tap the [Info.] key.
In normal mode, you can change the delivery type (To/Cc/Bcc). Tap the address and then tap [Change to To], [Change to Cc], or [Change to Bcc] on the action panel.

Deleting Specified Destinations

In step 2 of "VIEWING A LIST OF THE SELECTED DESTINATIONS", select the destination and tap the [Delete] key.

If you placed the original on the document glass and tapped the [Start] key, you cannot delete an address when changing settings.

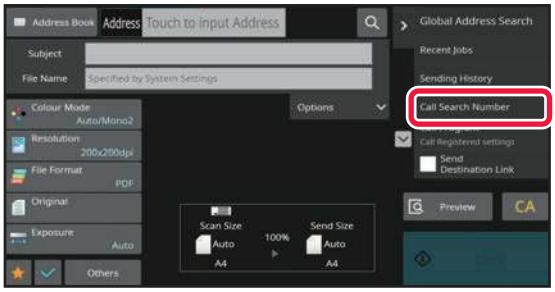
USING A SEARCH NUMBER TO RETRIEVE A DESTINATION

The search number can be used to specify a destination stored in an address book.

1 **Tap the [Detail] key to change to normal mode.**

EASY MODE (page 5-6)

2



Tap [Call Search Number] on the action panel.

3

Enter a search number (4 digits) using the numeric keys and tap OK.

When the search number is entered, the stored address is retrieved and specified as a destination.

If an incorrect search number is entered:
Tap the [C] key to clear the number and enter the correct number.

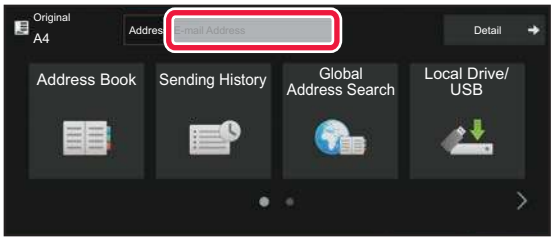
- The search number is programmed when the destination is stored in the address book.
- If you do not know the search number, tap [Print Individual List] on the action panel to print and check the address list.
- When entering search numbers such as "0001" and "0011", "0" can be omitted. For example to enter "0001", enter "1" and tap the [OK] key.

ENTERING AN ADDRESS MANUALLY

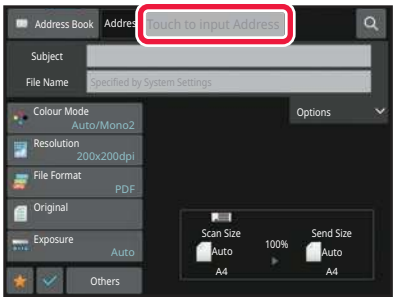
1 In the base screen of a mode, tap [Text Box].

In easy mode, only the e-mail addresses can be entered.

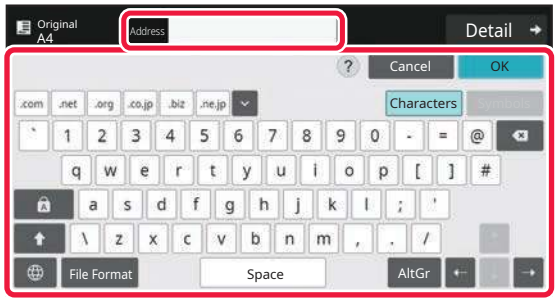
In Easy mode



In Normal mode



2



Enter the destination address on the soft keyboard that appears.

- In data entry mode, select the mode of the destination, and enter the destination address.
- For Scan to Network Folder mode, the network folder entry screen appears. See "SPECIFYING A NETWORK FOLDER (page 5-37)".
- After entering the destination address, tap the [OK] key to close the soft keyboard.

- For details on how to enter characters, refer to "CHARACTER ENTRY (page 2-62)" in "How to operate this machine".
- You can select [Bcc] if [Image Send Settings] → [Scan Settings] → [Default Settings] → [Bcc Setting] → [Enable Bcc] is enabled in [System Settings].
- When you want to display Bcc address on the job management screen or address list tab, [Image Send Settings] → [Scan Settings] → [Default Settings] → [Bcc Setting] → [Display Bcc Address on the Job Management Screen] is enabled in [System Settings].

SPECIFYING A NETWORK FOLDER

1

Tap the [Browse] key in the network folder entry screen.

- To directly enter a folder, tap the [Folder Path] box. The soft keyboard is displayed.
- If a user name and password are required, check with the administrator of the server and enter the user name and password.

- For details on how to enter characters, refer to "CHARACTER ENTRY (page 2-62)" in "How to operate this machine".
- If a user authentication function other than authentication by user number is enabled, the login name of the current user is automatically entered in the user name field.
- If user authentication is not set and a network folder which has different passwords for each user is selected as the destination, a screen to enter a user name and password can be displayed at the time of sending.
  Configure in "Settings (administrator)" → [System Settings] → [System Control] → [Advanced Settings].
- Enter a password with up to 255 single-byte characters.

2

Tap the key of the workgroup that you wish to access.

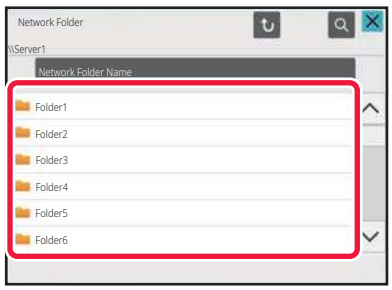
- Tap the [Search] key and enter a keyword to search for a workgroup, server, or network folder.
- Up to 100 workgroups, 100 servers, and 100 network folders are displayed.
- Tap the [Cancel] key to return to the screen of step 1.

3

Tap the key of the server or computer that you wish to access.

If a screen appears prompting you to enter a user name and password, check with your server administrator and enter the appropriate user name and password.

4



Tap the key of the network folder.

After the settings are completed, tap the [OK] key. You will return to the screen of step 1. Tap the [OK] key again to accept the destination.

SELECTING A SUBFOLDER AS A DESTINATION

If there is only one shared folder selected as the destination, tapping [Select a Subfolder] changes the destination to the subfolder.

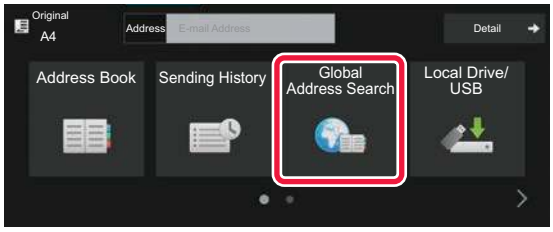
- If the destination is changed to a subfolder, hyperlink e-mail transmission will not take place.
- If a selected destination is a group destination, this function cannot be used.
- If [Send and Print] of the copy function is set, this function cannot be used.
- If [Disable Selection from Address Book] or [Disable Direct Entry] in "Settings (administrator)" → [System Settings] → [Device Control] → [Enable/Disable Settings] → [Settings to Disable Transmission] is prohibited, this function cannot be used.
- If [Approval Settings for Each Mode], [Approval Setting for Direct Entry], or [Approval Setting to Use a Local Address Book] in "Settings (administrator)" → [System Settings] → [User Control] → [Authority Group] is prohibited, this function cannot be used.

RETRIEVING A DESTINATION FROM A GLOBAL ADDRESS BOOK

When an LDAP server is configured in the "Settings (Web version)", look up an address in a global address book and retrieve the destination address for Scan to E-mail.
In normal mode, you can add an address retrieved by searching to the address book. However, addresses of the FTP transmission cannot be stored from the machine.

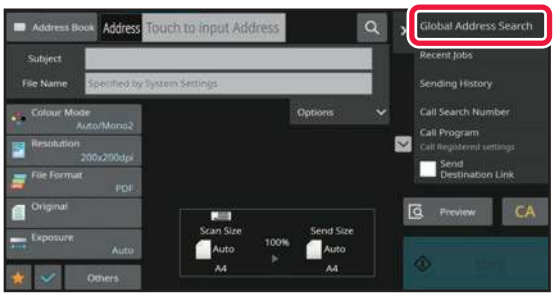
1

In Easy mode



Tap the [Global Address Search] key.

In Normal mode



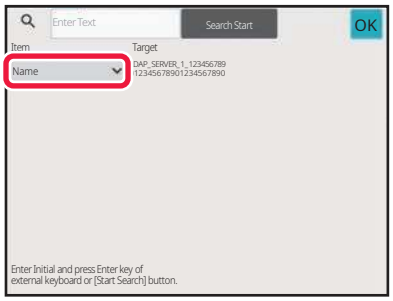
In the base screen or address book screen, tap [Global Address Search] on the action panel.

2

Tap [Destination] and tap the LDAP server to be used.

- If an authentication screen for the LDAP server appears, enter your user name and password.
- If only one LDAP server has been stored, it is not necessary to take step 2. In this case, start from step 3.

3



Tap ▼ of [Item], and select an item to be searched from [Name] or [Address].

How to search

Enter the search characters (maximum of 64 characters). The system will look for names starting with the entered letters.

An asterisk ✱ is used as follows:

XXX✱: Names beginning with "XXX"
✱XXX: Names that end with "XXX"
✱XXX✱: Names containing "XXX"
AA✱XX: Names that start with "AA" and end with "XX".

4

Enter a keyword and tap the [Search Start] key.

When you tap the keyword entry box, the soft keyboard appears.

The search results will appear after a brief interval.

- **If no destination is found:**
  Tap the [Search Again] key to add more search letters.
- **To continuously add other destination.**
  Tap the destination.

To check the destination information:

Tap the one-touch key of the target destination, and then tap the [Info.] key. Tap OK to close the address information screen.

In normal mode, you can select an address and tap [New Registration with Address Book] on the action panel to add the address to the address book. This is convenient if you have entered a destination directly.

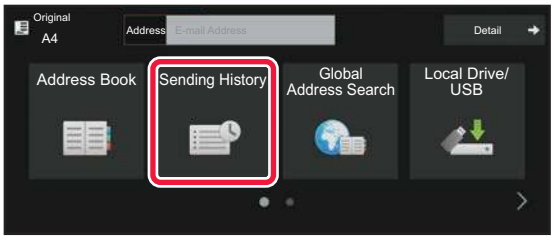
USING A TRANSMISSION LOG TO RESEND

Select a destination from a transmission log and resend the data.
The destinations of the most recent 50 transmissions by Scan to E-mail. Select one of these to resend to that destination. The destinations of the FTP transmission and Scan to Network Folder are also shown in the transmission log.
In normal mode, the addresses shown in the transmission log can also be stored in an address book. This is convenient when storing an address that was manually entered.

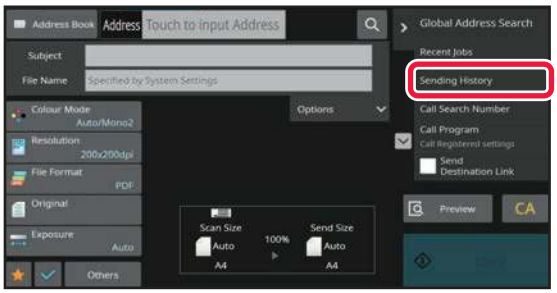
- When a destination for retransmission is selected in the transmission log screen, the mode of the selected destination is automatically selected.
- The following types of addresses are not stored for resending.
  - One-touch key for a contact or group in which multiple destinations are stored.
  - Group destinations
  - Broadcasting destinations
- The user name and password are not stored for security reasons. If a screen requiring you to enter such information appears, enter the information again.

1

In Easy mode



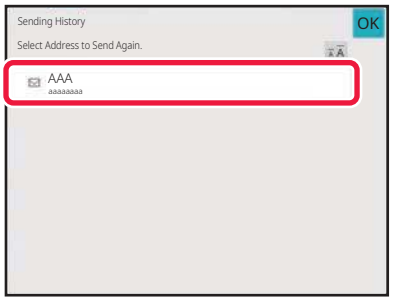
In Normal mode



Tap the [Sending History] key

In the base screen or address book screen, tap [Sending History] on the action panel.

2



Tap the key of the destination to resend.

The last 50 addresses used for transmission are displayed. If a screen requiring you to enter the user name and password appears, enter the information.

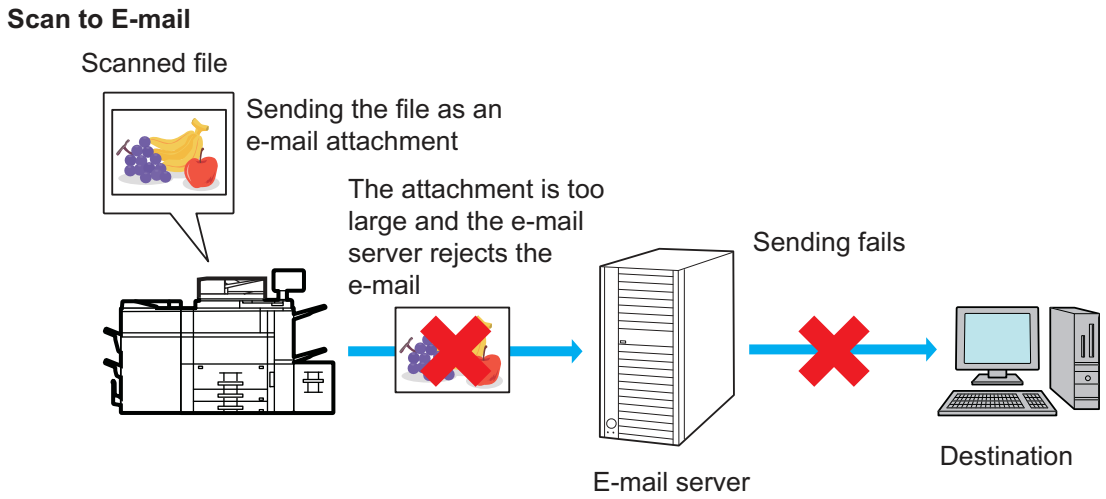
To cancel the resend setting:
Tap the highlighted key.

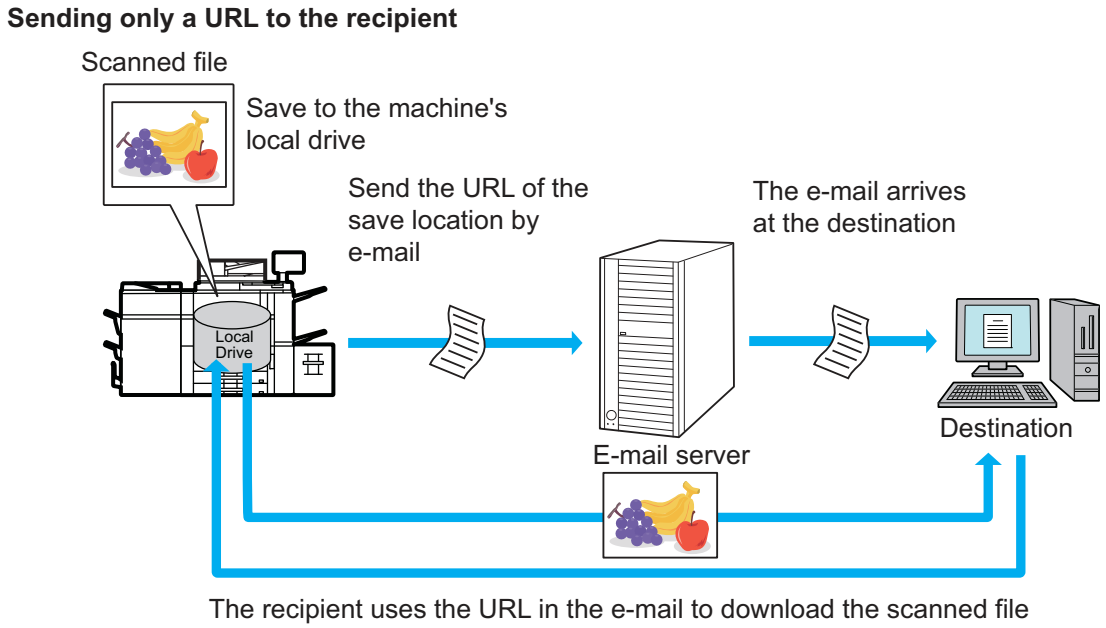
In normal mode, you can select an address and tap [New Registration with Address Book] on the action panel to add the address to the address book. This is convenient if you have entered a destination directly.

SENDING ONLY THE URL OF A SCANNED FILE TO A SCAN DESTINATION

When using Scan to E-mail, some originals and/or scan settings may result in a large file.
When the file is large, there is a risk that the e-mail server may reject the file and it will not be sent.
This function saves the scanned file on the machine's local drive, and sends an e-mail providing only the file's URL information to the recipient.
This function helps reduce the load on the e-mail server and prevents non-delivery of scanned files caused by the e-mail server.
Upon receiving the e-mail, the recipient can use the URL in the e-mail to download the scanned file.

When the scanned file is too large





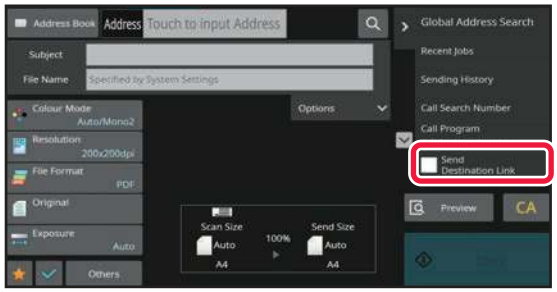
Sending only a URL to the recipient

Using easy mode

When [Enable Send Destination Link as Default] is enabled in the settings (administrator), the scanned data is saved in the machine's local drive, and URL information is sent to the e-mail destination. When disabled, scanned data is sent by regular Scan to E-mail. This function enable/disable cannot be changed in the easy mode screen.

Using normal mode

[Send Destination Link] appears on the action panel of the home screen of Scan to E-mail. By selecting this checkbox , you can use this function.



Number of URLs created

One URL is created per file to be downloaded.

Using [One Page per File]

Multiple scanned files will be created and saved at once, and a URL will be created for each file and sent to the recipient.

Using [Programmed]

Files will be created and saved in a format that varies by recipient, and a URL will be created for each file. A URL will be sent to each recipient for the file in the format for that recipient.

- To use this function, [Send Destination Link Settings] must be enabled in the System Settings (administrator).
- This function cannot be used in combination with metadata transmission or resending from document filing.
- If a subfolder is selected as the saving destination, this function cannot be used.
- Scanned files are saved in the standard folder area.
- Scanned files cannot be browsed by a method other than downloading.
- Scanned files cannot be manually deleted, and are retained for the save period set in the System Settings. However, scanned files will be deleted if Clear All Memory or Initialize Private Data/Data in Machine is executed, or you move to Advanced Security Settings.
- When all destinations in a broadcast transmission are e-mail addresses, URL information is sent to all destinations. If the file format of the saved scan data is the same for all destinations, the same URL will be sent. If the file format varies by destination, separate URLs will be sent.
- If the transmission includes recipients for different jobs (Scan to FTP, etc.), transmission will take place by sending only a URL to the recipient to any e-mail addresses, while the scanned file will be sent directly in the normal way to recipients for other jobs.
- When [Document Administration Function] is enabled in the System Settings (administrator), the scanned file will be sent directly to the administrator, not by URL.
- Even when [Send Destination Link Settings] is disabled in the System Settings (administrator), the URL can be accessed and the scanned file downloaded during the file save period.
- The scanned file will be saved even if a send data limit is set in the System Settings (administrator) and the file exceeds the limit. The scanned file will be saved as a single file even if [If the send data exceeds maximum size, it will be sent in multiple files.] is enabled in the System Settings (administrator) and the file exceeds the limit.
  If there is a job other than a Scan to E-mail job in a broadcast transmission and the scanned file exceeds the [Maximum Size of Send Data (FTP/Network Folder)] setting, transmission will not be possible.

- **To use this function**
  Configure in "Settings (administrator)" → [System Settings] → [Image Send Settings] → [Scan Settings] → [Condition Settings] → [Send Destination Link Settings].
- **To always use this function in easy mode**
  Configure in "Settings (administrator)" → [System Settings] → [Image Send Settings] → [Scan Settings] → [Condition Settings] → [Enable Send Destination Link as Default].
  When this function is enabled and e-mail is sent in normal mode, the [Send Destination Link] checkbox in the action panel is always .
- **Save period for scanned files saved using this function**
  Configure in "Settings (administrator)" → [System Settings] → [Image Send Settings] → [Scan Settings] → [Condition Settings] → [File Retention Period].
- **Protecting the URL by SSL/TLS**
  Configure in "Settings (administrator)" → [System Settings] → [Image Send Settings] → [Scan Settings] → [Condition Settings] → [Enable SSL/TLS].

TRANSMITTING AN IMAGE

TRANSMITTING AN IMAGE

SENDING AN IMAGE IN SCAN MODE

An image can be sent in scan mode (Scan to E-mail, Scan to FTP, and Scan to Network Folder).

- If the memory becomes full while the originals are being scanned, a message will appear and scanning will stop.
- When performing Scan to E-mail, take care not to send a file that is too large. In particular, multi-page files tend to be large. When sending a multi-page file or other large file, it may be necessary to reduce the number of scanned pages or reduce the send size.

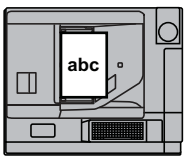
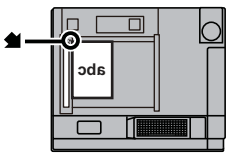
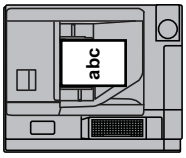
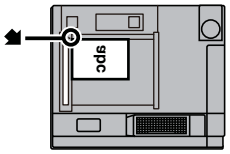
Do not place any objects under the original size detector. Closing the automatic document feeder with an object underneath may damage the original size detector plate and prevent correct detection of the document size.

1 Place the original.

Place the original in the document feeder tray of the automatic document feeder, or on the document glass.

AUTOMATIC DOCUMENT FEEDER (page 1-47)
DOCUMENT GLASS (page 1-51)

- When placing the originals, orient them as shown below.

Originals	Document feeder tray Place the original face up.	Document glass Place the original face down and align the corner with the tip of the ◢ mark in the top left corner of the document glass scale.
Portrait orientation*		
Landscape orientation*		

*To place a large portrait-oriented original, place it as shown in the figure titled "Landscape orientation" and specify the placement orientation in step 4.

- Place 5-1/2" x 8-1/2" (A5) size originals in portrait (vertical) orientation ( ). If placed in landscape (horizontal) orientation ( ), an incorrect size will be detected. For an 5-1/2" x 8-1/2"R (A5R) size original, enter the original size manually.

2 Specify the destination.

RETRIEVING A DESTINATION FROM AN ADDRESS BOOK (page 5-31)
VIEWING A LIST OF THE SELECTED DESTINATIONS (page 5-34)
USING A SEARCH NUMBER TO RETRIEVE A DESTINATION (page 5-35)
ENTERING AN ADDRESS MANUALLY (page 5-36)
SPECIFYING A NETWORK FOLDER (page 5-37)
RETRIEVING A DESTINATION FROM A GLOBAL ADDRESS BOOK (page 5-39)
USING A TRANSMISSION LOG TO RESEND (page 5-41)

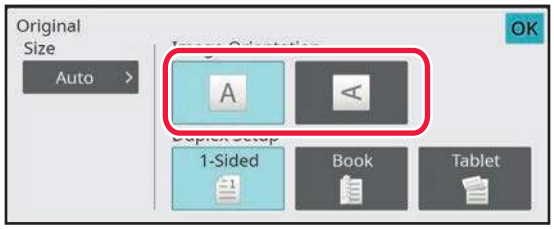
The icon on the key indicates the type of destination stored in the key.

- Scan to E-mail
- Scan to FTP
- Scan to Network Folder

- After a one-touch key is tapped, if the screen is changed without tapping +, the destination of the tapped key is automatically specified.
- When performing Scan to E-mail, you can also send Cc or Bcc copies to other destinations. Tap the [Address Review] key to select destinations.
  VIEWING A LIST OF THE SELECTED DESTINATIONS (page 5-34)
- Multiple destinations can be specified.
- To change [Subject], [File Name], [Reply-To], or [Body Text] in normal mode, tap a target entry box, or tap [Options].
  CHANGING THE SUBJECT, FILE NAME, REPLY-TO, AND BODY TEXT AT THE TIME OF SCAN TRANSMISSION (page 5-49)

3 Tap the [Original] key.

4 Tap the appropriate orientation key.



Specify the orientation of the original placed in step 1.
After the settings are completed, tap OK.

- You can change exposure, resolution, file format, colour mode, and other settings.
  AUTOMATICALLY SCANNING BOTH SIDES OF AN ORIGINAL (2-SIDED ORIGINAL) (page 5-57)
  SCAN SIZE AND SEND SIZE (ENLARGE/REDUCE) (page 5-58)
  CHANGING THE EXPOSURE AND ORIGINAL IMAGE TYPE (page 5-69)
  CHANGING THE RESOLUTION (page 5-71)
  CHANGING FORMAT IN SCAN OR DATA ENTRY MODE (page 5-72)
  CHANGING COLOUR MODE (page 5-78)
- Tapping the [Others] key allows you to configure various functions, for example, collectively sending two original pages as one sheet or original pages with different sizes.

5 Tap the [B/W Start] or [Colour Start] key to start scanning of the original.

- If the original was inserted in the document feeder tray, a beep will sound when scanning is completed and transmission will take place.
- If the original is placed on the document glass, the [Read-End] key appears in the touch panel. If the original is only one page, go to step 7. To scan more pages, go to step 6.

- You can tap the [Preview] key to check a preview of the image before sending an image. For more information, see "CHECKING THE IMAGE TO BE TRANSMITTED (page 5-81)".
- If the file format is set to [PDF/Encry.], [PDF/Encry./Reduce Colours], [PDF/Encry./Compact], or [PDF/Encry./Compact/U-Fine], you will be prompted to enter the password when you tap the [B/W Start] or [Colour Start] key.
  Tap the password entry box to open the keyboard screen, enter a password using a maximum of 32 characters, and tap the [OK] and [Send] key in sequence. The recipient must use the password entered here to open the Encrypt PDF file.
  To cancel Encrypt PDF, tap the [Cancel] key. The format settings screen will appear to let you change the file type. Select a new file type and tap the [B/W Start] or [Colour Start] key to begin transmission.

6 If the original was placed on the document glass, replace it with the next original and tap the [B/W Start] or [Colour Start] key.

Repeat until all originals have been scanned.

7 Tap the [Read-End] key.

A beep will sound to indicate that the operation is completed.

- If no action is taken for one minute after the confirmation screen is displayed, scanning automatically ends and the transmission is reserved.
- Tap the [Change Setting] key to change the exposure, resolution, scan size, and send size for each original page scanned. However, when "Card Shot" is selected in Others, change only the exposure when scanning an even-numbered original page.

- **To change the time until transmission takes place automatically:**
  Select "Settings (administrator)" - [System Settings] → [Image Send Settings] → [Common Settings] → [Condition Settings] → [Job Auto Start Time During Scanning].
- **To set the scan complete sound:**
  In "Settings (administrator)", select [System Settings] → [Sound Settings] → [Beep Sound Settings (Common)] → [Scan Complete Sound (Image Send)].

CHANGING THE SUBJECT, FILE NAME, REPLY-TO, AND BODY TEXT AT THE TIME OF SCAN TRANSMISSION

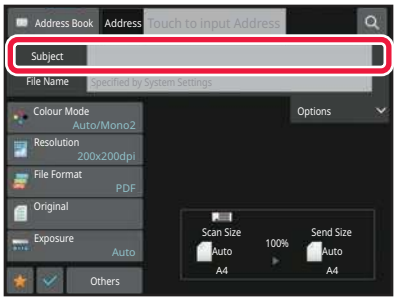
Change the subject, file name, reply-to, and body text when performing a scan transmission. If necessary, directly enter the text.

- When performing Scan to FTP or Scan to Network Folder, only the file name is used.
- If the subject or file name is not changed, the settings in [System Settings] → [Image Send Settings] → [Scan Settings] → [Subject Name Settings], [File Name Settings], and [Message Body Settings] in "Settings (administrator)" are used.
- If the reply-to address is not changed, the settings in [System Settings] → [Image Send Settings] → [Scan Settings] → [Condition Settings] → [Default Reply.Address Set] in "Settings (administrator)" are used.
  If this is not configured, the reply address configured in [Network Settings] → [Services Settings] → [SMTP] → [Sender Address] in the "Settings" is used. (Administrator rights are required.)
- To configure the candidates for the subject, file name, and body text, select [System Settings] → [Image Send Settings] → [Scan Settings] in "Settings (administrator)".
- For details on how to enter characters, refer to "CHARACTER ENTRY (page 2-62)" in "How to operate this machine".

1 Tap the [Detail] key to change to normal mode.

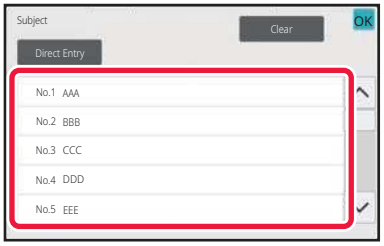
EASY MODE (page 5-6)

2 To change the subject, tap the [Subject] entry box.



3 Tap a pre-set text key.

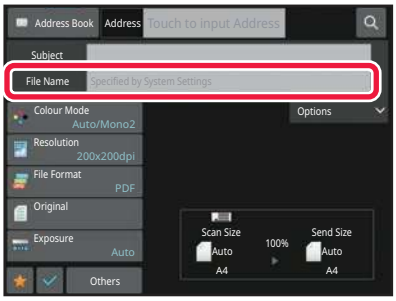
After the settings are completed, tap OK.



To cancel the selection of the subject:
Tap the [Clear] key.

If you wish to directly enter the text, tap the [Direct Entry] key to open the soft keyboard.
Enter the text and tap the [OK] key.

4



To change the file name, tap the [File Name] entry box.

After the settings are completed, tap OK.

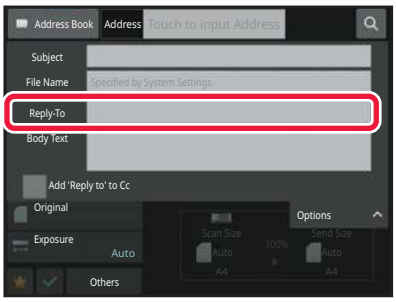
- Tap the key of the file name from the list.
- To directly enter the file name, tap the [Direct Entry] key.
- A prompt is displayed in the file name. The prompt is changed according to the settings.
  If the settings are not changed, "Following the System Settings" is displayed.
  In [OCR Setting], if [File Name Auto Extraction] is enabled, "File Name Auto Extraction" will be displayed.

When scanning to a shared folder, if you set a file name that is the same as an existing file name in the shared folder, the file name will be changed to prevent overwriting of the existing file.

5

Tap [Options].

6



To change the reply address, tap the [Reply-To] entry box.

If user authentication is being used, the information of the user that logged in will be applied, and thus the reply address cannot be changed.

7

Tap the key that you wish to use for the reply address.

After the settings are completed, tap OK.

- You can select addresses from the user list in the same way as you would select the reply address. You can also tap [Global Address Search] on the action panel to specify a user stored in the global address book as the reply address.
- Tapping [Direct Entry] on the action panel allows you to directly enter the e-mail address.
- Selecting the [Add 'Reply to' to Cc] checkbox to ☑ adds a reply address to the Cc address.

8 To change the body text, tap the [Body Text] entry box.

9

Enter the body text.

After the settings are completed, tap OK.

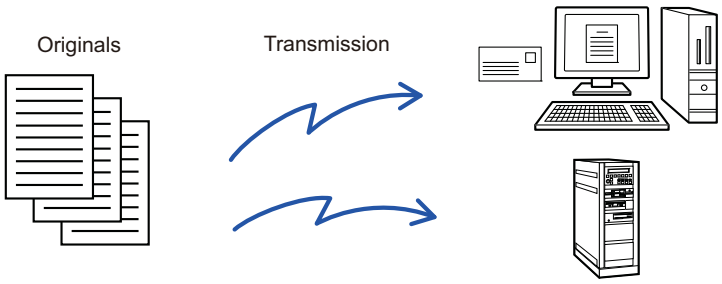
- To select a pre-set text previously stored in the Setting mode (Web version), tap the [Pre-Set Select] key.
- To directly enter the body text, tap the [Edit] key.

To clear all entered text:
Tap the [Clear All] key. When this key is tapped, the entire body of the message is erased immediately, not just the selected line.

- Enter up to 1800 characters. (A line break counts as one character.)
- To edit the selected line, tap the [Edit] key. The soft keyboard will appear with the selected text entered.

SENDING THE SAME IMAGE TO MULTIPLE DESTINATIONS (BROADCAST TRANSMISSION)

Send the same scanned image to multiple scan destinations in a single operation.
One operation allows you to send data to up to 500 destinations, including the reserved send jobs. (For example, if broadcast transmission jobs with 450 destinations are already reserved, data can be broadcasted to up to 50 destinations.)



It is convenient to store destinations you frequently use for broadcast transmission as contacts or groups.
A maximum of 500 destinations can be stored in one contact.
USING A TRANSMISSION LOG TO RESEND (page 5-41)

When the checkbox of "Settings (administrator)" -[System Settings] → [Image Send Settings] → [Common Settings] → [Condition Settings] → [Address Book Default Selection] → [Apply Addresses of Sending Modes Only] is set to ☑ (factory default setting),the image is only sent to those destinations among the destinations that are set to [Set as Default used] which are for the currently selected mode. If the checkmark is removed ☐, the image can also be sent to destinations of other modes.

A transmission is performed, ignoring hyperlinks with Scan to FTP and Scan to Network Folder addresses.

To register destinations in a contact or group:
In the address book screen, tap [Add New] on the action panel, or tap the [Address Control] icon in the home screen.
For more information, see "STORING ADDRESSES THROUGH DIRECT ENTRY (page 5-18)", "STORING ADDRESSES THROUGH DIRECT ENTRY (page 5-18)", "USING A TRANSMISSION LOG TO RESEND (page 5-41),"STORING GROUPS (page 5-23).

1 Place the original.

Place the original in the document feeder tray of the automatic document feeder, or on the document glass.
AUTOMATIC DOCUMENT FEEDER (page 1-47)
DOCUMENT GLASS (page 1-51)

2 Specify all destinations.

RETRIEVING A DESTINATION FROM AN ADDRESS BOOK (page 5-31)
VIEWING A LIST OF THE SELECTED DESTINATIONS (page 5-34)
USING A SEARCH NUMBER TO RETRIEVE A DESTINATION (page 5-35)
ENTERING AN ADDRESS MANUALLY (page 5-36)
SPECIFYING A NETWORK FOLDER (page 5-37)
RETRIEVING A DESTINATION FROM A GLOBAL ADDRESS BOOK (page 5-39)
USING A TRANSMISSION LOG TO RESEND (page 5-41)

- One-touch keys that cannot be used for broadcast transmission are greyed out to prevent selection.
- If a Scan to FTP or Network Folder address is specified in a broadcast transmission, hyperlink e-mail transmission will not take place.

If [System Settings] → [Image Send Settings] → [Common Settings] → [Condition Settings] → [Be sure to press Next Address Key ([+]) before selecting the next address.] is enabled in "Settings (administrator)", tap + before specifying the next destination.

3 Tap [Address Review] on the action panel.

4 Confirm the destination.

- **To cancel a specified destination:**
  Tap the key of the destination that you wish to cancel to release the selection.
- **To switch delivery types (To/Cc/Bcc):**
  Tap the address that you want to change, and tap [Change to To], [Change to Cc], or [Change to Bcc] on the action panel.

5 Tap the [B/W Start] or [Colour Start] key ([Start] key in normal mode) to start scanning of the original.

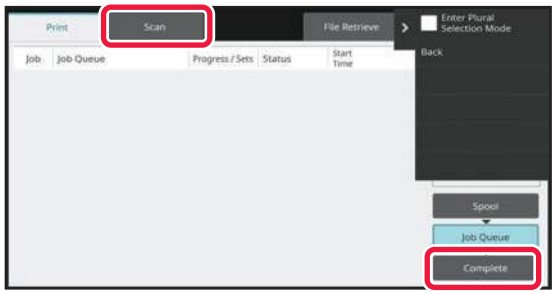
- If you inserted the original pages in the document feeder tray, all pages are scanned.
  A beep will sound to indicate that scanning and transmission have ended.
- When you place the original on the document glass, scan each page at a time.
  When scanning finishes, place the next original and tap the [B/W Start] or [Colour Start] key ([Start] key in normal mode). Repeat until all pages have been scanned and then tap the [Read-End] key.
  A beep will sound to indicate that transmission has ended.

You can tap the [Preview] key to check a preview of the image before sending an image. For more information, see "CHECKING THE IMAGE TO BE TRANSMITTED (page 5-81)".

RESENDING TO UNSUCCESSFUL BROADCAST TRANSMISSION DESTINATIONS

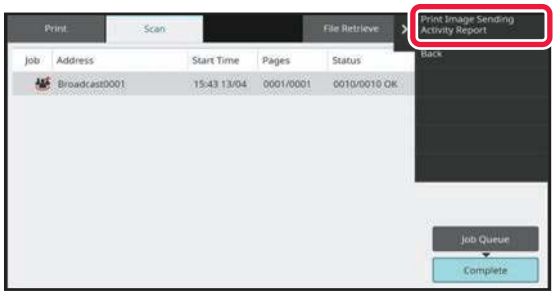
The results of a completed broadcast transmission can be checked in the job management screen. If transmission to any of the destinations failed, resend the image to those destinations.

1 **Tap the job management display.**

2 

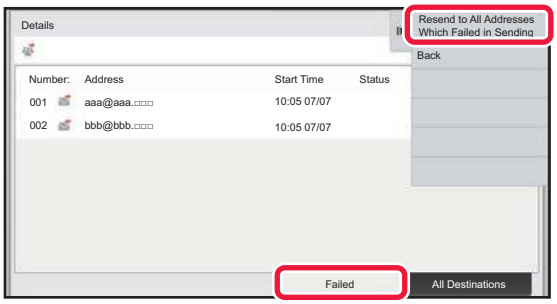
Tap the [Scan] tab and tap the [Complete] key.

If the broadcast transmission included destinations of different modes, the same broadcast transmission key will appear in each of those modes.

3 

After tapping the key of the completed broadcast transmission, tap [Print Image Sending Activity Report] on the action panel.

4



After tapping the [Failed] tab, tap [Resend to All Addresses Which Failed in Sending] on the action panel to resend the image.

The steps to follow after [Resend to All Addresses Which Failed in Sending] is tapped differ depending on whether or not document filing is used.

- **Using document filing:**
  You will return to the document filing resend screen with the unsuccessful destinations entered.
  Perform the document filing resend procedure. (There is no need to re-scan the original.)
- **Not using document filing:**
  You will return to the base screen with the unsuccessful destinations entered. Place the original and perform the steps of the broadcast transmission.

IMAGE SETTINGS

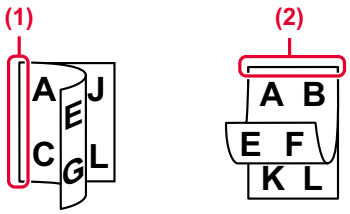
AUTOMATICALLY SCANNING BOTH SIDES OF AN ORIGINAL (2-SIDED ORIGINAL)

The automatic document feeder is used to automatically scan both sides of an original.

The settings on 2-sided scanning are cleared when transmission has completed.

- You cannot use 2-Sided scanning when the original size is set to Long Size.
- 2-sided scanning is not possible when "Settings (administrator)" - [System Settings] → [Common Settings] → [Device Control] → [Condition Settings] or [Enable/Disable Settings] → [Disabling of Document Feeder] is enabled.

1



After tapping the [Original] key, tap the [Book] or [Tablet] key.

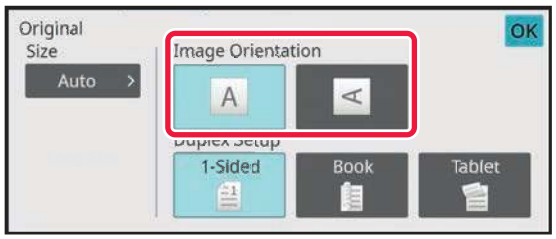
See the figure on the left to check the binding edge of the original and select the key to be tapped.

(1) Book

(2) Tablet

In normal mode, tap the [2-Sided Tablet] or [2-Sided Book] key.

2



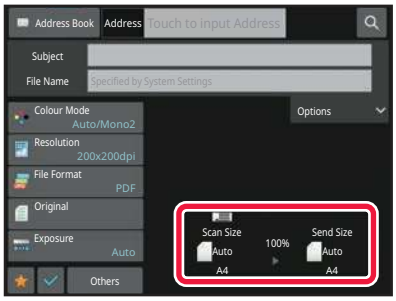
Tap the [Image Orientation] key with the same orientation as the placed original.

If this setting is not correct, a suitable image may not be transmitted.
After the settings are completed, tap OK.

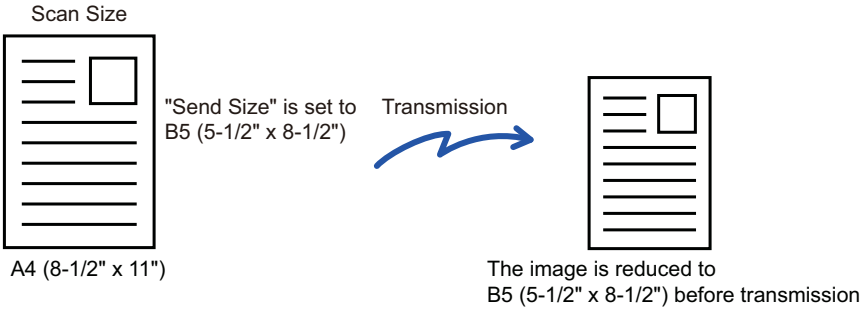
To cancel 2-sided scanning:
Tap the [1-Sided] key.
In normal mode, tap the [2-Sided Tablet] key or the [2-Sided Book] key that has been forcibly displayed and cancel the display.

SCAN SIZE AND SEND SIZE (ENLARGE/REDUCE)

When the original is placed, its size is automatically detected.
In normal mode, the size of the placed original is indicated as the "Scan Size", and the size to be transmitted is indicated as the "Send Size".



In the above screen, the scan size (the placed original) is A4 (8-1/2" x 11") and the send size is auto. For example, if the scan size is A4 (8-1/2" x 11") and the send size is B5 (5-1/2" x 8-1/2"), the image will be reduced before transmission.



- Only standard original sizes can be automatically detected.
  THE SIZE OF THE PLACED ORIGINAL (page 5-12)
- When the original size is an inch size or a non-standard size, or if the size is not detected correctly, manually specify the original scan size.
  SPECIFYING THE ORIGINAL SCAN SIZE IN PAPER SIZE (page 5-59)
  SPECIFYING THE ORIGINAL SCAN SIZE USING NUMERIC VALUES (page 5-61)

SPECIFYING THE ORIGINAL SCAN SIZE IN PAPER SIZE

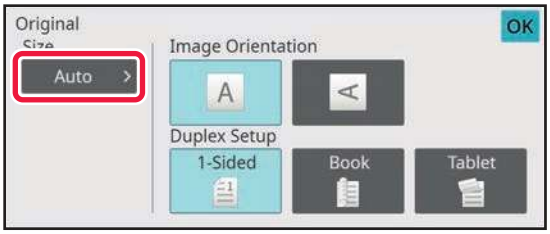
When the original size is a non-standard size or is not detected correctly, manually specify the original size.

When [Long Size] is selected, the 2-sided scanning setting and send size cannot be changed.
The image is sent in Mono2 only.

In Easy mode

1 **Tap the [Original] key.**

2 **Tap the [Auto] key.**



3 **Tap a key of the desired original size.**

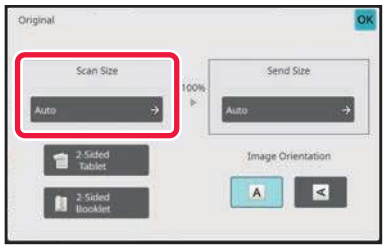
After the settings are completed, tap OK.

If you are sending a long original, perform the setting in normal mode.

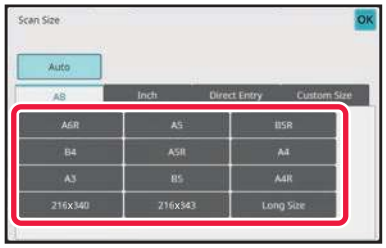
In Normal mode

1 **Tap the [Detail] key to change to normal mode.**

EASY MODE (page 5-6)

2 

After tapping the [Original] key, tap the [Scan Size] key.

3 

Tap the appropriate original size key.

After the settings are completed, tap OK.

If you are sending a long original, tap the [Long Size] key.
Use the automatic document feeder to scan a long original. The maximum width that can be scanned is 39-3/8" (1,000 mm) (the maximum height is 11-5/8" (297 mm)).

TRANSMITTABLE ORIGINAL SIZES (page 5-12)

SPECIFYING THE ORIGINAL SCAN SIZE USING NUMERIC VALUES

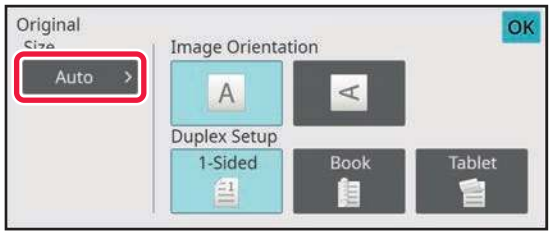
When scanning a non-standard size original such as a card or postcard, specify the original size using numeric values after placing the original.
The width can be from 1" to 17" (25 mm to 432 mm), and the height can be from 1" to 11-5/8" (25 mm to 297 mm).

When the scan size is specified by numeric values, the send size cannot be specified.

In Easy mode

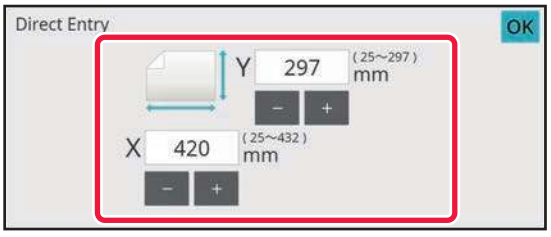
1 **Tap the [Original] key.**

2 **After tapping the [Original] key, tap the [Scan Size] key.**



3 **Tap the [Direct Entry] key.**

4 **Specify the original size.**



- Tap the areas displaying width and height sizes respectively, and enter the sizes using the numeric keys.
- It is convenient to use (− +) to finely adjust the entered size.

5 **Tap [OK] twice.**

On the base screen, check that the specified size is displayed on the [Original] key.

To cancel the specified size settings:
Tap the [Auto] key.

In Normal mode

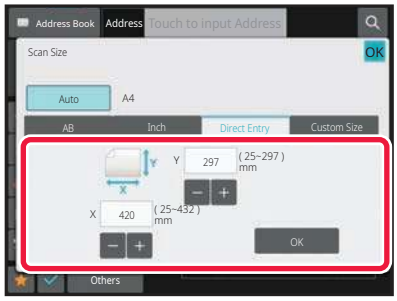
1 **Tap the [Detail] key to change to normal mode.**

EASY MODE (page 5-6)

2 **Tap the [Original] key.**

3 **After tapping the "Scan Size" key, tap the [Direct Entry] key.**

4 **Specify the original size.**



- Tap the areas displaying width and height sizes respectively, and enter the sizes using the numeric keys.
- It is convenient to use − + to finely adjust the entered size.

5 **Tap the [OK] key.**

After the settings are completed, tap OK twice.
On the base screen, check that the specified size is displayed on the [Original] key.

To cancel the specified size settings:
Tap the [Auto] key.

STORING FREQUENTLY USED ORIGINAL SIZES

Store the frequently used non-standard original sizes. This section explains how to store, retrieve, change, and delete non-standard original sizes.

- The stored original size will be retained even if the main power is turned off.
- A total of up to 12 non-standard original sizes can be registered for copying and image sending.
- The added original sizes will also appear in other modes.

Storing original sizes (Amend/Delete)

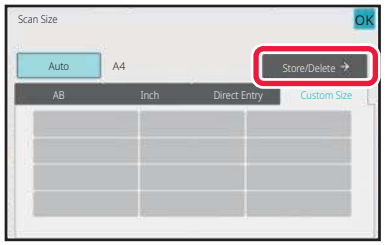
1 **Tap the [Detail] key to change to normal mode.**

EASY MODE (page 5-6)

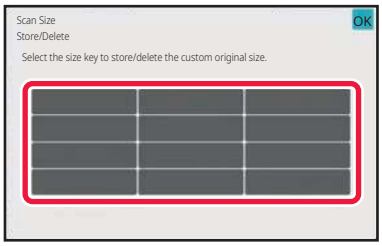
2 **Tap the [Original] key.**

3 **Tap the [Scan Size] key and tap the [Custom Size] tab.**

4 **Tap [Store/Delete] key.**



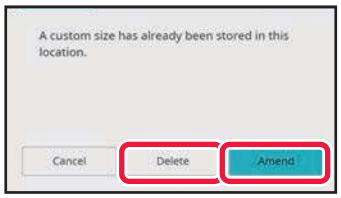
5 Tap a key ([redacted]) for storing a custom original size.



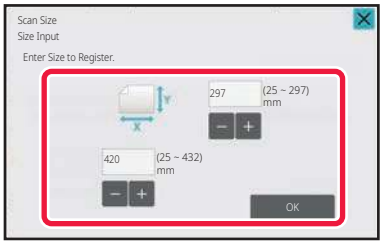
Tap a key that does not show a size.

To amend or delete a previously stored key:
Tap the key that you want to amend or delete. The following screen will appear.

- To amend the key, tap the [Amend] key and go to the next step.
- To delete the key, tap the [Delete] key. Make sure that the original size has been cleared and tap the OK key.



6 Specify the original size.



Tap the areas displaying width and height sizes respectively, and enter the sizes using the numeric keys.

It is convenient to use − + to finely adjust the entered size.

7 Tap the [OK] key.

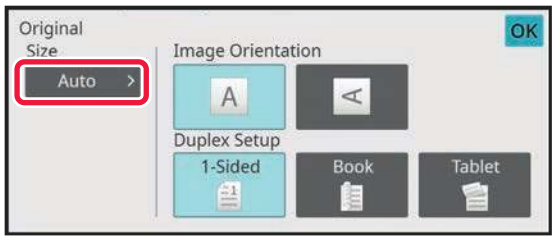
Tap the OK key, and check that the key of the size stored on the Scan Size screen is added properly. After you have checked it, tap OK .

To cancel the operation:
Tap the [CA] key.

Retrieving a stored original size

In Easy mode

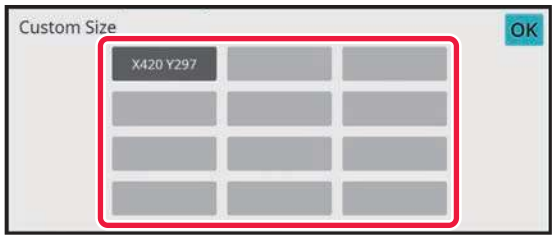
1 **Tap the [Original] key.**

2 

Tap the [Auto] key.

3

Tap the [Custom Size] key.

4 

Tap the key of the original size that you wish to retrieve.

Tap OK twice.
On the base screen, check that the specified size is displayed on the [Original] key.

To cancel the operation
Tap the [CA] key.

In Normal mode

1 **Tap the [Detail] key to change to normal mode.**

EASY MODE (page 5-6)

2 **Tap the [Original] key.**

3 **Tap the [Scan Size] key and tap the [Custom Size] tab.**

4

Tap the key of the original size that you wish to retrieve.

After selecting the key of the original size, tap the OK key. Check that the specified size is displayed on the scan size screen.

To cancel the operation
Tap the [CA] key.

SPECIFYING THE SEND SIZE OF THE IMAGE

Tap this key to specify the send size as a paper size. If the specified send size is larger than the scan size, the image will be enlarged. If the specified send size is smaller than the scan size, the image will be reduced.

The send size cannot be specified when [Long Size] is selected for the scan size, or when the scan size is specified by numeric values.

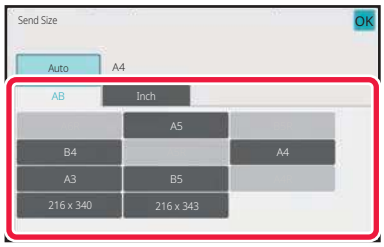
1 **Tap the [Detail] key to change to normal mode.**

EASY MODE (page 5-6)

2 **Tap the [Original] key.**

3 **Tap the [Send Size] key.**

4

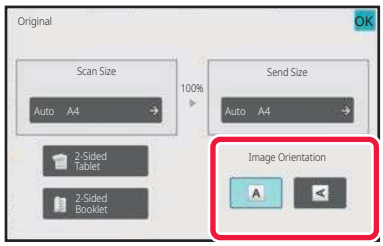


Tap the desired send size key.

After the settings are completed, tap OK.

Depending on the paper size specified for the "Scan Size", it may not be possible to select some sizes for the "Send Size". You cannot tap size keys that are unavailable for the "Send Size".

5



Tap the [Image Orientation] key with the same orientation as the original image.

If this setting is not correct, a suitable image may not be transmitted. After the settings are completed, tap OK.

To configure the default setting of image orientation, select [System Settings] → [Image Send Settings] → [Common Settings] → [Condition Settings] → [Image Orientation] in "Settings (administrator)".

The ratio used for reduction or enlargement of the original will appear between the "Scan Size" and the "Send Size".

CHANGING THE EXPOSURE AND ORIGINAL IMAGE TYPE

Optimum scanning is ensured by selecting exposure and original image type based on the original.

When using the document glass to scan multiple original pages, change the exposure setting each time you change pages.

When using the automatic document feeder, the exposure setting cannot be changed once scanning has begun. (If "Job Build" is used in Others, change the exposure each time a new set of originals is inserted.)

Exposure settings

Exposure		Suggestion
Auto		This setting automatically adjusts the exposure for light and dark parts of the original.
Manual	1-2	Select this setting when the original consists of dark text.
	3	Select this setting for a normal original (neither dark nor light).
	4-5	Select this setting when the original consists of light text.

How to select the original type (Scan mode, Data entry mode)

Setup Items		Description
Auto		The original image type is automatically selected to match the original.
Manual	Text/Printed Photo	This mode provides the best balance for scanning an original which contains both text and printed photographs, such as a magazine or catalogue.
	Text/Photo	This mode provides the best balance for scanning an original which contains both text and photographs, such as a text document with a photo pasted on.
	Text	Use this mode for regular text documents.
	Photo	Use this mode to scan photos.
	Printed Photo	This mode is best for scanning printed photographs, such as photos in a magazine or catalogue.
	Map	This mode is best for copying maps with light colour shading and fine text.

In Scan mode or Data entry mode

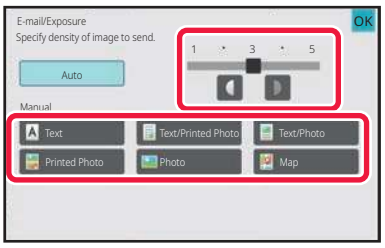
1 **Tap the [Detail] key to change to normal mode.**

EASY MODE (page 5-6)

2 **Tap the [Exposure] key.**

3 **Tap the key assigned to the original type you wish to set based on the original type.**

4



Tap to adjust the exposure.

After the settings are completed, tap OK.

When [Auto] is selected, changing the exposure sets the original image type to [Text/Printed Photo] automatically.

CHANGING THE RESOLUTION

Specify the resolution setting.

How to select the resolution

For normal text originals, 200 x 200 dpi produces an image that is sufficiently legible.
For photos and illustrations, a high resolution setting (600 x 600 dpi, etc.) will produce a sharp image.
However, a high resolution setting will result in a large file, and if the file is too large, transmission may not be possible. In this event, reduce the number of pages scanned or take other measures to decrease the file size.
CHANGING FORMAT IN SCAN OR DATA ENTRY MODE (page 5-72)
SPECIFYING THE SEND SIZE OF THE IMAGE (page 5-67)

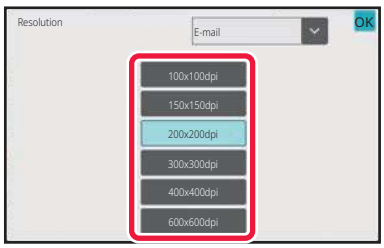
When using the automatic document feeder, the resolution setting cannot be changed after scanning has begun. (However, when "Job Build" is used in Others, change the resolution each time a new set of originals is inserted.)

When using the document glass to scan multiple original pages, change the resolution setting each time you change pages.

1 **Tap the [Detail] key to change to normal mode.**

EASY MODE (page 5-6)

2 **Tap the [Resolution] key.**

3 

Tap the key of the desired resolution.

After the settings are completed, tap OK.

- If there is a mix of destinations in different modes, tap ▼ to switch modes to set the resolution in each mode. However, FTP and Network Folder are set to the same mode.
- If the file format in [File Format] is set to [Compact PDF], then this will set the resolution set in "Compact PDF Resolution Setting" in system settings.

CHANGING FORMAT IN SCAN OR DATA ENTRY MODE

Change the file format (file type and compression mode/compression ratio) for sending a scanned image at the time of transmission. In addition, if the scanned originals are divided into separate files, the number of pages per file can be changed.

The file type of [B/W] mode and the file type of [Colour/Greyscale] mode are linked. The file type cannot be set separately for each.
(When [JPEG] is selected for [Colour/Greyscale] mode, [TIFF] is automatically selected for [B/W] mode.)

File format combinations

[Colour/Greyscale] tab	[B/W] tab
PDF*1	PDF*1
Compact PDF*1	PDF*1
Compact PDF (Ultra Fine)*1	PDF*1
PDF/A-1a*1, 2	PDF/A-1a*1, 2
PDF/A-1b*1, 2	PDF/A-1b*1, 2
PDF/A*1, 3	PDF/A*1, 3
Compact PDF/A-1a*1, 2	PDF/A-1a*1, 2
Compact PDF/A-1b*1, 2	PDF/A-1b*1, 2
Compact PDF/A	PDF/A*1, 3
Compact PDF/A-1a (Ultra Fine)*1, 2	PDF/A-1a*1, 2
Compact PDF/A-1b (Ultra Fine)*1, 2	PDF/A-1b*1, 2
Compact PDF/A (Ultra Fine)*1, 3	PDF/A*1, 3
Encrypt PDF*1	Encrypt PDF*1
Encrypt/Compact PDF*1	Encrypt PDF*1
Encrypt/Compact PDF (Ultra Fine)*1	Encrypt PDF*1
TIFF	TIFF
JPEG	TIFF
XPS	XPS
TXT(UTF-8)*2	TXT(UTF-8)*2
RTF*2	RTF*2
DOCX*2	DOCX*2
XLSX*2	XLSX*2
PPTX*2	PPTX*2

*1 When PDF (including encrypted and high compression) is selected for the file format, Flate Compression can be used to reduce the file size.
*2 This item is not displayed when [Disabling of OCR] is set in the system settings.
*3 This item is displayed when [Disabling of OCR] is set in the system settings.

- The file format for sending a scanned image is specified when the destination is stored in a one-touch key; however, you can change the format at the time of transmission.
- If [PDF/Encry.] is specified for the file format, the password entry screen appears when scanning. Enter a password with up to 32 characters.

Note the following when [PDF/High] is specified in the [Colour/Greyscale] file format.

- When broadcasting to an address with [PDF/High] specified, all files for the scanner will be sent as Compact PDF files.
- When broadcasting to an address with [PDF/High] and [PDF/Compact/U-Fine] specified, all files for the scanner will be sent as Compact PDF (Ultra Fine) files.
- If [PDF/High] is specified, the resolution cannot be changed in the scanner mode. The resolution set in "Compact PDF Resolution Setting" in system settings is set.
- If [PDF/High] is set when a resolution setting has been specified in scanner (or other) mode, the resolution setting will be cancelled and the Compact PDF resolution will be used for transmission.
- When [PDF/High] is selected, [Resolution] cannot be changed while waiting for the next original or in [Change Setting] in the job build settings.
- If [PDF/High] is set when an original type setting has been specified in scanner (or other) mode, [Photo] will change to [Text/Photo] and [Map] will change to [Text/Printed Photo].
- The condition of the original may prevent the OCR function from correctly recognizing some characters and graphics, and omissions or incorrect recognition of characters may result.
- The OCR function is not guaranteed to completely reproduce all characters, graphics, or other contents of a scanned original.

Flate Compression

After compressing a PDF file by JPEG compression, this function compresses the file by lossless compression to further reduce the file size by a small amount. When the data contains significant solid colour, this increases the effectiveness of compression.

When sending a PDF file, Flate Compression enables greater reduction of the file size than conventional methods. If the recipient's PDF viewer does not support Flate Compression, the recipient may not be able to view the PDF file. In this case, Flate Compression can be disabled.

To enable Flate Compression

Enable or disable Flate Compression in [System Settings] → [Image Send Settings] → [Scan Settings] → [Condition Settings] → [PDF Compression Options] in "Settings (administrator)".

1 Tap the [File Format] key.

If you are in data input mode, start from step 5.

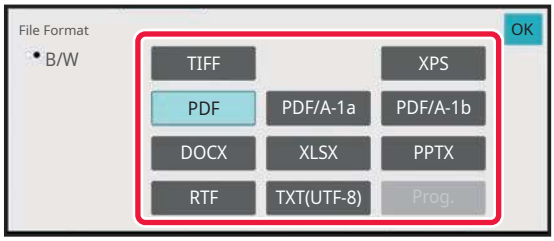
2 Tap the [Colour/Greyscale] or [B/W] key.

- The format setting for [B/W] mode is the file format with the [B/W Start] key is tapped.
- The format setting for [Colour/Greyscale] mode is the file format with the [Colour Start] key is tapped.
- When [Colour/Greyscale] mode is selected, the [Compact] and [U-Fine] checkboxes appear. To suppress image quality deterioration and reduce the data size of a file to be transmitted, select Compact PDF. Select [U-Fine] only when you select Compact PDF.

3 Tap the key of the desired file type.

After the settings are completed, tap OK.

When the [B/W] key is selected



When the [Colour/Greyscale] key is selected

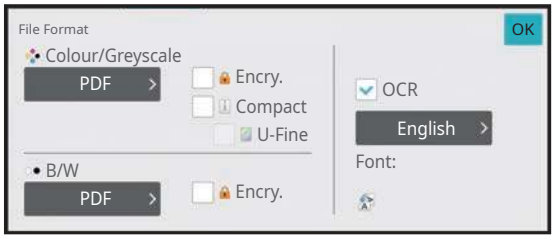
When [Disabling of OCR] is set in the system settings.

When the [B/W] key is selected

When the [Colour/Greyscale] key is selected

4 To enable OCR, select the [OCR] checkbox ( ) and tap [OCR Setting].

After the settings are completed, tap (OK).



- This procedure cannot be used if [Disabling of OCR] is set in the system settings. Proceed to the next step.
- When "Long Size" is selected for the original, [OCR] cannot be used.
- Select the scanning language in the language settings. The following languages can be selected.
  Japanese, English, Spanish, French, German, Italian, Dutch, Swedish, Norwegian, Finnish, Danish, Hungarian, Czech, Polish, Russian, Greek, Portuguese, Turkish, Slovak, Catalan, Simplified Chinese, Traditional Chinese, Korean.
- When [RTF], [DOCX], [XLSX], or [PPTX] is selected for the file format, you can set the font of the output text.
- When the [Detect Image Direction] checkbox is selected ( ), the orientation of the original is detected and the image is rotated before transmission.
- When the [File Name Auto Extraction] checkbox is selected ( ), the text string that is read from the file is included in the file name. If a file name is set, the set file name will be used for transmission.
- You can set the accuracy of OCR in [OCR Accuracy]. Select from [Auto] or [Priority Text]. When [Priority Text] is selected, the character reading accuracy is raised before scanning. When [Priority Text] is selected, accuracy in diagram and table areas may be degraded. Only change the setting when you particularly want to increase the accuracy of text areas.
- When the original is scanned while skewed, there is a function which automatically adjusts the skew.
  AUTOMATICALLY ADJUST SKEWED SCAN DATA (Original Skew Adjustment) (page 5-127)

5 To select more detailed settings, tap the [Detail] key to switch to normal mode.

EASY MODE (page 5-6)

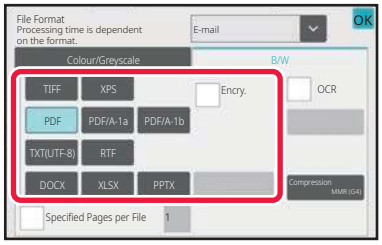
6 Tap the [File Format] key.

7 Tap the [Colour/Greyscale] or [B/W] tab and select the format mode for scanning.

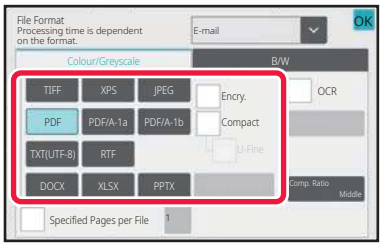
- The format setting for [B/W] mode is the file format with the colour mode set to [Mono2].
- The format setting for [Colour/Greyscale] mode is the file format with the colour mode set to [Full Colour] or [Greyscale].

8 Tap the key of the desired file type.

When the [B/W] key is selected

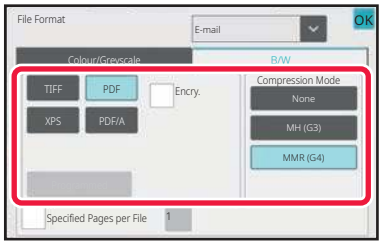


When the [Colour/Greyscale] key is selected

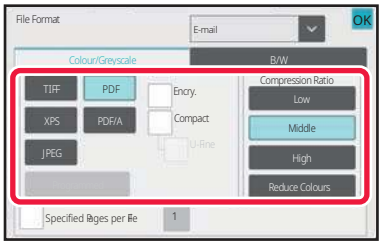


When [Disabling of OCR] is set in the system settings.

When the [B/W] key is selected



When the [Colour/Greyscale] key is selected



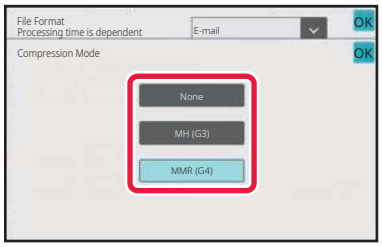
- When [Colour/Greyscale] mode is selected, the [Compact] and [U-Fine] checkboxes appear. To suppress image quality deterioration and reduce the data size of a file to be transmitted, select Compact PDF. Select [U-Fine] only when you select Compact PDF.
- Tap [Original Skew Adjustment] on the action panel to automatically correct the document skew.
AUTOMATICALLY ADJUST SKEWED SCAN DATA (Original Skew Adjustment) (page 5-127)

9 Tap the [Compression Mode] key or [Compression Ratio] key.

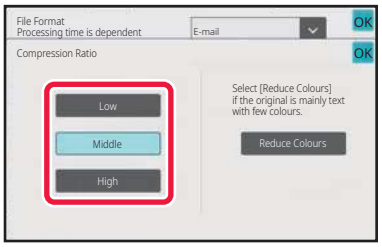
This procedure cannot be used if [Disabling of OCR] is set in the system settings. Proceed to the next step.

10 Tap the Compression key or Compression Ratio key.

When the [B/W] key is selected

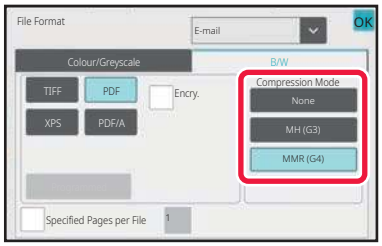


When the [Colour/Greyscale] key is selected

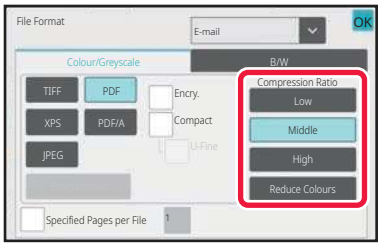


When [Disabling of OCR] is set in the system settings.

When the [B/W] key is selected



When the [Colour/Greyscale] key is selected



- In the [Colour/Greyscale] tab, [Reduce Colours] is a file format that reduces the data size by limiting the number of colours and shades.
- When settings are completed, tap OK.

11 To change the number of pages per file, set the [Specified Pages per File] checkbox to ☑, and use numeric keys to specify the number of pages per file.

- When the [Specified Pages per File] checkbox is ☑, one file is created for each of the number of pages at the right. When the checkmark is removed, one file is created for all pages.
- When [Specified Pages per File] is selected, consecutive numbers are added to the created file names.
- When [JPEG] is selected for the file type, one file is created for each page. For this reason, the [Specified Pages per File] checkbox does not appear.

CHANGING COLOUR MODE

Change the colour mode used to scan the original.
In Easy mode
Tap the [B/W Start] or [Colour Start] key when scanning the original.

To set the settings used when each key is tapped, select "Settings (administrator)" - [System Settings] → [Image Send Settings] → [Scan Settings] → [Initial Status Settings] → [Easy Scan Settings].

In Normal mode

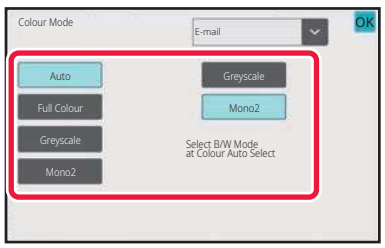
Mode	Scanning method
Auto	The machine detects whether the original is colour or black and white and automatically selects full colour or black and white (Mono2 or Greyscale) scanning.
Full Colour	The original is scanned in full colour. This mode is best for full colour originals such as catalogues.
Mono2	Colours in the original are scanned as black or white. This mode is best for text-only originals.
Greyscale	The colours in the original are scanned in black and white as shades of grey (greyscale).

1 **Tap the [Detail] key to switch to the normal mode.**

EASY MODE (page 5-6)

2 **Tap the [Colour Mode] key.**

3 **Tap the key of the desired colour mode for the original.**



If there is a mix of destinations in different send modes, tap ▼ to select a send mode (E-mail, FTP or Data Entry) to set the colour mode for each mode.

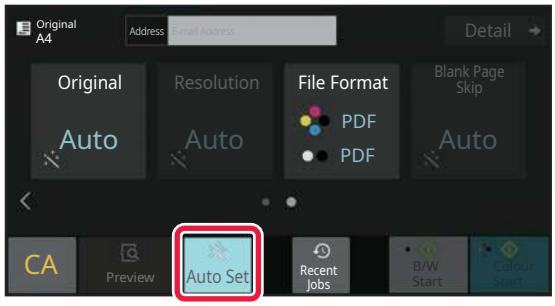
4 Tap the [Greyscale] or [Mono2] key to set the B/W mode for automatic colour selection.

Specify whether Mono2 or greyscale is used when scanning black and white originals.
Note that if the file format is set to JPEG, scanning will take place in greyscale.
After the settings are completed, tap OK.

The B/W mode can be set only when the [Auto] key is selected in the colour mode setting (step 3).

SETTING SCAN SETTINGS AUTOMATICALLY (Auto Set)

To automatically set scan settings appropriate for the original, tap the [Auto Set] key in the base screen of Easy Mode.



The following functions are set automatically.

- Image Orientation*1
- 1-Sided/2-Sided*1
- Resolution
- Blank Page Skip
- Automatically detecting mono2/greyscale
- Automatically adjusting the original skew
- Business Card Scan*1
- Automatically detecting the original size*2
- Automatically detecting the compression ratio

Each function setting value/parametre can be changed in setting mode.

*1 When the OCR function is enabled.
*2 When using the automatic document feeder.

When "Auto Set" is enabled, greyed out functions cannot be enabled.

CHECKING THE IMAGE TO BE TRANSMITTED

Check the image that will be sent in the touch panel before transmission.
You can tap the [Preview] key to check a preview of the image before sending an image.
As you can adjust the exposure and resolution to scan the original while checking it in the preview screen, you can send a better quality original to the destination.

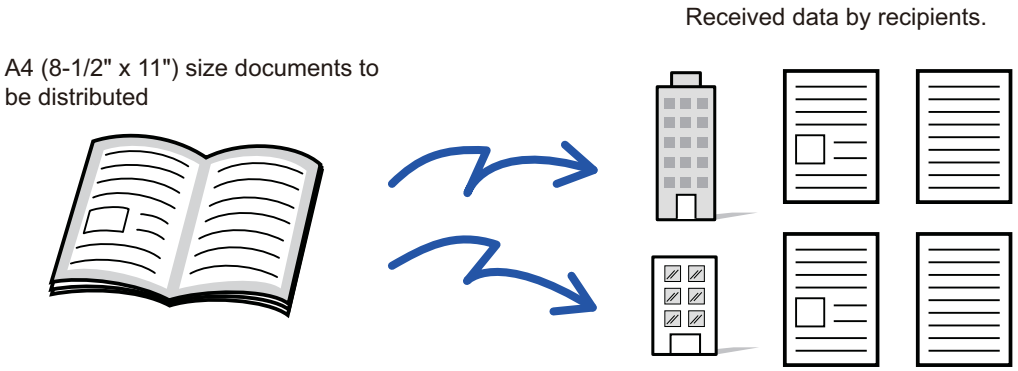
- Depending on the size of the transmission data, part of the preview image may not appear in the preview screen in the touch panel.
- The preview function is not available when the original size is set to Long Size.

OTHER FUNCTIONS

STORING SCAN OPERATIONS (PROGRAM)

This function collectively stores various settings as one program. The stored program can be retrieved using an easy operation.
For example, suppose A4 (8-1/2" x 11") size documents are scanned into a file and sent to each branch office once a month.

- The same documents are sent to each branch office
- Each page of a bound document is successively transmitted
- Smudges on the edges of the documents are erased before transmission



When a job program is not stored	When a job program is stored
Enter the address of each branch office. ↓ Select Dual Page Scan. ↓ Specify Erase. ↓ Tap the [Start] key. Scan and send the original.	Tap the key of a stored program. ↓ Tap the [Start] key. Scan and send the original.
Considerable time is required to send the documents each month because the above settings must be selected. In addition, mistakes are occasionally made when selecting the settings.	When a program is stored, settings are selected with ease by simply tapping the key of the program. In addition, transmission takes place based on the stored settings so there are no chances for mistakes.

To configure a program:
Tap [Program Registration] on the action panel that appears when you operate any mode screens.

- The settings stored in a program will be retained even after the program is used for transmission. The same settings can be used repeatedly for transmission.
- The following contents cannot be stored in programs:
  - Quick File
  - File
  - Page changes and unspecified erases during preview
  - Reply to/Add 'Reply to' to Cc
  - Own Name
  - Sign E-mail
  - Encrypt E-mail
- Up to 48 programs can be stored.
- Up to 500 destinations can be stored in one program.
- When registering a program, if the subject name or file name use the pre-set text set in the system, then by changing the pre-set text in system settings the program will call the changed subject name and file name. (If the pre-set text registered in the program is deleted, then the subject name and file name will be blank.)

This function cannot be used in data entry mode.

1 Tap the [Detail] key to switch to the normal mode.

EASY MODE (page 5-6)

2 Place the original and tap [Call Program] on the action panel.

According to the function stored in the program, place the original in the document feeder tray of the automatic document feeder, or on the document glass.

AUTOMATIC DOCUMENT FEEDER (page 1-47)
DOCUMENT GLASS (page 1-51)

3 Tap the desired program key.

The normal mode screen at program registration is displayed. If registered in other modes, then switch the screen.

4 Configure additional settings if needed.

Some settings cannot be added depending on the contents of the called program.

5 Tap the [Start] key to start scanning of the original.

- A beep will sound to indicate that scanning and transmission have ended.
- When you place the original on the document glass, scan each page one at a time.
  When scanning finishes, place the next original and tap the [Start] key.
  Repeat until all pages have been scanned and then tap the [Read-End] key.

You can tap the [Preview] key to check a preview of the image before sending an image. For more information, see "CHECKING THE IMAGE TO BE TRANSMITTED (page 5-81)".

SCANNING AND SENDING ORIGINALS COLLECTIVELY

SCANNING ORIGINALS OF DIFFERENT SIZES (MIXED SIZE ORIGINAL)

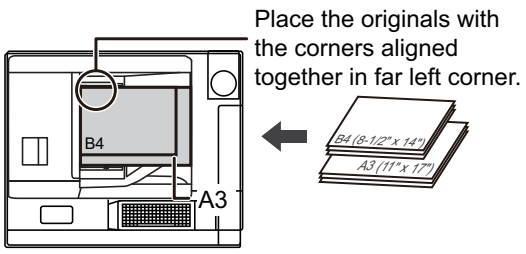
Scan originals of different sizes at the same time; for example, when B4 (8-1/2" x 14") size originals are mixed together with A3 (11" x 17") size originals.
When scanning the originals, the machine automatically detects the size of each original.

This function can only be used with the combinations of original sizes as shown below.

- A3 and B4, A3 and B5, B4 and A4, and A4 and B5
- A4R and B5, B4 and A4R, B4 and A5, and B5 and A5
- A3, B4 and A4R, A3, B4 and A5, A3, A4R and B5, A3, B5 and A5, B4, A4R and A4, B4, A4 and A5, A4, A4R and B5, A4, B5 and A5
- B4, A4R and B5R, B4, B5R and A5, A4R, B5R and B5, B5, B5R and A5
- 11" x 17" and 8-1/2" x 14", 11" x 17" and 8-1/2" x 13", and 11" x 17" and 5-1/2" x 8-1/2"

- Mixed size scanning is not possible when "Settings (administrator)" - [System Settings] → [Common Settings] → [Device Control] → [Condition Settings] or [Enable/Disable Settings] → [Disabling of Document Feeder] is enabled.
- When Mixed Size Original is selected, an original scan size cannot be specified.
- After the original scan size has been selected, Mixed Size Original cannot be specified.
- Rotate cannot be used when Mixed Size Original is enabled.
- This function is not available if [System Settings] → [Common Settings] → [Device Control] → [Condition Settings] → [Original Size Detector Setting] is set to "AB-3" in "Settings (administrator)".

1



Place the original in the document feeder tray of the automatic document feeder.

Insert the originals with the corners aligned together in the far left corner of the document feeder tray.
AUTOMATIC DOCUMENT FEEDER (page 1-47)

2

Tap the mode display to switch to the initial screen of each mode.

CHANGING MODES (page 2-10)

3 Specify the destination.

RETRIEVING A DESTINATION FROM AN ADDRESS BOOK (page 5-31)
VIEWING A LIST OF THE SELECTED DESTINATIONS (page 5-34)
USING A SEARCH NUMBER TO RETRIEVE A DESTINATION (page 5-35)
ENTERING AN ADDRESS MANUALLY (page 5-36)
SPECIFYING A NETWORK FOLDER (page 5-37)
USING A TRANSMISSION LOG TO RESEND (page 5-41)

4 Tap the [Mixed Size Original] key. Otherwise, tap the [Others] key, and tap the [Mixed Size Original] key.

A checkmark appears on the icon.
After the settings are completed, tap the [Back] key.

For mixed size originals, set "Original" to "Auto".

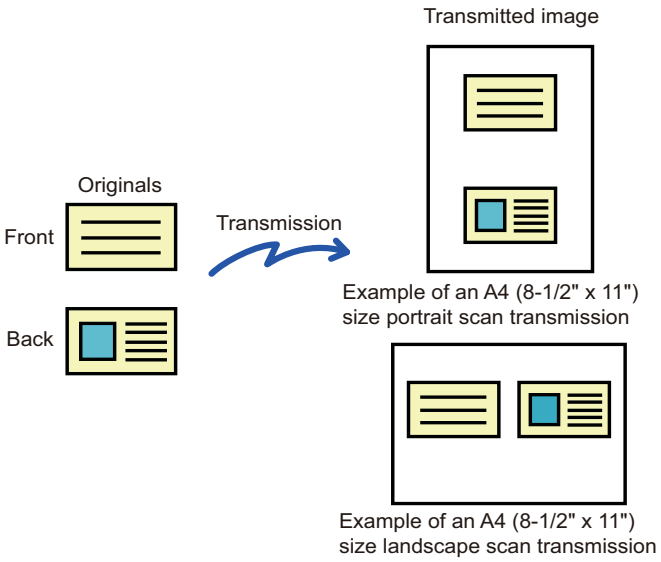
To cancel the mixed size original setting
Tap the [Mixed Size Original] key to uncheck it.

5 Tap the [Start] key to start scanning of the original.

A beep will sound to indicate that scanning and transmission have ended.

SCANNING BOTH SIDES OF A CARD ONTO A SINGLE PAGE (CARD SHOT)

Send the front and reverse sides of a card as a single page, without the need to send each side separately.



- If the scan size is larger than the send size, it will result in a sending failure.
- The ratio cannot be specified and "Rotation Sending Setting" cannot be selected.

1 Place a card face down on the document glass.

DOCUMENT GLASS (page 1-51)

2 Tap the mode display to switch to the initial screen of each mode.

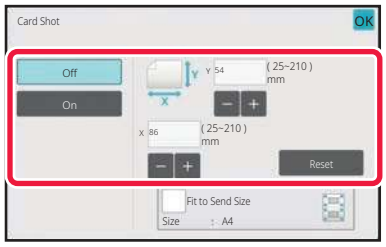
CHANGING MODES (page 2-10)

3 Specify the destination.

RETRIEVING A DESTINATION FROM AN ADDRESS BOOK (page 5-31)
VIEWING A LIST OF THE SELECTED DESTINATIONS (page 5-34)
USING A SEARCH NUMBER TO RETRIEVE A DESTINATION (page 5-35)
ENTERING AN ADDRESS MANUALLY (page 5-36)
SPECIFYING A NETWORK FOLDER (page 5-37)
RETRIEVING A DESTINATION FROM A GLOBAL ADDRESS BOOK (page 5-39)
USING A TRANSMISSION LOG TO RESEND (page 5-41)

4 Tap the [Others] key, and tap the [Card Shot] key.

5 Tap the [On] key, and specify the original size as required.



After the settings are completed, tap OK and [Back] keys in sequence.

- Tap the areas displaying width and height sizes respectively, and enter the sizes using the numeric keys.
- To quickly set the size, first specify a value close to the desired ratio value by the numeric keys, then tap [-] or [+] for adjustment .
- To enlarge or reduce the images to fit the paper based on the entered original size, tap the [Fit to Send Size] key.
- After selecting Card Shot, tap the [Original] key in the base screen to change the original scan size or the send size. In this case, the screen of this step appears when you tap the scan size key. For the procedure for setting the send size, see "SPECIFYING THE SEND SIZE OF THE IMAGE (page 5-67)"

To cancel the Card Shot settings

Tap the [Off] key.

6 Tap the [Start] key, and scan the front side.

7 Place a card face up on the document glass, and tap the [Start] key to scan the reverse side.

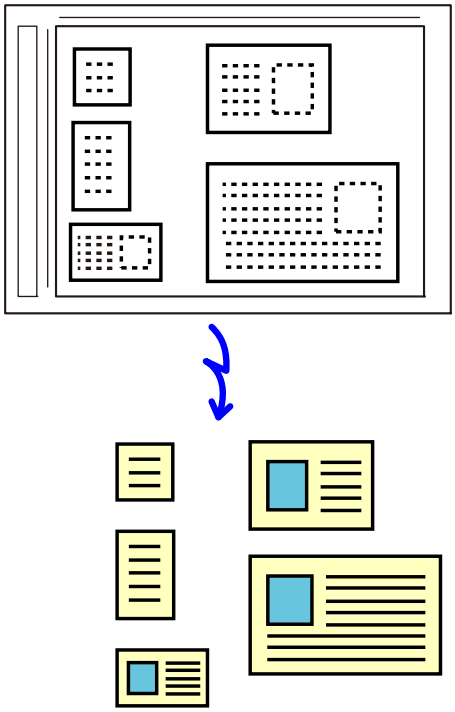
Before scanning the back of the card, tap the [Change Setting] key on the touch panel to change the exposure.

8 Tap the [Read-End] key.

If you will continue by scanning the front of the card, you can tap the [Change Setting] key to change the exposure, resolution, scan size, and send size.

SIMULTANEOUSLY SCANNING MULTIPLE CARDS, RECEIPTS OR OTHER SMALL ORIGINALS TO INDIVIDUAL FILES (MULTICROP)

This function automatically crops and scans multiple cards, receipts, or other small originals placed on the document glass to individual files.



- This function can be used with Scan to E-mail, Scan to FTP, Scan to Network Folder, and Save to External Memory Device.
- The e-mail will be sent without being divided if System Settings - [Image Send Settings] → [Scan Settings] → [Condition Settings] → [If the send data exceeds maximum size, it will be sent in multiple files.] is enabled and [Maximum Size of Send Data (E-Mail)] is set. If the transmitted e-mail exceeds the limit, a send error occurs.

1 Place the multiple originals that you want to scan on the document glass.

DOCUMENT GLASS (page 1-51)

Cautions when placing the originals

- Up to 50 originals can be placed at once.
- Separate the originals by at least 5 mm.
- Available originals sizes are 40 to 297 mm in height and 40 to 432 mm in width.
- If the shape of an original is not square or rectangular, the original may not be cropped correctly.

2 Keep the auto document feeder open, not closed.

If you scan the originals with the auto document feeder closed, it will not be possible to detect the outlines of the originals and scanning will fail. Always use this function with the auto document feeder open. If a light source such as an electric light shines onto the originals during scanning, cropping may not be successful. Adjust the angle of the automatic document feeder so that the light source does not affect the image.

Do not look directly at the light during scanning.

3 Tap the mode display and change to the base screen of the desired mode.

CHANGING MODES (page 2-10)

4 Specify the destination.

RETRIEVING A DESTINATION FROM AN ADDRESS BOOK (page 5-31)
VIEWING A LIST OF THE SELECTED DESTINATIONS (page 5-34)
USING A SEARCH NUMBER TO RETRIEVE A DESTINATION (page 5-35)
ENTERING AN ADDRESS MANUALLY (page 5-36)
SPECIFYING A NETWORK FOLDER (page 5-37)
RETRIEVING A DESTINATION FROM A GLOBAL ADDRESS BOOK (page 5-39)
USING A TRANSMISSION LOG TO RESEND (page 5-41)

5 Tap the [Others] key, and tap the [Multicrop] key.

A checkmark appears on the icon. When you have completed the setting, tap the [Back] key.

When original count is enabled, the number of scanned originals will appear during scanning.

To cancel the multicrop setting
Tap the [Multicrop] key to remove the checkmark.

6 Tap the [Start] key to start scanning the originals.

When scanning is completed, place the next originals and tap the [Start] key.
Repeat the above step until you have scanned all originals, and then tap the [Read-End] key.
When transmission is completed, a beep sounds.

- **Restrictions when multicrop is enabled**
  The following restrictions apply when multicrop is enabled. Restricted items may change automatically in some cases.
  - Resolution: 600 x 600 dpi cannot be used.
  - Scan size / send size: Only auto can be used.
  - Two-sided original: Only one-sided original is enabled.
  - Image Orientation: Cannot be used. (Each cropped original is corrected to the orientation that is least skewed.)
  - Format: High compression and ultra-fine cannot be used.
  - Compression / compression format: Reduce Colours cannot be used.
  - One file per page: Cannot be set when the checkmark is enabled and the number is "1".
  - The following functions cannot be used at the same time as multicrop.
    Job Build, Slow Scan Mode, Mixed Size Original, Erase, Dual Page Scan, Book Divide, Card Shot, Blank Page Skip, File, Quick File, Preview, Business Card Scan, Image Crop
- When the Multicrop setting is cancelled, the following items retain the setting changes that occurred when Multicrop was enabled.
  Resolution, Scan Size, Send Size, 2-Sided Original, File Type, OCR, Compression Mode/Compression Ratio, Specified Pages per File
- Depending on the original, it may not be extracted to the file correctly.

SCANNING A BUSINESS CARD, READING THE TEXT STRING, CREATING A FILE, AND SENDING THE FILE (BUSINESS CARD SCAN)

(When OCR function is enabled in system settings)

You can scan a business card, extract the name and telephone number from the text string read by OCR, and create and send a vCard or other file.

- Business card scanning can be used, but only the image will be scanned and the business card information will not be scanned.
- This function can be used with Scan to E-mail, Scan to FTP, Scan to Network Folder, and Save to External Memory Device.
  The e-mail will be sent without being divided if System Settings - [Image Send Settings] → [Scan Settings] → [Condition Settings] → [If the send data exceeds maximum size, it will be sent in multiple files.] is enabled and [Maximum Size of Send Data (E-Mail)] is set.If the transmitted e-mail exceeds the limit, a send error occurs.

For the information that can be extracted and output from a scanned business card, refer to the table below.

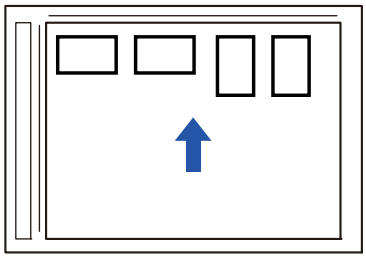
Item	Description
Name	The name is extracted.
Kana	When the language is set to Japanese, you can convert the name to kana.
Pinyin	When the language is set to Chinese, you can convert the name to pinyin.
Postal code	The postal code is extracted.
Address	The address is extracted.
Company/group name	The company/organization name is extracted.
Department	The department is extracted.
Job title	The position is extracted.
Telephone number	The telephone number is extracted. Up to five.
Fax number	The fax number is extracted. Up to five.
URL	The URL is extracted. Up to five.
E-mail address	The E-mail address is extracted.
Other	Other is used if none of the above apply.

1 Place the multiple business cards that you want to scan in the document feeder tray of the automatic document feeder or on the document glass.

AUTOMATIC DOCUMENT FEEDER (page 1-47)
DOCUMENT GLASS (page 1-51)

Cautions when placing business cards

- Up to 20 business cards can be placed at once.
- Separate the business cards by at least 5 mm.
- Available business card sizes are 45 x 85 mm to 110 x 110 mm.
- If the shape of a business card is not square or rectangular, the business card may not be cropped correctly.
- Place the business cards with the top side of the cards at the far side of the document glass as shown. If the cards are placed in the wrong orientation, it will not be possible to read the cards correctly.



Notes on loading business cards in the automatic document feeder

- Up to 150 business cards (or a maximum loading height of 38 mm) can be scanned at one time.
- Supported business card sizes range from 51 x 89 mm to 55 x 91 mm.
- If the business card is not square or rectangular in shape, the business card will misfeed.
- When scanning a business card, be sure to set the image orientation.

2 (When using the document glass) Keep the auto document feeder open, not closed.

If you scan the business cards with the auto document feeder closed, it will not be possible to detect the outlines of the business cards and scanning will fail. Always use this function with the auto document feeder open. If a light source such as an electric light shines onto the originals during scanning, cropping may not be successful. Adjust the angle of the automatic document feeder so that the light source does not affect the image.

Do not look directly at the light during scanning.

3 Tap the mode display and change to the base screen of the desired mode.

CHANGING MODES (page 2-10)

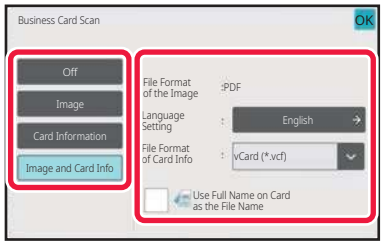
4 Specify the destination.

RETRIEVING A DESTINATION FROM AN ADDRESS BOOK (page 5-31)
VIEWING A LIST OF THE SELECTED DESTINATIONS (page 5-34)
USING A SEARCH NUMBER TO RETRIEVE A DESTINATION (page 5-35)
ENTERING AN ADDRESS MANUALLY (page 5-36)
SPECIFYING A NETWORK FOLDER (page 5-37)
RETRIEVING A DESTINATION FROM A GLOBAL ADDRESS BOOK (page 5-39)
USING A TRANSMISSION LOG TO RESEND (page 5-41)

5 Tap the [Others] key, and tap the [Business Card Scan] key.

When [Disabling of OCR] is set in the system settings, tap the [Business Card Scan] key and then a checkmark appears on the icon. After the settings are completed, tap the [Back] key.

6 Tap the [On] key, and change settings as needed.



When you have completed the settings, tap the OK key and then the [Back] key.

- This procedure cannot be used if [Disabling of OCR] is set in the system settings. Proceed to the next step.
- If original count is enabled, the number of scanned originals will appear during scanning.
- Change the language setting to match the language used on the business card. For the language settings, refer to "CHANGING FORMAT IN SCAN OR DATA ENTRY MODE (page 5-72)".
- To use the full name as the file name, enable [Use Full Name on Card as the File Name].
- To send the scanned image file together with the file format selected in [File Format], enable [Also Send Image].

To cancel the business card scan setting
Tap the [Off] key.

7 Tap the [Start] key to start scanning the originals.

When scanning is completed, place the next group of originals and tap the [Start] key.
Repeat the above step until you have scanned all originals, and then tap the [Read-End] key.
When transmission is completed, a beep sounds.
The image of the scanned business card is sent together with the VCard or CSV file set in File Format.

- **Restrictions when Business Card Scan is enabled**
  The following restrictions apply when Business Card Scan is enabled. Restricted items may change automatically in some cases.
  - Resolution: When [Image] is selected, except 600dpi can be used. When [Card Information] or [Image and Card Info] is selected, only 300 dpi and 400 dpi can be used.
  - Scan size / send size: Only auto can be used.
  - Two-sided original: When scanning from the automatic document feeder, if you select a setting other than [Card Information], 2-sided documents can be scanned. Otherwise, only 1-sided documents can be scanned.
  - Image Orientation: Cannot be used. (Each cropped original is corrected to the orientation that is least skewed.)
  - Format: High compression and ultra-fine cannot be used.
  - Compression / compression format: Reduce Colours cannot be used.
  - One file per page: Cannot be set when the checkmark is enabled and the number is "1".
  - The following functions cannot be used at the same time as multicrop.
    Job Build, Slow Scan Mode, Mixed Size Original, Erase, Dual Page Scan, Book Divide, Card Shot, Blank Page Skip, File, Quick File, Preview, Multicrop, Image Crop
- When the Business Card Scan setting is cancelled, the following items retain the setting changes that occurred when Business Card Scan was enabled.
  Resolution, Scan Size, Send Size, 2-Sided Original, File Type, OCR, Compression Mode/Compression Ratio, Specified Pages per File
- Depending on the business card, it may not be extracted to the file correctly.

File names

The user can assign any file name to a file.
When [Use Full Name on Card as the File Name] is enabled, the name on a scanned business card can be assigned as the file name.
If you do not set a file name, the machine will assign an automatically generated file name.

File name rules

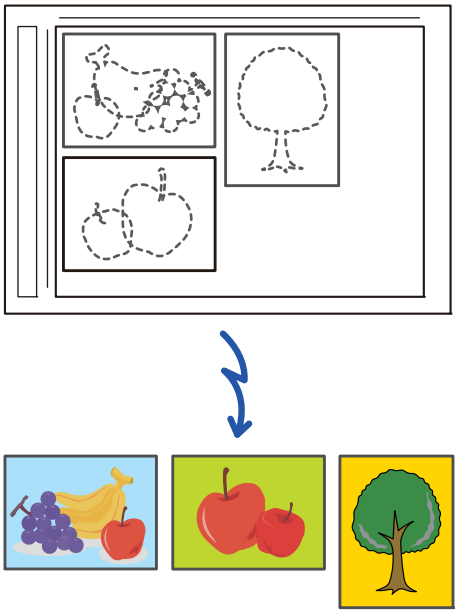
File names are assigned as follows in each setting.

Setting	File	File name	Description
User entry	vCard	User_0001.vcf User_0002.vcf	The name entered by the user ("User" in this case) is inserted at the beginning of the file name.
	CSV	User.csv	
	Scanned image	User_0001.jpg User_0002.jpg	
File name auto extraction	vCard	AAAAAA_0001.vcf AAAAAA_0002.vcf BBBBBB_0001.vcf Untitled_0001.vcf Untitled _0002.vcf	Example: The names read from business cards are "AAAAAA", "BBBBB" When there are cards with the same first and last name such as "AAAAAA", the number at the end is a serial number. If the name could not be read, the file name is "Untitled". If there are multiple untitled files, the number at the end is a serial number.
	CSV	AAAAAA_0001.csv	
	Scanned image	AAAAAA_0001.jpg AAAAAA_0002.jpg BBBBBB_0001.jpg Untitled _0001.jpg Untitled _0002.jpg	
Automatic generation	vCard	MXxxxx_yyyyyy_zzzzzz_0001.vcf MXxxxx_yyyyyy_zzzzzz_0002.vcf	"xxxx" is the model name,"yyyyyy" is the scan date, and "zzzzzz" is the scan time.
	CSV	MXxxxx_yyyyyy_zzzzzz_0001.csv	
	Scanned image	MXxxxx_yyyyyy_zzzzzz_0001.jpg MXxxxx_yyyyyy_zzzzzz_0002.jpg	

If the user sets a file name when file name auto extraction is enabled, the user's file name is given priority.

SCANNING MULTIPLE PHOTOS AT ONCE TO INDIVIDUAL FILES (Image Crop)

This function automatically scans photographs placed on the document glass to individual files.



This function can be used with Scan to E-mail, Scan to FTP, Scan to Network Folder, and Save to External Memory Device.
Settings (administrator) -"Image Send Settings"→"Scan Settings"→"Condition Settings"→"If the send data exceeds maximum size, it will be sent in multiple files." is not applied.
If the transmitted e-mail exceeds the limit, a send error will occur.

1 Place the multiple originals that you want to scan on the document glass.

DOCUMENT GLASS (page 1-51)

Cautions when placing the originals

- Up to 50 originals can be placed at once.
- Separate the originals by at least 5 mm.
- Available originals sizes are 40 to 297 mm in height and 40 to 432 mm in width.
- If the shape of an original is not square or rectangular, the original may not be cropped correctly.
- The top and bottom of each original cannot be distinguished automatically, so take care to orient the originals appropriately.

2 Close the automatic document feeder.

The scanning method is different from multi-crop. Close the automatic document feeder.

3 Tap the mode display and change to the home screen of the desired mode.

CHANGING MODES (page 2-10)

4 Specify the destination.

RETRIEVING A DESTINATION FROM AN ADDRESS BOOK (page 5-31)
VIEWING A LIST OF THE SELECTED DESTINATIONS (page 5-34)
USING A SEARCH NUMBER TO RETRIEVE A DESTINATION (page 5-35)
ENTERING AN ADDRESS MANUALLY (page 5-36)
SPECIFYING A NETWORK FOLDER (page 5-37)
RETRIEVING A DESTINATION FROM A GLOBAL ADDRESS BOOK (page 5-39)
USING A TRANSMISSION LOG TO RESEND (page 5-41)

5 Tap the [Others] key, and tap the [Image Crop] key.

A checkmark appears on the icon. After the settings are completed, tap the [Back] key.

When original count is enabled, the number of scanned originals will appear during scanning.

To cancel the image crop setting
Tap the [Image Crop] key to remove the checkmark.

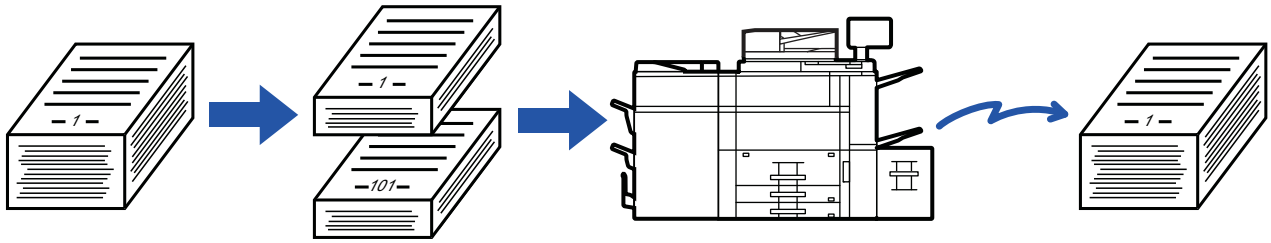
6 Tap the [Start] key to start scanning the originals.

When scanning is completed, place the next group of originals and tap the [Start] key.
Repeat the above step until you have scanned all originals, and then tap the [Read-End] key.
When transmission is completed, a beep sounds.

- Restrictions when image crop is enabled
  The following restrictions apply when image crop is enabled. Restricted items may change automatically in some cases.
  - Scan size / send size: Only auto can be used.
  - Two-sided original: Only one-sided original is enabled.
  - Image Orientation: Cannot be used. (Each cropped original is corrected to the orientation that is least skewed.)
  - Format: High compression and ultra-fine cannot be used.
  - Compression / compression format: Reduce Colours cannot be used.
  - One file per page: Cannot be set when the checkmark is enabled and the number is "1".
  - The following functions cannot be used at the same time as image crop.
    Job Build, Slow Scan Mode, Mixed Size Original, Erase, Dual Page Scan, Book Divide, Card Shot, Blank Page Skip, File, Quick File, Preview, Multicrop Business Card Scan
- When the image crop setting is cancelled, the following items retain the setting changes that occurred when image crop was enabled.
  Resolution, Scan Size, Send Size, 2-Sided Original, File Type, OCR, Compression Mode/Compression Ratio, Specified Pages per File
- Depending on the photo, it may not be extracted to the file correctly.

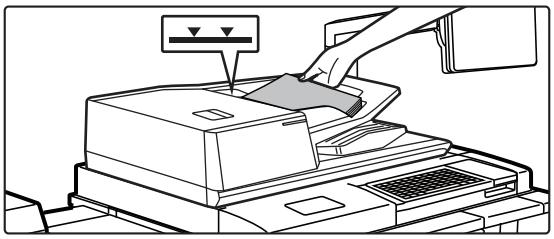
SCANNING MANY ORIGINALS AT ONCE (JOB BUILD)

This function lets you separate an original consisting of numerous pages into sets, scan each set using the automatic document feeder, and transmit the pages in a single transmission.
Use this function when there are more original pages than can be placed at once in the automatic document feeder.
When scanning originals that are separated into sets, scan the set that has the first page first.
The settings that you select for the first set can be used for all remaining sets.



- To change all original settings, configure before scanning the original.
- Up to 9999 pages can be scanned.
  Note that when the memory is being used for other jobs, fewer pages can be scanned.
- If the memory becomes full during scanning, a message will appear and the transmission will be cancelled.
- The scan settings can be changed for each set of originals.
- Job build is not possible when "Settings (administrator)" - [System Settings] → [Common Settings] → [Device Control] → [Condition Settings] or [Enable/Disable Settings] → [Disabling of Document Feeder] is enabled.

1



Place originals in the automatic document feeder.

Insert the originals all the way into the document feeder tray.
Originals can be stacked up to the indicator line.
AUTOMATIC DOCUMENT FEEDER (page 1-47)

2

Tap the mode display to switch to the initial screen of each mode.

CHANGING MODES (page 2-10)

3 Specify the destination.

RETRIEVING A DESTINATION FROM AN ADDRESS BOOK (page 5-31)
VIEWING A LIST OF THE SELECTED DESTINATIONS (page 5-34)
USING A SEARCH NUMBER TO RETRIEVE A DESTINATION (page 5-35)
ENTERING AN ADDRESS MANUALLY (page 5-36)
SPECIFYING A NETWORK FOLDER (page 5-37)
RETRIEVING A DESTINATION FROM A GLOBAL ADDRESS BOOK (page 5-39)
USING A TRANSMISSION LOG TO RESEND (page 5-41)

4 Tap the [Job Build] key.

A checkmark appears on the icon.

If you are performing Scan to E-mail, tap the [Others] key and then tap the [Job Build] key.

To cancel the job build setting:
Tap the [Job Build] key to uncheck it.

5 Change settings as needed.

6 Tap the [Start] key to scan the first original page.

7 Place the next set of originals and tap the [Start] key.

Repeat until all originals have been scanned.

- If needed, tap [Change Setting] before tapping the [Start] key, and change the original scan settings and send settings for the next original. The setting changes will be applied to the next job.
- If you tap the [Preview] key, you cannot scan additional pages.

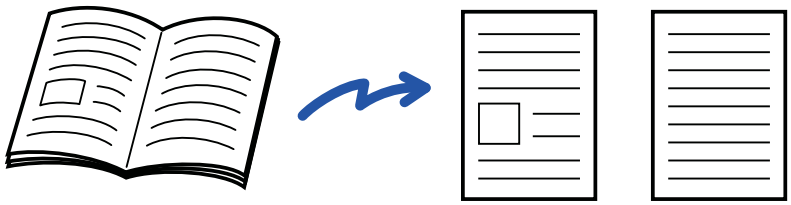
To cancel scanning:
Tap the [CA] key. All the settings including scanned data will be cleared.

8 Tap the [Read-End] key.

SCANNING AND SENDING AN ORIGINAL AS SEPARATE PAGES

SCANNING AN ORIGINAL AS TWO SEPARATE PAGES (DUAL PAGE SCAN)

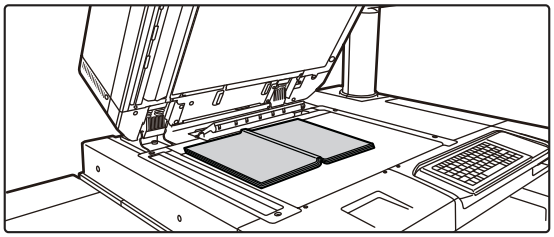
The left and right sides of an original are scanned as two separate pages. This function is useful when you wish to successively scan each page of a book or other bound document.
When using dual page scan, the original must be placed on the document glass.

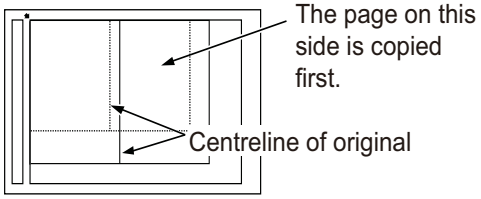


Original scan size	Transmitted image
A3 (11" x 17") x 1 page	A4 (8-1/2" x 11") x 2 pages

- This function is available when the original size setting is set to [Auto].
- Note that "Centre Erase" and "Edge+Centre Erase" cannot be used.

1





Place the original on the document glass.

DOCUMENT GLASS (page 1-51)

2

Tap the mode display to switch to the initial screen of each mode.

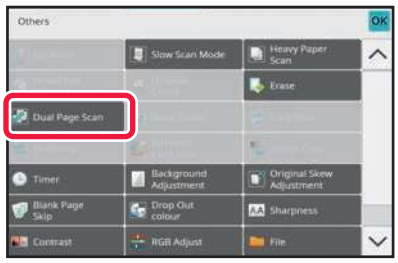
CHANGING MODES (page 2-10)

3

Specify the destination.

RETRIEVING A DESTINATION FROM AN ADDRESS BOOK (page 5-31)
VIEWING A LIST OF THE SELECTED DESTINATIONS (page 5-34)
USING A SEARCH NUMBER TO RETRIEVE A DESTINATION (page 5-35)
ENTERING AN ADDRESS MANUALLY (page 5-36)
SPECIFYING A NETWORK FOLDER (page 5-37)
RETRIEVING A DESTINATION FROM A GLOBAL ADDRESS BOOK (page 5-39)
USING A TRANSMISSION LOG TO RESEND (page 5-41)

4



Tap the [Others] key, and tap the [Dual Page Scan] key.

A checkmark appears on the icon.
After the settings are completed, tap the [Back] key.

To cancel the dual page scan setting
Tap the [Dual Page Scan] key to uncheck it.

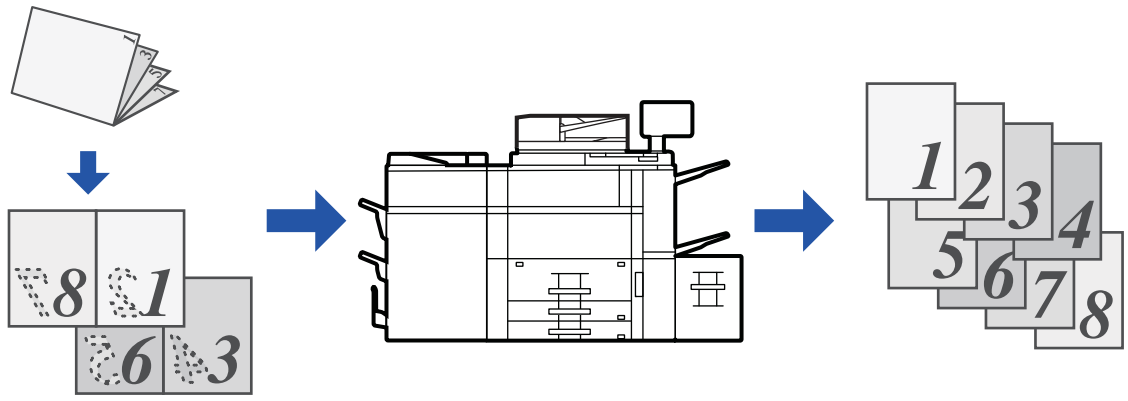
5

Tap the [Start] key to start scanning of the original.

When scanning finishes, place the next original and tap the [Start] key.
Repeat until all pages have been scanned and then tap the [Read-End] key.
A beep will sound to indicate that transmission has ended.

SPLITTING A PAMPHLET BY PAGE AND TRANSMITTING THE PAGES SUCCESSIVELY (BOOK DIVIDE)

The opened pages of a saddle-stitch pamphlet are split by page according to actual page order before transmission. When using this function, you do not need to sort the original pages to be sent.



This function can be enabled when the original size setting is set to [Auto].

- The document glass is not available for this function.
- Book Divide is not possible when "Settings (administrator)" - [System Settings] → [Common Settings] → [Device Control] → [Condition Settings] or [Enable/Disable Settings] → [Disabling of Document Feeder] is enabled.

1 Place the original in the document feeder tray of the automatic document feeder.

AUTOMATIC DOCUMENT FEEDER (page 1-47)

2 Tap the mode display to switch to the initial screen of each mode.

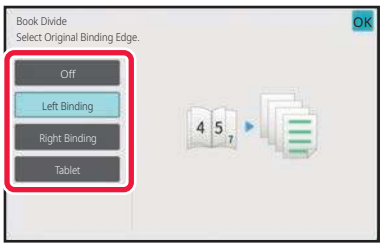
CHANGING MODES (page 2-10)

3 Specify the destination.

RETRIEVING A DESTINATION FROM AN ADDRESS BOOK (page 5-31)
VIEWING A LIST OF THE SELECTED DESTINATIONS (page 5-34)
USING A SEARCH NUMBER TO RETRIEVE A DESTINATION (page 5-35)
ENTERING AN ADDRESS MANUALLY (page 5-36)
SPECIFYING A NETWORK FOLDER (page 5-37)
RETRIEVING A DESTINATION FROM A GLOBAL ADDRESS BOOK (page 5-39)
USING A TRANSMISSION LOG TO RESEND (page 5-41)

4 Tap the [Others] key, and tap the [Book Divide] key.

5



Select the binding edge of the pamphlet original.

After the settings are completed, tap OK and [Back] keys in sequence.

Check the preview image displayed in the screen, and make sure that the binding edge is correct.

To cancel the Book Divide setting:
Tap the [Off] key.

6

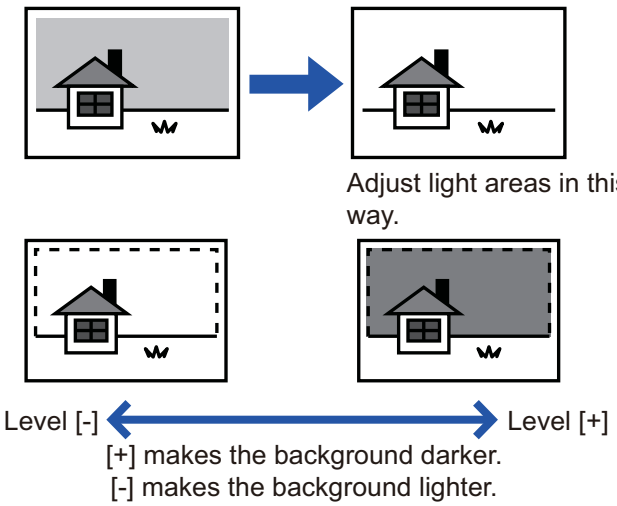
Tap the [Start] key to start scanning of the original.

A beep will sound to indicate that scanning and transmission have ended.

ADJUSTING COLOURS AND SHADING

ADJUSTING THE BACKGROUND BY MAKING LIGHT AREAS OF THE ORIGINAL DARKER OR LIGHTER (BACKGROUND ADJUSTMENT)

You can adjust the background by making light areas of the original darker or lighter.



1 **Place the original.**

Place the original in the document feeder tray of the automatic document feeder, or on the document glass.
AUTOMATIC DOCUMENT FEEDER (page 1-47)
DOCUMENT GLASS (page 1-51)

2 **Tap the mode display to switch to the initial screen of each mode.**

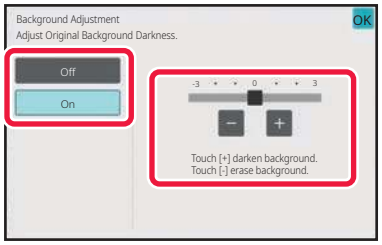
CHANGING MODES (page 2-10)

3 **Specify the destination.**

RETRIEVING A DESTINATION FROM AN ADDRESS BOOK (page 5-31)
VIEWING A LIST OF THE SELECTED DESTINATIONS (page 5-34)
USING A SEARCH NUMBER TO RETRIEVE A DESTINATION (page 5-35)
ENTERING AN ADDRESS MANUALLY (page 5-36)
SPECIFYING A NETWORK FOLDER (page 5-37)
RETRIEVING A DESTINATION FROM A GLOBAL ADDRESS BOOK (page 5-39)
USING A TRANSMISSION LOG TO RESEND (page 5-41)

4 **Tap the [Others] key, and tap the [Background Adjustment] key.**

5



Tap [−] [+] or slide the slider to adjust the range to be suppressed.

After the settings are completed, tap OK and [Back] key in sequence.

To cancel the background adjustment setting:
Tap the [Off] key.

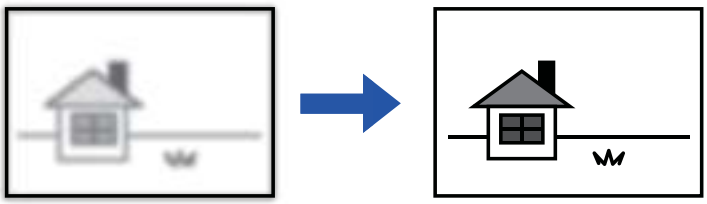
6

Tap the [Start] key to start scanning of the original.

- If you inserted the original pages in the document feeder tray, all pages are scanned.
  A beep will sound to indicate that scanning and transmission have ended.
- When you place the original on the document glass, scan each page one at a time.
  When scanning finishes, place the next original and tap the [Start] key.
  A beep will sound to indicate that transmission has ended.

- You can tap the [Preview] key to check a preview of the image before sending an image. For more information, see "CHECKING THE IMAGE TO BE TRANSMITTED (page 5-81)". However, settings for this function cannot be changed in the preview screen.
- When the colour mode setting is [Mono2], the background adjustment function will not operate.

ADDING CONTRAST TO THE SCANNED ORIGINAL BEFORE TRANSMISSION (CONTRAST)



1 Place the original.

Place the original in the document feeder tray of the automatic document feeder, or on the document glass.

AUTOMATIC DOCUMENT FEEDER (page 1-47)
DOCUMENT GLASS (page 1-51)

2 Tap the mode display to switch to the initial screen of each mode.

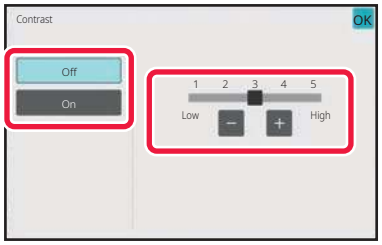
CHANGING MODES (page 2-10)

3 Specify the destination.

RETRIEVING A DESTINATION FROM AN ADDRESS BOOK (page 5-31)
VIEWING A LIST OF THE SELECTED DESTINATIONS (page 5-34)
USING A SEARCH NUMBER TO RETRIEVE A DESTINATION (page 5-35)
ENTERING AN ADDRESS MANUALLY (page 5-36)
SPECIFYING A NETWORK FOLDER (page 5-37)
RETRIEVING A DESTINATION FROM A GLOBAL ADDRESS BOOK (page 5-39)
USING A TRANSMISSION LOG TO RESEND (page 5-41)

4 Tap the [Others] key, and tap the [Contrast] key.

5



Tap − + or slide the slider to adjust the contrast level.

After the settings are completed, tap OK and [Back] keys in sequence.

To cancel the contrast settings:
Tap the [Off] key.

6

Tap the [Start] key to start scanning of the original.

- If you inserted the original pages in the document feeder tray, all pages are scanned.
  A beep will sound to indicate that scanning and transmission have ended.
- When you place the original on the document glass, scan each page one at a time.
  When scanning finishes, place the next original and tap the [Start] key. Repeat the procedure until all pages have been scanned and then tap the [Read-End] key.
  A beep will sound to indicate that scanning and transmission have ended.

You can tap the [Preview] key to check a preview of the image before sending an image. For more information, see "CHECKING THE IMAGE TO BE TRANSMITTED (page 5-81)". However, settings for this function cannot be changed in the preview screen.

ENHANCING THE OUTLINE OF THE SCANNED ORIGINAL BEFORE TRANSMISSION (SHARPNESS)

1 Place the original.

Place the original in the document feeder tray of the automatic document feeder, or on the document glass.

AUTOMATIC DOCUMENT FEEDER (page 1-47)
DOCUMENT GLASS (page 1-51)

2 Tap the mode display to switch to the initial screen of each mode.

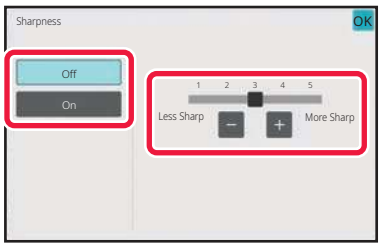
CHANGING MODES (page 2-10)

3 Specify the destination.

RETRIEVING A DESTINATION FROM AN ADDRESS BOOK (page 5-31)
VIEWING A LIST OF THE SELECTED DESTINATIONS (page 5-34)
USING A SEARCH NUMBER TO RETRIEVE A DESTINATION (page 5-35)
ENTERING AN ADDRESS MANUALLY (page 5-36)
SPECIFYING A NETWORK FOLDER (page 5-37)
RETRIEVING A DESTINATION FROM A GLOBAL ADDRESS BOOK (page 5-39)
USING A TRANSMISSION LOG TO RESEND (page 5-41)

4 Tap the [Others] key, and tap the [Sharpness] key.

5



Tap − + or slide the slider to adjust the sharpness.

After the settings are completed, tap OK and [Back] keys in sequence.

To cancel the sharpness setting:
Tap the [Off] key.

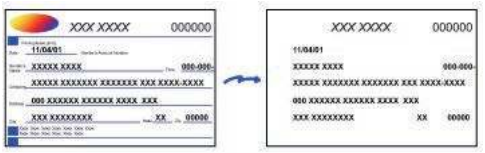
6

Tap the [Start] key to start scanning of the original.

- If you inserted the original pages in the document feeder tray, all pages are scanned.
  A beep will sound to indicate that scanning and transmission have ended.
- When you place the original on the document glass, scan each page one at a time.
  When scanning finishes, place the next original and tap the [Start] key. Repeat the procedure until all pages have been scanned and then tap the [Read-End] key.
  A beep will sound to indicate that scanning and transmission have ended.

You can tap the [Preview] key to check a preview of the image before sending an image. For more information, see "CHECKING THE IMAGE TO BE TRANSMITTED (page 5-81)". However, settings for this function cannot be changed in the preview screen.

REMOVING CHROMATIC COLOURS FROM THE SCANNED ORIGINAL BEFORE TRANSMISSION (DROP OUT COLOUR)



1 Place the original.

Place the original in the document feeder tray of the automatic document feeder, or on the document glass.

AUTOMATIC DOCUMENT FEEDER (page 1-47)
DOCUMENT GLASS (page 1-51)

2 Tap the mode display to switch to the initial screen of each mode.

CHANGING MODES (page 2-10)

3 Specify the destination.

RETRIEVING A DESTINATION FROM AN ADDRESS BOOK (page 5-31)
VIEWING A LIST OF THE SELECTED DESTINATIONS (page 5-34)
USING A SEARCH NUMBER TO RETRIEVE A DESTINATION (page 5-35)
ENTERING AN ADDRESS MANUALLY (page 5-36)
SPECIFYING A NETWORK FOLDER (page 5-37)
RETRIEVING A DESTINATION FROM A GLOBAL ADDRESS BOOK (page 5-39)
USING A TRANSMISSION LOG TO RESEND (page 5-41)

4 Tap the [Others] key, and then tap the [Drop Out colour] key.

A checkmark appears on the icon.
After the settings are completed, tap the [Back] key.

To cancel the drop out colour setting
Tap the [Drop Out colour] key to uncheck it.

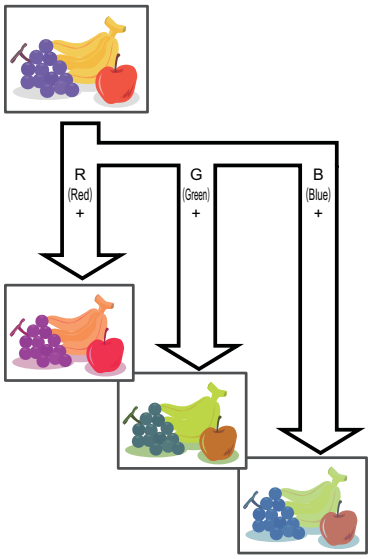
5 Tap the [Start] key to start scanning of the original.

- If you inserted the original pages in the document feeder tray, all pages are scanned.
  A beep will sound to indicate that scanning and transmission have ended.
- When you place the original on the document glass, scan each page one at a time.
  When scanning finishes, place the next original and tap the [Start] key. Repeat the procedure until all pages have been scanned and then tap the [Read-End] key.
  A beep will sound to indicate that scanning and transmission have ended.

You can tap the [Preview] key to check a preview of the image before sending an image. For more information, see "CHECKING THE IMAGE TO BE TRANSMITTED (page 5-81)".
Tap the [Change Setting] key in the scan-end confirmation screen to change the exposure, resolution, scan size, and send size. (However, when scanning each even-numbered page of the original, only the exposure can be changed.)

ADJUSTING RED/GREEN/BLUE (RGB Adjust)

This function heightens or lightens any one of the three colour components R (red), G (green), and B (blue).



1 Place the original.

Place the original in the document feeder tray of the automatic document feeder, or on the document glass.

AUTOMATIC DOCUMENT FEEDER (page 1-47)
DOCUMENT GLASS (page 1-51)

2 Tap the mode display to switch to the initial screen of each mode.

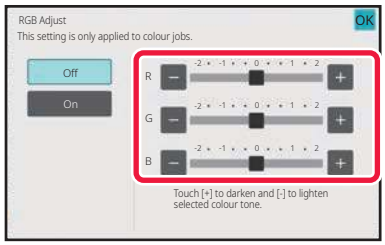
CHANGING MODES (page 2-10)

3 Specify the destination.

RETRIEVING A DESTINATION FROM AN ADDRESS BOOK (page 5-31)
VIEWING A LIST OF THE SELECTED DESTINATIONS (page 5-34)
USING A SEARCH NUMBER TO RETRIEVE A DESTINATION (page 5-35)
ENTERING AN ADDRESS MANUALLY (page 5-36)
SPECIFYING A NETWORK FOLDER (page 5-37)
RETRIEVING A DESTINATION FROM A GLOBAL ADDRESS BOOK (page 5-39)
USING A TRANSMISSION LOG TO RESEND (page 5-41)

4 Tap the [Others] key, and tap the [RGB Adjust] key.

5



Tap − + of the colour you want to adjust or slide the slider to adjust the colouring.

After the settings are completed, tap OK and [Back] keys in sequence.

To cancel the RGB Adjust setting:
Tap the [Off] key.

6

Tap the [Start] key to start scanning of the original.

- If you inserted the original pages in the document feeder tray, all pages are scanned.
  A beep will sound to indicate that scanning and transmission have ended.
- When you place the original on the document glass, scan each page one at a time.
  When scanning finishes, place the next original and tap the [Start] key. Repeat the procedure until all pages have been scanned and then tap the [Read-End] key.
  A beep will sound to indicate that scanning and transmission have ended.

You can tap the [Preview] key to check a preview of the image before sending an image. For more information, see "CHECKING THE IMAGE TO BE TRANSMITTED (page 5-81)".
Tap the [Change Setting] key in the scan-end confirmation screen to change the exposure, resolution, scan size, and send size. (However, when scanning each even-numbered page of the original, only the exposure can be changed.)

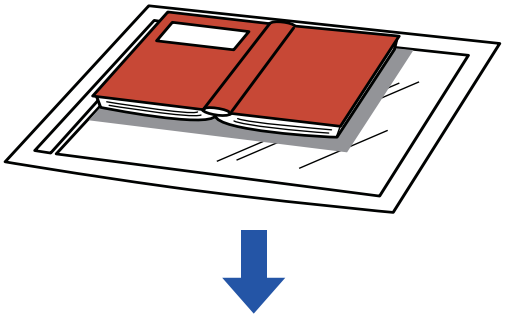
SCANNING ORIGINALS

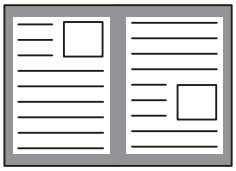
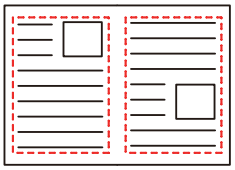
ERASING PERIPHERAL SHADOWS ON THE IMAGE (ERASE)

When scanning thick originals or books, erase any peripheral shadows that may be produced on the image.

Scanning a thick book

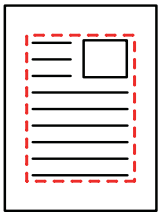
When a bound document is scanned, shadows appear in the peripheral areas and around the binding portion of the scanned image.



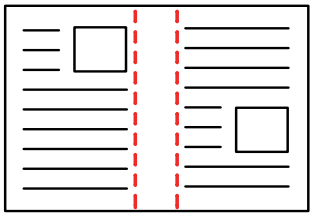
Not using the erase function	Using the erase function
	
Shadows appear in the image.	No shadows appear.

Erase modes

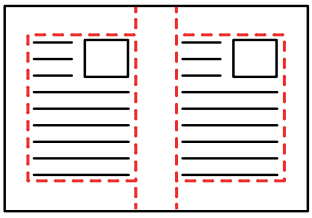
Outer Frame Erase



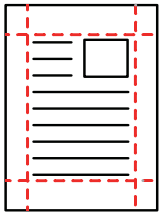
Centre Erase



Edge + Centre Erase



Side Erase



- This function erases the parts of the image where shadows tend to form, but does not detect shadows and erase only the shadows.
- If a ratio setting is used in combination with an erase setting, the erase width will change according to the selected ratio. For example, if you set an erase width of 1/2" (10 mm) and reduce the image to 70% before scanning it, the erase width will be reduced to 3/8" (7 mm).
- When the erase setting is selected, the image orientation will be forcibly portrait.

To change the default erase width setting:
In "Settings (administrator)", select [System Settings] → [Image Send Settings] → [Common Settings] → [Condition Settings] → [Erase Width Adjustment].
The width can be set from 0" to 1" (0 mm to 20 mm). The factory default setting is 1/2" (10 mm). The setting changed here will apply to [System Settings] → [Copy Settings] → [Condition Settings] → [Erase Width Adjustment] in "Settings".

1 Place the original.

Place the original in the document feeder tray of the automatic document feeder, or on the document glass.
AUTOMATIC DOCUMENT FEEDER (page 1-47)
DOCUMENT GLASS (page 1-51)

2 **Tap the mode display to switch to the initial screen of each mode.**

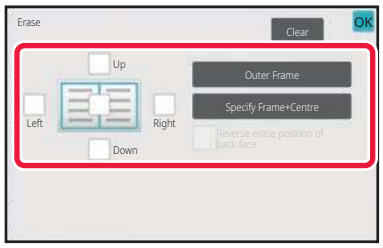
CHANGING MODES (page 2-10)

3 **Specify the destination.**

RETRIEVING A DESTINATION FROM AN ADDRESS BOOK (page 5-31)
VIEWING A LIST OF THE SELECTED DESTINATIONS (page 5-34)
USING A SEARCH NUMBER TO RETRIEVE A DESTINATION (page 5-35)
ENTERING AN ADDRESS MANUALLY (page 5-36)
SPECIFYING A NETWORK FOLDER (page 5-37)
RETRIEVING A DESTINATION FROM A GLOBAL ADDRESS BOOK (page 5-39)
USING A TRANSMISSION LOG TO RESEND (page 5-41)

4 **Tap the [Others] key, and tap the [Erase] key.**

5



Tap the checkbox of the edge that you wish to erase, and specify the erase position.

Check that the tapped checkbox is set to ☑.
If the [Outer Frame] key is tapped, the [Up], [Down], [Left],and [Right] checkboxes are set to ☑.
If the [Specify Frame+Centre] key is tapped, all the checkboxes are set to ☑.

Specify the erase edge on the reverse side when erasing edges of one to three sides of Up, Down, Left, and Right on the front side to scan a 2-sided original.

- If the [Reverse Erase Position of The Back Face] checkbox is set to ☑, the edge in the position opposite to the erased edge on the front side will be erased.
- If the [Reverse Erase Position of The Back Face] checkbox is set to ☐, the edge in the same position as on the front side will be erased.
- [Reverse Erase Position of The Back Face] is not possible when "Settings (administrator)" - [System Settings] → [Common Settings] → [Device Control] → [Condition Settings] or [Enable/Disable Settings] → [Disabling of Document Feeder] is enabled.

6

Specify the erase width.

After the settings are completed, tap OK and [Back] keys in sequence.

- Tap the numeric value display indicating the margin shift area on the front side or reverse side, and enter the area using the numeric keys.
- To quickly set the area, first specify a value close to the desired value by the numeric keys, then adjust it with − +.

To cancel the erase setting:
Tap the [Clear] key.

7

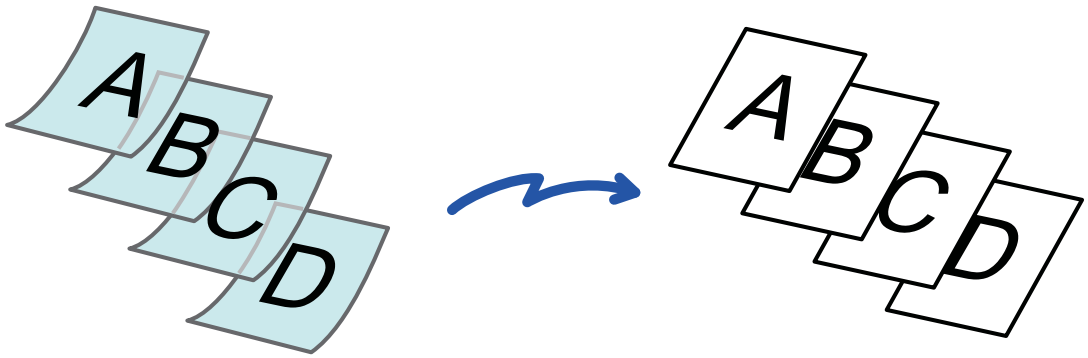
Tap the [Start] key to start scanning of the original.

- If you inserted the original pages in the document feeder tray, all pages are scanned.
  A beep will sound to indicate that scanning and transmission have ended.
- When you place the original on the document glass, scan each page one at a time.
  When scanning finishes, place the next original and tap the [Start] key.
  Repeat until all pages have been scanned and then tap the [Read-End] key.
  A beep will sound to indicate that transmission has ended.

You can tap the [Preview] key to check a preview of the image before sending an image. For more information, see "CHECKING THE IMAGE TO BE TRANSMITTED (page 5-81)".

SCANNING A THIN ORIGINAL (SLOW SCAN MODE)

Use this function when you wish to scan thin originals using the automatic document feeder. This function helps prevent thin originals from misfeeding.



Slow scan mode is not possible when "Settings (administrator)" - [System Settings] → [Common Settings] → [Device Control] → [Condition Settings] or [Enable/Disable Settings] → [Disabling of Document Feeder] is enabled.

1 Place the original in the document feeder tray of the automatic document feeder.

Adjust the original guides slowly.

AUTOMATIC DOCUMENT FEEDER (page 1-47)

If the originals are inserted with too much force, they may crumple and misfeed.

2 Tap the mode display to switch to the initial screen of each mode.

CHANGING MODES (page 2-10)

3 Specify the destination.

RETRIEVING A DESTINATION FROM AN ADDRESS BOOK (page 5-31)
VIEWING A LIST OF THE SELECTED DESTINATIONS (page 5-34)
USING A SEARCH NUMBER TO RETRIEVE A DESTINATION (page 5-35)
ENTERING AN ADDRESS MANUALLY (page 5-36)
SPECIFYING A NETWORK FOLDER (page 5-37)
RETRIEVING A DESTINATION FROM A GLOBAL ADDRESS BOOK (page 5-39)
USING A TRANSMISSION LOG TO RESEND (page 5-41)

4 Tap the [Others] key, and tap the [Slow Scan Mode] key.

A checkmark appears on the icon.
After the settings are completed, tap the [Back] key.

To cancel the slow scan Mode setting
Tap the [Slow Scan Mode] key to uncheck it.

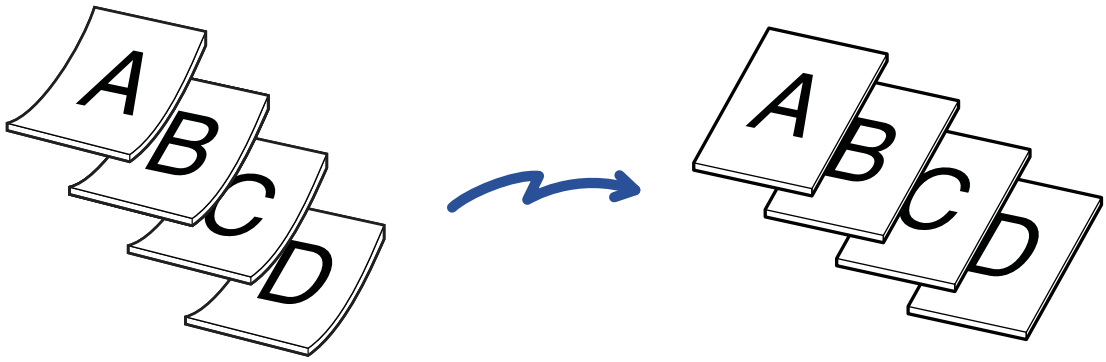
5 Tap the [Start] key to start scanning of the original.

A beep will sound to indicate that scanning and transmission have ended.

For more information, see "CHECKING THE IMAGE TO BE TRANSMITTED (page 5-81)". However, settings for this function cannot be changed in the preview screen.

SCANNING A HEAVY ORIGINAL (HEAVY PAPER SCAN)

Use this function when you wish to scan heavy originals using the automatic document feeder. This function helps prevent heavy originals from misfeeding.



Heavy paper scan is not possible when "Settings (administrator)" - [System Settings] → [Common Settings] → [Device Control] → [Condition Settings] or [Enable/Disable Settings] → [Disabling of Document Feeder] is enabled.

1 Place the original in the document feeder tray of the automatic document feeder.

Adjust the original guides slowly.

AUTOMATIC DOCUMENT FEEDER (page 1-47)

If the originals are inserted with too much force, they may crumple and misfeed.

2 Tap the mode display to switch to the initial screen of each mode.

CHANGING MODES (page 2-10)

3 Specify the destination.

RETRIEVING A DESTINATION FROM AN ADDRESS BOOK (page 5-31)
VIEWING A LIST OF THE SELECTED DESTINATIONS (page 5-34)
USING A SEARCH NUMBER TO RETRIEVE A DESTINATION (page 5-35)
ENTERING AN ADDRESS MANUALLY (page 5-36)
SPECIFYING A NETWORK FOLDER (page 5-37)
RETRIEVING A DESTINATION FROM A GLOBAL ADDRESS BOOK (page 5-39)
USING A TRANSMISSION LOG TO RESEND (page 5-41)

4 Tap the [Others] key, and tap the [Heavy Paper Scan] key.

A checkmark appears on the icon.
After the settings are completed, tap the [Back] key.

To cancel the Heavy Paper Scan setting
Tap the [Heavy Paper Scan] key to uncheck it.

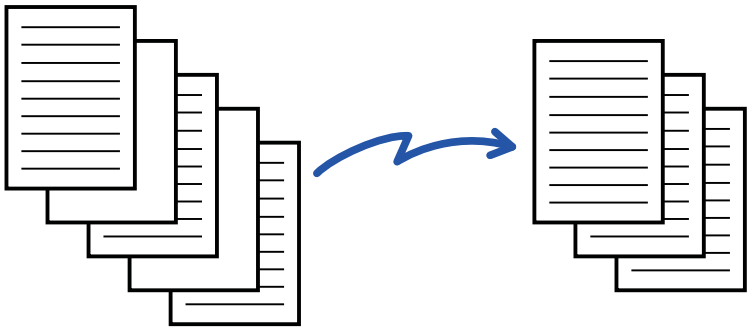
5 Tap the [Start] key to start scanning of the original.

A beep will sound to indicate that scanning and transmission have ended.

For more information, see "CHECKING THE IMAGE TO BE TRANSMITTED (page 5-81)". However, settings for this function cannot be changed in the preview screen.

ELIMINATING BLANK PAGES FROM A TRANSMISSION (BLANK PAGE SKIP)

If the scanned original contains blank pages, this function skips them to send only non-blank pages.
The machine detects blank pages, enabling you to skip useless blank sheets without checking an original.



- If an original of which one side is blank is scanned, blank pages are skipped for 2-sided sending.
- Depending on the original, some pages that are not blank may be detected as blank pages and thus not being sent, and some pages that are blank may not be detected as blank and thus sent.

To display the blank page skip confirmation message:
Select [System Settings] → [Common Settings] → [Device Control] → [Condition Settings] → [Display Blank Page Skip Confirmation Message].

1 Place the original.

Place the original in the document feeder tray of the automatic document feeder, or on the document glass.
AUTOMATIC DOCUMENT FEEDER (page 1-47)
DOCUMENT GLASS (page 1-51)

2 Tap the mode display to switch to the initial screen of each mode.

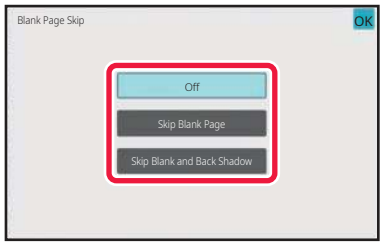
CHANGING MODES (page 2-10)

3 Specify the destination.

RETRIEVING A DESTINATION FROM AN ADDRESS BOOK (page 5-31)
VIEWING A LIST OF THE SELECTED DESTINATIONS (page 5-34)
USING A SEARCH NUMBER TO RETRIEVE A DESTINATION (page 5-35)
ENTERING AN ADDRESS MANUALLY (page 5-36)
SPECIFYING A NETWORK FOLDER (page 5-37)
RETRIEVING A DESTINATION FROM A GLOBAL ADDRESS BOOK (page 5-39)
USING A TRANSMISSION LOG TO RESEND (page 5-41)

4 Tap the [Others] key, and tap the [Blank Page Skip] key.

5



Tap the [Skip Blank Page] or [Skip Blank and Back Shadow] key.

After the settings are completed, tap OK and [Back] keys in sequence.

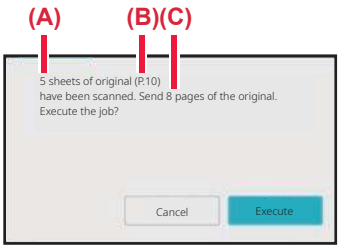
To cancel the Blank Page Skip setting:
Tap the [Off] key.

6

Tap the [Start] key to start scanning of the original.

A beep will sound to indicate that scanning has ended.

7



When scanning ends, check the number of original sheets and the number of sheets to be sent and tap the [OK] key to start transmission.

- When Job Build mode is used, the confirmation message will appear after the [Start] key is tapped.
- On the confirmation screen, the number of scanned original sheets appears in (A), the number of scanned sides in (B), and the number of sheets to be sent excluding blank pages in (C).
  For example, if five original sheets that include two blank pages are scanned by duplex scanning, (A) will show "5", (B) will show "10", and (C) will show "8".

If this step is not performed within one minute after the above confirmation screen appears, the scanned image and settings will be cleared and the base screen will reappear.
Scanning will not be completed automatically and the image will not be reserved for transmission.

CHECKING THE NUMBER OF SCANNED ORIGINAL SHEETS BEFORE TRANSMISSION (ORIGINAL COUNT)

Count the number of scanned original sheets and display the count before transmission.
Checking the number of scanned original sheets before transmission helps prevent transmission mistakes.

- The count result is displayed with the number of scanned original sheets, not the number of scanned original pages. For example, when a 2-sided original is transmitted, the number "1" will appear to indicate that one original sheet is transmitted, not "2" to indicate the front-side page and the reverse side page.
- When a broadcast transmission is performed, if the original count function is selected in any of the modes, the function will operate for all destinations.
- The setting should be enabled separately for each mode.

1 Place originals in the automatic document feeder.

AUTOMATIC DOCUMENT FEEDER (page 1-47)

2 Tap the mode display to switch to the initial screen of each mode.

CHANGING MODES (page 2-10)

3 Specify the destination.

RETRIEVING A DESTINATION FROM AN ADDRESS BOOK (page 5-31)
VIEWING A LIST OF THE SELECTED DESTINATIONS (page 5-34)
USING A SEARCH NUMBER TO RETRIEVE A DESTINATION (page 5-35)
ENTERING AN ADDRESS MANUALLY (page 5-36)
SPECIFYING A NETWORK FOLDER (page 5-37)
RETRIEVING A DESTINATION FROM A GLOBAL ADDRESS BOOK (page 5-39)
USING A TRANSMISSION LOG TO RESEND (page 5-41)

4 Tap the [Others] key, and tap the [Original Count] key.

A checkmark appears on the icon.
After the settings are completed, tap the [Back] key.

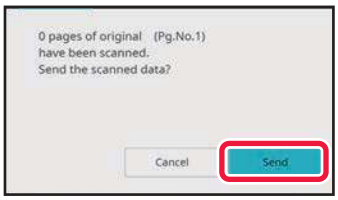
To cancel the original count setting:
Tap the [Original Count] key to uncheck it.

5 Tap the [Start] key to start scanning of the original.

A beep will sound to indicate that scanning has ended.

For more information, see "CHECKING THE IMAGE TO BE TRANSMITTED (page 5-81)". However, settings for this function cannot be changed in the preview screen.

6



Check the number of original sheets.

The number that is displayed is the number of scanned original sheets, not the number of scanned original pages. For example, when 2-sided copying is performed using one original, the number "1" will appear to indicate that one original sheet was scanned, not "2" to indicate the front-side page and the reverse side page.

7

Tap the [Send] key to start transmission.

If this function is combined with [Job Build], the count result is displayed after the [Read-End] key has been tapped.
If this step is not performed within one minute after the above confirmation screen appears, the scanned image and settings will be cleared and the base screen will reappear. Scanning will not be completed automatically and the image will not be reserved for transmission.

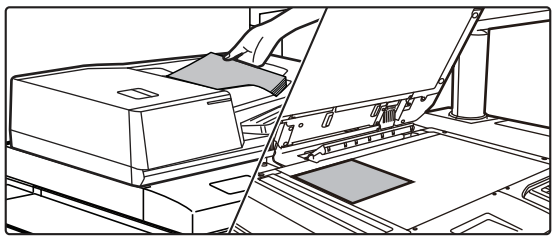
If the displayed number of original sheets is different from the actual number of sheets:
Tap the [Cancel] key and then tap the [OK] key in the message screen to clear all scanned data. Scan settings and destination settings will not be cleared. Insert the original sheets in the document feeder tray again and tap the [Start] key to re-scan.

AUTOMATICALLY ADJUST SKEWED SCAN DATA (Original Skew Adjustment)

When the original is skewed, or when images within the original are skewed, this automatically corrects the skewing, and saves the document.

- The post-adjustment image is not shown in preview images, and is displayed as it was scanned.
- If adjustment is not required and text and images are on an angle for design reasons, adjustment may still occur automatically.
- If there is little text or image data in the original, this may not be adjusted regardless of the degree of skewing.
- For card shot, this function cannot be used.
- If [Document Filing] → [Main Folder] → [Property] → [Create PDF for PC Browsing] in System Settings is enabled, this function cannot be used on the document filing function.
- Depending on the degree of skew, correction may not be possible.

1



Place the original.

Place the original in the document feeder tray of the automatic document feeder, or on the document glass.
AUTOMATIC DOCUMENT FEEDER (page 1-47)
DOCUMENT GLASS (page 1-51)

2

Tap the mode display to switch to the initial screen of each mode.

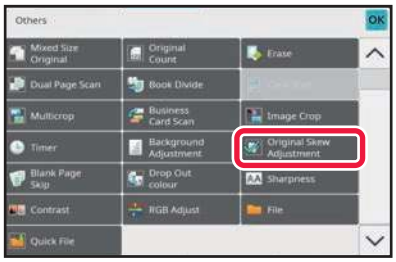
CHANGING MODES (page 2-10)

3

Specify the destination.

RETRIEVING A DESTINATION FROM AN ADDRESS BOOK (page 5-31)
VIEWING A LIST OF THE SELECTED DESTINATIONS (page 5-34)
USING A SEARCH NUMBER TO RETRIEVE A DESTINATION (page 5-35)
ENTERING AN ADDRESS MANUALLY (page 5-36)
SPECIFYING A NETWORK FOLDER (page 5-37)
RETRIEVING A DESTINATION FROM A GLOBAL ADDRESS BOOK (page 5-39)
USING A TRANSMISSION LOG TO RESEND (page 5-41)

4



Tap the [Others] key, and tap the [Original Skew Adjustment] key.

A checkmark appears on the icon.
When you have completed the setting, tap the [Back] key.

To cancel the Original Skew Adjustment setting
Tap the [Original Skew Adjustment] key to remove the checkmark.

5

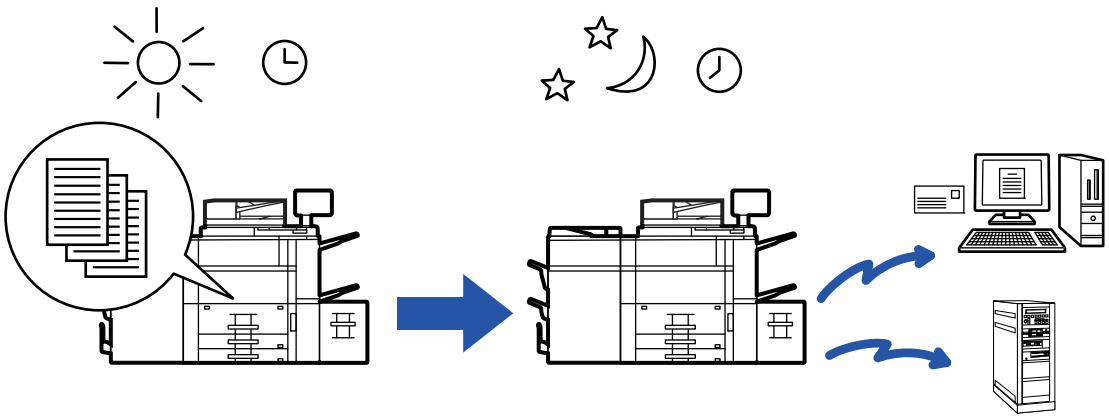
Tap the [Start] key to start scanning of the original.

When scanning finishes, place the next original and tap the [Start] key.
Repeat until all pages have been scanned and then tap the [Read-End] key.
A beep will sound to indicate that transmission has ended.

SPECIFIC FUNCTIONS

STARTING A TRANSMISSION AT A SPECIFIED TIME (TIMER TRANSMISSION)

Specify a time at which a transmission or broadcast transmission will automatically take place. Transmission begins automatically at the specified time.
This function is helpful when you wish to perform reserved, broadcast or other transmissions during your absence or at night or other times when telephone rates are low.
For example, if it is set to print data received during the day at 20:00, the received data will not be printed immediately, and printing will begin automatically at 20:00.



During the day, configure the setting to transmit received data at 20:00.

At 20:00, the transmission begins automatically.

- When a timer transmission is set, keep the main power switch in the " I " position. If the main power switch is in the " ⏻ "position at the specified time, transmission will not take place.
- When performing a timer transmission, you must scan the original into memory when you set up the transmission. It is not possible to leave the document in the document feeder tray or on the document glass and have it scanned at the reserved time of transmission.
- Up to 100 timer transmissions can be stored at once.

- Settings selected for a timer transmission (exposure, resolution, and other functions) are automatically cleared after the transmission is finished. (However, when the document filing function is used, the scanned original image and settings are stored in the built-in local drive.)
- If another transmission is in progress when the specified time arrives, the timer transmission will begin after that transmission is finished.
- If a job scheduled for timer transmission is given priority on the job management screen, the timer will be cancelled. The transmission will begin as soon as the job in progress is completed.
  PRIORITY PROCESSING OF A RESERVED JOB (page 2-56)
- The time can be specified up to a week in advance.
- After the timer transmission settings are specified, start the transmission in the same way as other functions.
- A timer transmission can be deleted in the job management screen.

1 Place the original.

Place the original in the document feeder tray of the automatic document feeder, or on the document glass.
AUTOMATIC DOCUMENT FEEDER (page 1-47)
DOCUMENT GLASS (page 1-51)

2 **Tap the mode display to switch to the initial screen of each mode.**

CHANGING MODES (page 2-10)

3 **Specify the destination.**

RETRIEVING A DESTINATION FROM AN ADDRESS BOOK (page 5-31)
VIEWING A LIST OF THE SELECTED DESTINATIONS (page 5-34)
USING A SEARCH NUMBER TO RETRIEVE A DESTINATION (page 5-35)
ENTERING AN ADDRESS MANUALLY (page 5-36)
SPECIFYING A NETWORK FOLDER (page 5-37)
RETRIEVING A DESTINATION FROM A GLOBAL ADDRESS BOOK (page 5-39)
USING A TRANSMISSION LOG TO RESEND (page 5-41)

4 **Tap the [Others] key, and tap the [Timer] key.**

5 **Tap [On] key.**

6 **Specify the date.**

7 Specify the time (hour and minute) in 24-hour format.

After the settings are completed, tap OK and [Back] keys in sequence.

- Tap the areas displaying the hour and minute respectively, and enter the values using the numeric keys.
- It is convenient to use − + to finely adjust the time.
- The setting will show the current time. If the time is not correct, press the [CA] key to cancel the operation. Correct the time in setting mode and then perform the timer transmission procedure.
  BEFORE USING THE MACHINE AS A NETWORK SCANNER FUNCTION (page 5-3)

To cancel the Timer Transmission settings:
Tap the [Off] key.

To set the date and time of the machine:
In "Settings", select [System Settings] → [Common Settings] → [Device Control] → [Clock Adjust].

8 Tap the [Start] key to start scanning of the original.

- If you inserted the original pages in the document feeder tray, all pages are scanned.
  A beep will sound to indicate that scanning has ended, and the machine stands by for transmission.
- When you place the original on the document glass, scan each page one at a time.
  When scanning finishes, place the next original and tap the [Start] key.
  Repeat until all pages have been scanned and then tap the [Read-End] key.
  A beep will sound to indicate that scanning has ended, and the machine stands by for transmission.

You can tap the [Preview] key to check a preview of the image before sending an image. For more information, see "CHECKING THE IMAGE TO BE TRANSMITTED (page 5-81)" .

The original is scanned into memory. The original cannot be scanned at a specified time.

ADDING A SIGNATURE WHEN SENDING AN IMAGE (ELECTRONIC SIGNATURE)

You can add a signature when sending a scanned image. This allows the recipient to check your sender information in the electronic signature.

This function is available for Scan to E-mail.

To add an electronic signature to a scanned image

- In "Settings (administrator)", select [System Settings] → [Security Settings] → [S/MIME Settings] → [Condition Settings].
- When [Select at Sending] is selected in "Sign E-mail" in "Settings (administrator)", you can specify whether or not an electronic signature is added each time you send an image. When [Always Enable] is selected, the setting cannot be changed.

1 Place the original.

Place the original in the document feeder tray of the automatic document feeder, or on the document glass.
AUTOMATIC DOCUMENT FEEDER (page 1-47)
DOCUMENT GLASS (page 1-51)

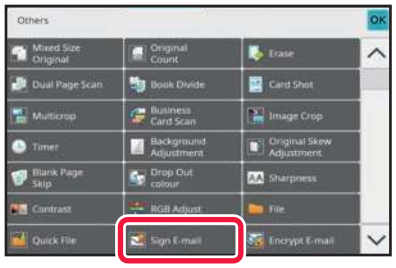
2 Tap the mode display to switch to the initial screen of E-mail mode.

CHANGING MODES (page 2-10)

3 Specify the destination.

RETRIEVING A DESTINATION FROM AN ADDRESS BOOK (page 5-31)
VIEWING A LIST OF THE SELECTED DESTINATIONS (page 5-34)
USING A SEARCH NUMBER TO RETRIEVE A DESTINATION (page 5-35)
ENTERING AN ADDRESS MANUALLY (page 5-36)
SPECIFYING A NETWORK FOLDER (page 5-37)
RETRIEVING A DESTINATION FROM A GLOBAL ADDRESS BOOK (page 5-39)
USING A TRANSMISSION LOG TO RESEND (page 5-41)

4 Tap the [Others] key, and tap the [Sign E-mail] key.



A checkmark appears on the icon.
After the settings are completed, tap the [Back] key.

To cancel the sign E-mail setting

Tap the [Sign E-mail] key to uncheck it.

5 Tap the [Start] key to start scanning of the original.

- If you inserted the original pages in the document feeder tray, all pages are scanned.
  A beep will sound to indicate that scanning and transmission have ended.
- When you place the original on the document glass, scan each page one at a time.
  When scanning finishes, place the next original and tap the [Start] key. Repeat the procedure until all pages have been scanned and then tap the [Read-End] key.
  A beep will sound to indicate that scanning and transmission have ended.

You can tap the [Preview] key to check a preview of the image before sending an image. For more information, see "CHECKING THE IMAGE TO BE TRANSMITTED (page 5-81)".

ENCRYPTING THE TRANSMITTED DATA (ENCRYPTION)

You can encrypt the transmitted data to strengthen security.

This function is available for Scan to E-mail.

To encrypt transmitted data

- In "Settings (administrator)", select [System Settings] → [Security Settings] → [S/MIME Settings] → [Condition Settings].
- When [Select at Sending] is selected in "Encrypt E-mail" in "Settings (administrator)", you can specify whether or not the data is encrypted each time you send an image. When [Always Enable] is selected, the setting cannot be changed.

1 Place the original.

Place the original in the document feeder tray of the automatic document feeder, or on the document glass.
AUTOMATIC DOCUMENT FEEDER (page 1-47)
DOCUMENT GLASS (page 1-51)

2 Tap the mode display to switch to the initial screen of E-mail mode.

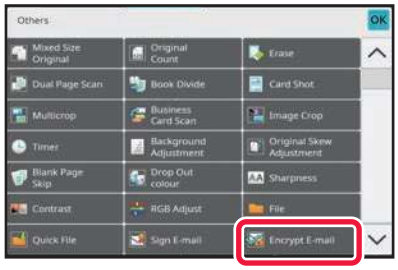
CHANGING MODES (page 2-10)

3 Specify the destination.

RETRIEVING A DESTINATION FROM AN ADDRESS BOOK (page 5-31)
VIEWING A LIST OF THE SELECTED DESTINATIONS (page 5-34)
USING A SEARCH NUMBER TO RETRIEVE A DESTINATION (page 5-35)
RETRIEVING A DESTINATION FROM A GLOBAL ADDRESS BOOK (page 5-39)

- Data encryption is not possible when the address is directly entered.
- Encrypted data can only be sent to an address for which you have registered a user certificate.
  Register a user certificate for the address in "Settings (Web version)" - [Address Book] → [E-mail] → "User Certificate".
  Only one E-mail address can be registered for an address that has a user certificate.
- If the "Disable sending to the addresses which cannot be encrypted." checkbox is (☑) in "Settings (administrator)" - [System Settings] → [Security Settings] → [S/MIME Settings] → [Condition Settings] → [Encryption Settings], addresses without a user certificate cannot be selected. When the checkmark is removed (☐), the data is sent without encryption.

4 Tap the [Others] key, and tap the [Encrypt E-mail] key.



A checkmark appears on the icon.
After the settings are completed, tap the [Back] key.

To cancel the encryption setting

Tap the [Encrypt E-mail] key to remove the checkmark.

5 Tap the [Start] key to start scanning of the original.

- If you inserted the original pages in the document feeder tray, all pages are scanned.
  A beep will sound to indicate that scanning and transmission have ended.
- When you place the original on the document glass, scan each page one at a time.
  When scanning finishes, place the next original and tap the [Start] key. Repeat the procedure until all pages have been scanned and then tap the [Read-End] key.
  A beep will sound to indicate that scanning and transmission have ended.

You can tap the [Preview] key to check a preview of the image before sending an image. For more information, see "CHECKING THE IMAGE TO BE TRANSMITTED (page 5-81)".

CHECKING THE STATUS OF TRANSMISSION/RECEPTION JOBS

IMAGE SEND JOBS

When you tap the job management display, jobs are displayed in a list. To check the status of a scanner mode job, select the [Scan] tab.
When you wish to stop or delete jobs or to perform priority processing, see the following items:.
STOPPING/DELETING A JOB IN PROGRESS OR RESERVED (page 2-55)
PRIORITY PROCESSING OF A RESERVED JOB (page 2-56)
CHECKING A RESERVED JOB OR THE JOB IN PROGRESS (page 2-58)
CHECKING COMPLETED JOBS (page 2-59)

Image send jobs include reception, timer transmission, and data forwarding as well as usual transmission. For the Image Send job operations, see "COMPLETED TRANSMISSION/RECEPTION JOBS (page 5-136)".

COMPLETED TRANSMISSION/RECEPTION JOBS

A usual transmission job moves to the job list when transmission is completed. Then the status field displays "Send OK".

Timer transmission jobs

A timer transmission job appears at the end of the job queue list until the specified time is reached.
Transmission begins at the specified time. When transmission is completed, the job moves to the completed job list and the status field displays "Send OK".

SCANNING FROM A COMPUTER (PC Scan Mode)

BASIC SCANNING PROCEDURE

You can install the scanner driver on your computer and use a TWAIN* compliant application to scan an image using your computer.
Scanning from your computer is most useful for scanning a single original such as a photo, particularly when you want to adjust scan settings as you scan. By contrast, scanning at the machine is most useful for continuous scanning of multiple originals.

* An interface standard used for scanners and other image input devices. When the scanner driver is installed on your computer, you can use any TWAIN-compliant application to scan an image.

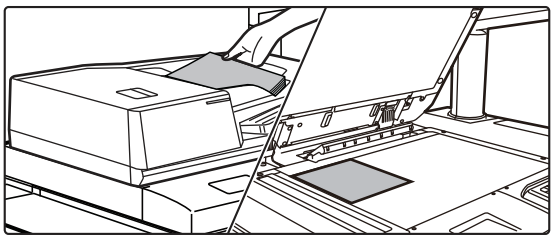
- For the procedures for installing the scanner driver and configuring settings, see the Software Setup Guide.
- This function cannot be used when it has been disabled using "Disable Scan Function" in the system settings (administrator).
- The procedures for selecting the scanner driver and starting scanning vary depending on the TWAIN-compliant application. For more information, see the manual for the application or Help.
- When a large image is scanned at high resolution, the amount of data will be very large and scanning will take a long time. Be sure to select appropriate scan settings for the original (text, photo, etc.).

As an example, the procedure for scanning from the "Sharpdesk" application is explained below.

[At the machine]

Prohibit PC Scan:
Prohibit sending when an address is manually entered To enable the hold setting for received data print
In "Settings (administrator)", select [System Settings] → [Image Send Settings] → [Common Settings] → [Enable/Disable Settings] → [Settings to Disable Transmission] → [Disabling of PC Scan].
Prohibit PC Scan.

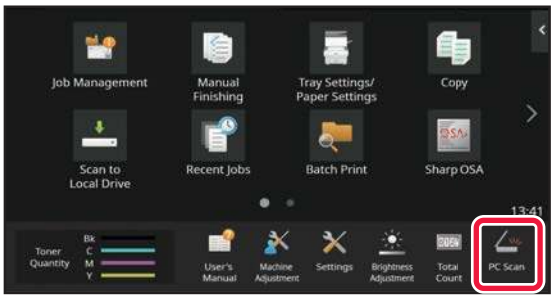
1



Place the original.

Place the original face up in the document feeder tray, or face down on the document glass.

2



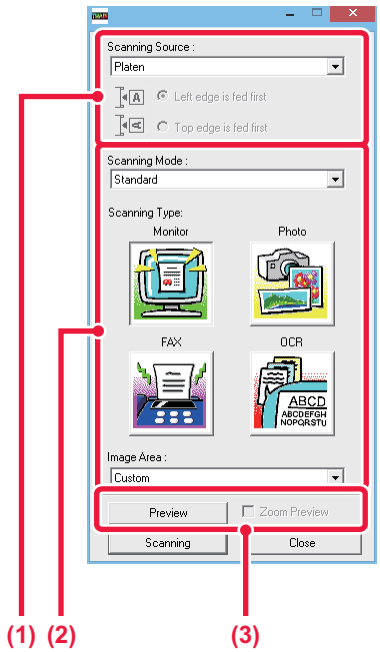
Tap the [PC Scan] mode icon to switch to PC Scan mode.

When PC scan mode is selected, only the [Exit] key displayed in the touch panel can be used on the machine; no other keys can be used.

[At your computer]

1 **Start the TWAIN-compliant application on your computer and select [SHARP MFP TWAIN K] in the application's scanner selection.**

2



Preview the image.

(1) Select the location where the original is placed.

"Scanning Position" menu:

- If the original is a one-sided original and is placed in the document feeder tray, select [SPF(Simplex)].
- If the original is a 2-sided original and is placed in the document feeder tray, select [SPF(Duplex - Book)] or [SPF(Duplex - Tablet)] depending on whether the original is a book-style or tablet-style original. In addition, select [Left edge is fed first] or [Top edge is fed first] depending on the orientation of the original.

(2) Select scan settings.

"Scanning Mode" menu:
Switch between the "Standard" screen and the "Professional" screen. In the "Standard" screen, select "Monitor", "Photo", "FAX" or "OCR" depending on the original type and your scanning purpose.

"Image Area" menu:
Select the scan area. If "Auto" is selected, the original size detected by the machine will be scanned. You can also set the scanning area in the preview window with your mouse.

(3) Click the [Preview] button.

The preview image will appear in the scanner driver. If you are not satisfied with the preview image, repeat (2) and (3).
If the [Zoom Preview] checkbox is selected before the [Preview] button is clicked, the selected area will be enlarged in the preview window. If the checkmark is removed, the preview image will return to normal. Note that if SPF is selected in the "Scanning Source" menu, the [Zoom Preview] function cannot be used.

- **For further information on the scan settings, click the button in the preview image screen of step 7 to open scanner driver Help.**
- If the [Preview] button is clicked when scanning from the document feeder tray, only one original page will be scanned for the preview image. If you wish to include that original in the scan, return it to the document feeder tray.

3

Select scanning settings while viewing the image.

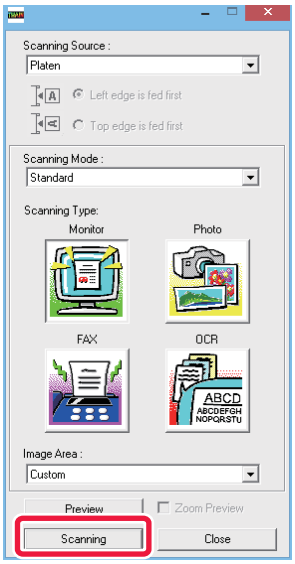
[Rotate] button:
Each time this button is clicked, the preview image rotates 90 degrees. This lets you change the orientation of the image without picking up and placing the original again. The image file will be created using the orientation that appears in the preview window.

[Image Size] button:
Click this button to specify the scan area by entering numerical values. Pixels, mm, or inches can be selected for the units of the numerical values. If a scanning area has already been specified, the entered numbers will change the area relative to the top left corner of the specified area.

button:
When a preview image is displayed and a scanning area is not specified, you can click the button to automatically set the scanning area to the entire preview image.

- **For further information on the scan settings, click button to open scanner driver Help.**
- If the originals are placed in the document feeder tray, only the top page will be previewed. The top page will be delivered to the original exit tray. Be sure to return the previewed page to the document feeder tray before previewing again or scanning.

4

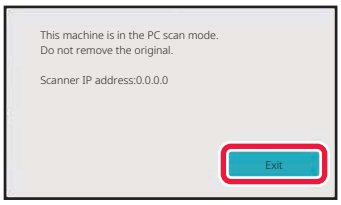


Click the [Scanning] button.

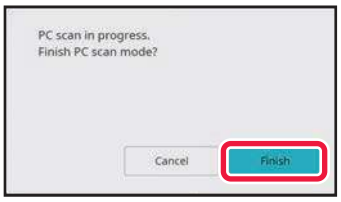
Scanning begins. The image appears in your application. Assign a file name to the scanned image and save it as appropriate in the software application you are using.

[At the machine]

5 Tap the [Exit] key.



6 Tap the [Finish] key.

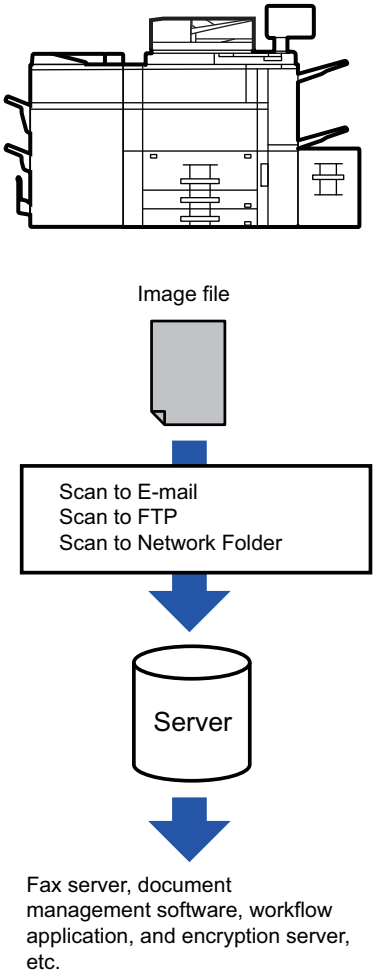


METADATA DELIVERY

PREPARATIONS FOR METADATA DELIVERY

METADATA DELIVERY (DATA ENTRY)

When the application integration module kit is installed, metadata (data indicating the attributes of the image file and how it is to be processed) is generated based on pre-stored information and transmitted separately from an image file that is generated for sending a scanned image. The metadata file is created in XML format.
By linking the metadata with applications such as document management software, a workflow application, or an encryption server, a sophisticated document solution environment can be built.
Using the application integration module kit, information on a generated image file can be entered at the touch panel and transmitted along with the image as an XML file.



SETTINGS REQUIRED IN THE SETTING MODE (WEB VERSION)

To configure the settings related to metadata, select [System Settings] → [Image Send Settings] → [Metadata Settings]→ [Metadata Entry] in "Settings (administrator)". (Administrator rights are required.)
Enable metadata delivery.

Storing Metadata Sets

Store the items (the metadata set) to write to the XML file that will be generated during scanning. Up to 10 metadata items can be configured in a metadata set. A stored metadata set can be selected at the time of transmission.

Addresses specified in "Address Type Allowing Metadata Entry" when a metadata set is stored can be selected as transmission destinations at the time of transmission using one-touch keys, manual entry, or a global address book search. (Addresses for which metadata entry is not allowed cannot be specified as transmission destinations.)

TRANSMITTING METADATA

TRANSMITTING METADATA

Select a metadata set, enter each item, and perform metadata delivery.

Metadata delivery is performed using the document filing function. The [Data Entry] tab appears in the transmission settings screen of document filing mode to allow metadata delivery.
In addition, perform metadata delivery using document filing in [Metadata Entry] in "Settings (Web version)."

- **In data entry mode, configure metadata settings to perform metadata delivery.**
  To perform transmission without sending metadata, switch the screen from data entry mode to a different mode and then perform transmission.
- When metadata settings have been configured or an address is specified in data entry mode, it will not be possible to switch to another mode.
- Before configuring metadata settings, specify addresses in all available modes. After metadata settings have been configured, specify only addresses in modes that are allowed in the selected metadata.

1 Tap the [Data Entry] icon on the [Home Screen], and tap [Metadata Set].

If a specific metadata set has been specified as the default set, go to step 3.

If no metadata sets have been stored, Metadata Entry is unavailable. Store metadata set in the setting mode (Web version) before performing transmission.

2 Tap the key for the desired metadata set.

3 The keys of the items stored in the metadata set will appear. Tap the key of the item that you wish to enter.

4 Tap the key of the value that you wish to enter, and tap the [OK] key.

To directly enter the metadata value, tap the [Direct Entry] key. On the soft keyboard screen that appears, tap the [OK] key. You will return to the screen shown in step 3.
After the settings are completed, tap [OK].

To cancel the selection of the metadata value:Tap the [Clear] key.

5 Configure image or other settings, and perform the scan send procedure.

- Configure job detail settings and then start transmission using the same operations as in other modes.
- When directly entering an address, tap [Touch to input Address] to display the screen for selecting an address type. If the address type such as E-mail or Network Folder is selected, the address type entry screen appears.

METADATA FIELDS

The following three types of metadata are included in the XML file that is transmitted.

- Data automatically generated by the machine
  These data are always included in the XML file and are automatically stored on your PC.
- Previously defined fields
  These fields are automatically recognized by the machine and assigned to appropriate XML tags. These fields can be selected, and can only be included in the XML file if they are enabled in the setting mode (Web version).
- User defined fields
  Custom fields are added to the XML file. These fields can be selected and are defined in the setting mode (Web version).
  If a defined metadata field is one of the following fields, a message will appear informing you that the field cannot be filled in. Enter appropriate information in the related items of the send settings.

Name entered in metadata fields	Description	Where entered
formName	Name of the user who sent the job. If the name is not entered as metadata, the sender name determined by the usual rules for determining the sender name will be applied as metadata.	[Reply-To] (sender name of selected sender)
replyTo	E-mail address to which the transmission result will be sent.	[Reply-To] (E-mail address of selected sender)
documentSubject	Job name appearing in the E-mail "Subject" line, or job name on the cover sheet. When the user enters a [Subject] in the send settings screen in the touch panel, the entered value is applied as metadata.	[Subject] (Blank until a value is set in the send settings screen.)
fileName	Enter the file name of the image to be sent.	[File Name] (Only when the [Allow Custom Filenames] checkbox is selected in the metadata entry screen in the setting mode (Web version)) ☑ (Blank until a value is set in the send settings screen.)

DOCUMENT FILING

DOCUMENT FILING

DOCUMENT FILING 6-2
USES OF DOCUMENT FILING 6-3
TYPES OF DOCUMENT FILING 6-3
BEFORE USING SCAN TO LOCAL DRIVE IN DOCUMENT FILING 6-4
IMPORTANT POINTS WHEN USING DOCUMENT FILING 6-6
USING DOCUMENT FILING IN EACH MODE 6-7
BASE SCREEN OF DOCUMENT FILING MODE. 6-8

SAVING FILES WITH DOCUMENT FILING

FILING WHILE USING ANOTHER MODE 6-9
QUICK FILE 6-9
FILE 6-10
SAVING DOCUMENT DATA ONLY (SCAN TO LOCAL DRIVE). 6-15
SAVE ON LOCAL DRIVE. 6-15
SAVE IN EXTERNAL MEMORY DEVICE 6-17

USING STORED FILES

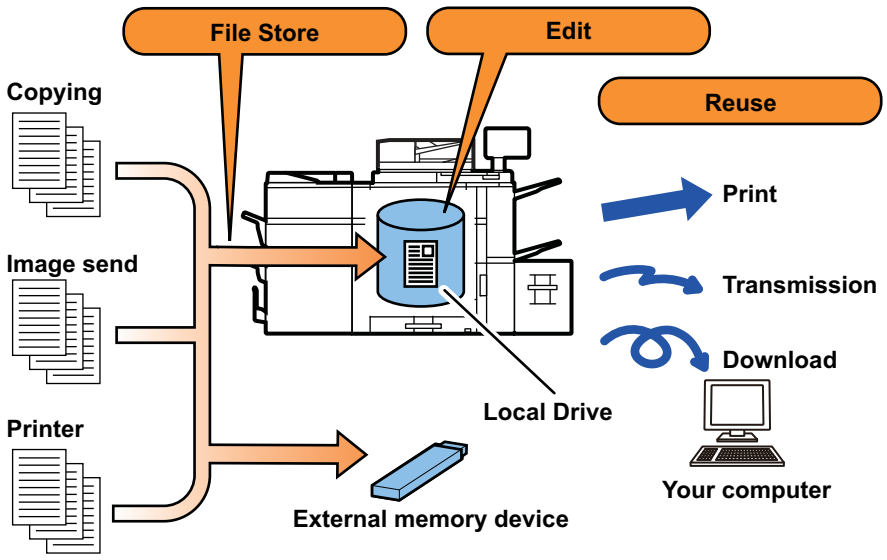
SEQUENCE FOR USING A STORED FILE 6-20
FILE SELECTION SCREEN 6-21
LIST DISPLAY MODE 6-21
THUMBNAIL DISPLAY MODE. 6-22
SELECTING A FILE TO RETRIEVE. 6-23
FILE PRINTING. 6-24
QUICK PRINTING 6-24
CHANGING SETTINGS BEFORE PRINTING 6-24
MULTI-FILE PRINTING. 6-25
MULTI-FILE PRINTING 6-25
BATCH PRINTING 6-26
FILE TRANSMISSION. 6-27
FILE MOVING 6-28
DELETE FILE 6-29
AUTOMATIC DELETION OF FILE. 6-30
FILE IMAGE CHECKING 6-31
FILE IMAGE 6-31
FILE MERGING. 6-32
RETRIEVING AND USING A FILE FROM THE JOB MANAGEMENT SCREEN. 6-33
FILE SEARCH AND RETRIEVAL. 6-34
PRINTING AN EXTERNAL FILE 6-36
OPERATION IN THE WEB PAGE 6-36

DOCUMENT FILING

DOCUMENT FILING

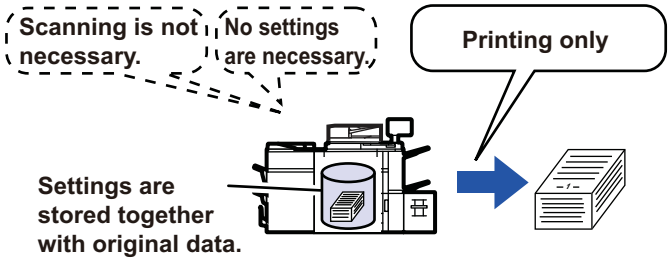
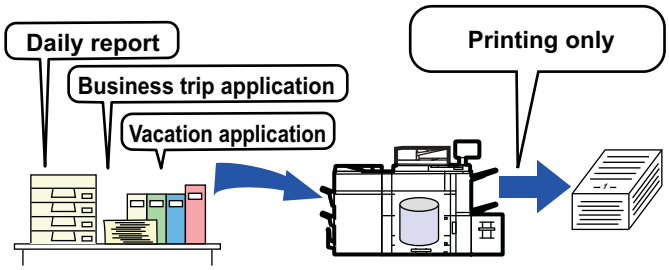
This function saves the original scanned on the machine or print data from a computer on the local drive of the machine or an external memory device as data.
The stored files can be printed or transmitted as required. Editing of the stored files, for example combining, is also possible.

A PDF file created for PC browsing can be displayed or printed on a computer.



USES OF DOCUMENT FILING

Using the document filing function allows you to additionally print out conference material with the same settings, or print out ledger sheets used for routine tasks as required.

Additionally printing out conference material with the same settings	Printing out ledger sheets as required
	

TYPES OF DOCUMENT FILING

There are the following ways to save a file using document filing: [Quick File] and [File] in copy mode or image send mode, and [Scan to Local Drive] and [Scan to External Memory Device] in document filing mode.

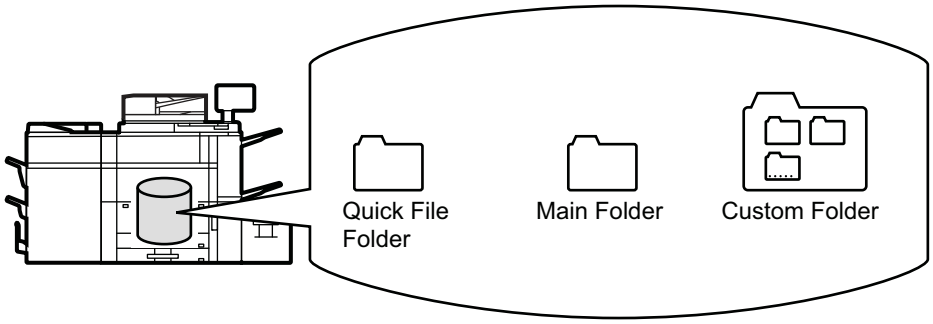
Quick File	As a copy, image send, or other job is performed, this function saves the document data to the local drive. Use this function when you want to quickly and easily store document data without specifying a file name or other information. The stored file can also be used by other people. Do not use this method to save files that you do not want others to use.
File	As a copy, image send, or other job is performed, this function saves the document data to the local drive. Unlike Quick File, various types of information can be appended to the file when the file is saved to enable efficient file management. A password can also be established.
Scan to Local Drive	This function scans an original and stores it to the local drive. Like File, various types of information can be appended.
Scan to External Memory Device	This function scans an original and stores it in an external memory device such as a USB memory device. Like File, various types of information can be appended.

BEFORE USING SCAN TO LOCAL DRIVE IN DOCUMENT FILING

Folder types

Three types of folders are used to store files on the local drive using the document filing function.

Folders on the local drive



Quick File Folder

Documents scanned using [Quick File] on the action panel are stored in this folder. A user name and file name are automatically assigned to each job.

Main Folder

Scanned documents are stored in this folder.

When you store a job in the Main folder, you can specify a previously stored user name and assign a file name.

A password (4 to 32 characters) can also be set when storing a file ("Confidential" save) as required.

Custom Folder

Folders with custom names are stored inside this folder.

Scanned documents are stored in the stored folder.

Like the Main folder, a custom folder allows you to specify a previously stored user name and assign a file name when storing a job.

Passwords (PIN code: 4 to 8 digit number) can be established for custom folders and for files saved in custom folders.

A maximum of 1000 custom folders can be created on the local drive.

Convenient items to store

When storing a job using [File] in copy mode or image send mode, or [Scan to Local Drive] in document filing mode, it is convenient to store the items below. These settings are not required when storing a job using [Quick File].

User Name	This is necessary if you will be assigning a user name to stored files. A user name is also used as a search condition when searching for a file.
Custom Folder	The Main folder is initially available as a location for storing files by [File] and [File Store]. Store a custom folder and specify it as a location for storing files. Specify a password for the user folder as required. Enter the PIN Code to use the folder. When the folder is set a password, " 🔒 " appears in the folder that the password is set.
My Folder	A previously created custom folder can be selected as "My Folder", or a new folder created as "My Folder". When "My Folder" has been configured and user authentication is used, "My Folder" will always be selected as the destination of [File] and [File Store].

- **To store a custom folder for document filing:**
  On the Web page, select "Settings (administrator)" → [Document Operations] → [Document Filing] → [Custom Folder].
  On the machine, select "Settings (administrator)" → [System Settings] → [Document Filing Settings] → [Document Filing Control] → [Custom Folder].
- **To store a user name and specify a folder as "My Folder":**
- **In "Settings (administrator)", select [User Control] → [User Settings] → [User List].**

Approximate number of pages and files that can be stored

Combined total number of pages and total number of files that can be stored in custom folders and in the Main folder

Examples of original types	Number of pages*	Number of files
Full colour original (Text and photo example) Size: A4	Max. 5700	Max. 3000
Black & white original (Text) Size: A4	Max. 13000	

Number of pages and number of files that can be stored in the Quick File folder

Examples of original types	Number of pages*	Number of files
Full colour original (Text and photo example) Size: A4	Max. 700	Max. 1000
Black & white original (Text) Size: A4	Max. 2000	

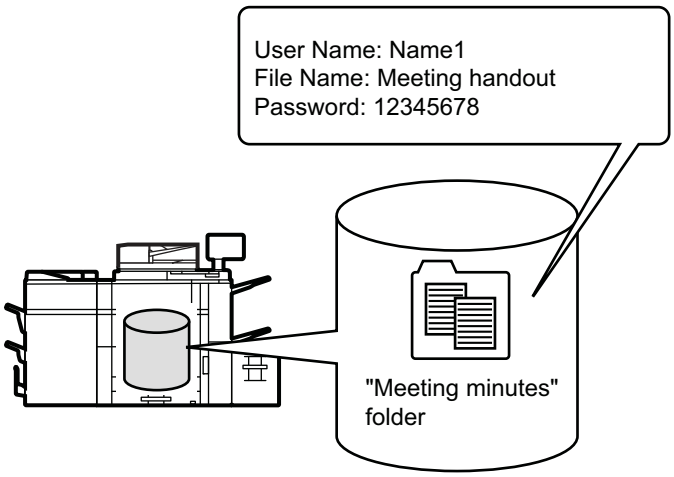
* The indicated numbers are guidelines for the number of pages that can be stored when all pages are full colour, and when all pages are black & white.

Copying in sort mode uses the same memory area as the main folder and custom folder. For this reason, when too much data has been stored in the main folder and custom folder, it may not be possible to perform a large copy job using sort mode. Delete unnecessary files from the main folder and custom folder.

The original types above are examples to make the explanation easier to understand. The actual number of pages and number of files that can be stored will vary depending on the contents of the original images and the settings when the files are stored.

Information added to files

When saving a file using "File", add the following information to distinguish it from other files.



User Name	The user name is required to enter a file ownership and other information. The user name must be registered in advance.	
File Name	Names a file.	
Stored to	Specifies a folder to store files.	
Property	Sharing	Any user can display and operate files having the "Sharing" property.
	Protect	Once "Protect" is set, its file cannot be edited, moved, and deleted. No password setting is required.
	Confidential	You can set a password (4 to 32 characters) for file protection.

- The above information cannot be specified when a file is saved with Quick File.
- When you select [Create Downloadable File] in Scan to Local Drive and save as a confidential file, the properties cannot be changed.

To store a user name:
In "Settings (administrator)", select [User Control] → [User Settings] → [User List].

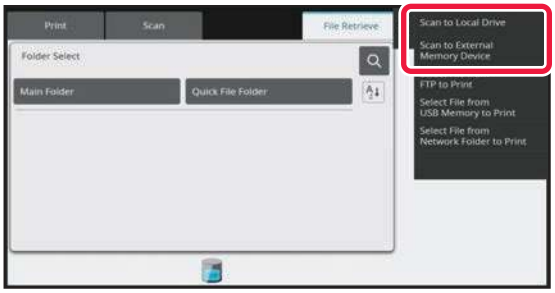
IMPORTANT POINTS WHEN USING DOCUMENT FILING

- Files stored using [Quick File] are provided with the "Sharing" property that can be accessed by any person for output and sending. Therefore, do not store sensitive documents or documents that you do not want to be used by others using the [Quick File] function.
- When saving a file with [File], you can save it with the "Confidential" property. Set a password for a "Confidential" file to prevent the file from being used by other people. Exercise care to prevent other people from obtaining the password.
- The property of a stored "Confidential" file can be changed to "Sharing" by "Property Change" as required. Do not store sensitive documents or documents that you do not want to be used by others.
- Except in cases provided for by law, SHARP Corporation bears no responsibility for any damages that result from the disclosure of sensitive information due to manipulation by a third party of any data saved using the Quick File function or File function, or incorrect operation of the Quick File function or File function by the operator who saves the data.

USING DOCUMENT FILING IN EACH MODE

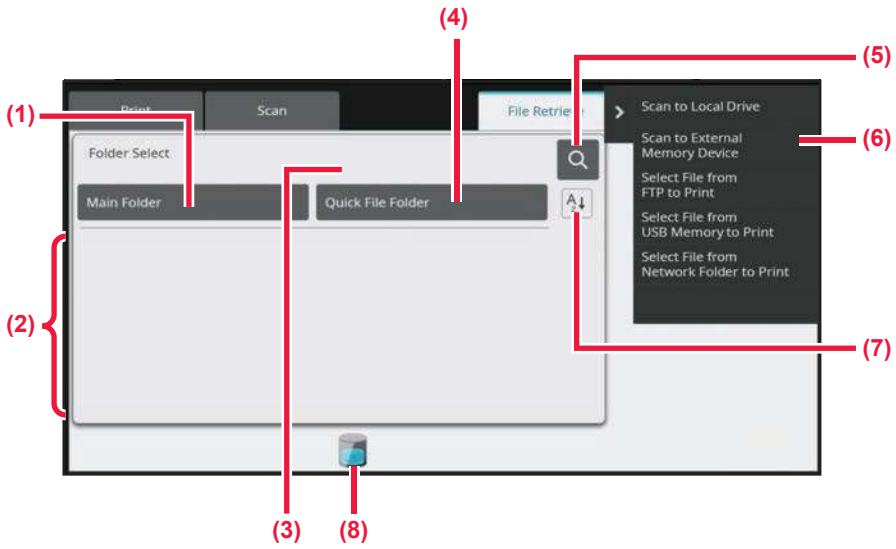
To use Document Filing, select the action panel for each mode.
To save data simultaneously with a copy, tap [File] or [Quick File] on the action panel in each mode.

To use Document Filing from the beginning, select the action panel in the Document Filing mode. Tap any one of the keys to scan and save the original.



- **[File] and [Quick File]**
  These keys may not appear on the action panel depending on the mode or settings. In this case, tap [Others] on the base screen in each mode, and then tap [Quick File] or [File].
- **Using document filing in print mode**
  To use document filing in print mode, select document filing in the printer driver. For details on document filing, see “SAVING AND USING PRINT FILES (DOCUMENT FILING) (page 4-104)” in "PRINTER".

BASE SCREEN OF DOCUMENT FILING MODE



(1) Use to save originals to be shared among users.

(2) The folder for the registered user.

(3) Displayed during user authentication. Tap this key to open the logged-in user's personal screen.

(4) Use to save a file temporarily.

(5) Use to search for a file in a folder.

(6) Displays the functions available in document filing mode.

(7) Switch the custom folder order between ascending and descending.

(8) Displays the usage status of the machine's built-in storage. Tap the key to display details.

SAVING FILES WITH DOCUMENT FILING

FILING WHILE USING ANOTHER MODE

QUICK FILE

This function allows you to store an original in copy mode or image send mode as an image file in the Quick File folder of the machine.
The image file stored in quick file mode can be retrieved at a later time, allowing you to copy the document or transmit it in image send mode without having to locate the original.
As an example, the procedure for using "Quick File" in copy mode is explained below.

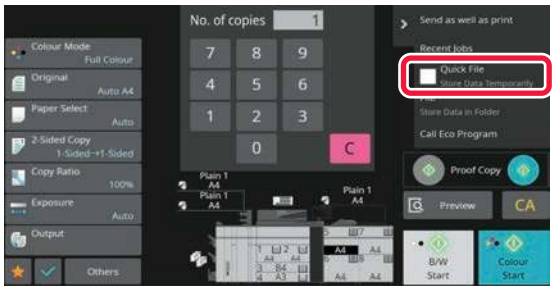
- Quick File can be used in normal mode.
- When a file is stored using Quick File, the following user name and file name are automatically assigned to the file.
  User Name: User Unknown
  File Name: Mode_Month-Day-Year_Hour-Minute-Second
  (Example: Copy_10102021_112030AM)
  Save location: Quick File Folder
  When user authentication is used, the user name that was used for login is automatically selected.
  Only the file name and location of a file stored in the Quick File folder can be changed.
- You can change the name of the sending file at scanner or resend transmission by system settings.

To delete all files in the Quick File folder with the exception of protected files:
In "Settings (administrator)", select [System Settings] → [Document Filing Settings] → [Condition Settings] → [Delete All Quick Files]. Configure settings to have all files deleted when the power is turned on as required.

1 Place the original.

Place the original in the document feeder tray of the automatic document feeder, or on the document glass.
SELECTING A PROCEDURE FOR PLACING THE ORIGINAL DEPENDING ON THE TYPE AND STATUS OF THE ORIGINAL (page 1-45)

2 Change to normal mode and tap [Quick File] on the action panel so that it is selected ☑.



When a message relating to saving confidential information appears, tap the [OK] key.

3 Start a copy or image sending.

When the function is executed, the image data of the original is stored in the Quick File folder.

To prevent accidental saving of the file, the message "The scanned data is stored in the quick file folder." appears for 6 seconds (default setting) after the [Start] key ([Colour Start] key or [B/W Start] key in copy mode) is tapped.
To change the message display time, in "Settings (administrator)" → [System Settings] → [Common Settings] → [Operation Settings] → [Condition Settings] → [Message Time Setting].

To cancel Quick File:
Tap [Quick File] to enable .

FILE

Tapping the [File] key of the document filing function when printing or transmitting an original in each mode allows you to store the original in the Main folder or stored Custom folder as a file simultaneously with printing or transmission. The stored file can be retrieved at a later time, allowing you to recopy or resend the original without having to locate it.
As an example, the procedure for using "File" in copy mode is explained below.

- File can be used in normal mode.
- When a file is stored using File without appending file information, the following user name and file name are automatically assigned to the file.
  User Name: User Unknown
  File Name: Mode_Month-Day-Year_Hour-Minute-Second
  (Example: Copy_10102021_112030AM)
  Save location: Main Folder
- You can change the name of the sending file at scanner or resend transmission by system settings.

1 Place the original.

Place the original in the document feeder tray of the automatic document feeder, or on the document glass.
SELECTING A PROCEDURE FOR PLACING THE ORIGINAL DEPENDING ON THE TYPE AND STATUS OF THE ORIGINAL (page 1-45)

There are also cases where settings are required to be made before a preview is carried out.

2 Change to normal mode and tap [File] on the action panel to specify the file information.

To select the user name, file name, folder, and property setting, see "File Information (page 6-12)".

To save on the local drive:

Changing the property (page 6-12)
Specifying a user name (page 6-13)
Assigning a file name (page 6-13)
Specifying the folder (page 6-13)
Creating PDF for PC browsing (page 6-14)

To save in an external memory device:

Assigning a file name (page 6-13)
Specifying the folder (page 6-13)
Creating PDF for PC browsing (page 6-14)

After configuring the above settings, you will return to this screen. Go to the next step.
If you do not wish to assign a user name or other information to the file, go to the next step.

3 Tap OK.

You will return to the base screen of copy mode.

4 Select copy settings and then tap the [Colour Start] key or the [B/W Start] key.

- Simultaneously with starting copy, the original is stored as a file.
  The selected copy settings are also saved.
- For the procedure for placing the original, see "SELECTING A PROCEDURE FOR PLACING THE ORIGINAL DEPENDING ON THE TYPE AND STATUS OF THE ORIGINAL (page 1-45)".

File Information

The procedure for detail settings is described below.
Specifying a property, user name, file name, and folder makes it easier to manage and search for a file. In addition, when [Confidential] is selected for Property and a password is established, other people will not be able to view the file without permission.

Changing the property

A protect setting can be selected for files saved with the document filing function. This prevents a file from being moved, or automatically or manually deleted.
Three properties are available for saved files: "Sharing", "Protect", and "Confidential". When saved with the "Sharing" property, a file is not protected. When saved with the "Protect" or "Confidential" property, a file is protected.
Files saved to the Quick File folder are all saved as "Sharing" files. When a file is saved to the Main folder or a custom folder, "Sharing", "Protect" or "Confidential" can be selected.

Sharing	A "Sharing" file can be changed to "Protect" or "Confidential" using "Property Change" in the Job Settings.
Protect	"Protect" does not require setting of a password, but prevents a file from being moved, deleted or edited. A password cannot be established.
Confidential	To protect a "Confidential" file, a password is set. (The password must be entered to retrieve the file.) When a file is saved in encrypted PDF format, the file property is automatically set to "Confidential".

- **Restrictions on changing the property**
  - A file that is set to "Sharing" can be changed to "Protect" or "Confidential" as required. However, a "Sharing" file that is saved in the Quick File folder can only be changed to "Protect".
  - A file that is set to "Protect" can be changed to "Sharing" or "Confidential" as required. However, a "Protect" file that is saved in the Quick File folder can only be changed to "Sharing".
  - A file that is saved in the Quick File folder cannot be changed to "Confidential". If the file is moved to the Main folder or a custom folder, the property can be changed to "Confidential".
  - Two properties cannot be selected for a single file.

1 Select [Property] in the File Information screen.

2 When you have selected [Confidential], enter a password (4 to 32 characters).

Every time you enter one digit, "✱" is displayed.

Specifying a user name

1 Tap the [User Name] text box.

When user authentication is used, the user name that was used for login is automatically selected. In this case, this step is not necessary.

The user name must first be stored by selecting [User Control] in "Settings (administrator)" → [User Settings] → [User List].

2 Tap the key of the user name.

Alternatively, you can select a user name by tapping the [Call with Registration Number] key and entering the user number.
The user number must be first set by selecting [User Control] in "Settings (administrator)" → [User Settings] → [User List].

3 Tap OK.

The system goes back to the screen of step 1 to display the selected user name.

Assigning a file name

A file name can be assigned to the file.

1 Tap the [File Name] text box and enter the file name.

Enter a file name using up to 30 characters.

File Name

- If a file name that already exists is specified, a tilde and a serial number are added after the file name and this file is saved as a different file. The file name is not case-sensitive.
  For example, if the "test.txt" file already exists and you specify the "TEST.TXT" file, the file will be saved as "TEST.TXT~1" file.
- If the length of the file name exceeds the limit, excess characters will be omitted and a serial number will be added to the end of the file name.

Specifying the folder

Specify the folder for storing the file.

1 Tap the [Stored to] text box.

If a user name with a "My Folder" setting is selected, "My Folder" of that user will automatically be selected.

2 Tap the key of the folder where you want to store the file, and tap OK.

If a password has been set for the folder, a password entry screen appears. Enter the password (5 to 8 digit number) using the numeric keys and tap the OK.

Creating PDF for PC browsing

Tap the [Create PDF for PC Browsing] checkbox to ☑, and a public PDF for PC browsing will be created when the file is saved.

- Data saved before using [Disabling of OCR] in the system settings can be downloaded with the OCR function even after [Disabling of OCR] is enabled.
- Even if using the scanner function "AUTOMATICALLY ADJUST SKEWED SCAN DATA (Original Skew Adjustment) (page 5-127)", correction results will not be reflected.

Default Setting of PDF Format for PC Browsing

You can set the initial file format of public PDF or the file for download which is created during execution of each job. In "Settings (administrator)", select [System Settings] → [Document Filing Settings] → [Common Settings] → [Default Setting of PDF Format for PC Browsing].

B/W: Compression Mode

None, MH (G3), MMR (G4)

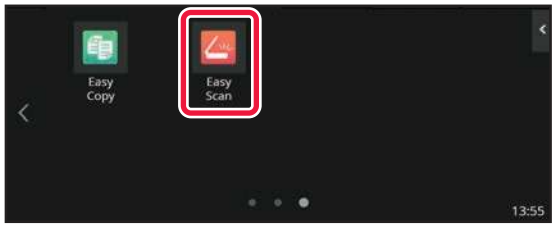
Colour/Greyscale: Compression Ratio

Low, Middle, High

SAVING DOCUMENT DATA ONLY (SCAN TO LOCAL DRIVE)

SAVE ON LOCAL DRIVE

Storing from Easy Scan

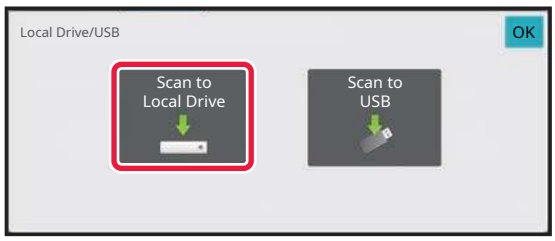
1 

Tap the [Easy Scan] key on the Home screen.

2 **Tap [Local Drive/USB].**

3 **Place the original.**

Place the original in the document feeder tray of the automatic document feeder, or on the document glass.
AUTOMATIC DOCUMENT FEEDER (page 1-47)
DOCUMENT GLASS (page 1-51)

4 

Tap [Scan to Local Drive].

5 **To select settings, tap the key of each desired setting.**

IMAGE SEND SEQUENCE (page 5-9)

6 **Tap the [Colour Start] or [B/W Start] key to start scanning.**

A beep will sound to indicate that scanning and file store have ended.

Storing from Document Filing

1 Tap the [File Retrieve] key on the Home screen.

2 Tap [Scan to Local Drive] on the action panel.

3 Place the original.

Place the original in the document feeder tray of the automatic document feeder, or on the document glass.

AUTOMATIC DOCUMENT FEEDER (page 1-47)
DOCUMENT GLASS (page 1-51)

4 Check the file name and save location, and tap keys for any settings you want to select.

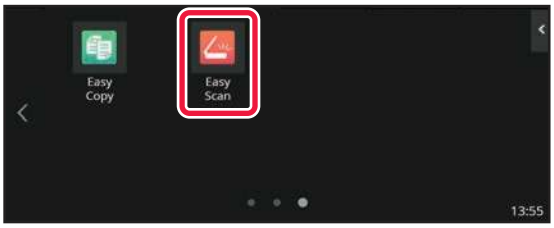
- When the [Create Downloadable File] checkbox is ( ), the [File Format] key is greyed out and cannot be used. You will not be able to download scan data in the specified format from the Web page.
- For original scan settings, see the explanation of the copy or image send mode.
- If the original is 2-sided, be sure to tap the [Original] key and then tap the [2-Sided Tablet] key or the [2-Sided Book] key as appropriate for the original.
- To set a user name, file attribute, or password, tap [Options].
- When a file is created with [Create Downloadable File] disabled, this setting cannot be enabled later.

5 Tap the [Start] key to start scanning.

A beep will sound to indicate that scanning and file store have ended.

SAVE IN EXTERNAL MEMORY DEVICE

Storing from Easy Scan

1 

Tap the [Easy Scan] key on the Home screen.

2 **Tap [Local Drive/USB].**

3 **Place the original.**

Place the original in the document feeder tray of the automatic document feeder, or on the document glass.
AUTOMATIC DOCUMENT FEEDER (page 1-47)
DOCUMENT GLASS (page 1-51)

4

Tap [Scan to USB].

Tap the [Auto Set] key to automatically set the read settings to match the original. "Auto Set" cannot be used if [Disabling of OCR] is set in the system settings.
SETTING SCAN SETTINGS AUTOMATICALLY (Auto Set) (page 5-80)

5 **To select settings, tap the key of each desired setting.**

IMAGE SEND SEQUENCE (page 5-9)

6 **Tap the [Colour Start] or [B/W Start] key to start scanning.**

A beep will sound to indicate that scanning and file store have ended.

Storing from Document Filing

1 **Tap the [File Retrieve] key on the Home screen.**

2 **Tap [Scan to External Memory Device] on the action panel.**

3 **Place the original.**

Place the original in the document feeder tray of the automatic document feeder, or on the document glass.
AUTOMATIC DOCUMENT FEEDER (page 1-47)
DOCUMENT GLASS (page 1-51)

4

Check the file name and save location, and tap keys for any settings you want to select.

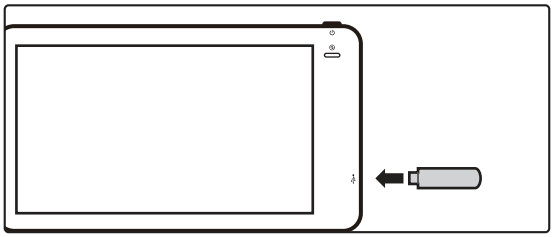
- For original scan settings, see the explanation of the copy or image send mode.
- If the original is 2-sided, be sure to tap the [Original] key and then tap the [2-Sided Tablet] key or the [2-Sided Book] key as appropriate for the original.

5 **Tap the [Start] key to start scanning.**

A beep will sound to indicate that scanning and file store have ended.

Scan to USB memory device

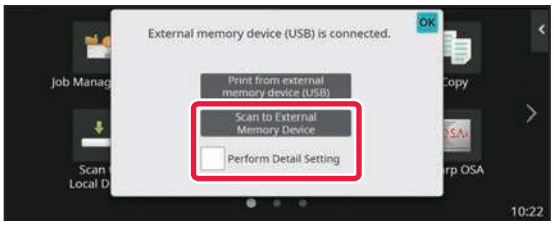
1



Connect the USB memory device to the machine.

- Use FAT32, NTFS or exFAT format for USB memory device.
- When the format of the USB memory device is FAT32, use a 32 GB or less USB memory device.

2



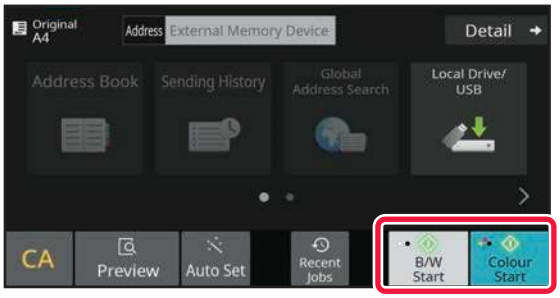
When a screen for selecting the action appears, tap [Scan to External Memory Device].

To select detailed settings in normal mode, select the [Perform Detail Setting] checkbox ☑.

NETWORK SCANNER MODE (page 5-6)

If the machine/device save screen is open, this screen will not appear.

3



Tap the [Colour Start] key or [B/W Start] key.

To check a preview of a document, tap the [Preview] key.

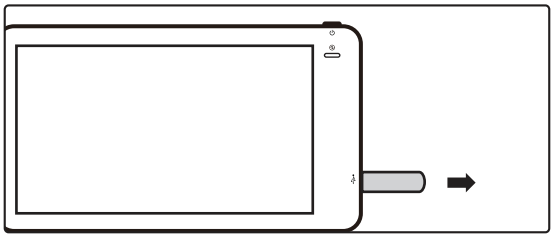
PREVIEW SCREEN (page 2-11)

4

Tap the [Overwrite] key to scan all originals.

When you scan the original using the automatic document feeder, this screen does not appear.

5



Check the [Sending data has been completed.] message, and remove the USB memory device from the machine.

USING STORED FILES

SEQUENCE FOR USING A STORED FILE

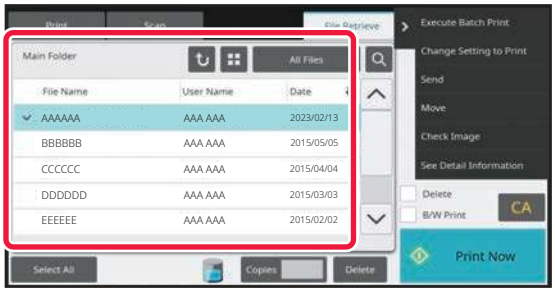
The screens and procedures differ depending on whether or not user authentication is enabled.
The sequence for using a stored file depending on the situation is explained.
For information on user authentication procedures, see "USER AUTHENTICATION (page 8-11)". For information on enabling user authentication and storing user names, see "USER CONTROL (page 8-19)".

Also in setting mode (Web version), you can use document filing. In setting mode (Web version), click [Document Operations] → [Document Filing], and then click the folder that contains the file you wish to use.
You can also check a preview of a stored file in setting mode (Web version).

1 Switch to document filing mode.

CHANGING MODES (page 2-10)

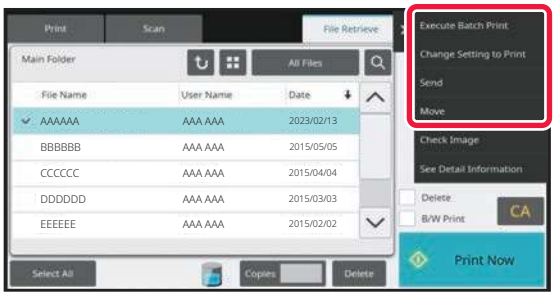
2



Select the file that you wish to retrieve.

When the folder is selected, the files in the folder will appear.
Select the file that you wish to retrieve.
Select a file from the thumbnail images of the stored files.
FILE SELECTION SCREEN (page 6-21)
SELECTING A FILE TO RETRIEVE (page 6-23)
Retrieve a file using the search function.
FILE SEARCH AND RETRIEVAL (page 6-34)

3



Select an operation item.

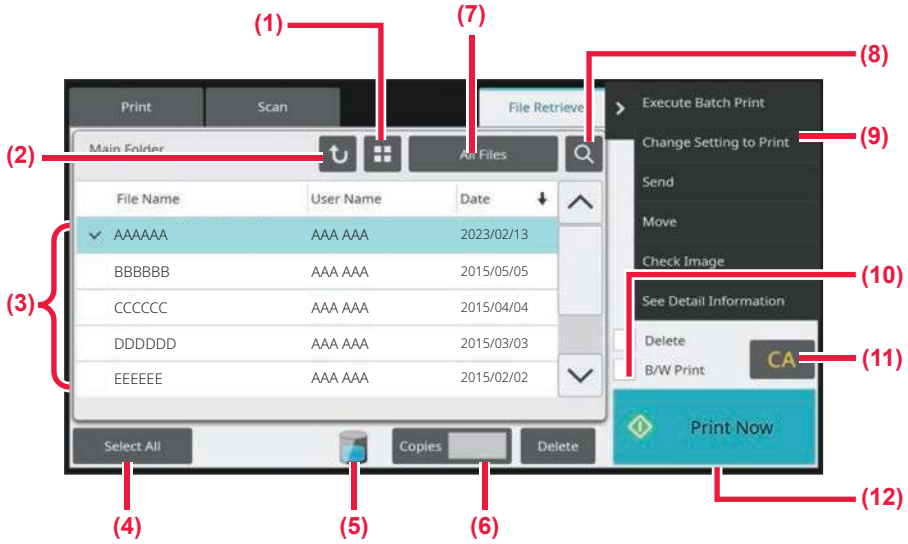
Select the desired operation and configure settings.
FILE SELECTION SCREEN (page 6-21)
FILE PRINTING (page 6-24)
FILE TRANSMISSION (page 6-27)
FILE MOVING (page 6-28)
DELETE FILE (page 6-29)
FILE IMAGE CHECKING (page 6-31)
FILE MERGING (page 6-32)

When retention is selected on the printer, reset items that cannot be set for retention do not appear.

FILE SELECTION SCREEN

The file selection screen can be displayed in "List" format or "Thumbnail" format to display thumbnail images of files.

LIST DISPLAY MODE



(1) **Switch the file display mode between list and thumbnail.**

(2) **Return to the base screen of document filing mode.**

(3) **Displays the saved files.**

(4) **Select or clear all files. Tapping this key switches the key display mode between [Select All] and [Cancel All].**

(5) **Tap this key to display the usage status of the machine's built-in storage.**

(6) **The number of copies set in [Copies] is valid when tapping [Print Now].**

(7) **Switch the file key displayed for each job type.**

(8) **Search for a file saved in a folder.**

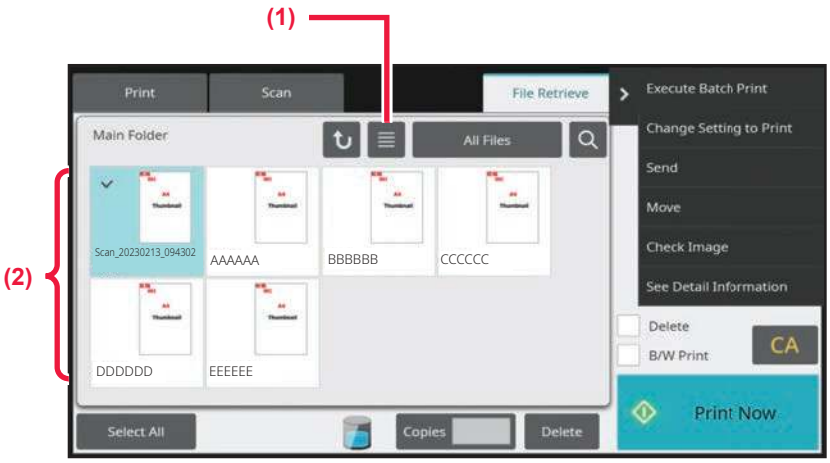
(9) **Displays the functions that can be used.**

(10) **Print in black and white.**

(11) **Reset all settings.**

(12) **Start printing immediately.**

THUMBNAIL DISPLAY MODE



(1) Switch the file display mode between list and thumbnail.

(2) Displays thumbnails of the saved files.

Sorting order

In "Settings (administrator)", select [System Settings] → [Document Filing Settings] → [Condition Settings] → [Sort Method Setting].
Selects an order of display files stored in the Main Folder, Custom Folder, and Quick File Folder. Select one of the following settings:

- File Name
- User Name
- Date

SELECTING A FILE TO RETRIEVE

1 Tap the [File Retrieve] key.

When user authentication is enabled and "My Folder" is configured by selecting [User Control] in "Settings (administrator)" → [User List], the custom folder specified as "My Folder" opens.

2 Tap the key of the folder that contains the desired file.

If the folder with a PIN Code is tapped, a PIN Code entry screen will appear.
Enter the PIN Code (4 to 8 digit number) using the numeric keys and tap the OK.

3 Tap the key of the desired file.

If the file with a PIN Code or password is tapped, a PIN Code or password entry screen will appear.
Enter the PIN Code or password (4 to 32 characters) and tap the OK.

- Tap the [Print Now] key to printed out the file with the settings used for its storage.
- Tap the [Filter by Job] key to display the keys of a particular mode such as copy or scanner mode, enabling quick data search.
- Tap the [File Name] key, the [User Name] key, or the [Date] key to change the order of display of the files.
- Select [User Control] in "Settings (administrator)" → [User Settings] → [User List] → [User Registration] → [Authority Group]. Then, in authority group setting for the users who are currently logged in, select [Job Settings] → [Document Filing] and enable [Display only the Files of Logged-in Users] to display only files stored by the users who are currently logged in.

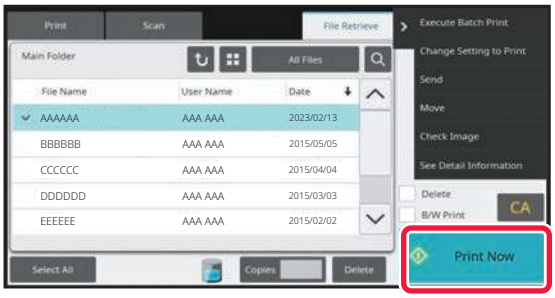
FILE PRINTING

A file stored using document filing can be retrieved and printed when needed. The settings used when the file was stored are also stored, and thus the file can be printed again using those settings. The file can also be amended before printing by changing the print settings.

- A file saved in black and white or greyscale cannot be printed in colour.
- Print settings that are changed by re-manipulation of the file cannot be saved.
- The printing speed may be somewhat slow depending on the resolution and exposure mode settings of the stored file.
- When retention is selected on the printer, reset items that cannot be set for retention do not appear.

QUICK PRINTING

Prints a file with the various settings used when it was saved. Select a file and tap the [Print Now] key.
To delete data after printing, set the [Delete] checkbox to ☑.
To print the file in black and white, select the [B/W Print] checkbox ☑.
To change the number of sheets to print, tap the [Copies] key and then use the numeric keys to set the number to print.



CHANGING SETTINGS BEFORE PRINTING

After selecting the desired file, follow the steps below.
SELECTING A FILE TO RETRIEVE (page 6-23)

1 **Tap [Change Setting to Print] on the action panel.**

2 **Change the print settings.**

3 **Select the [Delete] or [B/W Print] checkbox ☑ when needed.**

4 **Tap the [Start] key.**
The file will be printed.

MULTI-FILE PRINTING

MULTI-FILE PRINTING

1 **Select the keys of the multiple files that you wish to print.**

- Confidential files cannot be printed simultaneously with other files.
- A file in the currently selected folder cannot be selected simultaneously with a file in a different folder.

- If the job type is changed with the By Job Display key or the screen is changed by being tapped while a file is selected, the selection of the file will be cancelled.

2 **Tap [Print] on the action panel.**

3 **When not printing with the number of copies at data saving, tap the [Apply the Number from Stored Setting of Each Job.] checkbox to set to .**

When printing with the number of copies at data saving without specifying copies, go to step 5.

4 **Use to specify the number of copies.**

As required, directly tap the numeric value display key and change the value using the numeric keys.

5 **To set the order of files to print, change with [Print Order].**

6 **To delete the file after printing, tap the [Delete] checkbox to set to .**

7 **Tap the [Start] key to start printing.**

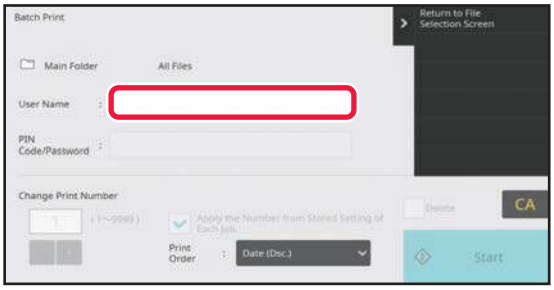
BATCH PRINTING

Batch Print Settings

In "Settings (administrator)", select [System Settings] → [Document Filing Settings] → [Condition Settings] → [Batch Print Settings].
Set whether or not the [All Users] key and the [User Unknown] key are prohibited in the user name selection screen when printing all files, whether files are sorted by date in newest or oldest order, and whether file names are sorted in ascending or descending order.

1 **Tap the [Execute Batch Print] key on the action panel.**

2 **Tap the [User Name] text box.**



3 **Select the user name.**

After selecting the user name, tap OK.

If you have selected [System Settings] in "Settings (administrator)" → [Document Filing Settings] → [Condition Settings] → [Batch Print Settings] and disabled the [Selection of [All Users] is not allowed.] checkbox and [Selection of [User Unknown] is not allowed.] checkbox, select the [All Users] key and [User Unknown] key.
If you tap the [All Users] key, all files in the folder (the files of all users) are selected.
If you tap the [User Unknown] key, all files in the folder with no user name specified are selected.

4 **If a password has been established, tap the [Password] key.**

Enter the password (4 to 32 characters) and tap OK. Only files that have the same password will be selected.
If you do not wish to enter a password, go to the next step.

5 **When not printing with the number of copies at data saving, tap the [Apply the Number from Stored Setting of Each Job.] checkbox to set to ☐.**

When printing with the number of copies at data saving, go to step 7.

6 **Use − + to specify the number of copies.**

As required, directly tap the numeric value display key and change the value using the numeric keys.

7 **To automatically delete the file after printing, tap the [Delete] key.**

8 **Tap the [Start] key to start printing.**

If there are no files that match the search conditions, you will return to the file list screen.

It [Delete the Data] on the action panel is tapped, all files that match the current search conditions will be deleted.

FILE TRANSMISSION

The settings used when the file was stored with document filing are stored, and thus the file can be transmitted using those settings. If needed, you can also change the transmission settings to amend the retrieved file.
After selecting the desired file, follow the steps below.
SELECTING A FILE TO RETRIEVE (page 6-23)

- A file saved in black and white or greyscale cannot be transmitted in colour.
- A stored print job cannot be transmitted. (However, if the job was filed in the printer driver, it can be transmitted if "Rip Style" is set to [RGB]. This settings is accessed by selecting the [Other Settings] button on the [Detailed Settings] tab.)

- These transmission methods require installation of the corresponding options.
- If any of the following other modes were included in the saved file, the file cannot be transmitted.
  "Stamp", "Photo Repeat", "Multi-Page Enlargement" for copying.
- If any of the following other modes were included in the saved file, the file can be transmitted, but other functions cannot be executed.
  "Margin Shift", "Transparency Inserts", "Book Copy", "Tab Copy", "Stamp", all "Colour Adjust" menu items, "Centring"
- Depending on the reduction or enlargement ratio used when storing a file, it may not be possible to send the stored file using a selected resolution setting. In this event, try changing the resolution.
- When the original job is not a Print Jobs and the resend format is a PDF format, this function automatically corrects the skew and sends if the original is scanned while skewed. Since this functions is the same as the scanner function, see "AUTOMATICALLY ADJUST SKEWED SCAN DATA (Original Skew Adjustment) (page 5-127)".

1 **Tap [Send] on the action panel.**

2 **Select settings for sending.**

3 **Tap the [Start] key.**

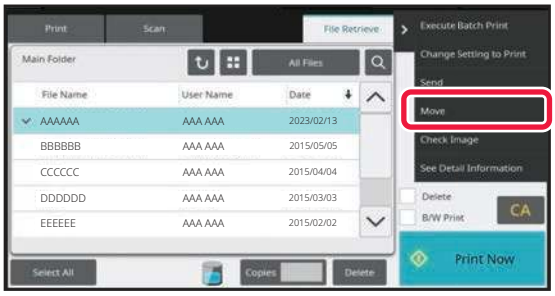
FILE MOVING

Changes the file storage location. (The file is moved to another folder.)

A file whose property is "Protect" cannot be moved. To move a protected file, change its property to "Sharing" or "Confidential".

After selecting the desired file, follow the steps below.
SELECTING A FILE TO RETRIEVE (page 6-23)

1



Tap [Move] on the action panel.

2

Tap the [Move to] key.

- A file cannot be moved to the Quick File folder.
- To change the file name, tap the [File Name] key.

3

Tap the key of the folder to which you want to move the file.

If the folder with a password is tapped, a password entry screen will appear.
Enter the password (5 to 8 digit number) using the numeric keys and tap the OK.

When multiple files are moved, file names cannot be changed.

4

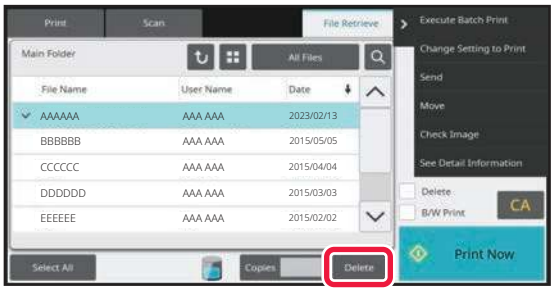
Tap the [Move] key.

DELETE FILE

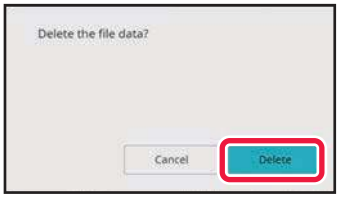
Stored files that are no longer required can be deleted.

A file whose property is "Protect" cannot be deleted. To delete a protected file, change its property to "Sharing" or "Confidential".

After selecting the desired file, follow the steps below.
SELECTING A FILE TO RETRIEVE (page 6-23)

1 

Tap the [Delete] key.

2 

Check the file and then tap the [Delete] key.

AUTOMATIC DELETION OF FILE

You can have document filing data in specified folders automatically deleted by specifying the folders and the time. Periodic deletion of files stored in the machine helps to prevent the disclosure of sensitive information and frees space on the local drive.

Automatic Deletion of File Settings

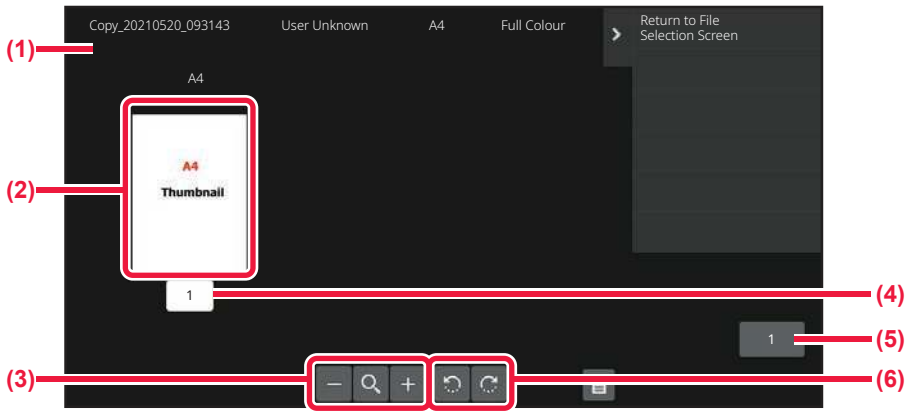
Document filing settings are described below. Tap the [Document Filing Settings] key to configure the settings.
Time and folder settings can be configured to have files in specified folders (stored by document filing) automatically deleted at a specified time. Up to 3 settings can be stored to be automatically deleted.
The procedure for using this function is as follows:
(1) Select [Setting 1], [Setting 2], or [Setting 3].
(2) Set the time and date for automatic deletion.
(3) Select the desired folder.
(4) Specify whether or not protected files and confidential files are to be deleted.
(5) Enable the stored settings.

Item	Settings
Schedule	Select the cycle for automatic deletion. Select from [Delete by Schedule] or [Delete at Specified Time after Specified Days Have Elapsed]. **Delete by Schedule** Select an automatic deletion cycle. • Every Day: Auto deletion every day at the specified time. • Every Week: Auto deletion at the specified time on the specified day of the week. • Every Month: Auto deletion at the specified time on the specified day of the month. **Delete at Specified Time after Specified Days Have Elapsed** Deletes the file automatically at the specified time after the specified number of days have passed from the day the file was saved. • Days: Set the elapsed time and date. • Time of Deletion: Deletes the file automatically at the specified time.
Folders	To select the folder separately, select [Folder Select] and select the desired folder. To select all folders, including the folder currently being created, select [All Folders (Including folders registered hereafter)].
Delete Protected File	Enable this setting to include protected files in the deletion.
Delete Confidential File	Enable this setting to include confidential files in the deletion.

Delete Now
When this is executed with a folder selected, all files in the folder will be immediately deleted regardless of the date and time setting.
Executing automatic deletion during Auto Power Shut-Off.
(If this is not selected, the files will be deleted after the machine wakes from auto power shutoff mode.)
Execute Auto Deletion even if Auto Power Shut-Off is enabled. When the checkbox is not selected ( ), the files will be deleted after the machine wakes from auto power shutoff mode.

FILE IMAGE CHECKING

FILE IMAGE



(1) Displays file information.

(2) Displays file preview images.

(3) Enlarge or reduce the preview screen.

(4) Displays the page number.

(5) Displays the total page count.

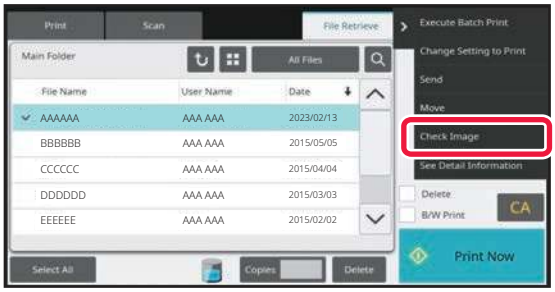
(6) Rotate the preview screen in increments of 90 degrees.

- Depending on the size of the image, part of the image may be clipped off in the image check screen on the touch panel.
- A preview image is an image for display on the touch panel. It will differ from the actual print result.
- The image check screen does not appear when multiple files are selected.

After selecting the desired file, follow the steps below.

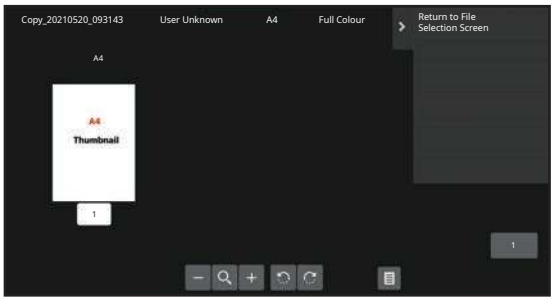
SELECTING A FILE TO RETRIEVE (page 6-23)

1



Tap [Check Image] on the action panel.

2



Check the image of the file.

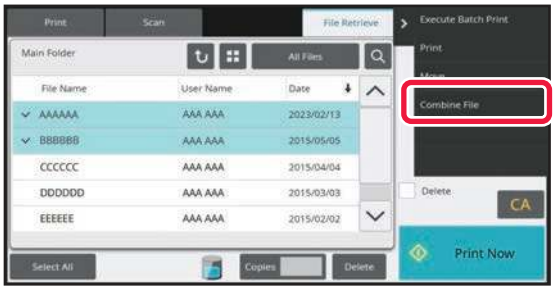
FILE MERGING

You can combine files that have been saved by Document Filing.

- If you have only selected a single file, the [Combine File] key is not displayed.
- The file name is a combination of "the first file name", "a tilde (~)", and "Serial No.". As required, change the file name at a later time.
- The files are joined in the selected order.

After selecting two desired files, follow the steps below.
SELECTING A FILE TO RETRIEVE (page 6-23)

1



Tap [Combine File] on the action panel.

2

Append file information.

To select the user name, file name, folder, and property setting, see "File Information (page 6-12)".
To delete the original file, select the [Delete Original File] checkbox.

3

Tap the [Execute] key.

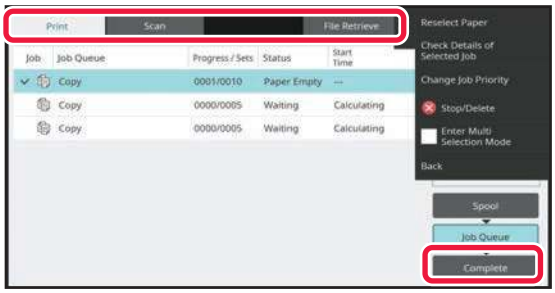
Combining of files starts, and after the processing is finished, the "Combining complete" message appears.

To cancel the operation
Tap the [CA] key. Note that the operation cannot be cancelled when the original file is being deleted after the files are combined.

RETRIEVING AND USING A FILE FROM THE JOB MANAGEMENT SCREEN

Files stored using File and Quick File appear as keys in the job management complete screen.
This is convenient when you need to quickly print the saved data of a copy job.

1 **Tap the job management display.**

2 

Tap the tab with a file to be retrieved, and tap the [Complete] key.

3 **Tap the key of the desired file from the completed job.**

A file that has been processed by Quick File or File can be selected for a job in the retrieve operation.

4 **Tap [Send] or [Change Setting to Print] on the action panel.**

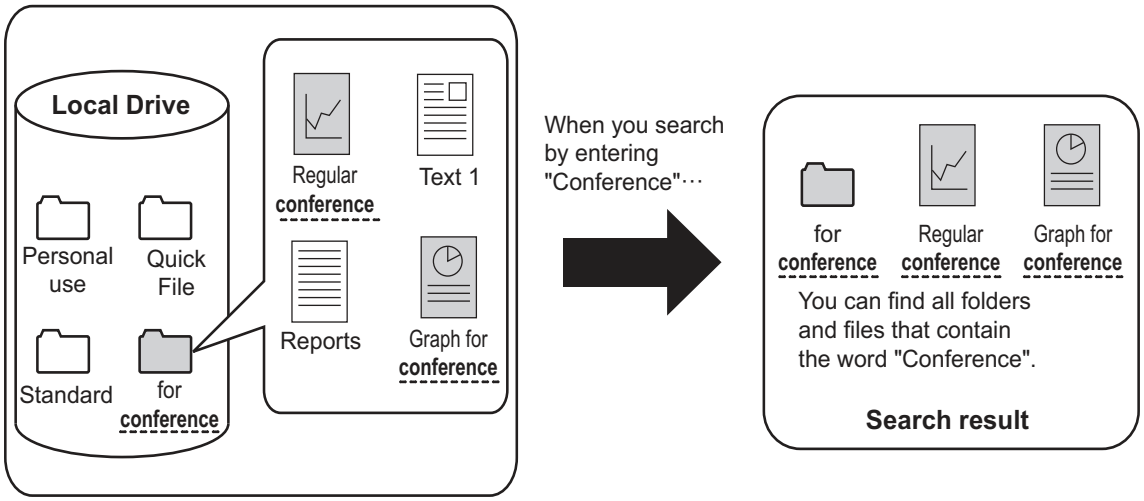
FILE TRANSMISSION (page 6-27)
FILE PRINTING (page 6-24)

To view detailed information on a file, select the file, and then tap [Check Details of Selected Job] on the action panel.

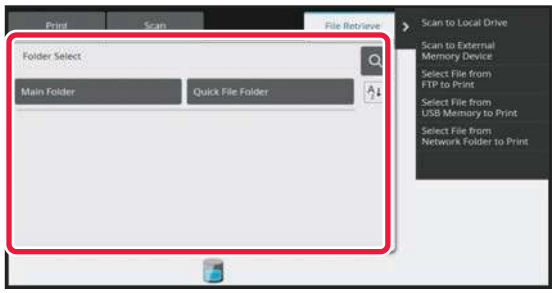
FILE SEARCH AND RETRIEVAL

When there are many stored files, it may take some time to locate a file. The search function of document filing mode can be used to find a file quickly.
Searching is possible even when you only know part of the file name or folder name. As required, a folder can also be specified as a search range.

Example: Only part of a file name is known: "Conference"



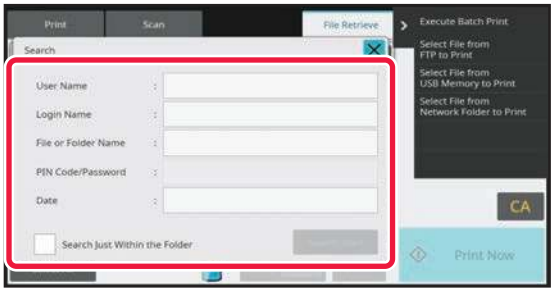
1 **To search for a specific folder, tap its key.**



If the folder with a password is tapped, a password entry screen will appear. Enter the password (4 to 8 digit number) using the numeric keys.

2 **Tap .**

3 Select search conditions.



Tap each text box and set the search condition.
To search for the current folder, set the [Search Just Within the Folder] checkbox to ☑.

[User Name]
Search using the user name.
Select a user on the user selection screen that appears, and then tap OK.

[Login Name]
Search using the login name.
Enter the login name on the soft keyboard that appears and tap the [OK] key.

[File or Folder Name]
Search using the file name or folder name.
Enter the file name or folder name on the soft keyboard that appears and tap the [OK] key.

[PIN Code/Password]
Search for files that have a password set. Enter the password with the soft keyboard that appears, and tap the [OK] key.

[Date]
Search using the date when the file was created.
When you have selected [Today] or [Date Set], set the time and date.

4 Tap the [Search Start] key.

A list of the files that match your search conditions will appear. Select the desired file from the list. The job settings screen will appear.
To return to the base screen of document filing mode, tap the [CA] key.
To return to the file search screen, tap the [Search Again] key.

- When you search using [File or Folder Name], custom folders that match the search characters will also appear in the list. When a folder key is tapped, a list of the files in the folder appears. Tap the desired file in the list.
- Also in setting mode (Web version), you can use the file search function. Click [Document Operations] in "Settings (Web version)" → [Document Filing] → [Search].

PRINTING AN EXTERNAL FILE

A file stored in the FTP server, USB memory device, or network folder of a PC can be printed. The file can also be amended before printing by changing the print settings.
On the action panel, tap [Select File from FTP to Print], [Select File from USB Memory to Print] or [Select File from Network Folder to Print].
For more information, see “PRINTING WITHOUT THE PRINTER DRIVER (page 4-110)".

OPERATION IN THE WEB PAGE

Document Filing operations can be performed from the Web page using “Settings (Web)” - [Document Operations] → [Document Filing].

Main Folder

The files that are in the Main Folder can be displayed. A specified file can be manipulated by clicking [Print], [Send], [Move], or [Delete]. If the file to be manipulated has a password, enter the password in “PIN Code/Password of File”.

Item	Description
Display Style	Saved files can be displayed in list format or thumbnail format.
Job Classification	The saved files that are displayed can be filtered by job.
Display Items	Set the number of files that are displayed.

Quick File Folder

Files in the Quick File Folder can be displayed. A specified file can be manipulated by clicking [Print], [Send], [Move], or [Delete].

Item	Description
Display Style	Saved files can be displayed in list format or thumbnail format.
Job Classification	The saved files that are displayed can be filtered by job.
Display Items	Set the number of files that are displayed.

Custom Folder

The files that are in the Custom Folder can be displayed. A specified file can be manipulated by clicking [Print], [Send], [Move], or [Delete]. If the file to be manipulated has a password, enter the password in “PIN Code/Password of File”.

Item	Description
Bold	The displayed Custom Folder names can be filtered by index.
Display Items	Set the number of files that are displayed.

Search

Use these settings to enter search conditions. A specified file can be manipulated by clicking [Print], [Send], [Move], or [Delete]. If the file to be manipulated has a password, enter the password in “PIN Code/Password of File”.

Item	Description
User Name	Enter the user name. (Up to 32 characters)
Select from User List	Click the [Setup] button and search for users from the list.
Login Name	Set the number of files that are displayed.

Item	Description
Search Folder	Set the folder.
File Name	Enter a file name. (Up to 30 characters)
PIN Code/Password of File	Enter the password that is set for the file (4 to 32 digits).
Stored Date	Set the date and time the file was saved.

Search Result

Use these settings to enter search conditions. A specified file can be manipulated by clicking [Print], [Send], [Move], or [Delete]. If the file to be manipulated has a password, enter the password in “PIN Code/Password of File”.

Item	Description
Display Style	The files that were found can be displayed in list format or thumbnail format.
Job Classification	The found files can be filtered by job.
Display Items	Set the number of files that are displayed.

File Batch Print

Multiple files can be printed at once by batch printing. Search for the files using search conditions, and then select multiple files from the displayed search results.
If you want to use the number of copies set when each file was saved by Document Filing, select “Apply the Number of Copies Stored in Each File”. If you want to set a different number of copies, enter the desired number in “Enter the Number”. Click [Print] to print the file. To have the file deleted after printing, select the “Print and Delete the Data” checkbox.

Item	Description
Search Condition	
User Name	Enter the user name. (Up to 32 characters)
Select from User List	Click the [Setup] button and search for users from the list.
Search Folder	Set the folder.
File Name	Enter a file name. (Up to 30 characters)
PIN Code/Password of File	Enter the password that is set for the file. (4 to 32 digits)
Search Result	
Job Classification	The found files can be filtered by job.
Billing Code	
Main Code	Select this checkbox, and then enter the main code. (32 characters or less)
Sub Code	Select this checkbox, and then enter the sub code. (32 characters or less)

MANUAL FINISHING

MANUAL FINISHING

MANUAL FINISHING 7-2
SELECTING MANUAL FINISHING MODE. 7-2
BASE SCREEN OF MANUAL FINISHING MODE 7-3

PAPERS

CHECKING TYPE AND SIZE OF PAPER 7-4
PAPER LOADING ORIENTATION 7-5
STAPLE 7-5
PUNCH. 7-6
FOLD 7-6

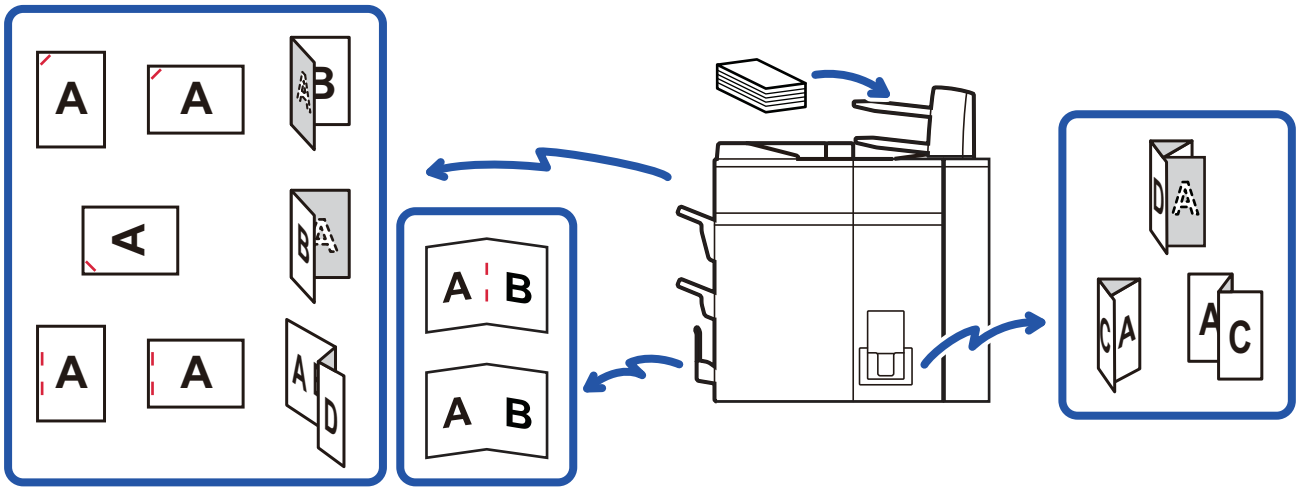
OPERATION OF MANUAL FINISHING

USING MANUAL FINISHING 7-8
STAPLE FUNCTION 7-10
COPIES/PAGES FUNCTION. 7-11
TRIMMER SETTING 7-12
PUNCH FUNCTION. 7-13
PAPER FOLDING FUNCTION 7-14
MULTIPLE FOLD (WHEN SADDLE FOLD IS SELECTED) 7-16
TO CHANGE THE PAPER TRAY 7-17
TO CHANGE THE OUTPUT TRAY. 7-17

MANUAL FINISHING

MANUAL FINISHING

In manual finishing mode, you can set for finish on copied or printed pages.
You can select the manual finishing mode if the inserter is installed. When the finisher (large stacker), saddle stitch finisher (large stacker), punch module, or folding unit is installed, finishing operations, such as stapling, punching or folding can be performed.



Manual finishing cannot be used if the use of manual finishing or inserter is prohibited in "Settings".

To specify whether or not to prohibit the use of manual finishing or inserter:
In "Settings (administrator)", select [System Settings] → [Common Settings] → [Operation Settings] → [Disable Manual Finishing] to set the use of manual finishing. Select [System Settings] → [Common Settings] → [Device Control] → [Disabling of Inserter] to set the use of the inserter.

SELECTING MANUAL FINISHING MODE

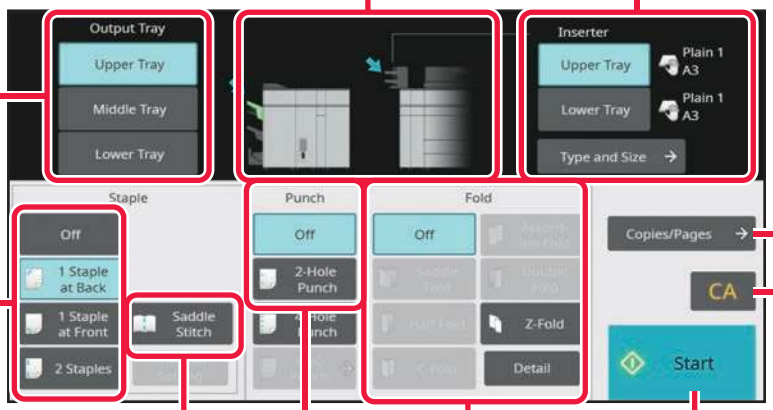
Change the manual finishing mode to simple mode or normal mode as explained in "CHANGING MODES (page 2-10)".

BASE SCREEN OF MANUAL FINISHING MODE

Selects a paper tray for finishing.
Tap the [Type and Size] key to set the paper type and paper size.

Shows the selected paper and output trays.

Selects an output tray for finished paper.



Sets the number of copies for output and the number of sheets per set.

Resets all settings.

Staples each set of output.
Selects a staple position.

Starts finishing.

Staples the center of the booklet and folds the booklet along the centre.
Trims the excessive parts of booklet folded along the centre.

Punches holes in paper.

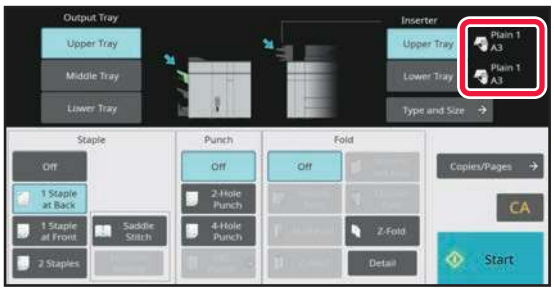
Performs paper folding.
Selects the type of folding.

The display will vary depending on the devices installed.

PAPERS

CHECKING TYPE AND SIZE OF PAPER

You can check the type and size of paper loaded in the inserter on the display to the right of [Upper Tray] or [Lower Tray] key.
You can check the type and size of paper loaded in the inserter on the display to the right of [Upper Tray] or [Lower Tray] key.



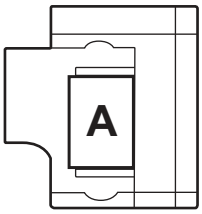
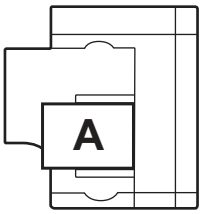
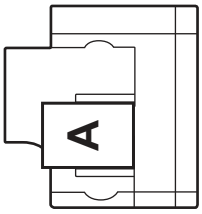
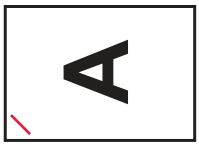
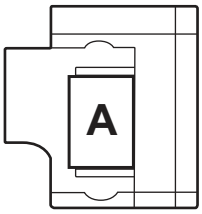
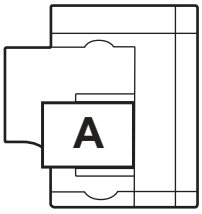
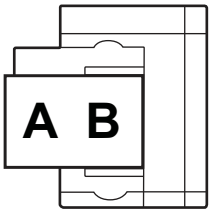
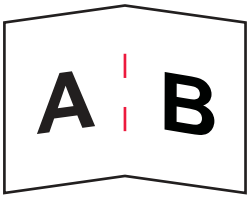
If the paper loaded is different from the type that is indicated on the right of the key, tap the [Type and Size] key or change the settings in "Settings".
Special media such as transparency film and tab paper cannot be used.

To change the paper settings for the paper you load in the inserter:
Tap the [Type and Size] key or in "Settings", select [System Settings] → [Common Settings] → [Paper Settings] → [Paper Tray Settings] → [Inserter(Upper)] or [Inserter(Lower)].
If the paper size is not correctly detected or paper of a non-standard size or type is loaded, specify this setting.

PAPER LOADING ORIENTATION

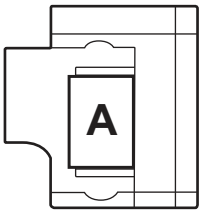
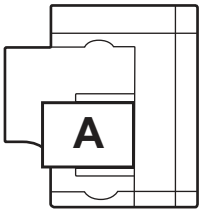
When using the staple, punch or the paper folding function, the original must be placed as shown below to enable stapling or punching in the desired position on the paper.

STAPLE

Touch panel key	Orientation	Result
1 Staple at Back		
		
1 Staple at Front		
2 Staples		
		
Saddle Stitch		

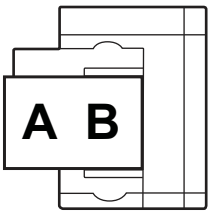
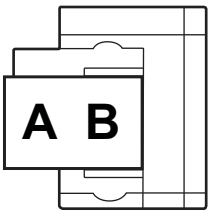
- To use the staple function, you need to mount a finisher (large stacker) or saddle stitch finisher (large stacker).
- To use the saddle stitch function, you need to mount a saddle stitch finisher (large stacker).

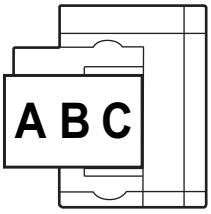
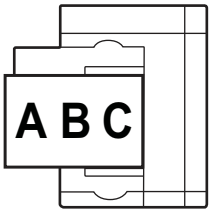
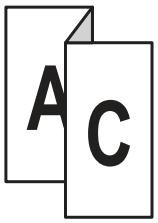
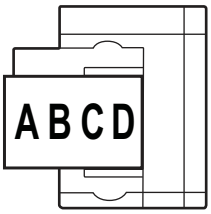
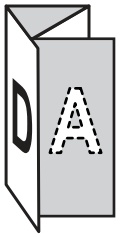
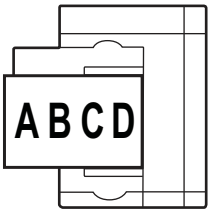
PUNCH

Touch panel key	Orientation	Result
2 Hole Punch		
		

A punch module is required for paper punch.

FOLD

Touch panel key	Orientation	Result
Saddle Fold		
Half Fold		

Touch panel key	Orientation	Result
C-Fold		
Accord-ion Fold		
Double Fold		
Z-Fold		

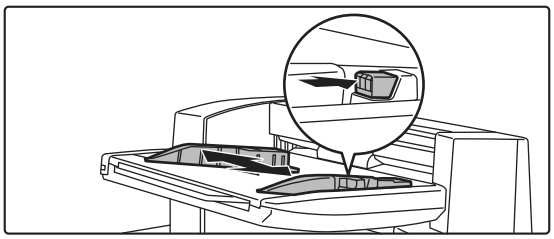
- A folding unit is required to be installed in order to use paper folding functions other than saddle folds.
- To use the saddle fold function, you need to mount a saddle stitch finisher (large stacker).

OPERATION OF MANUAL FINISHING

USING MANUAL FINISHING

Change from the Home Screen or each mode to manual finishing mode, and carry out the following procedure.
SELECTING MANUAL FINISHING MODE (page 7-2)

1

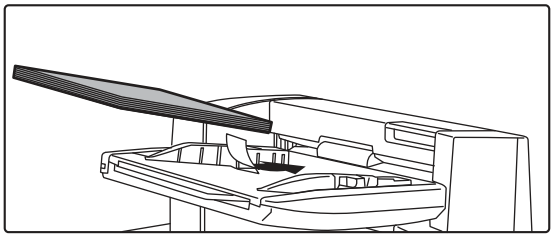


Set the guides to the size of the paper.

Grasp the guide lock lever to adjust the guide.
When you have finished the adjustment, release the lock lever.

When loading paper larger than A4R or 8-1/2" × 11"R, extend the bypass tray all the way out. If it is not pulled all the way out, the size of the loaded paper will not be detected correctly.

2

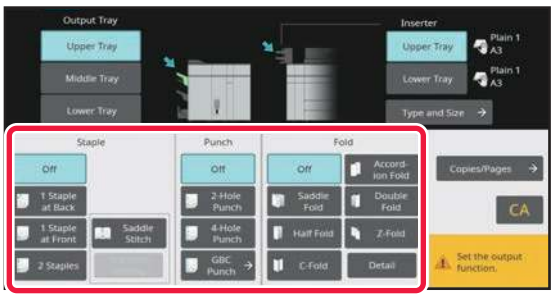


Load paper into the upper or lower tray.

The paper orientation varies depending on the manual finishing function.
CHECKING TYPE AND SIZE OF PAPER (page 7-4)
PAPER LOADING ORIENTATION (page 7-5)

- Up to 200 sheets of paper can be loaded into each of the upper and lower trays.
- Insert the paper along the guides all the way into the tray.
- If the guide width is not correctly adjusted to match the paper width, paper may be jammed, skewed, or crease. Adjust the paper guides to fit the width of the paper.

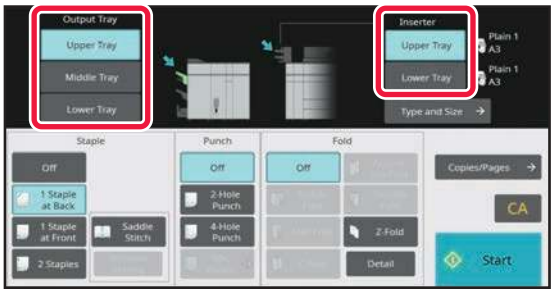
3



Select the appropriate finishing method.

STAPLE FUNCTION (page 7-10)
PUNCH FUNCTION (page 7-13)
PAPER FOLDING FUNCTION (page 7-14)

4



Change the paper tray or output tray as required.

TO CHANGE THE PAPER TRAY (page 7-17)
TO CHANGE THE OUTPUT TRAY (page 7-17)

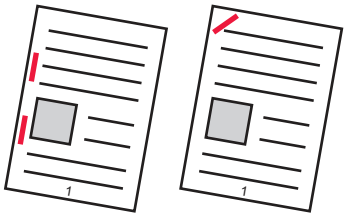
5

Tap the [Start] key to begin manual finishing.

To stop manual finishing:
Tap the [Stop] key.

STAPLE FUNCTION

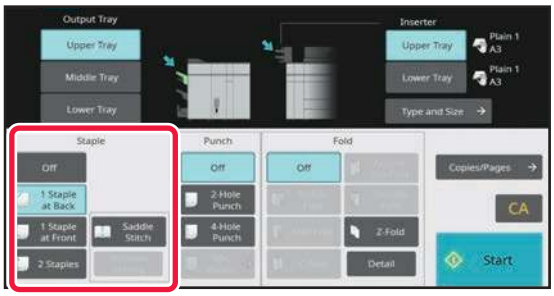
When a finisher (large stacker) is installed, you can staple loaded papers into a sheaf. (Staple function)
When a saddle stitch finisher (large stacker) is installed, you can staple papers in two places on the centreline and fold them before being output. (Saddle stitch function)

Staple	Saddle Stitch
	

- You can use the saddle stitch function for size A4R to A3W (8-1/2 " × 11"R to 12" × 18") papers.
- The saddle stitch function cannot be used with other manual finishing functions.
- If you load only one sheet of paper while the staple function is ON, the staple function is temporarily turned OFF and the sheet is not stapled.

Selecting staple function

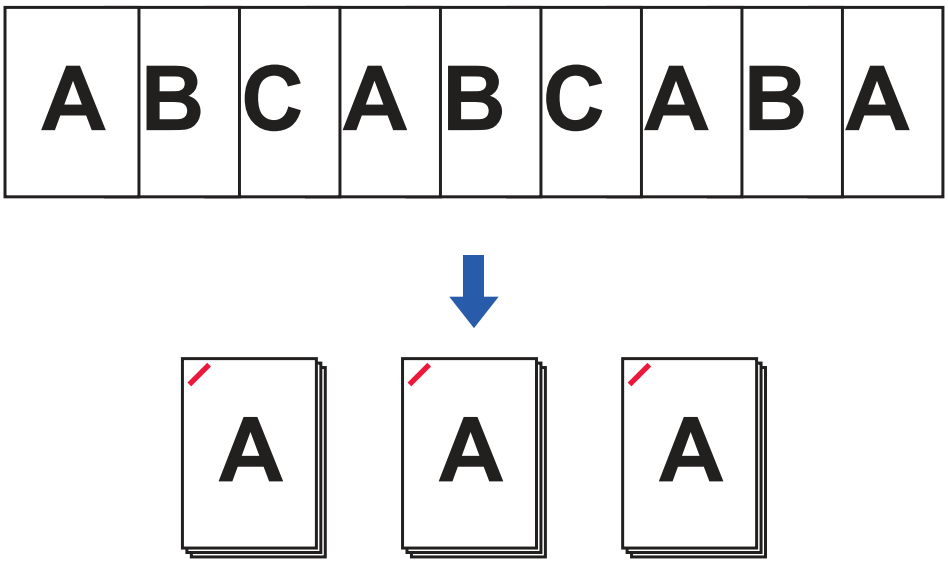
Tap your desired staple key in the [Staple].
The output tray is automatically selected based on the selected staple key.



To cancel the staple function:
Tap the [Off] key.

COPIES/PAGES FUNCTION

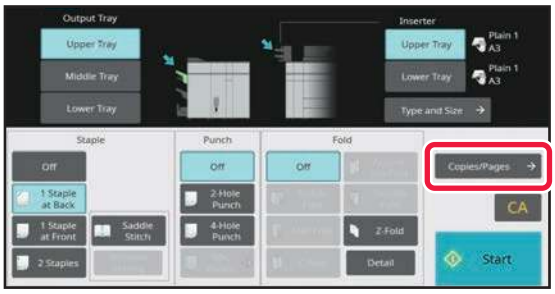
If you wish to staple multiple sets at once, use the Copies/Pages.
Load sorted paper and tap the [Copies/Pages] key to enter the number of copies and the number of pages per set.



The settings on the Copies/Pages will not be effective for the paper folding and punch functions.

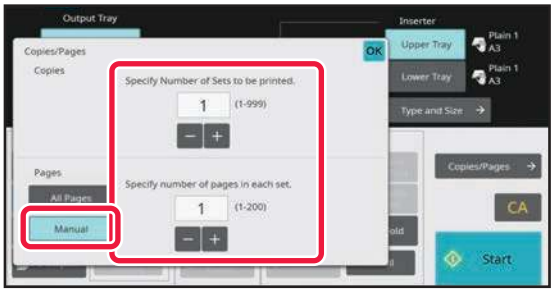
Setting the number of copies (number of pages)

1



Tap the [Copies/Pages] key.

2



Tap the [Manual] key and specify the number of output copies and the number of pages per set.

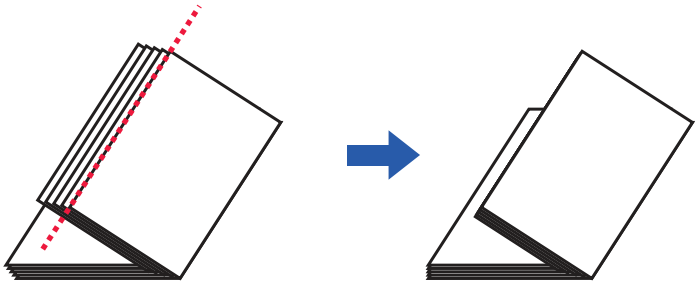
Tap the Number of Copies display and the Number of Pages per Set display, and enter the values using the numeric keys. Otherwise, tap the − + key to enter the values. After the settings are completed, tap OK.

If you select [All Pages] for the number of copies/number of pages, specify "1" for the number of sets to be printed.

If you set more copies or pages than the number of copies or pages that can be stapled, a message is displayed and the [Start] key is disabled.
See "SPECIFICATIONS (page 11-2)" and specify the number of copies or pages that can be stapled.

TRIMMER SETTING

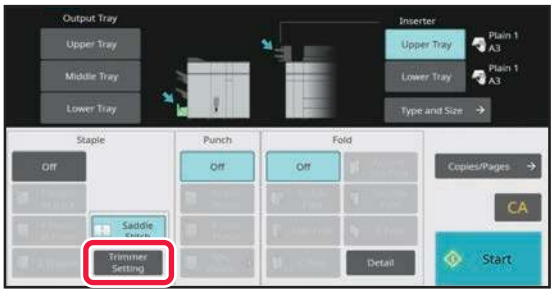
If a trimmer unit is installed, you can trim off excess edges of paper for a finer finish.



Trimmer Setting (when Saddle Stitch is selected)

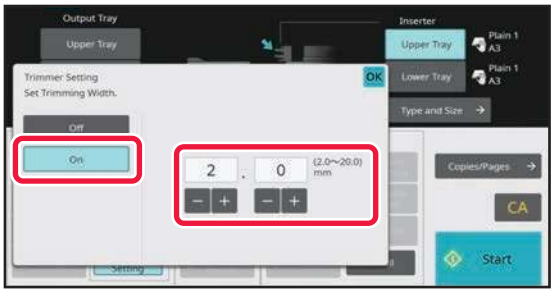
To select the Trimmer Setting, a trimmer unit must be installed.

1



With Saddle Stitch selected, tap the [Trimmer Setting] key.

2



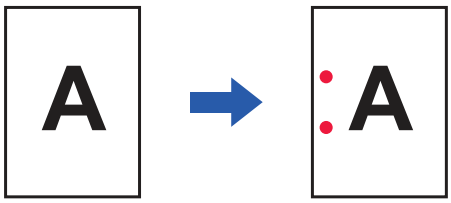
Tap the [On] key, and specify the trimming width.

Tap the numeric value display field of the trimming width, and enter the allowable range using the numeric keys. Otherwise, tap the − + key to enter the values.
After the settings are completed, tap OK.

To cancel the trimmer setting:
Tap the [Off] key.

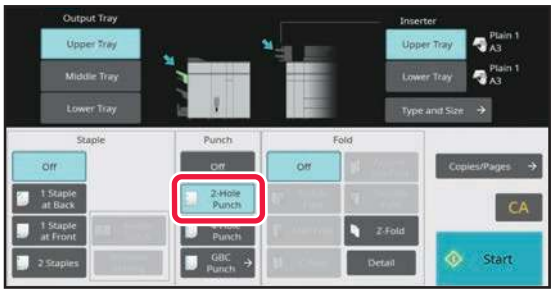
PUNCH FUNCTION

If a punch module is installed, holes can be punched in paper.



- Paper sizes that are available for the punch function are 8-1/2 " × 11"R to 11" × 17" (B5R to A3).
- You cannot use 12" × 18" (A3W) size papers, and special media such as transparency film.
- The punch function cannot be used with the saddle stitch or paper folding functions. However, it can be used with them if the paper size used is 11" × 17", A3 or B4 for Z-fold.

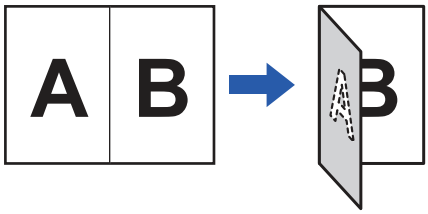
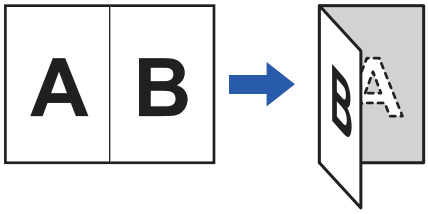
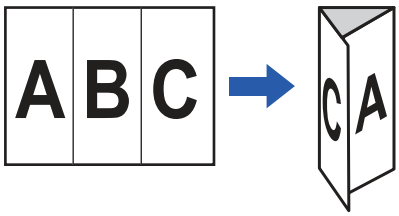
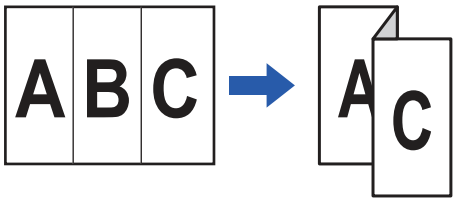
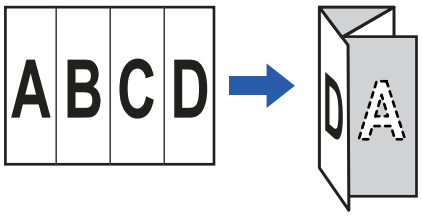
Tap the [2 Hole Punch] key under "Punch".

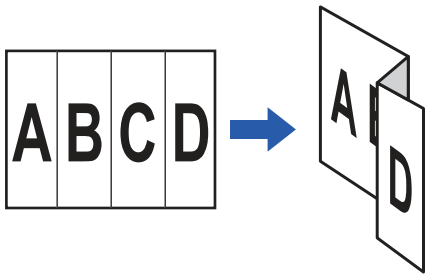


To cancel the punch function:
Tap the [Off] key.

PAPER FOLDING FUNCTION

When a paper folding unit is installed, you can fold papers in Z-fold and C-fold. When a saddle stitch finisher (large stacker) is installed, you can use saddle folds.
The paper sizes that can be selected vary depending on the type of paper fold.
Types of folds and paper sizes available

Types of Folds	Folding results	Paper Size
Saddle Fold		SRA3, A3W, A3, B4, A4R, 13" × 19", 12" × 18", 11" × 17", 8-1/2" × 14", 8-1/2" × 13-1/2", 8-1/2" × 13-2/5", 8-1/2" × 13", 8-1/2" × 11"R, 8K
Half Fold		A4R, 8-1/2" × 11"R
C-Fold		A4R, 8-1/2" × 11"R
Accordion Fold		A4R, 8-1/2" × 11"R
Double Fold		A4R, 8-1/2" × 11"R

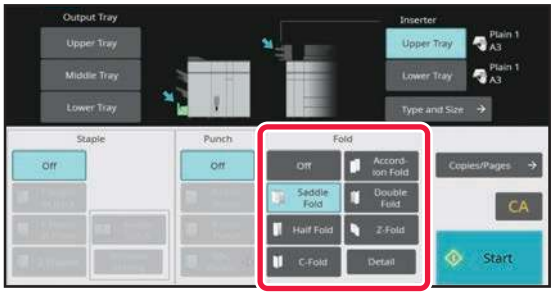
Types of Folds	Folding results	Paper Size
Z-Fold		A3, B4, A4R, 11" × 17", 8-1/2" × 14", 8-1/2" × 11"R

- Special media such as transparency film and tab paper cannot be used.
- The paper folding function cannot be used with the staple and hole punch function. However, it can be used with them if the paper size for Z-fold is 11" × 17", A3 or B4.

Selecting the paper folding function

Tap your desired fold key in the "Fold".

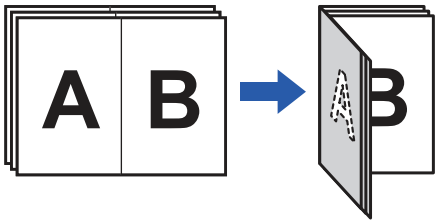
The output tray is automatically selected based on the selected fold key.



To cancel the paper folding function:
Tap the [Off] key.

MULTIPLE FOLD (WHEN SADDLE FOLD IS SELECTED)

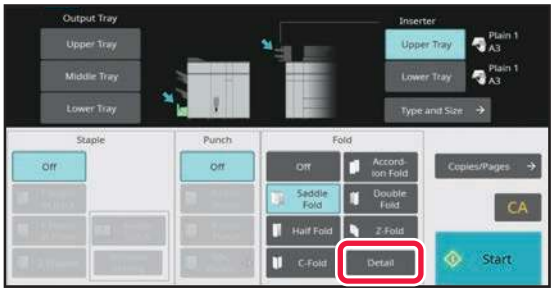
If Saddle Fold is selected, multiple sheets can be folded together. Five sheets of paper are folded at a time.



- When four or less papers are set, four or less papers are folded at a time.
- If five or more papers are set and if four or less papers remain, the remaining number of papers are folded at a time.
- Some types of paper reduces the number of sheets that are folded every set. For example, three sheets are folded at a time in the case of heavy paper.

Setting Multiple Fold (when Saddle Fold is selected)

1



With Saddle Fold selected, tap the [Detail] key.

2

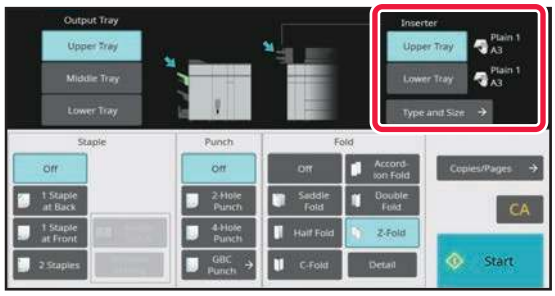
Set the [Fold Multiple Sheets Together] checkbox to ☑.

After the settings are completed, tap OK.

To cancel the multiple fold function:
Set the [Fold Multiple Sheets Together] checkbox to ☐.

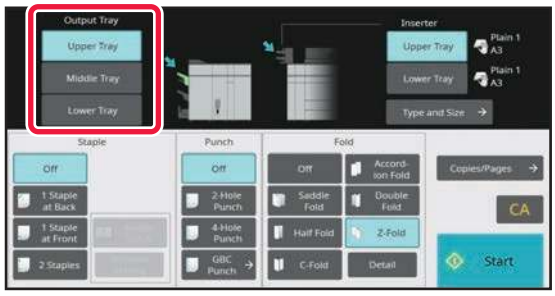
TO CHANGE THE PAPER TRAY

The paper tray is automatically detected when paper is loaded in the inserter.
If you need to specify a paper tray when, for example, paper has been loaded into both the upper and lower trays on the inserter, tap the [Upper Tray] or [Lower Tray] key to specify the appropriate paper tray.



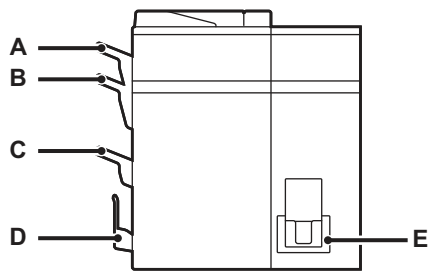
TO CHANGE THE OUTPUT TRAY

The output tray is automatically selected based on the output function you set. If Z-Fold, Half Fold, or Punch is selected, you can select the upper, middle or lower tray for the output tray.
Tap the [Upper Tray], [Middle Tray] or [Lower Tray] key in "Output Tray" and select the output tray you require.



Relation between output function and output tray
An output tray is automatically selected as shown below based on the output function you set. Depending on the output function that is originally deselected, it may be deselected if you tap the [Upper Tray], [Middle Tray] or [Lower Tray] key to change the output tray.

For example, if you tap the [Upper Tray], [Middle Tray] or [Upper Tray] key with "Saddle Stitch" selected, the setting for "Saddle Stitch" is cancelled.

Output function	Deliver to	
Staple	Upper Tray (A) or Lower Tray (C)	
Z-Fold/Half Fold/Punch	Upper Tray (A), Middle Tray (B) or Lower Tray (C)	
Saddle Stitch/Saddle Fold	Saddle Stitch Tray (D)	
C-Fold/Accordion Fold/Double Fold	Folding Unit Tray (E)	

CONVENIENT USE OF THE MACHINE

USE ENVIRONMENTALLY FRIENDLY

ECO **8-2**
ECO FUNCTIONS OF THE MACHINE 8-2
AUTO POWER SHUT-OFF MODE 8-2
PREHEAT MODE. 8-3
ECO RECOMMENDATION FUNCTION DISPLAY 8-3
AS SOON AS THE REMOTE JOB IS FINISHED, ENTER AUTO POWER SHUT OFF MODE 8-4
ECO SCAN. 8-6
ECO SCAN SETTING 8-6
ENERGY SAVING PATTERN LIST 8-7
POWER ON/OFF SCHEDULE SETTING 8-8
SPECIFIC DATE OPERATION SETTINGS 8-9
DISPLAYING ECO RECOMMENDATION SETTINGS (ECO RECOMMENDATION FUNCTION DISPLAY) . . . 8-10
TONER SAVE MODE. 8-10

MANAGING THE USE OF THE MACHINE

USER AUTHENTICATION **8-11**
AUTHENTICATION BY USER NUMBER. 8-11
AUTHENTICATION BY LOGIN NAME/PASSWORD 8-12
QUICK AUTHENTICATION 8-16
USER CONTROL **8-19**
ORGANIZATION /GROUP LIST 8-20
PAGE LIMIT GROUP LIST. 8-21
AUTHORITY GROUP. 8-22
FAVOURITE OPERATION GROUP LIST 8-23
ACTIVE DIRECTORY LINKING FUNCTION 8-23
BILLING CODE **8-24**
BILLING CODE 8-24
USE BILLING CODE 8-25
REGISTERING A NEW BILLING CODE 8-28
EDITING OR DELETING THE REGISTERED BILLING CODE 8-31

USING THIS MACHINE IN A NETWORK ENVIRONMENT

OAuth 2.0 AUTHENTICATION **8-34**
GETTING A TOKEN 8-34
DELETE A TOKEN 8-36
CHECKING TOKEN STATUS. 8-36
NAS **8-37**
FOLDER STRUCTURE. 8-37
REMOTE OPERATION OF THE MACHINE **8-38**
Sharp OSA. **8-40**
APPLICATION COMMUNICATION 8-40
EXTERNAL ACCOUNT APPLICATION 8-41
VIRUS SCAN **8-42**
VIRUS SCAN/VIRUS DEFINITION UPDATE TIMING AND TARGET DATA. 8-42
WHEN A VIRUS IS DETECTED 8-44
UPDATING THE VIRUS DEFINITION FILE 8-46

UNIVERSAL DESIGN IN THE MACHINE

UNIVERSAL DESIGN IN THE MACHINE **8-47**
UNIVERSAL DESIGN RELATED TO OPERATION 8-47
UNIVERSAL DESIGN RELATED TO VISION 8-48
UNIVERSAL DESIGN RELATED TO HEARING 8-48
UNIVERSAL DESIGN FEATURES 8-49

JOB LOG LIST

ITEMS RECORDED IN THE JOB LOG **8-51**

USE ENVIRONMENTALLY FRIENDLY

ECO

ECO FUNCTIONS OF THE MACHINE

Mode Settings

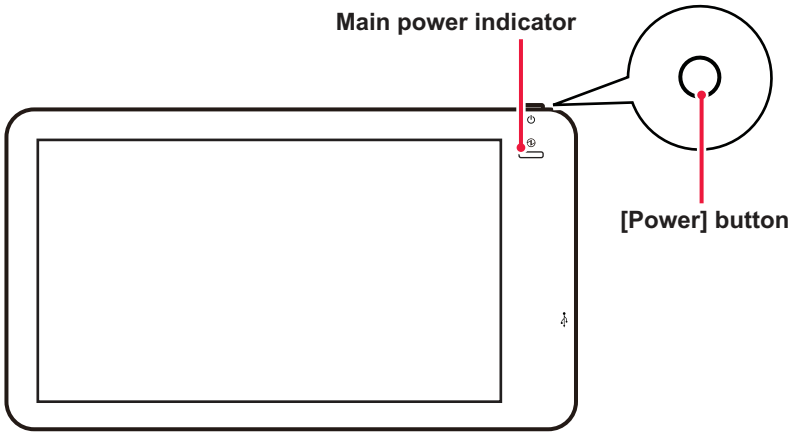
The eco function settings are set in a batch. " Mode" and "Eco Mode" are available.
Setting values applied by each mode is as follows.

Function	Custom Mode	Eco Mode
Preheat Mode Setting	1min.	1min.
Turn off Panel Display during pre-heat mode	On	On
Auto Power Shut-Off Timer	Fix transition time.: 15min.	Fix transition time.: 1min.
As soon as the remote job is finished, enter Auto power shut off mode.	On	On
Sleep Mode Power Level	Low Power	Low Power
Eco Scan	On	On (All Modes Except Copy)

Each Energy Save settings in System Settings is not applied when Custom/Eco mode is used.

AUTO POWER SHUT-OFF MODE

This mode turns off the power to the operation panel and the fusing unit, and makes the machine wait in the lowest power consumption state.
Auto Power Shut-Off mode will activate when the set duration of time elapses in waiting status without executing a job.
Compared to preheat mode, the power-saving rate is considerably higher but the wakeup time is longer.
The main power indicator blinks in yellow when the machine is in Auto Power Shut-Off mode.
This mode is cleared when print data is being received, or when the [Power] button is pressed while it is blinking.



A message appears 15 seconds before Auto Power Shut-Off Mode is entered.
To close the message and continue normal operation, tap the [Continue] button.
The message appears again 15 seconds before the end of the extension of normal operation time.
If no action is taken within 15 seconds after the message appears, the machine enters auto power shut-off mode.

To set display of the message:
In "Settings (administrator)", select [System Settings] → [Energy Save] → [Eco Setting] → [Display Message When Extending Transition Time to Preheat/Auto Power Shut-Off Mode].

Pressing and holding the [Power] button during auto power shut-off will turn off the machine.

PREHEAT MODE

This mode lowers the temperature of the fusing unit and makes the machine wait in low power consumption state.
Preheat mode will activate when the set duration of time elapses in waiting status without executing a job.
Compared to Auto Power Shut-Off Mode, the amount of energy saved is less and the wakeup time is shorter.
The touch panel goes off.
The main power indicator lights in blue when the machine is in preheat mode.
The touch panel is cleared when it is tapped or the [Home Screen] button is pressed.

To set preheat mode:
"Settings (administrator)" → select [System Settings] → [Energy Save] → [Eco Setting] → [Preheat Mode Setting].

A message appears 15 seconds before Preheat Mode is entered.
To close the message and continue normal operation, tap the [Continue] button.
If no action is taken within 15 seconds after the message appears, the machine enters preheat mode.

To set display of the message:
In "Settings (administrator)", select [System Settings] → [Energy Save] → [Eco Setting] → [Display Message When Extending Transition Time to Preheat/Auto Power Shut-Off Mode].

ECO RECOMMENDATION FUNCTION DISPLAY

Shows recommended copy/print settings for copy, document filing reprint, and direct print.

Copying

When you change to copy mode (normal mode), the settings recommended for copy mode appear.
Recommended settings: 2-Sided Copy, N-Up, B/W Copy, and Image Orientation

Document filing print

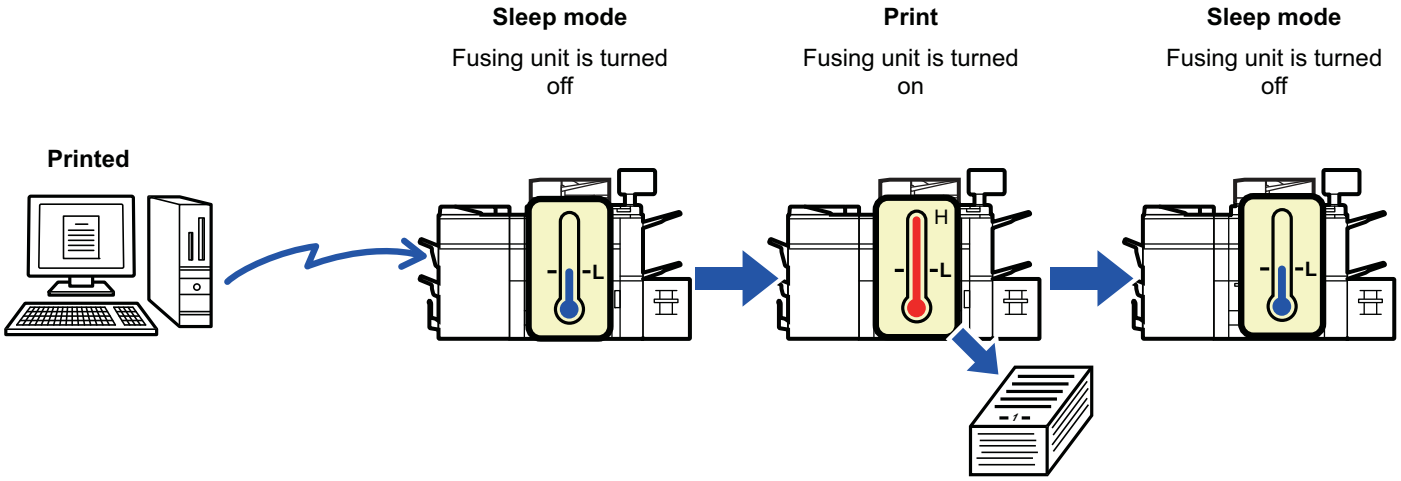
When you tap the [Change Setting to Print] in the action panel on the file list screen of document filing, the settings recommended for this mode appear.
Recommended settings: 2-Sided Print, N-Up, and Print B/W.

Direct print

When you tap the [Change Setting to Print] in the action panel on the file list screen of direct print, the settings recommended for this mode appear.
Recommended settings: 2-Sided Print, N-Up, and Print B/W.

AS SOON AS THE REMOTE JOB IS FINISHED, ENTER AUTO POWER SHUT OFF MODE

Printing in Auto Power Shut-Off Timer turns on the power, and then the machine returns to Auto Power Shut-Off Mode immediately after completing the print job.



To set "As soon as the remote job is finished, enter Auto power shut off mode.":
In "Settings (administrator)", select [System Settings] → [Energy Save] → [Eco Setting] → [As soon as the remote job is finished, enter Auto power shut off mode.].

Fix transition time.

The Auto Power Shut-Off Timer is fixed. Select [Fix transition time.], and set the transition time in [Auto Power Shut-Off Timer].
When this setting is enabled, the [Change transition time by time of day.] option is disabled.

Change transition time by time of day.

This function controls the transition to Auto Power Shut-Off mode optimally for each time period by analyzing the use of the machine based on job logs obtained during a 4-week period.
When this setting is enabled, the [Fix transition time.] option is disabled.

- The image transfer control settings are not changed.
- This does not link to the Power On/Off Scheduling. If both of them are enabled, the Power On/Off Scheduling settings precede.
- Pages are counted for each paper size separately.
- When the power supply of the machine was off, there was no job during this time.

Transition to Energy Saving and Auto Power Shut-Off modes

Pattern	Transition time	Average outputs per hour*
Mode1 (Job Start Priority1)	After 1 hour	1000 or more
Mode2 (Job Start Priority2)	After 30 minutes	250 to 999
Mode3 (Energy Saving Priority1)	After 5 minutes	60 to 249
Mode4 (Energy Saving Priority2)	After the minimum time period	Up to 59

* Factory default setting

Automatic

This function controls the power optimally for each time period by analyzing the use of machine based on job logs obtained during a certain time period.

If the machine does not have the 4-week job log information, the machine enters the template2 (Mode3 (Energy Saving Priority1) between 8:00 and 18:00 hours). Then after that, it enters Mode4 (Energy Saving Priority2).

Manual

You can set a pattern for each time band.

The machine already has the 3-pattern template. The Energy Save pattern can be added to the "Original Eco Patterns 1 to 4".

Three-pattern template

Template	Pattern	Description of mode
Template 1	All Day "Energy Save Priority2"	The machine runs in the "Mode4 (Energy Saving Priority2)" all the time.
Template 2	8:00-18:00 "Energy Save Priority1"	The machine runs in "Mode3 (Energy Saving Priority1)" between 8:00 and 18:00, and in "Mode4 (Energy Saving Priority2)" at other times.
Template 3	8:00-18:00 "Job Start Priority1"	The machine runs in "Mode1 (Job Start Priority1)" between 8:00 and 18:00, and in "Mode4 (Energy Saving Priority2)" at other times.

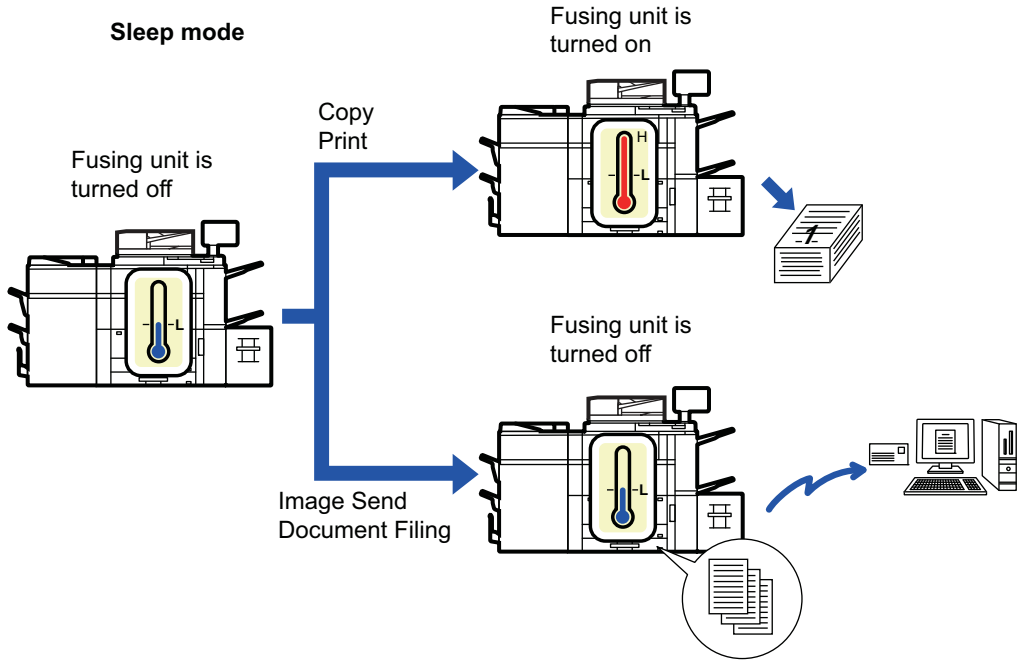
Sleep Mode Power Level

Low Power: The machine switches to the power saving mode, but it takes some time to recover.

Fast Wake Up: Compared with Low Power, the power value rises by a certain degree, but it results in faster recovery.

ECO SCAN

Non-print jobs such as sending a scanned original are performed with the fusing unit turned off.



ECO SCAN SETTING

Set “Eco Scan Setting" to ☑, and select a mode or screen in which to enable Eco Scan Setting.
The following modes and screens can be set.

- Home Screen
- Copy
- Image Send
- Document Filing
- System Settings
- Sharp OSA

To set Eco scan:
"Settings (administrator)" → select [System Settings] → [Energy Save] → [Eco Scan Setting].

ENERGY SAVING PATTERN LIST

This function analyzes machine usage and controls entry into auto power shutoff mode based on frequency of use. If you want to manage machine power by using an energy saving pattern list, select [Manual] in "Settings (administrator)" - [Eco Setting] - [Energy Save] - [Change transition time by time of day.], and select an Automatic Update Pattern from the pull-down list or one of Original Eco Patterns 1 to 4.
To automatically analyze machine usage and update the pattern as needed, set Automatic Update Pattern.

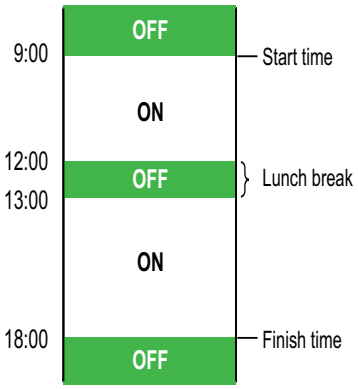
Edit Pattern

Set the Original Eco Pattern.

Item	Description
Change Pattern Name	To change the pattern name, enter the desired name.
Pattern to Be Modeled	Select the stored pattern that you want to base the new pattern on. To copy the settings of a selected pattern, select [Copy the selected pattern.].
Energy Save Setting	Set time periods for machine modes. Select a mode from 1 to 4, and select a day of the week, start time, and end time.
Day of the Week	Set the day of week on which you want to enable the mode selected in the Energy Save Setting.
Start Time/Completing Time	Set the period of time during which you want to enable the mode selected in the Energy Save Setting.

POWER ON/OFF SCHEDULE SETTING

The machine operator panel can be turned On or Off at a preset time. Up to three (3) patterns can be set. The "Setting 1", "Setting 2" and "Setting 3" are executed in this sequence if set at the same day of week or at the same clock time.



- The scheduling function does not support the power management settings in the Preheat Mode and Auto Power Shut-Off Mode.
- The preset power-off time is subject to the following restrictions:
  - If the machine is running due to the current job execution or other reasons, the machine is turned off only after the job has finished.
  - The machine cannot receive printer jobs.
  - If the Time Specified Output of Received Data setting is enabled, they are output next time the machine is turned on.
- If the power management setting is also enabled, the Power On/Off Scheduling settings precede.
- If the same time is specified, settings are applied in the order of "Setting 1", "Setting 2", and "Setting 3".
- The power is not turned off in the following cases:
  - "Power Up Auto Clear" is in progress.
  - While the Optimization of a Local Drive is in progress or while a restart is in progress after the setting mode has been changed.
  - The preset power on/off time is within one minute from when the setting is accepted.

Setting Power ON/OFF Scheduling Function

In "Settings", select [System Settings] → [Energy Save] → [Power ON/OFF Schedule Setting].

SPECIFIC DATE OPERATION SETTINGS

You can configure a day on which you have high-output printing or want to perform a special operation as the "specific date" and set a specific energy saving pattern only for that specific date.

"Specific Date" tab

A period of up to 7 days can be set for Specific Date. Set the specific date, energy saving pattern to be applied, and the operation that takes place if the specific date falls on a non-work day.

Item	Description
Date Setting	Configure the date on which you want to operate the machine with a specific pattern. Select a day between 1 and 31 in Every Month or from End of Every Month.
Applied Energy Saving Operation	Select an energy saving pattern you want to apply. Use the ENERGY SAVING PATTERN LIST (page 8-7) to specify the details of the energy saving pattern.
Operation for Holiday	Configure how the machine operates if the preset specific date falls on a holiday. Use the ENERGY SAVING PATTERN LIST (page 8-7) to specify the day as the holiday.

- If a specific date that is initially specified coincides with the one that is moved because it falls on a holiday, the setting for the former takes precedence.
- If specific dates of the same dates are configured, they are used in ascending order between 1 and 7 (specific date numbers).

"Pattern" tab

This tab is used to configure the details of an energy saving pattern.

Item	Description
Energy Save Operation	Select a specific date pattern you want to specify.
Change Pattern Name	Enter a pattern name when you want to change the name of a specific date pattern.
Pattern to Be Modeled	Select a source pattern when you create a pattern using a stored or preset pattern.
Add new schedule.	Add a schedule.

"Holiday" tab

Specify a holiday. The day you specified as the holiday will not be a specific date.

Item	Description
Holiday List	When you tap this option, the dates and days of the week for the holidays you have set for two years.
Day of Week	Use this option to specify a holiday using a day of the week.
Set Period	Use this to specify a holiday using a date. "Final Registered Time" shows when the holiday that is stored with Set Period was stored.

DISPLAYING ECO RECOMMENDATION SETTINGS (ECO RECOMMENDATION FUNCTION DISPLAY)

When the base screen of normal mode is displayed, eco recommendation settings appear.

This function does not operate in easy mode.

To use the eco recommendation function display:
"Settings (administrator)" → [System Settings] → [Energy Save] → [Eco Setting] → [Eco Recommendation Function Display].

The displayed functions are as follows.

- 2-Sided Copy►page 3-20
- N-Up►page 3-63
- B/W Copy►page 3-20
- Image Orientation►page 3-32

TONER SAVE MODE

This mode is used to reduce toner consumption.
Toner consumption can be set for each print job of "Copy", "Printer", and "Prints (Document Filing)".
Toner consumption can be selected from three levels.

- Toner Save1 (Toner Consumption: Much)
- Toner Save2 (Toner Consumption: Middle)
- Toner Save3 (Toner Consumption: Little)

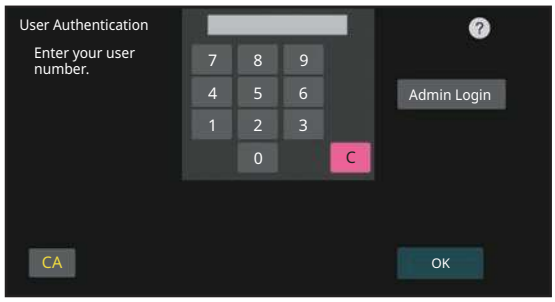
MANAGING THE USE OF THE MACHINE

USER AUTHENTICATION

User authentication restricts the use of the machine to users that have been registered. The functions that each user is allowed to use can be specified, allowing the machine to be customized to meet the needs of your workplace.
When the administrator of the machine has enabled user authentication, each user must log in to use the machine.
There are different types of user authentication, and each type has a different login method.
For more information, see the explanations of the login methods.
AUTHENTICATION BY USER NUMBER (page 8-11)
AUTHENTICATION BY LOGIN NAME/PASSWORD (page 8-12)
QUICK AUTHENTICATION (page 8-16)
For the settings that are required for user authentication, refer to USER CONTROL (page 8-19).

AUTHENTICATION BY USER NUMBER

The following procedure is used to log in using a user number received from the administrator of the machine.
When starting the machine, the login screen appears.
When controlled by user number

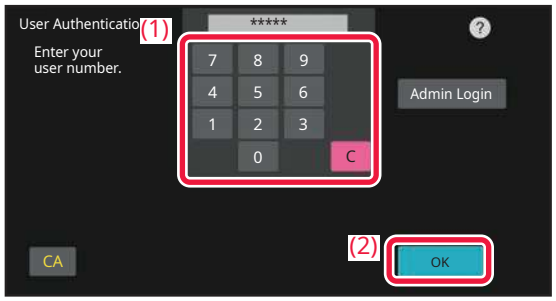


If "A Warning when Login Fails" is enabled in the system settings, the operation panel will be locked for five minutes if an incorrect user number is entered three times in a row.
Contact the machine administrator to check the user number assigned for you.

1 Enter your user number (5 to 8 digits) using the numeric keys.

Each entered digit will be displayed as "✱".

2



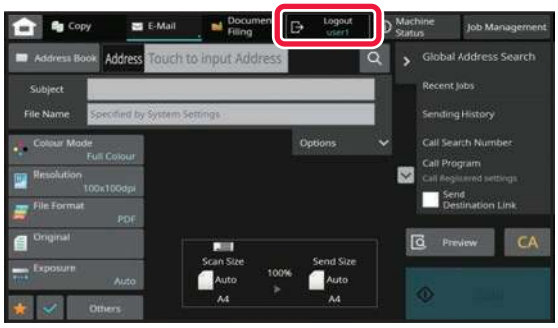
Tap the [OK] key.

If the entered user number is authenticated, the number of remaining pages that the user can copy or scan is displayed. When a limitation is set for the number of pages that a user can use, the use count for the user that has logged in is displayed.

- **To limit the number of pages that a user can use:**
  In "Settings (administrator)", select [User Control] → [Access Control Settings] → [Pages Limit Group].
- **To hide the number of pages that can be used after login:**
  In "Settings (administrator)", disable [System Settings] → [Authentication Settings] → [Default Settings] → [Display Usage Status after Login].
- **To change the message display time:**
  In "Settings" (administrator)", select [System Settings] → [Common Settings] → [Operation Settings] → [Condition Settings] → [Message Time Setting].

When the user number is an 8-digit number, this step is not necessary. Login takes place automatically after the user number is entered.

3

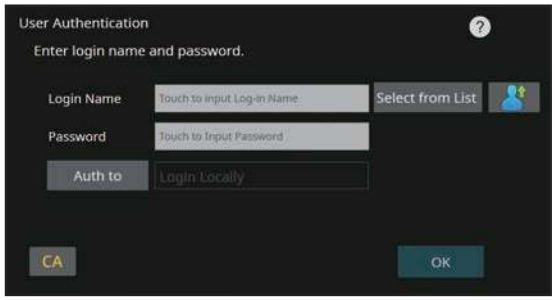


When you have finished using the machine and are ready to log out, tap [Logout].

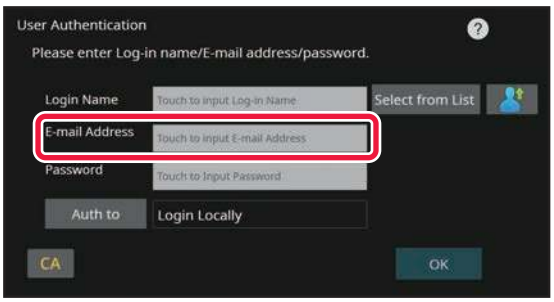
AUTHENTICATION BY LOGIN NAME/PASSWORD

This method enables users to log in using a login name and password received from the administrator of the machine or the administrator of the LDAP server.
When starting the machine, the login screen appears.

When controlled by login name and password



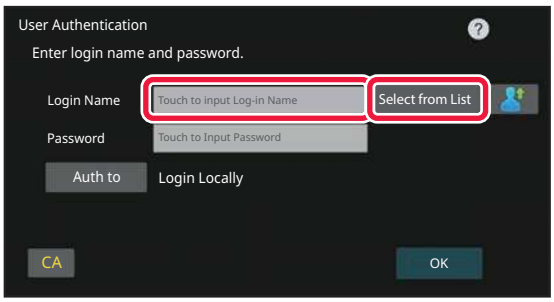
- Different items may appear in the screen when LDAP authentication is used.
- When LDAP authentication is used, the [E-mail Address] key may appear, depending on the authentication method. Tap the [E-mail Address] text box and enter your e-mail address.



- If "A Warning when Login Fails" is enabled in the system settings, the operation panel will be locked for five minutes if an incorrect login name or password is entered three times in a row.
  Contact the machine administrator to check the login name/password assigned to you.

- **To set [A Warning when Login Fails]:**
  In "Settings (administrator)", select [System Settings] → [Authentication Settings] → [A Warning when Login Fails].
- **To store a user name:**
  In "Settings (administrator)", select [User Control] → [User Settings] → [User List].
  Also register detailed information such as the login name, user number, and password. Ask the administrator of the machine for the information that you need to use the machine.

1



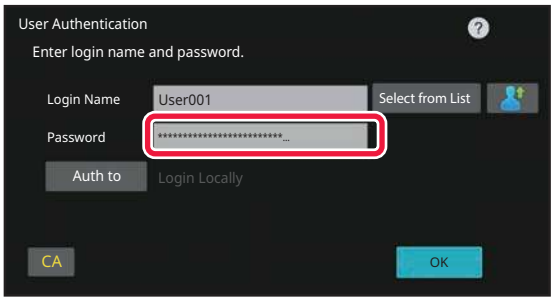
Enter the login name.

Entering using the soft keyboard
If user name registration has not been performed in setting mode, a user only using LDAP authentication should tap the [Login Name] text box and enter the login name using the soft keyboard.

Selecting from a list
Tap the [Select from List] key and select a user name from the User List screen.

LDAP authentication can be used when the administrator of the server provides LDAP service on the LAN (local area network).

2



Enter the password.

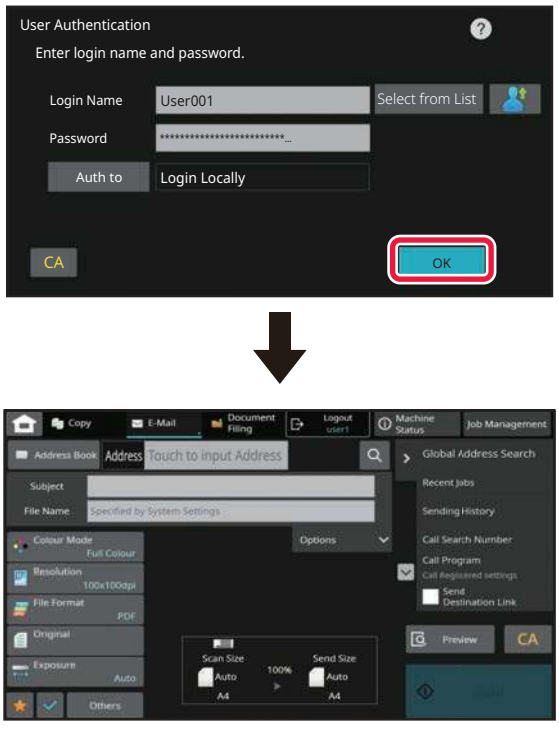
Enter the from the soft keyboard.
If you are logging in to an LDAP server, enter the password that is stored with your LDAP server login name.
Each entered character will be displayed as "✱". After entering the , tap the [OK] key.
When authentication is by LDAP server and you have different passwords stored in "User List" and in the LDAP server, use the password stored in the LDAP server.

To have the user name and password registered:
In "Settings (administrator)", select [User Control] → [User Settings] → [User List].

When registering the LDAP server, change the information for [Auth to] as required.

- **When selecting from the User List screen:**
  The LDAP server you are connecting to has been registered upon user registration, and so the target server to which authentication should be directed appears when the login name is selected.
  Go to step 3.
- **When entering from the soft keyboard:**
  Tap [Auth to] and select the LDAP server to log in.

3



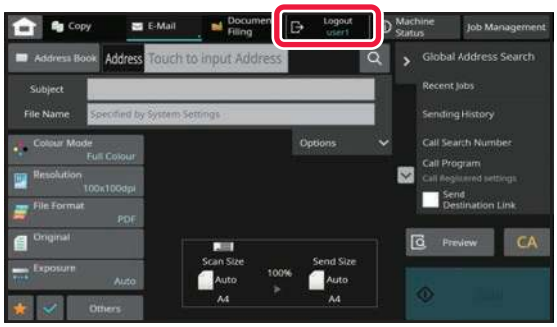
Tap the [OK] key.

If the entered login name and password are authenticated, the number of remaining pages that the user can copy or scan is displayed.

When a limitation is set for the number of pages that a user can use, the use count for the user that has logged in is displayed.

- **To limit the number of pages that a user can use:**
  In "Settings (administrator)", select [User Control] → [Access Control Settings] → [Pages Limit Group].
- **To hide the number of pages that can be used after login:**
  In "Settings (administrator)", disable [System Settings] → [Authentication Settings] → [Default Settings] → [Display Usage Status after Login].
- **To change the message display time:**
  In "Settings" (administrator)", select [System Settings] → [Common Settings] → [Operation Settings] → [Condition Settings] → [Message Time Setting].

4



When you have finished using the machine and are ready to log out, tap [Logout].

QUICK AUTHENTICATION

When operating the machine, this enables easy authentication by tapping a preconfigured icon.

- Up to 20 users can be registered.
- Only the machine supports quick authentication. Web page authentication and authentication from a printer driver cannot be used. To use web page authentication and authentication from a printer driver, enter to authenticate.
- Quick authentication cannot use IC card authentication or device account mode.
- If [A Warning when Login Fails] is enabled in the system settings, the operation panel will be locked for five minutes if an incorrect password is entered three times in a row. Contact the machine administrator to check the password assigned to you.

To use quick authentication

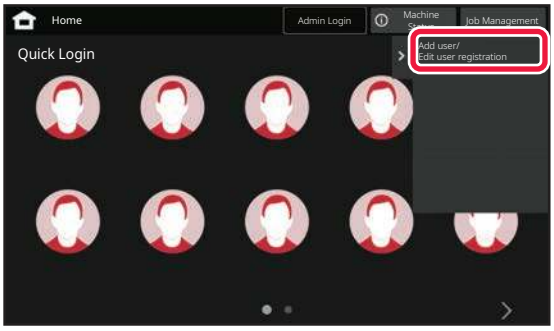
In "Settings (administrator)", enable [System Settings] → [Authentication Settings] → [Default Settings] → [Enable Quick Login].

For the authentication server settings, set "Login Locally", and for the authentication method settings, set "Login Name/Password".

Register users with quick authentication

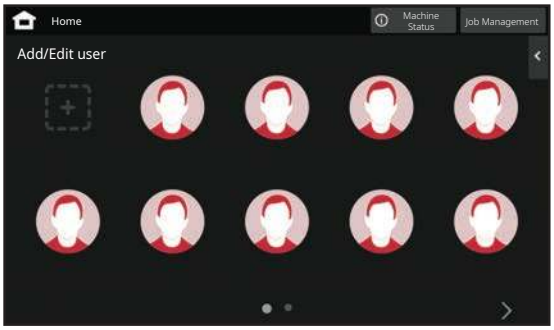
When registering users with quick authentication, the User Administration Settings and Web page settings used when registering normal users cannot be used. Registration is carried out on the quick authentication login screen.

1



Tap [Add user/ Edit user registration] on the action panel.

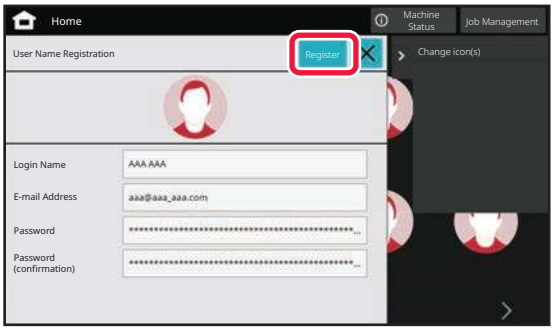
2



Tap the position you wish to register.

This switches to the user registration screen.
When tapping an icon that is already registered, this switches to the user information edit screen.
Details to edit are the same as the settings details in registering a new user screen. See step 3 when editing.

3



Enter user information, and tap the [Register] key.

Specify the user icon, Login Name, E-mail Address, Password, and Password (confirmation). Tap the items to register, and enter necessary details.

- Tap "Change icon(s)" on the action panel, and the icon selection screen appears. Select the desired icon to configure.
- Login Name is displayed together with the icon. Ensure this is entered.
- When editing user information, the Password cannot be changed. "Password" and "Password (confirmation)" will not be displayed on the edit screen.

To delete a registered user

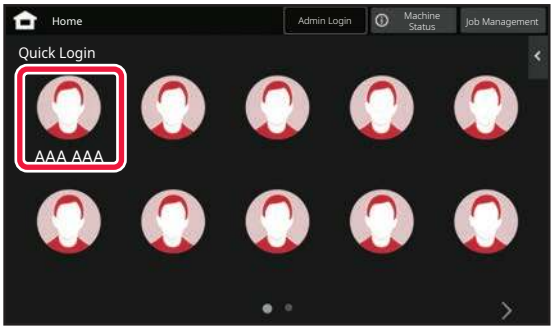
Tap [Add user/ Edit user registration] on the action panel, then tap the icon of the user to delete. Tap [Delete] on the action panel, and then tap the [Delete] key in the displayed confirmation message.

User editing and deleting from User Administration Settings and Web page

In "Settings (administrator)", select [User Control] → [User Settings] → [User List].

Authenticating the machine using quick authentication

1



Tap the icon.

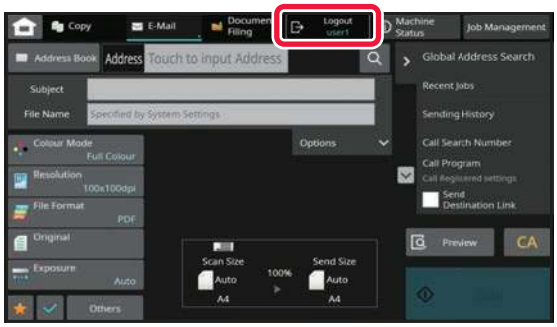
If a password is not set, then login will close at this time.

2

If setting a Password, enter the Password.

Enter the Password from the soft keyboard.
Entered text is displayed with "*". After entering the Password, tap the [OK] key.

3



When you have finished using the machine and are ready to log out, tap [Logout].

USER CONTROL

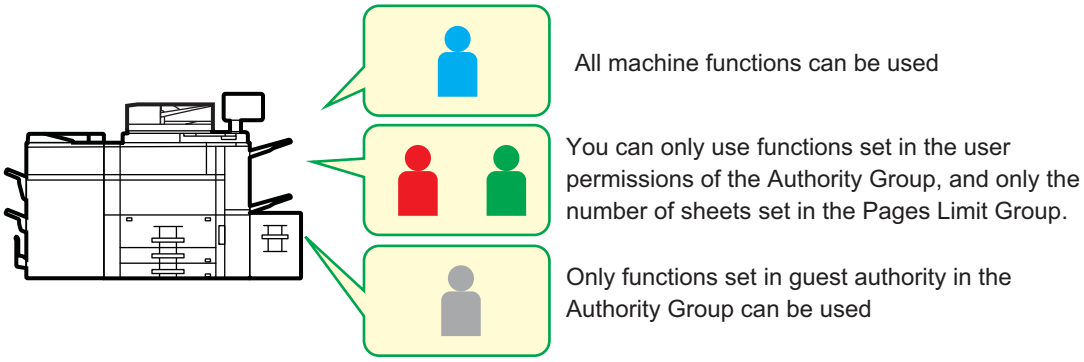
You can perform user management such as registering login users and specifying the user authentication method.
In [User Control] of "Settings (administrator)" and [System Settings] of [Authentication Settings].
User Control allows you to register and manage the users who use the machine.
By limiting the number of pages and functions that a user or a group of users can use, incorrect use of the machine can be prevented.
To prevent unauthorised use, persons who are not registered can be prohibited from using the machine or prohibited from using certain functions.

Example: Information stored in User Name Registration

User Name : AAA Custom Index : Group A Pages Limit Group : "Limited" group	Authority Group: User Favourite Operation Group: Group a
User Name : BBB Custom Index : Group B Pages Limit Group : "Limited" group	Authority Group: User Favourite Operation Group: Group a
User Name : CCC Custom Index : Group A Pages Limit Group : "Unlimited" group	Authority Group: Administrator Favourite Operation Group: Group b
User Name : None (Users not registered in the machine)	

Custom Index

Using the machine

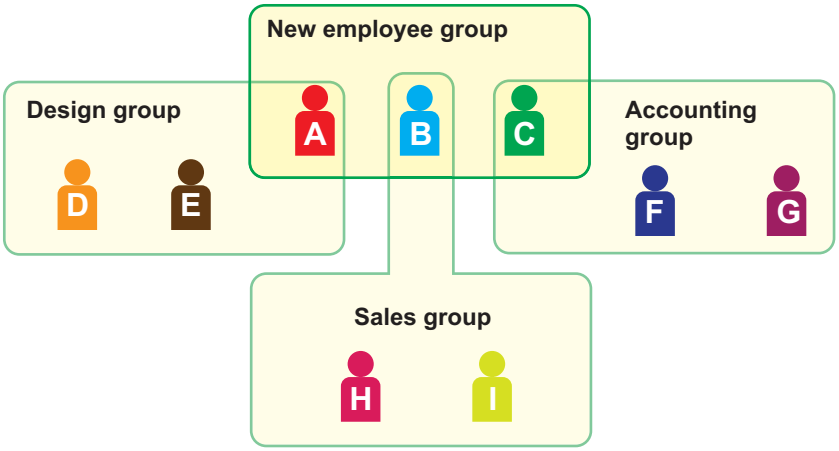


Favourite Operation Group

The machine can be operated using the screen displays and default settings set for each group.

ORGANIZATION /GROUP LIST

A user can be registered in an organization/group to enable sharing the contacts and group information registered in that group. When counting all used pages, you can check how many pages and what functions are used by each group. Multiple organizations/groups can be set for a user.



Information sharing within new employee group

Information sharing within design group

Information sharing within sales group

Information sharing within accounting group

PAGE LIMIT GROUP LIST

A Page Limit Group List can be used to limit the number of sheets that users in a specific group can use for copies or print jobs, and limit the number of pages that can be scanned. The users can also be prohibited from using certain functions.

Page Limit Group List A
Copy :
B/W : Page Limit (10000)
Full Colour : Page Limit (10000)
Printer :
B/W : Unlimited
Full Colour : Prohibited
Document Filing Print :
B/W : Unlimited
Full Colour : Unlimited
List Prints :
B/W : Unlimited
Full Colour : Unlimited
Scanner :
B/W : Prohibited
Full Colour : Prohibited
Scan to Local Drive :
B/W : Page Limit (50000)
Full Colour : Page Limit (50000)

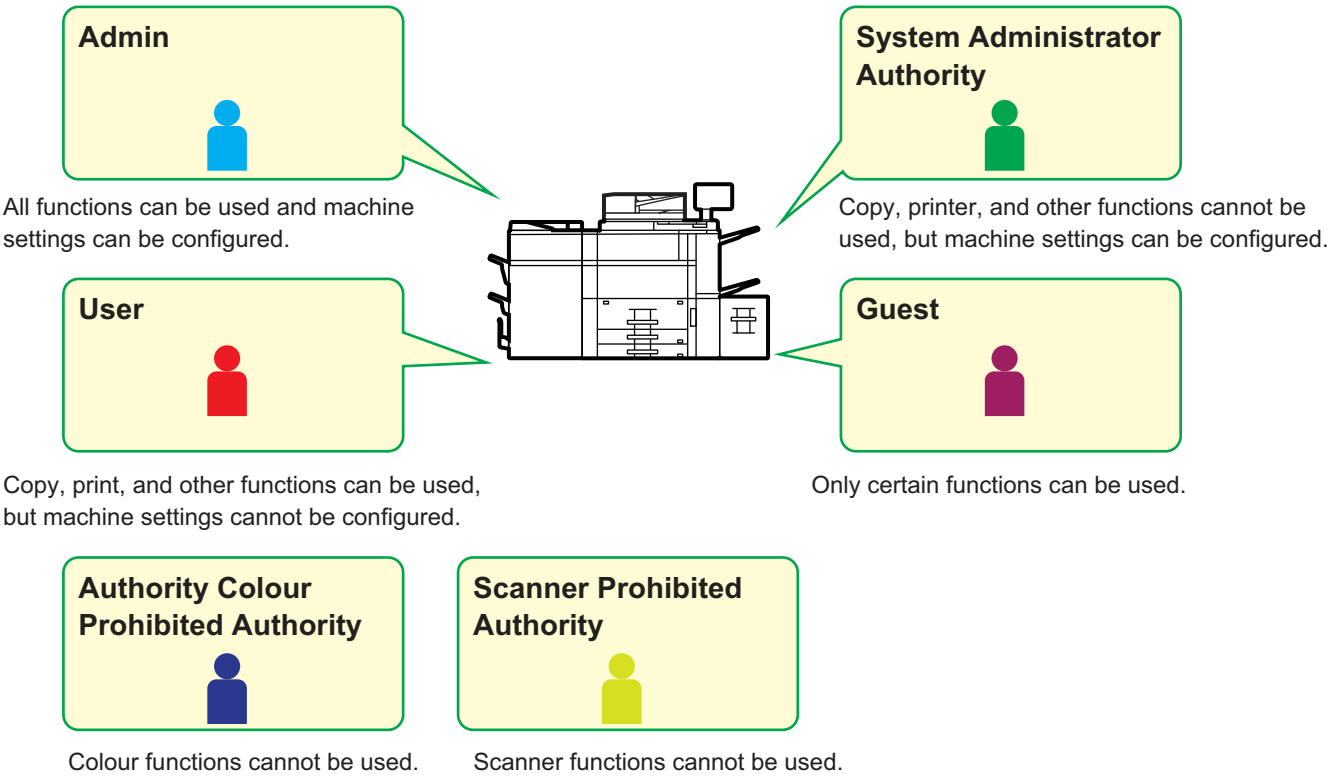
This section explains how to set the Page Limit Group List.

- Users in this group can use up to 10,000 pages for each colour and black & white copying.
- There is no limit on black & white printing.
- Colour printing cannot be used.
- Both colour and black & white Document Filing Print and List Print can be used without restriction. Scanner cannot be used.
- Up to 50,000 pages each can be used for colour and black & white scan save.

AUTHORITY GROUP

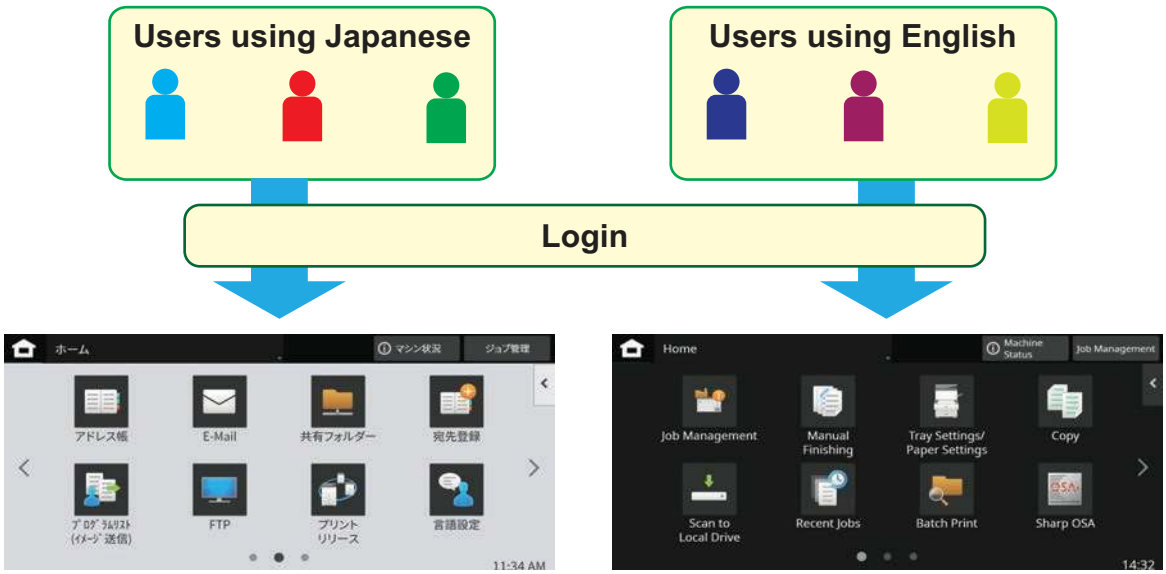
Authority Group is used to restrict the functions and settings that users who belong to a specific group can use. By setting restrictions on functions and settings, you can prevent inexperienced users from performing incorrect operations and settings, and thereby enable safe use of the machine.

Main authority types (Default Group List)



FAVOURITE OPERATION GROUP LIST

For each group, you can register an environment with settings that are convenient for the group. For example, if the users speak different languages, a language can be set for each group, and this setting is applied automatically at login (normally the display language cannot be changed each time the machine is used).



By setting English for users using English and Japanese for users using Japanese in the Favourite Operation Group List, the language will automatically switch between English and Japanese when a user logs in to the machine.

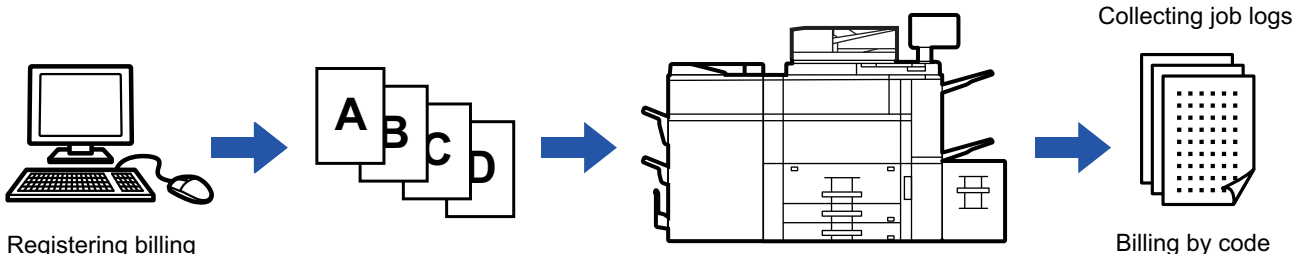
ACTIVE DIRECTORY LINKING FUNCTION

You can join the Active Directory domain (AD domain) of the machine, and easily perform user management on the network.
On a network that does not have Active Directory enabled, you must perform network device authentication for each device.
For this reason, one user must have multiple domain names and passwords.
When you join an AD domain, you only need to be authenticated once. After you are authenticated, the Active Directory server automatically authenticates network devices. You can log in to multiple devices on the network with a single domain name and password.

BILLING CODE

BILLING CODE

A billing code, which is added to a recorded job log when a printing or sending job has been executed, is used to perform billing processing.
Billing codes are classified into two types: main code and sub code. A billing code is recorded in the job log when it is entered and a print or send job is executed.
Summing up the amounts by Billing Code based on the job logs will facilitate the subsequent operations, for instance, when making combined billings.



Types of billing codes

Type	Description
Main Code	Used to categorize the results of the executed print and send jobs to enable efficient management. For example, you can assign a code by customer and collect cost information by customer from job logs. Code example: Issue of company A
Sub Code	Available when the main code alone is not sufficient to enable management of billing codes. For example, you can assign monthly cost information to a sub code and collect the total monthly cost information of all customers when the customer name is assigned to the main code. Code example: Issue of October, 2020
Default Code	Automatically assigned when the main code or sub code has not been specified.

Enable use of billing code

To enable use of the billing code, select "Settings (administrator)" → [User Control] → [Billing Code Setting] → [Administration Settings], then set [Use Billing Code] to [Enable].

Collecting billing codes

In "Settings (administrator)", select [System Settings] → [System Control] → [Job Log] → [Job Log Operation], and click [Save] button to download the job logs. Then sum up the data by classifying and arranging the stored job logs.

USE BILLING CODE

If the use of billing code is enabled in "Settings (administrator)", the billing code entry window is displayed at the time of mode transition (at the time of printing/sending in document filing mode).
Enter the main code or sub code as required.

- **To enable use of the billing code**
  Select "Settings (administrator)" → [User Control] → [Billing Code Setting] → [Administration Settings], then set [Use Billing Code] to [Enable].
- **To retain the specified billing code at the time of mode transition**
  Select "Settings (administrator)" → [User Control] → [Billing Code Setting] → [Administration Settings], then set the [Remember Billing Code Between Modes] check box to ☑. This eliminates the need to enter billing codes at each mode transition.

You can assign billing codes to reprinting/resending of target files and sending of print jobs from "Settings (administrator)" → [Document Operations].

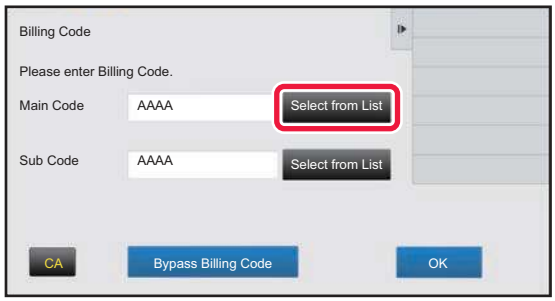
Specifying a billing code again

To change the specified billing code to another one, tap [Switch Billing Code.] on the action panel.
When the billing code entry window is displayed, select a new billing code.

Select a billing code from the list

Select the desired billing code from the list of registered billing codes.
You need to register billing codes in advance.
REGISTERING A NEW BILLING CODE (page 8-28)

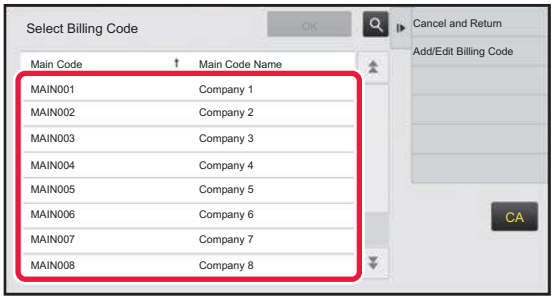
1 **When the billing code entry window is displayed, tap the [Select from List] key of the main code.**



When not specifying a billing code
Tap the [Bypass Billing Code] key.

To select the previously used billing code (at the time of user authentication)
Tap [Use Previously-Used Billing Code] on the action panel at the time of user authentication; this displays the main code and sub code the authenticated user has entered previously.

2



Tap and select the main code from the list.

To search for the main code or main code name
Tap . When the search window is displayed, enter the main code and main code name, then tap the [Search Start] key. The search result list is displayed.

3

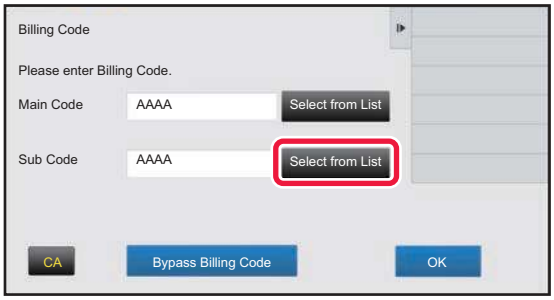
Tap the [OK] key.

Returns the screen to the billing code entry window.

To cancel the selection from the list
Tap [Cancel and Return] on the action panel. This cancels the selected main code and returns the screen to the billing code entry window.

To check the details of the main code
Tap [Display Details] on the action panel. The detail window is displayed. Check the details, then tap OK.

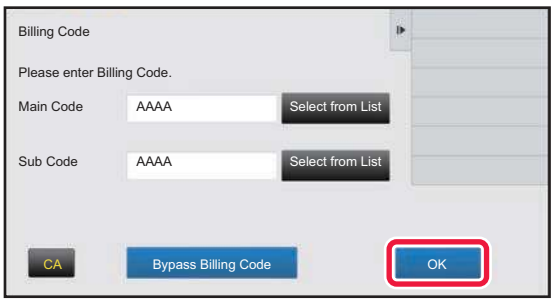
4



Tap the [Select from List] key of the sub code.

The sub code list is displayed. Perform the procedure shown in steps 2 and 3, then specify the sub code.

5

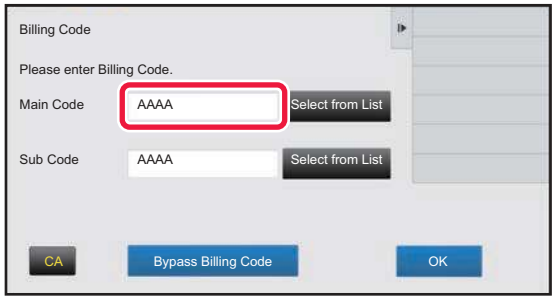


Tap the [OK] key.

To clear the value of the specified billing code
Tap the [CA] key. Enter the billing code again.

Directly entering a billing code

1

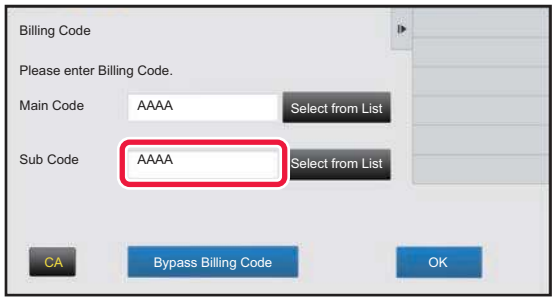


When the billing code entry window is displayed, tap the box in [Main Code], then enter the main code.

Specify the code using up to 32 single-byte characters.

When not specifying a billing code
Tap the [Bypass Billing Code] key. The use code is set to the main code.

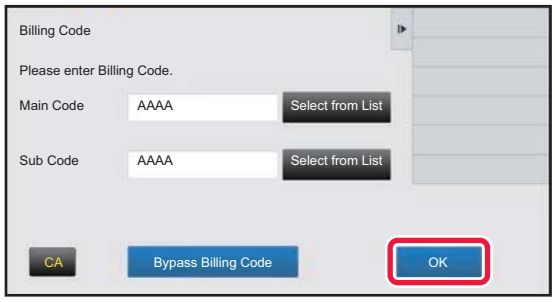
2



Tap the box of [Sub Code], then enter the sub code.

Specify the code using up to 32 single-byte characters.

3



Tap the [OK] key.

To clear the value of the specified billing code
Tap the [CA] key. Enter the billing code again.

REGISTERING A NEW BILLING CODE

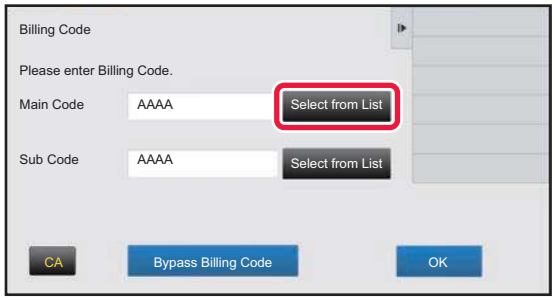
Register a new billing code.
A billing code can be registered not only from the billing code entry window but also from "Settings".

A total of up to 2000 main and sub codes can be registered.

Shared range of billing code

The registered billing codes can only be shared in the specified group at the time of user authentication.
If the shared range is not specified, the registered billing codes are shared by all users.

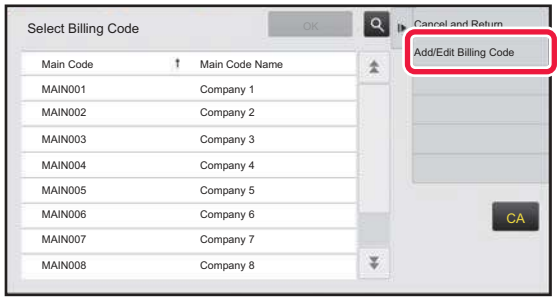
1



When the billing code entry window is displayed, tap [Select from List] of the main code.

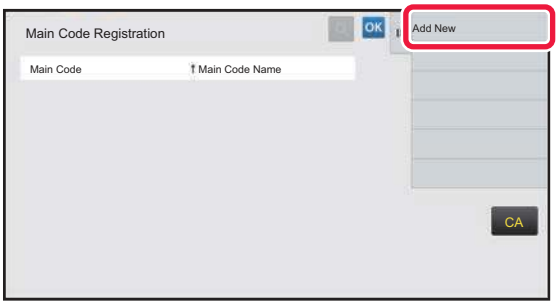
To register a new sub code, tap the [Select from List] key of the sub code.
The subsequent steps are the same as the main code.

2



Tap [Add/Edit Billing Code] on the action panel.

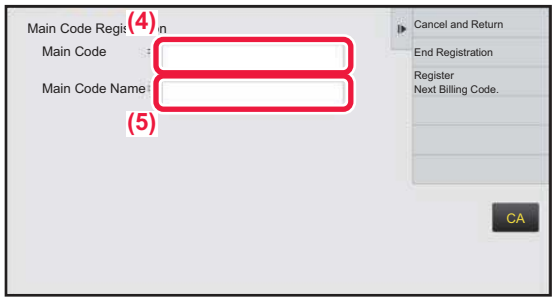
3



Tap [Add New] on the action panel.

To return to the billing code selection window
Tap OK.

4



Tap the box of [Main Code], then type in the main code.

Specify the code using up to 32 single-byte characters.

5

Tap the box of [Main Code Name], then type in the main code name.

Specify the code name using up to 32 double- or single-byte characters.

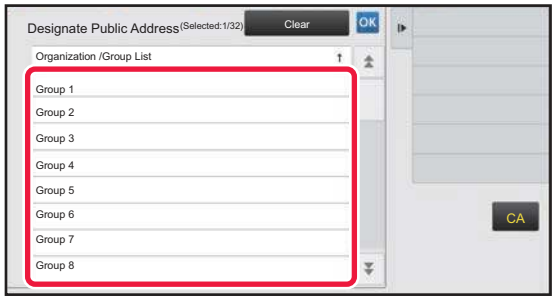
6

If necessary, select the share range of billing code.

Public to All: Registers the billing code as a public code for all users who use the machine.
Specify target public address: Limits the share range of billing code to be registered only to the specified group. Up to eight groups can be specified as a public destination.
For details on how to specify a public destination, refer to "Shared range of billing code (page 8-28)".

The public destination of a billing code is not displayed if user authentication is not performed. The mode is automatically set to [Public to All].

7



Tap and select a group as a public destination

Up to eight groups can be specified. After the settings are completed, tap OK.

To cancel the setting
Tap [Clear] on the action panel. This cancels the registered public destination and returns the screen to the previous window.

8 To continuously register other billing codes, tap [Register Next Billing Code.].

Execute steps 4 to 7 to register the main code.

To cancel the registration
Tap [Cancel and Return] on the action panel. This cancels all the registered billing codes and returns the screen to the previous window.

9 Tap [End Registration] on the action panel.

This finalizes the registration and returns the screen to the previous window. Tap OK to finish the registration procedure.

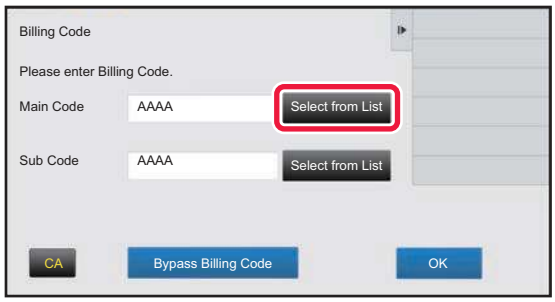
To return to the billing code entry window
Tap the [CA] key.

EDITING OR DELETING THE REGISTERED BILLING CODE

You can change or delete the registered billing code.
The billing code can also be edited or deleted from "Settings".

Editing a billing code

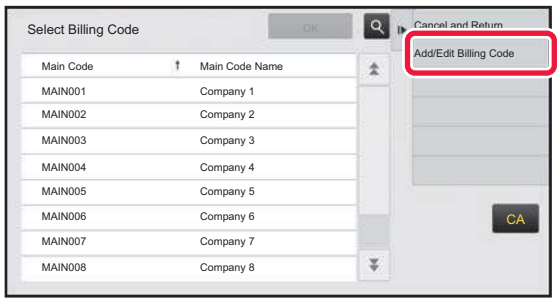
1



When the billing code entry window is displayed, tap the [Select from List] key of the main code.

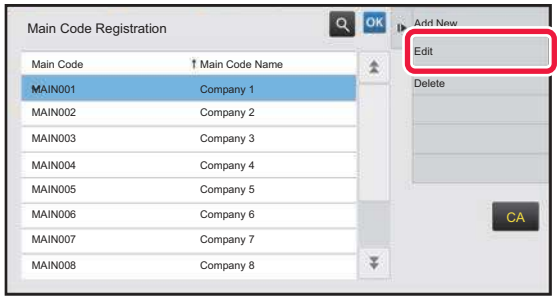
To register a new sub code, tap the [Select from List] key of the sub code.
The subsequent steps are the same as the main code.

2



Tap [Add/Edit Billing Code] on the action panel.

3



Tap and select the main code to be edited, then tap [Edit] on the action panel.

To return to the billing code selection window
Tap OK.

4

Edit the main code as required.

For information on how to correct the code, refer to steps 4 to 7 in "REGISTERING A NEW BILLING CODE (page 8-28)".

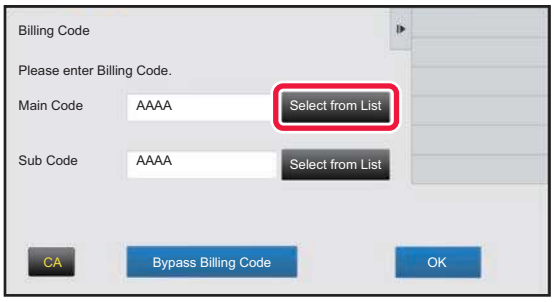
5 **Tap [End Registration] on the action panel.**

This finalizes the registration and returns the screen to the previous window. Tap OK to finish the registration procedure.

To return to the billing code entry window
Tap the [CA] key.

Deleting a billing code

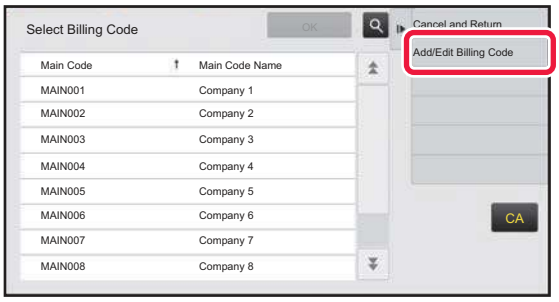
1



When the billing code entry window is displayed, tap the [Select from List] key of the main code.

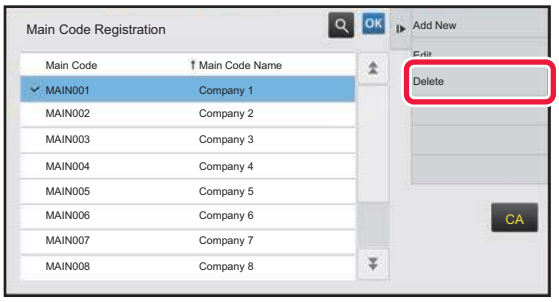
To delete a sub code, tap the [Select from List] key of the sub code.
The subsequent steps are the same as the main code.

2



Tap [Add/Edit Billing Code] on the action panel.

3



Tap and select the main code to be deleted, then tap [Delete] on the action panel.

To return to the billing code selection window
Tap OK.

4 When the confirmation message appears, tap the [Delete] key.

USING THIS MACHINE IN A NETWORK ENVIRONMENT

OAuth 2.0 AUTHENTICATION

When using Microsoft365, Exchange Online, etc. to send e-mails from this machine, it is recommended to use the OAuth 2.0 authentication method.
This section describes how to operate OAuth 2.0 authentication.

GETTING A TOKEN

With OAuth 2.0 authentication, the service provider provides an access token that can be obtained by the machine to send and receive e-mail.
This section describes how to obtain the token.
The settings should be configured by the administrator and executed at the machine. (The configuration cannot be completed on the Web page.)

When an error occurs during job execution, connect test the POP/SMTP authentication connection in the system settings. If [Token update failed. Please delete the token and obtain it again.] is displayed in the connection test result, delete the token and then obtain the token again.

SMTP Authentication Settings

The following settings are available for SMTP authentication, and the setting method is the same for all cases.
- System Settings → Network Settings → Service Settings (SMTP tab)
- System Settings → System Control → E-mail Alert and Status → SMTP Settings
- System Settings → Network Settings → Quick Settings
- System Settings → Initial Installation Settings → Network Quick Settings

This section describes how to obtain a token in System Settings → Network Settings → Service Settings (SMTP tab).

1 **Tap "Settings (Administrator)" → "System Settings"→ "Network Settings"→ "Service Settings" → "SMTP" tab.**

2 **Configure necessary settings such as "Primary Server", "Port Number", "Timeout", "Sender Name", "Sender Address", and "Enable SSL/TLS" in the SMTP Settings.**

3 **Select "OAuth 2.0" as the Authentication Method.**

4 **Select a provider.**

5 **Enter an account name.**

6 **Tap the [Get Token] key.**

Tap the [Get Token] key, then tap the [OK] key when a confirmation message appears.
The login page of the selected provider will then be appeared.
Log in and follow the instructions to obtain the token.
When a token is acquired, the "Token" display changes from [Not Retrieved] to [Retrieved].

The following settings are common. When OAuth 2.0 authentication is received for any one of these settings, the settings are updated in concert with each other.

- System Settings → Network Settings → Service Settings (SMTP tab)
- System Settings → Network Settings → Quick Settings
- System Settings → Initial Installation Settings → Network Quick Settings

The following settings are independent. Even if you have OAuth 2.0 authentication in other SMTP authentication settings, OAuth 2.0 authentication must be obtained separately.

- System settings → System Control → E-mail Alert and Status → SMTP Settings

POP Authentication Settings

The following settings are available for POP authentication, and the setting method is the same for all cases.

- System Settings → Printer Settings → E-mail Print Settings
- System Settings → System Control → E-mail Alert and Status → E-mail Status (Advanced Tab)

This section describes how to obtain a token in System Settings → Printer Settings → E-mail Print Settings.

1 **Tap "Settings (Administrator)" → "System Settings"→ "Printer Settings"→ "E-mail Print Settings".**

2 **Configure necessary settings such as "POP3 Server", "Port Number", "Check Interval", and "Enable SSL/TLS" in the settings.**

3 **Select "OAuth 2.0" as the Authentication Method.**

4 **Perform steps 4 to 6 in SMTP Authentication Settings.**

All POP authentication settings are independent. Even if you have OAuth2.0 authentication in other POP authentication settings, OAuth 2.0 authentication must be obtained separately.

DELETE A TOKEN

Delete the tokens that have been set up when using the machine with a new account in Exchange Online, etc., or when the tokens have expired and can no longer be used. The settings should be configured by the administrator. Token deletion can also be configured from the web page.

Tap the [Delete] key on each SMTP or POP authentication setting screen to display a confirmation message. Tap the [OK] key to delete the token.
When the token is deleted, the "Token" display will change to [Not Retrieved].

CHECKING TOKEN STATUS

The token status can be checked under "Token" in any setting.

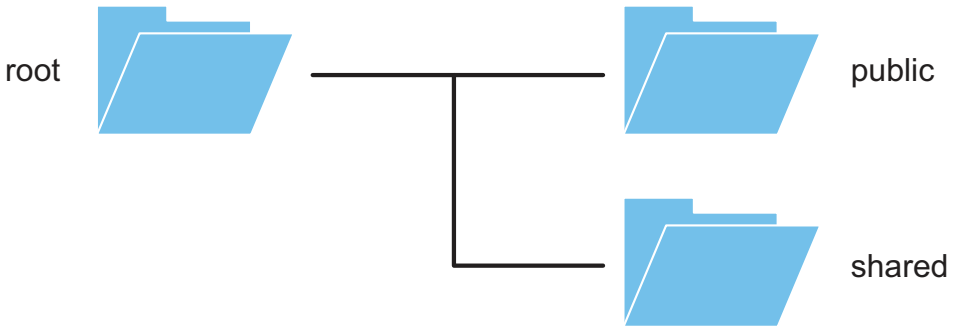
Display with "Token"	Description
Not Retrieved	A state in which the token has not been obtained.
Waiting for authorization	Permission to obtain a token has been obtained from the provider, but the machine has not completed obtaining the token.
Retrieved	The token has been obtained and is activated.
Invalid	The token has been obtained, however, the account is not available or the token is invalid because it has expired.

NAS

NAS (Network Attached Storage) is a storage device that is connected to the network.
You can use part of the machine's local drive area as a simple file server to save files and browse saved files.

FOLDER STRUCTURE

The folder structure is as follows.



- root
  - •public: Area for storing PDF files for PC browsing that have been created using the document filing function.
  - •shared: Area where you can freely create folders.

Saving files in NAS / browsing NAS files

1 **You can save data that you need to the machine's local drive, and view the data on your computer.**

Document scanned on the machine

In document filing, tap the [Create PDF for PC Browsing] checkbox so that it is selected , and copy to the publicfolder to save the data.

File Information (page 6-12)

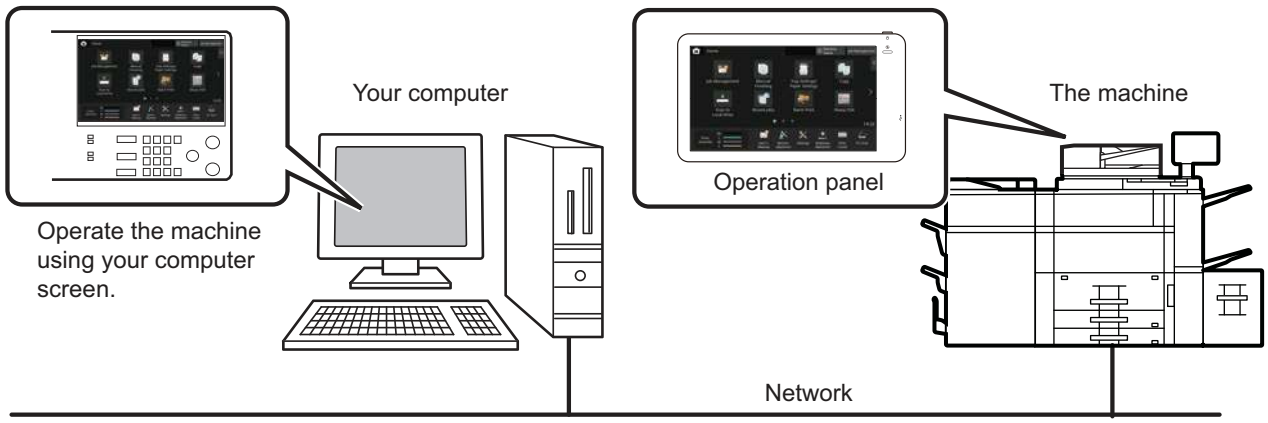
2 **Using as a file server / browsing saved files.**

To use this, open any folder screen on your computer and enter the IP address of the machine after "\\" in the address bar (example: \\192.168.1.28).

- Access restrictions are set for each folder, so you must enter the login name and password of the administrator account or of a user account that has been registered in the machine.
- The maximum size per file is 2 GB.

REMOTE OPERATION OF THE MACHINE

Remotely operate the machine on your computer or mobile device such as smartphone.
You can operate the machine from the same panel as the machine's operation panel that is displayed on your PC, with the same feel as operating in front of the machine.

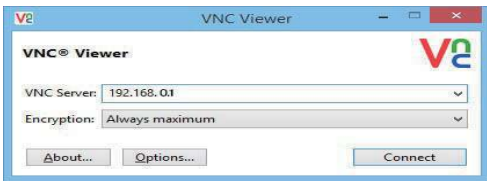


The remote operation function can only be used on one device at a time.
Before you can use the remote operation function, the following preparation is required.

- In "Settings (administrator)", select [System Settings] → [Common Settings] → [Operation Settings] → [Condition Settings] → [Remote Operation Settings] → [Remote Software Operation] and select [Allow] for [Operational Authority].
- Connect the machine to the network.
- Install a VNC application software (recommended VNC software: RealVNC) in your device.
  •After the preparation is completed, follow the operation described below to set up the function.

Example: RealVNC®

1



Start the VNC viewer, enter the IP address of the machine in the "VNC Server" entry box, and click the [Connect] button.

Check with the administrator of the machine for its IP address.

2

Follow the message on the operation panel of the machine to permit the connection.

When the machine is connected to a VNC application software, appears on the system bar of the machine's touch panel.
If you wish to disconnect, exit the VNC application software or tap .

Use the operation panel in the same way as you would on the machine. However, you cannot enter values in series by continuously clicking the key.

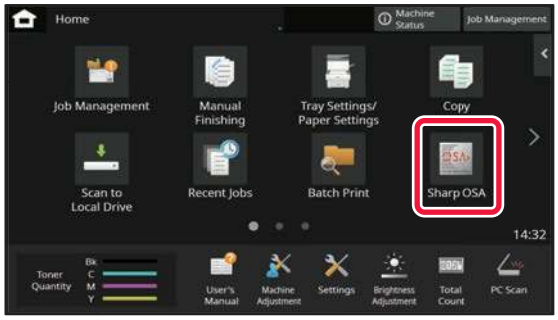
Sharp OSA

Sharp OSA (Open Systems Architecture) is an architecture that directly links the machine to software applications for work (external applications) over a network.
When you use a machine that supports Sharp OSA, you can link controls on the operation panel and device functions such as scan send to external applications.

APPLICATION COMMUNICATION

This module enables you to link the machine with a scanner application and other standard applications. Set a standard application in "Settings (administrator)" and "Sharp OSA".

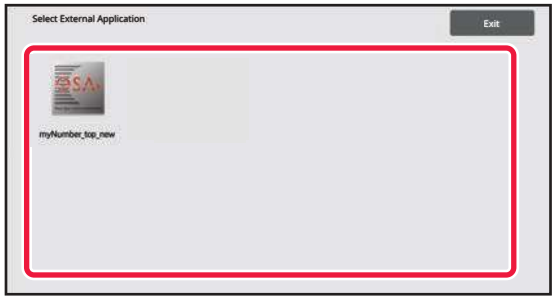
1



Tap the [Sharp OSA] key in the Home screen.

If no standard applications have been stored, the key cannot be tapped.

2



Select a standard application.

If two or more standard applications have been stored, the screen for selecting a standard application will appear. Tap the standard application that you wish to use.
If only one standard application has been stored, connection to the standard application will begin.

3

Connect the machine to the standard application.

The message "Connecting to the external application." appears while the machine communicates with the standard application.

EXTERNAL ACCOUNT APPLICATION

The external account module enables you to use an "external account application" for centrealized account management of an MFP on a network.
An "external account application" can be used in "external authentication mode" or "external count mode".
When "external authentication mode" is used, the login screen is retrieved from the application when the machine is started. When a job ends, a job notification screen is sent to the application for counts by authenticated user. When "external count mode" is used, the login screen is not displayed when the machine is started. Only a job result notification is sent to the application. User authentication by the external account application cannot be used. However, the external account application can be used in combination with the internal account function.

External account application setup

After setting an external application in "Settings (administrator)", restart the machine to enable the setting.
To restart the machine, see “TURNING ON THE POWER (page 1-9)".

Operation in external account mode

The following describes operation in the two modes for using an external account application.

External authentication mode

When the machine is powered on in external authentication mode, the machine accesses the external account application and displays the login screen. The login screen also appears when the [Call] key is tapped to run a job in the job management complete screen. (The login screen does not appear if the user has already logged in by the normal method.)
Tap the job management display while the login screen is displayed, and the job management screen appears. To return to the previous screen, tap a mode select key.

- The user control function of the machine cannot be used in external authentication mode.
  However, "User Registration", "User Count Display", "User Count Reset", "User Information Print", and "The Number of User Name Displayed Setting" can be used.
- The mode select key cannot be used while the login screen appears.

If login fails:
If the login screen fails to appear or the application does not operate correctly, the machine may also stop operating correctly. In that case, terminate external account mode forcibly.

External count mode

Unlike in external authentication mode, when the machine is started in "external count mode", the login screen of the external account application is not displayed after the machine has started up. Only the job result is sent to the external account application.
External count mode can be used together with the user control function of the machine. (External count mode can also be used when the user control function is disabled.)

VIRUS SCAN

When this machine is connected to a network environment, it may be exposed to viruses and other attacks from outside. It is also possible to be infected with a virus via a USB memory device. There is a concern that a virus infecting the device may spread to other devices. By installing a virus detection kit, viruses can be detected and dealt with at an early stage to prevent the spread of virus infection.

- The machine must be connected to a network and have access to the Internet. Connect to a LAN using the LAN connector of the machine, and make the necessary settings by referring to "Network Settings (page 9-145)". Also, see "Port Control (page 9-166)", and the HTTPS client port must be set to "Enabled". In addition, if necessary, configure "Proxy Setting (page 9-160)".
- The virus scan settings are configured in [Virus Scan Setting] in [Security Settings]. The first time you enter [Virus Scan Setting], the software license agreement screen will appear. Read and agree to the terms of the agreement before using the virus detection kit.

VIRUS SCAN/VIRUS DEFINITION UPDATE TIMING AND TARGET DATA

This section describes the timing of virus scan and virus definition file updates and the target data for scanning.

Virus scan timing

The virus scan starts at the following timings.
During the virus scan, icon will be displayed in the System Area and in the machine information of the Machine Status screen.

Scan during installation and update

Scans for viruses during firmware updates, embedded application installation and updates.

Real time scan

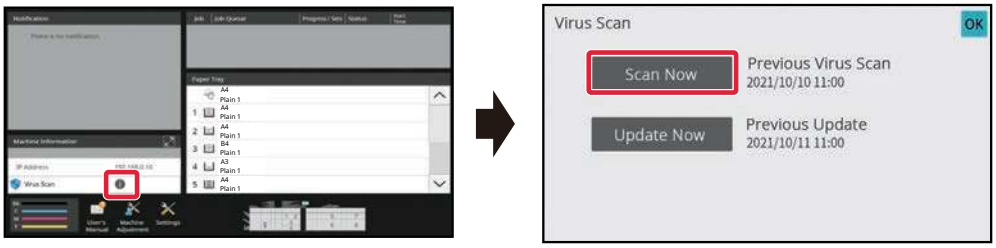
This function scans for viruses during the input and output of data from the machine. This function can be used when [Perform Virus Scan on Input-Output Data] is enabled in [Virus Scan Setting] of the system settings.

Regular scan

Scans for viruses at a fixed date and time. This function can be used when [Perform Virus Scan at Specified Time] is enabled in [Virus Scan Setting] of the system settings. The date and time can be set in [Time Schedule] under [Virus Scan Setting].

On-demand scan

You can run a virus scan immediately. When is displayed in the virus scan of the machine information on the Machine Status screen, tap , and then tap [Scan Now] to execute the scan. You can also select [Perform Virus Scan Now] under [Virus Scan Setting] in the system settings to execute the scan.



Update timing for virus definition files

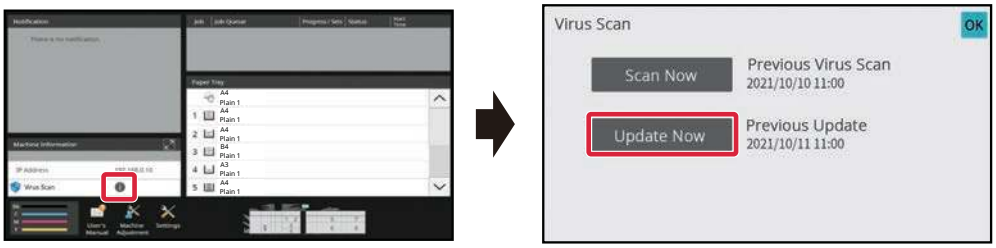
You can update the virus definition file at the following time.

Regular update

Automatically updates and keeps virus definition files in the latest state.

On-demand update

You can update the virus definition file immediately. When is displayed in the virus scan of the machine information on the Machine Status screen, tap and then tap [Update Now] to update the virus definition file. You can also update the virus definition file by selecting [Perform Update Now] in [Virus Scan Setting] in the system settings.



Target data for virus scan

The following data will be scanned for viruses.

- Firmware for the machine
- Embedded applications
- Input/output data of the machine (job data, configuration data of the machine, address book data, input/output data of document filing)
- Data stored in the machine's NAS folder (shared folder)

Combination of target data and virus scan

The combinations of target data and virus scan are as follows.

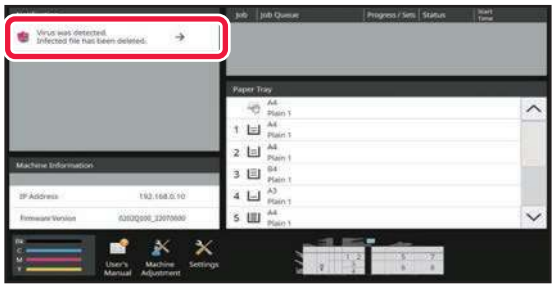
	Scan during installation and update	Real time scan	Regular scan	On-demand scan
Firmware for the machine	Yes	No	Yes	Yes
Embedded applications	Yes	No	Yes	Yes
Input/output data of the machine	No	Yes	Yes*	Yes*
Data stored in the NAS folder	No	No	Yes	Yes

* As for the input/output data of the machine, the data stored in the storage will be targeted for regular scan and on-demand scan.

WHEN A VIRUS IS DETECTED

Displayed in the Machine Status screen

When a virus is detected by the virus scan, the following screen will be displayed on the Machine Status screen.



An icon will also appear in the System Area to indicate that a virus has been detected.
If a virus is detected, stop using the machine and take anti-virus countermeasure.
When you tap on the list of "Notification" will display the deleted message and information about the virus, if deleted, the date and time of detection, the type of target data, and the target file name or the application name.
If the virus detection kit has already taken action against the virus, tap [Delete Notification] to clear the message from "Notification".
If administrative rights are required to remove the virus, a message will appear with information about the virus, the date and time of detection, the type of target data, and the target file name or the application name, along with a message to contact the administrator.
If you need confirmation from the administrator, tap [Delete Notification] to display the administrator's login screen, and after logging in, the message will be cleared.

Even if multiple viruses are detected, only one line will be displayed in "Notification". After the first message is deleted from "Notification", the contents of the next virus will be displayed on the same line in "Notification".

When a virus is detected, the machine will proceed as follows.

If the target data is the firmware of the machine

Scan during installation and update	The update will be cancelled and the touch panel will display that the updated file is damaged. After the user confirms the contents and closes the screen, the machine will operate with the firmware before the update. If the firmware was updated remotely, the update will be cancelled and the virus detection information will be displayed in the "Notification" of the Machine Status screen. The machine will operate with the firmware before the update
Regular scan/On-demand scan	The message is displayed in the " Notification" of the Machine Status screen about the virus detection and the need to consult a nearest authorised service representative. The machine will continue to operate.

If the target data is an embedded application

Scan during installation and update	**Installation and update via Application Portal/USB memory** Cancel the installation/update, and the touch panel will display that a virus has been detected. When updating, the user confirms the contents, closes the screen and then the application operates as before the update. **Installation and update via Web page** Cancel the installation/update, and display the virus detection on the web page. When updating, the machine will operate with the application before the update. **When updating the firmware** Checks when the machine is started up after update of the firmware. The update is cancelled and the virus detection message is displayed in the "Notification" of the Machine Status screen. The application that detected the virus will be deleted.
Regular scan/On-demand scan	The virus detection message is displayed in the "Notification" of the Machine Status screen.

When the target data is the input/output data of the machine

Real time scan	When a virus is detected with respect to the input data, the touch panel will display that a virus has been detected, the input data or the job to be input will be cancelled, and the data or job data that was about to be output will be discarded. Data in the data input source (USB memory, external server, etc.) will not be deleted. When a virus is detected with the output data, the touch panel will display that a virus has been detected, the output data or the job to be output will be cancelled, and the output data or job data will be deleted. The virus detection message will be displayed in the "Notification" of the Machine Status screen.
Regular scan/On-demand scan	The virus detection message is displayed in the "Notification" of the Machine Status screen.

If the target data is data stored in a NAS folder

Regular scan/On-demand scan	Delete the detected data. A message will be displayed in the "Notification" of the Machine Status screen with the contents of the infected data deleted because a virus was detected.

Any files on the NAS folder that are detected to have a virus will be deleted, so be sure to back up your files before you get infected with a virus. Also, do not save important files in the NAS folder.

If "Audit Log" and "E-mail Alert" are enabled, when a virus is detected, it will be logged and an e-mail alert will be sent.

"Audit Log" of virus scan

For more information about "Audit Log", see "Audit Log (page 9-177)" in system settings.

E-Mail Alert

The subject line of the detected virus and the virus information are reported in the body of the e-mail. For more information about e-mail alerts, see "E-mail Alert and Status (page 9-191)" in system settings.

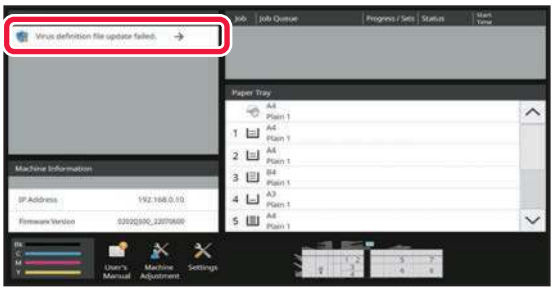
UPDATING THE VIRUS DEFINITION FILE

Updates the virus definition file at the following timings.

- **When the machine starts up**
  Updates the virus definition file when the machine starts up. If virus scan is performed at startup, the virus definition file is updated before scanning.
- **Regular update**
  Update virus definition files automatically to keep the files in the latest state. It updates automatically, so no settings are required.
- **On-demand update**
  The virus definition file is updated using the machine information on the Machine Status screen or [Perform Update Now] in the Virus Scan Setting.

When the virus definition file update fails

When the virus definition file update fails, the following screen appears on the Machine Status screen.



In addition, an icon will be displayed in the System Area to indicate that the virus definition file update has failed. As for the status, the reason for the update failure will be displayed in the "Notification" section of the Machine Status screen, check the details.

- Server connection error (cannot connect to the Internet / server not found)
- Download failure (communication error / received data damaged, etc.)
- System time error (the time on the device and the time on the server side are off by more than 24 hours)
- Authentication failure (server authentication failure)

When "Audit Log" is enabled, failure to update virus definition files is logged.

UNIVERSAL DESIGN IN THE MACHINE

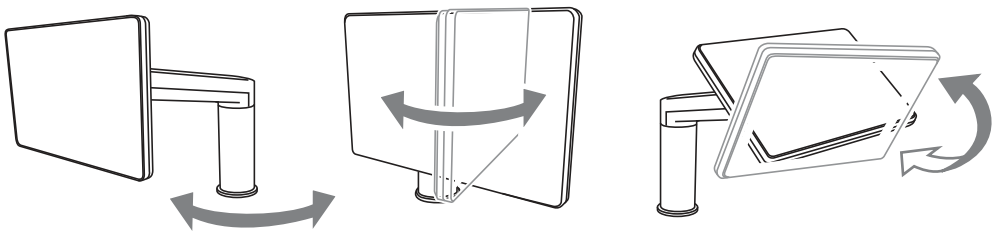
UNIVERSAL DESIGN IN THE MACHINE

The structure of the machine and the software are designed to allow all people to use the machine with ease.

UNIVERSAL DESIGN RELATED TO OPERATION

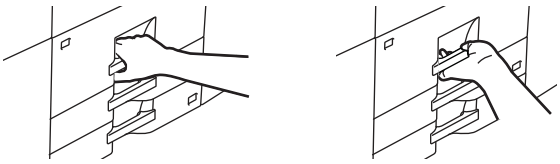
Adjustment of operation panel angle

The angle of the entire operation panel can be adjusted to enable use even when seated.



Grip handle on paper trays

The grip-type handles allow easy use from above or below. By simply placing your hand on a handle and pulling forward, the lock releases. The trays can be manipulated in a natural manner.



Changing of key response time

The response time of the keys can be changed as needed.
In "Settings" (administrator)", select [System Settings] → [Common Settings] → [Operation Settings] → [Condition Settings] → [Key Operation Setting].

- **Time for Accepting Key Entry**
  This setting determines how long a key in the touch panel must be tapped until the key input is registered. The time can be set from 0 to 2 seconds in increments of 0.5 seconds.
  By lengthening the time setting, key input can be prevented when a key is tapped accidentally. Keep in mind, however, that when a longer setting is selected more care is required when tapping keys to ensure that key input is registered.
- **Disable Auto Key Repeat**
  This is used to disable key repeat.
  Key repeat causes a setting to change continuously not only each time the key is tapped but while a key is tapped.
- **Long-touch Detection Time**
  Select a time when a long key touch is detected.
- **Double Tap Speed Interval**
  Select an interval when a double tap is detected.

Confirmation of placement of original in document feeder

The original setting lamp lights up when the original is correctly set on the original setting table.
Even for users who have difficulty confirming that the original is set on the original setting table, the original setting lamp can be turned on to confirm that the original is set correctly.

UNIVERSAL DESIGN RELATED TO VISION

Changing of text size

The size of the text on the touch panel can be changed. When the text on the touch panel is small and difficult to read, the text can be enlarged.
In "Settings" (administrator)", select [System Settings] → [Common Settings] → [Operation Settings] → [Condition Settings] → [Enlarge Display Mode].

- **Enlarge Display Mode**
  Displays large characters on the screen.
  appears in the system area when Enlarge Display Mode is enabled.

UNIVERSAL DESIGN RELATED TO HEARING

Audible alert sounds when changing settings

When moving through copy ratio or exposure settings, the user is alerted by an audible sound at the default setting (copy ratio 100%, exposure 3).
In "Settings (administrator)", select [System Settings] → [Sound Settings] → [Beep Sound Settings (Common)] → [Keys Touch Sound] and [Reference Tone].

- **Keys Touch Sound**
  Control the key touch sound level, or turns the sound off. You can also have two peeps sound at initial values when setting the ratio in copy mode or when adjusting the exposure in any mode.

Screen in which setting is effective	Initial value
Ratio setting screen in base screen of copy mode	Ratio 100%
Exposure setting screen in base screen of copy mode	Exposure level: 3 (medium)
Exposure adjustment screen in base screen of network scanner modes	
Exposure adjustment screen for Scan to local drive in document filing mode	

- **Make Key Touch Sound at Default Setting**
  When you specify the exposure in the exposure adjustment screen of each mode, a bleep sounds two times when the reference value is reached.

UNIVERSAL DESIGN FEATURES

The machine has design features and settings that are compatible with universal design.

Easy-to-use user interface

- **Easy mode**
  This mode shows only frequently used items. Buttons and text are enlarged to increase ease of operation. Almost all regular operations can be completed using the easy mode screen.
  COPY MODE (page 3-3)
  NETWORK SCANNER MODE (page 5-6)
- **Customizing the home screen and adding icons**
  You can add icons to the home screen. You can also change an icon image to a custom image.
  Add an icon image in "Settings (administrator)" - [System Settings] →[Home Screen Settings] →[Icon].
  To add an icon to the home screen, add a key in "Settings (administrator)" - [System Settings] →[Home Screen Settings] →[Condition Settings] →[Home Button]/[Fix Key].
- **Customizing the home screen - changing the display order**
  You can change the order of the items in the home screen so that the items you use most frequently appear first.
  To change the order of the items in the home screen, change in "Settings (administrator)" - [System Settings] →[Home Screen Settings] →[Condition Settings] →[Home Button].
- **Customizing the home screen - intuitive and easy-to-use design**
  A flat icon design is used to make the screen intuitive and easy to view. The toner level is always shown, eliminating the need to perform an action to check the toner level.

For the procedures for editing the home screen, see "EDITING THE HOME SCREEN (page 2-19)".

- **High-contrast display (UD pattern)**
  The touch panel image can be set to high contrast.
  Select [Pattern 7] in "Settings (administrator)" - [System Settings] →[Common Settings] →[Operation Settings] →[Condition Settings] →[MFP Display Pattern Setting].
- **Multi-language display**
  The language used in the touch panel can be changed to another language such as English or French.
  Select the desired language in "Settings (administrator)" - [System Settings] →[Common Settings] →[Operation Settings] →[Condition Settings] →[Display Language Setting].

Intuitive operation

- **Use the QR code to view the User's Manual page.**
  Tap the [User's Manual] key on the home screen of the touch panel to display a QR code that indicates the page containing the user's manual.
  You can read the QR code with your mobile device to easily view the corresponding page.
- **Easy operation by storing programs**
  The program function lets you store groups of settings for copying, and other functions. By storing groups of settings that you frequently use, you can easily select those settings.
  PROGRAMS (page 3-147)
  STORING SCAN OPERATIONS (PROGRAM) (page 5-82)
- **Remote operation**
  You can display the machine's touch panel on a computer on the same network to operate the machine from the computer. You can show how to use the machine on a computer, and people who have difficulty using the touch panel can operate the machine from a computer.
  REMOTE OPERATION OF THE MACHINE (page 8-38)

Easier operation at the machine

- **Darkened output tray colour**
  Output tray colours are darkened to make it easy to distinguish the tray to which a job has been output.
- **On right side of operation panel**
  Located on the right side of the operation panel, this allows smooth removal of paper without interfering with the output tray.

JOB LOG LIST

ITEMS RECORDED IN THE JOB LOG

The machine records the performed jobs in the job log.
The main information recorded in the job log is described below.

- To make it easy to total the usage counts of differently configured machines, the items recorded in the job log are fixed, regardless of what peripheral devices are installed or the objective of the recording.
- In some cases, job information may not be correctly recorded, such as when a power failure occurs during a job.

No.	Item name		Description
1	Main items	Job ID	The job ID is recorded. Job IDs appear in the log as consecutive numbers up to a maximum of 999999, after which the count resets to 1.
2		Account Job ID	The job ID used in the Sharp OSA is recorded.
3		Job Mode	The job mode type, such as copy or print is recorded.
4		Computer Name	The name of the computer that sent a print job is recorded.*
5		User Name	The user name when the user authentication function is used is recorded.
6		Login Name	The login name when the user authentication function is used is recorded.
7		Card ID	The card ID when it is used for an authentication process is recorded.
8		Number of Card Issuance	The number of times the card has been issued is written in an SSFC IC card is recorded.
9		Main Code	Main Code is recorded.
10		Sub Code	Sub Code is recorded.
11		Starting Date & Time	The date and time the job was started are recorded.
12		Completing Date & Time	The date and time the job was completed are recorded.
13		Black & White Total Count	For a print job, the total count is recorded. For a send job, the number of transmitted black & white pages is recorded. When a broadcast transmission is summarized, the total number of pages is recorded. For a scan to local drive job, the number of stored black & white pages is recorded.
14		Full Colour Total Count	The total number of pages in a print job that have been printed using a full colour is recorded.
15		Count according to size	Counts by original/paper size in colour mode and black & white mode are recorded.
16		Invalid Paper Count(Colour)	The colour invalid sheet count is recorded.

No.	Item name		Description
17	Main items	Invalid Paper Count(Black & White)	The black & white invalid sheet count is recorded.
18		Number of Reserved Sets	Number of specified sets or reserved destinations is recorded.
19		Number of Completed Sets	Number of completed sets or number of destinations to which transmission was successfully completed is recorded.
20		Number of Reserved Pages	Number of reserved original pages of a copy, print, scan job, or other job is recorded.
21		Number of Completed Pages	Number of completed pages of a set is recorded.
22		Result	The result of a job is recorded.
23		Error Cause	When an error occurs during a job, the cause of the error is recorded.
24	Print Job Related Item	Output	The output mode of a printed job is recorded.
25		Staple	The status of stapling is recorded.
26		Staple Count	The staple count is recorded.
27		Punch	The status of punching is recorded.
28		Punch Count	The punch count is recorded.
29		Fold	A job that uses the fold function is recorded.
30		Fold Count	Number of folded pages is recorded.
31		Saddle Fold	A job that uses the saddle fold function is recorded.
32		Saddle Fold Count	Number of saddle folded pages is recorded.
33		Printer Tone	The tone used for a print job is recorded.

No.	Item name		Description
34	Image Send Related Item	Address	Address of an image send job is recorded.
35		Sender Name	Sender name of an image send job is recorded.
36		Sender Address	Sender address of an image send job is recorded.
37		Transmission Type	Transmission type of an image send job is recorded.
38		Administrative Serial Number	Administrative serial number of an image send job is recorded.
39		Broadcast number	Broadcast number of an image send job is recorded.
40		Entry order	Reservation order for broadcast transmission of an image send job is recorded. This is used to link communication and printing when recording multi polling jobs.
41		File Format	File format of an image send job or scan to local drive job is recorded.
42		Sign	Records whether or not an electronic signature is used in e-mail transmission.
43		Encry.	Records whether or not encryption is used for e-mail transmission.
44		Compression Mode/Compression Ratio	Compression mode and compression ratio of the file of an image send job or scan to local drive job is recorded.
45	Document Filing Related Item	Document Filing	Status of document filing is recorded.
46		Storing Mode	Document filing storing mode is recorded.
47	Common Functionality	Colour Setting	Colour mode selected by user is recorded.
48		Special Modes	Special modes selected when the job was executed is recorded.
49		File Name	The stored file name is recorded.*
50		Data Size [KB]	The size of a file is recorded.

No.	Item name		Description
51	Detailed Items	Original Size	Size of scanned original is recorded. For a document filing print job, the paper size of the file is recorded.
52		Original Type	Original type (text, printed photo, etc.) set in the exposure settings screen is recorded.
53		Original Count	Number of scanned original sheets is recorded.
54		Paper Size	For a print job, the paper size is recorded. For a send job, the transmitted paper size is recorded. For a Scan to local drive job, the paper size of the stored file is recorded.
55		Paper Type	The paper type used for printing is recorded.
56		Paper Property	The paper property specified in "Paper Type" is recorded.
57		Duplex Setup	The duplex setting is recorded.
58		Resolution	The scanning resolution is recorded.
59	Machine Item	Model Name	The model name of the machine is recorded.
60		Unit Serial Number	The serial number of the machine is recorded.
61		Name	The name of the machine that is set in the Web pages is recorded.
62		Machine Location	The installation location of the machine that is set in the Web pages is recorded.
63		Machine ID	Record the Machine ID entered by the service technician.

* In some environments this is not recorded.

SETTING MODE

SETTING MODE

SETTING MODE 9-3
DISPLAYING THE SETTING MODE ON THE MACHINE 9-3
DISPLAYING THE SETTING MODE (WEB VERSION) 9-4
SETTING MODE SCREEN 9-6
OVERVIEW OF SETTING MODE 9-6
SETTING METHOD 9-7

SETTING MODE LIST

SETTING MODE LIST 9-9

STATUS

Status 9-28
Machine Identification 9-28
Total Count 9-29
Device Status 9-29
Network Status 9-29
Security Status 9-29
Firmware Version 9-30
Power Reset 9-30
Data List 9-30

ADDRESS BOOK

Address Book 9-32
Category Setting 9-36

DOCUMENT OPERATIONS

Document Operations 9-37
Document Filing 9-37
Submit Print Job 9-40

USER CONTROL

User Settings 9-42
User List 9-42
Custom Index 9-45
Organization /Group List 9-45
User Information Print 9-45
Access Control Settings 9-46
Pages Limit Group 9-46
Machine Page Limit Setting 9-46
Authority Group 9-47
Favourite Operation Group 9-51
User Count 9-53
View User Count 9-53
Save User Count 9-54
Billing Code Setting 9-55
Administration Settings 9-55
Main Code List 9-55
Sub Code List 9-56

SYSTEM SETTINGS

Home Screen Settings 9-58
Condition Settings 9-58
Icon 9-59
Background Image 9-59
Copy Settings 9-60
Condition Settings 9-60
Initial Status Settings 9-63
Text /Image Printing 9-65
Printer Settings 9-66
Condition Settings 9-66
Interface Settings 9-67
Initial Status Settings 9-68
PCL Settings 9-70
PostScript Settings 9-70
OOXML Settings 9-71
Print Release Settings 9-71
E-mail Print Settings 9-73
Direct Print Settings (FTP) 9-75
Direct Print Settings (Network Folder) 9-76
Print Setting from PC/Mobile Terminal 9-76
Common Settings 9-77
Condition Settings 9-77
Enable/Disable Settings 9-79
Category Setting 9-80
Scan Settings 9-81
Initial Status Settings 9-81
Condition Settings 9-83
Default Address 9-86
Subject Name Settings 9-87
File Name Settings 9-87
Message Body Settings 9-88
Metadata Settings 9-89
Metadata Delivery 9-89
Metadata Set Registration 9-89
Edit or Delete Metadata Set 9-89
Settings 9-90
Document Filing Settings 9-91
Condition Settings 9-91
Document Filing Control 9-94
Automatic Deletion of File Settings 9-95
Sharp OSA Settings 9-96
Condition Settings 9-96
Standard Application Settings 9-97
External Accounting Application Settings 9-97
Embedded Application Settings 9-98
Polling Setting 9-98
External Service Connect 9-98
Authentication Settings 9-99
Default Settings 9-99
Administration Settings 9-104
Actions when the user is authenticated 9-105
Card Reader Settings 9-107

Paper Settings 9-108
Paper Tray Settings 9-108
Tray Registration 9-111
Custom Size Registration (Bypass) 9-111
Paper Settings 9-111
Paper Type Registration 9-124
Operation Settings 9-125
Condition Settings 9-125
Easy Mode Settings 9-129
Favourite Key Setting 9-130
Mode Key Display Setting 9-130
Keyboard Settings 9-130
Custom Links 9-130
Device Control 9-131
Condition Settings 9-131
Status Indicator Setting 9-135
Machine Identification Settings 9-135
Clock Adjust 9-136
Enable/Disable Settings 9-138
Product Key/Application Number Input 9-143
Sound Settings 9-143
Beep Sound Settings (Common) 9-143
Network Settings 9-145
Quick Settings 9-145
Network Name Setting 9-147
Interface Settings 9-148
Services Settings 9-151
Print Port Settings 9-155
External Print Services Settings 9-156
LDAP Settings 9-157
Active Directory Settings 9-159
Public Folder / NAS Setting 9-159
Proxy Setting 9-160
Device Web Page Setting 9-161
Security Settings 9-162
Password Setting 9-162
Condition Settings 9-165
Port Control 9-166
Filter Setting 9-166
Intrusion/Attack Detection 9-167
Virus Scan Setting 9-168
SSL/TLS Settings 9-170
S/MIME Settings 9-171
IPsec Settings 9-172
Document Administration Function 9-174
Hidden Pattern Print Setting 9-174
Tracking Information Print 9-176
Audit Log 9-177
Certificate Management 9-181
Energy Save 9-183
Eco Setting 9-183
Eco Scan Setting 9-185
Energy Saving Pattern List 9-186
Specific Date Operation Settings 9-186
Power ON/OFF Schedule Setting 9-187
Toner Save Mode 9-187
System Control 9-188
Job Log 9-188
Data Import/Export (CSV Format) 9-188
Storage Backup 9-189
Device Cloning 9-189
Address Book Forward 9-189
Filing Data Backup 9-190
Reset Settings 9-190
Optimization of a Local Drive 9-190
E-mail Alert and Status 9-191
Enhanced FSS Settings 9-195
Update of Firmware 9-195
Image Quality Adjustment 9-196
Collective Adjustment 9-196
Copy Image Quality 9-198
Print Image Quality 9-198
Scan Image Quality 9-199
Colour Profile Settings 9-199
Common Functions 9-200
Initial Installation Settings 9-201

SETTING MODE

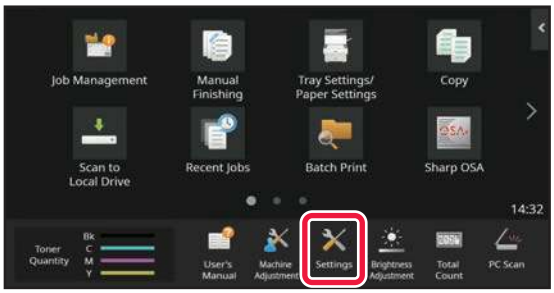
SETTING MODE

"Settings" allows management of various functions that will make it easier to use the machine, such as default registration for each function, network connection setting, and log check of operation status.
Setting mode can also be selected using the Web browser by accessing the machine from a PC connected to the same network as the machine.

Administrator password
To maintain security, the machine administrator should promptly change the password after the machine is purchased. (For the default administrator password, see Start Guide.) To change the password, see "CHANGE PASSWORD".

DISPLAYING THE SETTING MODE ON THE MACHINE

1



Tap the [Settings] key.

Tap the [Settings] key on the home screen.
The setting mode screen appears on the touch panel.
The setting menu appears at the top of the displayed screen.
Tap the setting in the menu that you want to configure.
For details of the settings, see the explanation for each item.

2

On the upper tab, tap the item that you want to set.

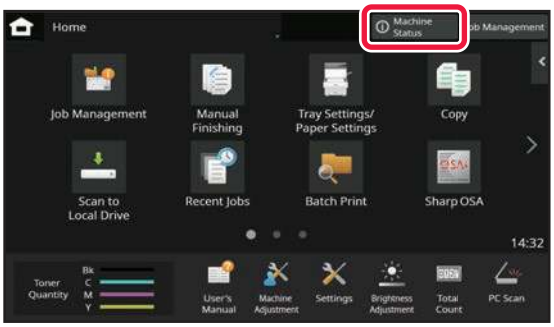
The setting menu appears on the left side of the displayed screen.
Tap the setting in the menu that you want to configure.
When you tap the [System Settings] tab, item keys appear on the screen.
When you tap the key of an item, a setting item menu appears.
(When you tap the [Image Send Settings] key, further item keys appear.)

- To quit the setting mode, tap the [Exit] key in the upper right corner of the screen.
- For details on login procedures when user authentication is enabled, see "USER AUTHENTICATION (page 8-11)".

DISPLAYING THE SETTING MODE (WEB VERSION)

When the machine is connected to the network, access the built-in Web server of the machine using the PC's Web browser.
From the setting mode of the machine, print the IP address of the machine and enter the address on the PC's Web browser.

1

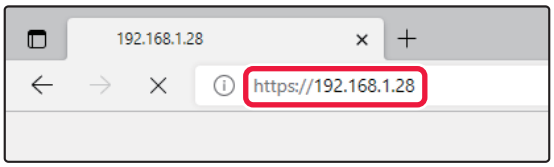


Tap the [Machine Status] key.

2

Check the IP address in the machine information.

3



Start the Web browser on the PC, and enter the IP address of the machine.

Start a Web browser on a PC on the same network the machine is on, and enter the IP address of the machine.
Recommended Web browsers:
Microsoft Edge (Windows®),
Firefox (Windows®),
Safari (Mac OS®)
Chrome (Windows®)
Latest version and previous major release

Displays the setting mode (Web version).
In the factory default state, the user password must be entered.
Depending on the machine settings, user authentication may be required to display the setting mode (Web version).
For password and other information required for user authentication, contact the administrator of the machine.

4 Select a login name and enter your password.

Entering a password

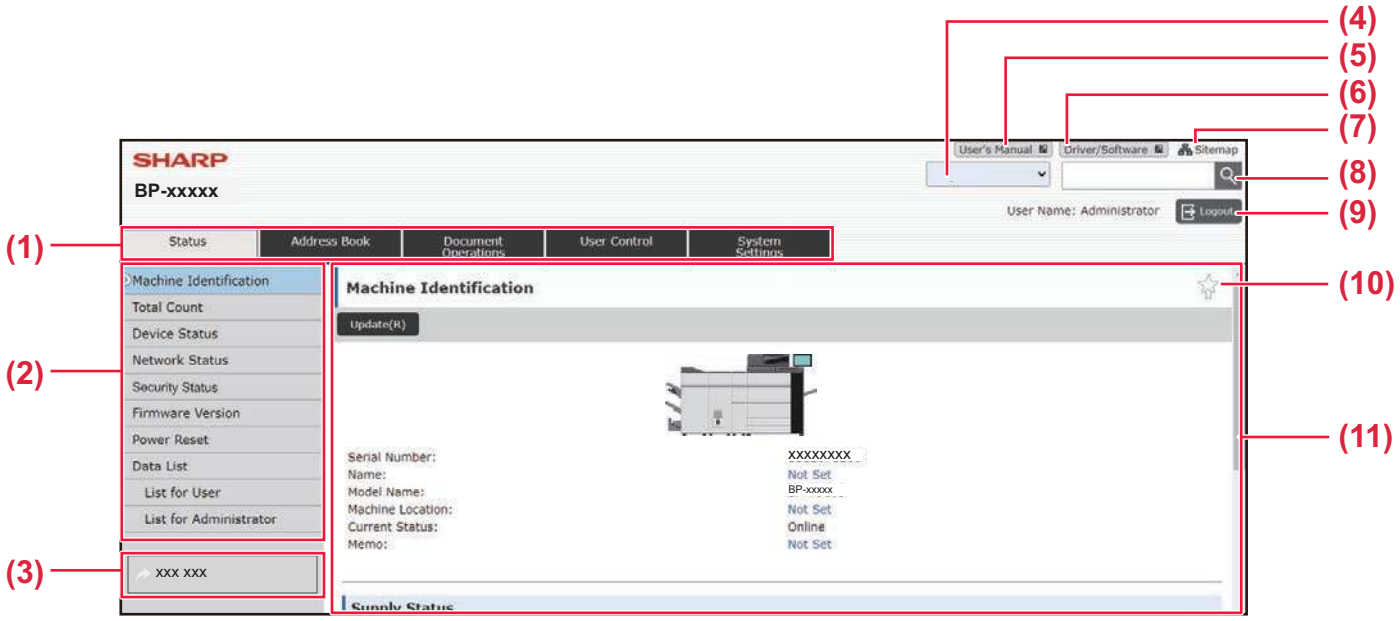
- If you click an item that requires administrator rights, the password entry screen will appear regardless of the settings.
- Select a user that has administrator rights and enter the user password.
- If user authentication is not enabled, you can set the login name to "Administrator" and enter the administrator password to log in to the Web page.
  Once you have logged in to the Web page with administrator rights, the password entry screen will not appear when you click other items that require administrator rights (until you log out).

At the bottom of the login screen you will find links to download manuals, such as the User's Manual, and the latest printer drivers.

SETTING MODE SCREEN

This section describes typical items in the operation method in the setting mode.

OVERVIEW OF SETTING MODE



(1) Menu tab

This tab shows the first level of the setting menu. Click this tab to show the tab's setting items in the setting menu.
Some settings such as the system settings do not appear in the setting menu when the tab is clicked. Instead, further setting item buttons appear in the setting area.

(2) Setting menu

This shows the items that can be set on the web page. The items are in a tree structure.
When you click an item that requires machine administrator rights, the password entry screen appears. Select the previously registered login name and enter the password.

(3) Custom links

You can register custom links in advance to show the custom links in the setting menu.
► Custom Links (page 9-130)

(4) Language

Set the language that appears on the web page.

(5) User's Manual Download

Go to the website of the instruction manual in PDF format such as the user's manual.

(6) Driver/Software

Go to the website where you can download the printer driver and software.

(7) Sitemap

This shows a sitemap of the website.

(8) Search

Use this to search for setting items and other information. Enter the item you want to find in the text box and click .

(9) [Login/Logout] button

[Login] button
Click to log in to the web page.
[Logout] button
When you have completed all settings in the web pages, click this button to log out and exit the web browser.

(10) Shortcut icon

Click this icon to register a page you want to show on the shortcut tab.

(11) Setting area

This shows the setting screen of the item selected in the setting menu at left.

SETTING METHOD

This section explains the basic procedure for configuring settings using "Home Screen Settings" as an example.
This setting is used to change the background image of a home screen to an image provided by the user.

1 Connect to the web page as explained in "DISPLAYING THE SETTING MODE (WEB VERSION) (page 9-4)".

2 Display the "Home Screen Settings" setting screen.

(1) Click the [System Settings] tab (System Settings).

The setting items of the system settings appear in the setting area.

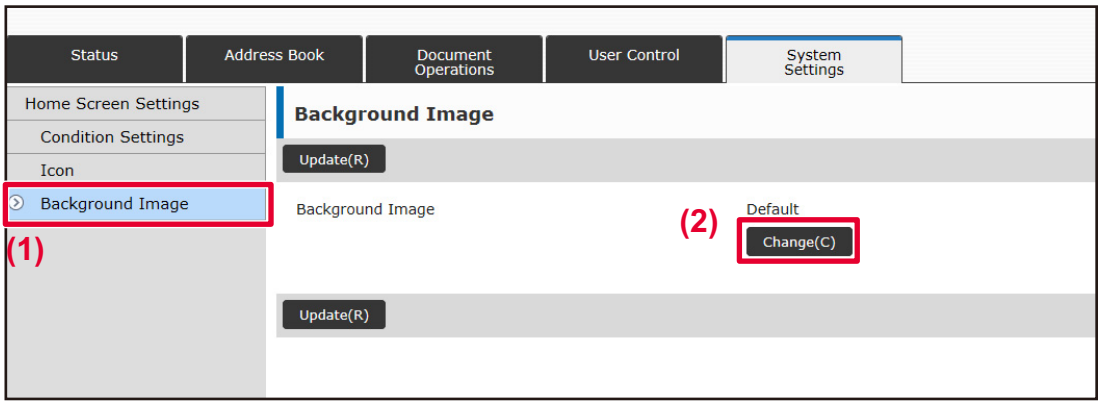
(2) Click the [Home Screen Settings] button (Home Screen Settings).

3 Click [Background Image] in the setting menu and set the background image.

(1) Click [Background Image] in the setting menu.

(2) Click the [Change] button in "Background Image".

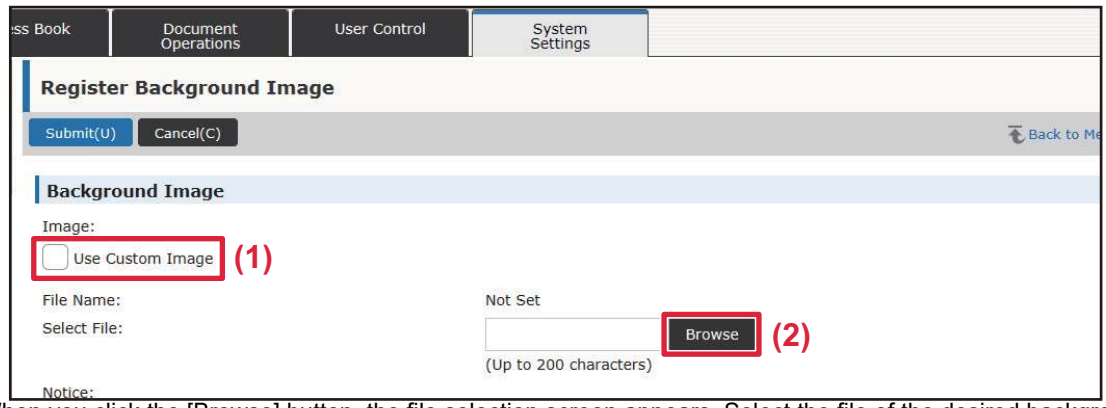
The "Register Background Image" screen appears.



4 Select "Use Custom Image" and click the [Browse] button to select the desired image.

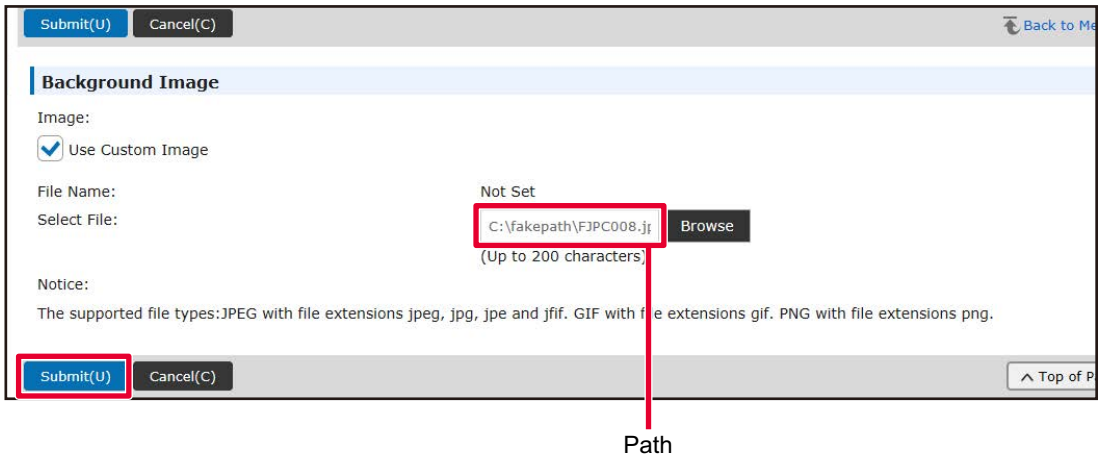
(1) Check the "Use Custom Image" checkbox

(2) Click the [Browse] button.



When you click the [Browse] button, the file selection screen appears. Select the file of the desired background image.

5 Click the [Submit] button.



6 If you have another item you want to set, configure the setting from the setting menu or menu tab.

If you use the "Forward" or "Back" function of the web browser to move to a different item, the item that you set may not be saved. Use the setting menu or menu tab to move to a different item.

7 When you have finished configuring settings, click the [Logout] button and exit.

When you exit the settings, a message may appear on the touch panel of the machine. Read and then close the message.

SETTING MODE LIST

SETTING MODE LIST

Click the link file to see the details of each description.
In the setting mode, there are some that can be set only on the Web page and some that can be set only on this machine.
*1 Only web pages can be set.
*2 Items that can be set only in the setting mode of this machine.
*3 For more information on settings, consult a qualified service technician.

Depending on the machine specifications and peripheral devices installed, it may not be possible to use settings.

■Status

●Status

- ▶Machine Identification
- ▶Total Count
- ▶Device Status
- ▶Network Status
- ▶Security Status
- ▶Firmware Version
- ▶Power Reset
- ▶Data List
  - ◆List for User
  - ◆List for Administrator

■Address Book*1

●Address Book

- ▶Category Setting

■Document Operations*1

●Document Operations

- ▶Document Filing
  - ◆Main Folder
  - ◆Quick File Folder
  - ◆Custom Folder
  - ◆My Folder
  - ◆File Batch Print
- ▶Submit Print Job
  - ◆Print Settings

■User Control-User Settings

●User Settings

- ▶User List
- ▶Custom Index
- ▶Organization /Group List
- ▶User Information Print

■User Control-Access Control Settings

●Access Control Settings

- ▶Pages Limit Group
- ▶Machine Page Limit Setting
- ▶Authority Group
- ▶Favourite Operation Group*1
  - ◆Favourite Operation Group List
  - ◆Favourite Key List
  - ◆Home Screen List

■User Control-User Count

●User Count

■User Control-Billing Code Setting

●Billing Code Setting

- ▶Administration Settings
  - ◆Use Billing Code
  - ◆Default Code Setting
  - ◆Remember Billing Code Between Modes
  - ◆Disable Change of Billing Code
  - ◆Apply Default Code when Billing Code not entered
  - ◆Disable Billing Code for Selected Applications
  - ◆Billing Code Display Name Setting
- ▶Main Code List
- ▶Sub Code List

■System Settings-Home Screen Settings

●Home Screen Settings

- ▶Condition Settings
  - ◆Home Screen Registration
- ▶Icon
- ▶Background Image

■System Settings-Copy Settings

●Copy Settings

- ▶Condition Settings
  - ◆Rotation Copy Setting
  - ◆Disable Copy in Different Size
  - ◆Add or Change Extra Preset Ratios
  - ◆Setting a Maximum Number of Copies
  - ◆Stamp
  - ◆Initial Margin Shift Setting
  - ◆Erase Width Adjustment
  - ◆InitialN-Up Setting
  - ◆Card Shot Settings
  - ◆Automatic Saddle Stitch
  - ◆Initial Tab Copy Setting
  - ◆Disabling of Registration/Deletion of Program
  - ◆Disabling of Bypass-Tray in Duplex Copy
  - ◆Disabling of Auto Paper Selection
  - ◆Auto Selection Setting of Tray that is Supplied the Paper
  - ◆Disabling Registration of Custom Image
  - ◆Disabling sending while copying
  - ◆High Quality Scan from Document Feeder (B/W)
  - ◆Quick Scan from Document Glass (B/W)
  - ◆Auto Clear Before Copy Execution Also
  - ◆Display Warning Message when Original is not Detected
- ▶Initial Status Settings
- ▶Text /Image Printing
  - ◆Text Settings (Stamp)
  - ◆Custom Stamp
  - ◆Custom Watermark

■System Settings-Printer Settings

●Printer Settings

- ▶Condition Settings
  - ◆Prohibit Notice Page Printing
  - ◆Prohibit Test Page Printing
  - ◆A4/Letter Size Auto Change
  - ◆A3/Ledger Size Auto Change
  - ◆Bypass Tray Settings
  - ◆Job Spool Queuing
  - ◆Disabling of USB Memory Direct Print
  - ◆Disabling of Network Folder Direct Print
  - ◆Disabling sending while printing
- ▶Interface Settings
  - ◆Hexadecimal Dump Mode
  - ◆I/O Timeout
  - ◆Enable Network Port
  - ◆Network Port Emulation Switching
  - ◆Port Switching Method
- ▶Initial Status Settings
- ▶PCL Settings
- ▶PostScript Settings
- ▶OOXML Settings
- ▶Print Release Settings
  - ◆Standard
  - ◆Advanced
- ▶E-mail Print Settings
  - ◆E-mail Print
  - ◆POP3 Server
  - ◆Port Number
  - ◆Authentication Method
  - ◆Provider
  - ◆Account Name
  - ◆Token
  - ◆Get Token / Delete
  - ◆User Name
  - ◆Password
  - ◆Check Interval
  - ◆Enable SSL/TLS

▶Direct Print Settings (FTP)
◆FTP Server Registration
▶Direct Print Settings (Network Folder)
◆Registration of Network Folder
▶Print Setting from PC/Mobile Terminal
◆FTP Print
◆Port Number
◆IPP Print (Driverless)
◆geo URI (RFC 5870)

■System Settings-Image Send Settings-Common Settings

●Common Settings

▶Condition Settings

◆Hold settings for a while after scanning has been completed

◆Job Auto Start Time During Scanning

◆Default Display Settings

◆Address Book Default Selection

◆Image Orientation

◆Default Exposure Settings

◆Default Original Image Type

◆Erase Width Adjustment

▶Enable/Disable Settings

◆Settings to Disable Registration

◆Settings to Disable Transmission

◆Disabling of PC Scan

◆Disable Storing to External Memory Device

◆Disabling of Find My Address

◆Disabling of OCR

▶Category Setting*2

■System Settings-Image Send Settings-Scan Settings

●Scan Settings

- ▶Initial Status Settings
  - ◆Default Colour Mode Settings
  - ◆Initial File Format Setting
  - ◆Easy Scan Settings
  - ◆Resolution Setting
  - ◆Original Skew Adjustment
- ▶Condition Settings
  - ◆Default Reply.Address Set
  - ◆Bcc Setting
  - ◆Quick On Line Sending
  - ◆PDF Compression Options
  - ◆Compact PDF Resolution Setting
  - ◆Compression Mode at Broadcasting
  - ◆Send Destination Link Settings
  - ◆Maximum Size of Send Data (E-Mail)
  - ◆Maximum Size of Data Attachments (FTP/Network Folder)
  - ◆Auto Scan Setting
  - ◆Preset restriction of E-mail for direct input
- ▶Default Address
  - ◆Default Address Setting
  - ◆Add Selected
- ▶Subject Name Settings
  - ◆Default Subject
  - ◆Pre-Set Registration
- ▶File Name Settings
  - ◆Default Settings for File Names
  - ◆Direct Entry/Pre-Set Text Selection Settings
  - ◆Pre-Set Registration
- ▶Message Body Settings
  - ◆Add Job Information Automatically to the Mail Message Body
  - ◆Add a Footer Automatically to the Mail Message Body
  - ◆Mail Footer Registration
  - ◆Pre-Set Registration

■System Settings-Image Send Settings-Metadata Settings

●Metadata Settings

■System Settings-Document Filing Settings

●Document Filing Settings

- ▶Condition Settings
  - ◆Default Mode Settings
  - ◆Sort Method Setting
  - ◆Administrator Authority Setting
  - ◆Delete All Quick Files
  - ◆Image Orientation
  - ◆Default Colour Mode Settings
  - ◆Default Exposure Settings
  - ◆Default Original Image Type
  - ◆Initial Resolution Settings
  - ◆Default Output Tray
  - ◆Disable Text/Stamp functions for Reprinting
  - ◆Batch Print Settings
  - ◆Print Order Setting for the Batch Print/Multi-File Print
  - ◆Erase Width Adjustment
  - ◆Card Shot Settings
  - ◆Setting of store/delete after file print
  - ◆Default Setting of PDF Format for PC Browsing
  - ◆Document Output Options
- ▶Document Filing Control*2
- ▶Automatic Deletion of File Settings
  - ◆Delete Now
  - ◆Executing automatic deletion during Auto Power Shut-Off.

■System Settings-Sharp OSA Settings

●Sharp OSA Settings

- ▶Condition Settings
  - ◆Sharp OSA version
  - ◆Cookie Setting*2
  - ◆Delete Cookie*2
  - ◆Automatically Start an Application at Power up and Wake up
  - ◆Accept remote access request from application
  - ◆Application allowed to access
  - ◆Approve remote access request on operation panel
  - ◆Accept UI operation request from application
  - ◆Display dialog of connection in Sharp OSA mode
  - ◆Accept secondary send request from Sharp OSA application
- ▶Standard Application Settings
- ▶External Accounting Application Settings
- ▶Embedded Application Settings
- ▶Polling Setting
- ▶External Service Connect

■System Settings-Authentication Settings

●Authentication Settings

▶Default Settings

- ◆User Authentication
- ◆Authentication Server Settings
- ◆Default Network Authentication Server Setting
- ◆Specify network server access control
- ◆Authentication Method Setting
- ◆Enable Quick Login
- ◆Device Account Mode Setting
- ◆Login User
- ◆Settings for Using Authentication Information
- ◆Cache Authentication Information for External Service Connect
- ◆Card Setting
- ◆Disable Printing by Invalid User
- ◆Automatic Logout Setting
- ◆A Warning when Login Fails
- ◆Allow Remote Scanner Using Before Login
- ◆Include Job Management in user authentication
- ◆Display Machine Status Screen Before Login
- ◆Enable IPP Authentication Except for Printer Driver
- ◆Actions when the Limit of Pages for Output Jobs
- ◆Automatically print stored jobs after login
- ◆Reset Counter After Sending E-mail Status
- ◆Disable Display/Change of Other Users' Information in the Job Management
- ◆Set E-mail Address of Logged In User in the From/Sender Field of E-mail
- ◆Apply login name to the user name of network folder
- ◆Login Name Display
- ◆Display Usage Status after Login
- ◆Edit Help Display of Login Screen

▶Card Reader Settings

- ◆Condition Settings
- ◆Card Reader Device Registration

■System Settings-Common Settings-Paper Settings

●Paper Settings

▶Paper Tray Settings

◆Auto Switching of Tray

◆Display Paper Tray Settings when bypass tray detects paper.

◆Paper Weight Setting

◆Tray Settings

▶Tray Registration

◆Select Paper Sizes for Auto Detection

▶Custom Size Registration (Bypass)

▶Paper Settings

▶Paper Type Registration

■System Settings-Common Settings-Operation Settings

●Operation Settings

- ▶Condition Settings
  - ◆Enlarge Display Mode
  - ◆Message Time Setting
  - ◆Language Setting
  - ◆Default Display Settings
  - ◆Display Machine Status Screen as Default
  - ◆Display IP Address on the Machine Status Screen
  - ◆Display Favourite Menus as Default
  - ◆Display Action Panel as default.
  - ◆Icon is displayed when network cable is not connected.
  - ◆Display Confirmation Dialog when job is cancelled.
  - ◆Display Status Notification Message
  - ◆Restrict Total Count display
  - ◆Switch the Number of Sets to be Displayed for Job Management
  - ◆Display the estimated job start time
  - ◆Alignment Order of 10-Key
  - ◆Setting Display from Main Unit
  - ◆MFP Display Pattern Setting
  - ◆Key Operation Setting
  - ◆Disabling of Bypass Printing
  - ◆Priority of Print Jobs
  - ◆Disabling of Covers/Inserts Mode
  - ◆Disable Manual Finishing
  - ◆Disabling Recent Jobs
  - ◆Initial Original Count Setting
  - ◆Preview Setting
  - ◆Remote Operation Settings
  - ◆Data List
  - ◆Tandem Connection Setting
- ▶Easy Mode Settings
- ▶Favourite Key Setting
- ▶Mode Key Display Setting
- ▶Keyboard Settings
  - ◆Default Keyboard Setting
  - ◆Keyboard Select
  - ◆Set Keyboard Priority
  - ◆Soft Keyboard Template Setting
- ▶Custom Links*1

■System Settings-Common Settings-Device Control

●Device Control

▶Condition Settings
- ◆Original Size Detector Setting
- ◆Cancel Detection at Document Glass
- ◆Original Feeding Mode
- ◆Double Feed Detection Setting
- ◆Actions When Maximum Number of Sheets that can be Stapled is Reached
- ◆Automatic Saddle Stitch
- ◆Saddle Fold/Stitch Position Adjust
- ◆Paper Type for Auto Paper Selection
- ◆Plain Paper Compatibility Settings
- ◆Detect Standard in Auto Colour Mode
- ◆Total Setting for Finish
- ◆Disabling of Duplex
- ◆Disabling of Offset
- ◆Disabling of Stapler
- ◆Disabling of Punch
- ◆Disabling of Colour Mode
- ◆Disabling of Document Feeder
- ◆Disabling of Large Capacity Cassette
- ◆Disabling of Tray Settings
- ◆Disabling of Bypass-Tray
- ◆Disabling of Inserter
- ◆Disabling of Finisher
- ◆Disabling of Folding Unit
- ◆Disabling of Trimming Module

▶Status Indicator Setting

▶Machine Identification Settings

▶Clock Adjust
- ◆Daylight Saving Time Setting
- ◆Date Format

▶Enable/Disable Settings
- ◆Authentication Settings
- ◆Copy Settings
- ◆Printer Settings
- ◆Image Send Settings
- ◆Document Filing Settings
- ◆Operation Settings
- ◆Device Control
- ◆Security Settings

▶Product Key/Application Number Input

■System Settings-Common Settings-Sound Settings

●Sound Settings

▶Beep Sound Settings (Common)
◆Keys Touch Sound
◆Beep of Invalid Input
◆Reference Tone
◆Copy Complete Sound
◆Scan Complete Sound (Image Send)
◆Powering Off Sound
◆Caution Sound Settings

■System Settings-Network Settings

●Network Settings

- ▶Quick Settings
  - ◆IPv4 Settings
  - ◆Network Name Settings
  - ◆DNS Settings
  - ◆SMTP Settings
  - ◆LDAP Settings
- ▶Network Name Setting
  - ◆Device Name
  - ◆Domain Name
  - ◆Comment
- ▶Interface Settings
  - ◆IPv4 Settings
  - ◆IPv6 Settings
  - ◆DNS Settings
  - ◆IEEE802.1X Setting
- ▶Services Settings
  - ◆SMTP
  - ◆Kerberos
  - ◆SNTP
  - ◆mDNS
  - ◆SNMP
  - ◆SMB
- ▶Print Port Settings
  - ◆LPD
  - ◆RAW
  - ◆WSD
- ▶External Print Services Settings
  - ◆Universal Print Settings*1
- ▶LDAP Settings
- ▶Active Directory Settings
- ▶Public Folder / NAS Setting
- ▶Proxy Setting
- ▶Device Web Page Setting
  - ◆HTTP Access Settings
  - ◆View Login User
  - ◆Current Login User
  - ◆Logout All Users

■System Settings-Security Settings

●Security Settings

- ▶Password Setting
  - ◆Password Policy Settings
  - ◆Password Change
- ▶Condition Settings
  - ◆Restrict Print Jobs other than the current Print Hold Job
  - ◆Automatic Deletion of Suspended Print Jobs
  - ◆Time until Suspended Print Jobs are Automatically Deleted
  - ◆Reject Requests from External Sites
  - ◆If Firmware Corruption is Detected, Restore It
  - ◆Apply Security Policy
  - ◆Mandatory Access Control
  - ◆Job Management Jobs Completed List Display Setting
  - ◆Job Management Display Setting
- ▶Port Control
- ▶Filter Setting
  - ◆IP Address Filter Settings
  - ◆MAC Address Filter Settings
- ▶Intrusion/Attack Detection
- ▶Virus Scan Setting
  - ◆Virus Scan
  - ◆Virus Scan Settings
  - ◆Virus Definition File Update Setting
- ▶SSL/TLS Settings
  - ◆Setting of SSL/TLS
- ▶S/MIME Settings
  - ◆S/MIME Settings
- ▶IPsec Settings
  - ◆Condition Settings
  - ◆IPsec Rules
- ▶Document Administration Function
- ▶Hidden Pattern Print Setting
  - ◆Initial Status Settings
  - ◆Contrast
  - ◆Custom Text Registration
- ▶Tracking Information Print
- ▶Initialize Private Data/Data in Machine*2, *3
- ▶Security code input*2, *3
- ▶Audit Log
  - ◆Administration Settings
  - ◆Storage/Send Settings
  - ◆Save/Delete Audit Log

▶Certificate Management
◆Device Certificate Management
◆Certificate Signing Request (CSR) Management
◆CA Certificate Management

■System Settings-Energy Save

●Energy Save

▶Eco Setting
◆Eco Recommendation Function Display
◆Display Message When Extending Transition Time to Preheat/Auto Power Shut-Off Mode
◆Mode Setting
◆Preheat Mode Setting
◆As soon as the remote job is finished, enter Auto power shut off mode.
◆Fix transition time.
◆Change transition time by time of day.
◆Sleep Mode Power Level
▶Eco Scan Setting
▶Energy Saving Pattern List
▶Specific Date Operation Settings
▶Power ON/OFF Schedule Setting
▶Toner Save Mode

■System Settings-System Control

●System Control

- ▶Job Log
  - ◆View Job Log
  - ◆Job log Operation
- ▶Data Import/Export (CSV Format)
  - ◆Export Settings
  - ◆Import Settings
- ▶Storage Backup
  - ◆Export Settings
  - ◆Import Settings
- ▶Device Cloning
  - ◆Export Settings
  - ◆Import Settings
- ▶Address Book Forward*2
- ▶Filing Data Backup*1
  - ◆Export Settings
  - ◆Import Settings
- ▶Reset Settings
  - ◆Restore Factory Defaults
  - ◆Reset the NIC
- ▶Optimization of a Local Drive*2
- ▶E-mail Alert and Status
  - ◆Status Message
  - ◆Alerts Message
  - ◆SMTP Settings
- ▶Enhanced FSS Settings
- ▶Update of Firmware

■System Settings-Image Quality Adjustment

●Image Quality Adjustment

- ▶Collective Adjustment
  - ◆Registration Adjustment*2
  - ◆Fusing Cleaning Mode*2
  - ◆MC Cleaning Mode*2
  - ◆PTC Cleaning Mode*2
  - ◆Black Letter/Black Line Width Adjustment
  - ◆Dark Streak Reduction
  - ◆Display Warning When Streak is Detected
- ▶Copy Image Quality
  - ◆Quick Image Quality Adjustment
  - ◆Colour Balance (Colour / B/W)
  - ◆Density Adjustment when [Auto] is selected for Exposure
  - ◆Sharpness
- ▶Print Image Quality
  - ◆Quick Image Quality Adjustment (Colour / B/W)
  - ◆Colour Balance (Colour / B/W)
  - ◆Exposure Adjustment
  - ◆Colour Line Width Adjustment
- ▶Scan Image Quality
  - ◆RGB Adjust
  - ◆Sharpness
  - ◆Contrast
- ▶Colour Profile Settings*1
  - ◆CMYK Simulation Profile
  - ◆CMYK Output Profile
  - ◆RGB Input Profile
  - ◆RGB Output Profile
- ▶Common Functions*2
  - ◆Auto Colour Calibration (for Copy)/Auto Colour Calibration (for Print)
  - ◆Density Smoothing Adjustment

■System Settings-Initial Installation Settings

●Initial Installation Settings

STATUS

Status

Machine Identification

The Machine Identification displays the system information of the machine.
It displays the model name, current status, and machine location.
This setting can also be set by general users, except for some items.

Item	Description
Serial Number	Indicates the serial number of the machine.
Name	When you tap the [Not Set] key, the [Machine Identification] screen appears. If [Name] is not set, [Not Set] appears.
Model Name	Displays the standard model name of the machine.
Machine Location	The information entered in the [Machine Location] item in [Machine Identification] appears. If no name has been set, [Not Set] appears.
Current Status	Displays the current status of the machine. If two or more errors occur at the same time, only one status is displayed according to the priority order. The errors and machine conditions are displayed in the following priority order. • Printer Error • Account Limit • Incorrect Paper • Overdue service maintenance • Paper Jam • Marker Supply Missing • Toner Empty • Replace toner collection container. • Cover Open • Paper Empty • Input Tray Empty • Specified Input Tray Open • Specified Output Tray Full • Offline • Printer Warning • Toner Low • Paper Low • Input Tray Open • Output Tray Full • Output Tray Nearly Full • Near to overdue service maintenance • Online • Auto Power Shut-Off • Warming Up • Busy
Memo	Displays text that the administrator entered. If you have logged in as an administrator, you can enter a memo. If no name has been set, [Not Set] appears. When you tap the [Not Set] key, the Machine Identification screen appears.

Item	Description
Supply Status	Displays the current status of supplies. If staples are installed, their status is displayed.
Paper Input Tray Status	Displays the current status of the paper trays installed in the machine.
Display Pattern Setting	Switches the display pattern of the home screen.
[Reboot the MFP] key	Displays the restart screen. (Administrator rights are required.)
[Enter the Power Save Mode] key	Displays the power save mode screen. (Administrator rights are required.)

Total Count

This function shows the page count in each mode.
This setting may require administrator privileges.

- Pages printed directly from the machine such as list prints are included in the "Other Prints" count.
- The items displayed (or printed) will vary depending on the machine specifications and peripheral devices installed.
- When "Restrict Total Count display" is set, only administrators can confirm this.

Device Status

This screen shows the device status.
This setting can also be made by general users.

Item	Description
Paper Input Tray Status	Displays the current status of the paper trays installed in the machine.
Output Tray Status	Displays the current status of the output tray installed in the machine.
Supply Status	Displays the current status of supplies. If staples are installed, their status is displayed.
Device Configuration	Displays the information of options installed in the machine.
Local Drive Status	Displays the usage status of the local drive.

Network Status

Displays general, TCP / IP, and DNS status information.
The contents displayed here are the items to be set in the network settings and their setting values.
For each setting, see the following "Network Settings (page 9-145)".
This setting can also be made by general users.

Security Status

Displays the security settings status of the machine.
The contents displayed here are the items to be set in the security settings and their setting values.
For each setting, see the following "Security Settings (page 9-162)".
This setting can also be made by general users.

Firmware Version

Shows the firmware version of the machine as a list.
This function requires administrator rights.

Power Reset

The Power Reset screen enables you to restart the machine or enter the power save mode.

This function requires administrator rights.

Item	Description
Reboot the MFP	Reboots the machine. Tapping the [Execute] key opens the Restart screen, and then tapping the [Execute] key again restarts the machine.
Enter the Power Save Mode	Shifts the machine to power save mode. Tap the [Execute] key to open the power saving mode screen.

Data List

Lists showing the settings and information registered in the machine can be printed.

The two-sided or one-sided list printing setting is determined by Operation Settings - Data List - 1-Sided/2-Sided.

List for User

This setting can also be made by general users.

List name	Description
Machine Status List	This list shows information needed by regular users, such as hardware statuses, software statuses, printer environment settings, and paper tray settings.
Printer Test Page	This is used to print the PCL Symbol Set List, various font lists, and the NIC page (network interface settings, etc.). • PCL Symbol Set List • PCL Internal Font List • PCL Extended Font List • PS Font List • PS Extended Font List • NIC Page
Sending Address List	Lists can be printed of various addresses stored in the machine. • Individual List • Group List
Document Filing Folder List	This shows the folder names for document filing.
Paper Settings List	This shows the stored settings in Paper Settings.

Prohibit Test Page
You cannot print the test page when [Prohibit Test Page Printing] is enabled. In "Settings (administrator)", select [System Settings] → [Printer Settings] → [Condition Settings] → [Prohibit Test Page Printing].

List for Administrator

You can print out the lists and reports that only the administrator can refer to.

When [Print Only the Settings that have been Changed] is enabled, only the items in the selected list that have been changed from the factory default will be selected for printing.

Home Screen
- Home Screen List

Copy Settings
- Copy Settings List

Printer Settings
- Printer Settings List

Image Send Settings
- Metadata Set List
- Common Settings List
- Scan Settings List

Document Filing Settings
- Document Filing Settings List

Sharp OSA Settings
- Sharp OSA Settings List

Authentication Settings
- Authentication Settings List

Common

Lists of the administrator settings for the following modes can be printed.
- Paper Settings List
- Machine Identification Settings List
- Operation Settings List
- Keyboard Settings List
- Device Control List

Network Settings
- Network Settings List

Security Settings
- Security Settings List

Energy Save Setting
- Energy Save List

Image Quality Adjustment
- Image Quality Adjustment List

Image Sending Activity Report
- Image Sending Activity Report (Scan)

ADDRESS BOOK

Address Book

Transmission destinations (contacts) such as Scan to E-mail addresses, and groups of transmission destinations, can be stored in the address book.
To edit a contact or group, select the name of the contact/group. To add a new contact or group, click the [Add] key.
For the procedure for storing contacts and groups using the machine's touch panel, see "ADDRESS BOOK SCREEN (page 5-14)". In setting mode, a list of stored contact and group information is displayed.
This setting can also be made by general users.

This setting can only be set on web pages.

Item	Description
Type	Select the contact or group. **Factory default settings:** Contacts
Search Number	Store a number that can be used to search for a contact or group.
Address Name	Store a name for an address.
Group Name	Store a name of group.
Initial	Store an initial that can be used to search for a contact or group.
Category	Enter a category for a contact or group. **Factory default settings:** Category1
Register this Address to be added to the [Frequent Use] index.	Add a contact to the "Frequent Use" index. **Factory default settings:** Disabled
Address Public Setting	Set whether the address will be shared with all users or only selected users. If you select [Select user], click the user selection buttons to select the users with whom the address will be shared. **Factory default settings:** All.
Share also to the following group	When this function is enabled, you can select a previously stored group from the list below and share the address with that group. **Factory default settings:** Disabled

Item	Description
E-mail	
E-mail Address	To store a new address, select [New Address] and enter the address in the address entry field.
Global Address Search	To search for an address stored as a global address, click this key and select the address from the list.
File Type*	Select the file format used for a scanned image. When [OCR] is enabled, text in the scanned data is automatically recognized. If [Disabling of OCR] is set, OCR function cannot be used. **Factory default settings:** PDF
Black & White	Select the compression format used for saving black & white images. **Factory default settings:** MMR (G4)
Colour/Greyscale	Colour/Greyscale: Select the compression format used for saving colour/greyscale images. If you select a PDF file format as the file format setting, you can select [Reduce Colours]. **Factory default settings:** Compression Ratio: Middle, Reduce Colours: Disabled
Set as Default used	Set an address as a default address. **Factory default settings:** Disabled
User Certificate	Displayed when S/MIME setting is enabled and one destination is selected when [Contacts] is set for the type. You can install and select the user certificate to be used.

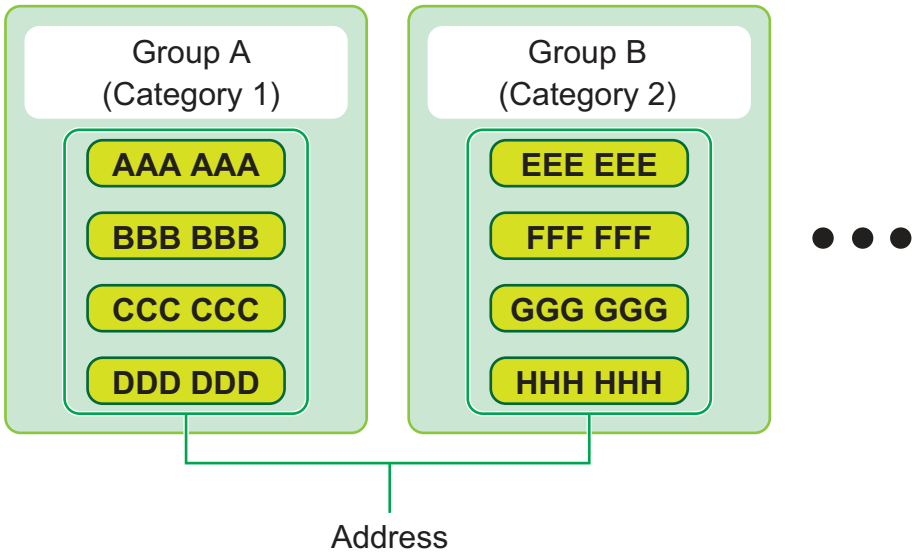
Item	Description
FTP	
FTP Address	To add a new address, select [New Address] and enter the address in [Hostname or IP Address].
Port Number	Set the port number used by the FTP server. **Factory default settings:** 21
File Type*	Select the file format used for a scanned image. For PDF, the text information is embedded in the PDF. When [OCR] is enabled, text in the scanned data is automatically recognized. For PDF, RTF, TXT(UTF-8), DOCX, XLSX, or PPTX, the recognized text is saved in the corresponding format. If [Disabling of OCR] is set, OCR function cannot be used.
Black & White	Select the compression format used for saving black & white images. **Factory default settings:** MMR (G4)
Colour/Greyscale	Colour/Greyscale: Select the compression format used for saving colour/greyscale images. If you select a PDF file format as the file format setting, you can select [Reduce Colours]. **Factory default settings:** Compression Ratio: Middle, Reduce Colours: Disabled
Directory	Specify a directory in the FTP server to be used for transmission.
User Name	Enter a user name in the FTP server to be used for transmission.
Password	Enter the password associated with the entered user name. **Factory default settings:** Change Password: Disabled
Enable SSL/TLS	Use SSL/TLS to encrypt data before transmission. **Factory default settings:** Disabled
Use PASV mode	Send data to an FTP server in PASV mode. **Factory default settings:** Disabled
Enable Hyperlink to FTP server to be e-mailed	When sending data to an FTP server, send the data to the e-mail address that is specified in the hyperlink to the FTP server. **Factory default settings:** Disabled
Set as Default used	Set an address as a default address. **Factory default settings:** Disabled

Item	Description
Network Folder	
Network Folder Path	To store a new path, select [New Address] and enter the path in the path entry field.
User Name	Enter a user name in the computer to be used for transmission.
Password	Enter the password associated with the entered user name. **Factory default settings:** Change Password: Disabled
File Type*	Select the file format used for a scanned image. For PDF, the text information is embedded in the PDF. When [OCR] is enabled, text in the scanned data is automatically recognized. For PDF, RTF, TXT(UTF-8), DOCX, XLSX, or PPTX, the recognized text is saved in the corresponding format. If [Disabling of OCR] is set, OCR function cannot be used.
Black & White	Select the compression format used for saving black & white images. **Factory default settings:** MMR (G4)
Colour/Greyscale	Colour/Greyscale: Select the compression format used for saving colour/greyscale images. If you select a PDF file format as the file format setting, you can select [Reduce Colours]. **Factory default settings:** Compression Ratio: Middle, Reduce Colours: Disabled
Enable Hyperlink to Network Folder to be e-mailed	When sending data to a shared folder, send the data to the e-mail address that is specified in the hyperlink to the shared folder. **Factory default settings:** Disabled
Set as Default used	Set an address as a default address. **Factory default settings:** Disabled

* Depending on the model and upon installation of peripheral devices, High Compression PDF may be selected. When [OCR] is enabled, text in the scanned data is automatically recognized. For PDF, the text information is embedded in the PDF. For PDF, RTF, TXT(UTF-8), DOCX, XLSX, or PPTX, the recognized text is saved in the corresponding format.

Category Setting

A "Category" can be set for an address. By setting a category for an address, the category can be used to filter addresses when searching for that address, making it easier to find the address.
Any name can be set for a category. By assigning distinctive names to categories, addresses can be easily sorted.
The factory default names are "Category 1" to "Category 32".



This setting can only be set on web pages.

DOCUMENT OPERATIONS

Document Operations

This setting can also be made by general users.

Document Filing

Data saved by Document Filing can be manipulated from the Web.

Main Folder

Files in the Main Folder can be displayed. A specified file can be manipulated by clicking [Print], [Send], [Move], or [Delete].

Item	Description
Display Style	Saved files can be displayed in list format or thumbnail format.
Job Classification	The saved files that are displayed can be filtered by job.
Download	When there is a PDF file for PC viewing or downloading, select it to download the file to your computer.
Display Items	Set the number of files that are displayed.

Quick File Folder

Files in the Quick File Folder can be displayed. You can re-operate the specified file. Clicking [Print], [Send], [Move], or [Delete].

Item	Description
Display Style	Saved files can be displayed in list format or thumbnail format.
Job Classification	The saved files that are displayed can be filtered by job.
Display Items	Set the number of files that are displayed.

Custom Folder

The files that are in the Custom Folder can be displayed. You can re-operate the specified file. Clicking [Print], [Send], [Move], or [Delete]. If the file to be manipulated has a password, enter the password in "Password of File".

Item	Description
Index	The displayed Custom Folder names can be filtered by index.
Download	When there is a PDF file for PC viewing or downloading, select it to download the file to your computer.
Display Items	Set the number of files that are displayed.

My Folder

Displayed when My Folder is set.
Displays the files in My Folder. Allows you to retrieve the specified file. A specified file can be manipulated by clicking [Print], [Send], [Move], or [Delete].
If the file to be manipulated has a password, enter the password in "Password of File".

Search

Item	Description
User Name	Enter the user name.
Select from User List	Click the [Setup] button and search for users from the list.
Login Name	Set the number of files that are displayed.
Search Folder	Set the folder.
File Name	Enter a file name.
Password of File	Enter the password that is set for the file.
Stored Date	Set the date and time the file was saved.

Search Result

Use these settings to enter search conditions. A specified file can be manipulated by clicking [Print], [Send], [Move], or [Delete]. If the file to be manipulated has a password, enter the password in "Password of File".

Item	Description
Display Style	The files that were found can be displayed in list format or thumbnail format.
Job Classification	The found files can be filtered by job.
Display Items	Set the number of files that are displayed.

File Batch Print

Multiple files can be printed at once by batch printing. Search for the files using search conditions, and then select multiple files from the displayed search results.
Click [Print] to print the file.

Item	Description
Search Condition	
User Name	Enter the user name.
Select from User List	Click the [Setup] button and search for users from the list.
Search Folder	Select the folder that contains the target file.
File Name	Enter a file name.
Password of File	Enter the password for the target file.
Search Result	
Job Classification	The found files can be filtered by job. **Factory default settings:** All Jobs
Number of Copies	Set the number of copies to be printed. **Factory default settings:** Apply the Number of Copies Stored in Each File
Print and Delete the Data	After printing, delete the file. **Factory default settings:** Disabled
Billing Code Displayed when "Use Billing Code" is enabled.	
Main Code	Select this checkbox, and then enter the main code. (32 characters or less)
Sub Code	Select this checkbox, and then enter the sub code. (32 characters or less)

Submit Print Job

In addition to a file on your PC, this procedure can be used to print any file that can be accessed from your PC, such as a file on another PC connected to the same network.
Files that can be printed are PDF, TIFF, JPEG, PCL, PS, XPS, DOCX, PPTX, and XLSX files with extensions pdf, tif, tiff, jpeg, jpg, jpe, jfif, pcl, ps, xps, docx, pptx, and xlsx. Available only if the MFP supports PostScript.
Enter the password for the encrypted PDF data on Spool Queue of the Job Management screen.
For the procedure for accessing "Setting Mode (Web version)", refer to "SETTING MODE".

Print Settings

Select print settings. Select the file you want to print in "Select File", select settings, and then click [Print].

Item	Description
Copies	Set the number of copies to be printed.
Paper Size	Set the print size.
Orientation	Select portrait or landscape for the print orientation. **Factory default settings:** Portrait
2-Sided Print	Select one-sided printing, two-sided printing (booklet), or two-sided printing (tablet). **Factory default settings:** 1-Sided
Output	If printing by set, select the "Print per Unit" checkbox. **Factory default settings:** Print per Unit: Enabled
Staple	It can be used by connecting a finisher, or saddle stitch finisher. The settings differ depending on the connected finisher, and saddle stitch finisher. **Factory default settings:** Off
Separator Page	Select to insert separator pages. Specify whether separator pages are to be added in front of or behind each set. Select the paper tray with the paper you want to use from the paper trays. **Factory default settings:** Insert Top of Sets:Disabled, Insert End of Sets:Disabled
Punch	It can be used when the punch unit is attached to the finisher.
Fold	It can be used when the saddle finisher is attached. Set the orientation of the paper fold.
Saddle Fold	It can be used when the saddle finisher is attached. Set the orientation of the paper fold in "Print Side". If you want to fold the printed paper together in the saddle, set "Fold Multiple Sheets Together".
Paper Size for Z-Fold	It can be used when the paper folding unit is attached. Select the paper size to use for Z-fold.
C-Fold	It can be used when the paper folding unit is attached. Set the fold orientation in "Print Side". In "Opening direction", select the opening orientation when unfolding the folded paper.
Accordion Fold	It can be used when the paper folding unit is attached. In "Opening direction", select the opening orientation when unfolding the folded paper.
Double Fold	It can be used when the paper folding unit is attached. Set the orientation of the paper fold in "Print Side".
Half Fold	It can be used when the paper folding unit is attached. Set the orientation of the paper fold in "Print Side".
Trimmer Setting	Available when the trimming module is installed. Sets the cutting width.
B/W Print	Print the file in black & white.
Fit To Page	Print with the file expanded to the full paper size.

Item	Description
Print What	Select whether to print the sheet or the entire workbook when printing the Excel file.
Output Tray	Select the output tray for the print job.
Quick File	Save the print data in the Quick File Folder of the machine.
Print Glossy	Select this checkbox if the print job will be printed on glossy paper.
Billing Code	Select the checkbox of the Billing Code to assign, and then enter the billing code.

Qualcomm® DirectOffice™ is a product of Qualcomm Technologies,Inc. and/or its subsidiaries.
Qualcomm® is a trademark of Qualcomm Incorporated, registered in the United States and other countries.
DirectOffice™ is a trademark of CSR Imaging US, LP, registered in the United States and other countries.

USER CONTROL

User Settings

It manages users such as registration of users to log in and user authentication methods.

User List

Add, edit, and delete users for user authentication, and configure user authentication settings.

- **[Add] key**
  Add a new user.
- **[Delete All Users] key**
  Deletes all registered users. (Excluding users stored as factory default.) Only the administrator of the machine can use this function.
- **[Delete All Auto-registered users] key**
  Deletes all auto-registered users.
- **[Delete Your Information for External Service Connect] key**
  Deletes the external connect caches used by the logged in user. [Store user authentication information for External Connect] must be enabled to use this function.
- **[Delete All Information for External Service Connect] key**
  Only the administrator of the machine can use this function. Delete all External Connect caches. [Store user authentication information for External Connect] must be enabled to use this function.
- **User List**
  This shows the users stored as factory default and the currently stored users. An asterisk [*] appears in front of the user name of auto-registered users.
  When you select a user name, the user edit or delete screen appears.

The [Vender] and [Vender2] options are displayed only when the vender is connected.

Storing a user

When you tap the [Add] key, the registration screen appears. Up to 1000 groups can be registered.
For each setting, see the following "Settings (page 9-44)".

Editing and deleting a user

When you select a user from the list, the user edit/delete screen appears.
For each setting, see the following "Settings (page 9-44)".
A user can be deleted using the [Delete] key.

- If the login authentication with a Fixed User is set, the "Delete All Users" option cannot be used.
- Users stored as factory default cannot be deleted.

Users stored as factory default

The following users are stored in the machine at the factory.

- **Administrator:**
  The administrator account of the machine, stored as factory default.
- **User:**
  This is used when network authentication is used and a login name that is not stored in the machine is entered directly. (This cannot be selected from the login user screen.)
- **Device Account:**
  An account to which the colour prohibited authority is granted.
- **Other User:**
  This is used when a print job is executed using invalid user information. (This cannot be selected from the login user screen.)

For settings related to each of the users, see the following table.

User Name	Administrator	User	Device Account	Other User
Login Name	admin	users	device account	Other
Password	(Refer to the Start Guide)*1	users*1	device account*1	-
My Folder	No	No	Main Folder	No
Authentication Settings	Login Locally			-
Pages Limit Group	Unlimited*1			
Authority Group*2	Admin	User*1	Colour Prohibited Authority*1	Guest*1
Favourite Operation Group	Following the System Settings*1			
Default Billing Code	Not Set*1			

*1 Items that can be changed
*2 For detailed information about each of the settings, see "List of settings and factory default settings of template groups".

Settings

Item	Description
User Name	This user name is used as the key name in the authentication screen, the user name for document filing, and the sender name. If you want to use the "Automatically print stored jobs after login (page 9-105)" function, register up to 16 double-byte characters.
Apply User Name to Log-in Name*1	Select this ☑ to enter the entered user name in the login name. **Factory default settings:** Disabled
Initial	This determines where the user name will appear in the user list. Enter a maximum of 10 characters for the initials.
Index	Select a custom index to be stored. The custom index names are the same as those used in the address book. **Factory default settings:** User1
Login Name*1	Login name/password Enter the login name to be used when setting authentication. Enter the password, consisting of 1 to 255 characters, that is used for user authentication by login name and password (the password is optional).
Password*1,*3	Enter the password used when setting the authentication by login name / password using 1 to 255 characters. (Optional) After entering the password, enter once again in "Password (for confirmation)".
Change Password	Check this when you want to change the set password. (Displayed when modifying/deleting.) **Factory default settings:** Disabled
Release Operation Lock Status	Displayed when login has failed, and subsequent login to the printer is not possible. Tap the [Execute] to clear this login lock, and allow the user to log in again.
User Number*2	Enter a user number in 5 to 8 digits.
E-mail Address	Enter the e-mail address that is used in the sender list and for LDAP authentication.
Home Directory Path	Enter for the home directory path.
Copy Login Name to Use for User Authentication	Copy Login Name to Use for User Authentication to the user name for home directory path authentication. **Factory default settings:** Enabled
User Name	Enter for the user name for home directory path authentication.
Password	Enter a maximum of 255 numeric digits for the password for home directory path authentication.
Change Password	Check this when you want to change the set password. (Displayed when modifying/deleting.) **Factory default settings:** Disabled
Authentication Settings*1	Select either [Login Locally], [Network Authentication] (when LDAP is enabled) or [Active Directory] (when Active Directory is enabled) for authentication. **Factory default settings:** Login Locally
Authentication Server	When the [Network Authentication] is selected, select the server to be used for user authentication from the LDAP server list that is stored using Setting mode (Web version).
Organization/Group	Set a group to which the user belongs. Up to 8 groups can be assigned.

Item	Description
Pages Limit Group	Specify the page limit for the user by selecting one of the stored page limit groups. For more information, see "Pages Limit Group (page 9-46)". **Factory default settings:** Unlimited
Authority Group	Specify the user authority by selecting one of the stored authority groups. For more information, see "Authority Group (page 9-47)". **Factory default settings:** User
Favourite Operation Group	The favourite operation group is displayed when the user logs in. To change the settings, select [User Control] in Setting mode (Web version). **Factory default settings:** Following the System Settings
Default Billing Code	Set the Main Code and Sub Code when the user logs in. **Factory default settings:** Not Set
My Folder	Store a folder to be used for document filing as the dedicate user folder (or My folder). A stored folder can be selected, or you can create and specify a new folder.

*1 It is not displayed when "User Number" is selected for the authentication method.
*2 It is displayed when "User Number" is selected for the authentication method.
*3 When using network authentication, the password registered in the LDAP server is used, so there is no need to set it.

Custom Index

You can change the custom index name.
Tap the custom index name on the list to edit it.
Delete the previously entered characters and enter a new name.

Organization /Group List

This is used to store user groups.
Tap each group name to enter them directly.

User Information Print

Prints the following item lists.
- User List
- List of Number of Pages Used
- Page Limit Group List*
- Authority Group List
- Favourite Operation Group List*
- All User Information Print

Select each item and tap the [Print] key to print it out.
* Cannot be printed when no groups are stored.

In All User Information Print, the following items are handled by 2-sided printing on an item basis.
- User List
- List of Number of Pages Used
- Pages Limit Group
- Favourite Operation Group

Access Control Settings

Pages Limit Group

This is used to register the page limit settings in advance for each group.
The page limit for each user is specified by selecting one of these registered groups when the user is registered.

- **[Add] key**
  Use this to add a new group.
- **List display**
  This shows the currently stored groups. Selecting a group name displays the edit screen for that group.

Storing page limit groups

When you tap the [Add] key, the registration screen appears. Up to 20 groups can be registered.
For each setting, see the following "Settings (page 9-46)".

Editing a page limit group

Selecting a group from the list displays the edit screen for that group.
For each setting, see the following "Settings (page 9-46)".
To return a group to the factory default state, set "Select the Group Name to be the Registration Model" to "Unlimited" on the edit screen.

Settings

Item	Description
Group Name	Store a name of group (up to 32 characters).
Select the Group Name to be the Registration Model	Select one of the previously stored groups for use as a template for the new group. When selected, the settings of this group are applied.
Function Names	The name of the functions that can be configured is displayed. Set a limit for each function.
Page Limit	When [Prohibited] is selected for a mode, input from the mode is prohibited. When [Unlimited] is selected for a mode, there is no limit to the number of pages that can be input/output in that mode. When [Limited] is selected, enter a page limit (1 to 99999999 pages).

Machine Page Limit Setting

Sets the page limit for the machine.

Settings

Item	Description
Function Names	The name of the functions that can be configured is displayed. Set a limit for each function.
Page Limit	When [Prohibited] is selected for a mode, input from the mode is prohibited. When [Unlimited] is selected for a mode, there is no limit to the number of pages that can be input/output in that mode. When [Limited] is selected, enter a page limit (1 to 99999999 pages).

Authority Group

This is used to store the settings relevant to user authorities in advance for each group. The authority of each user is specified by selecting one of these registered groups when the user is registered.

- **[Add] key**
  Use this to add a new group.
- **List display**
  This shows the currently stored groups. Selecting a group name displays the edit screen for that group.

Storing authority groups

When you tap the [Add] key, the registration screen appears. Up to 20 groups can be registered.
For detailed information about each of the settings, see "List of settings and factory default settings of template groups".

Editing an authority group

Selecting a group from the list displays the edit screen for that group. For detailed information about each of the settings, see "List of settings and factory default settings of template groups".
To return a group to the factory default state, select the group from the list and select any of options [Return to the Administrator Authority], [Return to the system administrator authority.], [Return to the User Authority], [Return to the Guest Authority], [Return to the colour prohibited authority.] and [Return to the scanner prohibited authority.].
Tapping the [Execute] key resets the group status to the factory default.

Item	Description					
Group Name	Store a name of group (up to 32 characters).					
Select the Group Name to be the Registration Model	Select one of the previously stored groups for use as a template for the new group. When selected, the settings of this group are applied. When selected, the settings of this group are applied.					
	The factory default groups and their settings are shown below.					
	Admin	System Administrator	User	Guest	Colour Prohibited Authority	Scanner Prohibited Authority
Job Settings						
Copy						
Colour Mode Approval Setting	All allowed	All prohibited	All allowed	Only Black & White Allowed	Only Black & White Allowed	All allowed
Special Modes Usage	Allowed	Prohibited	Allowed	Prohibited	Prohibited	Allowed
Sending while copying	Allowed	Allowed	Allowed	Allowed	Allowed	Allowed
Approval Setting to Use Toner Save Mode	No Toner Save	No Toner Save	No Toner Save	No Toner Save	No Toner Save	No Toner Save
Creation of PDF for PC Browsing	Allowed	Prohibited	Allowed	Allowed	Allowed	Allowed
Printer						
Colour Mode Approval Setting	Allowed	All prohibited	Allowed	Only Black & White Allowed	Only Black & White Allowed	All allowed
FTP Pull Print	Allowed	Prohibited	Allowed	Prohibited	Prohibited	Allowed
USB Memory Direct Print	Allowed	Prohibited	Allowed	Prohibited	Prohibited	Allowed
Network Folder Pull Print	Allowed	Prohibited	Allowed	Prohibited	Prohibited	Allowed
Sending while printing	Allowed	Allowed	Allowed	Allowed	Allowed	Allowed

Item	Description					
Approval Setting to Use Toner Save Mode	No Toner Save	No Toner Save	No Toner Save	No Toner Save	No Toner Save	No Toner Save
Creation of PDF for PC Browsing	Allowed	Prohibited	Allowed	Allowed	Allowed	Allowed
Image Send						
Approval Settings for Each Mode						
• E-mail • FTP • Network Folder • Save in External Memory Device • PC Scan	All allowed	All prohibited	All allowed	All allowed	All allowed	All prohibited
Colour Scan	Allowed	Prohibited	Allowed	Prohibited	Prohibited	Allowed
Special Modes Usage	Allowed	Prohibited	Allowed	Prohibited	Prohibited	Allowed
Registration/Deletion of Program	Allowed	Prohibited	Allowed	Prohibited	Prohibited	Allowed
Creation of PDF for PC Browsing	Allowed	Prohibited	Allowed	Allowed	Allowed	Allowed
Approval Setting for Addressing						
• Approval Setting for Direct Entry • Approval Setting to Use a Local Address Book • Approval Settings to Use a Global Address Book	All allowed	All allowed	All allowed	All allowed	All allowed	All allowed
Document Filing						
Scan to Local Drive						
Colour Scan	Allowed	Prohibited	Allowed	Only Black & White Allowed	Only Black & White Allowed	Allowed
Special Modes Usage	Allowed	Prohibited	Allowed	Prohibited	Prohibited	Allowed
Creating Downloadable File	Allowed	Prohibited	Allowed	Allowed	Allowed	Allowed
Prints (Document Filing)						
Colour Mode Approval Setting	Allowed	Prohibited	Allowed	Allowed	Allowed	Allowed
Special Modes Usage	Allowed	Prohibited	Allowed	Prohibited	Prohibited	Allowed
Approval Setting to Use Toner Save Mode	No Toner Save	No Toner Save	No Toner Save	No Toner Save	No Toner Save	No Toner Save
Document Filing Image Check						
Approval Setting	Allowed	Prohibited	Allowed	Prohibited	Allowed	Allowed
Display only the Files of Logged-in Users	Prohibited	Prohibited	Allowed	Allowed	Allowed	Allowed

Item	Description					
Sharp OSA						
Approval Setting to Use a Sharp OSA	Allowed	Prohibited	Allowed	Allowed	Allowed	Allowed
Common Functions						
Approval Settings for 2-Sided Print	All allowed	All allowed	All allowed	All allowed	All allowed	All allowed
Changing Billing Code	Allowed	Allowed	Allowed	Allowed	Allowed	Allowed
Output Approval Settings	All allowed	All prohibited	All allowed	All prohibited	All prohibited	All allowed
Security						
Document Filing Approval Setting:Quick File Mode/Sharing Mode	Prohibited	Prohibited	Prohibited	Prohibited	Prohibited	Prohibited
Document Filing Approval Setting:Confidential Mode	Allowed	Prohibited	Allowed	Prohibited	Prohibited	Allowed
Print Jobs Other than Print Hold Job	Allowed	Allowed	Allowed	Allowed	Allowed	Allowed
Hidden Pattern Print Setting - Direct Entry	Allowed	Prohibited	Allowed	Prohibited	Prohibited	Allowed
Machine Settings						
Total Count	Allowed	Allowed	Allowed	Prohibited	Allowed	Allowed
Device / Network Status	Allowed	Allowed	Allowed	Prohibited	Allowed	Allowed
Power Reset	Allowed	Allowed	Prohibited	Prohibited	Prohibited	Prohibited
List for User	Allowed	Allowed	Allowed	Prohibited	Allowed	Allowed
List for Administrator	Allowed	Allowed	Prohibited	Prohibited	Prohibited	Prohibited
Address Registration	Allowed	Allowed	Allowed	Prohibited	Allowed	Allowed
Document Filing Folder Registration	Allowed	Allowed	Allowed	Prohibited	Allowed	Allowed
User Control (Admin)	Allowed	Allowed	Prohibited	Prohibited	Prohibited	Prohibited
User Control (User)	Allowed	Allowed	Allowed	Prohibited	Allowed	Allowed
Home Screen Settings	Allowed	Allowed	Prohibited	Prohibited	Prohibited	Prohibited
Copy Settings	Allowed	Allowed	Prohibited	Prohibited	Prohibited	Prohibited
Printer Settings (Admin)	Allowed	Allowed	Prohibited	Prohibited	Prohibited	Prohibited
Printer Settings (User)	Allowed	Allowed	Allowed	Prohibited	Allowed	Allowed
Image Send Settings > Common Settings	Allowed	Allowed	Prohibited	Prohibited	Prohibited	Prohibited
Scan Settings	Allowed	Allowed	Prohibited	Prohibited	Prohibited	Prohibited
Metadata Entry	Allowed	Allowed	Prohibited	Prohibited	Prohibited	Prohibited
Document Filing Settings	Allowed*	Allowed*	Prohibited	Prohibited	Prohibited	Prohibited
Sharp OSA Settings	Allowed	Allowed	Prohibited	Prohibited	Prohibited	Prohibited
Paper Settings (Bypass Tray Excluded)	Allowed	Allowed	Allowed	Prohibited	Allowed	Allowed
Paper Settings (Bypass Tray)	Allowed	Allowed	Allowed	Prohibited	Allowed	Allowed
Operation Settings	Allowed	Allowed	Prohibited	Prohibited	Prohibited	Prohibited

Item	Description					
Keyboard Settings	Allowed	Allowed	Prohibited	Prohibited	Prohibited	Prohibited
Device Control	Allowed	Allowed	Prohibited	Prohibited	Prohibited	Prohibited
Machine Identification Settings	Allowed	Allowed	Prohibited	Prohibited	Prohibited	Prohibited
Clock Adjust	Allowed	Allowed	Prohibited	Prohibited	Prohibited	Prohibited
Product Key	Allowed	Allowed	Prohibited	Prohibited	Prohibited	Prohibited
Custom Link Setting	Allowed	Allowed	Prohibited	Prohibited	Prohibited	Prohibited
Network Settings	Allowed	Allowed	Prohibited	Prohibited	Prohibited	Prohibited
Security Settings	Allowed	Allowed	Prohibited	Prohibited	Prohibited	Prohibited
Energy Save	Allowed	Allowed	Prohibited	Prohibited	Prohibited	Prohibited
System Control	Allowed	Allowed	Prohibited	Prohibited	Prohibited	Prohibited
Image Quality Adjustment	Allowed	Allowed	Prohibited	Prohibited	Prohibited	Prohibited
Shortcut Page Setting	Allowed	Allowed	Prohibited	Prohibited	Prohibited	Prohibited

* For information on each setting, see the setting mode list.

Depending on the machine specifications and peripheral devices installed, it may not be possible to use some settings.

Favourite Operation Group

Favourite Operation Group List

For each group, you can register an environment with settings that are convenient for the group. For example, a user who speaks a different language would normally have to change the display language each time he or she uses the machine; however, by registering the language in a favourite operation group in advance, the language is automatically selected when the user logs in.

- This setting can only be configured in Setting mode (Web version). It cannot be configured in the touch panel of the machine.
- Depending on the machine specifications and peripheral devices installed, it may not be possible to use some settings.

Adding/editing a group

Tap the [Add] key to display the favourite operation group registration screen.
Tap a group name to display the registration screen for that favourite operation group. You can edit the group in this screen.

Settings

Item	Description
Group Name	Store a name of group.
Select the Group Name to be the Registration Model	Select one of the previously stored groups for use as a template for the new group. When selected, the settings of this group are applied.
Copy	
Initial Status Settings	Select settings for Colour Mode, Paper Tray, Exposure Type, Copy Ratio, 2-Sided, Output, Offset, Output Tray, Staple Position, Punch, Fold, Z-fold paper size C-Fold Outer tri-fold, Double Fold, Half Fold and Trimming Width Settings and Half Fold.
Image Send	
Initial Status Settings	Select settings for Image Orientation, Exposure, Resolution, Colour Mode, File Format Original Image Type, and OCR Setting.
Document Filing	
Image Orientation	Specify the image orientation.
Initial Status Settings	Select settings for Colour Mode, Exposure, Original Image Type, and Resolution.
Prints (Document Filing)	Set the default output tray for document filing print.
System Settings	
Enlarge Display Mode	Turn this option ON to display large characters on the Setting mode screen.
Original Size Detector Setting	Set the AB system and inch system for document detection.
Cancel Detection at Document Glass	Cancels the detection of the original on the platen (document glass).
Language Setting	Select the display language.
Switch the Number of Sets to be Displayed for Job Management	Select whether to display the number of progress sets or remaining sets as the job management.
Key Operation Setting	Set the key input time and Auto Key Repeat setting.

Item	Description
Time for Accepting Key Entry of Long Touch	Select a time when a long key touch is detected.
Double Tap Interval Setting	Select an interval when a double tap is detected.
Keys Touch Sound	Set the sound made when keys are touched.
Keyboard Select	Set the language that appears on the keyboard.
MFP Display Pattern Setting	Select the colour pattern used in the touch panel.
Automatically print stored jobs after login	When retention is enabled in the printer driver and print data has been spooled to the machine, the spooled print data is automatically printed out when the user who enabled retention logs in.
Favourite Key Setting	Select whether to follow the system settings or the registered favourite key settings.
Home Screen Settings	Select to use System Settings or use the stored home screen settings for performing Home Screen Settings.
Preview Setting: Default List/Thumbnail Display	
File Retrieve of Main Folder/Quick File Folder	Select whether the default display format of the document filing main folder and temporary folder screens is list or thumbnails.
File Retrieve of Custom Folder	Select whether the default display format of the document filing custom folder screen is list or thumbnails.
File Retrieve of Direct Print	Select whether the default state of the file list screen for direct print shows the folders as a list or as thumbnails.

Returning a favourite operation group to "Unlimited"

To return a selected favourite operation group to the factory default state, select the checkbox ( ) to the left of "No." and tap the [Return to the Defaults] key.

Favourite Key List

Assign shortcut keys to frequently used functions.
They will be displayed in the base screen of each mode.

This setting can only be set on web pages.

Settings

Item	Description
Key Name	Enter a maximum of 20 characters for the favourite key name. (Up to 20 full-width characters can be entered, but only 10 will be shown on the key.)
Function Menu/Program/Other	Select the function that you wish to assign to the favourite key. The functions that can be selected vary by mode.
No Display	Enable this setting to not show favourite keys.

Home Screen List

Home screen settings must be previously stored.
Select a home screen when registering Favourite Operation Group List.

Item	Description
Name	Enter a maximum of 32 characters for the home screen name.
Select the Group Name to be the Registration Model	Select one of the previously stored home screens as a template for the new home screen. When selected, the settings of this home screen are applied.
Key Layout of the Screen	The layout of the keys in the home screen is displayed.
Key Transparency Setting	Sets the transparency of the shortcut keys as a percentage.
Home button	Registers the function to use for the selected key number.
Display Toner Quantity	Select this to display the toner level in the fixed area.
Fixed button	Registers the function to use for the selected key number. This button is displayed on all pages of the home screen.
Rename Home Screen	Enter a home screen name to change the existing name.
Template	Select a layout pattern of the registered key.
Text Colour	Select this to display the toner level in the fixed area.

User Count

This displays the total number of pages printed by each user.

- **[Select All] key**
  This selects all users.
- **[Clear Checked] key**
  This clears all selections.
- **[Show] key**
  This shows the counts of the selected user.
- **[Clear Count] key**
  Use this to reset the counts of the selected user.
- **User List**
  This shows the users stored as factory default and the currently stored users. When you select a user name, the user is selected.

View User Count

When you select a user and tap the [Show] key, this user count is displayed.

Item	Description
Next	Displays the next user (in the order of the registration numbers).
Previous	Displays the previous user (in the order of the registration numbers).
Show Counts	Displays the counts and the number of pages remaining of the selected user for each function.
Page Limit	The page limit set for the user appears in parentheses below the count.

If peripheral devices are not mounted, their count is not displayed.

Resetting user counts

Select a user in the setting screen and tap the [Delete] key. A count reset screen for that user will appear.
The reset screen will vary depending on whether a single user or multiple users were selected. The items displayed in each case are described in the table below.

When a single user is selected

Item	Description
Next	Displays the next user (in the order of the registration numbers).
Previous	Displays the previous user (in the order of the registration numbers).
Show Counts	Displays the counts and the number of pages remaining of the selected user for each function.
Clear Count	Reset the count of the selected item to "0".
Clear All Count	Clears all counts of the selected user to zero (0).

When multiple users are selected

Item	Description
Show Counts	Displays the counts and the number of pages remaining of the selected user for each function.
Clear Count	Reset the count of the selected item to "0".
Clear All Count	Clears all counts of the selected user to zero (0).

Save User Count

Clicking the [Save] button saves the user count information as a data file.
To delete the user count information in the machine, click the checkbox next to the "Save and Delete the Data" so that it is selected and click the [Save] button.

This setting can only be configured in Setting mode (Web version). It cannot be configured in the touch panel of the machine.

Billing Code Setting

Select billing codes.

Administration Settings

Change the billing code setting.

Use Billing Code

Switch whether to enable or disable a billing code.

Factory default settings: Disabled

Default Code Setting

A use code is automatically assigned when no billing code is entered. Specify the code using up to 32 single-byte characters.

Remember Billing Code Between Modes

If this function is enabled, the billing code entry window is not displayed at the time of mode transition.

Disable Change of Billing Code

If this function is enabled, you cannot register, edit, or delete a billing code.
In addition, you cannot directly type in a billing code in the billing code entry window.

Apply Default Code when Billing Code not entered

If this function is enabled, a use code is always set while you are logging in with device account.

Disable Billing Code for Selected Applications

The billing code entry window is displayed when the external application that is set to enable is started.
The following settings can be configured.

- Application Name registered as Standard Application

Billing Code Display Name Setting

You can change the main code or sub code name displayed in the billing code entry window or billing code selection window.

Main Code List

You can display a list of main codes to search for, register, correct, or delete a main code.

- [Search] key
  Searches for a main code.
- [Add] key
  Adds a new main code.
- List display
  Displays a list of registered main codes. Selecting each main code displays the window to correct the main code.
- [Delete] key
  Set the check box on the left of each main code to , then tap the [Delete] key; the selected main code is deleted.

Register a main code

When you tap the [Add] key, the registration screen appears. A total of up to 2,000 main and sub codes can be registered.
After the setting has been completed, tap the [Submit and Register Next] key; you can continuously register the next main code. To end the registration process, tap the [Submit] key.
For each setting, see the following "Settings (page 9-56)".

Correct a main code

Selecting a main code from the list displays the window to correct the main code.
For each setting, see the following "Settings (page 9-56)".
After the setting has been completed, tap the [Submit] key; you can apply the corrected contents and complete processing.

Search for a main code

Enter the main code and main code name, then tap the [Search] key; the search result is displayed.

Settings

Item	Description
Main Code	Enter the main code. Specify the code using up to 32 single-byte characters.
Main Code Name	Enter the main code. Specify the code name using up to 32 double- or single-byte characters.
Public Group	The registered billing codes can only be shared in the specified group. When not specifying a public destination, select [Public to All]. When specifying a public destination, select [Designate Public Address.], then specify a group to share the billing code.

To register a group for specifying a public destination:
In "Settings (administrator)", select [User Control] → [User Settings] → [Organization /Group List].

Sub Code List

You can display a list of sub codes to search for, register, correct, or delete a sub code.
- [Search] key
  Searches for a sub code.
- [Add] key
- List display
  Adds a new sub code.
  Displays a list of registered sub codes. Selecting each sub code displays the window to correct the sub code.
- [Delete] key
  Set the check box on the left of each sub code to ☑, then tap the [Delete] key; the selected sub code is deleted.

Register a sub code

When you tap the [Add] key, the registration screen appears. A total of up to 2,000 main and sub codes can be registered.
For information on the settings, see "Settings (page 9-57)".
After the setting has been completed, tap the [Submit and Register Next] key; you can continuously register the next sub code. To end the registration process, tap the [Submit] key.

Correct a sub code

Selecting a sub code from the list displays the window to correct the sub code.
After the setting has been completed, tap the [Submit] key; you can apply the corrected contents and complete processing.
For each setting, see the following "Settings (page 9-57)".

Search for a sub code

Enter the sub code and sub code name, then tap the [Search] key; the search result is displayed.

Settings

Item	Description
Sub Code	Enter the sub code. Specify the code using up to 32 single-byte characters.
Sub Code Name	Enter the sub code Specify the code name using up to 32 double- or single-byte characters.
Public Group	The registered billing codes can only be shared in the specified group. When not specifying a public destination, select [Public to All]. When specifying a public destination, select [Designate Public Address.], then specify a group to share the billing code.

To register a group for specifying a public destination:
In "Settings (administrator)", select [User Control] → [User Settings] → [Organization /Group List].

SYSTEM SETTINGS

Home Screen Settings

You can change the layout, icons, and background of the machine's home screen.
This setting requires administrator privileges.

Condition Settings

Item	Description
Home Button Position	You can select the position of the [Home Screen] key, left or right. **Factory default settings:** Left
Home Screen List	The order of arrangement of the shortcut keys in the home screen is indicated by the "No.", and the displayed keys appear in the home button column. To edit the home buttons, click the Home Button item.
Key Transparency Setting	Sets the transparency of the shortcut keys as a percentage.
Fixed area list	Set the keys (fixed keys) that appear in the fixed area below the home buttons. The order of arrangement of the keys is indicated by the "No.", and the keys appear in the fixed key column. To edit the fixed keys, click the Fix Key item.
Display Toner Quantity	Select this to display the toner level in the fixed area. **Factory default settings:** Enable
Template	You can change the layout of the keys by selecting a pattern saved in advance. The [Key Layout of the Screen] image changes as you make selections. **Factory default settings:** Pattern 1
Change Text Colour On Home Screen	Select this to display the toner level in the fixed area. Scrolling Area **Factory default settings:** White Fixed Area **Factory default settings:** White Clock **Factory default settings:** Black

Home Screen Registration

You can click a home button in the home screen list to change the settings of the home button.
Select the function that you want to assign to the button. If you select [None], a home button will no longer appear in that location. To register a key name, select [Custom] and enter the name (maximum 28 characters).
To change the image of a home button, register the desired icon in advance using [Icon], and then select the image with [Select File].

Icon

Use this setting to register a key icon.

Item	Description
Icon list	Use this setting to register icons for home screen shortcut keys. The image files of shortcut key icons are registered in a list. To register an image, click an image file registered in "Name" or "Not Set". Image formats that can be registered are JPEG, GIF, PNG (jpeg, jpg, jpe, jfif, gif, png). The maximum image file size that can be registered is 50 KB.

To configure this setting on the machine, insert the USB memory device that contains the image into the machine.

Background Image

Use this setting to register a background image.

Item	Description
Background image list	Image files such as a background images are registered in the registered image list. To register an image, click a name with a registered image or an unused name. The background image registration screen will appear. Register the desired image. The formats of images that can be registered are JPEG, GIF, and PNG (jpeg, jpg, jpe, jfif, gif, png). The maximum file size for a background image is 640 MB.

To configure this setting on the machine, insert the USB memory device that contains the image into the machine.

Copy Settings

Condition Settings

The following settings are related to copying.
Default settings selected with these settings apply to all functions of the machine (not just the copy function).
This setting requires administrator privileges.

Rotation Copy Setting

When the original and paper are placed in different orientations, this function automatically rotates the image 90 degrees to enable correct copying on the paper.
Factory default settings: Rotation Copy

When copying A5 / A6 (or 5-1/2" x 8-1/2") size documents to A5R / A6R (or 5-1/2" x 8-1/2" R) size paper, set the rotation copy.

Disable Copy in Different Size

Copying is prohibited when the orientation of the copy paper and the original are different, or when the optimum size copy paper is not loaded.
Factory default settings: Disable

It is valid when "Rotation Copy Setting (page 9-60)" is cancelled.

Add or Change Extra Preset Ratios

Add two enlargement preset ratio values (101% to 400%) and two reduction preset ratio values (25% to 99%).
Also, you can change the preset ratio if necessary.

Preset ratios other than added preset ratios cannot be changed.

Setting a Maximum Number of Copies

This is used to set the maximum number that can be entered for the number of copies (number of continuous copies).
Any number from 1 to 9999 can be specified.
Factory default settings: 9999

Stamp

Set the font size of the print menu.
Factory default settings: Middle

Initial Margin Shift Setting

This is used to set the default margin shift amount. Specify a value from 0 mm (0") to 50 mm (2") in increments of 3 mm (1/8") for both the front and reverse sides.
Factory default settings: Side 1:10mm (1/2"), Side 2:10mm (1/2")

Erase Width Adjustment

This is used to set the default erase width for erase function. Specify a value from 0 mm (0") to 25 mm (1") in increments of 1/8" (3 mm) for both edge erase and centre erase.
Factory default settings: Edge Clearance Width:10mm (1/2"), Centre Clearance Width:10mm (1/2")

InitialN-Up Setting

Set the default state for Multi Shot. Select the page layout for Multi Shot, whether or not borders are added, and if added, whether the borders are solid lines or dotted lines.
Factory default settings: Off, Layout:Left to Right/Right, and Down, Border:No Print

Card Shot Settings

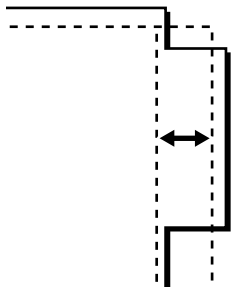
This is used to set the default original size for the card shot function.
Specify a value from 25 mm (1") to 216 mm (8-1/2") in increments of 3 mm (1/8") for both the X (horizontal) and Y (vertical) dimensions of the original.
Factory default settings: Original Size:X: 86 mm (3-3/8"), Y: 54 mm (2-1/8")
Fit to Page
Enable this setting to have the [Fit to Page] key always appear in the card shot screen.
Factory default settings: Disable
Layout
Select an image layout.
Factory default settings: Set Vertically

Automatic Saddle Stitch

Set when saddle stitching is automatically stapled when binding is set.
Factory default settings: Enable

Initial Tab Copy Setting

This is used to set the default image shift width (tab width) for tab copying.
Specify a value from 0 mm (0") to 25 mm (1") in increments of 3 mm (1/8").
Factory default settings: Image Shift:10 mm



Disabling of Registration/Deletion of Program

This is used to prohibit the deletion and changing of copy settings stored in job programs.
Factory default settings: Disable

Disabling of Bypass-Tray in Duplex Copy

Disables the use of the bypass tray when making 2-sided copies.
The bypass tray is often used to feed label sheets, transparency film, and other special media for which 2-sided copying is prohibited. If a sheet of one of these special media enters the reversing unit, a misfeed or damage to the unit may result. If special media for which 2-sided copying is prohibited is often used, it is recommended that you enable this setting.
Factory default settings: Disable

Disabling of Auto Paper Selection

Disables the Auto Paper Selection function.
When this setting is enabled, automatic selection of paper that is the same size as the original on the document glass or in the automatic document feeder does not take place.
Factory default settings: Disable

Auto Selection Setting of Tray that is Supplied the Paper

When this setting is enabled and paper is loaded into a tray while the machine is on standby in copy mode, that tray is automatically selected.
Factory default settings: Disable

Disabling Registration of Custom Image

Disables storage of a custom image.
Factory default settings: Disable

Disabling sending while copying

Disables the Image Send function during copy.
Factory default settings: Disable

High Quality Scan from Document Feeder (B/W)

The resolution for copying in black and white using the automatic document feeder can be changed from 600 x 400 dpi to 600 x 600 dpi (high quality mode).
When high quality mode is used, fine print and thin lines are reproduced with greater clarity, however, the scanning speed is slower.
Factory default settings: Enable

When high quality mode is not selected, the following conditions must be satisfied in order to scan at 600 x 400 dpi and attain the fastest speed.

- The copy ratio must be set to 100%.
- Do not select a special mode that will change the ratio.
- [Copy of Copy] must not be enabled.
- Do not copy in black and white with the [Colour Start] key.

Quick Scan from Document Glass (B/W)

The resolution for copying in black and white using the document glass can be changed from 600 x 600 dpi to 600 x 400 dpi (high speed mode).
When high speed mode is selected, the first copy time is quicker, however, the copy image is not as clear.
Factory default settings: Disable

When high quality mode is not selected, the following conditions must be satisfied in order to scan at 600 x 400 dpi and attain the fastest speed.

- The copy ratio must be set to 100%.
- Do not select a special mode that will change the ratio.
- [Copy of Copy] must not be enabled.
- Do not copy in black and white with the [Colour Start] key.

Auto Clear Before Copy Execution Also

Enables the Auto Clear function during copy even when a copy job is not completed. This protects the machine from being held due to the incomplete copy job.
Factory default settings: Disable

Display Warning Message when Original is not Detected

A message is displayed when the original size cannot be detected when the original is set. You can prevent output with an unintended original size.
Factory default settings: Disable

Initial Status Settings

The following settings are related to copying.
Default settings selected with these settings apply to all functions of the machine (not just the copy function).
The copier settings are reset to the initial state when the [Power] button is turned on, when the [CA] key is tapped, or when the auto clear interval has elapsed. These settings are used to change the default settings for copy mode.
This setting requires administrator privileges.
The following settings can be changed:

Item	Description
Colour Mode	Configure default colour mode settings. **Factory default settings:** Full Colour
Image Orientation	Specify the original orientation. **Factory default settings:** Portrait
Paper Tray	Specify the paper tray that is selected by default. **Factory default settings:** Varies depending on the machine configuration
Exposure Type	Configure default exposure mode settings. **Factory default settings:** Auto
Copy Ratio	Specify the copy ratio that is selected by default. **Factory default settings:** 100%
Select magnification automatically according to paper size, when paper tray is selected.	The copy magnification is automatically changed according to the paper size in the selected paper tray. **Factory default settings:** Disable
2-Sided Copy	Configure the 2-sided mode settings that are selected by default. If this setting is used to change the default setting for the duplex function to any setting other than "1-Side to 1-Side" and the duplex function or automatic document feeder fails or is disabled, the setting will revert to "1-Side to 1-Side". **Factory default settings:** 1-Side to 1-Side
Original Binding	Set the original binding in 2-Sided copy. **Factory default settings:** Book
Output	Set the print output method and output tray that are selected by default. **Factory default settings:** Auto
Output Tray	Set the default delivery tray. **Factory default settings:** Varies depending on the machine configuration
Offset	Set whether or not offset is performed in the default settings. **Factory default settings:** Enable
Separator Page	Separator pages can be inserted before or after jobs. Set the paper tray used for the separator pages. **Factory default settings:** Insert Before Job:Disable, Insert After Job:Disable
Staple Sort	Select staple settings. **Factory default settings:** 1 Staple
Staple Position	Set the staple position. **Factory default settings:** Left

Item	Description
Punch	Set the punch. **Factory default settings:** 2-Hole Punch
Fold	Set the paper folding. **Factory default settings:** Disable
Saddle Fold	Set the saddle fold. **Factory default settings:** Print Side:Fold Inside
Paper Size for Z-Fold	Select the paper size to use for Z-Fold. **Factory default settings:** Valid for all paper sizes
C-Fold	Set the print surface and opening method for C-Fold. **Factory default settings:** Print Side:Inside, Fold Orientation:Open Right
Accordion Fold	Set how to open accordion fold. **Factory default settings:** Fold Orientation:Open Right
Double Fold	Set the print surface and opening method for Double Fold. **Factory default settings:** Print Side:Inside, Fold Orientation:Open Right
Half Fold	Set the print surface and opening method for half fold. **Factory default settings:** Print Side:Inside
Trimming Width Settings	Sets the cutting width.
Return to the Defaults	This returns all items to the factory default settings.

Text /Image Printing

Text Settings (Stamp)

You can add fixed text used in the [Stamp] of copying.

Custom Stamp

You can set an image to be used in [Custom Stamp] in [Custom Image] for copying.

Custom Watermark

You can set an image to be used in [Custom Watermark] in [Custom Image] for copying.

Printer Settings

Settings related to the printer function can be configured.

Condition Settings

Printer condition settings are described below.

Prohibit Notice Page Printing

Disables to print a notice page.
Factory default settings: Enable

Prohibit Test Page Printing

Disables to print the test page.
When this setting is enabled, [Status] → [Data List] → [List for User] → [Printer Test Page] in "Settings" cannot be used to print test pages.
Factory default settings: Disable

A4/Letter Size Auto Change

When printing an 8-1/2" x 11" (letter) size image, this setting allows A4 size paper to be used if 8-1/2" x 11" size paper is not loaded. In addition, when printing an A4 size image, this setting allows 8-1/2" x 11" (letter) size paper to be used if A4 size paper is not loaded.
Factory default settings: Disable

A3/Ledger Size Auto Change

When printing 11" x 17" (ledger) size, if 11" x 17" size paper is not loaded in the paper tray, it will be printed on A3 paper. In addition, when printing A3 size, if A3 size paper is not loaded in the paper tray, it will be printed on 11" x 17" (ledger) paper.
Factory default settings: Disable

Bypass Tray Settings

Enable Detected Paper Size in Bypass Tray
This is used to prohibit printing when the paper size specified for a print job is different from the paper size inserted in the bypass tray.
Factory default settings: Disable
Enable Selected Paper Type in Bypass Tray
This is used to prohibit printing when the paper type specified for a print job is different from the paper type inserted in the bypass tray.
Factory default settings: Disable
Exclude Bypass-Tray from Auto Paper Select
When [Auto] is selected for paper type selection, the bypass tray is excluded from the trays that can be selected. This is recommended when special paper is often placed in the bypass tray.
Factory default settings: Disable

Job Spool Queuing

When this function is enabled, received print jobs are displayed in the spool queue of the job management screen. The jobs are moved to the job queue after they have been analyzed by the machine.
Multiple jobs that have not yet been analyzed appear in the spool queue.
When this function is disabled, received print jobs are displayed in the job queue instead of being displayed in the spool queue. However, when an encrypted PDF job is printed, the job appears in the spool queue.
Factory default settings: Enable

Disabling of USB Memory Direct Print

Disables the function for directly printing of a file in a USB memory device.
Factory default settings: Disable

Disabling of Network Folder Direct Print

Disables the direct printing from a network folder.
Factory default settings: Disable

Disabling sending while printing

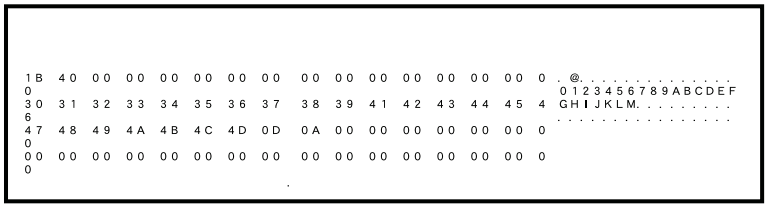
Disables the Image Send function during printing.
Factory default settings: Disable

Interface Settings

Settings related to the printer function can be configured.
These settings are used to control and monitor data transmitted to the network port of the machine.

Hexadecimal Dump Mode

This function is used to print the print data from a computer in hexadecimal format together with the corresponding ASCII text. This mode allows you to check whether or not print data from the PC is being transmitted to the printer correctly.
Factory default settings: Disable
Example of a hexadecimal dump



I/O Timeout

The I/O timeout can be set to any number of seconds from 1 to 999.
The I/O timeout function temporarily breaks the connection if the set duration of time elapses without any data being received by the port. After the connection is broken, the port is set to auto selection or the next print job is begun.

Enable Network Port

Enables printing from the network port.
Factory default settings: Enable

Network Port Emulation Switching

This setting is used to select the emulated printer language when the machine is connected by a network port.
The following settings can be configured.
Auto
PostScript
PCL
Factory default settings: Auto

Unless printer errors occur frequently, it is recommended that you use the factory default setting "Auto".

Port Switching Method

Selects when port switching takes place.

- **Switch at End of Job**
  The port changes to auto selection when printing ends.
- **Switch after I/O Timeout**
  When the time set in "I/O Timeout" elapses, the port changes to Auto Selection.

Factory default settings: Switch at End of Job

Initial Status Settings

If you print data in an environment where the printer driver is not used (that is, if you print data using the MS-DOS system or if you print data using the PC that does not have the provided printer driver installed), set the detailed printing conditions. (However, the "Disable Blank Page Print" function will be effective even when the PCL printer driver is used.)

Settings

Setting item	Description
Copies	1 - 9999 sets
Orientation	Portrait Landscape **Factory default settings:** Portrait
Paper Size	Set the default paper size. **Factory default settings:** Varies depending on the machine configuration
Output Tray	Set the default delivery tray. **Factory default settings:** Varies depending on the machine configuration
Paper Type	Set the default paper type. **Factory default settings:** Plain Paper 1
Resolution Setting	600dpi 600dpi (High Quality) 1200dpi **Factory default settings:** 600dpi (High Quality)
Disable Blank Page Print	☑ (Enabled) ☐ (Disabled) **Factory default settings:** It does not prohibit
2-Sided Print	1-Sided 2-Sided(Book) 2-Sided(Tablet) **Factory default settings:** Portrait

Setting item	Description
Colour Mode	Auto Black & White **Factory default settings:** Auto
N-Up Print*1	N-Up 1-Up 2-Up 4-Up 8-Up **Factory default settings:** 1-Up
	Layout Left to Right*2 Right to Left*2 Right, and Down*3 Down, and Right*3 Left, and Down*3 Down, and Left*3 **Factory default settings:** 1-Up/2-Up: Left to Right, 4-Up/8-Up: Right, and Down
Fit To Page*4	☑ (Use Fit to Page) ☐ (Do not use Fit to Page) **Factory default settings:** Use Fit to Page
Output	☑ (Use Print per Unit) ☐ (Do not use Print per Unit) **Factory default settings:** Use Print per Unit
Separator Page	☐ Insert Before Job ☐ Insert After Job **Factory default settings:** Disable
Staple Sort*5	None, 1 Staple at Back, 2 Staples, 2 Staples (Top) **Factory default settings:** Off
Punch*6	☐ (Punch) ☑ (Do not use Punch) **Factory default settings:** No Punch
Fold*7	☑ (Fold the paper) ☐ (Do not fold paper) **Factory default settings:** Insert After Job
Fold*8	Set the paper folding. **Factory default settings:** Disable
Saddle Fold*8	Set the saddle fold. **Factory default settings:** Print Side: Fold Inside
Paper Size for Z-Fold*8	Select the paper size to use for Z-Fold. **Factory default settings:** Valid for all paper sizes
C-Fold*8	Set the print surface and opening method for C-Fold. **Factory default settings:** Print Side:Inside, Fold Orientation: Open Right
Accordion Fold*8	Set how to open accordion fold. **Factory default settings:** Fold Orientation:Open Right
Double Fold*8	Set the print surface and opening method for Double Fold. **Factory default settings:** Print Side:Inside, Fold Orientation:Open Right
Half Fold*8	Set the print surface and opening method for half fold. **Factory default settings:** Print Side:Inside

Setting item	Description
Trimming Width Settings*9	Sets the cutting width.
Quick File	☐ (Enabled) ☑ (Disabled)

*1 Paper sizes that can be used with this function are A3, B4, A4, 11" x 17", 8-1/2" x 14", and 8-1/2" x 11". (This function may not take effect with some print methods.)
*2 Can be selected when 2-Up is selected.
*3 Can be selected when 4-Up/8-Up is selected.
*4 Only effective when printing PDF, JPEG, and TIFF files.
*5 It can be used by connecting a finisher, or saddle stitch finisher.
*6 When a punch module is installed.
*7 When the Saddle stitch finisher is installed.
*8 When the folding unit is installed.
*9 When the trimming module is installed.

PCL Settings

This is used to set the symbol sets, fonts, and line feed code used in a PCL environment.

Settings

Setting item	Settings
PCL Symbol Set Setting	Specify the symbol set used for printing. **Factory default settings:** PC-8
PCL Font Setting	Select a font used for printing. **Factory default settings:** Internal Font: 0.Courier
PCL Line Feed Code	This setting is used to select how the printer responds when a line feed command is received. **Factory default settings:** 0.CR=CR; LF=LF; FF=FF
Wide A4	When this is enabled, 80 characters per line are printed on the 8-1/2" x 11" (A4) size paper using a 10-pitch font. (When this setting is disabled, up to 78 characters are printed per line.) **Factory default settings:** Disable

PostScript Settings

When an error occurs during PostScript printing, these settings determine whether or not an error notice is printed and whether or not the PostScript data is received in binary format.

Setting item	Settings
Screen Settings	Configure image settings for PostScript. **Factory default settings:** Standard
Print PS Errors	When a PS (PostScript) error occurs during PostScript printing, this setting determines whether or not an error notice is printed. **Factory default settings:** Disable
Binary Processing	Receive PostScript data in binary format. **Factory default settings:** Disable
Store Print Data in PS Format	Save print data in PS (PostScript) format. **Factory default settings:** Disable

OOXML Settings

When you print an Excel file directly, select the sheet for which you want to print or the entire workbook of the file.

Print Release Settings

Standard

Print Release

Sets the use of print releases.
Factory default settings: Disable

Initial Status Settings

B/W Print
When [Enable] is selected, [B/W Print] is enabled in the print screen of the print release job.
Factory default settings: Disable

Print and Delete the Data
When [Enable] is selected, [B/W Print] is enabled in the print screen of the print release job.
Factory default settings: Enable

Print Order

Set the print order from the oldest date, or from the data list number.
Factory default settings: Date (Asc.)

Communication Timeout

Sets the communication timeout used in the print release.
Factory default settings: 10 seconds

Primary Unit Settings

Primary Unit
Set the multifunction device that saves the print release job to [Primary Unit].
Factory default settings: Disable

Require Authentication when Storing
Select whether or not authentication is required to store a print release job in the machine that is functioning as the primary unit.
Factory default settings: Enable

Force to Enable the Print Release Function
When this is ON and the machine is functioning as the primary unit, print jobs that are not print release jobs are also forcibly save as print release jobs.
Factory default settings: Disable

Delete Stored Data after Specified Time
Select whether or not stored print release jobs are automatically deleted after a set time elapses.
If you select [Enable], jobs that have been stored the number of days set in "Days" will be automatically deleted.
Factory default settings: Enable

Days
When "Delete Stored Data after Specified Time" is enabled, set the number of days jobs are stored.
Factory default settings: 7 days

Local Drive Status
Displays the usage status of the local drive.

Connecting Code
Enter a code for authentication between the primary unit and secondary unit. Maximum of 32 alphanumeric characters.

Port Number
Set the port number used for print release in the primary unit and in the secondary unit. Be sure to set the same number in both the primary unit and the secondary unit. (The default port number is "53000", and there is no particular need to change this.)
Factory default settings: 53000

Delete All
When the machine functions as the primary unit, select this to delete all stored print release jobs.

Destination Settings

Primary Unit 1 to Primary Unit 3
Enter the addresses of the Primary Unit 1 to the Primary Unit 3.

Connecting Code
Enter a code for authentication between the primary unit and secondary unit. Maximum of 32 alphanumeric characters.

Port Number
Set the port number used for print release in the primary unit and in the secondary unit. Be sure to set the same number in both the primary unit and the secondary unit. (The default port number is "53000", and there is no particular need to change this.)
Factory default settings: 53000

Advanced

Extend Destination Group

You can increase the number of groups by using the extension.
Factory default settings: Disable

Default Group

Select the group to be used in groups 1-10.
You can set the selected group as the default group for use in print releases. It is convenient to set a frequently used group because it will always be set to the selected group.
Factory default settings: Group 1

Destination Group Setting

Set the group to connect to.

Groups 1-10
Use This Group
When [Enable] is selected, [Use This Group] is set on the print screen of the print release job.
Factory default settings: Disable

Primary Unit 1 address to Primary Unit 3 address, connection code, port number
Set the address, connection code, and port number of the base unit 1 to base unit 3 used in the group.
Factory default settings: Port Number:53000

E-mail Print Settings

Select this option to use the E-mail printing.

E-mail Print

Set whether or not E-mail print is performed.
Factory default settings: Disable

POP3 Server

Set the POP3 server used for E-mail.

Port Number

Set the port number of the E-mail server.
Factory default settings: 110

Authentication Method

Specify the authentication method for POP.
Select "OAuth 2.0" when using Microsoft365, Exchange Online, etc.
For information on how to configure the settings when OAuth 2.0 is selected, see "OAuth 2.0 AUTHENTICATION (page 8-34)".
Factory default settings: Plain Text Authentication

Provider

This can be set when "OAuth 2.0" is selected as "Authentication Method".
Select a provider.
Factory default settings: Microsoft

Account Name

This can be set when "OAuth 2.0" is selected as "Authentication Method".
Enter an account name.

Token

This can be set when "OAuth 2.0" is selected as "Authentication Method".
Displays the current token status.

Get Token / Delete

The "Get Token" key is displayed if the token has not been obtained, and the "Delete" key is displayed if the token has been obtained.
The "Get Token" key is displayed in the System Settings of the machine and is not displayed on the Web page.

User Name

This setting is available when you select "Authentication Method" other than "OAuth 2.0".
Set the E-mail user name.

Password

This setting is available when you select "Authentication Method" other than "OAuth 2.0".
Set the password used for E-mail.

Check Interval

Set the automatic e-mail check frequency (polling interval).
Factory default settings: 5 minutes

Enable SSL/TLS

Use when SSL/TLS is used.
Factory default settings: Disable

Direct Print Settings (FTP)

Configure these settings if you will be printing files on an FTP server by direct print.
A list of available FTP servers is shown. To add an FTP server, click the [Add] button and configure the settings.

FTP Server Registration

Configure FTP server settings.

Name

Set the name to be used for direct print.

FTP Server

Set the name of the FTP server.

Port Number

Set the port number of the FTP server.
Factory default settings: 21

Directory

Set the directory of the FTP server that has the files.

User Name

Set the user name used to log in to the FTP server.

Password

Set the password used to log in to the FTP server.

Enable SSL/TLS

Enable SSL/TLS
Factory default settings: Disable

Use PASV mode

Set to use PASV mode.
Factory default settings: Disable

Direct Print Settings (Network Folder)

Configure these settings if you will be printing files on a network folder by direct print.
A list of available network folders is shown. To add a network folder, click the [Add] button and configure the settings.

Registration of Network Folder

Configure network folder settings.

Name

Set the name to be used for direct print.

Folder Path

Set the folder path that has the files.

User Name

Set the user name used to log in to the network folder.

Password

Set the password used to log in to the network folder.

Print Setting from PC/Mobile Terminal

Configure these settings to print files on a computer or mobile terminal by direct print.

FTP Print

Specify whether or not FTP print settings are used for direct print.
Factory default settings: Enable

Port Number

Enter the port number used for direct print.
Factory default settings: 21

IPP Print (Driverless)

Print from the network using the IPP protocol without using a printer driver.
Factory default settings: Enable

geo URI (RFC 5870)

You can set the location information of this machine.
Factory default settings: geo

Common Settings

Settings related to the image send function (E-mail etc.) can be configured. The operation settings below apply to all image send functions.

Condition Settings

Hold settings for a while after scanning has been completed

Use this setting to hold the settings after scanning is completed (until Auto Clear Mode activates).
Factory default settings: Disable

Job Auto Start Time During Scanning

Set the time at which transmission is automatically started even if the original is still being scanned.
Factory default settings: 60 seconds

Default Display Settings

When resending by document filing or recalling by saved program settings that do not include an address, select from the following 6 types of base screens that appear.

- E-Mail
- Network Folder
- FTP
- Data Entry

Factory default settings: E-Mail

Address Book Default Selection

Higher priority is given to the display of address book.
If image send mode is enabled, the Address Book is displayed in place of the initial screen of this mode.
Factory default settings: Disable

In "Setting mode", if a default address has been configured by selecting [System Settings] → [Image Send Settings] → [Scan Settings] → [Default Address] → [Default Address Setting], the [Higher priority is given to the display of address book.] function cannot be used.

Apply Addresses of Sending Modes Only
When an address is selected from the address book, only the addresses displayed in narrowing mode are applied.
Factory default settings: Enable
Category Displayed as Default
Select a category to be displayed with the default.

- None
- Frequent Use
- Categories 1 to 32

Factory default settings: None
Display all address type regardless of the mode being displayed currently.
Displays all destinations regardless of the displayed mode when this setting is enabled.
Factory default settings: Disable
Enlarge Address Book
An enlarged address book list appears.
Factory default settings: Enable

Image Orientation

Sets the default image orientation.
Factory default settings: Portrait

Default Exposure Settings

This is used to set the default exposure settings for scanning a document in image send mode. Select [Auto] or [Manual]. If you select [Manual], set the exposure to one of 5 levels.

Factory default settings: Auto

When the exposure is set to [Auto], a default original type cannot be selected.

Default Original Image Type

Select the original type beforehand to enable scanning at a resolution suitable for the original (only in scan mode and USB memory device scan mode).

The following settings can be configured.

- Text/Printed Photo
- Text/Photo
- Text
- Photo
- Printed Photo
- Map

Factory default settings: Text

Be sure to press Next Address Key ([+]) before selecting the next address.

Set whether or not the Next Address ([+]) key must be pressed before an address is added for a multi-address job such as broadcast transmission.

Factory default settings: Disable

Disable Switching of Display Order

Disables to change the order of display (search number order, ascending, descending).

Once set, the display sequence is not changed. The display order will remain fixed at the order that is in effect when this setting is enabled.

Factory default settings: Disable

Erase Width Adjustment

This is used to set the default erase width for erase function. Specify a value from 0" (0 mm) to 1" (25 mm) in increments of 1/8" (3 mm) for both edge erase and centre erase.

Factory default settings: Edge Clearance Width:10mm (1/2"), Centre Clearance Width:10mm (1/2")

Enable/Disable Settings

Settings to Disable Registration

Storing from the machine, storing from Setting mode (Web version), and storing from the PC can each be separately prohibited.

Disable Registering Destination from Operation Panel

Disables address control from the machine.

Configure the setting for each of the following items:

- Group (Direct Entry)
- Group (Address Book)

Select All: Select all items.

Clear Checked: Deselect all items.

Factory default settings: All Invalid

Disable Registering Destination on Web Page

Disables to store the destination from Setting mode (Web version).

Configure the setting for each of the following items:

- Group (Direct Entry)
- Group (Address Book)
- Contacts

Select All: Select all items.

Clear Checked: Deselect all items.

Factory default settings: All Invalid

Disable Registration/Delection of All Program Items

This is used to prohibit the deletion and changing of image send settings stored in job programs.

Factory default settings: Disable

Disable Destination Registration Using Global Address Search

This disables address control from the global address search.

Configure the setting for the following item:

E-mail

Factory default settings: All Invalid

Disabling of Forwarding via Network

This prohibits inbound routing.

Factory default settings: Disable

Settings to Disable Transmission

These settings are used to disable the following transmission operations.

Disabling Sending History

Prohibits resending using the sending history.

Factory default settings: Disable

Disable Selection from Address Book

Disables the selection of destinations from the address book.

Configure the setting for each of the following items:

- E-mail
- FTP
- Network Folder

Select All: Select all items.

Clear Checked: Deselect all items.

Factory default settings: All Invalid

Disable Direct Entry

Disables the direct entry of destination address and others.

Configure the setting for each of the following items:

- E-mail
- Network Folder

Select All: Select all items.

Clear Checked: Deselect all items.

Factory default settings: All Invalid

Disabling of PC Scan

Prohibits remote PC scans.

Factory default settings: Disable

Disable Storing to External Memory Device

Prohibits saving scan data to an external memory device.

Factory default settings: Disable

Disabling of Find My Address

This prohibits Find My Address.

Factory default settings: Disable

Disabling of OCR

Prohibits the use of the OCR function when scanning.

Factory default settings: Disable

Category Setting

This setting can be set on this machine. This setting is the same as "Category Setting (page 9-36)".

Scan Settings

The following settings are related to the scanner.

Initial Status Settings

Default Colour Mode Settings

Select a default colour mode setting for both colour and black & white in e-mail address, network folder and FTP. Specify "Scanner Common" unless E-mail is specified.

Settings

Auto (Mono2, Greyscale*), Full Colour, Greyscale, Mono2

* When scanning a black and white original with the colour mode set to [Auto]

Factory default settings: Mono2

File Type

Disables black & white settings from the base screen when the colour mode is set to Auto.

Factory default settings: Disable

Initial File Format Setting

Specify the initial file format for sending a file in E-mail, Network Folder, or FTP mode. Specify "Scanner Common" unless E-mail is specified.

File Format

PDF, PDF/A-1a, PDF/A-1b, TIFF, JPEG, Compact PDF, Compact PDF (Ultra Fine), Compact PDF/A-1a, Compact PDF/A-1a (Ultra Fine), Compact PDF/A-1b, Compact PDF/A-1b (Ultra Fine), Encrypt PDF, Encrypt/Compact PDF, Encrypt/Compact PDF (Ultra Fine), XPS, RTF, TXT(UTF-8), DOCX, XLSX, PPTX

File Format when [Disabling of OCR] is set

PDF, PDF/A, TIFF, JPEG, Compact PDF, Compact PDF (Ultra Fine), Compact PDF/A, Compact PDF/A (Ultra Fine), Encrypt PDF, Encrypt/Compact PDF, Encrypt/Compact PDF (Ultra Fine), XPS

Factory default settings: PDF

OCR Setting*

If the file format is PDF, the characters in the scanned image are read and the character information is added to the PDF.

Factory default settings: Disable

Black & White

Compression Mode: None, MH (G3), MMR (G4)

Factory default settings: MMR (G4)

Colour/Greyscale

Data compression ratio: Low, Medium, High

Factory default settings: Medium

Reduce Colours

Factory default settings: Disable

Specified Pages per File

Generates a separate file for each scanned page when multiple pages are scanned.
If this setting is enabled, a number of pages per file can be specified.

Factory default settings: Disable

Number of Pages

Any number of pages can be specified as the number of pages per file. This setting can be used if [Specified Pages per File] is enabled.

Factory default settings: 1

OCR Setting*

Configure the settings that are required for OCR.

Font*

Set the font used for each recognized character language.

Factory default settings: Western Languages:Arial, Japanese:MS gothic, Simplified Chinese:SimSun, Traditional Chinese:MingLiU, Korean:Dotum

Detect Image Direction*
The orientation of the scanned original is automatically detected.
Factory default settings: Enable
File Name Extraction*
Extract the file name.
Factory default settings: Disable
* Not available when the OCR function is disabled.

When [JPEG] is selected for the file type, [Specified Pages per File] cannot be selected.

Easy Scan Settings

Set the default colour mode for Easy Scan.
Set [Colour] for when the Colour Start key is tapped, and [Black & White] for when the B/W Start key is tapped.

Setting item	Settings
Colour	Auto Full Colour
Black & White	Greyscale Mono2

Factory default settings: Colour:Auto, Black & White:Mono2

Resolution Setting

The following settings are available for the default resolutions of common scan, E-mail mode.
Scanner Common
100X100dpi, 150X150dpi, 200X200dpi, 300X300dpi, 400X400dpi, 600X600dpi
E-mail
100X100dpi, 150X150dpi, 200X200dpi, 300X300dpi, 400X400dpi, 600X600dpi
Apply the Resolution Set when Stored
When an image stored by document filing is used, this applies the resolution setting that was stored with the image.
Factory default settings: Apply the Resolution Set when Stored:All Invalid, Resolution:200×200dpi

Original Skew Adjustment

When the document is tilted or the image in the document is tilted, the tilted state is automatically corrected and the data is saved.
Factory default settings: Disable

Condition Settings

Default Reply.Address Set

The information stored here is used if you do not specify [Reply to] in the send settings when performing Scan to E-mail.
Factory default settings: Disable

Bcc Setting

Enable Bcc
Enable this setting if you wish to use Bcc delivery. Displays the [Bcc] key on the image send address book screen.
Factory default settings: Disable
Display Bcc Address on the Job Management Screen
Displays Bcc addresses on the job management screen and address list tab.
Factory default settings: Disable

Quick On Line Sending

When this setting is enabled, the machine starts transmitting a data as soon as the first page is scanned. Transmission takes place at the same time as the remaining pages are being scanned.

PDF Compression Options

Flate Compression
When sending a PDF file, you can compress the file by Flate Compression to reduce the file size.
Factory default settings: Enable

Compact PDF Resolution Setting

Set the resolution when saving as a highly compressed PDF.
Factory default settings: 300x300dpi

Compression Mode at Broadcasting

Selects the compression mode for broadcasting using Scan to E-mail. The compression mode set here is used for all destinations regardless of their individual compression mode settings.
Black & White
MH (G3), MMR (G4)
Colour/Greyscale
Low, Medium, High
Reduce Colours
Reduce the file size by limiting the number of colours and shades used.
Factory default settings: B/W:MH (G3), Colour/Greyscale:Middle, Reduce Colours:Disable

Send Destination Link Settings

Enable this to send only the URL of scanned data to the destination.
Factory default settings: Disable
Enable Send Destination Link as Default
Enable this to always send only the URL of scanned data to the destination. When this function is enabled and you are in simple mode, only the URL is sent to the e-mail address. When normal mode is used, the [Send Destination Link] checkbox is always ☑ in the action panel that appears in the home screen of Scan to E-mail.
Factory default settings: Disable

File Retention Period
Set the save period for scanned data saved in the machine when sending only the URL to the destination. When this period elapses, the files are automatically deleted.
Factory default settings: 4
Enable SSL/TLS
Use this to protect files using SSL/TLS transmission.
Factory default settings: Enable

Maximum Size of Send Data (E-Mail)

To prevent the transmission of excessively large image files by Scan to E-mail, a file size limit can be set from 1 MB to 99 MB in increments of 1 MB. If the total size of the image files created by scanning the original exceeds the limit, the image files are discarded.
If you do not wish to set a limit, select [Unlimited].
Factory default settings: Unlimited
If the send data exceeds maximum size, it will be sent in multiple files.
If an E-mail attachment exceeds the maximum size, it will be sent in multiple files. If one of the divided files exceeds the maximum size, it will be sent with the resolution automatically lowered.
When sending files in JPEG format, only one file is attached to one e-mail, regardless of the file size.
If a file scanned in TXT(UTF-8), RTF, DOCX, XLSX, or PPTX format exceeds the file size limit, the file will be discarded without being sent even if this setting is selected.

- When a file scanned to a format other than TXT(UTF-8), RTF, DOCX, XLSX, or PPTX exceeds the size limit, this function reduces the data size below the limit by lowering the resolution or other means, and thereby enables sending without cancelling the data.
- When multi-crop, Image Crop, Send Destination Link and card scan are used, the scanned data is not divided. If the e-mail exceeds the set size limit, a send error occurs.

Maximum Size of Data Attachments (FTP/Network Folder)

A limit can be set for the size of files that can be sent by Scan to FTP and Scan to Network Folder. Limits that can be selected are 50 MB, 150 MB, and 300 MB. If the total size of the image files created by scanning the original exceeds the limit, the image files are discarded.
If you do not wish to set a limit, select [Unlimited].
Factory default settings: Unlimited

Auto Scan Setting

Configure auto scan setting.
Factory default settings: Disable
Set Image Orientation Automatically
The orientation of placed originals can be automatically detected. Set whether the original is scanned by one-sided scanning or two-sided scanning.
Factory default settings: Enable
Set Resolution Automatically
You can have the machine automatically set the resolution.
Factory default settings: Enable
Blank Page Skip
Set whether or not blank original pages are automatically skipped during scanning.
Factory default settings: Blank Page Skip
Automatically Detect Mono2/Greyscale
Originals Automatically Detect Mono2/Greyscale.
Factory default settings: Enable
Detection Standard
Automatically Detect Mono2/Greyscale.
Factory default settings: 3 (Normal)
Automatically Adjust Skewed Original
The tilt of the document is automatically corrected.
Factory default settings: Enable
Automatically Detect Original Size from Document Feeder
The original size is automatically determined when the original is read by the automatic original feeder.
Factory default settings: Enable
Create Card Information File when Detected
If it is determined that the card is a business card based on the original size, the business card information is also saved using the OCR function.
Factory default settings: Enable
File Format of Card Info
Set the file format of business card information.
Factory default settings: vCard (*.vcf)
Use Full Name on Card as the File Name
The name of the business card is the name of the file that stores the business card information.
Factory default settings: Enable
Set Compression Ratio Automatically
Automatically selects the best compression ratio from the original document.
Factory default settings: Enable

Preset restriction of E-mail for direct input

Enable this setting to prohibit e-mail transmission to an address that has an unsuitable domain. A file will not be sent if the e-mail address is entered directly and the domain is one of the set domains.

Default Address

Default Address Setting

A default address can be stored that makes it possible to transmit by simply pressing the [Colour Start] key or the [B/W Start] key without specifying an address.
If [Apply E-mail address of the user for login.] is selected, the E-mail address of the login user is set as the default destination. When [Apply Home Directory of The User for Login] is selected, the default address is the home directory of the user that logged in.
When the user logs in by internal authentication (authentication by the machine), the home directory setting of the user that logged in is configured in "User Registration" in "User List" in "User Control". When the user logs in by external authentication (network authentication), the home directory setting is configured in "Global Address Book Settings" in "LDAP Settings" in "Network Settings".
Factory default settings: Disable

Only a single default address can be set for Scan to E-mail, Scan to FTP and Scan to Network Folder.

Add Selected

Select an address that is to be used by default.
Apply E-mail address of the user for login.
The E-mail address of the login user is set as the default address.
Select [Allow cancel of the first entered address] based on your intended use.
Apply Home Directory of The User for Login
The home directory of the login user is set as the default address.
Select [Allow cancel of the first entered address] based on your intended use.
Select From Address Book
To display your desired address book, narrow the search by alphabet or category with the list of [Index]. You can select the number of addresses that are to be displayed at a time with [Display Items].
When you select the desired address name and tap the [Store] key, the selected address can be selected for the default address.
Allow cancel of the first entered address
You can cancel the E-mail address of the login user that is entered automatically. To cancel, tap the [x] button next to the address entry field.
When this setting is disabled, selection of an address other than the entered default address is prohibited.
Factory default settings: Disable

If an e-mail address is not set for the logged-in user, scanner transmission cannot be used.

Apply Login Name to the Path of Network Folder
Append the login name of the logged-in user to the path of the network folder.
Add a Subfolder Path to the End of the Home Directory Path
You can add more folders (subfolders) after the home directory path you have set, and make them the default address. This setting is available only when [Default Address Setting] is [Enable] and [Apply Home Directory of The User for Login] is selected.
Factory default settings: Disable

Subfolder Path
Enter the path of the subfolder.
The entries here will be used as the subfolder name, and this folder will be set as the default address folder.
You can specify two or more levels of folders by entering "\". If the subfolder does not exist, a folder will be created.
For example, if you enter \AAA\BBB, the default address will be the subfolder AAA\BBB of the configured home directory.

Disable selection of other address(es)
It is prohibited to send to other than the default destination.
Factory default settings: Disable

Subject Name Settings

Default Subject

Set the title of the e-mail, such as sending an e-mail.

Pre-Set Registration

You can save a preset subject for transmitted files. Click the [Add] key and set the subject.

File Name Settings

Default Settings for File Names

File Naming
You can select the information included in the name of scanned files.
Serial Number
You can add the machine's serial number to the file name.
Factory default settings: Disable
Text
You can add any text to the file name.
Factory default settings: Disable
Sender Name
You can add the sender's name to the file name.
Factory default settings: Enable
Date & Time
You can add the date and time of transmission to the file name.
Factory default settings: Enable
Session Page Counter
You can add counter information to the file name.
Factory default settings: Disable
Unique Identifier
An ID number can be created for each file and added to the file name.
Factory default settings: Disable

Direct Entry/Pre-Set Text Selection Settings

Add Date & Time
Add the date and time to the end of the file name when the file name to be sent is set by direct input or fixed phrase selection.
Factory default settings: Disable

Pre-Set Registration

Add the date and time to the end of the file name when the file name to be sent is set by direct input or fixed phrase selection.

Message Body Settings

Add Job Information Automatically to the Mail Message Body

Add Job Information Automatically to the Mail Message Body

You can automatically add job information to the body message of e-mail.
Factory default settings: Enable

Add a Footer Automatically to the Mail Message Body

You can add any text as a footer to the body message of e-mail.
Factory default settings: Disable

Mail Footer Registration

Set any text to be added when [Add a Footer Automatically to the Mail Message Body] is enabled.

Pre-Set Registration

You can save a preset e-mail subject and body message (fixed text). Click the [Add] key.

Metadata Settings

If the Application Integration Kit is installed, you can control the metadata to be used in other applications.
The stored metadata is displayed on the metadata settings page.
You can add a metadata, and edit or delete an existing metadata.

- **[Add] key**
  Adds a new metadata set.
- **List display**
  Lists the currently stored metadata sets.

Metadata Delivery

Enables or disables the metadata delivery function.
Factory default settings: Disable

Metadata Set Registration

When you tap the [Add] key, the registration screen appears. Up to 10 items can be stored.
For each setting, see the following "Settings (page 9-90)".

Edit or Delete Metadata Set

When you tap a title on the list, the edit screen appears for that metadata set.
Tap the [Delete] key to delete the metadata set.

Settings

Item	Description
Metadata Set Name	Enter a metadata name.
Metadata Destination	Select a destination where you wish to send the image and metadata.
Allow Custom Filenames	Enable or disable to edit the name of image file and XML file to be sent by the metadata send job. **Factory default settings:** Disable
Address Type Allowing Metadata Entry	Set the destination information to be used for metadata transmission. **Factory default settings:** All Invalid
Name	Enter a metadata name to be displayed on the touch panel.
XML Tag Name	XML Tag Name
Entry Type	Direct entry: Allows direct entry of each metadata from the soft keyboard or the numeric keypad. Metadata list: Allows a selection of metadata from the previously entered data list. You must enter optional values for metadata selection in the input area. Entries must be separated by semicolons or commas. Each option can be comprised of up to 70 characters. Initial entry by default: Uses a default value as the first value of the entered metadata list. **Factory default settings:** Direct Entry:Disable, Selection List:Disable
Include MFP Extended Scan Settings in XML File.	When the machine generates metadata automatically, the "metadataSetName", "userLoginId" (if user authentication is used), "pageSize", and "imageMode" are added to the metadata. **Factory default settings:** Enable
To Be Used as Default	The current metadata set is used as the default. **Factory default settings:** Disable

Document Filing Settings

Condition Settings

Document filing settings are described below.
Tap the [Document Filing Settings] key to configure the settings.

Default Mode Settings

Specifies which mode, Sharing or Confidential, is used as the default mode when storing a file.
When [Confidential Mode] is selected, the [Confidential] checkbox is set to ☑ on the information screen for filing.
Factory default settings: Sharing Mode

Sort Method Setting

Selects an order of display files stored in the Main Folder, Custom Folder, and Quick File Folder. Select one of the following settings:

- File Name
- User Name
- Date

Factory default settings: Date

Administrator Authority Setting

For files and user folders that have a password, this setting allows the administrator password to be entered instead of the password when accessing the file or folder.
Also, you can change the preset ratio if necessary.
Factory default settings: All Invalid

Delete All Quick Files

Deletes all files from the Quick File folder except for protected files.
Delete
Tap this key to start deletion of all files immediately.
Delete quick files at power up.(Protected files excluded)
This is used to automatically delete all files in the Quick File Folder (with the exception of protected files) when the [Power] button is turned "On".
Factory default settings: Enable

The condition of the machine may prevent deletion in some cases.

Image Orientation

Changes the image orientation.
Factory default settings: Portrait

Default Colour Mode Settings

Selects the default settings for black & white and colour when Scan to Local Drive is used.
The following settings can be configured.

- Auto
- Full Colour
- Greyscale
- Mono2

Factory default settings: Auto, Mono2

Disable Change of B/W Setting in Auto Mode

Disables black & white settings from the base screen when the colour mode is set to Auto.

Factory default settings: Disable

Default Exposure Settings

Default exposure settings for document filing can be configured.
Select [Auto] or [Manual].
If you select [Manual], set the exposure to one of 5 levels.

Factory default settings: Auto

Default Original Image Type

Select the original type beforehand to enable scanning at a resolution suitable for the original.
The following settings can be configured.

- Text/Printed Photo
- Text/Photo
- Text
- Photo
- Printed Photo
- Map

Factory default settings: Text

When the exposure is set to [Auto], a default original type cannot be selected.

Initial Resolution Settings

One of the following resolutions can be selected for the default resolution for transmission.

- 100x100dpi
- 150x150dpi
- 200x200dpi
- 300x300dpi
- 400x400dpi
- 600x600dpi

Factory default settings: 200x200dpi

Default Output Tray

Selects the default output tray for printing a file stored by Scan to Local Drive.
The items that appear will vary depending the machine configuration.

Disable Text/Stamp functions for Reprinting

When a stored file is retrieved and printed, the printing functions are disabled.
This function prevents an inconsistency of the date between the original data and output data and others.

Factory default settings: Disable

Batch Print Settings

Set whether or not the [All Users] key and the [User Unknown] key are prohibited in the user name selection screen when printing all files.
Factory default settings: Selection of [All Users] is not allowed.:Enable, Selection of [User Unknown] is not allowed.:Enable

Print Order Setting for the Batch Print/Multi-File Print

Sets whether the files are ordered by date (newer/older) or by file name (ascending/descending).
Factory default settings: Date (Dsc.)

Erase Width Adjustment

This is used to set the default erase width for erase function.
Specify a value from 0" (0 mm) to 1" (25 mm) in increments of 1/8" (3 mm) for both edge erase and centre erase.
Factory default settings: Edge Clearance Width:10mm (1/2"), Centre Clearance Width:10mm (1/2")

Card Shot Settings

This is used to set the default original size for the card shot function.
Specify a value from 1" (25 mm) to 8-1/2" (216 mm) in increments of 1/8" (3 mm) for both the X (horizontal) and Y (vertical) dimensions of the original.
Factory default settings: Original Size:X: 86 mm (3-3/8"), Y: 54 mm (2-1/8")
Fit to Store Size
Always displays the [Fit to Store Size] key on the card shot screen.
Factory default settings: Disable

Setting of store/delete after file print

Select whether or not to save or delete a file after printing.
Factory default settings: Store

Default Setting of PDF Format for PC Browsing

You can set the initial file format of public PDF or the file for download which is created during execution of each job.
B/W, Colour/Greyscale
Set the compression format for B/W,and the compression rate for Colour/Greyscale.
For B/W, select from uncompressed, MH (G3), MMR (G4).
For Colour/Greyscale, select the file compression ratio from Low, Medium, and High.
Settings during each job execution
When each of copy, printer, scanner, or stored scan data is executed, you can specify to create a public PDF and to set the resolution of public PDF.
Factory default settings:B/W:Compression Mode:MMR(G4)
Colour/Greyscale :Compression Ratio:Middle
Copy:Disable, Apply the resolution at job execution:Disable, Resolution:200dpi×200dpi
Printer:Disable, Apply the resolution at job execution:Disable, Resolution:200dpi×200dpi
Scanner:Disable, Apply the resolution at job execution:Disable, Resolution:200dpi×200dpi
Scan to Local Drive:Disable, Apply the resolution at job execution:Disable, Resolution:200dpi×200dpi

Document Output Options

The use of a stored file can be allowed or prohibited by operation type and by the mode from which the file was stored.

The items that appear will vary depending on the functions that have been added to the machine.

Item	Description
Print	For each mode, select whether or not printing of stored files is allowed. **Factory default settings:** Copy: Enable, Printer: Enable, Scan Send: Disable, Scan to Local Drive: Enable
Scan Send	For each mode, select whether or not scanning transmission of stored files is allowed. **Factory default settings:** Copy: Disable, Printer: Disable, Scan Send: Enable, Scan to Local Drive: Enable

Document Filing Control

This setting can be set on this machine. This setting is the same as the registration method of "Custom Folder (page 9-37)".

Automatic Deletion of File Settings

Document filing settings are described below. Tap the [Document Filing Settings] key to configure the settings.
Time and folder settings can be configured to have files in specified folders (stored by document filing) automatically deleted at a specified time. Up to 3 settings can be stored to be automatically deleted.
The procedure for using this function is as follows:

(1) Select [Setting 1], [Setting 2], or [Setting 3].

(2) Set the time and date for automatic deletion.

(3) Select the desired folder.

(4) Specify whether or not protected files and confidential files are to be deleted.

(5) Enable the stored settings.

Item	Description
Schedule	Select an automatic deletion cycle. Select from [Delete by Schedule] and [Delete at Specified Time after Specified Days Have Elapsed]. Delete by Schedule Every Day: Auto deletion every day at the specified time. Every Week: Auto deletion at the specified time on the specified day of the week. Every Month: Auto deletion at the specified time on the specified day of the month. Delete at Specified Time after Specified Days Have Elapsed The file is automatically deleted at the specified time after the specified number of days have passed since the file was saved. Elapsed date and time: Set the elapsed date and time. Delete time: Automatically deletes at the specified time. **Factory default settings:** Delete by Schedule, Every Day
Folders	To select individual folders, select [Select Folder] and select any folder. To select all folders, including the folder currently being created, select [All Folders (Including folders registered hereafter)]. **Factory default settings:** Select Folders from List Below
Delete Protected File	Enable this setting to include protected files in the deletion. **Factory default settings:** Enable
Delete Confidential File	Enable this setting to include confidential files in the deletion. **Factory default settings:** Enable

Delete Now

When this is executed with a folder selected, all files in the folder will be immediately deleted regardless of the date and time setting.

Executing automatic deletion during Auto Power Shut-Off.

(If this is not selected, the files will be deleted after the machine wakes from auto power shut-off mode.)
Execute Auto Deletion even if Auto Power Shut-Off is enabled. When the checkbox is not selected ( ), the files will be deleted after the machine wakes from auto power shut-off mode.
Factory default settings: Disable

Sharp OSA Settings

Condition Settings

Sharp OSA version

Displays the version of Sharp OSA Settings by this machine.

Cookie Setting

Specify how application cookies are handled when using an application in Sharp OSA.
When "Hold Cookie" is selected, the machine holds cookies that are used in an application.
When "Not hold Cookie" is selected, cookies are not held when an application is used.
Factory default settings: Not hold Cookie

- Only when user authentication is enabled, the machine holds cookies when [Hold Cookie] is enabled.
- When "Hold Cookie" is selected, the login information from the previous operation may be stored. Note that when the fixed user login setting is enabled, all users can use the login information stored in the machine.

Delete Cookie

Delete cookies held by the machine.

Automatically Start an Application at Power up and Wake up

After the machine has been turned on, or after it has recovered from an auto power shut-off, it will automatically start the registered applications.

Application

Set the applications to be launched automatically.

Accept remote access request from application

Check this when using a Sharp OSA application that is accessed remotely from the outside of this machine.

Application allowed to access

Register the application URL of the Sharp OSA application that allows remote access to this machine.

Approve remote access request on operation panel

When you start using the remote access function, the approval dialog is displayed on the operation panel of the main machine.

Accept UI operation request from application

Select this when using an application that operates the UI of this machine.

Display dialog of connection in Sharp OSA mode

During remote access, the connecting dialog is displayed on the operation panel of the main machine.

Accept secondary send request from Sharp OSA application

Accept secondary send request from Sharp OSA application

Standard Application Settings

The standard application settings can be added and controlled.

- [Add] key
  When "Hold Cookie" is selected, the machine holds cookies that are used in an application.
- List display
  When "Not hold Cookie" is selected, cookies are not held when an application is used.

Standard Application Registration

When you tap the [Add] key, the registration screen appears. Up to 64 items can be stored.
For information on the settings, see "Settings".

Edit or Delete Standard Application

When you tap an application name on the list, the edit screen appears for that standard application.
Tap the [Delete] key to delete the standard application.

Settings

Item	Description
Application Name	Enter an application name.
Address for Application UI	Set an IP address of the application or a network name to control the UI of the machine.
Timeout	Enter a timeout. The default setting is 20 seconds.
Extended Platform	Set this option to use the expansion platform.
Data Size	Set the screen size of application.
Use Custom Icon*	Select whether or not custom icon is used.
File Name*	Reports file name.
Select File*	Type the file name.

* These functions can be set only in the Web page.

External Accounting Application Settings

An external account application can be added and controlled.
Set the server name where you have installed the external accounting application.

Item	Description
Server 1-4	Set to enable each of the servers.
Application Name	Enter an application name.
Use Embedded Application	Set when using an embedded application.
Address for Application UI*	Enter the URL of the login screen to be accessed first when the machine is turned on.
Address for Web Service	Enter the URL of the server or computer which sends commands and events by XML/SOAP protocol.
Timeout	Enter a timeout. The default setting is 20 seconds.
Extended Platform	Set this option to use the expansion platform.
Data Size*	Set the screen size of application.
Find My Address	This Search Find My Address.

* This setting can be set in Server 1.

Embedded Application Settings

Store and manage "embedded applications" that are installed in the machine.

- [Add] key
  Adds a new embedded application.
- List display
  Lists the currently installed embedded applications.

Install Embedded Application

When you tap the [Add] key, the registration screen appears. You can install up to 64 in total.

- When installing from the operation panel of the machine, the files in the USB memory connected to the machine are installed. When installing from the Web page, the files in the computer are installed.
- The maximum storage space available to the application is 4GB. If previously installed applications are already using 4 GB of area, a new application cannot be installed.

Store Embedded Application

By storing an already installed embedded application in "standard application", the application can be used.
Select the application name checkbox and tap the [Add Standard Applications] key.

Delete Embedded Application

Tap an application name in the list to display the information of that standard application.
After checking the information, delete the standard application with the [Delete] key.

Polling Setting

When linked to an external application, you can store and manage addresses in order to use a service that uses a polling function.

Item	Description
Server 1 - Server 2	Set to enable each of the servers.
Polling Address	Enter the URL of the server or computer that the machine will poll.
Check Interval	Enter the check interval for the server. The default is 1 minute.
Timeout	Set the timeout time. The default setting is 20 seconds.

External Service Connect

Enable the cloud connector function you want to use.
The following cloud connector functions can be set.

- SharePoint Online Connector
- OneDrive Connector
- Google Drive Connector
- Gmail Connector
- Exchange Connector

Authentication Settings

Default Settings

This section describes the settings in [System Settings] → [Authentication Settings] → [Initial Settings] in "Settings (Administrator)".

User Authentication

This setting enables or disables user authentication and specifies the authentication method.
When the user authentication is enabled, each user of the machine is registered. When a user logs in, the separate authentication settings apply to the user. This function allows greater control of security and cost management than that on previous machines.
Even if user information is not stored on the machine, you can directly enter the user information stored in an LDAP server to log in the machine if necessary. In this case, the authentication information of the "User" being stored as factory default applies to the login user. For more information see "Users stored as factory default (page 9-43)".
Factory default settings: Disable

- For the procedure for storing users, see "User List (page 9-42)".
- For details on login procedures when user authentication is enabled, see "USER AUTHENTICATION (page 8-11)".

User Authentication
When [User Authentication] is enabled, the authentication screen appears before an operation is carried out in any mode except the job management screen*.
Log in as an already registered user.
After logging in, you can move freely through the modes.
* The login screen appears when a document filing file is used or when a broadcast transmission is reattempted from the job management screen.

Authentication Server Settings

Set the location where user authentication is to be enabled.
Login Locally: User authentication is performed on this machine.
LDAP: User authentication by LDAP server.
Active Directory: User authentication by Active Directory.
Sharp OSA: Authenticate the user using the Sharp OSA application.
Factory default settings: Login Locally

Default Network Authentication Server Setting

Use this to set the default network authentication server.
When you log into Setting mode (Web version) or send a print job to the machine using user information that is not registered in the machine, the authentication server is not known.
This setting is used to select one of the LDAP servers registered in the machine as the authentication server.

When login is performed by network authentication using user information that is not registered in the machine, the login user will be the "User" registered as factory default. For more information see "Users stored as factory default (page 9-43)".

Specify network server access control

Register the access control information for page count limits, authorities, and favourite operations can be registered on an network server in advance. By using this network server for network authentication, perform the user authentication based on the registered access control information.
Use this function when user authentication is performed by network authentication using an LDAP server or a directory service (Active Directory, etc.).
Before using this function, configure settings for authentication by network server, obtain control numbers for the "Pages Limit Group", "Authority Group", "Favourite Operation Group", and "My Folder" (including base settings for each group), and associate these with the control numbers registered in the machine.
To use this function, add the properties associated with "Pages Limit Group", "Authority Group", "Favourite Operation Group", and "My Folder" to the directory information of the network server used for user authentication.
The property information is indicated below. Settings previously stored in the machine cannot be changed.

Property	Name of property in factory default state	Settings
Pages Limit Group	pagelimit	Registration number of Pages Limit Group registered in the machine, or a group name previously registered in the machine. Registration number of Authority Group registered in the machine, or a group name previously registered in the machine. Unlimited: unlimited
Authority Group	authority	Registration number of Authority Group registered in the machine, or a group name previously registered in the machine. Registration number of Authority Group registered in the machine, or a group name previously registered in the machine. Admin: admin User: user Guest: guest
Favourite Operation Group	favourite	Registration number of Favourite Operation Group registered in the machine, or a group name previously registered in the machine. Following the System Settings: systemsettings
My Folder	myfolder	Folder name of user folder stored in the machine. Do not enter if the default folder is specified.

Rename the properties that the machine obtains from the LDAP server as follows. In "Settings", select [Network Settings] → [LDAP Settings]. From the Global Address Book setting screen that is displayed, select [Linkage with User Control Function] and then select [Pages Limit Group], [Authority Group], [Favourite Operation Group] and [My Folder].
The [Pages Limit Group], [Authority Group], and [Favourite Operation Group] information that is registered in each machine determines the authority and settings that the user is actually granted. To use this function to ensure that users are granted the same authority and settings on any machine, register the [Pages Limit Group], [Authority Group], and [Favourite Operation Group] information with the same authority so that they will be registered in each machine using the same registration numbers.
For [My Folder], register the folder having the same name in [Custom Folder] in each machine.
The directory information of the network server that is used cannot be changed from the machine. Consult the administrator of the network server.
If 1000 users have already been manually registered, login will not be possible. Consult the administrator of the machine.
Factory default settings: Disable

- If Access Control is enabled and the access control information cannot be acquired from the authentication server, user authentication will not be possible.
- If a user that is registered in the machine is authenticated by network authentication, the user registration settings in the machine will be given priority for the page count limit group, authority group, favourite operations group, and my folder.
- If the access control obtained from the LDAP server is not registered in the machine, the factory default user authority will be applied.
- When this function is not enabled and a user is authenticated by network authentication as a non-registered user, the factory default user authority will be applied.

Users auto-registered

When you log in by network authentication, your user information is automatically registered in the machine. The information stored is as follows:

Item	Description
User Name	This information is acquired from the authentication server.*
Initial	1
Index	User1
Card ID	-
Password	-
Authentication Server Settings	-
Authentication Server	Network Authentication
E-mail Address	When Access Control is enabled, this information is acquired from the authentication server.
My Folder	
Pages Limit Group	
Authority Group	
Favourite Operation Group	

* If the user name cannot be acquired by network authentication, the first 16 characters of the text string used as the login name for network authentication is applied.

Authentication Method Setting

This selects the authentication method. When using user authentication, be sure to configure this setting first. The items to be configured for users stored after setting the user authentication method vary depending on the selected authentication method.

Authenticate a User by Login Name and Password

Standard authentication method using a login name and password.

Authenticate a User by Login Name, Password and E-mail Address

This authentication also checks the e-mail address, in addition to the login name and password of the user.

Authenticate a User by User Number Only

Use this option for simple authentication if you skip the network authentication.

Factory default settings: Authenticate a User by Login Name and Password

- The login screen will vary depending on the authentication method that is selected. For more information see "USER AUTHENTICATION (page 8-11)".
- When "Authenticate a User by User Number Only" is selected for the authentication method, network authentication cannot be used.

Case sensitivity of login name is enabled.
Set whether or not to make login names used at the time of user authentication case sensitive. If the checkbox is set to ☑, login names with identical spelling but different cases (upper and lower) will be identified as different login names. Therefore, login names with identical spelling but different cases will be authenticated as user names of different users. If the checkbox is set to ☐, case sensitivity for login names is disabled. Therefore, identically spelled user names with upper and lower case character differences will be authenticated as the user name of the same user.
Factory default settings: Enable

If the selected checkbox is changed to ☐, and identical user names with only upper and lower case character differences exist, the user names that have already been registered are identified as user names of different users.

Enable Quick Login

Enable "QUICK AUTHENTICATION (page 8-16)".
Factory default settings: Disable

Device Account Mode Setting

A specific user can be registered as an auto login user. When this option is enabled, the registered user can log in the machine automatically.
This function can eliminate each login procedure on the authentication screen and apply the selected user settings (such as network authentication and favourite operations). As an example, this enables uses such as "authentication for colour copying only".
Also, you can temporarily log in as a user other than the auto login user, and operate the machine with the privileges of this user. To allow other users to log in temporarily when [Device Account Mode] is enabled, select [Allow Login by Different User].
Factory default settings: Device Account Mode:Disable, Allow Login by Different User:Disable, Disable Home Edit Mode when in Device Account Mode:Disable

- If you have logged in as the Auto Login user, and if you have failed automatic login due to some reasons or if you do not have the administrator's privileges, you cannot use the general setting modes or Setting mode. In that case, the administrator should tap the [Admin Password] key on the Setting mode screen and log in again.
- To log in as a user other than a fixed user when [Allow Login by Different User] is enabled, tap the [Logout] key to cancel the fixed user login state. When the user authentication screen appears, log in as the desired user again. After you have used the machine, tap the [Logout] key to log out as the current user.

Login User

This setting is used to select the auto login user when auto user login is enabled.

Settings for Using Authentication Information

Store User Information
Set whether or not automatically registered users are created.
Externally authenticated users in Sharp OSA can also be automatically registered.
Factory default settings: Enable
Store Password
Set whether or not automatically registered users are created. Externally authenticated users in Sharp OSA can also be automatically registered.
Factory default settings: Enable
Cache Period
Set whether or not automatically registered users are created.
Externally authenticated users in Sharp OSA can also be automatically registered.
Factory default settings: Unlimited
Enable Offline Authentication with stored User Information
Allows the machine to be used in the event of a network failure, even when using network-based user authentication.
Factory default settings: Disable

Enable Personalization when external authentication is used

Even if you use external authentication such as LDAP authentication, you can customize it for each user.
The items that can be customized are as follows.
Home screen icon, home screen text colour, custom display pattern, display language, large text mode, favourites

Factory default settings: Enable

Cache Authentication Information for External Service Connect

Set whether or not authentication information for connection to the cloud is retained as cache information.
When this setting is enabled, the authentication information of a successfully authenticated user is retained to enable smooth authentication when the user subsequently logs in.
When this setting is disabled, the previously retained cloud connection authentication information of all users is deleted and authentication information is no longer retained.

Factory default settings: Enable

Card Setting

Use IC Card for Authentication

Allows the IC card to be used when authenticating the user.

Factory default settings: Disable

Authentication Method Setting

Set the authentication method with the IC card.

Factory default settings: Only Card Authentication Approved

Item	Description
Only Card Authentication Approved	User authentication is only for IC cards.
Card / Front Panel Operation Authentication Approved	User authentication is possible from both the IC card and the operation panel.

Request Password at IC Card Authentication

This can be set when "Authentication Settings" is "Active Directory" and "Use IC Card for Authentication" is enabled.
When enabled, enter the password each time you authenticate with the IC card. If disabled, the password will be entered when logging in with the IC card for the first time, and the password information will be sent to the Active Directory server. You can omit entering the password for the second and subsequent logins.

Factory default settings: Disable

Automatic Logout with a Card

Log out when you remove the IC card from the IC card reader/writer. (You can also log out by tapping the [Logout] key.)

Factory default settings: Disable

Administration Settings

Disable Printing by Invalid User

Print jobs by users who have not registered user information in this machine, such as jobs for which appropriate user information has not been entered in the printer driver or when "DIRECTLY PRINTING A FILE ON AN FTP SERVER (page 4-110)" is entered from the setting mode (administrator), are prohibited.
Factory default settings: Disable

Automatic Logout Setting

When user authentication is enabled, this setting specifies whether or not to enable automatic logout.
The time until logout can be specified up to 240 seconds in increments of 10 seconds.
Factory default settings: Enable

A Warning when Login Fails

When entering passwords, including administrator passwords, during user authentication, the number of incorrect password attempts is counted, and if the number of attempts reaches the specified number (three), the user account is locked, and the user is blocked from making any more attempts at authenticating their account until a period of five minutes has elapsed. The number of incorrect entries made is counted separately for each user, and the count is reset when the correct password is entered.
This prevents an unauthorised person from attempting to guess a password. (The number of failed login attempts is retained even if the power is turned off.)
Factory default settings: Disable

- Lockout only applies to the user who failed to login, not all users. Even if one user is locked out, the other users can still log in.
- When LDAP or Active Directory network authentication is used, lockout is executed by the server, not the machine. Select appropriate lockout settings on the server.
- If the same user has been locked out, the [Release Operation Lock Status] key is displayed in the "User Registration" screen for that user. An administrator can tap this key to carry out a manual clear.

Allow Remote Scanner Using Before Login

This setting specifies whether scanning can be performed by remote operation before a user has logged in.
Factory default settings: Disable

Include Job Management in user authentication

When user authentication is enabled, this setting specifies whether or not to include the job management in user authentication.
Factory default settings: Disable

Display Machine Status Screen Before Login

Set whether the machine status screen can be displayed before logging in.
Factory default settings: Disable

Enable IPP Authentication Except for Printer Driver

Enable IPP authentication on a non-printer driver.
Factory default settings: Enable

Actions when the user is authenticated

Actions when the Limit of Pages for Output Jobs

This setting determines whether or not a job will be completed if the page limit is reached while the job is in progress. The following settings can be configured.

- Print through the end of the job
- Stop the job
- Cancel and delete the job during receiving

Factory default settings: Switch at End of Job

Automatically print stored jobs after login

When retention is enabled in the printer driver and print data has been spooled to the machine, you can have the spooled print data automatically print out when the user who enabled retention logs in.

Factory default settings: Disable

Reset Counter After Sending E-mail Status

After E-mail Status has been sent, the counter is reset.
Displayed only when E-mail Alert and Status is enabled.

Factory default settings: Disable

Disable Display/Change of Other Users' Information in the Job Management

This can be set when the job management is subject to user authentication.
When this setting is enabled, only the logged-in user's job is displayed on the job management screen.

Factory default settings: Disable

Set E-mail Address of Logged In User in the From/Sender Field of E-mail

When scanning E-mail transmissions (including resending) during user authentication, when [System Settings] → [Authentication Settings] → [Default Settings] → [Set E-mail Address of Logged In User in the From/Sender Field of E-mail] is enabled in "Settings (Administrator)", the user name and E-mail address of the logged-in user will be set as the From/Sender field of E-mail.
When the logged-in user has not registered an e-mail address or a job is configured to use digital signatures for sending e-mail in the S/MIME function, the settings in [System Settings] → [Network Settings] → [Service Settings] → [SMTP] (tab) → [Sender Name] and [Sender Address] will be entered.

Factory default settings: Disable

When this function is enabled, sending may fail depending on the mail server environment. Contact your email provider in advance to check if this function is available.

Apply login name to the user name of network folder

Applies the login name to the user name in the shared folder.

Login Name Display

When user authentication is enabled, select whether the login name is shown or asterisks are shown.

Factory default settings: Display login name

Item	Description
Display login name	Show the login name.
Display login name with "*"	Hide the login name with asterisks.

Display Usage Status after Login

When user authentication is enabled, this setting specifies whether or not to display the page counts of a user when the user logs in.

Factory default settings: Disable

Edit Help Display of Login Screen

Settings you have created here is displayed on the login screen.

Card Reader Settings

Condition Settings

Card Scan Test
Perform a read test of the card to be used.
Card ID Registration/Change Authority
Set whether the logged-in user can register/change/delete his/her card ID information in this machine.
Factory default settings: Disable
Check System Code only in FeliCa User Area mode
Check the System Code only in FeliCa User Area mode.
Factory default settings: Disable
Check Facility Code in HID mode
Set whether to check the facility code when using a HID card.
When this setting is enabled, the facility code (up to 128 single-byte characters) is registered.
Factory default settings: Disable
Importing from the setup file
When you enter the configuration file name and tap the [Execute] key, the card area settings are read from the configuration file. If you tap the [Clear] key, all files that match the current search conditions are deleted.
Facility Code
Enters the facility code of a HID card. When you tap the [Store] key, the facility code is stored.

Card Reader Device Registration

Set when connecting a card reader/writer.

This setting can be set in the setting mode of this machine.

Paper Settings

Paper Tray Settings

Paper tray and paper type settings are explained in this section.
These settings specify the paper type, paper size, and functions allowed for each paper tray.
When the [Paper Tray Settings] key is tapped, a list appears showing the trays and the current settings.

Auto Switching of Tray

When a tray runs out of paper during printing, this determines whether or not another tray with the same size and type of paper is automatically selected and printing continues.
Factory default settings: Disable

Display Paper Tray Settings when bypass tray detects paper.

You can have the paper tray settings appear automatically when paper is detected in the bypass tray.
Factory default settings: Disable

Paper Weight Setting

These are used to control the toner fusing temperature according to the weight of the paper.
These settings apply to recycled paper, punched paper, pre-printed paper, letterhead paper, coloured paper, and user type paper.
Enter "/".
You can select "60g/m^2 to 89g/m^2" or "90g/m^2 to 105g/m^2" ("16 to 24 lbs." or "24+ to 28 lbs.").
Factory default settings: 60 to 89g/m^2 (16 to 24 lbs.)

Settings of each tray

When the [Change] key is tapped, the corresponding setting screen appears.
The following settings can be configured.

List name	Description
Type	Select a type of paper to be loaded into the tray. The paper types that can be selected vary by paper tray. For more information see "Tray Settings (page 9-109)". To user type setup, see "Paper Type Registration (page 9-124)".
Size	Select the paper size from the list. The paper sizes that can be selected vary by tray. The sizes that can be selected may also be restricted by the paper type selected above. For more information see "Tray Settings (page 9-109)". If the desired size does not appear in the list, select [Custom Size] and directly enter the size (only for the bypass tray). For more information see "Tray Settings (page 9-109)".
Feeding Approved Job	Select the modes that can be used. If there is a function that you do not wish to be used with the selected tray, disable the function.

- If the paper size specified here is different from the size of paper that is loaded into a tray, a problem or misfeed may occur when printing.
- To change the paper size in a tray, see "IMPORTANT POINTS ABOUT PAPER (page 1-10)".
- Paper properties such as "Fixed Paper Side" are automatically set when the paper type is selected. The paper tray properties cannot be changed in this screen.
- [Settings] → [System Settings] → [Common Settings] → [Device Control] → [Default Settings] → [Disabling of Tray Settings], [Disabling of Large Capacity Cassette]. When it is set, the paper feed tray (excluding the bypass tray) cannot be set.

Tray Settings

Paper Tray	Paper Type	Size
Tray 1	Plain Paper 1 to 2*1, Recycled, Colour, Letter Head, Pre-Printed, Pre-Punched, User Type	A4, B5, 8-1/2" x 11"
Tray 2	Plain Paper 1 to 2*1, Recycled, Colour, Letter Head, Pre-Printed, Pre-Punched, User Type	A4, 8-1/2" x 11"
Tray 3	Plain Paper 1 to 2*1, Recycled, Colour, Letter Head, Pre-Printed, Pre-Punched, Heavy Paper 1 to 4*2, User Type	Auto-AB (A3W, A3, B4, A4, A4R, B5, B5R, 216 x 330 mm (8-1/2" x 13")*3), Auto-Inch (12" x 18", 11" x 17", 8-1/2" x 14", 8-1/2" x 11", 8-1/2" x 11"R, 7-1/4" x 10-1/2"R), A4W (9" x 12"), 216 x 343 mm (8-1/2" x 13-1/2")*3, 216 x 340 mm (8-1/2" x 13-2/5")*3), 8K, 16K, 16KR
Tray 4	Plain Paper 1 to 2*1, Recycled, Colour, Letter Head, Pre-Printed, Pre-Punched, Heavy Paper 1 to 4*2, Embossed, Envelope, Tab Paper, Transparencies, Labels, User Type	Auto-AB (A3W, A3, B4, A4, A4R, B5, B5R, A5R, 216 x 330 mm (8-1/2" x 13")*3), Auto-Inch (12" x 18", 11" x 17", 8-1/2" x 14", 8-1/2" x 11", 8-1/2" x 11"R, 7-1/4" x 10-1/2"R, 5-1/2" x 8-1/2"R), A4W (9" x 12"), 216 x 343 mm (8-1/2" x 13-1/2")*3, 216 x 340 mm (8-1/2" x 13-2/5")*3), 8K, 16K, 16KR, custom size Monarch, COM9, COM10
Tray 5 (when a large capacity tray (MX-LC12) is installed)	Plain Paper 1 to 2*1, Recycled, Colour, Letter Head, Pre-Printed, Pre-Punched, Heavy Paper 1 to 2*2, User Type	A4, B5, 8-1/2" x 11"
Tray 5 (when a large capacity tray (MX-LCX3 N) is installed)	Plain Paper 1 to 2*1, Recycled, Colour, Letter Head, Pre-Printed, Pre-Punched, Heavy Paper 1 to 2*2, User Type	SRA3, SRA4, A3, B4, A4, A4R, B5, A3W (12" x 18"), 11"×17", 8-1/2" x 14", 216 x 330 mm (8-1/2" x 13"), 8-1/2" x 11", 8-1/2" x 11"R
Tray 5/7 (when a large capacity trays are installed)	Plain Paper 1 to 2*1, Recycled, Colour, Letter Head, Pre-Printed, Pre-Punched, Thin Paper, Heavy Paper 1 to 4*2, Heavy Paper (301 g/m^2 to 360 g/m^2 (110 lbs cover to 130 lbs cover)), Embossed, Tab Paper, Transparencies, Labels, Glossy Paper, User Type	Auto-AB (SRA3, A3W, A3, B4, SRA4, A4W, A4, A4R, B5, B5R, 13" x 19", 12" x 18", 11" x 17", 216 x 343 mm (8-1/2" x 13-1/2")*3, 216 x 340 mm (8-1/2" x 13-2/5")*3, 216 x 330 mm (8-1/2" x 13")*3, 8-1/2" x 11"), Auto-Inch (13" x 19", 12" x 18", 9" x 12", 11" x 17", 8-1/2" x 14"*3, 216 x 343 mm (8-1/2" x 13-1/2")*3, 216 x 340 mm (8-1/2" x 13-2/5")*3, 8-1/2" x 11", 8-1/2" x 11"R, 7-1/4" x 10-1/2"R, SRA3, A3W, A3, B4, SRA4, A4W, A4, B5), 8K, 16K, 16KR, custom size

Paper Tray	Paper Type	Size
Tray 6/8 (when a large capacity trays are installed)	Plain Paper 1 to 2*1, Recycled, Colour, Letter Head, Pre-Printed, Pre-Punched, Thin Paper, Heavy Paper 1 to 4*2, Heavy Paper (301 g/m^2 to 360 g/m^2 (110 lbs cover to 130 lbs cover)), Embossed, Tab Paper, Transparencies, Labels, Glossy Paper, User Type	Auto-AB (SRA3, A3W, A3, B4, SRA4, A4W, A4, A4R, B5, B5R, 13" x 19", 12" x 18", 11" x 17", 216 x 343 mm (8-1/2" x 13-1/2")*3, 216 x 340 mm (8-1/2" x 13-2/5")*3, 216 x 330 mm (8-1/2" x 13")*3, 8-1/2" x 11"), Auto-Inch (13" x 19", 12" x 18", 9" x 12", 11" x 17", 8-1/2" x 14"*3, 216 x 343 mm (8-1/2" x 13-1/2")*3, 216 x 340 mm (8-1/2" x 13-2/5")*3, 8-1/2" x 11", 8-1/2" x 11"R, 7-1/4" x 10-1/2"R, SRA3, A3W, A3, B4, SRA4, A4W, A4, B5), 8K, 16K, 16KR, custom size
Bypass tray (on the machine)	Plain Paper 1 to 2*1, Recycled, Colour, Letter Head, Pre-Printed, Pre-Punched, Thin Paper, Heavy Paper 1 to 4*2, Heavy Paper (301 g/m^2 to 360 g/m^2 (110 lbs cover to 130 lbs cover)), Embossed, Envelope, Tab Paper, Transparencies, Labels, Glossy Paper, User Type	Auto-AB (SRA3, A3W, A3, B4, SRA4, A4, A4R*3, B5, B5R, A5R, A6R, 13" x 19", 11" x 17", 216 x 343 mm (8-1/2" x 13-1/2")*3, 216 x 340 mm (8-1/2" x 13-2/5")*3, 216 x 330 mm (8-1/2" x 13"), 8-1/2" x 11"), Auto-Inch (13" x 19", 12" x 18", 11" x 17", 8-1/2" x 14"*3, 216 x 343 mm (8-1/2" x 13-1/2")*3, 216 x 340 mm (8-1/2" x 13-2/5")*3, 8-1/2" x 11", 8-1/2" x 11"R, 7-1/4" x 10-1/2"R, 5-1/2" x 8-1/2"R*3, SRA3, A3, B4, SRA4, A4, B5), Monarch, COM9, COM10, DL, C4, C5, C6, A4W (9" x 12"), 8K, 16K, 16KR, custom size
Bypass tray (on the large capacity trays)	Plain Paper 1 to 2*1, Recycled, Colour, Letter Head, Pre-Printed, Pre-Punched, Thin Paper, Heavy Paper 1 to 2*2, Tab Paper, Transparencies, User Type	Auto-AB (A3W, A3, B4, A4W, A4, A4R*3, B5, B5R, A5R, 11" x 17", 216 x 343 mm (8-1/2" x 13-1/2")*3, 216 x 340 mm (8-1/2" x 13-2/5")*3, 216 x 330 mm (8-1/2" x 13")*3, 8-1/2" x 11"), Auto-Inch (12" x 18", 11" x 17", 9" x 12", 8-1/2" x 14"*3, 216 x 343 mm (8-1/2" x 13-1/2")*3, 216 x 340 mm (8-1/2" x 13-2/5")*3, 8-1/2" x 11", 8-1/2" x 11"R*3, 7-1/4" x 10-1/2"R, 5-1/2" x 8-1/2"R, A3, B4, A4), 13" x 19", SRA3, SRA4, 8K, 16K, 16KR, custom size
Inserter (Upper tray)	Plain Paper 1 to 2*1, Recycled, Colour, Letter Head, Pre-Printed, Pre-Punched, Heavy Paper 1 to 2*2, User Type	Auto-AB (A3W, A3, B4, A4W, A4, A4R*3, B5, B5R, A5R, 11" x 17", 216 x 343 mm (8-1/2" x 13-1/2")*3, 216 x 340 mm (8-1/2" x 13-2/5")*3, 216 x 330 mm (8-1/2" x 13")*3, 8-1/2" x 11"), Auto-Inch (12" x 18", 9" x 12", 11" x 17", 8-1/2" x 14"*3, 216 x 343 mm (8-1/2" x 13-1/2")*3, 216 x 340 mm (8-1/2" x 13-2/5")*3, 8-1/2" x 11", 8-1/2" x 11"R*3, 7-1/4" x 10-1/2"R, 5-1/2" x 8-1/2"R, A3, B4, A4W, A4), 13" x 19", SRA3, SRA4, 8K, 16K, 16KR, custom size
Inserter (Lower tray)	Plain Paper 1 to 2*1, Recycled, Colour, Letter Head, Pre-Printed, Pre-Punched, Heavy Paper 1 to 2*2, User Type	Auto-AB (A3W, A3, B4, A4W, A4, A4R*3, B5, B5R, A5R, 11" x 17", 216 x 343 mm (8-1/2" x 13-1/2")*3, 216 x 340 mm (8-1/2" x 13-2/5")*3, 216 x 330 mm (8-1/2" x 13")*3, 8-1/2" x 11"), Auto-Inch (12" x 18", 9" x 12", 11" x 17", 8-1/2" x 14"*3, 216 x 343 mm (8-1/2" x 13-1/2")*3, 216 x 340 mm (8-1/2" x 13-2/5")*3, 8-1/2" x 11", 8-1/2" x 11"R*3, 7-1/4" x 10-1/2"R, 5-1/2" x 8-1/2"R, A3, B4, A4W, A4), 13" x 19", SRA3, SRA4, 8K, 16K, 16KR, custom size

*1 Plain Paper 1: 60 to 89g/m^2 (16 to 24 lbs bond)
Plain Paper 2: 90 to 105g/m^2 (24 to 28 lbs bond)
*2 Heavy Paper 1: 106 g/m^2 to 176 g/m^2 (28 lbs bond to 65 lbs cover)
Heavy Paper 2: 177 g/m^2 to 220 g/m^2 (65 lbs cover to 80 lbs cover)
Heavy Paper 3: 221 g/m^2 to 256 g/m^2 (80 lbs cover to 140 lbs index)
Heavy Paper 4: 257 g/m^2 to 300 g/m^2 (140 lbs index to 110 lbs cover)
*3 The size that is automatically detected is set in "Select Paper Sizes for Auto Detection (page 9-111)" in the tray settings screen.

Tray Registration

Select Paper Sizes for Auto Detection

"Select Paper Sizes for Auto Detection" in the bypass tray settings screen is used to select the paper size that is automatically detected from similar sizes when the automatic paper size detection takes place.
When paper that is the same size as one of the paper sizes in the settings is placed in the bypass tray, the size that is selected in the settings will be automatically detected.

List name	Description
Auto-AB	A4R, A5, 216mm x 330mm (8-1/2" x 13"), 216mm x 340mm (8-1/2" x 13-2/5"), 216mm x 343mm (8-1/2" x 13-1/2")
Auto-Inch	8-1/2" x 14", 8-1/2" x 13-2/5" (216 mm x 340 mm), 8-1/2" x 13-1/2" (216 mm x 343 mm)

Custom Size Registration (Bypass)

If you frequently use a non-standard size paper in the bypass tray, register that paper size in advance.
Registering the paper size saves you the trouble of setting the size each time you need to use it.
Up to Seven paper sizes can be registered.
Tap the key ([Custom 1] to [Custom 7]) in which you wish to register or change a paper size, and the registration screen appears.
Select whether you wish to enter the size in mm ("Size Input-AB") or inches ("Size Input-Inch"), and then set the X and Y dimensions of the paper.

"Size Input-AB"

The X direction can be set between 140mm and 457mm.
The Y direction can be set between 90mm and 320mm.
Factory default settings: X: 420 mm, Y:297 mm

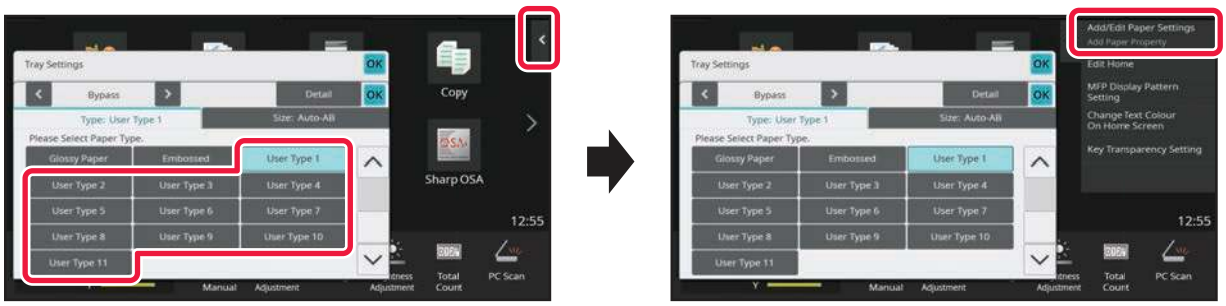
"Size Input-Inch"

The X direction can be set between 5-1/2" and 18".
The Y direction can be set between 3-5/8" and 12-1/2".
Factory default settings: X: 17" Y: 11"

Paper Settings

When [Add] is tapped in Paper Settings selection in the paper tray settings, the Paper Settings registration screen appears. By selecting advanced settings in Paper Properties for the paper to be used, you can print using the most suitable conditions for the printed mater.
A maximum of 1000 properties can be registered.

The Paper Settings can also be set from Tray Settings/Paper Settings in the Home screen. Select User Type for the paper type selection, and tap "Add/Edit Paper Settings" in the action panel.



Item	Description
Name	Enter a name for the Paper Settings (maximum of 50 half or full width characters).
Search Number	Set a search number.
[Default Settings] tab	
Paper Weight Setting	Set the paper weight to be used.
Unit	Set the units used for the Paper Weight.
Paper Type	Set the paper type. Select the paper type based on the surface finish of the paper or select the envelope. The following types can be selected. • Uncoated Paper • Coated Paper (Gloss) • Coated Paper (Matte) • Embossed • Envelope
Paper Information	Set when Colour paper, Tab Paper, or Pre-Punched paper is used.
Paper Property	Set the properties of the paper to be used. For the properties, refer to the settings in “Paper Type Registration”.
[Detail] tab	
Fusing Temperature Settings	Set the appropriate fusing unit temperature for the paper to be used.
Fuser Pressure Setting	Adjust the pressure on the paper. Some types of paper such as thick paper may not bend easily, and this may cause transfer deviations. You can use this setting to adjust the pressure on the paper and reduce transfer deviations.
Double Feed Detection Setting	Specify whether double feeds are detected. This function cannot be used when paper heavier than 68 lbs. (256 g/m^2) is used.
Primary Transfer Setting	Set the current of the primary transfer unit that is used to transfer toner to the transfer belt. By adjusting the current of the primary transfer unit, transfer problems such as insufficient transfer to the transfer belt can be improved. Select settings for both black & white and 4 colour (black, cyan, magenta, yellow).
Secondary Transfer Setting	Set the current of the secondary transfer unit that is used to transfer toner from the transfer belt to the paper. By adjusting the current of the secondary transfer unit, transfer problems such as insufficient transfer to the paper can be improved. When Uncoated Paper is selected for [Paper Type] Set for the Side 1 and Side 2 for both black & white and colour. When other than Uncoated Paper is selected for [Paper Type] Select settings for both black & white and colour.
PTC Current Value Setting	Set the PTC discharge current. The PTC discharge current can be adjusted to obtain transferability suitable for the paper being used. When Embossed is selected for the [Paper Type] Set for both black & white and colour. When other than Embossed is selected for [Paper Type] Set for black & white and colour at the same time.
Transfer Condition Adjustment Setting	Set enable/disable of transfer environment correction of Primary Transfer Current Value, Secondary Transfer Current Value and PTC Current Value.
Motor Speed Setting	You can adjust the motor speed and the speed change timing.
Colour Reg. Adjustment	This performs colour registration adjustment.

Item	Description
Paper Reg. Adjustment	You need to bend the paper to print at the correct position on the paper. This function adjusts the proper amount of deflection.
Maximum Density Setting	This performs the adjustment of maximum density for each of Y/M/C/K.
Side 1/2, XY Ratio/Print Position Auto Adjust	By reading a chart (output paper) for adjustment, the XY ratio and XY print position on the Side 1/2 of the paper are automatically adjusted.
Side 1/2, XY Ratio Settings	Configure settings to equalize the size of the image in duplex printing. This adjusts the size of the image on the Side 1 and Side 2 sides of the paper.
Side 1/2, XY Print Position	Configure settings to make the Side 1 and Side 2 centres match in duplex printing. This corrects Side 1 and Side 2 misalignment.
Print Void Settings	Adjust void areas at the top, bottom, and front/rear direction (leading and trailing ends) of the paper.

- Depending on the tray being used, there may be restrictions on the setting options that can be selected, or a setting may not be possible.
- The parameters that can be set vary depending on the peripheral devices that are installed.
- The Side 1/2, XY Ratio Settings can only be selected when the machine is used as a printer.
- The characteristics of some paper types may not provide a suitable printing result.
- When "Envelope" is selected for the paper type, the below settings are fixed and cannot be changed.
  - Paper Weight Setting
  - Paper Information
  - Paper Property
  - Fuser Pressure Setting
  - Double Feed Detection Setting
  - Motor Speed Setting
  - Side 1/2, XY Ratio Settings
  - Side 1/2, XY Print Position

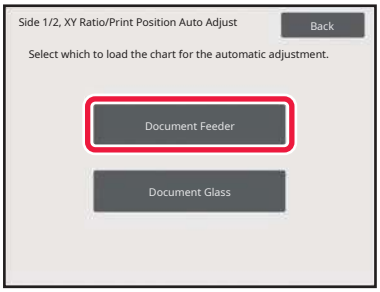
Side 1/2, XY Ratio/Print Position Auto Adjust

By reading a chart (output paper) for adjustment, the XY ratio and XY print position on the Side 1/2 of the paper are automatically adjusted.

When using this function, register the Paper Settings in advance.

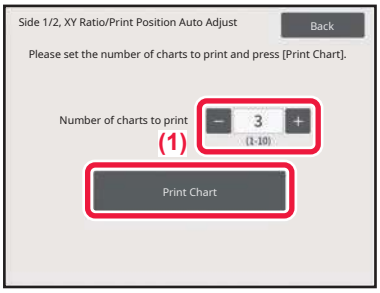
For automatic document feeder

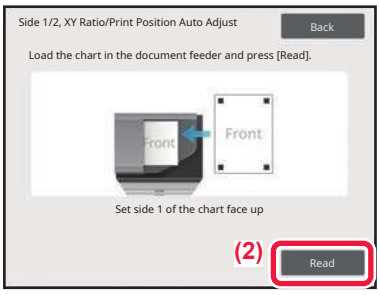
1

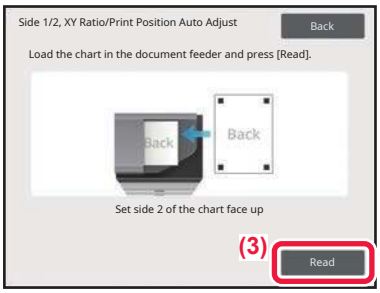


Tap [Document Feeder].

2







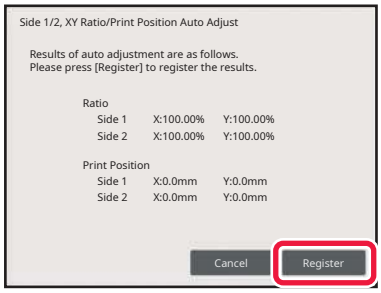
Print and read the chart.

(1) **Select the number of charts and tap [Print Chart].**

(2) **Place the chart side 1 into the automatic document feeder and tap [Read].**

(3) **Place the chart side 2 into the automatic document feeder and tap [Read].**

3

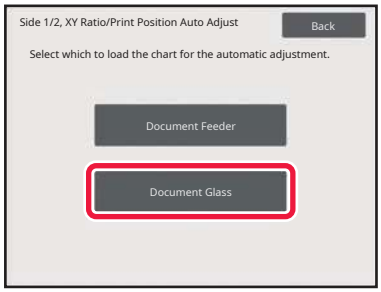


When the adjustment result is displayed, tap [Register].

Tap [Cancel] to return to the Detail Settings screen without registering the settings.

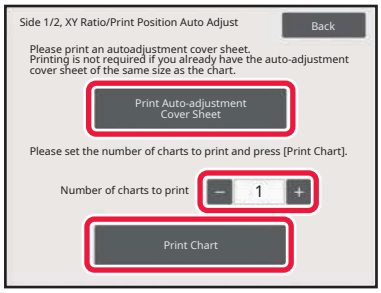
For document glass

1



Tap [Document Glass].

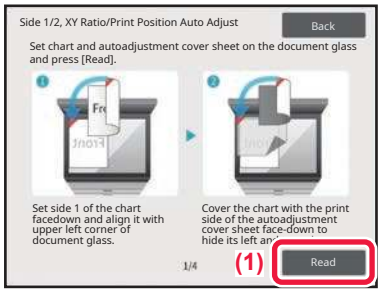
2

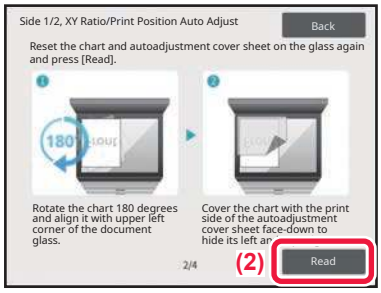


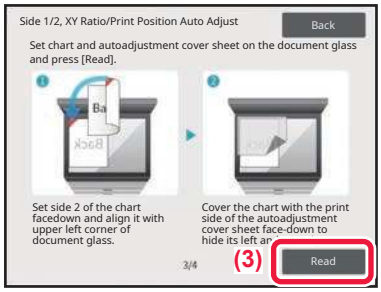
Tap [Print Auto-adjustment Cover Sheet], print the cover sheet, then select the number of charts, and tap [Print Chart].

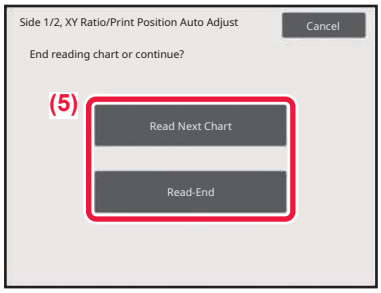
When the cover sheet remains from a previous automatic adjustment of the document glass, it is not necessary to print the cover sheet.

3









Print and read the chart.

(1) Place the chart side 1 on the document glass, place the printed side of the cover sheet on the document glass, overlap the cover sheet so that the left and top edges of the chart are covered, and tap [Read].

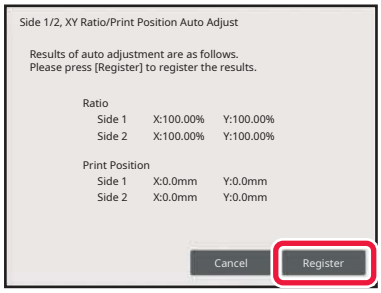
(2) Rotate the chart side 1 180 degrees, place it on the document glass, place the printed side of the cover sheet on the document glass, overlap the cover sheet so that the left and top edges of the chart are covered, and tap [Read].

(3) Place the chart side 2 on the document glass, place the printed side of the cover sheet on the document glass, overlap the cover sheet so that the left and top edges of the chart are covered, and tap [Read].

(4) Rotate the chart side 2 180 degrees, place it on the document glass, place the printed side of the cover sheet on the document glass, overlap the cover sheet so that the left and top edges of the chart are covered, and tap [Read].

(5) To load the next chart, tap [Read Next Chart], and to exit, tap [Read-End].

4



When the adjustment result is displayed, tap [Register].

Tap [Cancel] to return to the Detail Settings screen without registering the settings.

Side 1/2, XY Ratio Settings / Side 1/2, XY Print Position

Side 1/2, XY Ratio Settings

The Side 1/2, XY Ratio Settings are used to eliminate print deviation by changing the Side 1/Side 2 ratio so that the print sizes match.

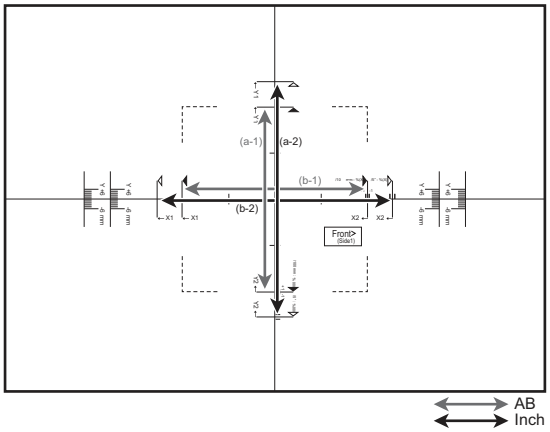
Tap [Change] in the Side 1/2, XY Ratio Settings to display the advanced settings screen of the Side 1/2, XY Ratio Settings.

(1) Print a test pattern

Before starting, print a test pattern from [Test Print] in Side 1/2, XY Ratio Settings. One page of patterns for settings are printed by duplex printing.

For the measurement patterns, refer to “Measurement patterns for Side 1/2, XY Ratio Settings / Side 1/2, XY Print Position”.

(2) Calculate the values from the pattern and enter the values.



[AB sizes]

Measure the length of (a-1) in mm. Divide 10000 by the measured length of (a-1), and enter that value in [Y] for the Side 1.

Measure the length of (b-1) in mm. Divide 10000 by the measured length of (b-1), and enter that value in [X] for the Side 1.

[Inch sizes]

Measure the length of (a-2) in inches. Divide 500 by the measured length of (a-2), and enter that value in [Y] for the Side 1.

Measure the length of (b-2) in inches. Divide 500 by the measured length of (b-2), and enter that value in [X] for the Side 1.

Measurement Line (Measurement Marker)	Length specified by measurement line interval
Assistant Line	50 mm (1.969 inch)
◀ ▶	100 mm
◁ ▷	5 inch

(3) Tap [OK].

(4) Return to step 1 and check the result of adjustment.

If the size has deviated as a result of adjustment, repeat adjustment until the deviation is eliminated.

- If the print position has shifted due to these settings, configure the Side 1/2, XY Print Position Settings.
- The Side 1/2, XY Ratio Settings can only be used when the machine is used as a printer.

Side 1/2, XY Print Position Settings

The Side 1/2, XY Print Position Settings are used to make the centres of the Side 1 and Side 2 print positions match to remove printing misalignment.
Tap the [Change] button in Side 1/2, XY Print Position Settings to display the advanced settings screen of Side 1/2, XY Print Position Settings.

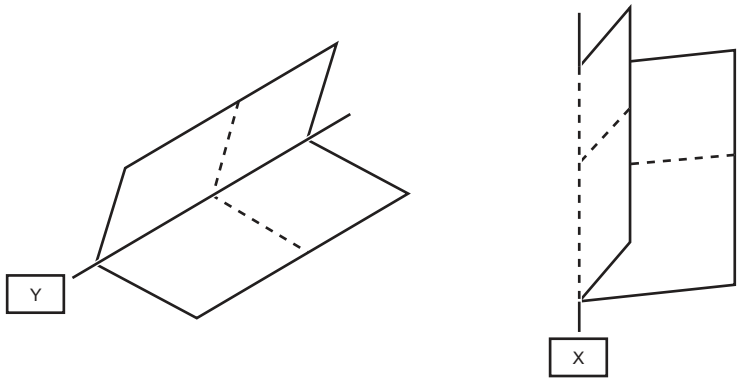
(1) Select the units used in the Side 1/2, XY Print Position Settings

Tap [mm] to select the units used for the settings.

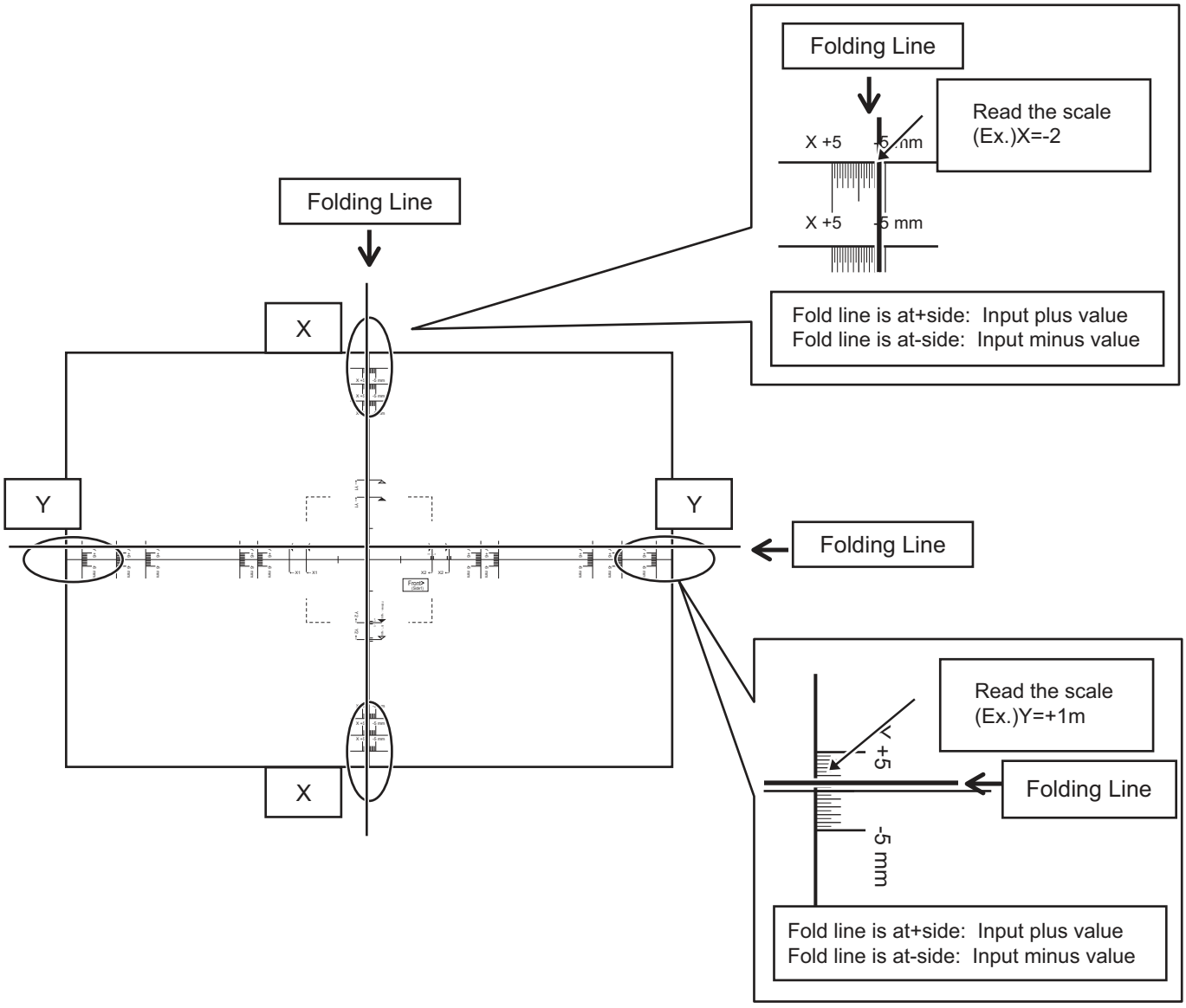
(2) Print a test pattern

Before starting, print a test pattern from [Test Print] in Side 1/2, XY Print Position. One page of patterns for settings are printed by duplex printing.
For information on the measurement patterns, refer to "Measurement patterns for Side 1/2, XY Ratio Settings / Side 1/2, XY Print Position Settings (page 9-122)".

(3) Read the scale from the patterns and enter the values.



Fold the sheet in half with the centre in the horizontal and vertical direction as folding lines respectively and put creases at both ends, then unfold to return.
Measure the crease position of X and Y by scale for Side1 and Side2 respectively and input the values.
If the values of both ends are different, the average value should be input.



(4) Tap [OK].

(5) Return to step 2 and check the result of adjustment.

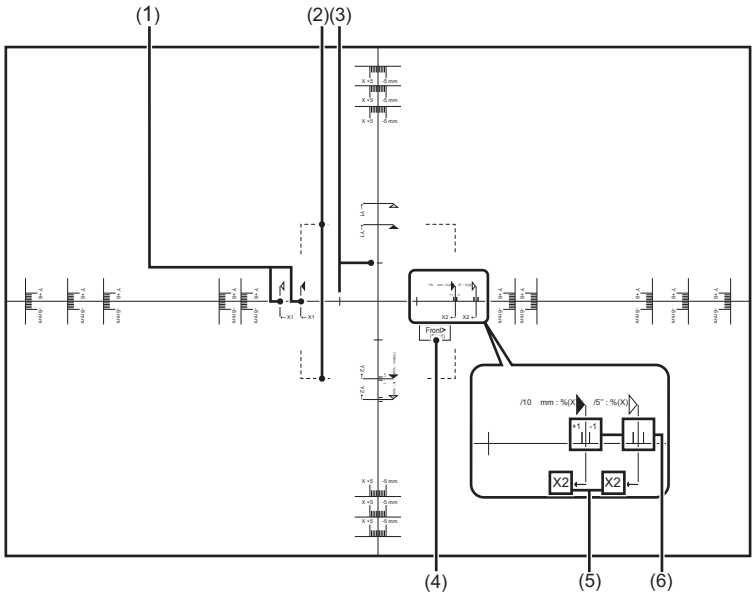
If the size has deviated as a result of adjustment, repeat adjustment until the deviation is eliminated.

- The measurement line content of the measurement pattern varies depending on the paper size. Measure from the measurement line closest to the edge of the paper.
- It may not be possible to guarantee the operation adjustment range in the Y direction of (± 3 mm) depending on the machine settings or paper size.
- When the vertical or horizontal width is 100 mm or less, measure from the assistant line.
- If you need to use this setting together with the Side 1/2, XY Ratio Settings, specify the Side 1/2, XY Ratio Settings first.
- Changes in the environment of the machine, such as humidity and temperature, may cause a deviation of about 1 mm in the Side 1/2, XY Print Position.

Measurement patterns for Side 1/2, XY Ratio Settings / Side 1/2, XY Print Position Settings

To specify Side 1/2, XY Print Position Settings and Side 1/2, XY Ratio Settings, print a pattern for measurement.

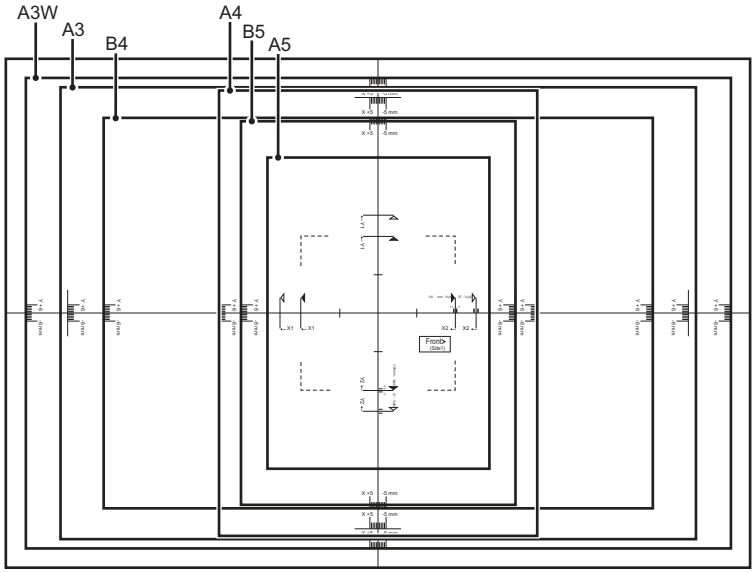
Content of the measurement pattern



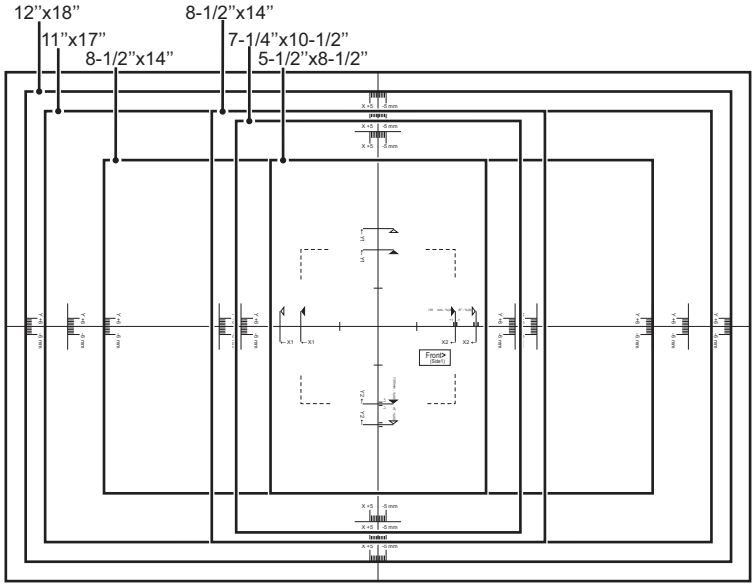
No.	Item	Description
1	Measurement Line	Reference line for measurement. Measurement lines for AB sizes and inch sizes have been created.
2	Dot Line	This line is visible through the Side 1 and Side 2 to let you visually check for misalignment. The line is printed at the same position on the Side 1 and Side 2. If visual inspection reveals that the lines are not aligned, the print positions on the Side 1 and Side 2 are not aligned.
3	Assistant Line	Assistant line located 25 mm from the centre of the paper. When the paper size is 100 mm or less, use this line for measurement.
4	Notes (Side 1/Side 2)	These indicate the Side 1 and Side 2.
5	Notes (X/Y axis)	When entering the settings, these indicate the X and Y axes of the paper.
6	Assistant Line (Magnification)	Indicates a position that is ±1% of the measured distance.

The same measurement pattern content is printed at the same size, regardless of the paper size. The outer perimeter of the measurement pattern is trimmed to match the paper size.

Example: Content trimmed for an AB size



Example: Content trimmed for an inch size



Paper Type Registration

Store a paper type when the desired paper type does not appear as a selection or when you wish to create a new set of paper properties.
Up to 11 paper types can be registered.

List name	Description
Type Name	Register any name. The factory default names are "User Type 1" to "User Type 11".
Fixed Paper Side	Use this setting when paper with a front and reverse side is used. **Factory default settings:** Disable
Disable Duplex	Use this setting when paper loaded cannot be used for 2-sided printing. **Factory default settings:** Disable
Disable Staple	Use this setting when paper used cannot be stapled. **Factory default settings:** Disable
Disable Punch	Use this setting when paper used cannot be punched. **Factory default settings:** Disable
Disable Fold	Use this setting when using paper that cannot be disable fold. **Factory default settings:** Disable

The settings that can be selected vary depending on the peripheral devices installed.

Operation Settings

Condition Settings

Enlarge Display Mode

Displays large characters on the screen.
appears in the system area when Large Character Mode is enabled.
Factory default settings: Disable

Message Time Setting

The duration of time that messages appear in the touch panel (the time until a message is automatically cleared) can be set to any number of seconds from 1 to 12.
Factory default settings: 6 seconds

Language Setting

The language that appears in the touch panel can be changed to any language.
Factory default settings: Varies depending on country and region

When user authentication is enabled and a display language is specified in the favourite operation group, that setting is given priority.

Default Display Settings

Set the screen that appears after auto clear and login.
Easy Copy, Easy Scan, Copy, Print Release, E-mail, Network Folder/FTP, Address Book, Address Book (Easy Scan), Document Filing, Select from the Home Screen, Sharp OSA screen, Exchange (E-Mail), Job Management, and Gmail.
Factory default settings: Home Screen

Display Machine Status Screen as Default

When switching between modes, first set whether to display the "Machine Status Screen".
Factory default settings: Disable

Display IP Address on the Machine Status Screen

This setting specifies whether or not to display the IP address of the machine on the "Machine Status" screen.
Factory default settings: Enable

Display Favourite Menus as Default

You can specify to display the "Favourite" first during mode selection.
Factory default settings: Disable

Display Action Panel as default.

Specify whether or not to display with the action panel on the screen.
Factory default settings: Enable

Icon is displayed when network cable is not connected.

Show an icon when a LAN cable is not connected.
Factory default settings: Enable

Display Confirmation Dialog when job is cancelled.

Set whether to display a notification message when a job is completed.
Factory default settings: Disable

Display Status Notification Message

Show a confirmation dialog box when a job is cancelled.
Factory default settings: Enable

Restrict Total Count display

When this setting is enabled, the total count is hidden when checking the total count from the home screen.
Factory default settings: Disable

Switch the Number of Sets to be Displayed for Job Management

Set whether the remaining number of sets or the final number of sets is shown in the job management.
Factory default settings: Progress

Display the estimated job start time

Specify whether or not to display the estimated start time of the job in the job management.
Factory default settings: Enable

Alignment Order of 10-Key

Set whether the numeric keys are arranged in ascending order with "1" in the upper left corner, or "1" in the lower left corner.
Factory default settings: Ascending order from upper left

Setting Display from Main Unit

Select settings for the path information of the setting destination displayed when setting mode is set on the machine.
Display Current Path
Set whether or not the current setting items are shown in the path information.
Factory default settings: Enable
Enable link of current path
Set whether the link at the top is enabled.
Factory default settings: Enable

MFP Display Pattern Setting

Set the background colour of the touch panel. Each time you change patterns, the touch panel image at the bottom of the screen changes.
Factory default settings: Pattern 2

Key Operation Setting

Auto Clear Setting

The time until Auto Clear activates can be set to any number of seconds from 10 to 240 in increments of 10 seconds. If the machine is not used for the duration of time set here, the auto clear function will clear any settings that have been selected and return the screen to the base screen of copy mode or the job management screen.

Factory default settings: 60 seconds

Cancel Timer

This is used to disable the auto clear function.

Factory default settings: Disable

Key Operation Setting

Time for Accepting Key Entry

This setting determines how long a key in the touch panel must be tapped until the key input is registered. The time can be set from 0 to 2 seconds in increments of 0.5 seconds.

By lengthening the time setting, key input can be prevented when a key is tapped accidentally. Keep in mind, however, that when a longer setting is selected more care is required when tapping keys to ensure that key input is registered.

Factory default settings: 0.0 seconds

Disable Auto Key Repeat

This is used to disable key repeat.

Factory default settings: Disable

Key repeat causes a setting to change continuously not only each time the key is tapped but while a key is tapped.

Time for Accepting Key Entry of Long Touch

Select a time when a long key touch is detected.

Factory default settings: 0.5 seconds

Double Tap Interval Setting

Select an interval when a double tap is detected.

Factory default settings: 0.5 seconds

Disabling of Bypass Printing

This setting is used to disable bypass printing (printing other jobs ahead of a job that has been stopped because the paper required for the job is not available in any of the trays).*

* This does not include cases where the paper ran out during the job.

Factory default settings: Disable

Priority of Print Jobs

Set the priority for each job and start printing from the job with the highest priority.

Factory default settings: All Low

Disabling of Covers/Inserts Mode

Disables the use of the covers and inserts function.

Factory default settings: Disable

Disable Manual Finishing

Disables the use of manual finishing.

Factory default settings: Disable

Disabling Recent Jobs

Prohibit the use of [Recent Jobs].

Factory default settings: Disable

Initial Original Count Setting

Specifies whether or not "Original Count" in Others is enabled for each function.

Copy

- Copy

Image Send

- Scan
- Data Entry

Document Filing

- Scan to Local Drive

Factory default settings: All Invalid

Preview Setting

Default List/Thumbnail Display

- File Retrieve of Main Folder/Quick File Folder:
  Select whether the default display format of the document filing main folder and temporary folder screens is list or thumbnails.
  Factory default settings: List
- File Retrieve of Custom Folder:
  Select whether the default display format of the document filing custom folder screen is list or thumbnails.
  Factory default settings: List
- File Retrieve of Direct Print:
  Select whether the default state of the folder screen for direct print shows the folders as a list or as thumbnails.
  Factory default settings: List

Remote Operation Settings

Configure settings required for remote operation of the machine from a PC connected to the same network.

Remote Software Operation

- Operational Authority:
  This is used when remote software is used to operate the machine remotely.
- View Password Entry Screen:
  When operating the machine by remote control using the remote software, the password entry screen will appear on both the computer and the machine, or on only the computer.

Factory default settings: Operational Authority: Prohibited, View Password Entry Screen: Display in Both PC and MFP

Operation from Specified PC

- Operational Authority:
  This is used to allow remote operation of the machine using the specified PC.
- View Password Entry Screen:
  When operating the machine by remote control using the remote software, the password entry screen will appear on both the computer and the machine, or on only the computer.

Factory default settings: Operational Authority: Prohibited, View Password Entry Screen: Display in Both PC and MFP

Operation by User who Has Password

- Operational Authority:
  This is used to allow a user who has a password to operate the machine remotely. For information on the password, consult your service technician.
- View Password Entry Screen:
  When operating the machine by remote control using the remote software, the password entry screen will appear on both the computer and the machine, or on only the computer.

Factory default settings: Operational Authority: Prohibited, View Password Entry Screen:Display in Both PC and MFP

Data List

Set whether to print the data list with 1-sided print or 2-sided print.
Factory default settings: 1-sided print

Tandem Connection Setting

When two machines are used as network printers using TCP/IP protocol, use this setting to configure the port number and IP address of the machine used as the tandem secondary unit.
Factory default settings: Port Number:50001

Disabling of Primary Unit Mode

To prohibit tandem transmission, enable this setting. (Normally this setting is not necessary.)
Factory default settings: Disable

Disabling of Secondary Unit Mode

To prohibit tandem reception, enable this setting. (Normally this setting is not necessary.)
Factory default settings: Disable

To use the tandem function when user authentication is enabled, the same login name and password must be used on both the primary unit and secondary unit. If the same login name and password are not used, the page count may not be added to the appropriate user count or only the primary unit print.
Use the same port number as long as it does not cause any inconvenience.

Easy Mode Settings

Set the items that can be selected in Easy Copy and other Easy modes.
The items appear will appear in order on the screen starting from the item that is set in No. 1.

Items that can be set in Easy Copy

Paper Select, 2-Sided Copy, Copy Ratio Staple / Punch, Colour Mode, Original, Exposure, N-Up, Card Shot
Job Build, Blank Page Skip, Dual Page Copy
Factory default settings: No.1:Paper Select, No.2:2-Sided Copy, No.3:Copy Ratio, No.4:Staple / Punch, Staple (For models without punch function), No.5:Colour Mode, No.6:Image Orientation, No.7:Exposure, No.8:N-Up

Items that can be set in Easy Scan

Address Book, History, Global Address Search, Local Drive/USB, Original, Resolution, File Format, Blank Page Skip and Card Shot, Job Build, Dual Page Scan, File Name
Factory default settings: No.1:Address Book, No.2:History, No.3:Global Address Search, No.4:Local Drive/USB, No.5:Original, No.6:Resolution, No.7:File Format, No.8:Blank Page Skip

The items that can be set vary depending on the peripheral devices that are installed.

Favourite Key Setting

Set the information that appears when favourite keys are tapped in normal mode.
Click the Copy, Scan, and Data Entry tabs to configure settings for the favourite key screens shown in each of the normal modes.

Favourite Key Number

Sets the favourite key number.
The items appear will appear in order on the screen starting from the item that is set in No. 1.

Key Name

Enter a maximum of 20 characters for the favourite key name.

Function Menu

To set functions such as "Other Functions", select the functions from the pull-down menu.

Job Programs

To set a program, select one of the preset programs from the program list.

Not Display

You can hide a set key in the favourite key screen.

Mode Key Display Setting

Configure settings for the display of mode keys at the top of the screen.

Modes to Display

Select the mode keys that you want to display.

Factory default settings: Easy Copy: Enabled, Copy: Disabled, Easy Scan: Enabled, Image Send: Disabled, Document Filing: Disabled, Sharp OS: Enabled

Display Mode Keys on Home

You can enable display of the mode keys in the home screen as well.

Factory default settings: Enable

Keyboard Settings

Default Keyboard Setting

Configure settings for the keyboard used for entry on the text.

Keyboard Select

Change the key layout and display according to the set language.

Factory default settings: Varies depending on country and region

Set Keyboard Priority

When an external keyboard is connected, set whether the external keyboard or the keyboard shown on the touch panel (soft keyboard) is given priority.

Factory default settings: Soft Keyboard

Soft Keyboard Template Setting

Register a text that you frequently use when entering an address or domain name in advance.

Custom Links

You can display registered web addresses in the display field of the setting menu.
By clicking on a custom link, you can jump to the web site of the registered address.

Device Control

Various devices mounted on the machine can be set.

Condition Settings

Original Size Detector Setting

One of the 8 groups of standard original sizes shown below can be selected for detection by the original size detection function.

Selections	Detectable original sizes	
	Document Glass	Document feeder tray (automatic document feeder)
AB-1	A3, A4, A4R, A5, B4, B5, B5R	A3, A4, A4R, A5, A5R, A6R, B4, B5, B5R, 11"x17", 8-1/2"x14", 8-1/2"x11"
AB-2	A3, A4, A4R, A5, B5, B5R, 216 mm x 330 mm (8-1/2" x 13")	A3, A4, A4R, A5, A5R, A6R, B4, B5, B5R, 11" x 17", 8-1/2" x 11", 216 mm x 330 mm (8-1/2"x13")
AB-3	A4, A4R, A5, B4, 8K, 16K, 16KR	A3, A4, A4R, A5, A5R, A6R, B4, 11" x 17", 8-1/2" x 11", 216 mm x 330 mm (8-1/2" x 13"), 8K, 16K, 16KR
AB-4	216 mm x 340 mm (8-1/2" x 13-2/5"), A3, A4, A4R, A5, B5, B5R	A3, A4, A4R, A5, A5R, A6R, B4, B5, B5R, 11"x17", 8-1/2"x11", 216mm x 340mm (8-1/2" x 13-2/5")
AB-5	216 mm x 343 mm (8-1/2" x 13-1/2"), A3, A4, A4R, A5, B5, B5R	A3, A4, A4R, A5, A5R, A6R, B4, B5, B5R, 11" x 17", 8-1/2" x 11", 216 mm x 343 mm (8-1/2" x 13-1/2")
Inch-1	11" x 17", 8-1/2" x 14", 8-1/2" x 11", 8-1/2" x 11"R, 5-1/2" x 8-1/2"	11"x17", 8-1/2"x14", 8-1/2"x11", 8-1/2"x11"R, 5-1/2"x8-1/2", 5-1/2"x8-1/2"R, A3, A4
Inch-2	11" x 17", 216 mm x 330 mm (8-1/2" x 13"), 8-1/2" x 11", 8-1/2" x 11"R, 5-1/2" x 8-1/2"	11"x17", 216 mm x 330 mm (8-1/2"x13"), 8-1/2"x11", 8-1/2"x11"R, 5-1/2"x8-1/2", 5-1/2"x8-1/2"R, A3, A4
Inch-3	11"x17", 216 mm x 340 mm (8-1/2" x 13-2/5"), 8-1/2"x11", 8-1/2"x11"R, 5-1/2"x8-1/2"	11"x17", 216 mmx340 mm (8-1/2" x 13-2/5), 8-1/2"x11", 8-1/2"x11"R, 5-1/2"x8-1/2", 5-1/2" x 8-1/2"R, A3, A4

Factory default settings: AB-1

Cancel Detection at Document Glass

Original size detection on the document glass can be disabled. When this is done, all originals placed on the document glass are treated as special size originals.

Factory default settings: Disable

Original Feeding Mode

The following original feeding modes can be set to operate by default in copy, image send, and scan to local drive. When a mode is frequently used, this saves you from having to select the mode in another mode each time you need to use it.

- Mixed Size Doc. Same Width
- Mixed Size Doc. Different Width
- Slow Scan Mode
- Blank Page Skip

  If you select Blank Page Skip, select [Skip Blank Page] or [Skip Blank and Back Shadow].

Factory default settings: None

Display Blank Page Skip Confirmation Message

Set whether to display a message when a blank page is detected by the automatic document feeder.

Factory default settings: Enable

Double Feed Detection Setting

If a original overlaps with another original and you try to load it at the same time, the original will be considered misfed and loading will be stopped.

Factory default settings: Enable

Actions When Maximum Number of Sheets that can be Stapled is Reached

Set whether to display a message to select a remedy when the maximum number of staples is reached.

Factory default settings: Stop the Job and Display Confirmation Message

Automatic Saddle Stitch

When the bookbinding function is set, the saddle stitch staple setting is automatically enabled.

Factory default settings: Enable

Saddle Fold/Stitch Position Adjust

Adjust the position of the folds and staples when saddle stitching.

Factory default settings: All 0 mm

Paper Type for Auto Paper Selection

The paper types* that the Auto Paper Selection function will select can be specified. Select one of the following settings:

- Plain Paper 1
- Plain Paper 2
- Plain and Recycle Paper
- Recycled

The Auto Paper Selection function will not select any paper types other than the paper types specified with this setting.

* The paper type set for each paper tray by selecting [System Settings] in "Settings" → [Paper Tray Settings].

Factory default settings: Plain1, Plain2

Plain Paper Compatibility Settings

Set the basis weight of plain paper that is normally used.
Select from Plain1 and Plain2.
The weight of Plain Paper 1 is 60 to 89 g/m^2 (16 to 24 lbs bond). The weight of Plain Paper 2 is 90 to 105 g/m^2 (24 to 28 lbs bond).

Factory default settings: Plain1

Detect Standard in Auto Colour Mode

When the colour mode is set to auto in copy mode, the discrimination point for detecting whether originals are colour or black and white can be set to one of 5 levels. When set to [(Closer B/W)], the originals are easier to recognize as black and white. When set to [Closer colour], the originals are easier to recognize as colour.
Factory default settings: 3 (Normal)

Total Setting for Finish

Select the finish setting. Set whether finishing positions are specified on the specified paper or on the original.
Factory default settings: Specify Finishing Position Based on Paper Selected.

Disabling of Duplex

This is used to disable 2-sided printing, such as when the duplex module malfunctions.
Factory default settings: Disable

Disabling of Offset

Disable offset output.
Factory default settings: Disable

Disabling of Stapler

This setting is used to prohibit the use of staple, such as when the staple of finisher or saddle finisher malfunctions.
Factory default settings: Disable

Disabling of Punch

This setting is used to prohibit the use of punch, such as when the punch module of finisher or saddle finisher malfunctions.

Disabling of Colour Mode

(Normally this setting is not necessary.)
When a colour-related problem has occurred and printing is not possible, the use of colour mode can be temporarily prohibited. Black & white printing will still be allowed.
Factory default settings: Disable

This function is only for use as an emergency measure. Once this setting is enabled, only a service technician can cancel the setting.
Contact your dealer or the nearest authorised service representative as soon as possible and have a service technician cancel the settings and resolve the problem.

Disabling of Document Feeder

Use this setting to prohibit the use of the automatic document feeder, such as when the feeder malfunctions. (When the setting is enabled, scanning is still possible using the document glass.)
Factory default settings: Disable

Disabling of Large Capacity Cassette

This setting is used to prohibit the use of the large capacity tray, such as when it malfunctions.
Factory default settings: Disable

Disabling of Tray Settings

This setting is used to prohibit tray settings (except for the bypass tray).
Factory default settings: Disable

Disabling of Bypass-Tray

Disables use of the bypass tray.
Factory default settings: Disable

Disabling of Inserter

Disables use of the inserter.
Factory default settings: Disable

Disabling of Finisher

This setting is used to prohibit the use of finisher or saddle finisher, such as when it malfunctions.
Factory default settings: Disable

Disabling of Folding Unit

It is used when the use of the paper folding unit is prohibited or when it breaks down.
Factory default settings: Disable

Disabling of Trimming Module

This setting is used to disable the trimming module.
Factory default settings: Disable

Status Indicator Setting

Use Original Detection Light for Document Feeder

Set whether to use the document set lamp on the automatic document feeder.
Factory default settings: Enable

Use Preventive Light to Indicate Original Left Behind

Set whether to use the document removal prevention lamp on the automatic document feeder.
Factory default settings: Enable

Machine Identification Settings

Enter a name or code to identify the machine.

Clock Adjust

Use this to set the date and time in the machine's built-in clock.

Item	Description
Specify Time Zone	If your region is ahead of GMT (Greenwich Mean Time), select [+]. If your region is behind GMT, select [-]. Next, specify the time difference between your region and GMT in hours and minutes. (Example: If your region is Japan, + 9 hours 00 minutes.)
Date&Time Settings	Select and set the year, month, day, hour, and minute.

Daylight Saving Time Setting

Enable daylight saving time.

Item	Description
Daylight Saving Time Setting	Select whether or not the Daylight Saving Time Setting is enabled. If disabled, the following settings will not be possible. **Factory default settings:** In United Kingdom, Europe, and Australia: Enabled, Others: Disabled
Select Setting Type	Specify whether the starting and ending day of daylight saving time are to be set using the day of the week or the date.
Start Time	Set the starting time of daylight saving time. If you selected "Day of the Week" in "Select Setting Type", set the starting week of daylight saving time and then the starting day. If you selected "Date" in "Select Setting Type", set the starting date. Set the hour and minute and the UTC (Coordinated Universal Time) setting.
Completing Time	Set the ending time of daylight saving time in the same way as you set the starting time.
Adjustment Time	Set the time to be adjusted when daylight saving time begins.

Area	Standard time → Daylight saving time	Daylight saving time → Standard time
Europe	Last Sunday in March, 1:00 to 2:00 AM	Last Sunday in October, 1:00 to 0:00 AM
Australia, New Zealand	Last Sunday in October, 2:00 to 3:00 AM	Last Sunday in March 3:00 to 2:00 AM
Other countries or regions	Select the [Daylight Saving Time Setting] checkbox so that a checkmark ☑ appears. The clock setting is configured to normal time plus one hour. When the ☑ is selected, clock returns to normal time.	

Date Format

The format used to print the date on lists and other output can be changed.

Item	Description
Current Setting	The current time appears in the format set in Date Format.
Format	Set the order of display of the year, month, and day (YYYY/MM/DD). **Factory default settings:** DD/MM/YYYY
Separator	Select one of three symbols or a blank space for the separator used in the date. **Factory default settings:** /
Day-Name Position	Select whether the day name appears before or after the date. **Factory default settings:** Varies depending on country and region
Time Display	Select 12-hour format or 24-hour format for the time. • 24-Hour Display: 00:00 to 24:00 • 12-Hour Display: 00:00 AM to 11:59 AM/00:00 PM to 11:59 PM **Factory default settings:** 24 Hour

Enable/Disable Settings

The following settings enables or disables certain functions.
The prohibited setting items in the settings of each function such as copy settings and the items in this prohibited setting are linked.

Authentication Settings

Disable Home Edit Mode when in Device Account Mode
Disable Home Edit Mode when in Device Account Mode.
Factory default settings: Disable
Disabling of Printing by Invalid User
Printing by users whose information is not stored in the machine, such as printing without entering valid user information in the printer driver or printing of a file on an FTP server in Setting mode (Web version), can be prohibited.
Factory default settings: Disable

Copy Settings

Disable Copy in Different Size/Direction
Copying is prohibited when the orientation of the copy paper and the original are different, or when the optimum size copy paper is not loaded.
Factory default settings: Disable

It is valid when "Rotation Copy Setting (page 9-60)" is cancelled.

Disabling of Registration/Deletion of Program
This is used to prohibit the deletion and changing of copy settings stored in job programs.
Factory default settings: Disable
Disabling of Bypass-Tray in Duplex Copy
Disables the use of the bypass tray when making 2-sided copies.
The bypass tray is often used to feed label sheets, transparency film, and other special media for which 2-sided copying is prohibited. If a sheet of one of these special media enters the reversing unit, a misfeed or damage to the unit may result. If special media for which 2-sided copying is prohibited is often used, it is recommended that you enable this setting.
Factory default settings: Disable
Disabling of Auto Paper Selection
Disables the Auto Paper Selection function.
When this setting is enabled, automatic selection of paper that is the same size as the original on the document glass or in the automatic document feeder does not take place.
Factory default settings: Disable
Disabling Registration of Custom Image
Disables storage of a custom image.
Factory default settings: Disable
Disabling sending while copying
Disables the Image Send function during copy.
Factory default settings: Disable

Printer Settings

Prohibit Notice Page Printing
Disables to print a notice page.
Factory default settings: Enable
Prohibit Test Page Printing
Disables to print the test page.
When this setting is enabled, [Status] → [Data List] → [List for User] → [Printer Test Page] in "Settings" cannot be used to print test pages.
Factory default settings: Disable
Exclude Bypass-Tray from Auto Paper Select
When [Auto] is selected for paper type selection, the bypass tray is excluded from the trays that can be selected. This is recommended when special paper is often placed in the bypass tray.
Factory default settings: Disable
Disabling of USB Memory Direct Print
Disables the function for directly printing of a file in a USB memory device.
Factory default settings: Disable
Disabling of Network Folder Direct Print
Disables the direct printing from a network folder.
Factory default settings: Disable
Disabling sending while printing
Disables the Image Send function during printing.
Factory default settings: Disable
Disable Blank Page Print
Disables to print a blank page.
Factory default settings: Disable

Image Send Settings

Disable Switching of Display Order
Disables a change of display sequence (search number order, ascending, descending) in the address book and others.
If set, the display is not sorted even when you tap the tab on the address book screen.
The currently selected display order will be the order that is used after the setting is selected.
Factory default settings: Disable
Disable Scan Function
PC Scan
Specify this to disable remote PC scanning.
Factory default settings: Disable
Disable Storing to External Memory Device
Set this when you want to prohibit data saving to an external memory such as a USB memory.
Factory default settings: Disable
Disable Registering Destination from Operation Panel
Disables address control from the machine.
Configure the setting for each of the following items:
- Group (Direct Entry)
- Group (Address Book)
- Contacts

Select All: Selects all items.
Clear Checked: Clears all selections.
Factory default settings: All Invalid

Settings to Disable Registration

Disable Registering Destination on Web Page

Disables to store the destination from Setting mode (Web version).

Configure the setting for each of the following items:

- Group (Direct Entry)
- Group (Address Book)
- Contacts

Select All: Selects all items.

Clear Checked: Clears all selections.

Factory default settings: All Invalid

Disable Registration/Delection of All Program Items

Disables the use of address book when a program is stored.

Factory default settings: Disable

Disable Destination Registration Using Global Address Search

This disables address control from the global address search.

Configure the setting for the following item:

E-mail

Factory default settings: All Invalid

Disabling of Forwarding via Network

This prohibits inbound routing.

Factory default settings: Disable

Settings to Disable Transmission

These settings are used to disable the following transmission operations.

Disabling Sending History

This disables the use of [Sending History].

Factory default settings: Disable

Disable Selection from Address Book

Disables the selection of destinations from the address book.

Configure the setting for each of the following items:

- E-mail
- FTP
- Network Folder

Select All: Select all items.

Clear Checked: Deselect all items.

Factory default settings: All Invalid

Disable Direct Entry

Disables the direct entry of destination address and others.

Configure the setting for each of the following items:

- E-mail
- Network Folder

Select All: Selects all items.

Clear Checked: Clears all selections.

Factory default settings: All Invalid

Disabling of Find My Address

This prohibits Find My Address.

Factory default settings: Disable

Disabling of OCR

Prohibits the use of the OCR function when scanning.

Factory default settings: Disable

Document Filing Settings

Disable Text/Stamp functions for Reprinting

When a stored file is retrieved and printed, the printing functions are disabled.
This function prevents an inconsistency of the date between the original data and output data and others.

Factory default settings: Disable

Batch Print Settings

Set whether or not the [All Users] key and the [User Unknown] key are prohibited in the user name selection screen when printing all files, whether files are sorted by date in newest or oldest order, and whether file names are sorted in ascending or descending order.

Factory default settings: Disable

The Enable/Disable Settings control the same parameters as the enable/disable settings in other settings. The settings are linked together (changing one setting changes the other).

Operation Settings

Cancel Auto Clear Timer

Disables the Auto Clear mode.

Factory default settings: Disable

Disabling of Job Priority Operation

Disables bypass printing (printing other jobs ahead of a job that has been stopped because the paper required for the job is not in any of the trays*).

* This option is ignored when paper runs out during the job.

Factory default settings: Disable

Disable Auto Key Repeat

Disables the Auto Key Repeat function.

Factory default settings: Disable

Disabling of Covers/Inserts Mode

Disables the use of the covers and inserts function.

Factory default settings: Disable

Disable Manual Finishing

Disables the use of manual finishing.

Factory default settings: Disable

Disabling Recent Jobs

Prohibit the use of [Recent Jobs].

Factory default settings: Disable

Device Control

Disabling of Document Feeder
Use this setting to prohibit the use of the automatic document feeder, such as when the feeder malfunctions. (When the setting is enabled, scanning is still possible using the document glass.)
Factory default settings: Disable

Disabling of Duplex
This is used to disable 2-sided printing, such as when the duplex module malfunctions.
Factory default settings: Disable

Disabling of Large Capacity Cassette
This setting is used to prohibit the use of the large capacity tray, such as when it malfunctions.
Factory default settings: Disable

Disabling of Tray Settings
This setting is used to prohibit tray settings (except for the bypass tray).
Factory default settings: Disable

Disabling of Finisher
This setting is used to prohibit the use of finisher or saddle finisher, such as when it malfunctions.
Factory default settings: Disable

Disabling of Bypass-Tray
Disables use of the bypass tray.
Factory default settings: Disable

Disabling of Inserter
Disables use of the inserter.
Factory default settings: Disable

Disabling of Offset
Disable offset output.
Factory default settings: Disable

Disabling of Stapler
This setting is used to prohibit the use of staple, such as when the staple of finisher or saddle finisher malfunctions.
Factory default settings: Disable

Disabling of Punch
Disabling of Folding Unit.
Factory default settings: Disable

Disabling of Folding Unit
It is used when the use of the paper folding unit is prohibited or when it breaks down.
Factory default settings: Disable

Disabling of Trimming Module
This setting is used to disable the trimming module.
Factory default settings: Disable

Disabling of Colour Mode (When colour-related trouble occurs)
When a colour-related problem has occurred and printing is not possible, the use of colour mode can be temporarily prohibited. Black & white printing will still be allowed.
Factory default settings: Disable

This function is only for use as an emergency measure. Once this setting is enabled, only a service technician can cancel the setting. Contact your dealer or the nearest authorised service representative as soon as possible and have a service technician cancel the settings and resolve the problem.

Disabling of Primary Unit Mode
Disables the primary unit mode for tandem printing.
(Normally this setting is not necessary.)
Factory default settings: Disable

Disabling of Secondary Unit Mode
Disables the secondary unit mode for tandem printing.
(Normally this setting is not necessary.)
Factory default settings: Disable

Security Settings

This setting is used to set the security enhancement functions.
Hidden Pattern Print Setting
Disables the direct entry of background pattern and others.
Factory default settings: Disable

Product Key/Application Number Input

Enter the product key and application number to use the extensions below.
Serial Number
Font Kit for Barcode
Application Integration Module
Application Communication Module
External Account Module
Virus Detection Kit
Enter the product key and application number for the above functions.

Depending on the activation status of the extended function of the machine, the items displayed will change.
For the product key to be entered, contact your dealer.

Sound Settings

Configure machine notification sounds and their volume.

Beep Sound Settings (Common)

Keys Touch Sound

Controls the key touch sound level, or turns the sound off.
Factory default settings: Middle

Beep of Invalid Input

Control the volume of the sound, or turn the sound off at an invalid setting, such as when a number that cannot be specified is entered.
Factory default settings: Middle

Reference Tone

This turns the sound on when changing the copy ratio or exposure, and the setting reaches the standard value (copy ratio 100%, exposure 3). Control the reference tone sound level, or turns the sound off.
Factory default settings: No Sound

Copy Complete Sound

Control the copy completed notification sound level, or turns the sound off.
Factory default settings: No Sound

Scan Complete Sound (Image Send)

Control the scanner scanning completed notification sound level, or turns the sound off.
Factory default settings: Middle

Powering Off Sound

Control the machine power off notification sound level, or turns the sound off.
Factory default settings: Middle

Caution Sound Settings

Set whether to play a notification sound when the machine is in the following status.
Paper Empty, No Original, Jam, Toner Empty (Black), Toner Empty (Colour), Waste Toner Full, Output Tray Full, Stapler Empty, Maximum Number of Sheets that can be Stapled is Reached
Factory default settings: Warning Beep: Medium, Paper Empty: Enable, Invalid except Paper Empty

Network Settings

Quick Settings

Select the minimum required settings for the machine connection to the network.

IPv4 Settings

When using the machine on a TCP/IP (IPv4) network, use this setting to configure the IP address of the machine. The settings are shown below.

DHCP

Use this setting to have the IP address obtained automatically using DHCP (Dynamic Host Configuration Protocol)/BOOTP (Bootstrap Protocol). When this setting is enabled, it is not necessary to manually enter an IP address.

Factory default settings: Enable

If DHCP/BOOTP is used, the IP address assigned to the machine may change automatically. If the IP address changes, printing will not be possible.

IPv4 Address

Enter the IP address of the machine.

Subnet Mask

Enter the IP subnet mask.

Default Gateway

Enter the default gateway address.

Network Name Settings

Device Name

Enter a device name.

Domain Name

Enter the domain name.

Factory default settings: Sharp-Printer

DNS Settings

Primary Server

Enter the IP address of primary DNS server.

Secondary Server

Enter the IP address of secondary DNS server.

Domain Name

Enter the domain name where the selected DNS server exists.

SMTP Settings

Primary Server

Enter the IP address or the host name of the primary SMTP server.

Sender Name

Enter the sender name.

Sender Address

If data transmission has failed, the undelivered e-mail may be returned from the server. Enter an e-mail address (a single address only) to receive such undelivered mails. Usually, enter the e-mail address of system administrator.

Enable SSL/TLS

If ☑ is selected, the SMTP-over-TLS encryption communication can be used by STARTTLS command.
This requires the server to support the STARTTLS command.
To allow SSL/TLS communication, set the "Port Number" to the same port number as the normal SMTP.
Factory default settings: Disable

Authentication Method

Specify the authentication method for SMTP.
Select "OAuth 2.0" when using Microsoft365, Exchange Online, etc.
For information on how to configure the settings when OAuth 2.0 is selected, see "OAuth 2.0 AUTHENTICATION (page 8-34)".
Factory default settings: No Authentication

Provider

This can be set when "OAuth 2.0" is selected as "Authentication Method".
Select a provider.
Factory default settings: Microsoft

Account Name

This can be set when "OAuth 2.0" is selected as "Authentication Method".
Enter an account name.

Token

This can be set when "OAuth 2.0" is selected as "Authentication Method".
Displays the current token status.

Get Token / Delete

The "Get Token" key is displayed if the token has not been obtained, and the "Delete" key is displayed if the token has been obtained.
The "Get Token" key is displayed in the System Settings of the machine and is not displayed on the Web page.

User Name

This setting is available when "SMTP Authentication" is selected as "Authentication Method".
Enter the user name.

Password

This setting is available when "SMTP Authentication" is selected as "Authentication Method".
Enter the password.
To change the password, set [Change Password] to ☑.

Connection Test

Tap the [Execute] button to test the connection to the SMTP server.

LDAP Settings

Name
Enter the address book name.

Default Address Setting
Enters the search defaults to search for a specific area of the LDAP directory information tree.
Example: o = ABC, ou = NY, cn = Everyone
Entries must be separated by semicolons or commas.

LDAP Server
Enter the IP address or host name of the LDAP server.

User Name
Enter the account name for LDAP setting.

Password
Enter the password.

Change Password
To change the password, set ☑.

Authentication Type
Select the authentication server from the drop-down list.
Factory default settings: Anonymous

KDC Server
Enter the IP address or host name of the Kerberos authentication server.

Realm
Enter the Kerberos realm.

Enable SSL/TLS
If ☑ is set, the SSL/TLS encryption communication is enabled.

Connection Test
Tap the [Execute] button to test the connection to the LDAP server.

Network Name Setting

Device Name

Enter a device name.

Domain Name

Enter the domain name.
Factory default settings: Sharp-Printer

Comment

Enter a comment.

Interface Settings

Mainly set items related to TCP/IP.

IPv4 Settings

When using the machine on a TCP/IP (IPv4) network, use this setting to configure the IP address of the machine. The settings are shown below.

DHCP

Use this setting to have the IP address obtained automatically using DHCP (Dynamic Host Configuration Protocol). When this setting is enabled, it is not necessary to manually enter an IP address.

Factory default settings: Enable

If DHCP/BOOTP is used, the IP address assigned to the machine may change automatically. If the IP address changes, printing will not be possible.

IPv4 Address

Enter the IP address of the machine.

Subnet Mask

Enter the IP subnet mask.

Default Gateway

Enter the default gateway address.

IPv6 Settings

When using the machine on a TCP/IP (IPv6) network, use this setting to configure the IP address of the machine.

IPv6

Enable this setting.

Factory default settings: Enable

DHCPv6

Use this setting to have the IP address obtained automatically using DHCP (Dynamic Host Configuration Protocol) v6. When this setting is enabled, it is not necessary to manually enter an IP address.

Factory default settings: Enable

Manual Address / Prefix Length

Enter the IP address and the prefix length (0 to 128) of the machine.

Factory default settings: 0

Default Gateway

Enter the default gateway.

If DHCPv6 is used, the IP address assigned to the machine may change automatically. If the IP address changes, printing will not be possible.

MTU Settings

Set the maximum data size that can be forwarded.

Factory default settings:1500

Ping Command

Checks if the machine can communicate with the PC of the network.

Specify the IP address of the desired PC and tap the [Execute] key. A message indicating a response by the PC or not is displayed.

DNS Settings

IPv4 Settings

Primary Server
Enter the IP address of primary DNS server.

Secondary Server
Enter the IP address of secondary DNS server.

IPv6 Settings

Primary Server
Enter the IP address of primary DNS server.

Secondary Server
Enter the IP address of secondary DNS server.

Domain Name
Enter the domain name where the selected DNS server exists.

DNS Update
Set this option to use the dynamic updating of DNS server.
Factory default settings: Disable

IEEE802.1X Setting

IEEE802.1X can be used to authenticate a user to allow use of the machine.
IEEE802.1X protocol defines port-based authentication for wired networks.
Use IEEE802.1X authentication to allow only authenticated devices to use network, and protect against network abuse by third parties.
Depending on the Web page settings, connection to the machine may not be allowed, or the settings may not allow printing, scanning, or Setting mode (Web version) display. In this case, deselect this setting and change the Setting mode (Web version) settings.

IEEE802.1X Authentication

Set whether to use authentication using IEEE802.1X.
Factory default settings: Disable

EAP Authentication Method

Set the EAP authentication method in IEEE802.1X.
Factory default settings: EAP-TLS

EAP User Name

Enter the EAP user name when authenticating.

Password

Enter the EAP password for authentication.

Server Authentication

Set whether to use server authentication.
Factory default settings: Enable

EAP Timeout

Set the EAP timeout.
Factory default settings: 10 seconds

Number of EAP Retries

Set the number of times to re-access the EAP when communication fails.
Factory default settings: 3 Time(s)

Certificate Status

Shows the status of the certificate required for transmission using IEEE802.1X. To install a certificate, click [Install].

CA Certificate Status

Shows the status of the CA certificate required for transmission using IEEE802.1X. To install a certificate, click [Install].

Services Settings

Make settings for SMTP, Kerberos Authentication Settings, SNTP, mDNS, SNMP, and SMB.

When settings are changed, the changes will take effect after the machine is restarted. For details on restarting this machine, see "TURNING ON THE POWER (page 1-9)".

SMTP

SMTP Settings

Primary Server
Enter the IP address or the host name of the primary SMTP server.

Secondary Server
This setting is available when you select "Authentication Method" other than "OAuth 2.0".
Enter the IP address or the host name of the secondary SMTP server.

Port Number
Enter a port number.
Factory default settings: 25

Timeout
Enter a timeout. This value is used for connection to the SMTP server and for data transmission according to the e-mail system specifications.
Factory default settings: 20 seconds

Sender Name
Enter the sender name.

Sender Address
Enter the sender's address

Enable SSL/TLS
If the SSL is enabled, the SMTP-over-TLS encryption communication can be used by STARTTLS command.
This requires the server to support the STARTTLS command.
To allow SSL/TLS communication, set the "Port Number" to the same port number as the normal SMTP.
Factory default settings: Disable

Authentication Method
Specify the authentication method for SMTP.
Select "OAuth 2.0" when using Microsoft365, Exchange Online, etc.
For information on how to configure the settings when OAuth 2.0 is selected, see "OAuth 2.0 AUTHENTICATION (page 8-34)".
Factory default settings: No Authentication

Provider
This can be set when "OAuth 2.0" is selected as "Authentication Method".
Select a provider.
Factory default settings: Microsoft

Account Name
This can be set when "OAuth 2.0" is selected as "Authentication Method".
Enter an account name.

Token
This can be set when "OAuth 2.0" is selected as "Authentication Method".
Displays the current token status.

Get Token / Delete
The "Get Token" key is displayed if the token has not been obtained, and the "Delete" key is displayed if the token has been obtained.
The "Get Token" key is displayed in the System Settings of the machine and is not displayed on the Web page.

User Name
This setting is available when "SMTP Authentication" is selected as "Authentication Method".
Enter the user name.

Password
This setting is available when "SMTP Authentication" is selected as "Authentication Method".
Enter the password.
To change the password, set [Change Password] to ☑.

POP before SMTP
This setting is available when you select "Authentication Method" other than "OAuth 2.0".
If ☑ is set, you are authenticated to the POP server before using the SMTP communication.
- POP3 Server: Enter the IP address or the host name of the secondary SMTP server.

Factory default settings: Disable
- Port Number: Enter the POP3 port number for POP before SMTP communication. The default setting is port 110.

Factory default settings: 110
- POP Authentication: If ☑ is set, the authentication protocol (including APOP) is used for authentication to the POP3 server.

Factory default settings: Disable
- User Name: Enter the user name for POP before SMTP communication.
- Password: Enter the password required for POP before SMTP communication. To change the password, set [Change Password] to ☑.
- Enable SSL/TLS:If set to ☑, the POP over SSL/TLS communication or the POP over TLS communication by STLS command is enabled. This requires the server to support the POP over SSL/TLS communication or the STLS command. To allow SSL/TLS communication, set the "Port Number" to the POP over SSL communication port number. To allow POP over TLS communication, set the "Port Number" to the same port number as for the normal POP3 communication.

Factory default settings: Disable

Connection Test
Tap the [Execute] button to test the connection to the SMTP server.

Kerberos

Kerberos Authentication Settings

KDC Server
Enter the IP address or host name of the Kerberos authentication server.

Port Number
Enter the port number of the Kerberos authentication server.
Factory default settings: 88

Realm
Enter the Kerberos realm.

SNTP

SNTP Settings

SNTP
Set this option to use the SNTP protocol.
Factory default settings: Disable

SNTP Server
Enter the IP address or host name of the SNTP server.

Port Number
Enter a port number.
Factory default settings:123

Timeout
Enter a timeout.
Factory default settings: 5 seconds

Synchronous Interval
Enter an interval to synchronize to the SNTP server.
Factory default settings: 6 Hour

Synchronize Upon Start
To establish synchronization during machine startup, set to ☑.
Factory default settings: Disable

Synchronize Now
When tapped, the machine is synchronized with the SNTP server time.

mDNS

mDNS Settings

mDNS
Set this option to use the mDNS settings.
Factory default settings: Enable

Service Name
Enter a service name.

Domain Name
Display the domain name.

Highest Priority Service
Select a service you use with the priority.
Factory default settings: LPD

SNMP

SNMP v1 Settings

SNMP v1 Settings
Set this option to use the SNMPv1 settings.
Factory default settings: Enable

Access Method
Set an access method.
Factory default settings: Read-write Access

GET Community
Enter the GET community name to fetch the device information using SNMP.
Factory default settings: public

SET Community
Enter the SET community name required for SNMP setting.
Factory default settings: private

Change SET Community
To change the SET community, set ☑.
Factory default settings: Disable

TRAP Community
Enter the community name to be used for the SNMP TRAP sent from the device.
Factory default settings: public

TRAP Target Address
Enter the IP address of the destination computer for SNMP TRAP communication.

SNMP v3 Settings

SNMP v3 Settings
Set this option to use the SNMPv3 settings.
Factory default settings: Disable

User Name
Enter the user name.

Authentication Key
Enter the authentication key.
Factory default settings: Algorithm:MD5

Privacy Key
Enter the privacy key.
Factory default settings: Algorithm

Context Name
Display the context name.

SMB

SMB Settings (Server)

Set the version of SMB protocol that is used for functions such as public folder/NAS.
Use this setting to connect to a device that cannot automatically change the SMB protocol version, or when there is a problem in the connection with another device due to different versions.
Set the version to SMBv1, SMBv2, or SMBv3.
Factory default settings: All Enabled

Use encrypted communication
When the checkbox is checked, encrypted communication is used when sending files from the connected terminal to the public folder/NAS of the machine.
Factory default settings: Disable

SMB Settings (Client)

Set the version of SMB protocol that is used for functions such as Scan to Network Folder.
Use this setting to connect to a device that cannot automatically change the SMB protocol version, or when there is a problem in the connection with another device due to different versions.
Set the version to SMBv1, SMBv2, or SMBv3.
Factory default settings: All Enabled

Print Port Settings

LPD

LPD Settings

LPD
Set this option to use LPD.
Factory default settings: Enable

Timeout
Enter a timeout.
Factory default settings: 90 seconds

Use Banner
Set this option to use the banner.
Factory default settings: Disable

RAW

Raw Print Settings

Raw Print
Set this option to use RAW printing.
Factory default settings: Enable

Port Number
Enter a port number.
Factory default settings: 9100

Timeout
Enter a timeout.
Factory default settings: 90 seconds

Use Bidirectional
To use bidirectional communication, set to ☑.
Factory default settings: Disable

WSD

WSD Settings

WSD Print
Set this option to use WSD printing.
Factory default settings: Disable

Use Multicast Discovery
Set this option to use multicast discovery.
Factory default settings: Enable

External Print Services Settings

Universal Print Settings

Universal Print

Sets whether the Universal Print service is used.

Factory default settings: Enable

Enabling this setting will automatically enable IPP INFRA on the Client Port in the Port Control.

Status

Displays the current status of the Universal Print service.

Printer Name

Set the print name for use with the machine's Universal Print service.

This setting is available when the machine is not registered for Universal Print service.

Register with Universal Print

This option is available when the Universal Print service is not yet registered.

Registration Code

You will see a code to register for the Universal Print service.

URL for code registration

Clicking on the URL will take you to a separate window where you can enter your code for registration.

Delete from Universal Print

This is used to unregister the machine from the Universal Print service.

LDAP Settings

The following explains the LDAP settings.
When you tap the [Store] key, the LDAP settings are updated with your entries.
The default address book is set to ☑.

Add

To add a global address book, tap the Add key.

Delete

To delete the global address book, select the item and tap the [Delete] key.

Settings

Setting item	Settings
Name	Enter the address book name.
Search Root	Enters the search defaults to search for a specific area of the LDAP directory information tree. Example: o = ABC, ou = NY, cn = Everyone Entries must be separated from each other by semicolons or commas.
LDAP Server	Enter the IP address or host name of the LDAP server.
Server Type	Select the Default or Custom from the service type list. **Factory default settings:** Default
User Identity Attribute	Set the user ID property. **Factory default settings:** uid
Search Attribute	Set the LDAP search property. **Factory default settings:** cn
Obtain E-mail address from	Set the e-mail address search. **Factory default settings:** mail
Public Key Search	Sets the open key search. **Factory default settings:** userCertificate
Pages Limit Group	Set the Storing Page Limit Group Search. **Factory default settings:** pagelimit
Authority Group	Set the Storing Authority Group Search. **Factory default settings:** authority
Favourite Operation Group	Set the Favourite Operation Group Search. **Factory default settings:** favourite
My Folder	Set the My Folder Search. **Factory default settings:** myfolder
Card ID	Sets the card ID search. **Factory default settings:** cardid
Home Directory	Enter the path to your home directory. **Factory default settings:** homeDirectory
User Name	Enter the user name for authentication against your home directory path.
Password	Enter a maximum of 255 numeric digits for the password for home directory path authentication.
Custom Attribute 1-10	Enter each custom property.
Port Number	Enter a port number. **Factory default settings:** 389

Setting item	Settings
Timeout	Enter a timeout. **Factory default settings:** 5 seconds
User Name	Enter the account name for LDAP setting. **Factory default settings:** Anonymous
Password	Enter the password. To change the password, set [Change Password] to ☑.
Authentication Type	Select the authentication server from the drop-down list.
Bind Prefix	Set the Bind prefix. **Factory default settings:** uid
Server Usage	Set the server application. Set the address book and user authentication. **Factory default settings:** All EnabledLPD
Applicable Destination Type	Select the applicable destination type from E-mail Address. **Factory default settings:** E-mail Address
Allow selection on operation panel.	Specify whether or not enable the global address to be selected on the operation panel of the machine. **Factory default settings:** Disable
To Be Used as Default	Specify whether or not to use the selected global address as default. **Factory default settings:** Disable
Authenticate a User in Global Address Search	Select whether or not authenticate a user when a global address is searched for. **Factory default settings:** Disable
Enable SSL/TLS	Encrypted communication by SSL/TLS is performed. **Factory default settings:** Disable
Connection Test	Tap the [Execute] button, and the connection test is executed and its result is displayed.

When settings are changed, the changes will take effect after the machine is restarted. To restart the machine, see "TURNING ON THE POWER (page 1-9)".

Active Directory Settings

This section describes the items to be set in the Active Directory settings of the system settings among the settings to be made when using Active Directory on this machine.

Search Attribute

Set search attributes.

Factory default settings: cn

Linkage with User Control Function

Pages Limit Group

Enter when setting the usage restriction group.

Factory default settings: pagelimit

Authority Group

Enter when setting the permission group.

Factory default settings: authority

Favourite Operation Group

Enter when setting the preferred operation group.

Factory default settings: favourite

My Folder

Enter when setting My Folder.

Factory default settings: myfolder

Device Registration Account

User Name

Enter the user name to use.

Password

Enter the password.

Public Folder / NAS Setting

Set each option to [Prohibited] if the storage is not used.

Factory default settings: Use of Storage:All Allow

When settings are changed, the changes will take effect after the machine is restarted. For details on restarting this machine, see "TURNING ON THE POWER (page 1-9)".

Proxy Setting

Access the network through a proxy server.

Settings

Item	Description
Proxy Setting	Access the network through a proxy server. **Factory default settings:** Disable
Proxy Server Address	Enter the proxy server address.
User Name	Enter a user name to access the proxy server.
Password	Enter a password to allow access to the proxy server.
Port Number	Enter the proxy server port number. **Factory default settings:**8080
Address without Using Proxy	Specify the exception address of the proxy used by the external linkage function or Sharp OSA. [Entry method] 1) Can be set using a host name or an IP address. 2) When using a host name, you can use a wildcard (*) at the beginning of the domain name. (Example: "*example.□□□" (equivalent to "example.□□□", "sub.example.□□□", "subexample.□□□", etc.) 3) When using an IP address, you can use a wildcard (*) at the end of the address. (Example: "10*" (equivalent to 100.nnn.nnn.nnn to 109.nnn.nnn.nnn) If the Sharp OSA application using "HTML Browser 3.5" is set to an exception address, rule (3) cannot be used. 4) You can use a separator (semicolon (;)) to enter multiple addresses. (Example: "99.99.99.99;example.□□□")

Device Web Page Setting

The following explains the access settings to Setting mode (Web version).

HTTP Access Settings

Number of Users who can Log-in at the Same Time

Enter a number of users who can access Setting mode (Web version) simultaneously.

Factory default settings:32

Auto Logout Time

Enter a time to automatically log out when no communication continues with the machine.

Factory default settings: 60 minutes

When settings are changed, the changes will take effect after the machine is restarted. For details on restarting this machine, see "TURNING ON THE POWER (page 1-9)".

View Login User

The user or users who have logged in this machine are displayed.

Current Login User

Shows the currently logged in user and IP address.

Logout All Users

The current login users are logged out.

When settings are changed, the changes will take effect after the machine is restarted. For details on restarting this machine, see "TURNING ON THE POWER (page 1-9)".

Security Settings

When settings are changed, the changes will take effect after the machine is restarted. For details on restarting this machine, see "TURNING ON THE POWER (page 1-9)".

Password Setting

Password Policy Settings

This setting is used when you want to set a more strict password or when users who have not logged in for a specified period of time are to be deleted.

Password Policy Settings

Enables this option when you want to make your existing password settings more strict.

Factory default settings: Disable

Administrator Password

Changes the setting of the administrator password.

Minimum Password Length

Specifies the number of characters for the password to be entered.

Factory default settings: 5

Enable Password Creation Rules

When setting a password, make sure that it contains at least one or more numbers, uppercase and lowercase letters of the alphabet, and symbols.

The characters that can be entered are as follows.

- Numbers: 0 to 9
- Upper case alphabet: A to Z
- Lower case alphabet: a to z
- Symbols: ! @ # $ % ^ & * ( ) “ ‘ + , - . / : ; < = > ? [\ ] _ ` { | } ~ and spaces

If you enable this setting, you will need to enter at least four characters: one each for numbers, uppercase alphabet, lowercase alphabet, and symbols. Even if you set "Minimum Password Length" to 3 or less, you will still need to enter 4 characters.

Factory default settings: Disable

Prohibit Reuse of Current Password

Check if the password you set before the change is the same as the password after the change, and if it is the same, you will not be able to register it. (However, if "Minimum Password Length" is 0, this setting cannot be used.)

Factory default settings: Disable

User Password

Changes the setting of the user password.

Minimum Password Length

Specifies the number of characters for the password to be entered.

Factory default settings: 5

Enable Password Creation Rules

When setting a password, make sure that it contains at least one or more numbers, uppercase and lowercase letters of the alphabet, and symbols.

The characters that can be entered are as follows.

- Numbers: 0 to 9
- Upper case alphabet: A to Z
- Lower case alphabet: a to z
- Symbols: ! @ # $ % ^ & * ( ) “ ‘ + , - . / : ; < = > ? [\ ] _ ` { | } ~ and spaces

If you enable this setting, you will need to enter at least four characters: one each for numbers, uppercase alphabet, lowercase alphabet, and symbols. Even if you set "Minimum Password Length" to 3 or less, you will still need to enter 4 characters.

Factory default settings: Disable

Prohibit Reuse of Current Password

Check if the password you set before the change is the same as the password after the change, and if it is the same, you will not be able to register it. (However, if "Minimum Password Length" is 0, this setting cannot be used.)

Factory default settings: Disable

Delete Users who Have not Logged in for a Specified Period of Time

Deletes users who have not logged in to the machine for the specified period from the machine’s user list.

Counting the days

- If the user logs in before this setting is enabled, the number of days will be counted from the day after the setting is registered.
- If the user logs in after this setting is enabled, the number of days will be counted from the day after the last login.
- If a new user is registered after this setting is enabled, the number of days will be counted from the day after the user's registration date.
- Users imported via storage backup will be counted from the day after import.

Factory default settings: Disable

Delete timing

- Users will be deleted at the time the date changes (0:00) after the specified period has passed.
- If the machine is in energy saving mode or turned off, the user will be deleted when the machine is restored or turned on.
- If the number of days for this setting is shortened, the corresponding user will be deleted after the setting is registered.

Factory default settings: Disable, Period:365

- Users who are set as fixed users are excluded from this setting.
- If you enable this setting and then change the setting to disable it, the days count will be reset.

Prohibit Reuse of Deleted User's Account Name

Prohibits the reregistration of user accounts (login names) once they have been deleted. This setting can be used to prohibit reregistration for a certain period of time or for no period of time.
After enabling the setting, set the period of time to prohibit reregistration. If you select "Undefined", you can prohibit reregistration without setting a period.
If [Case sensitivity of login name is enabled.] is enabled in the authentication settings, it will be judged case sensitive. If it is disabled, it will be judged without distinguishing case.
Example: Deleted login name: ABC, login name to be registered: Abc
If [Case sensitivity of login name is enabled.] is enabled in the authentication settings, the login name Abc can be registered because bc is in lower case. If it is disabled, Abc cannot be registered.
Factory default settings: Disable, Period:365

- The login names of user accounts that have been deleted since the time this setting was enabled are recorded in the list, up to a maximum of 2000. When the number of user accounts exceeds 2000, the login names of the oldest user accounts will be deleted.
- When this setting is enabled and then disabled, the login name record of the deleted user account will be erased.
- The login names of user accounts that are deleted when this setting is disabled will not be recorded.
- The day of deletion is the first day, and the login names of user accounts that have exceeded the set period will be removed from the list.
- The login names of user accounts deleted by [Delete All Users] in the user list will not be recorded in the list and will not be subject to this setting.

Password Change

Restrict Device Web Page Access Via Password

Use this setting to display the login screen and require login in order to access the Web server.

Change Password

The administrator password can be changed.
When you change the password, be sure to remember the new password.
(It is recommended that you periodically change the administrator password.)

- Enter a password consisting of 5 to 255 characters, and tap the [Store] key. Your setting is made valid only when the machine is turned On again.
  The user-level authentication password is required to add, edit or delete the destination. When you log on, enter "users" as the user name. Then, enter the user password that you have registered with this option.
  The administrator-level authentication password is required to select all settings and the same functions as those available with the user-level password. When you log on, enter "admin" as the user name. Then, enter the administrator password that you have registered with this option.
- If you tap the [Store] key without entering a password, the previously set value is assumed. Password protection is enabled by default.

In the factory default state, the user password must be entered.
(For the default administrator password, see Start Guide.)

Condition Settings

Restrict Print Jobs other than the current Print Hold Job

You can select settings to cancel print jobs that are not print hold jobs, or force all print jobs to be held.
When [Restrict Print Jobs other than the current Print Hold Job] is turned ON, the settings below can be selected.

Item	Description
Force Retention	This setting forcibly sets all print jobs as print hold jobs, even jobs for which print hold is not selected.
Disable Job	Prohibit all print jobs other than print hold jobs.

Factory default settings: Force Retention

Automatic Deletion of Suspended Print Jobs

If the job is interrupted due to a paper jam, etc., the job is automatically deleted after the time set in "Time until automatic deletion" has elapsed.
Factory default settings: Disable

Time until Suspended Print Jobs are Automatically Deleted

Set the time after stopping a job to automatically deleting the job.
Factory default settings: 5 minutes

Reject Requests from External Sites

You can reject the request from external sites.
Factory default settings: Enabled

If Firmware Corruption is Detected, Restore It

When the machine starts up, the firmware is inspected, and if any damage is found, it automatically recovers to the state before the damage.
Factory default settings: Disable

Apply Security Policy

The default administrator is displayed at login. Set whether to apply the security policy on this machine.
Factory default settings: Disable

Mandatory Access Control

Set whether to perform forced access control. Once set, access to all files inside the machine will be forcibly controlled.
Factory default settings: Disable

Job Management Jobs Completed List Display Setting

Set to show/hide the completion screen of the job management screen.
Factory default settings: All disable

Job Management Display Setting

Sets the contents to be displayed in the job management. For printing, you can choose to show or hide the file name. For image send, the destination can be shown or hidden.
Factory default settings: All disable

Port Control

For the various major ports used in the system, set the prohibition/permission and port number, and tap the [Store] key.
The ports that can be set are as follows.

Server Port	Factory default settings		Client Port	Factory default settings	
	Port Control	Enable / Disable		Port Control	Enable / Disable
HTTP	80	Enabled	HTTP		Enabled
HTTPS	443	Enabled	HTTPS		Enabled
FTP Print	21	Enabled	FTP		Enabled
Raw Print	9100	Enabled	FTPS		Enabled
LPD	515	Enabled	SMTP		Enabled
IPP	631	Enabled	SMTP-SSL/TLS		Enabled
IPP-SSL/TLS	443	Disabled	POP3		Enabled
Tandem Output Receive	50001	Enabled	POP3-SSL/TLS		Enabled
PC Scan	52000	Enabled	SNMP-TRAP	162	Enabled
Remote Operation Panel	5900	Enabled	Notify Job End		Enabled
SNMPD	161	Enabled	LDAP		Enabled
SMB		Disable	LDAP-SSL/TLS		Enabled
SMTP		Enabled	SMB		Enabled
WSD		Enabled	SNTP		Enabled
Print Release	53000	Enabled	mDNS		Enabled
Sharp OSA (Expansion Platform)			Tandem Output Send		Enabled
• HTTP	10080	Enabled	Data Backup (Send)		Enabled
• HTTPS	1443	Enabled	Print Release		Enabled
			IPP INFRA		Enabled
			syslog	514	Enabled
			syslog-SSL/TLS	6514	Enabled

Filter Setting

You can set the filter by an IP or MAC address to prevent an unauthorised access to the machine via a network.
Set the IP or MAC address filter and tap the [Store] key.
Factory default settings: Disable

IP Address Filter Settings

This option sets an IP address.
You can specify whether to allow or prohibit access to the machine from the IP address you set.
Factory default settings: Enable

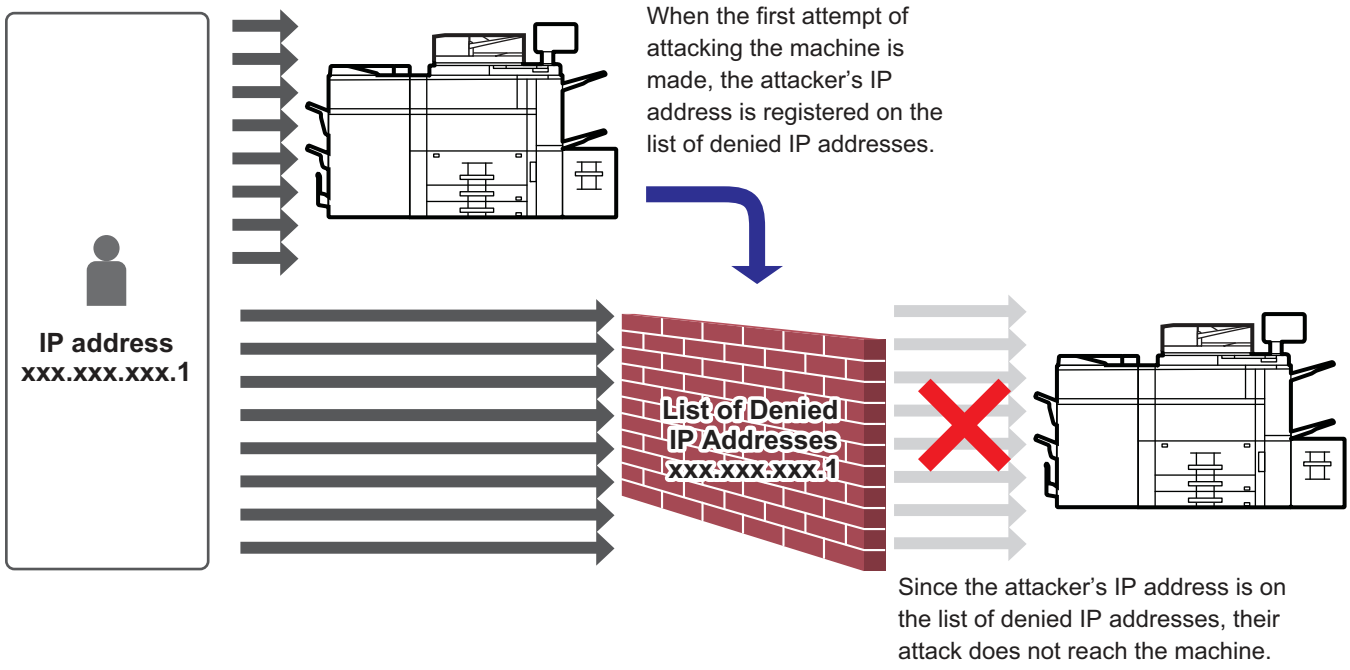
MAC Address Filter Settings

This option sets a MAC address.
It allows access to the machine from the MAC address you set.

Intrusion/Attack Detection

This section explains how to protect the machine by partially blocking communications with an attempt to attack the machine via network.
If the multifunction device receives more than the set number of communications from the same IP address within the set period, communication from that IP address is prohibited.
IP addresses whose communication is prohibited are recorded in the audit log and registered as a reception refusal list. In addition, those IP addresses are notified by e-mail to the addresses in the e-mail alert message list 1/2 and dealer e-mail alert message list.
The removal of the IP address from the rejection list is also recorded in the audit log.
The maximum number of IP addresses that can be registered in the reception rejection list is 100, and when the number reaches 100, external connection requests for multifunction devices will not be accepted.
Factory default settings: Disable

- Even if the power is turned on/off, the intrusion/attack detection settings and reception refusal list are retained. When you execute [Reset the NIC] or [Restore Factory Defaults], the intrusion / attack detection settings and reception rejection list are initialized.
- When you want to send e-mail to the E-mail alert address list or E-mail alert dealer address list, enable [Security Alert] in [Alerts Message].



List of Denied IP Addresses

Item	Description
IP Address	Displays the IP address that is rejected. The default setting is "OFF".
Start Time of Incoming Packet Denials	Displays the date and time when reception refusal started.
Total	Displays the number registered in the reception rejection list. **Factory default settings:** Allow

Virus Scan Setting

This setting is available when the virus detection kit is installed. Specifies the settings for virus detection.

When you open the Virus Scan Setting for the first time, or when you go to the Virus Scan Setting if you have not agreed to the software license agreement when you opened it before, the software license agreement screen will appear. Check the contents, and if you have no problems using the software, select [Agree].

Virus Scan

Specifies whether to use the virus scan function.
Factory default settings: Disable

Virus Scan Settings

Perform Virus Scan on Input-Output Data

When the input/output data of the machine is generated, the corresponding data is scanned for viruses.
Factory default settings: Disable

Perform Virus Scan at Specified Time

Scans for viruses at the specified date and time.
Factory default settings: Disable

Perform Virus Scan Now

Perform this setting when you want to scan for viruses immediately.

Time Schedule

Specifies the schedule for virus scan.

Every Day
When this setting is enabled, a daily virus scan will be performed.
(Start Time)
Sets the time to start scanning.
Factory default settings:12:00

Every Week
When this setting is enabled, a virus scan will be performed every week on the specified day and time.
(Day of the Week)
Sets the day of the week to start scanning.
Factory default settings: Monday
(Start Time)
Sets the time to start scanning.
Factory default settings:12:00

When the machine is not turned on at the date and time specified in the "Time Schedule", the virus scan will start the next time the machine is started.

Every Month
When this setting is enabled, virus scan will be performed on the specified day and time.
(Date)
Sets the date when the scan will start.
For months that have days that do not exist (for example, February and April when 31 is set), run at the end of the month.
Factory default settings:1
(Start Time)
Sets the time to start scanning.
Factory default settings:12:00

When the machine is not turned on at the date and time specified in the "Time Schedule", the following operation is performed.

- Even when the Audit Log is enabled, virus scan failures are not recorded.
- When you set "Every Day", the virus scan will not be performed until the same time the next day.
- When you set "Every Week" or "Every Month", the virus scan is performed after the first start up of the machine after the time when the virus scan was not performed. Even if there are multiple times the opportunity to perform the virus scan during a period of time when the machine is not turned on, the virus scan will only be performed once after the machine is started up.

Virus Scan Target

Select the data to be scanned for viruses.

- System File (Firmware)
- Embedded Application
- NAS Stored Data

Factory default settings: All enabled

Virus Definition File Update Setting

Perform Update Now

Perform this setting when you want to update the virus scan definition files immediately

SSL/TLS Settings

SSL/TLS can be used for data transmission over a network.
SSL is a protocol that enables the encryption of information communicated over a network. Encrypting data makes it possible to transmit and receive sensitive information safely.
Data encryption can be set by the following protocols.

Setting of SSL/TLS

Server Port

• HTTPS: Apply SSL encryption to HTTP communication.
Factory default settings: Enable
• IPP-SSL/TLS: Apply SSL encryption to IPP communication.
Factory default settings: Disable
• Redirect HTTP to HTTPS in Device Web Page Access: When this setting is enabled, all communication that attempts to access the machine by HTTP is redirected to HTTPS.
Factory default settings: Disable

Client Port

• HTTPS:
Apply SSL encryption to HTTP communication.
Factory default settings: Enable
• FTPS:
Apply FTP encryption to HTTP communication.
Factory default settings: Enable
• SMTP-SSL/TLS:
Apply SMTP encryption to HTTP communication.
Factory default settings: Enable
• POP3-SSL/TLS:
Apply SSL/TLS encryption to communication using POP3.
Factory default settings: Enable
• LDAP-SSL/TLS:
Apply SSL/TLS encryption to communication using LDAP.
Factory default settings: Enable
• syslog-SSL/TLS:
Apply SSL/TLS encryption when sending audit logs.
Factory default settings: Enable
• Verify Signature of Server Certificate of the Other Party:
Validate the certificate of the server you are communicating with.
Factory default settings: Disable
• TLS1.2: Use only TLS1.2.
Factory default settings: Enable
• TLS1.3: Use only TLS1.3.
Factory default settings: Enable

Level of Encryption

The encryption strength can be set to one of three levels.
Factory default settings: Low

Device Certificate

Certificate Status
Displays the status of the certificate required for SSL/TLS communication. Click the [Select] key to install the certificate.

Certificate Information
If the device certificate is installed, click the [Show] key to display the certificate information.

Select Device Certificate
Click the [Select] key to display the device certificates that have already been registered. Select from them.

S/MIME Settings

S/MIME Settings

Sets whether or not to use S/MIME for scan to E-mail.
Factory default settings: Disable

Device Certificate

Certificate Status
Shows the status of the certificate required for sending using S/MIME. If you want to install the certificate, click the [Select] key.

Sign Settings

Sign E-mail
Enable "Sign E-mail" to use a signature.
Factory default settings: Always Enable

Signature Algorithm
Set the algorithm for the signature.
Factory default settings: SHA-1

Encryption Settings

Encrypt E-mail
Sets the use of encryption.
Factory default settings: Always Enable

Encrypt
Select the method to be used for encryption.
Factory default settings: AES-128

Disable sending to the addresses which cannot be encrypted.
Prohibit transmission to addresses that cannot be encrypted.
Factory default settings: Enable

Certificate Information
If the device certificate is installed, click the [Show] key to display the certificate information.

Select Device Certificate
Click the [Select] key to display the device certificates that have already been registered. Select from them.

This setting can only be set on web pages.

IPsec Settings

IPsec can be used for data transmission/reception on a network.
When IPsec is used, data can be sent and received safely without the need to configure settings for IP packet encryption in a Web browser or other higher-level application.
When enabling this settings, take the following notes.

- It may take some time to reflect on the machine settings, and you cannot connect to the machine during this time.
- If the Setting mode (Web version) settings are not correctly selected, connection to the machine may not be allowed, or the settings may not allow printing, scanning, or Setting mode (Web version) display. In this case, deselect this setting and change the System Settings (on Web pages).

Condition Settings

IPsec Settings

Sets whether to use IPsec for transmission.
Factory default settings: Disable

IKEv1 Settings

Pre-Shared Key
Enter the Pre-Shared Key to be used for IKEv1.

SA Lifetime (time)
Set the SA lifetime.
Factory default settings: 28800 seconds

SA Lifetime (size)
Set the SA lifetime size.
Factory default settings: 28800 KB

IKE Lifetime
Set the IKE lifetime.
Factory default settings: 30 seconds

IPsec Rules

The registered IPsec rules are displayed.
To add a new rule, click the [Add] key.
To delete a rule, select the rule you want to delete and click the [Delete] key.

IPsec Rule Registration

Rule Name
Enter a name for the IPsec rule.

Priority
Set the priority level.
Factory default settings:1

Select the Rule Name to be the Registration Model
If there is a previously registered rule that is similar to the rule you want to create, you can create the new rule based on the registered rule.

Device Address
Set the type of IP address to be used on the machine and the port number (for IPv6, set the port number / prefix length).

Client Address
Set the destination IP address type and port number (for IPv6, set the port number / prefix length).

Protocol
Set the protocol to be used.
Factory default settings: TCP

Filter Mode
Configure settings for the authentication method used for IPsec.
Factory default settings: IPsec

IPsec Encryption
Configure settings for the authentication method used for IPsec.

ESP
Select to use ESP authentication.
Factory default settings: Enable

Allow Communication not using ESP
Specify whether or not communication that does not use ESP is allowed.
Factory default settings: Enable

AH
Select to use AH authentication.
Factory default settings: Disable

Allow Communication not using AH
Specify whether or not communication that does not use AH is allowed.
Factory default settings: Disable

Document Administration Function

All of the transmitted image data (sent or received by e-mail transfer) can be forwarded to any destination.

List name	Settings
Forwarding Destination Settings (Send Data)	
Forward Send Data	Set a destination to forward the send data. **Factory default settings:** Disable
E-mail/Network Folder/FTP	Select a forwarding type of the send or received image data. When determined, select the destination from the address book. You can enter an e-mail directly. • Format: Select the file format for inbound routing.
Clear Setting	Releases the destination settings.
File Format	Select the file format for inbound routing.

Even if using the scanner function "AUTOMATICALLY ADJUST SKEWED SCAN DATA (Original Skew Adjustment) (page 5-127)", correction results will not be reflected.

Hidden Pattern Print Setting

Select Hidden Pattern Print Setting.
The hidden pattern print function is effective at preventing unauthorised copying as the specified text emerges in the background on output sheets.

Initial Status Settings

Condition Settings

Item	Description
Hidden Pattern Print Setting	A pattern print can be printed with this settings. **Factory default settings:** All Invalid
Print Colour	Select a print colour. **Factory default settings:** Black
Exposure	Select an exposure. **Factory default settings:** Standard
Font Size	Select a font size. **Factory default settings:** 48point
Angle	Select a character angle. **Factory default settings:** 0°
Font Style	Select the standard or italic character settings. **Factory default settings:** Standard
Camouflage Pattern	Set a camouflage pattern. **Factory default settings:** Pattern 1
Print Method	Select a character display pattern. • Character stand out. • The background stands out. **Factory default settings:** Positive

Print Contents Setting

Item	Description
Pre-Set Word	Allows you to select a preset character string. The following character strings can be selected. • DO NOT COPY, Copy Ban, Internal Use Only, Handle With Care, CONFIDENTIAL, Copy Invalid, IMPORTANT, COPY **Factory default settings:** Enable, Copier
Pre-set Text	Select a stored preset character string. This setting is ignored if [Direct Entry] is enabled. • DO NOT COPY, Copy Ban, Internal Use Only, Handle With Care, CONFIDENTIAL, Copy Invalid, IMPORTANT, COPY
Information Printing	Enables simultaneous printing of the following information sets. • Serial number, account job ID, login name/user number, number of copy control, date and time **Factory default settings:** All Invalid
Disable Direct Entry	Set whether to enable direct input of print characters for tint block printing in each mode. **Factory default settings:** Disable

Contrast

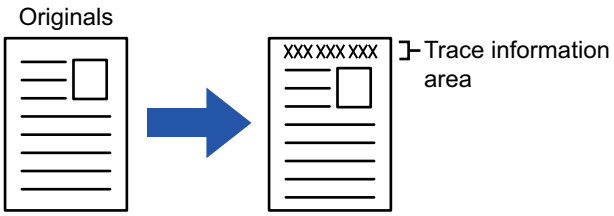
Set a character contrast.
The black, magenta, and cyan can be set in any of 9 levels.
Factory default settings: All 5

Custom Text Registration

Stores the user-created print characters. Up to 30 characters can be stored.

Tracking Information Print

Prints the tracking information at the top or bottom of output pages when copy or print job is executed.
This function forcibly prints the pre-specified traceable information to prevent an unauthorised copy.



Item	Description
Tracking Information Print Setting	Set this option to print the tracking information. **Factory default settings:** Disable
Print Information	The following information can be printed. • Serial number, characters, account job ID, login name/user number, date and time **Factory default settings:** Serial number: Enable, Text: Disable, Account Job ID: Enable, Login Name/User Number: Enable, Date/Time: Enable
Print Colour	Set the print colour. **Factory default settings:** Black
Print Position	Set a print position on each page. **Factory default settings:** Print Upper Side of Paper: Disable, Print Lower Side of Paper: Enable, Print Left Side of Paper: Enable, Print Right Side of Paper: Disable, Position Adjustment:1(Outer)
Font Size	Set the size of the characters to be printed. **Factory default settings:** Middle
Select the Job to Print	Set a job to print the tracking information. **Factory default settings:** All Enabled

- If this function is specified together with another image compositing function, tracking information is printed at the top.
- The information added at printing or the preview image of the account job ID and date/time are displayed as shown below.
  Account job ID: 00000
  Date/time: DD/MM/YYYY hh:mm

Audit Log

Logs are created and saved for various events relating to security functions and settings.
Audit logs are created and saved in English. However, setting values such as filenames which are input from external sources are saved as-is.
Audit logs which have been saved in the internal storage can be exported by an administrator to a PC as TSV files.
You can select either the internal storage or an external server as the destination for saving audit logs.

When the space for saving audit logs internally becomes full, the logs are overwritten starting from the oldest ones.

Administration Settings

"Audit Log" can be carried out as follows.
In "Settings (administrator)", select [System Settings] → [Security Settings] → [Audit Log]
Select "Security Control", "Storage/Send Settings" or "Save/Delete Audit Log".
Factory default settings: Disable

Storage/Send Settings

"Storage/Send Settings" can be carried as follows.
In "Settings (administrator)", select [System Settings] → [Security Settings] → [Audit Log]→ [Storage/Send Settings]
Then make the storage and transmission settings.
Factory default settings: Local Drive Store:Enable, Server Send:Disable, Enable SSL/TLS:Disable, Port Number:514, Port Number (Use SSL/TLS):6514

Save/Delete Audit Log

"Save/Delete Audit Log" can be carried out as follows.
In "Settings (administrator)", select [System Settings] → [Security Settings] → [Audit Log]→ [Save/Delete Audit Log]
Select "Save Audit Log" or "Delete Audit Log".

- "Save Audit Log" can only be carried out from the web page.
- If you have set a high level of security, it will not be displayed if audit logging is disabled or storage storage is disabled.

Audit Log specifications

If the audit log is saved to an external server, the audit log is temporarily saved in the buffer area reserved in the internal storage until the transmission to the external server is successful.

- Audit logs that are successfully sent to the external server are cleared from the buffer area.
- If the transmission to the external server fails, a warning message will be displayed on the operation panel and the screen of the web page, and the transmission will be periodically retransmitted to the external server until the transmission is successful.

The audit events and information stored in the audit log are as shown in the following table.

If the power of this machine is turned off by a method other than the procedure described in the user's manual or due to a power failure, the [End Audit] event may not be recorded. Make sure to turn off the power of this machine according to the correct procedure. We also recommend using an uninterruptible power supply (UPS) in the event of an unforeseen event such as a power outage.

Event name	Date & Time*1	Operation I/F*2	Login Name	Result*3	Additional Information
Audit Start	Yes	N/A	N/A	Yes	Reasons for starting Normal start-up: main power on, panel SW pressed, reboot, timer, network, other Other: security erase
Audit End	Yes	N/A	N/A	Yes	N/A
Job Completion	Yes	Yes	Job owner (SYSTEM)	Yes	Finished job name
I&A Success	Yes	Yes	The string entered as your login name	N/A	IP address of the login source 127.0.0.1 for the operation panel
I&A Failure	Yes	Yes	The string entered as the login name	N/A	IP address of the login source 127.0.0.1 for the operation panel
Add User	Yes	Yes	User who added	Yes	Added login name
Login Terminated	Yes	Yes	The string entered as your login name	N/A	Active termination/ Timeout
Change Password	Yes	Yes	The user who made the change	Yes	Login name of the user whose password has been changed
Change Login Name	Yes	Yes	The user who made the change	Yes	Login name after change
Delete user	Yes	Yes	User who deleted	Yes	Deleted login name (ALL if all users are deleted)
Add Auth Group	Yes	Yes	User who added	Yes	Added authority group name
Change Role	Yes	Yes	The user who made the change	Yes	• Login name of the user whose authority group has been changed • Changed authority group name
Change Auth Group Setting	Yes	Yes	The user who made the change	Yes	Privilege changed settings Group Name
Add Page Limit Group	Yes	Yes	Users with additional functions	Yes	Name of the additional page limit group
Delete Page Limit Group	Yes	Yes	Users whose functions are deleted	Yes	Name of the deleted page limit group
Change Page Limit Group Setting	Yes	Yes	Users who have changed the settings	Yes	Name of the changed page limit group
Change Time Setting	Yes	Yes	The user who made the change	Yes	N/A
Change Setting	Yes	Yes	User who made the change (“ByPolicy” when applying AD policy)	Yes	• Setting items whose setting values have been changed • Set value after change
Firm Recovery	Yes	N/A	N/A	Yes	• Firmware name • Firmware version after recovery
Exec Rejection	Yes	N/A	N/A	Yes	Distinguished name of firmware or embedded OSA app
TLS, IPsec communication failure (Comm Failure) * Communication partner is other than the audit server	Yes	N/A	Users who are communicating	N/A	• IP address of the communication starter • IP address of the communication partner • Communication direction • Reason for failure

Event name	Date & Time*1	Operation I/F*2	Login Name	Result*3	Additional Information
Modify AddrBook	Yes	Yes	User who updated	Yes	• At the time of addition: Internal management ID and destination name of the added entry • When deleting / changing: Internal management ID of deleted / changed entry
Firm Update	Yes	Yes	User who updated	Yes	• Firmware name • Firmware version before update • Firmware version after update
Intrusion/Attack Detected	Yes	N/A	N/A	Yes	• IP addresses that have been blocked • When the maximum number of detections is reached, "reaches limit" is added.
Release Denied Addr	Yes	Yes	Users who have been released	Yes	Released IP address
Invoke EAM App	Yes	N/A	N/A	Yes	Starting Sharp OSA External Accounts Application Additional Information: IP Address and Application Name of Sharp OSA External Account Server
CSRF Trial	Yes	Net	N/A	N/A	Attacking IP address
Enabling Embedded OSA Applications	Yes	Yes (N/A for firmware updates)	Users who have activated the function (default administrator for installation and update via Application Portal, system for firmware update) for installation and update from Application Portal, "system" for firmware update)	Yes	• Application name • Connection details (IP address where the activation operation was performed) (127.0.0.1 for the operation panel))
Send External Dest	Yes	Yes	Users who sent	Yes	Destination e-mail address/IP address/SMB folder path
Web Push Print	Yes	Yes	Users of the function	Yes	IP address from which the file was downloaded
Change Service Setting	Yes	Yes	Users who have changed the settings	Yes	Changed settings and their values
Switch to service mode	Yes	Yes	Service	Yes	N/A
Running in service mode	Yes	Yes	Service	Yes	Changed setting values
Sharp OSA external account user authentication	Yes	Yes	The string entered as your login name	Yes	N/A
Scheduled Virus Scan	Yes	N/A	N/A	Success/ Failure	In case of failure, the reason • Interruption of running scan due to power off Interruption of the scan • Any other reason Interruption of a running scan due to other than the above • Scan failure due to errors other than the above

Event name	Date & Time*1	Operation I/F*2	Login Name	Result*3	Additional Information
On-demand Virus Scan	Yes	Ope/Web	Users who requested the scan to be performed	Success/ Failure	In case of failure, the reason • Interruption of running scan due to power off Interruption of the scan • Any other reason Interruption of a running scan due to other than the above • Scan failure due to errors other than the above
Virus Detection	Yes	N/A	N/A	Always "Success"	One of the following • Firmware • Inbound data • Outbound data • Stored data • OSA app Data identification name (file name, etc., if obtainable. N/A if not possible) Identification name of the virus
Auto Pattern Update	Yes	N/A	N/A	Success/ Failure	In case of failure, the reason • Connection error to the server • Failed to download the pattern file • Incorrect system setting time • Scan failure due to errors other than the above
On-demand Pattern Update	Yes	Ope/Web	Users who requested the implementation of the update	Success/ Failure	In case of failure, the reason • Connection error to the server • Failed to download the pattern file • Incorrect system setting time • Scan failure due to errors other than the above
Change Setting	Yes	Yes	Users who have changed the setting values	Success/ Failure	Setting items and values for Web page (Virus Scan Setting)

* 1 The date and time when the event occurred is displayed in the extended format of ISO 8601.
* 2 Either Ope/Web/sNet is displayed as the operation interface. However, if it is "N / A" in the table, it will be written as "N / A".
* 3 Either Success / Failure will be displayed as the result of the event.

Certificate Management

Device Certificate Management

Import

Import the certificate/private key.

This setting can only be set on web pages.

Export

Export the certificate/private key.

This setting can only be set on web pages.

Certificate Information

Shows the status of the certificate.

Creation of Certificate and Private Key

This setting can only be set on web pages.

Common Name (Required)
Enter the name to be used.

Organization
Enter the name of the organization.

Organizational Unit
Enter the name of the unit within the organization.

City/Locality
Enter the city or locality.

State/Province
Enter the state or province.

Country/Region (Required)
Enter the country code.

Sender Address
Enter the sender's E-mail address.

Certificate Start Date
Enter the start date and time for the certificate.

Certificate Validity Period
Enter the expiration date of the certificate.

Certificate Information
Enter the Certificate Information.

Certificate Signing Request (CSR) Management

Install

Install the certificate.

Certificate Information

Shows the status of the certificate.

Make of Certificate Signing Request(CSR)

Common Name (Required)
Enter the name to be used.

Organization
Enter the name of the organization.

Organizational Unit
Enter the name of the unit within the organization.

City/Locality
Enter the city or locality.

State/Province
Enter the state or province.

Country/Region (Required)
Enter the country code.

Sender Address
Enter the sender's E-mail address.

Certificate Start Date
Enter the start date and time for the certificate.

Certificate Validity Period
Enter the expiration date of the certificate.

Certificate Information
Enter the Certificate Information.

CA Certificate Management

Import

Import the certificate.

Certificate Information

Shows the status of the certificate.

Energy Save

Eco Setting

The machine's power consumption can be reduced by Eco Mode setting. Although each function setting can be changed separately, the machine has the "Custom" and "Eco Mode" to allow simultaneous changing of settings.

Eco Recommendation Function Display

You can display eco-recommended functions such as two-sided printing and N-Up during copying, document filing print, and direct print.
Setting values applied by each mode is as follows.

Energy Save	Custom Mode	Eco Mode
Preheat Mode Setting	1 minutes	1 minutes
Turn off Panel Display during pre-heat mode	On	On
Auto Power Shut-Off Timer	Fix transition time.: 45min. (for Europe) 15min. (Except for Europe)	Fix transition time.: 1min.
As soon as the remote job is finished, enter Auto power shut off mode.	On	On
Sleep Mode Power Level	Low Power	Low Power
Eco Scan Setting	On	On (All Modes Except Copy)

Factory default settings: Disable

Each Energy Save settings in System Settings is not applied when Custom/Eco mode is used.

Display Message When Extending Transition Time to Preheat/Auto Power Shut-Off Mode

Set whether a message is displayed 15 seconds before Preheat Mode or Auto Power Shut-Off Mode is entered.
Factory default settings: Disable

Mode Setting

This function allows you to set the Eco function at once. There are "Custom Mode" and "Eco Mode".

Item	Description
Custom Mode	Allows easy machine operation with reduced power consumption.
Eco Mode	Minimizes the machine's power consumption.

Preheat Mode Setting

The time until the preheating mode works is 1 to 120 minutes in 1-minute units.
Preheat Mode will activate when the set duration of time elapses after printing ends and no further operations are performed. This function reduces your power costs, and at the same time helps conserve natural resources and reduce pollution.
Select the time that best suits the needs of your workplace.
The panel display can be turned Off in the Preheat mode.
Factory default settings: 1 minutes

Preheat mode cannot be disabled.

Turn off Panel Display during pre-heat mode

Set whether the lights on the operation panel turn off in preheat mode.
Factory default settings: Enable

As soon as the remote job is finished, enter Auto power shut off mode.

This function works in Auto Power Shut-Off mode. When the machine completes a print job received from the PC, the machine immediately returns to the Auto Power Shut-Off mode.
Factory default settings: Enable

Fix transition time.

The Auto Power-Off transition time is fixed.
When this setting is enabled, the [Change transition time by time of day.] option is disabled.
Factory default settings: Enable, Auto Power Shut-Off Timer:1 minutes

In Europe, this setting is not available and auto power shut-off is always enabled.

Change transition time by time of day.

This function controls the transition to Auto Power Shut-Off mode optimally for each time period by analyzing the use of the machine based on job logs obtained during a 4-week period.
When this setting is enabled, the [Fix transition time.] option is disabled.
Factory default settings: Disable

- The image transfer control settings are not changed.
- This does not link to the Power On/Off Scheduling. If both of them are enabled, the Power On/Off Scheduling settings precede.
- Pages are counted for each paper size separately.
- When the power supply of the machine was off, there was no job during this time.

Transition to Energy Saving and Auto Power Shut-Off modes

Pattern	Transition time	Average outputs per hour*
Mode1 (Job Start Priority1)	After 1 hour	1000 or more
Mode2 (Job Start Priority2)	After 30 minutes	250 to 999
Mode3 (Energy Save Priority1)	After 5 minutes	60 to 249
Mode4 (Energy Save Priority2)	After the minimum time period	0 to 59

* Factory default setting

Auto

This function controls the power optimally for each time period by analyzing the use of machine based on job logs obtained during a certain time period.

If the machine does not have the 4-week job log information, the machine enters the template2 (Mode3 (Energy Saving Priority1) between 8:00 and 18:00 hours). Then after that, it enters Mode4 (Energy Saving Priority2).

Manual

You can set a pattern for each time band.
The machine already has the 3-pattern template. The Energy Save pattern can be added to the "Original Eco Patterns 1 to 4".

Three-pattern template

Template	Pattern	Description of mode
Template 1	All Day "Energy Save Priority2"	The machine runs in the "Mode4 (Energy Saving Priority2)" all the time.
Template 2	8:00-18:00 "Energy Save Priority1"	The machine runs in "Mode3 (Energy Saving Priority1)" between 8:00 and 18:00, and in "Mode4 (Energy Saving Priority2)" at other times.
Template 3	8:00-18:00 "Job Start Priority1"	The machine runs in "Mode1 (Job Start Priority1)" between 8:00 and 18:00, and in "Mode4 (Energy Saving Priority2)" at other times.

Sleep Mode Power Level

Low Power: The machine switches to the power saving mode, but it takes some time to recover.
Fast Wake Up: Compared with Low Power, the power value rises by a certain degree, but it results in faster recovery.

Factory default settings: Low Power

Eco Scan Setting

This setting keeps the fusing unit off when you perform an operation that does not involve printing, such as sending a scanned document.
Set "Eco Scan Setting" to ☑, and select a mode or screen in which to enable Eco Scan Setting.
The following modes and screens can be set.

- Home Screen
- Copy
- Image Send
- Document Filing
- System Settings
- Sharp OSA

Factory default settings: Enable, Home Screen: Disable, Copy: Disable, Image Send: All Enabled, Document Filing: All Enabled, System Settings: Enable, Sharp OSA: All Enabled

Energy Saving Pattern List

This function analyzes machine usage and controls entry into auto power shut-off mode based on frequency of use. If you want to manage machine power by using an energy saving pattern list, select [Manual] in [System Settings] - [Eco Setting] - [Change transition time by time of day.], and select an Automatic Update Pattern from the pull-down list or one of Original Eco Patterns 1 to 4.
To automatically analyze machine usage and update the pattern as needed, set Automatic Update Pattern.

Edit Pattern

Set the Original Eco Pattern.

Item	Description
Change Pattern Name	To change the pattern name, enter the desired name.
Pattern to Be Modeled	Select the stored pattern that you want to base the new pattern on. To copy the settings of a selected pattern, select [Copy the selected pattern.].
Energy Save Setting	Set time periods for machine modes. Select a mode from 1 to 4, and select a day of the week, start time, and end time.
Day of the Week	Set the day of week on which you want to enable the mode selected in the Energy Save Setting.
Start Time/Completing Time	Set the period of time during which you want to enable the mode selected in the Energy Save Setting.

Specific Date Operation Settings

You can configure a day on which you have high-output printing or want to perform a special operation as the "specific date" and set a specific energy saving pattern only for that specific date.

The specific date operation is performed on the day configured as the specific date regardless of the setting on Auto Power-Off transition time (enabled or disabled).

"Specific Date" tab

A period of up to 7 days can be set for Specific Date. Set the specific date, energy saving pattern to be applied, and the operation that takes place if the specific date falls on a non-work day.

Item	Description
Date	Configure the date on which you want to operate the machine with a specific pattern. Select a day between 1 and 31 in Every Month or from End of Every Month.
Applied Energy Saving Operation	Select an energy saving patten you want to apply. Use the "Pattern" tab (page 9-187) to specify the details of the energy saving pattern.
Operation for Holiday	Configure how the machine operates if the preset specific date falls on a holiday. Use the "Holiday" tab (page 9-187) to specify the day as the holiday.

- If a specific date that is initially specified coincides with the one that is moved because it falls on a holiday, the setting for the former takes precedence.
- If specific dates of the same dates are configured, they are used in ascending order between 1 and 7 (specific date numbers).

"Pattern" tab

This tab is used to configure the details of an energy saving pattern.

Item	Description
Energy Save Operation	Select a specific date pattern you want to specify.
Change Pattern Name	Enter a pattern name when you want to change the name of a specific date pattern.
Pattern to Be Modeled	Select a source pattern when you create a pattern using a stored or preset pattern.
Add new schedule.	Add a schedule.

"Holiday" tab

Specify a holiday. The day you specified as the holiday will not be a specific date.

Item	Description
Holiday List	When you tap this option, the dates and days of the week for the holidays you have set for two years.
Day of Week	Use this option to specify a holiday using a day of the week.
Set Period	Use this to specify a holiday using a date. "Final Registered Time" shows when the holiday that is stored with Set Period was stored.

Power ON/OFF Schedule Setting

The machine operator panel can be turned On or Off at a preset time. Up to three (3) patterns can be set. The "Setting 1", "Setting 2" and "Setting 3" are executed in this sequence if set at the same day of week or at the same clock time.

- The scheduling function does not support the power management settings in the Preheat Mode and Auto Power Shut-Off Mode.
- The preset power-off time is subject to the following restrictions:
  - If the machine is running due to the current job execution or other reasons, the machine is turned off only after the job has finished.
  - The machine cannot receive printer jobs.
  - If the Time Specified Output of Received Data setting is enabled, they are output next time the machine is turned on.
- If the power management setting is also enabled, the Power On/Off Scheduling settings precede.
- If the same time is specified, settings are applied in the order of "Setting 1", "Setting 2", and "Setting 3".
- The power is not turned off in the following cases:
  - "Power Up Auto Clear" is in progress.
  - The preset power on/off time is within one minute from when the setting is accepted.

Toner Save Mode

This mode is used to reduce toner consumption.
Toner consumption can be set for each print job of "Copy", "Printer", and "Prints (Document Filing)".
Toner consumption can be selected from three levels.

- Toner Save1 (Toner Consumption: Much)
- Toner Save2 (Toner Consumption: Middle)
- Toner Save3 (Toner Consumption: Little)

Factory default settings: All Invalid

Items may not be displayed depending on country and region.

System Control

Job Log

View Job Log

Views log of a job executed on the machine.
Select a view item and period, and tap the [Show] key.
Factory default settings: Job Log:All Enabled

Job log Operation

Deletes or stores log of a job executed on the machine.
Set the number of jobs for [The Number of Job Log to Notify by E-mail] and click [Store].
Tap the [Delete] key to delete the job log.
Factory default settings: The Number of Job Log to Notify by E-mail:50000

You can save the job log by selecting the [Job Log] in Setting mode (Web version).

Data Import/Export (CSV Format)

You can import or export data.

Export Settings

Export Settings Type

Select the data to be exported from the address book or registered user information. Once you have selected the data, click the [Execute] key. The data will be exported in CSV format.
Factory default settings: Address Book:Enabled, User Register Information:Disabled

Import Settings

Import settings from file

You can import data that was exported in CSV format into the machine.

Storage Backup

Address book information and user information stored in the machine can be saved to and retrieved from a USB memory device.
To use the machine to manipulate a file, first insert the USB memory device in the machine. If you need to select settings on the Web page, use your computer to manipulate the file.

Export Settings

Exports data.
Factory default settings: All Invalid

Import Settings

Imports data into the machine.

When [Password Policy Settings] is enabled, the following user accounts are not targeted for import.

- User accounts that do not have a minimum password length.
- When [Enable Password Creation Rules] is enabled, user accounts that do not fully match this setting.
- User accounts that have been determined to be reregistration when [Prohibit Reuse of Deleted User's Account Name] is enabled.

Device Cloning

Saves the machine setting information in XML format and copies the information to another machine.
This function saves you the trouble of repeatedly configuring the same settings in multiple machines.
To use the machine to manipulate a file, first insert the USB memory device in the machine. If you need to select settings on the Web page, use your computer to manipulate the file.

Export Settings

Exports data.
Factory default settings: All Invalid

Import Settings

Imports data into the machine.

- For models that can be imported, please contact the store where you purchased the product.
- The following data is not copied when device cloning is performed:
  - List print.
  - Count and device status display items.
  - IP address of the machine, device name, administrator password, sender names for image send, and other information that is specific to the machine.
  - Adjustment values unique to each hardware, such as screen contrast/saddle stitch staple position adjustment

Address Book Forward

Forward the data stored in the address book of the machine to another machine.
To forward the address book contents, enter the IP address of the destination machine and the password of the administrator of that machine, and tap the [Execute] key.

Filing Data Backup

You can back up a file saved with Document Filing, and restore a backed up file to the machine.

Backup of filing data is operated in the setting mode (Web version).

Export Settings

Select the folder you want to back up and click [Execute]. The files are saved to your computer.

Item	Description
Index	The displayed Folder names can be filtered by index.
Display Items	Set the number of files that are displayed.

Import Settings

You can restore a file to the machine that was saved with "Export Settings". Enter a maximum of 200 characters for the path of the saved file in "Import settings from file", and click [Execute].

Reset Settings

Restore Factory Defaults

Restores the current settings (you have selected in Setting mode) to the factory default settings. If you wish to create a record of the current settings before restoring, print the current settings by selecting [Status] in "Settings (administrator)" → [Data List] → [List for Administrator]".

When settings are changed, the changes will take effect after the machine is restarted. To restart the machine, see "TURNING ON THE POWER (page 1-9)".

Reset the NIC

This returns all "Network Settings" to the factory default settings.

Optimization of a Local Drive

Various devices mounted on the machine can be set.
This function optimizes the local drive of the machine by defragmenting data. If a job is in progress, a message will appear and optimization will not begin until the job is finished. During optimization, the following operations are not possible:

- Access to Setting mode (Web version), and reception of print data
- Use of keys on the operation panel
- Turning off the power with the main power switch of the machine.
- Auto Power Shut-Off

When optimization is completed, the machine will automatically restart.

When the document filing function is frequently used and output of files seems somewhat slow, optimizing the hard drive may improve performance.

E-mail Alert and Status

Status Message

Selects the Standard E-mail Status function or Advanced E-mail Status function settings.
The E-mail Status function can periodically transmit the machine status information to the stored address.

Standard

Sets the E-mail status address list 1, E-mail status address list 2, and E-mail status dealer address list separately.

Item	Description
E-mail Address	Enter the destination e-mail address for transmission of machine status information. When you enter multiple addresses, separate them by a semicolon (;) or a comma (,).
Send Now	When tapped, the status message is sent to the destination of the e-mail address list.
Send by Schedule 1	If checked as ☑, an E-mail is sent periodically according to the preset schedule.
Send by Schedule 2	If checked as ☑, an E-mail is sent periodically according to the preset schedule.
Time Schedule	Select a schedule to send E-mails.

Advanced

Status Message by E-mail Request Setup

Item	Description
POP3 Server	Enter the IP address or host name of the POP3 server.
Port Number	Enter the port number of the POP3 server. **Factory default settings:**110
Authentication Method	Specify the authentication method for POP. Select "OAuth 2.0" when using Microsoft365, Exchange Online, etc. For information on how to configure the settings when OAuth 2.0 is selected, see "OAuth 2.0 AUTHENTICATION (page 8-34)". **Factory default settings:** Plain Text Authentication
Provider	This can be set when "OAuth 2.0" is selected as "Authentication Method". Select a provider. **Factory default settings:** Microsoft
Account Name	This can be set when "OAuth 2.0" is selected as "Authentication Method". Enter an account name.
Token	This can be set when "OAuth 2.0" is selected as "Authentication Method". Displays the current token status.
Get Token / Delete	The "Get Token" key is displayed if the token has not been obtained, and the "Delete" key is displayed if the token has been obtained. The "Get Token" key is displayed in the System Settings of the machine and is not displayed on the Web page.
User Name	This setting is available when you select "Authentication Method" other than "OAuth 2.0". Enter the user name. The special user account is required for bi-directional e-mail status transmission.
Password	This setting is available when you select "Authentication Method" other than "OAuth 2.0". Enter the password. To change the password, set [Change Password] to ☑.
Check Interval	Enter the polling interval for the POP3 server. The default setting is five minutes.

Item	Description
Enable SSL/TLS	When SSL/TLS is enabled , encrypted communication is performed as POP over SSL/TLS or POP over TLS by STLS command. Therefore, the server must support POP over SSL/TLS or STLS commands. For POP over SSL / TLS, set the POP over SSL / TLS port number in "Port Number". To allow POP over TLS communication, set the "Port Number" to the same port number as for the normal POP3 communication. **Factory default settings:** Disable
Connection Test	Tap the [Execute] button to test the connection to the POP3 server.

Alerts Message

Selects the E-mail Alert function settings.
The E-mail Alert function can report a trouble of the machine to the administrator or dealer using e-mail.
Sets the E-mail Alert Message List 1, E-mail Alert Message List 2, and Dealer E-mail Alert Message List separately.

E-mail Address

Enter the destination E-mail address for alert message transmission. You can enter multiple addresses by separating them by a semicolon or comma.
Example: aaa@xxxxx.□□□; bbb@xxxxx.□□□
A report will be sent by e-mail in the following situations. You can individually set the status for sending alerts for each address list. When the unit becomes the target of the alert, an email will be sent to the set address.
Jam, Toner Low, Toner Empty, Paper Empty, Service Request, PM Request, Waste Toner Almost Full, Waste Toner Full, Job Log Full, Security Alert
Factory default settings: All enable except security alerts

SMTP Settings

Use SMTP Server in [Network Settings].

Set the SMTP server settings used for e-mail status and E-mail alert to the same settings as SMTP Settings (page 9-146) of network setting.

SMTP Settings

Use this setting when not using "Use SMTP Server in [Network Settings].".

Primary Server
Enter the IP address or the host name of the primary SMTP server.

Secondary Server
This setting is available when you select "Authentication Method" other than "OAuth 2.0".
Enter the IP address or the host name of the secondary SMTP server.

Port Number
Enter a port number.
Factory default settings: 25

Timeout
Enter a timeout. This value is used for connection to the SMTP server and for data transmission according to the e-mail system specifications.
Factory default settings: 20 seconds

Sender Name
Enter the sender name.

Sender Address
Enter the sender's address

Enable SSL/TLS
If ☑ the SSL is enabled, the SMTP-over-TLS encryption communication can be used by STARTTLS command.
This requires the server to support the STARTTLS command.
To allow SSL/TLS communication, set the "Port Number" to the same port number as the normal SMTP.
Factory default settings: Disable

Authentication Method
Specify the authentication method for SMTP.
Select "OAuth 2.0" when using Microsoft365, Exchange Online, etc.
For information on how to configure the settings when OAuth 2.0 is selected, see "OAuth 2.0 AUTHENTICATION (page 8-34)".
Factory default settings: No Authentication

Provider
This can be set when "OAuth 2.0" is selected as "Authentication Method".
Select a provider.
Factory default settings: Microsoft

Account Name
This can be set when "OAuth 2.0" is selected as "Authentication Method".
Enter an account name.

Token
This can be set when "OAuth 2.0" is selected as "Authentication Method".
Displays the current token status.

Get Token / Delete
The "Get Token" key is displayed if the token has not been obtained, and the "Delete" key is displayed if the token has been obtained.
The "Get Token" key is displayed in the System Settings of the machine and is not displayed on the Web page.

User Name
This setting is available when "SMTP Authentication" is selected as "Authentication Method".
Enter the user name.

Password
This setting is available when "SMTP Authentication" is selected as "Authentication Method".
Enter the password.
To change the password, set [Change Password] to ☑.

POP before SMTP
This setting is available when you select "Authentication Method" other than "OAuth 2.0".
If ☑ is set, you are authenticated to the POP server before using the SMTP communication.
- POP3 Server: Enter the IP address or the host name of the secondary SMTP server.

Factory default settings: Disable
- Port Number: Enter the POP3 port number for POP before SMTP communication. The default setting is port 110.

Factory default settings: 110
- POP Authentication: If ☑ is set, the authentication protocol (including APOP) is used for authentication to the POP3 server.

Factory default settings: Disable
- User Name: Enter the user name for POP before SMTP communication.
- Password: Enter the password required for POP before SMTP communication. To change the password, set [Change Password] to ☑.
- Enable SSL/TLS:If set to ☑, the POP over SSL/TLS communication or the POP over TLS communication by STLS command is enabled. This requires the server to support the POP over SSL/TLS communication or the STLS command. To allow SSL/TLS communication, set the "Port Number" to the POP over SSL communication port number. To allow POP over TLS communication, set the "Port Number" to the same port number as for the normal POP3 communication.

Factory default settings: Disable

Connection Test
Tap the [Execute] button to test the connection to the SMTP server.

Enhanced FSS Settings

This function is for connection to Synappx Manage, a cloud service for device management.

- Use of this function requires the use of this cloud service.
- This setting may not be available in all countries and regions.

Enhanced FSS

Sets whether to enable the Enhanced FSS feature.
Switching this function requires a reboot of the machine.
Factory default settings: Disable

URL

Enter the initial connection URL provided by the tenant of the cloud service.
After the connection is completed, if the URL is registered as blank, the previous connection information will be initialised.

Check Now

Checks for requests to retrieve information from the cloud service or to change the control of the machine.

Update of Firmware

This setting is available when a data security kit is installed in the machine and "Advanced Security Settings" are configured.
The firmware of the machine can be updated via LAN without using a USB memory.
See the data security kit manual for details on settings with the data security kit.
For more information on "Advanced Security Settings", contact your dealer or nearest authorised service representative.

Select File

Select the firmware file to be updated.

Display the Firmware Update Status on the Device Web Page

Set whether to display the firmware update status on the web page.

Execute

Tap this key to start updating the selected firmware.

- This setting can be configured on the web page.
- Do not turn off the power while updating the firmware.

Image Quality Adjustment

Registration Adjustment and Fusing Cleaning Mode in [Collective Adjustment], all Common Functions, and removal of a toner cartridge can only be executed in setting mode on the machine.
Colour Profile Settings can only be configured on the Web page.

Collective Adjustment

Various devices mounted on the machine can be set.

Registration Adjustment

If the printed colours shift out of position when you print by Colour printing, you can adjust the print position of each colour to reduce colour shifting.
Tap the [Execute] key.

Fusing Cleaning Mode

Use this function to clean the machine's fusing unit when dots or other dirt appear on the printed side of the paper. When this function is executed, "V" printed paper is output and the fusing unit is cleaned.

If improvement is not noticed after the first time you use the function, try executing the function again.

MC Cleaning Mode

This machine periodically executes automatic cleaning and normally it is not necessary to execute this mode. Only in case, however, that black lines appear on the printed paper, execute this mode.

Do not use this function when no black lines appear. Using this function under the normal condition may cause deterioration of the cleaner.

PTC Cleaning Mode

If black lines or coloured lines appear even after you have cleaned the document glass, automatic document feeder and main charger, execute this mode.

Black Letter/Black Line Width Adjustment

Adjust black text and the width of black lines. After using this function to perform adjustment, perform [System Settings] - [Common Functions] - [Auto Colour Calibration (for Copy)], [Auto Colour Calibration (for Print)].
Factory default settings:0

Dark Streak Reduction

Specify to use the dark streak reduction or not.
The dark streak reduction can be used for Scan Original, Copy, Image Send, and Scan to local drive functions.
If the dark streak reduction is enabled, select any of the following options.

- **Thin Dark Streak Reduction:**
  Use this setting to make thin dark streaks less apparent. (Low level)
- **Normal:**
  Use this setting to make dark streaks less apparent. (Medium level)
- **Thick Dark Streak Reduction:**
  Use this setting to make thick dark streaks less apparent. (High level)

Factory default settings: Disable

Increasing the level of dark streak treatment may result in faint text and poor reproduction of lines.

Display Warning When Streak is Detected

Set this option to display a warning message when dark streaks are detected by the document feeder.
Factory default settings: Disable

Copy Image Quality

Quick Image Quality Adjustment

You can easily perform copy quality adjustment in the default state.
You can change the default setting ([2]) to [1 (Smooth)] or [3 (Sharp)].
Factory default settings:2

Colour Balance (Colour / B/W)

You can adjust the default colour, gradation, and density of colour copies and black & white copies.
The density of each colour is divided into 3 ranges, and you can adjust the level of each.
Factory default settings: All 0

Density Adjustment when [Auto] is selected for Exposure

Configure settings for colour copying and black & white copying when [Auto] is selected for the copy exposure. The exposure can be adjusted separately for copying using the document glass and copying using the auto document feeder.
Factory default settings: Colour:Document Glass, Document Feeder:5 (Normal), B/W:Document Glass, Document Feeder:5 (Normal)

Sharpness

You can make copy images in the default state sharper or softer.
Factory default settings:2

Print Image Quality

Quick Image Quality Adjustment (Colour / B/W)

Perform quick adjustment of print quality.
You can change the default setting ([2]) to [1 (Smooth)] or [3 (Sharp)].
This setting can be set separately for colour mode and monochrome mode.
Factory default settings: All 2

Colour Balance (Colour / B/W)

You can adjust the tone and density of colour in colour printing and black & white printing. You can adjust the default colour, gradation, and density of colour copies and black & white copies.
The density of each colour is divided into 3 ranges, and you can adjust the level of each.
Factory default settings: All 0

Exposure Adjustment

Set the density of colour printing and of black & white printing.
Factory default settings: 3 (Normal)

Colour Line Width Adjustment

When colour lines do not print correctly in special applications such as CAD, you can make lines thicker.
Factory default settings:5

Scan Image Quality

RGB Adjust

Set the colour tone (RGB) for scanning.
Factory default settings: All 0

Sharpness

Use this setting to obtain a sharp image when scanning an original.
Factory default settings: 3 (Normal)

Contrast

You can adjust the contrast of scanned images.
Factory default settings:3 (Normal)

Colour Profile Settings

Set colour profiles used for printing.

CMYK Simulation Profile

Current Profile Name

This shows the currently set profile name.

Save to PC

Save the current colour profile on the computer.

Profile Update

Select the updated colour profile and click the [Store] key.

CMYK Output Profile

Current Profile Name

This shows the currently set profile name.

Save to PC

Save the current colour profile on the computer.

Profile Update

Select the updated colour profile and click the [Store] key.

RGB Input Profile

Current Profile Name

This shows the currently set profile name.

Save to PC

Save the current colour profile on the computer.

Profile Update

Select the updated colour profile and click the [Store] key.

RGB Output Profile

Current Profile Name

This shows the currently set profile name.

Save to PC

Save the current colour profile on the computer.

Profile Update

Select the updated colour profile and click the [Store] key.

Common Functions

Auto Colour Calibration (for Copy)/Auto Colour Calibration (for Print)

Performs automatic colour correction when the colour is off.
For copying, adjust with [Auto Colour Calibration (for Copy)]. For printing, adjust with [Auto Colour Calibration (for Print)].
The machine prints a test patch, the test patch is scanned, and the colour is automatically corrected.
After the [Execute] key is tapped and a test patch is printed, a message appears prompting you to begin automatic calibration.
Follow the instructions in the message to perform colour adjustment.

- If the colour is still off after performing Auto Colour Calibration, repeating Auto Colour Calibration once again may improve the colour.
- Before executing Auto Colour Calibration, check to see if the registration adjustment is correct.
  If the registration adjustment is not correct, perform "Registration Adjustment."

Density Smoothing Adjustment

If uneven density occurs in a copy and others, use this function to smooth the density.
The uneven density is automatically corrected by scanning a test patch that you print.
After the [Execute] key is tapped and a test patch is printed, a message appears prompting you to begin automatic calibration.
Follow the instructions in the message to perform density smoothing.
If there are no problems after adjustment, perform "Auto Colour Calibration (for Copy)" and "Auto Colour Calibration (for Print)".
To return the adjusted values to their factory default state, tap [Return Density Smoothing Adjustment Value to Defaults].
If you tapped [Return to the Defaults], perform adjustment of the density that you want to readjust (medium density in the default mode).
Factory default settings: Middle

If the intensity deviation correction does not resolve the intensity deviations, repeat the correction. This may suppress the deviations. To repeat the correction, start over the procedure from the first step, or tap the [Back] key after going through the correction procedure.

Initial Installation Settings

This is a group of settings that are required when you initially install the machine. The initial installation setting items are the same as the regular setting items that have the same name. For information on a setting item, see the explanation of the regular item.

Item	Description
Condition Settings	
Name	System Settings - Common Settings - Machine Identification Settings (page 9-135)
Machine Code	
Machine Location	
Memo	
Clock Adjust	System Settings - Common Settings - Clock Adjust (page 9-136)
Daylight Saving Time Setting	
Preheat Mode Setting	System Settings - Energy Save - Eco Setting (page 9-183)
Auto Power Shut-Off	
Display Message When Extending Transition Time to Preheat/Auto Power Shut-Off Mode	
Sleep Mode Power Level	
Network Quick Settings	System Settings - Network Settings - Quick Settings (page 9-145)
Tray Settings	System Settings - Common Settings - Paper Settings- Paper Tray Settings (page 9-108)
Product Key	System Settings - Common Settings - Product Key/Application Number Input (page 9-143)

TROUBLESHOOTING

Q&A

GENERAL PROBLEMS 10-2
CHECK LIST 10-2
COPYING PROBLEMS 10-20
CHECK LIST 10-20
PRINTING PROBLEMS 10-25
CHECK LIST 10-25
IMAGE SEND PROBLEMS 10-35
CHECK LIST 10-35
DOCUMENT FILING PROBLEMS 10-42
CHECK LIST 10-42

REMOVING MISFEEDS

REMOVING MISFEEDS 10-46

Q&A

GENERAL PROBLEMS

Have functions been disabled by the administrator?
Some functions may have been disabled in the setting mode. When user authentication is enabled, the functions that you can use may be restricted in your user settings. Check with your administrator.

CHECK LIST

Problem	Check	Page
I CAN'T USE A PARTICULAR FUNCTION OR PERIPHERAL DEVICE	Have functions been disabled by the administrator?	10-5
I DON'T KNOW HOW TO CHECK THE TOTAL NUMBER OF PAGES USED	Hold down the [Home Screen] key.	10-6
	You can check in the status of setting mode.	10-6
THE OPERATION PANEL CANNOT BE USED	Is the main power indicator lit?	10-6
	Did you just power on the machine?	10-6
	Is the main power indicator blinking?	10-6
	Is a cover open or a device separated from the machine?	10-6
	Did login fail three times in a row?	10-6
	Does a message appear indicating that Auto Login failed?	10-6
	Does the message "Call for service. Code:xx-xx*." appear in the touch panel?	10-6
PRINTING IS NOT POSSIBLE OR STOPS DURING A JOB	Is a tray out of paper?	10-7
	Is the machine out of toner?	10-7
	Has a paper misfeed occurred?	10-7
	Is the output tray full?	10-7
	Is the toner collection container full?	10-7
	Are restrictions placed on the trays that can be used in each mode (copy, print, image send, and document filing)?	10-7
I DON'T KNOW HOW TO PROHIBIT COLOUR PRINTING	You can prohibit colour printing in User Control.	10-7
	For copy mode, you can set copying to black & white priority. For printing mode, you can set printing to black & white priority in the printer driver settings.	10-7
THE ORIGINAL SIZE IS NOT AUTOMATICALLY SELECTED OR THE WRONG SIZE IS SELECTED	Is the original curled or folded?	10-7
	Did you place an original smaller than A5 (5-1/2" x 8-1/2" for Inch settings) size on the document glass?	10-8
	Did you place an original smaller than A6R (5-1/2" x 8-1/2" for Inch setting) size in the document feeder?	10-8
	Is an original of the A5 (5-1/2" x 8-1/2" for Inch setting) size set to landscape (A5R (5-1/2" x 8-1/2"R)) on the document glass?	10-8
	Is an original of the A6 size set to portrait (A6 size) in the document feeder?	10-8
	Is the document feeder sensor dirty?	10-8
THE DISPLAYED BYPASS TRAY PAPER SIZE IS NOT CORRECT	Do the bypass tray guides match the width of the loaded paper?	10-8

Problem	Check	Page
THE ORIGINAL MISFEEDS (AUTOMATIC DOCUMENT FEEDER)	Is too much paper loaded into the document feeder tray?	10-8
	Is the original a long original?	10-8
	Is the original on thin paper?	10-8
	Is the original on heavy paper?	10-8
	Is the feed roller dirty?	10-8
MULTIPLE ORIGINALS ARE FED AT THE SAME TIME AND CANNOT BE LOADED CORRECTLY (AUTOMATIC DOCUMENT FEEDER)	Are your originals warped or folded? Are you using a pasted originals?	10-9
THE EJECTED ORIGNALS ARE NOT ALIGNED NEATLY (AUTOMATIC DOCUMENT FEEDER)	Is the original set correctly? Depending on the condition of the original, the type of paper, the temperature at the time of use, and the humidity environment, the ejected originals may not be aligned neatly.	10-9
THE PAPER MISFEEDS	Is a torn piece of paper remaining in the machine?	10-9
	Is too much paper loaded in the tray?	10-9
	Are multiple sheets feeding at once?	10-9
	Are you using paper that is not within the specifications?	10-10
	Are the bypass tray guides adjusted to the width of the paper?	10-10
	Is the bypass tray extension guide pulled out?	10-10
	Is the bypass feed roller dirty?	10-10
	Is A5/A6 (5-1/2" x 8-1/2") size paper loaded?	10-10
	Is the paper size specified?	10-10
	Did you add paper to the tray?	10-10
	Are you using punched paper?	10-10
	Are you using label sheets that cannot be used?	10-10
	Remove the paper, turn it over, and reload it. Using a different paper type may solve the problem.	10-10
	Did you load an envelope?	10-10
PAPER DOES NOT FEED FROM THE PAPER TRAY	Is the paper loaded correctly into the paper tray?	10-10
	Has the tray been prohibited in some modes (copy, print, image send, document filing)?	10-11
I DON'T KNOW HOW TO CHANGE THE PAPER SIZE	Set the paper size used in each tray in the tray settings.	10-11
THE OUTPUT IS NOTICEABLY CURLED AND UNEVEN	Remove the paper, turn it over, and reload it. Using a different paper type may solve the problem.	10-11
THE IMAGE IS SKEWED ON THE PAPER	Is too much paper loaded into the bypass tray?	10-11
	Are the bypass tray guides adjusted to the width of the paper?	10-11
	Are the original guides adjusted to the width of the paper?	10-11
	Is the control plate auxiliary block attached to the tray? (When using SRA3)	10-11
	The original is scanned skewed.	10-11
LINES APPEAR IN THE IMAGE	Are the scanning areas of the document glass or automatic document feeder dirty?	10-12
	Is the bypass feed roller dirty?	10-12
	Did you clean the laser unit?	10-12
	Did you execute Dark Streak Reduction of system setting?	10-12
SMUDGES APPEAR ON PRINTED OUTPUT	Are you using paper that is not within the specifications?	10-12
	Are you printing on pre-punched paper?	10-12
	Does a message appear indicating the need for maintenance?	10-12
	Remove the paper, turn it over, and reload it. Using a different paper type may solve the problem.	10-12

Problem	Check	Page
WHEN PRINTING ON THICK PAPER, THE PRINT RESULT IS DIRTY FROM THE 2ND PAGE ON	Has the paper type been set correctly?	10-13
I DON'T KNOW HOW TO CHANGE THE OUTPUT TRAY	Did you change the output tray?	10-13
PART OF THE IMAGE IS CUT OFF	Has the correct paper size been set?	10-13
	Was the original placed in the correct position?	10-13
PRINTING TAKES PLACE ON THE WRONG SIDE OF THE PAPER	Is the paper loaded with the print side facing in the correct direction?	10-14
A COVER OR INSERT IS NOT PRINTED ON THE SPECIFIED PAPER	Has the paper type been set correctly?	10-14
THE CONNECTED USB DEVICE CANNOT BE USED	Is the USB device compatible with the machine?	10-14
	Is the connected USB device recognized correctly?	10-14
	Is the USB memory formatted as FAT32 or NTFS?	10-14
	Are you using a USB memory device with a capacity of more than 32 GB?	10-14
THE FINISHER/SADDLE FINISHER DOES NOT OPERATE	Does a message appear indicating that you need to remove paper from the stapler compiler?	10-15
	Have functions been disabled by the administrator?	10-15
STAPLING DOES NOT TAKE PLACE (INCLUDING SADDLE STITCH)	Does a message appear instructing you to check the staple unit?	10-15
	Does a message appear instructing you to add staples?	10-15
	Is a different width of paper mixed in?	10-15
	Are there more sheets than can be stapled at once?	10-15
	Is a paper size that cannot be stapled included in the print job?	10-15
	Is the paper type setting of the tray selected in the printer driver set to a paper type that cannot be stapled?	10-15
PUNCHING DOES NOT TAKE PLACE	Does a message appear instructing you to check the punch module?	10-15
	Is a different size of paper mixed in?	10-16
	Is a paper size that cannot be punched included in the print job?	10-16
	Is the tray selected in the printer driver set to a paper type that cannot be punched?	10-16
THE STAPLING POSITION OR PUNCH POSITION IS NOT CORRECT	Is the stapling position setting correctly?	10-16
	Are the punching positions setting correctly?	10-16
FOLDING DOES NOT TAKE PLACE	Is it a paper size that can be folded?	10-16
	Did the administrator enable the [Disabling of Duplex] setting?	10-16
	Are you using a paper type that has a specific front and reverse side?	10-16
THE FOLD POSITION IS NOT CORRECT	Is the original placed face up or face down correctly?	10-17
PREVIEW IMAGES OR THUMBNAIL IMAGES DO NOT APPEAR	Are there a number of jobs waiting to be executed?	10-17
THE TOUCH PANEL DISPLAY IS DIFFICULT TO VIEW	Is the brightness properly adjusted?	10-17
YOU WERE LOGGED OUT WITHOUT LOGGING OUT YOURSELF	Did Auto Clear activate?	10-17
I DON'T KNOW WHERE THE IP ADDRESS SETTING IS	The IP address is set in the Network Settings of Setting mode.	10-18
I DON'T KNOW HOW TO CHANGE THE BACKGROUND COLOUR OF THE HOME SCREEN	You can change the background colour in "MFP Display Pattern Setting".	10-18

Problem	Check	Page
I DON'T KNOW HOW TO ADD A SHORTCUT TO OR DELETE A SHORTCUT FROM THE HOME SCREEN	You can change a shortcut in "Edit Home".	10-18
I DON'T KNOW HOW TO RESTORE THE LARGE TEXT SETTING TO ITS ORGINAL STATE	Is large text mode enabled in the home screen?	10-18
I DON'T KNOW HOW TO ADJUST THE TIME THE MACHINE ENTERS ENERGY SAVE MODE	Set the time the machine enters energy save mode in the Energy Save settings of setting mode.	10-19
I FORGOT THE ADMINISTRATOR PASSWORD	Was the administrator password changed from the factory default setting?	10-19
I DON'T KNOW WHOM TO CONTACT FOR MAINTENANCE AND SERVICE	Please check the customer support information.	10-19

I CAN'T USE A PARTICULAR FUNCTION OR PERIPHERAL DEVICE

Check	Solution
Have functions been disabled by the administrator?	■ Check with your administrator. Some functions may have been disabled in the setting mode. When user authentication is enabled, the functions that you can use may be restricted in your user settings.

I DON'T KNOW HOW TO CHECK THE TOTAL NUMBER OF PAGES USED

Check	Solution
Hold down the [Home Screen] key.	■ When you hold down the [Home Screen] key, a message showing the total page usage and toner level will appear.
You can check in the status of setting mode.	■ [Total Count] appears in the [Status] of setting mode. You can check the total pages used from this item.

THE OPERATION PANEL CANNOT BE USED

Check	Solution
Is the main power indicator lit?	■ If the main power indicator is not lit up, turn the machine's power on. Make sure that the power plug is firmly inserted in the power outlet, switch the main power switch to the " | " position.
Did you just power on the machine?	■ After the [Power] button is turned on, the machine requires some time to complete warmup operation. During warmup operation, functions can be selected, but a job cannot be run.
Is the main power indicator blinking?	■ Auto Power Shut-Off mode has activated. To return the machine to normal operation, press the [Power] button. For more information, see ECO (page 8-2).
Is a cover open or a device separated from the machine?	■ Read the message and take appropriate actions. A warning message will appear when a cover is open or a device is separated from the machine.
Did login fail three times in a row?	■ After operation unlocks, log in using the correct user information. When [A Warning when Login Fails] is enabled in the setting mode and login fails 3 times in a row, a warning will be displayed and user authentication operation will lock for 5 minutes. (If you do not know your user information, contact your administrator.) ⇒ "Settings (administrator)" → [System Settings] → [Authentication Settings] → [Default Settings] → [A Warning when Login Fails]
Does a message appear indicating that Auto Login failed?	■ Check with your administrator. Auto Login failed due to network or other problems. If you are the administrator, tap the [Administrator Password] key, log in as an administrator, and temporarily change the auto login settings in the setting mode. (Restore the changed settings to their original state after the problems have been solved.)
Does the message "Call for service. Code:xx-xx*." appear in the touch panel? ***Letters and numbers appear in xx-xx.**	■ Turn on the machine power again. ■ Make sure that the background colour of the job management display at the upper right corner of the touch panel is grey, and press the [Power] button and then turn the main power switch to the " ⏻ " position. Waiting at least 10 seconds and then turn the main power switch to the " | " position. ■ If the message still appears after switching the [Power] button and the main power switch off and on several times, it is likely that a failure has occurred that requires service. In this event, stop using the machine, unplug the power plug, and contact your dealer or nearest authorised service representative. (When contacting your dealer or nearest authorised service representative, inform them of the displayed error code.)

PRINTING IS NOT POSSIBLE OR STOPS DURING A JOB

Check	Solution
Is a tray out of paper?	■ Add paper as instructed by the message in the touch panel.
Is the machine out of toner?	■ Replace the toner cartridge.REPLACEMENT OF TONER CARTRIDGE (page 1-84)
Has a paper misfeed occurred?	■ Remove the misfeed as instructed by the message in the touch panel.
Is the output tray full?	■ Remove the output from the tray and resume printing. When the output tray becomes full, a detector activates and stops printing.
Is the toner collection container full?	■ Replace the toner collection container as instructed by the message in the touch panel.
Are restrictions placed on the trays that can be used in each mode (copy, print, image send, and document filing)?	■ Check the settings in [Paper Tray Settings] and see if checkmarks appear in the checkboxes of each mode ([Feeding Approved Job]). Functions without a checkmark cannot be used for printing using that tray. ⇒ "Settings" → [System Settings] → [Common Settings] → [Paper Settings] → [Paper Tray Settings] → [Tray Registration] → [Feeding Approved Job]

I DON'T KNOW HOW TO PROHIBIT COLOUR PRINTING

Check	Solution
You can prohibit colour printing in User Control.	■ When user authentication is enabled, you can prohibit colour printing for specific users. ⇒ "Settings (administrator)" → [User Control] → [User Settings] → [User List]. ⇒ "Settings (administrator)" → [User Control] → [Access Control Settings] → [Machine Page Limit Setting].
For copy mode, you can set copying to black & white priority. For printing mode, you can set printing to black & white priority in the printer driver settings.	■ Although this does not prohibit colour copies, you can set the colour mode to black & white priority as a means of reducing the number of colour pages printed. Copying ⇒ Set "Settings(administrator)" → [System Settings] → [Copy Settings] → [Initial Status Settings] → [Colour Mode] to [B/W] ■ Printing ⇒ Select [Greyscale] on the [Main] tab of the printer driver.

THE ORIGINAL SIZE IS NOT AUTOMATICALLY SELECTED OR THE WRONG SIZE IS SELECTED

Check	Solution
Is the original curled or folded?	■ Straighten the original. The correct original size cannot be detected if the original is curled or folded.

Check	Solution
Did you place an original smaller than A5 (5-1/2" x 8-1/2" for Inch settings) size on the document glass?	■ Select the original size manually. Original sizes smaller than A5 (5-1/2" x 8-1/2") cannot be detected automatically. When scanning a small original on the document glass, it is convenient to place a blank sheet of paper on top of the original which is the same size (such as A4 and B5 (8-1/2" x 11" and 5-1/2" x 8-1/2")) as the paper at you wish to use for printing.
Did you place an original smaller than A6R (5-1/2" x 8-1/2" for Inch setting) size in the document feeder?	■ Select the original size manually. Original sizes smaller than 5-1/2" x 8-1/2" (A6R for AB setting) cannot be detected automatically.
Is an original of the A5 (5-1/2" x 8-1/2" for Inch setting) size set to landscape (A5R (5-1/2" x 8-1/2"R)) on the document glass?	■ If an original of the A5 (5-1/2" x 8-1/2") size is set to landscape (A5R (5-1/2" x 8-1/2"R)) size, it is not detected automatically. Set the A5 (5-1/2" x 8-1/2") size document in portrait orientation (A5 (5-1/2" x 8-1/2")).
Is an original of the A6 size set to portrait (A6 size) in the document feeder?	■ If an original of the A6 size is set to portrait (A6 size), it is not detected automatically. Set the A6 size document in landscape orientation (A6R).
Is the document feeder sensor dirty?	■ Wipe the sensor clean using a damp cloth or a wet tissue.

THE DISPLAYED BYPASS TRAY PAPER SIZE IS NOT CORRECT

Check	Solution
Do the bypass tray guides match the width of the loaded paper?	■ Set the bypass tray guides to the width of the paper. When loading paper in the bypass tray, be sure to pull out the extension guide to enable the paper size to be detected correctly.

THE ORIGINAL MISFEEDS (AUTOMATIC DOCUMENT FEEDER)

Check	Solution
Is too much paper loaded into the document feeder tray?	■ Make sure that the stack of paper in the tray is not higher than the indicator line. AUTOMATIC DOCUMENT FEEDER (page 1-47)
Is the original a long original?	■ When using the automatic document feeder to scan a long original, set the scan size to [Long Size]. (Note that long originals cannot be copied using the copy function.)
Is the original on thin paper?	■ Use the document glass to scan the original. If you need to use the automatic document feeder, use [Slow Scan Mode] in [Others] to scan the original.
Is the original on heavy paper?	■ Use the document glass to scan the original. If you need to use the automatic document feeder, use [Heavy Paper Scan] in [Others] to scan the original.
Is the feed roller dirty?	■ Clean the surface of the paper feed roller. CLEANING THE PAPER FEED ROLLER (page 1-83)

MULTIPLE ORIGINALS ARE FED AT THE SAME TIME AND CANNOT BE LOADED CORRECTLY (AUTOMATIC DOCUMENT FEEDER)

Check	Solution
Are your originals warped or folded? Are you using a pasted originals?	■ Fix any warps or folds in the originals. Fan the originals well and load them in automatic document feeder. Align the edges of the original and set the original size. Depending on the condition of the original, the type of paper, and the temperature and humidity of the environment in which the machine is used, multiple sheets of paper may be fed at the same time and may not be loaded correctly, or the ejected originals may not be neatly aligned. It may be improved by the following settings. • For copying: Set the resolution to 600x600dpi • For scan transmission: use "Preview" AUTOMATIC DOCUMENT FEEDER (page 1-47)

THE EJECTED ORIGNALS ARE NOT ALIGNED NEATLY (AUTOMATIC DOCUMENT FEEDER)

Check	Solution
Is the original set correctly? Depending on the condition of the original, the type of paper, the temperature at the time of use, and the humidity environment, the ejected originals may not be aligned neatly.	■ Depending on the condition of the original, the type of paper, the temperature at the time of use, and the humidity environment, the ejected originals may not be aligned neatly. It may be improved by the following settings. • For copying: Set the resolution to 600x600dpi • For scan transmission: use "Preview" AUTOMATIC DOCUMENT FEEDER (page 1-47)

THE PAPER MISFEEDS

Check	Solution
Is a torn piece of paper remaining in the machine?	■ Follow the instructions in the touch panel to remove all paper.
Is too much paper loaded in the tray?	■ Reload the paper. Load no more than the maximum number of sheets and do not exceed the indicator line. LOADING PAPER (page 1-10)
Are multiple sheets feeding at once?	■ Fan the paper well before loading it.

Check	Solution
Are you using paper that is not within the specifications?	■ Use SHARP-recommended paper. Using paper that is for other models or special paper that is not supported may result in misfeeds, creases, or smudges. ⇒ - "SUPPLIES" in Start Guide For paper that is prohibited or not recommended, see IMPORTANT POINTS ABOUT PAPER (page 1-10).
Are the bypass tray guides adjusted to the width of the paper?	■ Adjust the bypass tray guides to the width of the paper so that they slightly contact the sides of the paper. LOADING PAPER INTO THE BYPASS TRAY (page 1-36)
Is the bypass tray extension guide pulled out?	■ When loading large-size paper, pull out the extension guide. LOADING PAPER INTO THE BYPASS TRAY (page 1-36)
Is the bypass feed roller dirty?	■ Clean the surface of the bypass feed roller. CLEANING THE BYPASS FEED ROLLER (page 1-81)
Is A5/A6 (5-1/2" x 8-1/2") size paper loaded?	■ When loading A5/A6 (5-1/2" x 8-1/2") size paper, place the paper in the horizontal (A5R/A6R (5-1/2" x 8-1/2"R)) orientation.)* * A6R cannot be used without the right tray.
Is the paper size specified?	■ If you are using a non-standard size, be sure to specify the paper size. If the size of paper loaded into a tray was changed, be sure to check the paper size setting. ⇒ "Settings" → [System Settings] → [Common Settings] → [Paper Settings] → [Paper Tray Settings] → [Tray Registration]
Did you add paper to the tray?	■ When adding paper, remove any paper remaining in the bypass tray, combine it with the paper to be added, and reload as a single stack. If paper is added without removing the remaining paper, a misfeed may occur. Do not add paper other than the bypass tray.
Are you using punched paper?	■ When using punched paper, set the paper type to punched. ⇒ "Settings" → [System Settings] → [Common Settings] → [Paper Settings] → [Paper Tray Settings] → [Tray Registration]
Are you using label sheets that cannot be used?	■ Labels without a carrier sheet may stick to the transfer surface and cause a misfeed.
Remove the paper, turn it over, and reload it. Using a different paper type may solve the problem.	■ This may improve some states of paper curling. LOADING PAPER (page 1-10)
Did you load an envelope?	■ Do not load envelopes except tray 4 and the bypass tray. ■ When loading envelopes in tray 4, do not exceed the indicator line. ■ Set the paper type to "Envelope", and for the paper size, specify the paper size you set.

PAPER DOES NOT FEED FROM THE PAPER TRAY

Check	Solution
Is the paper loaded correctly into the paper tray?	■ Set the guides to the size of the paper. Reload the paper. Load no more than the maximum number of sheets and do not exceed the indicator line. LOADING PAPER (page 1-10)

Check	Solution
Has the tray been prohibited in some modes (copy, print, image send, document filing)?	■ Check the settings in [Paper Tray Settings] and see if checkmarks appear in the checkboxes of each mode ([Feeding Approved Job]). Functions without a checkmark cannot be used for printing using that tray. ⇒ "Settings" → [System Settings] → [Common Settings] → [Paper Settings] → [Paper Tray Settings] → [Tray Registration] → [Feeding Approved Job]

I DON'T KNOW HOW TO CHANGE THE PAPER SIZE

Check	Solution
Set the paper size used in each tray in the tray settings.	■ The "Tray Settings" key can be found in the home screen. Tap this key to display the tray settings screen. Tap the tray whose paper size you want to change, select the paper type, and then tap the [Size] tab. Select the paper size and tap the [OK] key. If you loaded a special size of paper in the bypass tray, tap the [Direct Entry] key after tapping the [Size] tab, enter the paper size manually, and tap the [OK] key.

THE OUTPUT IS NOTICEABLY CURLED AND UNEVEN

Check	Solution
Remove the paper, turn it over, and reload it. Using a different paper type may solve the problem.	■ This may improve some states of paper curling. LOADING PAPER (page 1-10)

THE IMAGE IS SKEWED ON THE PAPER

Check	Solution
Is too much paper loaded into the bypass tray?	■ Reload the paper. Load no more than the maximum number of sheets and do not exceed the indicator line. The maximum number of sheets varies depending on the paper type setting.
Are the bypass tray guides adjusted to the width of the paper?	■ Adjust the bypass tray guides to the width of the paper so that they slightly contact the sides of the paper.
Are the original guides adjusted to the width of the paper?	■ Adjust the original guides to the width of the paper.
Is the control plate auxiliary block attached to the tray? (When using SRA3)	■ Attach the control plate auxiliary block.
The original is scanned skewed.	■ Setting up a Easy Scan with automatic settings may solve the problem.

LINES APPEAR IN THE IMAGE

Check	Solution
Are the scanning areas of the document glass or automatic document feeder dirty?	■ Clean the scanning areas of the document glass or automatic document feeder. CLEANING THE DOCUMENT GLASS AND AUTOMATIC DOCUMENT FEEDER (page 1-74)
Is the bypass feed roller dirty?	■ Clean the surface of the bypass feed roller. CLEANING THE BYPASS FEED ROLLER (page 1-81)
Did you clean the laser unit?	■ Clean the laser unit. For details on cleaning, refer to the CLEANING THE LASER UNIT (page 1-77).
Did you execute Dark Streak Reduction of system setting?	■ Execute in "Settings (administrator)" → [System Settings] → [Image Quality Adjustment] → [Collective Adjustment] → [Dark Streak Reduction]. To detect dark streaks, enable [Display Warning When Streak is Detected]. For more information on the setting, refer to the User's Manual. Dark Streak Reduction (page 9-197)

SMUDGES APPEAR ON PRINTED OUTPUT

Check	Solution
Are you using paper that is not within the specifications?	■ Use SHARP-recommended paper. Using paper that is for other models or special paper that is not supported may result in misfeeds, creases, or smudges. ⇒ "SUPPLIES" in Start Guide ■ Try setting the paper type to a type that is slightly heavier or slightly lighter than normal. (For plain paper, switch plain paper 1 to plain paper 2 or plain paper 2 to plain paper 1.) Depending on the paper type, print quality may be improved. For details, contact your dealer or nearest authorised service representative.
Are you printing on pre-punched paper?	■ Take care that the image does not overlap the punch holes. If the printed image overlaps the punch holes, smudges may appear on the reverse side of the paper following 1-sided printing, or on both sides following 2-sided printing.
Does a message appear indicating the need for maintenance?	■ Contact your dealer or nearest authorised service representative as soon as possible.
Remove the paper, turn it over, and reload it. Using a different paper type may solve the problem.	■ This may improve some states of paper curling. LOADING PAPER (page 1-10), HOW TO PLACE THE ORIGINAL (page 1-45)

WHEN PRINTING ON THICK PAPER, THE PRINT RESULT IS DIRTY FROM THE 2ND PAGE ON

Check	Solution
Has the paper type been set correctly?	■ Set the correct paper type in the tray settings. Make sure that the following did not occur: • When using heavy paper, change the paper type in the tray settings to Heavy. (The image may disappear if rubbed.) • Paper other than heavy paper is being used, but heavy paper is selected in the tray settings. (This may cause creases and misfeeds.) ⇒ "Settings" → [System Settings] → [Common Settings] → [Paper Settings] → [Paper Tray Settings] → [Tray Registration]

I DON'T KNOW HOW TO CHANGE THE OUTPUT TRAY

Check	Solution
Did you change the output tray?	■ When copying, you can select the output tray in normal mode. Tap [Output] in the base screen of normal mode. You can set the output tray in the screens. When printing, you can select the output tray in the printer driver. Click the [Finishing] tab in the printer driver, and select the output tray in [Output Tray]. The output tray is fixed and cannot be changed when some copy or print settings are selected. Some copy or print settings may be cancelled when you change the output tray.

PART OF THE IMAGE IS CUT OFF

Check	Solution
Has the correct paper size been set?	■ If you are using a non-standard size, be sure to specify the paper size. If the size of paper loaded into a tray was changed, be sure to check the paper size setting. ⇒ "Settings" → [System Settings] → [Common Settings] → [Paper Settings] → [Paper Tray Settings] → [Tray Registration]
Was the original placed in the correct position?	■ If you are using the document glass, be sure to place the original in the far left corner of the document glass. LOADING PAPER (page 1-10), HOW TO PLACE THE ORIGINAL (page 1-45)

PRINTING TAKES PLACE ON THE WRONG SIDE OF THE PAPER

Check	Solution
Is the paper loaded with the print side facing in the correct direction?	■ Make sure that the print side of paper is facing in the correct direction. • Trays 1 to 4: Place the paper with the print side face up.* • Bypass Tray, Tray 5: Place the paper with the print side face down.* * When the paper type is "Pre-Printed" or "Letter Head", load the paper in the opposite way. (Except when [Disabling of Duplex] is enabled in the setting mode (administrator). For information about the setting mode, consult your administrator.)

A COVER OR INSERT IS NOT PRINTED ON THE SPECIFIED PAPER

Check	Solution
Has the paper type been set correctly?	■ Set the correct paper type for the tray that contains the paper specified for the cover or insert. If the paper type set for the cover or insert is not the same as the paper type set for the tray, paper will be fed from a different tray. ⇒ "Settings" → [System Settings] → [Common Settings] → [Paper Settings] → [Paper Tray Settings] → [Tray Registration]

THE CONNECTED USB DEVICE CANNOT BE USED

Check	Solution
Is the USB device compatible with the machine?	■ Ask your dealer if the device is compatible with the machine. USB devices that are not compatible with the machine cannot be used.
Is the connected USB device recognized correctly?	■ When a USB device is connected to the machine and correctly recognized, an icon ( ) will appear at the top of the touch panel. If it is not recognized, connect it once again.
Is the USB memory formatted as FAT32 or NTFS?	■ Check the file format of the USB memory device. If the USB memory is formatted as other than FAT32, NTFS or exFAT, use a computer to change the format to FAT32, NTFS, or exFAT.
Are you using a USB memory device with a capacity of more than 32 GB?	■ Use a 32 GB or less USB memory device.

THE FINISHER/SADDLE FINISHER DOES NOT OPERATE

Check	Solution
Does a message appear indicating that you need to remove paper from the stapler compiler?	■ Remove all remaining paper from the stapler compiler.
Have functions been disabled by the administrator?	■ Check with your administrator. Some functions may have been disabled in the setting mode.

STAPLING DOES NOT TAKE PLACE (INCLUDING SADDLE STITCH)

Check	Solution
Does a message appear instructing you to check the staple unit?	■ Remove jammed staples. PERIPHERAL DEVICES (page 1-53)
Does a message appear instructing you to add staples?	■ Replace the staple cartridge. Do not forget to replace the staple case. PERIPHERAL DEVICES (page 1-53)
Is a different width of paper mixed in?	■ To perform mixed size stapling, using paper of the same width and select the [Same Width] setting. Stapling is not possible when paper of different widths are mixed together. When copying, select [Same Width] for [Mixed Size Original] in [Others].
Are there more sheets than can be stapled at once?	■ For the maximum number of sheets that can be stapled, see "SPECIFICATIONS (page 11-2)".
Is a paper size that cannot be stapled included in the print job?	■ For paper sizes that can be stapled, see "SPECIFICATIONS (page 11-2)".
Is the paper type setting of the tray selected in the printer driver set to a paper type that cannot be stapled?	■ You must check the paper types that are set on the machine, and select a paper tray that is set to paper* that can be used for staple printing. Click the [Tray Status] button in [Paper Source] tab of the printer properties window and check the paper type setting of each tray. *Stapling is not possible on labels, tab paper, glossy paper, transparency film, or envelopes. In addition, if "Disable Staple" is selected in the user type, stapling will not be possible.

PUNCHING DOES NOT TAKE PLACE

Check	Solution
Does a message appear instructing you to check the punch module?	■ Dispose of punch scraps. PUNCH MODULE (MX-PN13A/B/C/D) (page 1-69)

Check	Solution
Is a different size of paper mixed in?	■ Punching is not possible when different widths of paper are mixed together. To perform mixed size punching, use paper of the same width and select the [Same Width] setting. When copying, select [Same Width] for [Mixed Size Original] in [Others].
Is a paper size that cannot be punched included in the print job?	■ For the paper sizes that can be punched, see "SPECIFICATIONS" .
Is the tray selected in the printer driver set to a paper type that cannot be punched?	■ Check the paper type settings in the machine and select a tray that has paper that can be used for punching*. Click the [Tray Status] button in [Paper Source] tab of the printer properties window and check the paper type setting of each tray. *Punching is not possible on labels, tab paper, glossy paper, transparency film, and envelopes. In addition, if "Disable Punch" is selected in the user type, punching will not be possible.

THE STAPLING POSITION OR PUNCH POSITION IS NOT CORRECT

Check	Solution
Is the stapling position setting correctly?	■ Check the stapling position in "PREVIEW SCREEN".
Are the punching positions setting correctly?	■ Check the punch position in "PREVIEW SCREEN".

FOLDING DOES NOT TAKE PLACE

Check	Solution
Is it a paper size that can be folded?	■ Check the paper size that can be folded. APPLICABLE PAPER TYPES (page 1-12)
Did the administrator enable the [Disabling of Duplex] setting?	■ The paper folding function cannot be used when [Disabling of Duplex] is enabled in the setting mode. Check with your administrator. ⇒ In "Settings (administrator)", [System Settings] → [Common Settings] → [Condition Settings] → [Device Control] → [Disabling of Duplex].
Are you using a paper type that has a specific front and reverse side?	■ The folding function cannot be used with pre-printed paper, letterhead paper, or other paper that has specific front or reverse sides. When folding paper, use a paper type such as plain paper that does not have specific front or reverse sides.

THE FOLD POSITION IS NOT CORRECT

Check	Solution
Is the original placed face up or face down correctly?	■ Check the orientation for loading the original or the orientation of the paper to be folded, and take appropriate actions. For more information, see the FOLD SETTING (page 3-49) or FOLDING PAPER FOR PRINTING (FOLD) (page 4-89).

PREVIEW IMAGES OR THUMBNAIL IMAGES DO NOT APPEAR

Check	Solution
Are there a number of jobs waiting to be executed?	■ Wait until several of the jobs have been executed.

THE TOUCH PANEL DISPLAY IS DIFFICULT TO VIEW

Check	Solution
Is the brightness properly adjusted?	■ Tap the [Brightness Adjustment] key ( ) on the home screen to adjust the brightness.

YOU WERE LOGGED OUT WITHOUT LOGGING OUT YOURSELF

Check	Solution
Did Auto Clear activate?	■ When user authentication is used, the currently logged in user will be automatically logged out if Auto Clear activates. Log in again. If you are the administrator, change the time setting of Auto Clear or disable Auto Clear in [Auto Clear Setting]. ⇒ "Settings (administrator)" → [System Settings] → [Common Settings] → [Operation Settings] → [Condition Settings] → [Auto Clear Setting]

I DON'T KNOW WHERE THE IP ADDRESS SETTING IS

Check	Solution
The IP address is set in the Network Settings of Setting mode.	■ To set a permanent IP address, ask your network administrator for the IP address assigned to the machine and other information necessary for the Network Settings. ⇒ "Settings (administrator)" → [System Settings] → [Network Settings] → [Interface Settings]

I DON'T KNOW HOW TO CHANGE THE BACKGROUND COLOUR OF THE HOME SCREEN

Check	Solution
You can change the background colour in "MFP Display Pattern Setting".	■ Open the action panel on the home screen and tap [MFP Display Pattern Setting]. Enter the administrator password, and select the desired colour from patterns 1 to 5. For more information, see EDITING THE HOME SCREEN (page 2-19).

I DON'T KNOW HOW TO ADD A SHORTCUT TO OR DELETE A SHORTCUT FROM THE HOME SCREEN

Check	Solution
You can change a shortcut in "Edit Home".	■ Open the action panel on the home screen and tap [Edit Home]. Enter the administrator password, tap the desired location and add a shortcut, or tap a shortcut and delete. For more information, see EDITING THE HOME SCREEN (page 2-19).

I DON'T KNOW HOW TO RESTORE THE LARGE TEXT SETTING TO ITS ORGINAL STATE

Check	Solution
Is large text mode enabled in the home screen?	■ If the large text mode icon is , large text mode is enabled. Tap the large text mode icon to change it to and cancel large text mode.

I DON'T KNOW HOW TO ADJUST THE TIME THE MACHINE ENTERS ENERGY SAVE MODE

Check	Solution
Set the time the machine enters energy save mode in the Energy Save settings of setting mode.	■ Set the time the machine enters energy save mode in the Energy Save settings of setting mode. Set the time the machine enters Preheat Mode. ⇒ "Settings (administrator)" → [System Settings] → [Energy Save] → [Eco Setting] → [Preheat Mode Setting] ■ Set the time that Auto Power Shut-Off takes place ⇒ "Settings (administrator)" → [System Settings] → [Energy Save] → [Eco Setting] → [Auto Power Shut-Off Timer]

I FORGOT THE ADMINISTRATOR PASSWORD

Check	Solution
Was the administrator password changed from the factory default setting?	■ Contact your dealer or nearest authorised service representative. For the factory default administrator password, see "FOR THE ADMINISTRATOR" in Start Guide. After changing the password, take special care to remember it.

I DON'T KNOW WHOM TO CONTACT FOR MAINTENANCE AND SERVICE

Check	Solution
Please check the customer support information.	■ Contact your dealer or nearest authorised service representative.

COPYING PROBLEMS

Have functions been disabled by the administrator?
Some functions may have been disabled in the setting mode. When user authentication is enabled, the functions that you can use may be restricted in your user settings. Check with your administrator.

CHECK LIST

Problem	Check	Page
AUTO SELECTION OF THE COLOUR MODE DOES NOT TAKE PLACE CORRECTLY	Are you scanning one of the following types of originals?	10-21
2-SIDED COPYING DOES NOT TAKE PLACE	Does the paper type setting of the selected tray specify a type of paper that cannot be used for 2-sided copying?	10-21
	Are you using a special size or type of paper?	10-21
	Are you copying using settings that do not allow 2-sided copying?	10-21
ROTATE COPY DOES NOT WORK	Did you select the copy ratio manually?	10-21
	Are you copying using settings that do not allow rotate copying?	10-21
	Is "Rotation Copy Setting" disabled in the setting mode?	10-22
ENLARGE/REDUCE DOES NOT WORK	Are the original, paper, and ratio settings correct?	10-22
THE IMAGE IS TOO LIGHT OR TOO DARK	Is the image too light?	10-22
	Is the image too dark?	10-22
	Has an appropriate exposure mode for the original type been selected?	10-22
	Is the overall copy density too light?	10-23
COLOUR ARE OFF	Did you perform "Registration Adjustment"?	10-23
PART OF THE IMAGE IS CUT OFF	Has an appropriate ratio been selected for the original size and paper size?	10-23
	Are you using an AB (inch) size original?	10-23
COPIES COME OUT BLANK	Is the original placed face up or face down correctly?	10-23
I WANT TO COPY MULTIPLE A4 PAGES ONTO ONE A4 SHEET OF PAPER	Use N-Up.	10-24
MIXED SIZE ORIGINALS CANNOT BE SCANNED	Is Mixed Size Original setting performed?	10-24
	Is unsupported combination of sizes used?	10-24
	Is the original orientation correct?	10-24
THIN PAPER CANNOT BE SCANNED	Is the paper thickness applicable?	10-24
THICK PAPER CANNOT BE SCANNED	Is the paper thickness applicable?	10-24

AUTO SELECTION OF THE COLOUR MODE DOES NOT TAKE PLACE CORRECTLY

Check	Solution
Are you scanning one of the following types of originals? **When Black & White is not selected:** • Are there colours or colouring in the paper? **When Colour is not selected:** • Is the colour in the original very light? • Is the colour in the original very dark, almost black? • Is only a very small area of the original coloured?	■ When the colour mode is set to "Auto", the machine detects whether the original is black and white or colour when the [Colour Start] key is tapped. However, when an original of a type as shown on the left is used, automatic detection may not give the correct result. In this event, specify the colour mode manually.

2-SIDED COPYING DOES NOT TAKE PLACE

Check	Solution
Does the paper type setting of the selected tray specify a type of paper that cannot be used for 2-sided copying?	■ Check "Paper Tray Settings" in the setting mode. ⇒ "Settings" → [System Settings] → [Common Settings] → [Paper Settings] → [Paper Tray Settings] → [Tray Registration] → [Feeding Approved Job] Check the [Tray Settings] in the home screen. Tap the selected tray, and in the screen that appears, tap the [Paper Property] key. If the [Disable Duplex] checkbox in the paper properties screen is ☑, the tray cannot be used for duplex printing. Change the paper type to a type that can be used for duplex printing.
Are you using a special size or type of paper?	■ For the paper types and sizes that can be used for two-sided copying, read "SPECIFICATIONS (page 11-2)".
Are you copying using settings that do not allow 2-sided copying?	■ 2-Sided Copy can generally be combined with other modes as required, however, some combinations are not possible. If a prohibited combination is selected, a message will appear in the touch panel.

ROTATE COPY DOES NOT WORK

Check	Solution
Did you select the copy ratio manually?	■ Use automatic ratio selection when copying.
Are you copying using settings that do not allow rotate copying?	■ Rotate copying can generally be combined with other modes as required, however, some combinations are not possible. If a prohibited combination is selected, a message will appear in the touch panel.

Check	Solution
Is "Rotation Copy Setting" disabled in the setting mode?	■ Check with your administrator. If you are the administrator, enable [Rotation Copy Setting]. ⇒ Select [System Settings] → [Copy Settings] → [Condition Settings] → [Rotation Copy Setting] → [Rotation Copy] in "Settings".

ENLARGE/REDUCE DOES NOT WORK

Check	Solution
Are the original, paper, and ratio settings correct?	■ Check if the original size that appears on the screen is correct. After that, check if the correct paper is selected. Tap the [Ratio] key and then tap the [Auto Image] key. The appropriate ratio for the original and paper will appear.

THE IMAGE IS TOO LIGHT OR TOO DARK

Check	Solution
Is the image too light? **Is the image too dark?**	■ Select an appropriate exposure mode for the original being copied and adjust the exposure level manually.
Has an appropriate exposure mode for the original type been selected?	■ Select one of the following modes depending on the original type. (This can be set in normal mode.) • Text Use this mode for regular text documents. • Text/Printed Photo This mode provides the best balance for copying an original which contains both text and printed photographs, such as a magazine or catalogue. • Text/Photo This mode provides the best balance for copying an original which contains both text and photographs, such as a text document with a photo pasted on. • Printed Photo This mode is best for copying printed photographs, such as photos in a magazine or catalogue. • Photo Use this mode to copy photos. • Map This mode is best for copying the light colour shading and fine text found on most maps. • Light Original Use this mode for originals with light pencil writing.

Check	Solution
Is the overall copy density too light?	■ Change the overall copy density with either method below. • Changing the default setting Select "Settings (administrator)" - [System Settings] → [Image Quality Adjustment] → [Copy Image Quality] → [Quick Image Quality Adjustment]. Set default setting [2] to [3 (Sharp)] to increase the overall density, or [1 (Smooth)] to decrease the overall density. • Temporarily changing the setting Select Normal Mode (the setting cannot be changed in Easy Mode). In [Others] → [Quick Image Quality Adjustment], set default setting [2] to [3 (Sharp)] to increase the overall density, or [1 (Smooth)] to decrease the overall density. The setting is automatically reset when you return to the home screen.

COLOURS ARE OFF

Check	Solution
Did you perform "Registration Adjustment"?	■ Ask your administrator to perform "Registration Adjustment". ⇒ "Settings (administrator)" → [System Settings] → [Image Quality Adjustment] → [Collective Adjustment] → [Registration Adjustment] . If the colour tones are off, perform [Auto Colour Calibration (for Copy)] after finishing registration adjustment. (If the colours are still off after calibration, repeating calibration may improve the results.) ⇒ "Settings (administrator)" → [System Settings] → [Image Quality Adjustment] → [Common Functions] → [Auto Colour Calibration (for Copy)]

PART OF THE IMAGE IS CUT OFF

Check	Solution
Has an appropriate ratio been selected for the original size and paper size?	■ Select an appropriate ratio setting.
Are you using an AB (inch) size original?	■ When copying an AB (inch) size original, specify the original size manually.

COPIES COME OUT BLANK

Check	Solution
Is the original placed face up or face down correctly?	■ When using the document glass, the original must be placed face down. When using the automatic document feeder, the original must be placed face up.

I WANT TO COPY MULTIPLE A4 PAGES ONTO ONE A4 SHEET OF PAPER

Check	Solution
Use N-Up.	■ N-Up lets you reduce and copy the images of up to eight A4 pages on one sheet. Tap the [N-Up] key. In normal mode, you can also add borders to N-Up copies.

MIXED SIZE ORIGINALS CANNOT BE SCANNED

Check	Solution
Is Mixed Size Original setting performed?	■ Perform the Mixed Size Original setting.
Is unsupported combination of sizes used?	■ Check the supported combinations.
Is the original orientation correct?	■ Place the original according to the instruction diagram in the Mixed Size Original screen.

THIN PAPER CANNOT BE SCANNED

Check	Solution
Is the paper thickness applicable?	■ Check the applicable paper thickness.

THICK PAPER CANNOT BE SCANNED

Check	Solution
Is the paper thickness applicable?	■ Check the applicable paper thickness.

PRINTING PROBLEMS

Have functions been disabled by the administrator?
Some functions may have been disabled in the setting mode. When user authentication is enabled, the functions that you can use may be restricted in your user settings. Check with your administrator.

CHECK LIST

Problem	Check	Page
PRINTING DOES NOT TAKE PLACE	Is your PC connected correctly to the machine?	10-26
	Is the machine connected to the same network (LAN, etc.) as your PC?	10-26
	Have you changed your network environment by replacing a computer or adding a new router?	10-26
	Is the IP address selected correctly? (Windows)	10-26
	Are you using a printer port created using Standard TCP/IP Port? (Windows)	10-26
	Is your computer in an unstable state?	10-27
	Is the machine specified correctly in the application that you are using for printing?	10-27
	Are the network connection devices operating normally?	10-27
	Is the I/O timeout setting too short?	10-27
	Was a Notice Page printed?	10-27
	Have functions been disabled by the administrator?	10-27
	Did you save settings in the Condition Settings that cannot be used with your current option configuration?	10-27
I DON'T KNOW WHICH PRINTER DRIVER TO INSTALL	Check the features of each printer driver before installing.	10-28
I DON'T KNOW HOW TO CANCEL PRINTING	Follow the steps below to cancel printing	10-28
COLOUR PRINTING DOES NOT TAKE PLACE	Is the colour mode set to "Colour"?	10-28
	Have functions been disabled by the administrator?	10-28
I DON'T KNOW HOW TO SWITCH BETWEEN COLOUR AND BLACK & WHITE PRINTING	The colour mode setting is configured in the printer driver.	10-29
I DON'T KNOW HOW TO PRINT ON SPECIAL MEDIA (ENVELOPES, ETC.)	For envelopes*, use tray 4 or the bypass tray, and for special papers such as embossed paper, use the bypass tray.	10-29
2-SIDED PRINTING DOES NOT TAKE PLACE	Does the paper type setting of the selected tray specify a type of paper that cannot be used for 2-sided printing?	10-29
	Are you using a special size or type of paper?	10-29
	Have functions been disabled by the administrator?	10-28
DIRECT PRINTING OF A FILE IN A SHARED FOLDER ON A COMPUTER IS NOT POSSIBLE	Is [IPsec Settings] enabled on the machine?	10-30
A TRAY, FINISHER, OR OTHER PERIPHERAL DEVICE INSTALLED ON THE MACHINE CANNOT BE USED	Have the peripheral devices that are installed on the machine been configured with the printer driver?	10-30
THE IMAGE IS GRAINY	Are the printer driver settings appropriate for the print job?	10-30
THE IMAGE IS TOO LIGHT OR TOO DARK	Is the overall print density too light?	10-30
	Does the image (particularly a photo) need correction? (Windows)	10-31
COLOURS ARE OFF	Did you perform "Registration Adjustment"?	10-31

Problem	Check	Page
TEXT AND LINES ARE FAINT AND DIFFICULT TO SEE	Was colour data printed in black and white? (Windows)	10-31
	Is the overall print density too light?	10-31
	Are there fine lines in the original data?	10-31
PART OF THE IMAGE IS CUT OFF	Does the paper size specified by the job match the size of paper loaded into the tray?	10-32
	Is the print orientation setting (portrait or landscape) correct?	10-32
	Are the margins set correctly in the layout settings of the application?	10-32
THE IMAGE IS UPSIDE DOWN	Are you using a type of paper (envelopes, punch paper, etc.) that can only be loaded in a fixed orientation?	10-32
	Is the correct binding position selected for 2-sided printing?	10-32
MANY GARBLED CHARACTERS ARE PRINTED	Is your computer or the machine in an unstable state?	10-33
AFTER THE ROUTER WAS REPLACED, I CAN NO LONGER PRINT TO THE MACHINE	Does your computer connect to the machine?	10-34

PRINTING DOES NOT TAKE PLACE

Check	Solution
Is your PC connected correctly to the machine?	■ Make sure that the cable is connected securely to the LAN connector of your PC and that of the machine. If you are connecting to a network, make sure that the LAN cable is securely connected to the hub as well. SIDE AND BACK (page 1-7)
Is the machine connected to the same network (LAN, etc.) as your PC?	■ The machine must be connected to the same network as your PC. If you do not know which network the machine is connected to, ask the network administrator.
Have you changed your network environment by replacing a computer or adding a new router?	■ The connection to the computer may not be correct due to a change in IP address caused by replacing your computer or by a change in the network environment. Contact your network administrator to confirm that the settings between the machine and your computer or network environment are correct.
Is the IP address selected correctly? (Windows)	■ Check the IP address setting. If the machine does not have a permanent IP address (the machine receives an IP address from a DHCP server), printing will not be possible if the IP address changes. You can check the machine's IP address in [Network Status] of setting mode. If the IP address has changed, change the port setting in the printer driver. ⇒ "Settings" → [Status] → [Network Status] See: Software Setup Guide If the IP address changes frequently, it is recommended that a permanent IP address be assigned to the machine. ⇒ "Settings (administrator)" → [System Settings] → [Network Settings]
Are you using a printer port created using Standard TCP/IP Port? (Windows)	■ Check the PC settings. When a port created with Standard TCP/IP Port in Windows is used and the [SNMP Status Enabled] checkbox is ☑, it may not be possible to print correctly. Change the [SNMP Status Enabled] checkbox to ☐. See: Software Setup Guide

Check	Solution
Is your computer in an unstable state?	■ Restart your computer. Printing is sometimes not possible when you run multiple applications at once or there is insufficient memory or local drive space. Restart your computer.
Is the machine specified correctly in the application that you are using for printing?	■ Check whether the machine's printer driver has been selected from the print window of the application. If the machine's printer driver does not appear in the list of available printer drivers, it may not be installed correctly. Remove the printer driver and then install it once again. See: Software Setup Guide
Are the network connection devices operating normally?	■ Make sure that the routers and other network connection devices are operating correctly. If a device is not powered on or is in an error state, see the manual of the device to correct the problem.
Is the I/O timeout setting too short?	■ Check with your administrator. If the I/O timeout setting is too short, errors may occur while writing to the printer. Ask the administrator of the machine to configure an appropriate time in "I/O Timeout". ⇒ "Settings (administrator)" → [System Settings] → [Printer Settings] → [Condition Settings] → [I/O Timeout].
Was a Notice Page printed?	■ Check the Notice Page. A Notice Page will be printed to indicate the cause of the problem if a print job cannot be performed as specified and the cause is not shown in the display. Read the printed page and take appropriate actions. For example, a Notice Page will be printed in the following situations. • The print job is too large to fit in memory. • A function that has been prohibited by the administrator is specified. By factory default, Notice Pages are not printed.
Have functions been disabled by the administrator?	■ Check with your administrator. When user authentication is enabled, the functions that you can use may be restricted in your user settings. Check with your administrator.
Did you save settings in the Condition Settings that cannot be used with your current option configuration?	■ Initialize the Condition Settings. If you change your option configuration after changing the Condition Settings, the Print Settings screen may not appear. Return to your original option configuration, or initialize the Condition Settings.

I DON'T KNOW WHICH PRINTER DRIVER TO INSTALL

Check	Solution
Check the features of each printer driver before installing.	■ Each printer driver has specific features. Install and use the printer drivers that match your needs. • PCL6 printer driver The machine supports the Hewlett-Packard PCL6 printer control languages. Prints fast and is good for regular print jobs. • PS printer driver The PS printer driver supports the PostScript 3 page description language developed by Adobe Inc. Excellent reproduction of images that include fine graphics. • PPD driver The PPD driver enables the machine to use the standard Windows PS printer driver.

I DON'T KNOW HOW TO CANCEL PRINTING

Check	Solution
Follow the steps below to cancel printing	■ If the print data has not been spooled to the machine, refer to the manual for your operating system or application. If the print data has been spooled to the machine, tap the [Job Management] key, the [Spool] key, or the [Job Queue] key, and select the job you want to delete from the list. Open the action panel and tap [Stop/Delete]. A message will appear to confirm the cancelation. Tap the [Cancel] key.

COLOUR PRINTING DOES NOT TAKE PLACE

Check	Solution
Is the colour mode set to "Colour"?	■ Select "Auto" or "Colour" for the colour mode setting. Windows: The setting is selected in the [Main] tab of the printer driver. macOS: The colour mode setting is configured in the [Image Quality] menu of the print window.
Have functions been disabled by the administrator?	■ Check with your administrator. When user authentication is enabled, the functions that you can use may be restricted in your user settings.

I DON'T KNOW HOW TO SWITCH BETWEEN COLOUR AND BLACK & WHITE PRINTING

Check	Solution
The colour mode setting is configured in the printer driver.	■ Select "Auto" or "Colour" for the colour mode setting. Windows: The setting is selected in the [Main] tab of the printer driver. macOS: The print mode setting is configured in the [Image Quality] menu of the print window.

I DON'T KNOW HOW TO PRINT ON SPECIAL MEDIA (ENVELOPES, ETC.)

Check	Solution
For envelopes*, use tray 4 or the bypass tray, and for special papers such as embossed paper, use the bypass tray.	■ For envelopes, set envelopes in tray 4 or in the bypass tray. For special papers such as embossed paper, set the paper in the bypass tray. After loading the media, set the paper size and paper in [Tray Settings] in the home screen. In addition, check the method of setting the paper, and the type and size of paper, such as the envelope type, etc. When you have completed the settings on the machine, set the "Original Size" and "Paper Size" appropriately on the [Main] tab of the printer driver. * Depending on the countries or regions, envelopes may not be available.

2-SIDED PRINTING DOES NOT TAKE PLACE

Check	Solution
Does the paper type setting of the selected tray specify a type of paper that cannot be used for 2-sided printing?	■ Check "Paper Tray Settings" in the setting mode. ⇒ "Settings" → [System Settings] → [Common Settings] → [Paper Settings] → [Paper Tray Settings] → [Tray Registration] → [Feeding Approved Job] Check the [Tray Settings] in the home screen. Tap the selected tray, and in the screen that appears, tap the [Paper Property] key. If the [Disable Duplex] checkbox in the paper properties screen is ☑, the tray cannot be used for duplex printing. Change the paper type to a type that can be used for duplex printing.
Are you using a special size or type of paper?	■ Check the paper types and sizes that can be used for two-sided copying.
Have functions been disabled by the administrator?	■ Check with your administrator. Some functions may have been disabled in the setting mode. Check with your administrator. When user authentication is enabled, the functions that you can use may be restricted in your user settings. Check with your administrator.

DIRECT PRINTING OF A FILE IN A SHARED FOLDER ON A COMPUTER IS NOT POSSIBLE

Check	Solution
Is [IPsec Settings] enabled on the machine?	■ Check with your administrator. When [IPsec Settings] is enabled in the setting mode, direct printing of a file in a shared folder may not be possible in your PC environment. For information about [IPsec Settings], consult your administrator. ⇒ "Settings" → [Security Settings] → [IPsec Settings]

A TRAY, FINISHER, OR OTHER PERIPHERAL DEVICE INSTALLED ON THE MACHINE CANNOT BE USED

Check	Solution
Have the peripheral devices that are installed on the machine been configured with the printer driver?	■ Open the printer properties dialog box and click [Auto Configuration] on the [Options] tab. (Windows) If auto configuration cannot be executed, see the Software Setup Guide.

THE IMAGE IS GRAINY

Check	Solution
Are the printer driver settings appropriate for the print job?	■ Check the settings of the printer driver. When selecting print settings, select a print mode from [600dpi], [600dpi (High Quality)], or [1200dpi]. When you need a very clear image, select [1200dpi]. Windows: The resolution setting is selected in the [Image Quality] tab of the printer driver properties window. macOS: The print mode setting is configured in the [Image Quality] menu of the print window.

THE IMAGE IS TOO LIGHT OR TOO DARK

Check	Solution
Is the overall print density too light?	■ Use the setting below to change the overall print density. Select "Settings (administrator)" - [System Settings] → [Image Quality Adjustment] → [Print Image Quality] → [Quick Image Quality Adjustment]. Set default setting [2] to [3 (Sharp)] to increase the overall density, or [1 (Smooth)] to decrease the overall density. This setting can be set separately for colour mode and monochrome mode.

Check	Solution
Does the image (particularly a photo) need correction? (Windows)	■ Check the settings of the printer driver. Correct brightness and contrast with [Image Quality] on the [Colour Adjustment] tab of the printer driver. Use these settings to make simple corrections in a case such as when image editing software is not installed on your computer.

COLOUR ARE OFF

Check	Solution
Did you perform "Registration Adjustment"?	■ Ask your administrator to perform "Registration Adjustment". ⇒ "Settings (administrator)" → [System Settings] → [Image Quality Adjustment] → [Collective Adjustment] → [Registration Adjustment] . If the colour tones are off, perform [Auto Colour Calibration (for Print)] after finishing registration adjustment. (If the colours are still off after calibration, repeating calibration may improve the results.) ⇒ "Settings (administrator)" → [System Settings] → [Image Quality Adjustment] → [Common Functions] → [Auto Colour Calibration (for Print)]

TEXT AND LINES ARE FAINT AND DIFFICULT TO SEE

Check	Solution
Was colour data printed in black and white? (Windows)	■ Check the settings of the printer driver. When colour text and lines are printed in black and white, they may become faint and difficult to see. To have colour text or lines (areas) that could become faint converted to black, select [Text To Black] or [Vector To Black] on the [Image Quality] tab of the printer driver. (Raster data such as bitmap images cannot be adjusted.)
Is the overall print density too light?	■ Use the setting below to change the overall print density. Select "Settings (Web version)" - [System Settings] → [Image Quality Adjustment] → [Print Image Quality] → [Quick Image Quality Adjustment]. Set default setting [2] to [3 (Sharp)] to increase the overall density, or [1 (Smooth)] to decrease the overall density. This setting can be set separately for colour mode and monochrome mode.
Are there fine lines in the original data?	■ Change the width of specific printed lines. Select "Settings (administrator)" - [System Settings] → [Image Quality Adjustment] → [Print Image Quality] → [Colour Line Width Adjustment]. Increase the value of default setting [5] to make the lines thicker, or decrease the value to make the lines thinner. (Text and raster data such as bitmap images cannot be changed.)

PART OF THE IMAGE IS CUT OFF

Check	Solution
Does the paper size specified by the job match the size of paper loaded into the tray?	■ Make sure that the paper size setting matches the size of paper loaded into the tray. Windows: The setting is selected in the [Paper Source] tab of the printer driver. If [Paper Tray] is selected, check the loaded paper and the paper size setting. macOS: The setting is selected in the [Page Setup] menu.
Is the print orientation setting (portrait or landscape) correct?	■ Set the print orientation to match the image. Windows: The setting is selected in the [Main] tab of the printer driver. macOS: The setting is selected in the [Page Setup] menu.
Are the margins set correctly in the layout settings of the application?	■ Select an appropriate paper size and margins in the layout settings of the application. If the edge of the image extends outside the printable area of the machine, the edge will be cut off.

THE IMAGE IS UPSIDE DOWN

Check	Solution
Are you using a type of paper (envelopes, punch paper, etc.) that can only be loaded in a fixed orientation?	■ Rotate the image 180 degrees before printing. When the image size and paper size are the same but the orientations are different, the orientation of the image is automatically rotated to match the paper. However, when the paper can only be loaded in a fixed orientation, the image may be printed upside down. In this event, rotate the image 180 degrees before printing. Windows: The setting is selected in "Orientation" on the [Main] tab of the printer driver. macOS: The setting is selected in the [Layout] menu of the print window.
Is the correct binding position selected for 2-sided printing?	■ Be sure to set the appropriate binding position. When 2-sided printing is performed, every other page is printed upside down when tablet binding is selected for the binding position. Windows: The setting is selected in the [Main] tab of the printer driver. macOS: The setting is selected in the [Layout] menu of the print window.

MANY GARBLED CHARACTERS ARE PRINTED

Check	Solution
Is your computer or the machine in an unstable state?	■ Cancel printing, restart your PC and the machine, and try printing again. If there is only a small amount of free space remaining in the memory or local drive of your PC, or if a large number of jobs have been spooled on the machine and only a small amount of free space remains, text may be printed as garbled characters. To cancel printing: • Windows: Double-click the printer icon that appears at the lower right of the task bar and click "Cancel All Documents" (or "Purge Print Documents") in the [Printer] menu. • macOS: Double-click the name of the machine in the printer list, select the job that you wish to delete, and delete it. • At the machine: Tap the job management display on the operation panel, tap the [Print] tab to change the screen, tap the key of the print job that you wish to delete, and tap the [Stop/Delete] key. A message will appear to confirm the cancelation. Tap the [Cancel] key. If some printed characters are still garbled after restarting, ask your administrator to lengthen the timeout setting of [I/O Timeout] in the setting mode. ⇒ "Settings (administrator)" → [System Settings] → [Printer Settings] → [Condition Settings] → [I/O Timeout]. If garbled characters are being still printed after the above measures are taken, remove and then reinstall the printer driver.

AFTER THE ROUTER WAS REPLACED, I CAN NO LONGER PRINT TO THE MACHINE

Check	Solution
Does your computer connect to the machine?	■ The network connection between the machine and your computer may not be working correctly. Check the machine's IP address and your computer's IP address, and make sure that your computer can connect to the machine. Also check if the correct "Print Port" is specified in your computer's driver settings. • Check the IP address setting. If the machine does not have a permanent IP address (the machine receives an IP address from a DHCP server), printing will not be possible if the IP address changes. You can check the machine's IP address in [Network Status] of setting mode. If the IP address has changed, change the port setting in the printer driver. • "Settings" → [Status] → [Network Status] See: Software Setup Guide If the IP address changes frequently, it is recommended that a permanent IP address be assigned to the machine. • "Settings (administrator)" → [System Settings] → [Network Settings] • Check if the correct print port is set on the computer. Windows: Click the [Start] button, select [Settings] → [Device] → [Devices and Printers]. (In Windows 11, click the [Start] button, select [Bluetooth & devices] → [Printers & scanners].) (In Windows Server 2012, right-click the [Start] button, select [Control Panel] → [View devices and printers] (or [Devices and Printers]).) (In Windows 7/Windows Server 2008, click the [Start] button, select [Devices and Printers].) Select and then right-click the printer → [Printer properties]→ [Port] macOS: Delete and then reinstall the printer.

IMAGE SEND PROBLEMS

Have functions been disabled by the administrator?
Some functions may have been disabled in the setting mode. When user authentication is enabled, the functions that you can use may be restricted in your user settings. Check with your administrator.

CHECK LIST

Problem	Check	Page
TRANSMISSION DOES NOT TAKE PLACE	Did you select the correct destination (destination information)? Is the correct information (e-mail address or FTP server information) stored for that destination?	10-36
	Does the image file exceed the e-mail attachment limit set in the setting mode (administrator)?	10-36
	Did the image file exceed the file attachment size limit of your mail server?	10-36
	Has the folder on the destination computer been set as a shared folder so that files can be sent to it?	10-36
	Is [IPsec Settings] enabled on the machine?	10-36
	Did you place an original that is folded?	10-36
AUTO SELECTION OF THE COLOUR MODE DOES NOT TAKE PLACE CORRECTLY	Are you scanning one of the following types of originals?	10-37
THE RECEIVED IMAGE FILE CANNOT BE OPENED	Does the viewer program used by the recipient support the format of the received image data?	10-37
	Does a message appear prompting you to enter your password?	10-37
I DON'T KNOW HOW TO SPECIFY THE ORIGINAL/SEND SIZE	Are you using Easy mode?	10-37
TRANSMISSION TAKES A LONG TIME	Is the resolution setting appropriate at the time of scanning?	10-38
A DESTINATION IS PRE-SELECTED	Is [Default Address Setting] enabled in the setting mode?	10-38
THE SCANNED IMAGE IS CLIPPED	Is the original scan size setting smaller than the actual original size?	10-38
THE QUALITY OF THE SCANNED IMAGE IS POOR	Is the original printed matter such as a book or magazine?	10-39
	When scanning a colour or greyscale original, is the colour mode set to [Mono2]?	10-39
	Is the resolution setting too low?	10-39
	Is the compression ratio too high?	10-39
THE SCANNED IMAGE IS BLANK	Is the original placed face up or face down correctly?	10-39
JPEG WAS SELECTED FOR THE FILE TYPE BUT THE FILE WAS CREATED AS A TIFF FILE	Did you select [Mono2] in colour mode?	10-39
THE FILE SIZE IS LARGE	Was the colour mode set to [Greyscale] when you scanned a monochrome original?	10-40
	Is the resolution setting too high?	10-40
	Is the compression ratio too low?	10-40
AN ADDRESS (A ONE-TOUCH INDIVIDUAL KEY OR GROUP KEY) CANNOT BE STORED	Has the maximum number of keys been stored?	10-40
AN ADDRESS (A ONE-TOUCH INDIVIDUAL KEY OR GROUP KEY) CANNOT BE EDITED OR DELETED	Is the key being used in a reserved transmission or a transmission in progress?	10-40
	Has your administrator enabled a function that prevents editing/deleting?	10-40

Problem	Check	Page
I WANT TO CHANGE THE FORMAT OR COMPRESSION OF A SCANNED IMAGE	Use the [Format] key.	10-41
I DON'T KNOW HOW TO CHECK AN ADDRESS WHEN SENDING AN IMAGE	Tap the [Address Review] key.	10-41
AFTER THE ROUTER WAS REPLACED, I CAN'T USE SCAN TO NETWORK FOLDER OR SCAN	Has the machine's IP address been changed?	10-41

TRANSMISSION DOES NOT TAKE PLACE

Check	Solution
Did you select the correct destination (destination information)? Is the correct information (e-mail address or FTP server information) stored for that destination?	■ Make sure that the correct information is stored for the destination and that the destination is correctly selected. If delivery by e-mail (Scan to E-mail) is unsuccessful, an error message such as "Undelivered Message" may be sent to the designated administrator's e-mail address. This information may help you determine the cause of the problem.
Does the image file exceed the e-mail attachment limit set in the setting mode (administrator)?	■ Check with your administrator. If your administrator has set a limit on the size of transmitted files, a file that exceeds the limit cannot be transmitted.
Did the image file exceed the file attachment size limit of your mail server? (When Scan to E-mail is used)	■ Reduce the size of the file attachment (reduce the number of pages to scan) for one e-mail transmission. The size of the file can also be reduced by scanning using a lower resolution setting. Ask your mail server administrator (or Internet service provider, etc.) what the file size limit is for one e-mail transmission. ■ When [Send Destination Link] is selected, the data is saved to the machine's local drive, and a URL link to the saved data is sent by e-mail to the destination. The recipient uses the link to download the file. Because this method is not affected by mail server restrictions, you can use it in instances such as when you cannot reduce the size of the file.
Has the folder on the destination computer been set as a shared folder so that files can be sent to it? (When using Scan to Network Folder)	■ If the destination folder is not configured as a shared folder, select "Sharing" in the folder properties. If the folder was moved or otherwise changed, the "Sharing" setting may have been cancelled.
Is [IPsec Settings] enabled on the machine? (When using Scan to Network Folder)	■ Check with your administrator. When [IPsec Settings] is enabled in setting mode, it may not be possible to scan to a shared folder in some computer environments. ⇒ "Settings (administrator)" → [System Settings] → [Security Settings] → [IPsec Settings]
Did you place an original that is folded?	■ Following the instructions in the display, unfold the original, place it in the automatic document feeder again, and re-scan it. If a folded original is placed in the automatic document feeder, an error will occur and scanning will be cancelled when the actual original size is detected during scanning.

AUTO SELECTION OF THE COLOUR MODE DOES NOT TAKE PLACE CORRECTLY

Check	Solution
Are you scanning one of the following types of originals? **When Black & White is not selected:** • Are there colours or colouring in the paper? **When Colour is not selected:** • Is the colour in the original very light? • Is the colour in the original very dark, almost black? • Is only a very small area of the original coloured?	■ Specify the colour mode manually. When the colour mode is set to [Auto], the machine detects whether the original is black and white or colour when the [Colour Start] key is tapped; however, in the cases as shown on the left, automatic detection may not give the correct result.

THE RECEIVED IMAGE FILE CANNOT BE OPENED

Check	Solution
Does the viewer program used by the recipient support the format of the received image data?	■ Use a software program that is capable of opening the selected file type and compression mode. The recipient may be able to open the file if you change the file type and compression mode selected at the time of transmission.
Does a message appear prompting you to enter your password?	■ Ask the sender for the password, or have the image sent again in a non-encrypted format. The received file is an encrypted PDF file.

I DON'T KNOW HOW TO SPECIFY THE ORIGINAL/SEND SIZE

Check	Solution
Are you using Easy mode?	■ Use normal mode to set the original size and send size. Tap the [Original] key in the base screen of normal mode. Specify the scan size (original size), and specify the send size that will be received at the destination.

TRANSMISSION TAKES A LONG TIME

Check	Solution
Is the resolution setting appropriate at the time of scanning?	■ Select resolution and data compression settings that are suited to the purpose of transmission. To create image data that is balanced in terms of resolution and file size, pay attention to the following points: Resolution modes: The default resolution setting is [200x200dpi] in "E-Mail", "FTP", "Network Folder", and "Scan to External Memory Device". If the original does not contain a halftone image such as a photo or illustration, scanning at the default resolution will create a more practical and useful image. A higher resolution setting should only be selected if the original contains a photo and you wish to give priority to the quality of the photo image. Exercise caution in this case as a larger file will be created than when the default setting is used.

A DESTINATION IS PRE-SELECTED

Check	Solution
Is [Default Address Setting] enabled in the setting mode?	■ If you wish to send to a destination other than the default destination, tap the [Cancel] key. If you are the administrator and wish to change or disable the default destination, change the settings as appropriate in [Default Address Setting]. ⇒ "Settings (administrator)" → [System Settings] → [Image Send Settings] → [Scan Settings] → [Default Address] → [Default Address Setting]

THE SCANNED IMAGE IS CLIPPED

Check	Solution
Is the original scan size setting smaller than the actual original size?	■ Set the scan size to the actual original size. If you have intentionally set a smaller size than the actual original size, place the original considering the reference placement position for the selected scan size. For example, when scanning an A4 (8-1/2" x 11") original using a B5 (5-1/2" x 8-1/2") setting on the document glass, align the original using the document glass scale at the left edge to fit the area you wish to scan into the B5 (5-1/2" x 8-1/2") scanning area.

THE QUALITY OF THE SCANNED IMAGE IS POOR

Check	Solution
Is the original printed matter such as a book or magazine?	■ To reduce the moire effect, take the following procedure: When the original is printed matter, vertical patterns (moire) may occur. Select [Others] → [Sharpness] in the Base Screen of normal mode and soften the edges of image to reduce the moire effect (only in "E-Mail", "FTP", "Network Folder", and "Scan to External Memory Device"). It may also be possible to reduce the moire effect by changing the resolution setting or shifting the original (or changing its angle) slightly on the document glass.
When scanning a colour or greyscale original, is the colour mode set to [Mono2]?	■ Setting the colour mode to [Mono2] replaces the colours in the original with either black or white. This is suitable for text-only originals; however, for originals that contain illustrations, it is best to use the [B/W Start] key with the colour mode set to [Greyscale], or set the colour mode of the [Colour Start] key to [Full Colour] or [Greyscale] and then scan.
Is the resolution setting too low?	■ A low resolution setting results in a coarser image. Increasing the resolution setting produces a smoother image. (The higher the resolution, the larger the file size.)
Is the compression ratio too high?	■ If the compression ratio is set to a high value when "Colour Mode" transmission is set to full colour or greyscale, noise may be noticeable and colours may appear dull. Set [File Format] → "Compression Ratio" to a lower value to reduce noise and dulling of colour. (The lower the compression ratio, the larger the file size.) This is set in Normal Mode.

THE SCANNED IMAGE IS BLANK

Check	Solution
Is the original placed face up or face down correctly?	■ Place the original again in the correct orientation, and resend. When using the document glass, the original must be placed face down. When using the automatic document feeder, the original must be placed face up.

JPEG WAS SELECTED FOR THE FILE TYPE BUT THE FILE WAS CREATED AS A TIFF FILE

Check	Solution
Did you select [Mono2] in colour mode?	■ Change the colour mode to [Full Colour] or [Greyscale], and then tap the [Start] key. When [JPEG] is selected for the file type and the image is scanned in Mono2, the file will be created as a TIFF file.

THE FILE SIZE IS LARGE

Check	Solution
Was the colour mode set to [Greyscale] when you scanned a monochrome original?	■ [Greyscale] is suitable when you want a high-quality image of text or a photo, but the file size will be larger. Using [Mono2] for a text-only original will significantly reduce the file size. This is set in Normal Mode.
Is the resolution setting too high?	■ The higher the resolution setting, the larger the file size. Lowering the resolution results in a coarser image, but produces a smaller file size.
Is the compression ratio too low?	■ If the compression ratio is set to a low value when Colour Mode is set to [Full Colour] or [Greyscale], the file size will be large. If [File Format] → [Compression Ratio] is set to a higher value, noise may become noticeable and colours may appear duller, but the file size will be smaller. This is set in Normal Mode.

AN ADDRESS (A ONE-TOUCH INDIVIDUAL KEY OR GROUP KEY) CANNOT BE STORED

Check	Solution
Has the maximum number of keys been stored?	■ Adjust the number of stored keys. Delete addresses (one-touch keys and group keys) that are not being used.

AN ADDRESS (A ONE-TOUCH INDIVIDUAL KEY OR GROUP KEY) CANNOT BE EDITED OR DELETED

Check	Solution
Is the key being used in a reserved transmission or a transmission in progress?	■ Wait until the transmission is finished or cancel the reserved transmission and then edit or delete the key.
Has your administrator enabled a function that prevents editing/deleting?	■ Check with your administrator. If your administrator has enabled settings such as [Default Address Setting] and [Inbound Routing Settings], keys cannot be edited or removed.

I WANT TO CHANGE THE FORMAT OR COMPRESSION OF A SCANNED IMAGE

Check	Solution
Use the [Format] key.	■ You can use the [Format] key to set the format and compression percentage of a file to be saved or sent. In normal mode, you can create a file of a number of original pages [Specified Pages per File] can be used.

I DON'T KNOW HOW TO CHECK AN ADDRESS WHEN SENDING AN IMAGE

Check	Solution
Tap the [Address Review] key.	■ Tap the [Address Review] key to view a list of the addresses.

AFTER THE ROUTER WAS REPLACED, I CAN'T USE SCAN TO NETWORK FOLDER OR SCAN

Check	Solution
Has the machine's IP address been changed?	■ Check the IP address setting. If the machine does not have a permanent IP address (the machine receives an IP address from a DHCP server), scanning to network folder or scanning will not be possible if the IP address changes. You can check the machine's IP address in [Network Status] of setting mode. If the IP address has changed, change the port setting in the printer driver. ⇒ "Settings" → [Status] → [Network Status] See: Software Setup Guide If the IP address changes frequently, it is recommended that a permanent IP address be assigned to the machine. ⇒ "Settings (administrator)" → [System Settings] → [Network Settings]

DOCUMENT FILING PROBLEMS

Have functions been disabled by the administrator?
Some functions may have been disabled in the setting mode. When user authentication is enabled, the functions that you can use may be restricted in your user settings. Check with your administrator.

CHECK LIST

Problem	Check	Page
DOCUMENT FILING DOES NOT TAKE PLACE	Did you enable document filing in the printer driver?	10-42
A JOB CANNOT BE STORED IN A CUSTOM FOLDER	Do the custom folders created with the machine appear in "Folder Information"? (When printing)	10-43
	Does the custom folder have a PIN Code?	10-43
A STORED FILE HAS DISAPPEARED	Did you enable the [Delete] checkbox to print a stored file?	10-43
	Has automatic deletion of document filing files been enabled?	10-43
A FILE CANNOT BE DELETED	Is the property of the file set to [Protect]?	10-43
THE PROPERTY OF A FILE CANNOT BE SET TO [Confidential]	Is the file in the Quick File folder?	10-43
A CONFIDENTIAL FILE OR CONFIDENTIAL FOLDER CANNOT BE OPENED	Did you enter the wrong password/PIN Code?	10-44
I CAN'T STORE OR CHANGE A FILE NAME OR CUSTOM FOLDER NAME	Does the name include characters that cannot be used in a file or folder name?	10-44
A FILE NAME IS CUT OFF	Was the file name stored in the advanced transmission settings during a scan?	10-44
I DON'T KNOW HOW TO SCAN TO USB MEMORY	Did you insert the USB memory device?	10-44
	Did you select [Scan to USB] in [Local Drive/USB] of Easy Scan mode?	10-44
	Did you select [Scan to External Memory Device] in Document Filing mode?	10-44
I DON'T KNOW TO PRINT BY USB DIRECT PRINT	Did you insert the USB memory device?	10-44
	Did you select [Select File from USB Memory to Print] in Document Filing mode?	10-45

DOCUMENT FILING DOES NOT TAKE PLACE

Check	Solution
Did you enable document filing in the printer driver?	■ Enable document filing. In print mode, enable document filing on the [Job Handling] tab of the printer driver. In other than print mode, specify Document Filing settings from Quick File or File.

A JOB CANNOT BE STORED IN A CUSTOM FOLDER

Check	Solution
Do the custom folders created with the machine appear in "Folder Information"? (When printing)	■ Click the [Get Folder Name] button in the document filing save screen of the printer driver to call up the custom folders that have been created on the machine.
Does the custom folder have a PIN Code?	■ Enter the PIN Code configured in the machine in the document filing save screen.

A STORED FILE HAS DISAPPEARED

Check	Solution
Did you enable the [Delete] checkbox to print a stored file?	■ If you print the file by enabling the [Delete] checkbox, the file is automatically deleted after being printed. The file property can be set to [Protect] to prevent the file from being easily deleted.
Has automatic deletion of document filing files been enabled?	■ If files that you need have been deleted, consult the administrator of the machine. When [Automatic Deletion of File Settings] is enabled in the setting mode, the files in the specified folders are periodically deleted. (Even when the file property is [Confidential] or [Protect], the file may be deleted.) ⇒ "Settings (administrator)" → [System Settings] → [Document Filing Settings] → [Automatic Deletion of File Settings]

A FILE CANNOT BE DELETED

Check	Solution
Is the property of the file set to [Protect]?	■ A file cannot be deleted when its property is set to [Protect]. Change the file property from [Protect] to [Sharing] and then delete the file.

THE PROPERTY OF A FILE CANNOT BE SET TO [Confidential]

Check	Solution
Is the file in the Quick File folder?	■ Move the file to a different folder and then set its property to "Confidential". [Confidential] cannot be specified for a file in the Quick File folder. (Note that [Protect] can be specified for a file in the Quick File folder to prevent it from being easily deleted.)

A CONFIDENTIAL FILE OR CONFIDENTIAL FOLDER CANNOT BE OPENED

Check	Solution
Did you enter the wrong password/PIN Code?	■ Check with your administrator.

I CAN'T STORE OR CHANGE A FILE NAME OR CUSTOM FOLDER NAME

Check	Solution
Does the name include characters that cannot be used in a file or folder name?	■ The following characters cannot be used in a file or folder name: ? / " : < > * \ |

A FILE NAME IS CUT OFF

Check	Solution
Was the file name stored in the advanced transmission settings during a scan?	■ If the name was stored in the advanced transmission settings before Quick File or File settings were configured, that name will be used for the stored file. If the number of characters in the name exceeds the maximum number of characters allowed for a Quick File name (30 characters), characters after the 30th character will be discarded.

I DON'T KNOW HOW TO SCAN TO USB MEMORY

Check	Solution
Did you insert the USB memory device?	■ When you insert a USB memory device in the machine, a message will appear. To scan to USB memory, tap the [Scan to External Memory Device] key. The external memory device screen set in Easy Scan mode appears. Place the original and tap the [Start] key to scan the document into the USB memory device. You can select the [Perform Detail Setting] checkbox to select detailed save settings.
Did you select [Scan to USB] in [Local Drive/USB] of Easy Scan mode?	■ When [Scan to USB] is selected in [Local Drive/USB] of Easy Scan mode, the scanned document will be saved to the connected USB memory device.
Did you select [Scan to External Memory Device] in Document Filing mode?	■ When [Scan to External Memory Device] is selected on the action panel of Document Filing mode, the scanned document will be saved to the connected USB memory device.

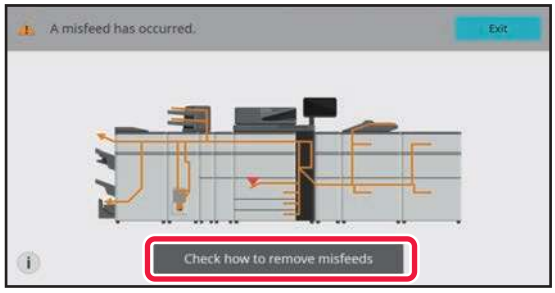
I DON'T KNOW TO PRINT BY USB DIRECT PRINT

Check	Solution
Did you insert the USB memory device?	■ When you insert a USB memory device in the machine, a message will appear. To perform USB Direct Print, tap the [Print from external memory device (USB)] key.
Did you select [Select File from USB Memory to Print] in Document Filing mode?	■ Tap [Select File from USB Memory to Print] on the action panel of Document Filing mode.

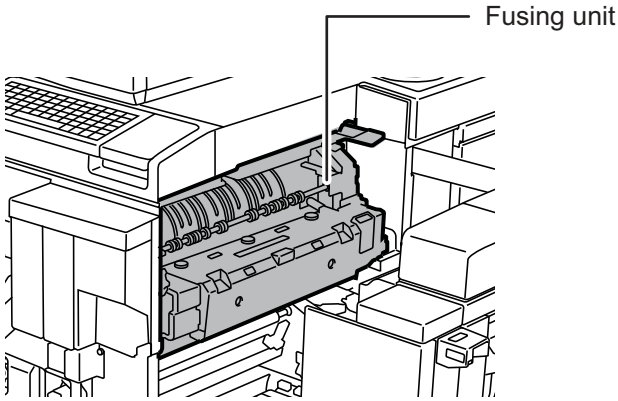
REMOVING MISFEEDS

REMOVING MISFEEDS

If a paper misfeed occurs, the "Paper Jam" message will appear in the touch panel and printing and scanning will stop. In this event, tap the [Check how to remove misfeeds] key in the touch panel.
When the key is tapped, instructions for removing the misfeed will appear. Follow the instructions. When the misfeed is cleared, the message will automatically disappear.



- The fusing unit and paper output area are hot.
- When removing a misfeed, do not touch the fusing unit. You may burn yourself.



APPENDIX

SPECIFICATIONS

SPECIFICATIONS 11-2

SPECIFICATIONS

SPECIFICATIONS

Basic Specifications / Copier Specifications

Name	BP-90C70/BP-90C80
Type	Console
Colour	Full colour
Copier system	Laser electrostatic copier
Resolution	Read (B/W): 600 x 600 dpi, 600 x 400 dpi Read (colour): 600 x 600 dpi Write:1200 x 1200 dpi (B/W only), 600 x 600 dpi, equivalent to 9600 dpi × 600 dpi
Gradation	Scan: equivalent to 256 levels Print: equivalent to 256 levels
Original paper sizes	Max. A3 (11" x 17") for sheets and bound documents
Copy sizes	A3 wide to A6R (13" x 19" to 5-1/2" x 8-1/2"R), Transparency film, Heavy paper, Tab paper, Glossy paper, Custom Tray 1: A4, 8-1/2" x 11" Tray 2: A4, 8-1/2" x 11" Tray 3: A3 wide, A3, B4, A4 wide, A4, A4R, B5, B5R, 12" x 18", 11" x 17", 8-1/2" x 14", 8-1/2" x 13-1/2", 8-1/2" x 13-2/5", 8-1/2" x 13", 8-1/2" x 11", 8-1/2" x 11"R, 7-1/4 x 10-1/2"R Tray 4: A3 wide, A3, B4, A4 wide, A4, A4R, B5, B5R, A5R, 12" x 18", 11" x 17", 8-1/2" x 14", 8-1/2" x 13-1/2", 8-1/2" x 13-2/5", 8-1/2" x 13", 8-1/2" x 11", 8-1/2" x 11"R, 7-1/4 x 10-1/2"R, 5-1/2" x 8-1/2"R, Monarch, COM-9, COM-10, Custom (148 to 457 mm x 100 to 305 mm (5.875" to 18" x 4" to 12")) Bypass: A3 wide, A3, B4, A4 wide, A4, A4R, B5, B5R, A5R, A6R, 13" x 19", 12" x 18", 11" x 17", 8-1/2" x 14", 8-1/2" x 13-1/2", 8-1/2" x 13-2/5", 8-1/2" x 13", 8-1/2" x 11", 8-1/2" x 11"R, 7-1/4 x 10-1/2"R, 5-1/2" x 8-1/2"R, SRA3, SRA4, Monarch, COM-9, COM-10, DL, C4, C5, C6, Custom (140 to 488 mm x 90 to 330 mm (5.5" to 19.2" x 3.625" to 13")) Lost margin Leading edge: 4 mm ± 1 mm (11/64" ± 3/64") Trailing edge: 2 mm to 5 mm (3/32" to 13/64") Leading edge / Trailing edge: total 8 mm (21/64") or less Left edge / Right edge: total 4 mm ± 2 mm (11/64" ± 3/32") Maximum print area: 319 mm x 1292 mm (12-9/16" x 50-7/8")
Paper type	Tray 1/2: Plain Tray 3:Plain, Heavy paper (106 g/m^2 to 300 g/m^2 (26 lbs. bond to 110 lbs. Cover)) Tray 4:Plain, Heavy paper (106 g/m^2 to 300 g/m^2 (26 lbs. bond to 110 lbs. Cover)), Transparency film, Label, Tab paper, Emboss Bypass:Plain, Heavy paper (106 g/m^2 to 360 g/m^2 (26 lbs. bond to 130 lbs. Cover)), Transparency film, Label, Tab paper, Emboss, Thin paper, Envelope, Glossy paper Paper weight: Tray 1/2:60 g/m^2 to 105 g/m^2 (16 lbs. bond to 28 lbs. bond) Tray 3/4:60 g/m^2 to 300 g/m^2 (16 lbs. bond to 110 lbs. Cover) Bypass:55 g/m^2 to 360 g/m^2 (13 lbs. bond to 130 lbs. Cover) Some usage conditions or paper types may prevent correct printing.
Warm-up time	90 seconds This may vary depending on the ambient conditions.

First-copy time

	BP-90C70		BP-90C80	
	B/W	Colour	B/W	Colour
Document cover	3.7 seconds	4.8 seconds	3.5 seconds	4.6 seconds
DSPF	5.4 seconds	7.6 seconds	5.2 seconds	7.3 seconds

This may vary depending on the state of the machine.
* Portrait feeding of A4 (8-1/2" x 11") sheets.

	(Unit: copies/min.)	BP-90C70 (Colour/ B/W)	BP-90C80 (Colour/ B/W)
Continuous copying speeds* (when shifter is not in operation)	A4, B5, 8-1/2" x 11"	70/75	80/80
	A4W	53/53	56/56
	A4R, B5R, A5R, 8-1/2" x 11"R, 7-1/4" x 10-1/2"R, 5-1/2" x 8-1/2"R, 16KR	45/45	48/48
	B4, 8-1/2" x 14", 8-1/2" x 13", 8-1/2" x 13-2/5", 8-1/2" x 13-1/2"	39/39	42/42
	A3, 11" x 17", 8K	34/34	37/37
	A3W	33/33	35/35
	*Continuous speed for same original source. Output may be temporarily interrupted to stabilize image quality.		

Copy ratios	Same size: 1: 1 ± 0.5 % Enlarge (Inch size): 121 %, 129 %, 200 %, 400 % (AB size: 115 %, 122 %, 141 %, 200 %, 400 %) Reduce (Inch size): 25 %, 50 %, 64 %, 77 % (AB size: 25 %, 50 %, 70 %, 81 %, 86 %) Zoom range: 25 to 400 % in 1 % increments, total 376 increments. Can calculate zoom rate when mm is specified. (25 - 200 % using automatic document feeder)
Paper feed / capacity	1200 plus 800 plus 500 plus 500 (= 3000) sheets in 4 trays plus 100-sheet multi-bypass tray Using 80 g/m^2 (20 lbs. bond) weight paper
Max. paper feed / max. capacity	13500 sheets in 4 trays (1200 + 800 + 500 x 2) plus large capacity trays (5000) plus large capacity trays (5000) plus 500-sheet multi-bypass tray Using 80 g/m^2 (20 lbs. bond) weight paper
Continuous copy	Max. 9999 copies
Memory	Standard: 6 GB SSD: 256GB 1 GB = One billion bytes when referring to hard drive capacity. Actual format capacity is less.
Ambient environment	Operating environment: 10 °C to 35 °C (50 °F to 91 °F) (20 % to 85 % RH) 800 - 1,013 hPa Standard environment: 21 °C to 25 °C (69.5 °F to 77 °F) (50 ± 10 % RH)
Required power supply	Local voltage ± 10 % (For the power supply requirements, see the name plate of the machine.) Power consumption AC 208-240V/15A, 60Hz Max. 3.55 kW (including options such as desk) AC 220-240V/8A + 8A, 50/60Hz (2 x 220-240V power supplies) Max. 3.84 kW (including options such as the desk)
Dimensions	982 mm (W) x 768 mm (D) x 1530 mm (H) (38-43/64" (W) x 30-1/4" (D) x 60-1/4" (H)) (When the operation panel and keyboard are set to the default position)
Weight	Approx. 220 kg (485.1 lbs)
Overall dimensions	1261 mm (W) x 768 mm (D) (49-21/32" (W) x 30-1/4" (D)) (With multi-bypass tray extended, and the operation panel and keyboard are set to the default position)

Automatic Document Feeder

Document feeder types	Duplex Single Pass Feeder (DSPF)
Original paper sizes	A3 to A6R (11" × 17" to 5-1/2" × 8-1/2"), business card
Paper weight of original	One-sided:35 to 220 g/m^2 (9 lbs. Bond to 80 lbs. Cover*)
	Two-sides:50 to 220 g/m^2 (13 lbs. Bond to 80 lbs. Cover)
Paper storage capacity	300 sheets (80 g/m^2 (20 lbs.)) (or maximum stack height of 38 mm (1-1/2")) Business card: 150 sheets (or maximum stack height of 38 mm (1-1/2"))
Scan speed (copy)	105 sheets/minute: B/W (600 × 400 dpi) 70 sheets/minute: Full colour (600 × 600 dpi)

*: 35 to 49 g/m^2 (9 to 13 lbs.) is by thin paper scanning.
158 to 220 g/m^2 (40 lbs to 80 lbs. Cover) is by heavy paper scanning.

Multi Bypass Tray

Name	Multi Bypass Tray (MX-MF11) (For large capacity trays)
Paper sizes	A3 wide to A5R (13" x 19" to 5-1/2" x 8-1/2"R) ,SRA3, SRA4
Useable paper	55 to 220 g/m^2 (13 lbs bond to 80 lbs cover)
Paper capacity	500 sheets (80 g/m^2 (20 lbs)) (or maximum stack height of 55 mm (2-11/64"))
Required power supply	Supplied from large capacity trays
Dimensions	When paper tray is closed 705 mm (W) x 556 mm (D) x 203 mm (H) (27-3/4" (W) x 21-57/64" (D) x 8" (H)) When paper tray is pulled out 878 mm (W) x 556 mm (D) x 203 mm (H) (34-9/16" (W) x 21-57/64" (D) x 8" (H))
Weight	Approx. 18 kg (39.7 lbs)

Large Capacity Tray

Name	Large Capacity Tray (MX-LC12)	Large Capacity Tray (MX-LCX3 N)
Paper sizes	A4, B5, 8-1/2" x 11"	A3 wide to B5 (13" x 19" to 8-1/2" x 11"R)
Useable paper	60 to 220 g/m^2 (16 lbs bond to 80 lbs cover)	60 to 220 g/m^2 (16 lbs bond to 80 lbs cover)
Paper capacity	3500 sheets (80 g/m^2 (20 lbs))	3000 sheets (80 g/m^2 (20 lbs))
Required power supply	Supplied from the machine	Supplied from the machine
Dimensions	376 mm (W) x 576 mm (D) x 524 mm (H) (14-13/16" (W) x 22-43/64" (D) x 20-5/8" (H))	670 mm (W) x 570 mm (D) x 525 mm (H) (26-3/8" (W) x 22-7/16" (D) x 20-43/64" (H))
Weight	Approx. 28.5 kg (63 lbs)	Approx. 50 kg (110 lbs)

Large Capacity Trays

Name	Large Capacity Trays (MX-LC13 N)
Paper sizes	A3 wide to B5R (13" x 19" to 8-1/2" x 11") ,SRA3, SRA4
Useable paper	55 to 360 g/m^2 (13 lbs bond to 130 lbs cover)
Paper capacity	5000 sheets (2500 x 2 80 g/m^2 (20 lbs))
Required power supply	AC 120V/15A ,60Hz
Dimensions	35-1/4" (W) x 30-1/32" (D) x 38-13/16" (H) (895 mm (W) x 763 mm (D) x 986 mm (H))
Weight	Approx. 131 kg (288 lbs)

Finisher (Large stacker) / Saddle Stitch Finisher (Large stacker)

Name	Finisher (MX-FN21) Saddle Stitch Finisher (MX-FN22)	
Paper sizes	Depends on feeder specifications	
Useable paper	Paper weight 55 g/m^2 to 360 g/m^2 (13 lbs. to 130 lbs. Cover)	
No. of trays	MX-FN21:3 (Upper tray / Middle tray / Lower tray) MX-FN22:4 (Upper tray / Middle tray / Lower tray) + Saddle stitch tray	
Tray capacity (80g/m^2 (20 lbs. bond))*	Upper tray	
	Non-stapled	SRA3, SRA4, A3 wide, A4 wide, A3, B4, A4R, B5R (13" x 19", 12" x 18", 9" x 12", 11" x 17", 8-1/2" x 14", 8-1/2" x 11"R, 7-1/4" x 10-1/2"R): 750 sheets A4, B5, A5R (8-1/2" x 11", 5-1/2" x 8-1/2"R): 1500 sheets
	Staple function	A3, B4, A4R (11" x 17", 8-1/2" x 14", 8-1/2" x 11"R): 50 units or 750 sheets A4, B5 (8-1/2" x 11"): 100 units or 1500 sheets
	Middle tray	
	Non-stapled	SRA3, SRA4, A3 wide, A4 wide, A3, B4, A4R, B5R (13" x 19", 12" x 18", 9" x 12", 11" x 17", 8-1/2" x 14", 8-1/2" x 11"R, 7-1/4" x 10-1/2"R): 125 sheets A4, B5, A5R (8-1/2" x 11", 5-1/2" x 8-1/2"R): 250 sheets (Offset output is not available)
	Lower tray	
	Non-stapled	SRA3, SRA4, A3 wide, A4 wide, A3, B4, A4R, B5R (13" x 19", 12" x 18", 9" x 12", 11" x 17", 8-1/2" x 14",8-1/2" x 11"R, 7-1/4" x 10-1/2"R): 750 sheets A4, B5, A5R (8-1/2" x 11", 5-1/2" x 8-1/2"R): 1500 sheets A4, B5 (8-1/2" x 11"): 2450 sheets (Offset output is not available)
	Staple function	B4, A3, A4R (11" x 17", 8-1/2" x 14", 8-1/2" x 11"R): 50 units or 750 sheets A4, B5 (8-1/2" x 11"): 100 units or 1500 sheets
	Saddle stitch tray (MX-FN22) Non-stapled60 to 105 g/m^2 (16 lbs bond to 28 lbs bond): 5 sheets Staple function60 to 81.4 g/m^2 (16 lbs bond to 21 lbs bond): 5 units (16 to 20 sheets), 10 units (11 to 15 sheets), 15 units (6 to 10 sheets), 25 units (1 to 5 sheets) 81.4 g/m^2 over to 105 g/m^2 (21 lbs bond over to 28 lbs bond): 15 units (6 to 10 sheets), 25 units (1 to 5 sheets) Staple function in cover mode 60 to 81.4 g/m^2 (16 lbs bond to 21 lbs bond): 5 units (16 to 20 sheets), 10 units (1 to 15 sheets) 81.4 g/m^2 over to 105 g/m^2 (21 lbs bond over to 28 lbs bond): 10 units (1 to 10 sheets) Offset output is not available for A3 wide, B5R, A5R (13" x 19", 12" x 18" / 7-1/4" x 10-1/2"R, 5-1/2" x 8-1/2"R).	
Max. no. of stapled sheets (80g/m^2 (20 lbs. bond))	Max. no. of 100 sheets (A4, B5 (8-1/2" x 11")) Max. no. of 50 sheets (A3, B4, A4R (11" x 17", 8-1/2" x 14", 8-1/2" x 11"R))	
Staple position	Front: 1 position (slant), Back: 1 position (slant), Centre: 2 positions	
Saddle Stitch (MX-FN22)	Staple method (for saddle stitch) Centred fold with stapling in 2 centre places	
	Saddle stitch fold position Centred fold	
	Saddle usable sizes SRA3, A3 wide, A3, B4, A4R (13" x 19", 12" x 18", 11" x 17", 8-1/2" x 14", 8-1/2" x 13-1/2", 8-1/2" x 13-2/5", 8-1/2" x 13", 8-1/2" x 11"R)	
	Saddle usable paper weight 60 g/m^2 (16 lbs bond) to 300 g/m^2 (110 lbs cover) Paper weighting 106 g/m^2 (28 lbs bond) to 300 g/m^2 (110 lbs cover) is only able to be used in cover mode and for single sheet fold.	
	Max. no. of saddle-stitched sheets Max. no. of 20 sheets (80 g/m^2 (20 lbs)): 19 sheets (80 g/m^2 (20 lbs bond)) + 1 sheet (300 g/m^2 (110 lbs cover))	
Required power supply	AC 120V/12A ,60Hz	

Weight	MX-FN21: Approx. 61 kg (134.5 lbs) MX-FN22: Approx. 108 kg (238.1 lbs)
Dimensions	MX-FN21: When output paper tray is stored 654 mm (W) x 765 mm (D) x 1040 mm (H) (25-3/4" (W) x 30-1/8" (D) x 40-15/16" (H)) When output paper tray is extended 782 mm (W) x 765 mm (D) x 1040 mm (H) (30-51/64" (W) x 30-1/8" (D) x 40-15/16" (H)) MX-FN22: When output paper tray is stored 767 mm (W) x 765 mm (D) x 1040 mm (H) (30-13/64" (W) x 30-1/8" (D) x 40-15/16" (H)) When output paper tray is extended 896 mm (W) x 765 mm (D) x 1040 mm (H) (35-9/32" (W) x 30-1/8" (D) x 40-15/16" (H))

*: Output capacity may vary depending on environmental conditions at the installation location, the type of paper used, and the storage condition of the paper.

Punch Module

Name	Punch module for MX-FN21/MX-FN22 MX-PN13A, MX-PN13B, MX-PN13C, MX-PN13D
Paper size for punch module	A3 to B5R (11" x 17" to 7-1/4" x 10-1/2"R)
Holes	MX-PN13A: 2 holes MX-PN13B: 2/3 holes MX-PN13C: 2/4 holes MX-PN13D: 4 holes (wide)
Required power supply	Supplied from finisher/saddle stitch finisher
Dimensions	95 mm (W) x 715 mm (D) x 392 mm (H) (3-47/64" (W) x 28-5/32" (D) x 9-13/32" (H))
Weight	Approx. 3.7 kg (8.6 lbs.)

* Some options may not be available in some countries and regions.

Paper Pass Unit

Name	Paper Pass Unit (MX-RB12 N)	Paper Pass Unit (MX-RB14)
Dimensions	549 mm (W) x 522 mm (D) x 151 mm (H) (21-5/8" (W) x 20-9/16" (D) x 5-61/64" (H))	457 mm (W) x 760 mm (D) x 1052 mm (H) (18" (W) x 29-59/64" (D) x 41-27/64" (H))
Weight	Approx. 13.5 lbs (6.1 kg)	Approx. 60.7 lbs (27.5 kg)

Relay Unit

Name	Relay Unit (MX-RB13)
Dimensions	214 mm (W) x 760 mm (D) x 986 mm (H) (8-7/16" (W) x 29-59/64" (D) x 38-13/16" (H))
Weight	Approx. 14.5 kg (40 lbs.)

Curl Correction Unit

Name	Curl Correction Unit (MX-RB27)
Paper sizes	Depends on feeder specifications
Useable paper	Depends on feeder specifications
Required power supply	Supplied from the machine
Dimensions	214 mm (W) x 760 mm (D) x 986 mm (H) (8-7/16" (W) x 29-59/64" (D) x 38-13/16" (H))
Weight	Approx. 18.4 kg (40.6 lbs.)

Trimming Module

Name	Trimming module (MX-TM10)
Useable size for trimming module	A3 wide (12" x 18"), A3, B4, A4R, 13" x 19", 11" x 17", 8-1/2" x 14", 8-1/2" x 13-1/2", 8-1/2" x 13-2/5", 8-1/2" x 13", 8-1/2" x 11"R, SRA3
Max. no. of sheets to be trimmed	1 to 20 sheets (60 g/m^2 to 81.4 g/m^2 (16 lbs. bond to 21 lbs. bond)) 1 to 10 sheets (81.4 g/m^2 over to 105 g/m^2 (21 lbs. bond over to 28 lbs. bond)) 1 to 3 sheets (105 g/m^2 over to 220 g/m^2 (28 lbs. bond over to 80 lbs. cover)) When plain paper trimmed. Including one front cover of 300 g/m^2 (110 lbs. cover) or less.
Required power supply	Supplied from saddle stitch finisher
Dimensions	251 mm (W) x 625 mm (D) x 403 mm (H) (9-7/8" (W) x 24-15/32" (D) x 15-7/8" (H))
Weight	Approx. 32 kg (70.6 lbs.)

Folding Unit

Name	Folding unit (MX-FD10)
Folding types	Z-Fold, C-Fold, Accordion Fold, Double Fold, Half Fold.
Useable size for folding unit	Z-Fold: A3, B4, A4R, 11" x 17", 8-1/2" x 14", 8-1/2" x 11"R C-Fold, Accordion Fold, Double Fold, Half Fold: A4R, 8-1/2" x 11"R
Useable paper	55 g/m^2 to 105 g/m^2 (13 lbs. bond to 28 lbs. bond)
Tray capacity (80 g/m^2 (20 lbs))	C-Fold/Accordion Fold/Double Fold 60 mm (2-23/64") (Equivalent to 40 sheets. (Equivalent to 25 sheets for Double Fold)) Copies made in Z-Fold or Half Fold are output to the tray of the finisher (large stacker) or saddle stitch finisher (large stacker).
Required power supply	Supplied from finisher/saddle stitch finisher
Dimensions	336 mm (W) x 793 mm (D) x 1050 mm (H) (13-15/64" (W) x 31-15/64" (D) x 41-11/32" (H))
Weight	Approx. 66 kg (145.5 lbs.)

Inserter

Name	Inserter (MX-CF11)
Useable size for inserter	A3 wide (12" x 18"), A4 wide (9" x 12"), A3, B4, A4, A4R, B5, B5R, A5R, 13" x 19", 11" x 17", 8-1/2" x 14", 8-1/2" x 13-1/2", 8-1/2" x 13-2/5", 8-1/2" x 13", 8-1/2" x 11", 8-1/2" x 11"R, 7-1/4 x 10-1/2"R, 5-1/2" x 8-1/2"R, SRA3, SRA4
Useable paper	60 g/m^2 to 220 g/m^2 (16 lbs. bond to 80 lbs. cover)
No. of trays	2
Tray capacity (80 g/m^2 (20 lbs))	Upper tray: 200 sheets Lower tray: 200 sheets
Required power supply	Supplied from the machine
Dimensions	540 mm (W) x 760 mm (D) x 1276 mm (H) (21-1/4" (W) x 29-7/8" (D) x 50-1/4" (H))
Weight	Approx. 45 kg (99.2 lbs.)

Network Printer Specifications

Type	Built-in type
Continuous print speed	Same as continuous copy speed
Resolution	Data processing:600 × 600 dpi, 1200 × 1200 dpi, 2400 × 2400 dpi Print:600 × 600 dpi, 1200 × 1200 dpi, 2400 × 2400 dpi equivalent to 9600 dpi × 600 dpi
Page description language	PCL6 emulation, Adobe PostScript 3
Compatible protocols	TCP/IP (LPD, Port9100, IPP, SMB, FTP, WSD, POP3<E-mail Print>, HTTP)
Compatible OS	Windows Server 2012, Windows 10, Windows 11, Windows Server 2016, Windows Server 2019, Windows Server 2022 macOS (10.10, 10.11, 10.12, 10.13, 10.14, 10.15, 11, 12, 13)
Internal fonts	80 fonts for PCL, 139 fonts for Adobe PostScript 3
Memory	Machine system memory and local drive
Interface	10BASE-T/100BASE-TX/1000BASE-T USB 2.0 (Host, Hi speed mode) USB 3.0 (Host, Super speed mode)

Network Scanner Specifications

Type	Colour scanner
Scan resolution (main × vertical)	100 × 100 dpi, 150 × 150 dpi, 200 × 200 dpi, 300 × 300 dpi, 400 × 400 dpi, 600 × 600 dpi (push scan) 50 to 9600 dpi *1 (pull scan)
Scan speed (A4 (8-1/2" × 11"))	140 sheets/minute (200 × 200 dpi/300 × 300 dpi) (one-sided), 280 pages/minute (200 × 200 dpi/300 × 300 dpi) (two-sided) When in standard mode using Sharp standard paper (A4 (8-1/2" × 11") size with 6% coverage) and the auto colour detector is turned off. The speed varies depending on the data volume of the original.
Interface	10BASE-T/100BASE-TX/1000BASE-T, USB 2.0, USB3.0 (when an external memory device is used)
Compatible protocols	TCP/IP
Compatible OS (Pull scan (TWAIN)) *2	Windows Server 2012, Windows 10, Windows 11, Windows Server 2016, Windows Server 2019, Windows Server 2022
Output format	(B/W) TIFF, PDF, PDF/A-1a*3, PDF/A-1b, PDF/A*4, Encrypted PDF, XPS*5, Searchable PDF*3, Office file (pptx, xlsx, docx)*3, TXT (UTF-8)*3, RTF*4 Compression method: decompression, G3 (MH), G4 (MMR) (Gray scale/colour) TIFF, JPEG, PDF, PDF/A-1a*3, PDF/A-1b, PDF/A*4, Encrypted PDF, High compression, Compact PDF (Ultra Fine), Compact PDF/A-1a *3, Compact PDF/A-1b, Compact PDF/A *4, Compact PDF/A-1a (Ultra Fine)*3, Compact PDF/A-1b (Ultra Fine), Compact PDF/A (Ultra Fine), XPS*5, Searchable PDF*3, Office file (pptx, xlsx, docx)*3, TXT(UTF-8)*3, RTF*3 Compression method: JPEG (high, mid, and low compression), high compression PDF, Reduce Colours*6
Driver	TWAIN compliant

*1: You must decrease the scan size when increasing the resolution.
*2: There are cases when a connection cannot be established. Please contact your local dealer for more information.
*3: Appears when the OCR function is enabled in the system settings.
*4: Appears when the OCR function is disabled in the system settings.
*5: XPS stands for XML Paper Specification.
*6: When PDF, PDF/A, PDF/A-1a/1b, or encrypt PDF is selected.

TRADEMARK ACKNOWLEDGEMENTS

The following trademarks and registered trademarks are used in conjunction with the machine and its peripheral devices and accessories.

- Microsoft®, Windows®, Windows Server® 2012, Windows® 10, Windows® 11, Windows Server® 2016, Windows Server® 2019, Windows Server® 2022, Internet Explorer®, Active Directory, Excel, Microsoft 365, SharePoint and OneDrive are registered trademarks or trademarks of Microsoft Corporation in the U.S.A. and other countries.
- Intel® is a trademark of Intel Corporation in the U.S. and/or other countries.
- PostScript and PostScript3 are a registered trademark of Adobe.
- Adobe, the Adobe logo, Acrobat, the Adobe PDF logo, and Reader are registered trademarks or trademarks of Adobe in the United States and other countries.
- Apple, macOS, AppleTalk and EtherTalk are trademarks of Apple Inc., registered in the U.S. and other countries.
- Mozilla® and Firefox® are registered trademarks or trademarks of the Mozilla Foundation in the U.S.A. and other countries.
- Sharpdesk is a trademark of Sharp Corporation.
- Sharp OSA is a trademark of Sharp Corporation.
- © 2021 ACCESS CO., LTD.

ACCESS™

- RealVNC is a trademark of RealVNC Limited.
- Qualcomm® DirectOffice™is a product of Qualcomm® Technologies, Inc. and/or its subsidiaries.
  Qualcomm is a trademark of Qualcomm Incorporated, registered in the United States and other countries.
  DirectOffice™ is a trademark of CSR Imaging US, LP, registered in the United States and other countries.
- Android, Play, Gmail and Google Drive are trademarks of Google LLC. Use of this trademark requires a license from Google.
- QR Code is a registered trademark of DENSO WAVE INCORPORATED in Japan and other countries.
- All other trademarks and copyrights are the property of their respective owners.

The built-in fonts of this printer use MicroType® font compression technology of Monotype GoogleImaging, and also use the scalable font rendering subsystem of UFST® (Universal Font Scaling Technology) of Monotype Imaging.
MicroType and UFST® are trademarks of Monotype Imaging, Inc. registered in the United States Patent and Trademark Office and may be registered in certain jurisdictions.
Candid, Gold, and Taffy are trademarks of Monotype Imaging, Inc. registered in the United States Patent and Trademark Office and may be registered in certain jurisdictions.
CG Omega, CG Times, Garamond Antiqua, Garamond Halbfett, Garamond Kursiv, Garamond and Halbfett Kursiv are trademarks of Monotype Imaging, Inc. and may be registered in certain jurisdictions.
Albertus, Arial, Ashley Script, Coronet, Gill Sans, Joanna and Times New Roman are trademarks of The Monotype Corporation registered in the United States Patent and Trademark Office and may be registered in certain jurisdictions.
Avant Garde, ITC Bookman, Lubalin Graph, Mona Lisa, Zapf Chancery and Zapf Dingbats are trademarks of International Typeface Corporation registered in the United States Patent and Trademark Office and may be registered in certain jurisdictions.
Clarendon, Eurostile, Helvetica, Optima, Palatino, Stempel Garamond, Times and Univers are trademarks of Heidelberger Druckmaschinen AG, which may be registered in certain jurisdictions, exclusively licensed through Linotype Library GmbH, a wholly owned subsidiary of Heidelberger Druckmaschinen AG.
Apple Chancery, Chicago, Geneva, Monaco and New York are trademarks of Apple Inc. and may be registered in certain jurisdictions.
Wingdings is a registered trademark of Microsoft Corporation in the United States and other countries.
Marigold and Oxford are trademarks of Arthur Baker and may be registered in some jurisdictions.
Antique Olive is a trademark of Marcel Olive and may be registered in certain jurisdictions.
Hoefler Text is a trademark of Johnathan Hoefler and may be registered in some jurisdictions.
HGGothicB, HGMinchoL, HGPGothicB and HGPMinchoL are trademarks of Ricoh Company, Ltd. and may be registered in some jurisdictions. ITC is a trademark of International Typeface Corporation registered in the United States Patent and Trademark Office and may be registered in certain jurisdictions.
Agfa is a trademark of the Agfa-Gevaert Group and may be registered in certain jurisdictions.
Intellifont, MicroType and UFST are trademarks of Monotype Imaging, Inc. registered in the United States Patent and Trademark Office and may be registered in certain jurisdictions.
TrueType is trademark of Apple Inc. registered in the United States Patent and Trademark Office and other countries.
PostScript is a trademark of Adobe and may be registered in some jurisdictions.
HP, PCL, FontSmart and LaserJet are trademarks of Hewlett-Packard Company and may be registered in some jurisdictions.
The Type 1 processor resident in Monotype Imaging's UFST product is under license from Electronics For Imaging, Inc. All other trademarks are the property of their respective owners.

LICENSE INFORMATION

Information on the Software License for This Product

Software composition

The software included in this product is comprised of various software components whose individual copyrights are held by SHARP or by third parties.

Software developed by SHARP and open source software

The copyrights for the software components and various relevant documents included with this product that were developed or written by SHARP are owned by SHARP and are protected by the Copyright Act, international treaties, and other relevant laws. This product also makes use of freely distributed software and software components whose copyrights are held by third parties. These include software components covered by a GNU General Public License (hereafter GPL), a GNU Lesser General Public License (hereafter LGPL) or other license agreement.

Obtaining source code

Some of the open source software licensors require the distributor to provide the source code with the executable software components. GPL and LGPL include similar requirements. For information on obtaining the source code for the open source software and for obtaining the GPL, LGPL, and other license agreement information, visit the following website:
http://sharp-world.com/products/copier/source/download/index.html
We are unable to answer any questions about the source code for the open source software. The source code for the software components whose copyrights are held by SHARP is not distributed.

Software Copyrights

Copyright (c) 2000 Carnegie Mellon University. All rights reserved.

Redistribution and use in source and binary forms, with or without modification, are permitted provided that the following conditions are met:

1.Redistributions of source code must retain the above copyright notice, this list of conditions and the following disclaimer.

2.Redistributions in binary form must reproduce the above copyright notice, this list of conditions and the following disclaimer in the documentation and/or other materials provided with the distribution.

3.The name "Carnegie Mellon University" must not be used to endorse or promote products derived from this software without prior written permission. For permission or any other legal details, please contact
Office of Technology Transfer Carnegie Mellon University 5000 Forbes Avenue Pittsburgh, PA 15213-3890
(412) 268-4387, fax: (412) 268-7395
tech-transfer@andrew.cmu.edu

4.Redistributions of any form whatsoever must retain the following acknowledgment:
"This product includes software developed by Computing Services at Carnegie Mellon University (http://www.cmu.edu/computing/)."

CARNEGIE MELLON UNIVERSITY DISCLAIMS ALL WARRANTIES WITH REGARD TO THIS SOFTWARE, INCLUDING ALL IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS, IN NO EVENT SHALL CARNEGIE MELLON UNIVERSITY BE LIABLE FOR ANY SPECIAL, INDIRECT OR CONSEQUENTIAL DAMAGES OR ANY DAMAGES WHATSOEVER RESULTING FROM LOSS OF USE, DATA OR PROFITS, WHETHER IN AN ACTION OF CONTRACT, NEGLIGENCE OR OTHER TORTIOUS ACTION, ARISING OUT OF OR IN CONNECTION WITH THE USE OR PERFORMANCE OF THIS SOFTWARE.

Copyright (c) 1995 - 2008 Kungliga Tekniska Högskolan (Royal Institute of Technology, Stockholm, Sweden). All rights reserved.

All rights reserved. Export of this software from the United States of America may require a specific license from the United States Government. It is the responsibility of any person or organization contemplating export to obtain such a license before exporting.

WITHIN THAT CONSTRAINT, permission to use, copy, modify, and distribute this software and its documentation for any purpose and without fee is hereby granted, provided that the above copyright notice appear in all copies and that both that copyright notice and this permission notice appear in supporting documentation, and that the name of M.I.T. not be used in advertising or publicity pertaining to distribution of the software without specific, written prior permission. Furthermore if you modify this software you must label your software as modified software and not distribute it in such a fashion that it might be confused with the original MIT software. M.I.T. makes no representations about the suitability of this software for any purpose. It is provided "as is" without express or implied warranty.

THIS SOFTWARE IS PROVIDED "**AS IS**" AND WITHOUT ANY EXPRESS OR IMPLIED WARRANTIES, INCLUDING, WITHOUT LIMITATION, THE IMPLIED WARRANTIES OF MERCHANTIBILITY AND FITNESS FOR A PARTICULAR PURPOSE.

Individual source code files are copyright MIT, Cygnus Support, OpenVision, Oracle, Sun Soft, FundsXpress, and others.

Project Athena, Athena, Athena MUSE, Discuss, Hesiod, Kerberos, Moira, and Zephyr are trademarks of the Massachusetts Institute of Technology (MIT). No commercial use of these trademarks may be made without prior written permission of MIT.

"Commercial use" means use of a name in a product or other for-profit manner. It does NOT prevent a commercial firm from referring to the MIT trademarks in order to convey information (although in doing so, recognition of their trademark status should be given).

OpenSSL License

Copyright (c) 1998-2004 The OpenSSL Project. All rights reserved.

Redistribution and use in source and binary forms, with or without modification, are permitted provided that the following conditions are met:

1. Redistributions of source code must retain the above copyright notice, this list of conditions and the following disclaimer.

2. Redistributions in binary form must reproduce the above copyright notice, this list of conditions and the following disclaimer in the documentation and/or other materials provided with the distribution.

3. All advertising materials mentioning features or use of this software must display the following acknowledgment: "This product includes software developed by the OpenSSL Project for use in the OpenSSL Toolkit. (http://www.openssl.org/)"

4. The names "OpenSSL Toolkit" and "OpenSSL Project" must not be used to endorse or promote products derived from this software without prior written permission. For written permission, please contact openssl-core@openssl.org.

5. Products derived from this software may not be called "OpenSSL" nor may "OpenSSL" appear in their names without prior written permission of the OpenSSL Project.

6. Redistributions of any form whatsoever must retain the following acknowledgment: "This product includes software developed by the OpenSSL Project for use in the OpenSSL Toolkit. (http://www.openssl.org/)"

THIS SOFTWARE IS PROVIDED BY THE OpenSSL PROJECT "AS IS" AND ANY EXPRESSED OR IMPLIED WARRANTIES, INCLUDING, BUT NOT LIMITED TO, THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE ARE DISCLAIMED. IN NO EVENT SHALL THE OpenSSL PROJECT OR ITS CONTRIBUTORS BE LIABLE FOR ANY DIRECT, INDIRECT, INCIDENTAL, SPECIAL, EXEMPLARY, OR CONSEQUENTIAL DAMAGES (INCLUDING, BUT NOT LIMITED TO, PROCUREMENT OF SUBSTITUTE GOODS OR SERVICES; LOSS OF USE, DATA, OR PROFITS; OR BUSINESS INTERRUPTION) HOWEVER CAUSED AND ON ANY THEORY OF LIABILITY, WHETHER IN CONTRACT, STRICT LIABILITY, OR TORT (INCLUDING NEGLIGENCE OR OTHERWISE) ARISING IN ANY WAY OUT OF THE USE OF THIS SOFTWARE, EVEN IF ADVISED OF THE POSSIBILITY OF SUCH DAMAGE.

This product includes cryptographic software written by Eric Young (eay@cryptsoft.com). This product includes software written by Tim Hudson (tjh@cryptsoft.com).

Original SSLeay License

Copyright (C) 1995-1998 Eric Young (eay@cryptsoft.com) All rights reserved.

This package is an SSL implementation written by Eric Young (eay@cryptsoft.com). The implementation was written so as to conform with Netscapes SSL.

This library is free for commercial and non-commercial use as long as the following conditions are aheared to. The following conditions apply to all code found in this distribution, be it the RC4, RSA,lhash, DES, etc., code; not just the SSL code. The SSL documentation included with this distribution is covered by the same copyright terms except that the holder is Tim Hudson (tjh@cryptsoft.com).

Copyright remains Eric Young's, and as such any Copyright notices in the code are not to be removed. If this package is used in a product, Eric Young should be given attribution as the author of the parts of the library used. This can be in the form of a textual message at program startup or in documentation (online or textual) provided with the package.

Redistribution and use in source and binary forms, with or without modification, are permitted provided that the following conditions are met:

1.Redistributions of source code must retain the copyright notice, this list of conditions and the following disclaimer.

2.Redistributions in binary form must reproduce the above copyright notice, this list of conditions and the following disclaimer in the documentation and/or other materials provided with the distribution.

3.All advertising materials mentioning features or use of this software must display the following acknowledgement: "This product includes cryptographic software written by Eric Young (eay@cryptsoft.com)" The word 'cryptographic' can be left out if the rouines from the library being used are not cryptographic related :-).

4.If you include any Windows specific code (or a derivative thereof) from the apps directory (application code) you must include an acknowledgement: "This product includes software written by Tim Hudson (tjh@cryptsoft.com)"

THIS SOFTWARE IS PROVIDED BY ERIC YOUNG "AS IS" AND ANY EXPRESS OR IMPLIED WARRANTIES, INCLUDING, BUT NOT LIMITED TO, THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE ARE DISCLAIMED. IN NO EVENT SHALL THE AUTHOR OR CONTRIBUTORS BE LIABLE FOR ANY DIRECT, INDIRECT, INCIDENTAL, SPECIAL, EXEMPLARY, OR CONSEQUENTIAL DAMAGES (INCLUDING, BUT NOT LIMITED TO, PROCUREMENT OF SUBSTITUTE GOODS OR SERVICES; LOSS OF USE, DATA, OR PROFITS; OR BUSINESS INTERRUPTION) HOWEVER CAUSED AND ON ANY THEORY OF LIABILITY, WHETHER IN CONTRACT, STRICT LIABILITY, OR TORT (INCLUDING NEGLIGENCE OR OTHERWISE) ARISING IN ANY WAY OUT OF THE USE OF THIS SOFTWARE, EVEN IF ADVISED OF THE POSSIBILITY OF SUCH DAMAGE.

The licence and distribution terms for any publically available version orderivative of this code cannot be changed. i.e. this code cannot simply becopied and put under another distribution licence [including the GNU Public Licence.]

D3DES License

Copyright (c) 1988,1989,1990,1991,1992 by Richard Outerbridge. (GEnie : OUTER; CIS : [71755,204]) Graven Imagery, 1992.

GNU GENERAL PUBLIC LICENSE
Version 2, June 1991

Copyright (C) 1989, 1991 Free Software Foundation, Inc., 51 Franklin Street, Fifth Floor, Boston, MA 02110-1301 USA Everyone is permitted to copy and distribute verbatim copies of this license document, but changing it is not allowed.

Preamble

The licenses for most software are designed to take away your freedom to share and change it. By contrast, the GNU General Public License is intended to guarantee your freedom to share and change free software--to make sure the software is free for all its users. This General Public License applies to most of the Free Software Foundation's software and to any other program whose authors commit to using it. (Some other Free Software Foundation software is covered by the GNU Lesser General Public License instead.) You can apply it to your programs, too.

When we speak of free software, we are referring to freedom, not price. Our General Public Licenses are designed to make sure that you have the freedom to distribute copies of free software (and charge for this service if you wish), that you receive source code or can get it if you want it, that you can change the software or use pieces of it in new free programs; and that you know you can do these things.

To protect your rights, we need to make restrictions that forbid anyone to deny you these rights or to ask you to surrender the rights. These restrictions translate to certain responsibilities for you if you distribute copies of the software, or if you modify it.

For example, if you distribute copies of such a program, whether gratis or for a fee, you must give the recipients all the rights that you have. You must make sure that they, too, receive or can get the source code. And you must show them these terms so they know their rights.

We protect your rights with two steps: (1) copyright the software, and (2) offer you this license which gives you legal permission to copy, distribute and/or modify the software.

Also, for each author's protection and ours, we want to make certain that everyone understands that there is no warranty for this free software. If the software is modified by someone else and passed on, we want its recipients to know that what they have is not the original, so that any problems introduced by others will not reflect on the original authors' reputations.

Finally, any free program is threatened constantly by software patents. We wish to avoid the danger that redistributors of a free program will individually obtain patent licenses, in effect making the program proprietary. To prevent this, we have made it clear that any patent must be licensed for everyone's free use or not licensed at all.

The precise terms and conditions for copying, distribution and modification follow.

GNU GENERAL PUBLIC LICENSE
TERMS AND CONDITIONS FOR COPYING, DISTRIBUTION AND MODIFICATION

0. This License applies to any program or other work which contains a notice placed by the copyright holder saying it may be distributed under the terms of this General Public License. The "Program", below, refers to any such program or work, and a "work based on the Program" means either the Program or any derivative work under copyright law: that is to say, a work containing the Program or a portion of it, either verbatim or with modifications and/or translated into another language. (Hereinafter, translation is included without limitation in the term "modification".) Each licensee is addressed as "you".

Activities other than copying, distribution and modification are not covered by this License; they are outside its scope. The act of running the Program is not restricted, and the output from the Program is covered only if its contents constitute a work based on the Program (independent of having been made by running the Program). Whether that is true depends on what the Program does.

1. You may copy and distribute verbatim copies of the Program's source code as you receive it, in any medium, provided that you conspicuously and appropriately publish on each copy an appropriate copyright notice and disclaimer of warranty; keep intact all the notices that refer to this License and to the absence of any warranty; and give any other recipients of the Program a copy of this License along with the Program.

You may charge a fee for the physical act of transferring a copy, and you may at your option offer warranty protection in exchange for a fee.

2. You may modify your copy or copies of the Program or any portion of it, thus forming a work based on the Program, and copy and distribute such modifications or work under the terms of Section 1 above, provided that you also meet all of these conditions:

a) You must cause the modified files to carry prominent notices stating that you changed the files and the date of any change.

b) You must cause any work that you distribute or publish, that in whole or in part contains or is derived from the Program or any part thereof, to be licensed as a whole at no charge to all third parties under the terms of this License.

c) If the modified program normally reads commands interactively when run, you must cause it, when started running for such interactive use in the most ordinary way, to print or display an announcement including an appropriate copyright notice and a notice that there is no warranty (or else, saying that you provide a warranty) and that users may redistribute the program under these conditions, and telling the user how to view a copy of this License. (Exception: if the Program itself is interactive but does not normally print such an announcement, your work based on the Program is not required to print an announcement.)

These requirements apply to the modified work as a whole. If identifiable sections of that work are not derived from the Program, and can be reasonably considered independent and separate works in themselves, then this License, and its terms, do not apply to those sections when you distribute them as separate works. But when you distribute the same

sections as part of a whole which is a work based on the Program, the distribution of the whole must be on the terms of this License, whose permissions for other licensees extend to the entire whole, and thus to each and every part regardless of who wrote it.

Thus, it is not the intent of this section to claim rights or contest your rights to work written entirely by you; rather, the intent is to exercise the right to control the distribution of derivative or collective works based on the Program.

In addition, mere aggregation of another work not based on the Program with the Program (or with a work based on the Program) on a volume of a storage or distribution medium does not bring the other work under the scope of this License.

3. You may copy and distribute the Program (or a work based on it, under Section 2) in object code or executable form under the terms of Sections 1 and 2 above provided that you also do one of the following:

a) Accompany it with the complete corresponding machine-readable source code, which must be distributed under the terms of Sections 1 and 2 above on a medium customarily used for software interchange; or,

b) Accompany it with a written offer, valid for at least three years, to give any third party, for a charge no more than your cost of physically performing source distribution, a complete machine-readable copy of the corresponding source code, to be distributed under the terms of Sections 1 and 2 above on a medium customarily used for software interchange; or,

c) Accompany it with the information you received as to the offer to distribute corresponding source code. (This alternative is allowed only for noncommercial distribution and only if you received the program in object code or executable form with such an offer, in accord with Subsection b above.)

The source code for a work means the preferred form of the work for making modifications to it. For an executable work, complete source code means all the source code for all modules it contains, plus any associated interface definition files, plus the scripts used to control compilation and installation of the executable. However, as a special exception, the source code distributed need not include anything that is normally distributed (in either source or binary form) with the major components (compiler, kernel, and so on) of the operating system on which the executable runs, unless that component itself accompanies the executable.

If distribution of executable or object code is made by offering access to copy from a designated place, then offering equivalent access to copy the source code from the same place counts as distribution of the source code, even though third parties are not compelled to copy the source along with the object code.

4. You may not copy, modify, sublicense, or distribute the Program except as expressly provided under this License. Any attempt otherwise to copy, modify, sublicense or distribute the Program is void, and will automatically terminate your rights under this License. However, parties who have received copies, or rights, from you under this License will not have their licenses terminated so long as such parties remain in full compliance.

5. You are not required to accept this License, since you have not signed it. However, nothing else grants you permission to modify or distribute the Program or its derivative works. These actions are prohibited by law if you do not accept this License. Therefore, by modifying or distributing the Program (or any work based on the Program), you indicate your acceptance of this License to do so, and all its terms and conditions for copying, distributing or modifying the Program or works based on it.

6. Each time you redistribute the Program (or any work based on the Program), the recipient automatically receives a license from the original licensor to copy, distribute or modify the Program subject to these terms and conditions. You

may not impose any further restrictions on the recipients' exercise of the rights granted herein. You are not responsible for enforcing compliance by third parties to this License.

7. If, as a consequence of a court judgment or allegation of patent infringement or for any other reason (not limited to patent issues), conditions are imposed on you (whether by court order, agreement or otherwise) that contradict the conditions of this License, they do not excuse you from the conditions of this License. If you cannot distribute so as to satisfy simultaneously your obligations under this License and any other pertinent obligations, then as a consequence you may not distribute the Program at all. For example, if a patent license would not permit royalty-free redistribution of the Program by all those who receive copies directly or indirectly through you, then the only way you could satisfy both it and this License would be to refrain entirely from distribution of the Program.

If any portion of this section is held invalid or unenforceable under any particular circumstance, the balance of the section is intended to apply and the section as a whole is intended to apply in other circumstances.

It is not the purpose of this section to induce you to infringe any patents or other property right claims or to contest validity of any such claims; this section has the sole purpose of protecting the integrity of the free software distribution system, which is implemented by public license practices. Many people have made generous contributions to the wide range of software distributed through that system in reliance on consistent application of that system; it is up to the author/donor to decide if he or she is willing to distribute software through any other system and a licensee cannot impose that choice.

This section is intended to make thoroughly clear what is believed to be a consequence of the rest of this License.

8. If the distribution and/or use of the Program is restricted in certain countries either by patents or by copyrighted interfaces, the original copyright holder who places the Program under this License may add an explicit geographical distribution limitation excluding those countries, so that distribution is permitted only in or among countries not thus excluded. In such case, this License incorporates the limitation as if written in the body of this License.

9. The Free Software Foundation may publish revised and/or new versions of the General Public License from time to time. Such new versions will be similar in spirit to the present version, but may differ in detail to address new problems or concerns.

Each version is given a distinguishing version number. If the Program specifies a version number of this License which applies to it and "any later version", you have the option of following the terms and conditions either of that version or of any later version published by the Free Software Foundation. If the Program does not specify a version number of this License, you may choose any version ever published by the Free Software Foundation.

10. If you wish to incorporate parts of the Program into other free programs whose distribution conditions are different, write to the author to ask for permission. For software which is copyrighted by the Free Software Foundation, write to the Free Software Foundation; we sometimes make exceptions for this. Our decision will be guided by the two goals of preserving the free status of all derivatives of our free software and of promoting the sharing and reuse of software generally.

NO WARRANTY

11. BECAUSE THE PROGRAM IS LICENSED FREE OF CHARGE, THERE IS NO WARRANTY FOR THE PROGRAM, TO THE EXTENT PERMITTED BY APPLICABLE LAW. EXCEPT WHEN OTHERWISE STATED IN WRITING THE COPYRIGHT HOLDERS AND/OR OTHER PARTIES PROVIDE THE PROGRAM "AS IS" WITHOUT WARRANTY OF ANY KIND, EITHER EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. THE ENTIRE RISK AS TO

THE QUALITY AND PERFORMANCE OF THE PROGRAM IS WITH YOU. SHOULD THE PROGRAM PROVE DEFECTIVE, YOU ASSUME THE COST OF ALL NECESSARY SERVICING, REPAIR OR CORRECTION.

12. IN NO EVENT UNLESS REQUIRED BY APPLICABLE LAW OR AGREED TO IN WRITING WILL ANY COPYRIGHT HOLDER, OR ANY OTHER PARTY WHO MAY MODIFY AND/OR REDISTRIBUTE THE PROGRAM AS PERMITTED ABOVE, BE LIABLE TO YOU FOR DAMAGES, INCLUDING ANY GENERAL, SPECIAL, INCIDENTAL OR CONSEQUENTIAL DAMAGES ARISING OUT OF THE USE OR INABILITY TO USE THE PROGRAM (INCLUDING BUT NOT LIMITED TO LOSS OF DATA OR DATA BEING RENDERED INACCURATE OR LOSSES SUSTAINED BY YOU OR THIRD PARTIES OR A FAILURE OF THE PROGRAM TO OPERATE WITH ANY OTHER PROGRAMS), EVEN IF SUCH HOLDER OR OTHER PARTY HAS BEEN ADVISED OF THE POSSIBILITY OF SUCH DAMAGES.

END OF TERMS AND CONDITIONS

How to Apply These Terms to Your New Programs

If you develop a new program, and you want it to be of the greatest possible use to the public, the best way to achieve this is to make it free software which everyone can redistribute and change under these terms.

To do so, attach the following notices to the program. It is safest to attach them to the start of each source file to most effectively convey the exclusion of warranty; and each file should have at least the "copyright" line and a pointer to where the full notice is found.

> <one line to give the program's name and a brief idea of what it does.> Copyright (C) <year> <name of author>
>
> This program is free software; you can redistribute it and/or modify it under the terms of the GNU General Public License as published by the Free Software Foundation; either version 2 of the License, or (at your option) any later version.
>
> This program is distributed in the hope that it will be useful, but WITHOUT ANY WARRANTY; without even the implied warranty of MERCHANTABILITY or FITNESS FOR A PARTICULAR PURPOSE. See the GNU General Public License for more details.
>
> You should have received a copy of the GNU General Public License along with this program; if not, write to the Free Software Foundation, Inc., 51 Franklin Street, Fifth Floor, Boston, MA 02110-1301 USA.

Also add information on how to contact you by electronic and paper mail.

If the program is interactive, make it output a short notice like this when it starts in an interactive mode:

> Gnomovision version 69, Copyright (C) year name of author Gnomovision comes with ABSOLUTELY NO WARRANTY; for details type `show w'. This is free software, and you are welcome to redistribute it under certain conditions; type `show c' for details.

The hypothetical commands `show w' and `show c' should show the appropriate parts of the General Public License. Of course, the commands you use may be called something other than `show w' and `show c'; they could even be mouse-clicks or menu items--whatever suits your program.

You should also get your employer (if you work as a programmer) or your school, if any, to sign a "copyright disclaimer" for the program, if necessary. Here is a sample; alter the names:

> Yoyodyne, Inc., hereby disclaims all copyright interest in the program `Gnomovision' (which makes passes at compilers) written by James Hacker.
>
> <signature of Ty Coon>, 1 April 1989
> Ty Coon, President of Vice

This General Public License does not permit incorporating your program into proprietary programs. If your program is a subroutine library, you may consider it more useful to permit linking proprietary applications with the library. If this is what you want to do, use the GNU Lesser General Public License instead of this License.

GNU LESSER GENERAL PUBLIC LICENSE

Version 2.1, February 1999

> Copyright (C) 1991, 1999 Free Software Foundation, Inc. 51 Franklin Street, Fifth Floor, Boston, MA 02110-1301 USA Everyone is permitted to copy and distribute verbatim copies of this license document, but changing it is not allowed.
>
> [This is the first released version of the Lesser GPL. It also counts as the successor of the GNU Library Public License, version 2, hence the version number 2.1.]

Preamble

The licenses for most software are designed to take away your freedom to share and change it. By contrast, the GNU General Public Licenses are intended to guarantee your freedom to share and change free software--to make sure the software is free for all its users.

This license, the Lesser General Public License, applies to some specially designated software packages--typically libraries--of the Free Software Foundation and other authors who decide to use it. You can use it too, but we suggest you first think carefully about whether this license or the ordinary General Public License is the better strategy to use in any particular case, based on the explanations below.

When we speak of free software, we are referring to freedom of use, not price. Our General Public Licenses are designed to make sure that you have the freedom to distribute copies of free software (and charge for this service if you wish); that you receive source code or can get it if you want it; that you can change the software and use pieces of it in new free programs; and that you are informed that you can do these things.

To protect your rights, we need to make restrictions that forbid distributors to deny you these rights or to ask you to surrender these rights. These restrictions translate to certain responsibilities for you if you distribute copies of the library or if you modify it.

For example, if you distribute copies of the library, whether gratis or for a fee, you must give the recipients all the rights that we gave you. You must make sure that they, too, receive or can get the source code. If you link other code with the

library, you must provide complete object files to the recipients, so that they can relink them with the library after making changes to the library and recompiling it. And you must show them these terms so they know their rights.

We protect your rights with a two-step method: (1) we copyright the library, and (2) we offer you this license, which gives you legal permission to copy, distribute and/or modify the library.

To protect each distributor, we want to make it very clear that there is no warranty for the free library. Also, if the library is modified by someone else and passed on, the recipients should know that what they have is not the original version, so that the original author's reputation will not be affected by problems that might be introduced by others.

Finally, software patents pose a constant threat to the existence of any free program. We wish to make sure that a company cannot effectively restrict the users of a free program by obtaining a restrictive license from a patent holder. Therefore, we insist that any patent license obtained for a version of the library must be consistent with the full freedom of use specified in this license.

Most GNU software, including some libraries, is covered by the ordinary GNU General Public License. This license, the GNU Lesser General Public License, applies to certain designated libraries, and is quite different from the ordinary General Public License. We use this license for certain libraries in order to permit linking those libraries into non-free programs.

When a program is linked with a library, whether statically or using a shared library, the combination of the two is legally speaking a combined work, a derivative of the original library. The ordinary General Public License therefore permits such linking only if the entire combination fits its criteria of freedom. The Lesser General Public License permits more lax criteria for linking other code with the library.

We call this license the "Lesser" General Public License because it does Less to protect the user's freedom than the ordinary General Public License. It also provides other free software developers Less of an advantage over competing non-free programs. These disadvantages are the reason we use the ordinary General Public License for many libraries. However, the Lesser license provides advantages in certain special circumstances.

For example, on rare occasions, there may be a special need to encourage the widest possible use of a certain library, so that it becomes a de-facto standard. To achieve this, non-free programs must be allowed to use the library. A more frequent case is that a free library does the same job as widely used non-free libraries. In this case, there is little to gain by limiting the free library to free software only, so we use the Lesser General Public License.

In other cases, permission to use a particular library in non-free programs enables a greater number of people to use a large body of free software. For example, permission to use the GNU C Library in non-free programs enables many more people to use the whole GNU operating system, as well as its variant, the GNU/Linux operating system.

Although the Lesser General Public License is Less protective of the users' freedom, it does ensure that the user of a program that is linked with the Library has the freedom and the wherewithal to run that program using a modified version of the Library.

The precise terms and conditions for copying, distribution and modification follow. Pay close attention to the difference between a "work based on the library" and a "work that uses the library". The former contains code derived from the library, whereas the latter must be combined with the library in order to run.

GNU LESSER GENERAL PUBLIC LICENSE
TERMS AND CONDITIONS FOR COPYING, DISTRIBUTION AND MODIFICATION

0. This License Agreement applies to any software library or other program which contains a notice placed by the copyright holder or other authorized party saying it may be distributed under the terms of this Lesser General Public License (also called "this License"). Each licensee is addressed as "you".

A "library" means a collection of software functions and/or data prepared so as to be conveniently linked with application programs (which use some of those functions and data) to form executables.

The "Library", below, refers to any such software library or work which has been distributed under these terms. A "work based on the Library" means either the Library or any derivative work under copyright law: that is to say, a work containing the Library or a portion of it, either verbatim or with modifications and/or translated straightforwardly into another language. (Hereinafter, translation is included without limitation in the term "modification".)

"Source code" for a work means the preferred form of the work for making modifications to it. For a library, complete source code means all the source code for all modules it contains, plus any associated interface definition files, plus the scripts used to control compilation and installation of the library.

Activities other than copying, distribution and modification are not covered by this License; they are outside its scope. The act of running a program using the Library is not restricted, and output from such a program is covered only if its contents constitute a work based on the Library (independent of the use of the Library in a tool for writing it). Whether that is true depends on what the Library does and what the program that uses the Library does.

1. You may copy and distribute verbatim copies of the Library's complete source code as you receive it, in any medium, provided that you conspicuously and appropriately publish on each copy an appropriate copyright notice and disclaimer of warranty; keep intact all the notices that refer to this License and to the absence of any warranty; and distribute a copy of this License along with the Library.

You may charge a fee for the physical act of transferring a copy, and you may at your option offer warranty protection in exchange for a fee.

2. You may modify your copy or copies of the Library or any portion of it, thus forming a work based on the Library, and copy and distribute such modifications or work under the terms of Section 1 above, provided that you also meet all of these conditions:

a) The modified work must itself be a software library.

b) You must cause the files modified to carry prominent notices stating that you changed the files and the date of any change.

c) You must cause the whole of the work to be licensed at no charge to all third parties under the terms of this License.

d) If a facility in the modified Library refers to a function or a table of data to be supplied by an application program that uses the facility, other than as an argument passed when the facility is invoked, then you must make a good faith effort to ensure that, in the event an application does not supply such function or table, the facility still operates, and performs whatever part of its purpose remains meaningful.

(For example, a function in a library to compute square roots has a purpose that is entirely well-defined independent of the application. Therefore, Subsection 2d requires that any application-supplied function or table used by this function must be optional: if the application does not supply it, the square root function must still compute square roots.)

These requirements apply to the modified work as a whole. If identifiable sections of that work are not derived from the Library, and can be reasonably considered independent and separate works in themselves, then this License, and its terms, do not apply to those sections when you distribute them as separate works. But when you distribute the same sections as part of a whole which is a work based on the Library, the distribution of the whole must be on the terms of this License, whose permissions for other licensees extend to the entire whole, and thus to each and every part regardless of who wrote it.

Thus, it is not the intent of this section to claim rights or contest your rights to work written entirely by you; rather, the intent is to exercise the right to control the distribution of derivative or collective works based on the Library.

In addition, mere aggregation of another work not based on the Library with the Library (or with a work based on the Library) on a volume of a storage or distribution medium does not bring the other work under the scope of this License.

3. You may opt to apply the terms of the ordinary GNU General Public License instead of this License to a given copy of the Library. To do this, you must alter all the notices that refer to this License, so that they refer to the ordinary GNU General Public License, version 2, instead of to this License. (If a newer version than version 2 of the ordinary GNU General Public License has appeared, then you can specify that version instead if you wish.) Do not make any other change in these notices.

Once this change is made in a given copy, it is irreversible for that copy, so the ordinary GNU General Public License applies to all subsequent copies and derivative works made from that copy.

This option is useful when you wish to copy part of the code of the Library into a program that is not a library.

4. You may copy and distribute the Library (or a portion or derivative of it, under Section 2) in object code or executable form under the terms of Sections 1 and 2 above provided that you accompany it with the complete corresponding machine-readable source code, which must be distributed under the terms of Sections 1 and 2 above on a medium customarily used for software interchange.

If distribution of object code is made by offering access to copy from a designated place, then offering equivalent access to copy the source code from the same place satisfies the requirement to distribute the source code, even though third parties are not compelled to copy the source along with the object code.

5. A program that contains no derivative of any portion of the Library, but is designed to work with the Library by being compiled or linked with it, is called a "work that uses the Library". Such a work, in isolation, is not a derivative work of the Library, and therefore falls outside the scope of this License.

However, linking a "work that uses the Library" with the Library creates an executable that is a derivative of the Library (because it contains portions of the Library), rather than a "work that uses the library". The executable is therefore covered by this License. Section 6 states terms for distribution of such executables.

When a "work that uses the Library" uses material from a header file that is part of the Library, the object code for the work may be a derivative work of the Library even though the source code is not. Whether this is true is especially significant if the work can be linked without the Library, or if the work is itself a library. The threshold for this to be true is not precisely defined by law.

If such an object file uses only numerical parameters, data structure layouts and accessors, and small macros and small inline functions (ten lines or less in length), then the use of the object file is unrestricted, regardless of whether it is legally a derivative work. (Executables containing this object code plus portions of the Library will still fall under Section 6.)

Otherwise, if the work is a derivative of the Library, you may distribute the object code for the work under the terms of Section 6. Any executables containing that work also fall under Section 6, whether or not they are linked directly with the Library itself.

6. As an exception to the Sections above, you may also combine or link a "work that uses the Library" with the Library to produce a work containing portions of the Library, and distribute that work under terms of your choice, provided that the terms permit modification of the work for the customer's own use and reverse engineering for debugging such modifications.

You must give prominent notice with each copy of the work that the Library is used in it and that the Library and its use are covered by this License. You must supply a copy of this License. If the work during execution displays copyright notices, you must include the copyright notice for the Library among them, as well as a reference directing the user to the copy of this License. Also, you must do one of these things:

a) Accompany the work with the complete corresponding machine-readable source code for the Library including whatever changes were used in the work (which must be distributed under Sections 1 and 2 above); and, if the work is an executable linked with the Library, with the complete machine-readable "work that uses the Library", as object code and/or source code, so that the user can modify the Library and then relink to produce a modified executable containing the modified Library. (It is understood that the user who changes the contents of definitions files in the Library will not necessarily be able to recompile the application to use the modified definitions.)

b) Use a suitable shared library mechanism for linking with the Library. A suitable mechanism is one that (1) uses at run time a copy of the library already present on the user's computer system, rather than copying library functions into the executable, and (2) will operate properly with a modified version of the library, if the user installs one, as long as the modified version is interface-compatible with the version that the work was made with.

c) Accompany the work with a written offer, valid for at least three years, to give the same user the materials specified in Subsection 6a, above, for a charge no more than the cost of performing this distribution.

d) If distribution of the work is made by offering access to copy from a designated place, offer equivalent access to copy the above specified materials from the same place.

e) Verify that the user has already received a copy of these materials or that you have already sent this user a copy.

For an executable, the required form of the "work that uses the Library" must include any data and utility programs needed for reproducing the executable from it. However, as a special exception, the materials to be distributed need not include anything that is normally distributed (in either source or binary form) with the major components (compiler, kernel, and so on) of the operating system on which the executable runs, unless that component itself accompanies the executable.

It may happen that this requirement contradicts the license restrictions of other proprietary libraries that do not normally accompany the operating system. Such a contradiction means you cannot use both them and the Library together in an executable that you distribute.

7. You may place library facilities that are a work based on the Library side-by-side in a single library together with other library facilities not covered by this License, and distribute such a combined library, provided that the separate distribution of the work based on the Library and of the other library facilities is otherwise permitted, and provided that you do these two things:

a) Accompany the combined library with a copy of the same work based on the Library, uncombined with any other library facilities. This must be distributed under the terms of the Sections above.

b) Give prominent notice with the combined library of the fact that part of it is a work based on the Library, and explaining where to find the accompanying uncombined form of the same work.

8. You may not copy, modify, sublicense, link with, or distribute the Library except as expressly provided under this License. Any attempt otherwise to copy, modify, sublicense, link with, or distribute the Library is void, and will automatically terminate your rights under this License. However, parties who have received copies, or rights, from you under this License will not have their licenses terminated so long as such parties remain in full compliance.

9. You are not required to accept this License, since you have not signed it. However, nothing else grants you permission to modify or distribute the Library or its derivative works. These actions are prohibited by law if you do not accept this License. Therefore, by modifying or distributing the Library (or any work based on the Library), you indicate your acceptance of this License to do so, and all its terms and conditions for copying, distributing or modifying the Library or works based on it.

10. Each time you redistribute the Library (or any work based on the Library), the recipient automatically receives a license from the original licensor to copy, distribute, link with or modify the Library subject to these terms and conditions. You may not impose any further restrictions on the recipients' exercise of the rights granted herein. You are not responsible for enforcing compliance by third parties with this License.

11. If, as a consequence of a court judgment or allegation of patent infringement or for any other reason (not limited to patent issues), conditions are imposed on you (whether by court order, agreement or otherwise) that contradict the conditions of this License, they do not excuse you from the conditions of this License. If you cannot distribute so as to satisfy simultaneously your obligations under this License and any other pertinent obligations, then as a consequence you may not distribute the Library at all. For example, if a patent license would not permit royalty-free redistribution of the Library by all those who receive copies directly or indirectly through you, then the only way you could satisfy both it and this License would be to refrain entirely from distribution of the Library.

If any portion of this section is held invalid or unenforceable under any particular circumstance, the balance of the section is intended to apply, and the section as a whole is intended to apply in other circumstances.

It is not the purpose of this section to induce you to infringe any patents or other property right claims or to contest validity of any such claims; this section has the sole purpose of protecting the integrity of the free software distribution system which is implemented by public license practices. Many people have made generous contributions to the wide range of software distributed through that system in reliance on consistent application of that system; it is up to the author/donor to decide if he or she is willing to distribute software through any other system and a licensee cannot impose that choice.

This section is intended to make thoroughly clear what is believed to be a consequence of the rest of this License.

12. If the distribution and/or use of the Library is restricted in certain countries either by patents or by copyrighted interfaces, the original copyright holder who places the Library under this License may add an explicit geographical distribution limitation excluding those countries, so that distribution is permitted only in or among countries not thus excluded. In such case, this License incorporates the limitation as if written in the body of this License.

13. The Free Software Foundation may publish revised and/or new versions of the Lesser General Public License from time to time. Such new versions will be similar in spirit to the present version, but may differ in detail to address new problems or concerns.

Each version is given a distinguishing version number. If the Library specifies a version number of this License which applies to it and "any later version", you have the option of following the terms and conditions either of that version or of any later version published by the Free Software Foundation. If the Library does not specify a license version number, you may choose any version ever published by the Free Software Foundation.

14. If you wish to incorporate parts of the Library into other free programs whose distribution conditions are incompatible with these, write to the author to ask for permission. For software which is copyrighted by the Free Software Foundation, write to the Free Software Foundation; we sometimes make exceptions for this. Our decision will be guided by the two goals of preserving the free status of all derivatives of our free software and of promoting the sharing and reuse of software generally.

NO WARRANTY

15. BECAUSE THE LIBRARY IS LICENSED FREE OF CHARGE, THERE IS NO WARRANTY FOR THE LIBRARY, TO THE EXTENT PERMITTED BY APPLICABLE LAW. EXCEPT WHEN OTHERWISE STATED IN WRITING THE COPYRIGHT HOLDERS AND/OR OTHER PARTIES PROVIDE THE LIBRARY "AS IS" WITHOUT WARRANTY OF ANY KIND, EITHER EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. THE ENTIRE RISK AS TO THE QUALITY AND PERFORMANCE OF THE LIBRARY IS WITH YOU. SHOULD THE LIBRARY PROVE DEFECTIVE, YOU ASSUME THE COST OF ALL NECESSARY SERVICING, REPAIR OR CORRECTION.

16. IN NO EVENT UNLESS REQUIRED BY APPLICABLE LAW OR AGREED TO IN WRITING WILL ANY COPYRIGHT HOLDER, OR ANY OTHER PARTY WHO MAY MODIFY AND/OR REDISTRIBUTE THE LIBRARY AS PERMITTED ABOVE, BE LIABLE TO YOU FOR DAMAGES, INCLUDING ANY GENERAL, SPECIAL, INCIDENTAL OR CONSEQUENTIAL DAMAGES ARISING OUT OF THE USE OR INABILITY TO USE THE LIBRARY (INCLUDING BUT NOT LIMITED TO LOSS OF DATA OR DATA BEING RENDERED INACCURATE OR LOSSES SUSTAINED BY

YOU OR THIRD PARTIES OR A FAILURE OF THE LIBRARY TO OPERATE WITH ANY OTHER SOFTWARE), EVEN IF SUCH HOLDER OR OTHER PARTY HAS BEEN ADVISED OF THE POSSIBILITY OF SUCH DAMAGES.

END OF TERMS AND CONDITIONS

How to Apply These Terms to Your New Libraries

If you develop a new library, and you want it to be of the greatest possible use to the public, we recommend making it free software that everyone can redistribute and change. You can do so by permitting redistribution under these terms (or, alternatively, under the terms of the ordinary General Public License).

To apply these terms, attach the following notices to the library. It is safest to attach them to the start of each source file to most effectively convey the exclusion of warranty; and each file should have at least the "copyright" line and a pointer to where the full notice is found.

> <one line to give the library's name and a brief idea of what it does.> Copyright (C) <year> <name of author>
>
> This library is free software; you can redistribute it and/or modify it under the terms of the GNU Lesser General Public License as published by the Free Software Foundation; either version 2.1 of the License, or (at your option) any later version.
>
> This library is distributed in the hope that it will be useful, but WITHOUT ANY WARRANTY; without even the implied warranty of MERCHANTABILITY or FITNESS FOR A PARTICULAR PURPOSE. See the GNU Lesser General Public License for more details.
>
> You should have received a copy of the GNU Lesser General Public License along with this library; if not, write to the Free Software Foundation, Inc., 51 Franklin Street, Fifth Floor, Boston, MA 02110-1301 USA

Also add information on how to contact you by electronic and paper mail.

You should also get your employer (if you work as a programmer) or your school, if any, to sign a "copyright disclaimer" for the library, if necessary. Here is a sample; alter the names:

> Yoyodyne, Inc., hereby disclaims all copyright interest in the library `Frob' (a library for tweaking knobs) written by James Random Hacker.
>
> <signature of Ty Coon>, 1 April 1990
> Ty Coon, President of Vice

That's all there is to it!

GNU GENERAL PUBLIC LICENSE

Version 3, 29 June 2007

Copyright (C) 2007 Free Software Foundation, Inc. <http://fsf.org/>
Everyone is permitted to copy and distribute verbatim copies of this license document, but changing it is not allowed.

Preamble

The GNU General Public License is a free, copyleft license for software and other kinds of works.

The licenses for most software and other practical works are designed to take away your freedom to share and change the works. By contrast, the GNU General Public License is intended to guarantee your freedom to share and change all versions of a program--to make sure it remains free software for all its users. We, the Free Software Foundation, use the GNU General Public License for most of our software; it applies also to any other work released this way by its authors. You can apply it to your programs, too.

When we speak of free software, we are referring to freedom, not price. Our General Public Licenses are designed to make sure that you have the freedom to distribute copies of free software (and charge for them if you wish), that you receive source code or can get it if you want it, that you can change the software or use pieces of it in new free programs, and that you know you can do these things.

To protect your rights, we need to prevent others from denying you these rights or asking you to surrender the rights. Therefore, you have certain responsibilities if you distribute copies of the software, or if you modify it: responsibilities to respect the freedom of others.

For example, if you distribute copies of such a program, whether gratis or for a fee, you must pass on to the recipients the same freedoms that you received. You must make sure that they, too, receive or can get the source code. And you must show them these terms so they know their rights.

Developers that use the GNU GPL protect your rights with two steps:
(1) assert copyright on the software, and (2) offer you this License giving you legal permission to copy, distribute and/or modify it.

For the developers' and authors' protection, the GPL clearly explains that there is no warranty for this free software. For both users' and authors' sake, the GPL requires that modified versions be marked as changed, so that their problems will not be attributed erroneously to authors of previous versions.

Some devices are designed to deny users access to install or run modified versions of the software inside them, although the manufacturer can do so. This is fundamentally incompatible with the aim of protecting users' freedom to change the software. The systematic pattern of such abuse occurs in the area of products for individuals to use, which is precisely where it is most unacceptable. Therefore, we have designed this version of the GPL to prohibit the practice for those products. If such problems arise substantially in other domains, we stand ready to extend this provision to those domains in future versions of the GPL, as needed to protect the freedom of users.

Finally, every program is threatened constantly by software patents. States should not allow patents to restrict development and use of software on general-purpose computers, but in those that do, we wish to avoid the special danger that patents applied to a free program could make it effectively proprietary. To prevent this, the GPL assures that patents cannot be used to render the program non-free.

The precise terms and conditions for copying, distribution and modification follow.

TERMS AND CONDITIONS

0. Definitions.

"This License" refers to version 3 of the GNU General Public License.

"Copyright" also means copyright-like laws that apply to other kinds of works, such as semiconductor masks.

"The Program" refers to any copyrightable work licensed under this License. Each licensee is addressed as "you". "Licensees" and "recipients" may be individuals or organizations.

To "modify" a work means to copy from or adapt all or part of the work in a fashion requiring copyright permission, other than the making of an exact copy. The resulting work is called a "modified version" of the earlier work or a work "based on" the earlier work.

A "covered work" means either the unmodified Program or a work based on the Program.

To "propagate" a work means to do anything with it that, without permission, would make you directly or secondarily liable for infringement under applicable copyright law, except executing it on a computer or modifying a private copy. Propagation includes copying, distribution (with or without modification), making available to the public, and in some countries other activities as well.

To "convey" a work means any kind of propagation that enables other parties to make or receive copies. Mere interaction with a user through a computer network, with no transfer of a copy, is not conveying.

An interactive user interface displays "Appropriate Legal Notices" to the extent that it includes a convenient and prominently visible feature that (1) displays an appropriate copyright notice, and (2) tells the user that there is no warranty for the work (except to the extent that warranties are provided), that licensees may convey the work under this License, and how to view a copy of this License. If the interface presents a list of user commands or options, such as a menu, a prominent item in the list meets this criterion.

1. Source Code.

The "source code" for a work means the preferred form of the work for making modifications to it. "Object code" means any non-source form of a work.

A "Standard Interface" means an interface that either is an official standard defined by a recognized standards body, or, in the case of interfaces specified for a particular programming language, one that is widely used among developers working in that language.

The "System Libraries" of an executable work include anything, other than the work as a whole, that (a) is included in the normal form of packaging a Major Component, but which is not part of that Major Component, and (b) serves only to enable use of the work with that Major Component, or to implement a Standard Interface for which an implementation is available to the public in source code form. A "Major Component", in this context, means a major essential component (kernel, window system, and so on) of the specific operating system (if any) on which the executable work runs, or a compiler used to produce the work, or an object code interpreter used to run it.

The "Corresponding Source" for a work in object code form means all the source code needed to generate, install, and (for an executable work) run the object code and to modify the work, including scripts to control those activities. However, it does not include the work's System Libraries, or general-purpose tools or generally available free programs which are used unmodified in performing those activities but which are not part of the work. For example, Corresponding Source includes interface definition files associated with source files for the work, and the source code for shared libraries and dynamically linked subprograms that the work is specifically designed to require, such as by intimate data communication or control flow between those subprograms and other parts of the work.

The Corresponding Source need not include anything that users can regenerate automatically from other parts of the Corresponding Source.

The Corresponding Source for a work in source code form is that same work.

2. Basic Permissions.

All rights granted under this License are granted for the term of copyright on the Program, and are irrevocable provided the stated conditions are met. This License explicitly affirms your unlimited permission to run the unmodified Program. The output from running a covered work is covered by this License only if the output, given its content, constitutes a covered work. This License acknowledges your rights of fair use or other equivalent, as provided by copyright law.

You may make, run and propagate covered works that you do not convey, without conditions so long as your license otherwise remains in force. You may convey covered works to others for the sole purpose of having them make modifications exclusively for you, or provide you with facilities for running those works, provided that you comply with the terms of this License in conveying all material for which you do not control copyright. Those thus making or running the covered works for you must do so exclusively on your behalf, under your direction and control, on terms that prohibit them from making any copies of your copyrighted material outside their relationship with you.

Conveying under any other circumstances is permitted solely under the conditions stated below. Sublicensing is not allowed; section 10 makes it unnecessary.

3. Protecting Users' Legal Rights From Anti-Circumvention Law.

No covered work shall be deemed part of an effective technological measure under any applicable law fulfilling obligations under article 11 of the WIPO copyright treaty adopted on 20 December 1996, or similar laws prohibiting or restricting circumvention of such measures.

When you convey a covered work, you waive any legal power to forbid circumvention of technological measures to the extent such circumvention is effected by exercising rights under this License with respect to the covered work, and you disclaim any intention to limit operation or modification of the work as a means of enforcing, against the work's users, your or third parties' legal rights to forbid circumvention of technological measures.

4. Conveying Verbatim Copies.

You may convey verbatim copies of the Program's source code as you receive it, in any medium, provided that you conspicuously and appropriately publish on each copy an appropriate copyright notice; keep intact all notices stating that this License and any non-permissive terms added in accord with section 7 apply to the code; keep intact all notices of the absence of any warranty; and give all recipients a copy of this License along with the Program.

You may charge any price or no price for each copy that you convey, and you may offer support or warranty protection for a fee.

5. Conveying Modified Source Versions.

You may convey a work based on the Program, or the modifications to produce it from the Program, in the form of source code under the terms of section 4, provided that you also meet all of these conditions:

a) The work must carry prominent notices stating that you modified it, and giving a relevant date.

b) The work must carry prominent notices stating that it is released under this License and any conditions added under section
7. This requirement modifies the requirement in section 4 to "keep intact all notices".

c) You must license the entire work, as a whole, under this License to anyone who comes into possession of a copy. This License will therefore apply, along with any applicable section 7 additional terms, to the whole of the work, and all its parts, regardless of how they are packaged. This License gives no permission to license the work in any other way, but it does not invalidate such permission if you have separately received it.

d) If the work has interactive user interfaces, each must display Appropriate Legal Notices; however, if the Program has interactive interfaces that do not display Appropriate Legal Notices, your work need not make them do so.

A compilation of a covered work with other separate and independent works, which are not by their nature extensions of the covered work, and which are not combined with it such as to form a larger program, in or on a volume of a storage or distribution medium, is called an "aggregate" if the compilation and its resulting copyright are not used to limit the access or legal rights of the compilation's users beyond what the individual works permit. Inclusion of a covered work in an aggregate does not cause this License to apply to the other parts of the aggregate.

6. Conveying Non-Source Forms.

You may convey a covered work in object code form under the terms of sections 4 and 5, provided that you also convey the machine-readable Corresponding Source under the terms of this License, in one of these ways:

a) Convey the object code in, or embodied in, a physical product (including a physical distribution medium), accompanied by the Corresponding Source fixed on a durable physical medium customarily used for software interchange.

b) Convey the object code in, or embodied in, a physical product (including a physical distribution medium), accompanied by a written offer, valid for at least three years and valid for as long as you offer spare parts or customer support for that product model, to give anyone who possesses the object code either (1) a copy of the Corresponding Source for all the software in the product that is covered by this License, on a durable physical medium customarily used for software interchange, for a price no more than your reasonable cost of physically performing this conveying of source, or (2) access to copy the Corresponding Source from a network server at no charge.

c) Convey individual copies of the object code with a copy of the written offer to provide the Corresponding Source. This alternative is allowed only occasionally and noncommercially, and only if you received the object code with such an offer, in accord with subsection 6b.

d) Convey the object code by offering access from a designated place (gratis or for a charge), and offer equivalent access to the Corresponding Source in the same way through the same place at no further charge. You need not require recipients to copy the Corresponding Source along with the object code. If the place to copy the object code is a network server, the Corresponding Source may be on a different server (operated by you or a third party) that supports equivalent copying facilities, provided you maintain clear directions next to the object code saying where to find the Corresponding Source. Regardless of what server hosts the Corresponding Source, you remain obligated to ensure that it is available for as long as needed to satisfy these requirements.

e) Convey the object code using peer-to-peer transmission, provided you inform other peers where the object code and Corresponding Source of the work are being offered to the general public at no charge under subsection 6d.

A separable portion of the object code, whose source code is excluded from the Corresponding Source as a System Library, need not be included in conveying the object code work.

A "User Product" is either (1) a "consumer product", which means any tangible personal property which is normally used for personal, family, or household purposes, or (2) anything designed or sold for incorporation into a dwelling. In determining whether a product is a consumer product, doubtful cases shall be resolved in favor of coverage. For a particular product received by a particular user, "normally used" refers to a typical or common use of that class of product, regardless of the status of the particular user or of the way in which the particular user actually uses, or expects or is expected to use, the product. A product is a consumer product regardless of whether the product has substantial commercial, industrial or non-consumer uses, unless such uses represent the only significant mode of use of the product.

"Installation Information" for a User Product means any methods, procedures, authorization keys, or other information required to install and execute modified versions of a covered work in that User Product from a modified version of its

Corresponding Source. The information must suffice to ensure that the continued functioning of the modified object code is in no case prevented or interfered with solely because modification has been made.

If you convey an object code work under this section in, or with, or specifically for use in, a User Product, and the conveying occurs as part of a transaction in which the right of possession and use of the User Product is transferred to the recipient in perpetuity or for a fixed term (regardless of how the transaction is characterized), the Corresponding Source conveyed under this section must be accompanied by the Installation Information. But this requirement does not apply if neither you nor any third party retains the ability to install modified object code on the User Product (for example, the work has been installed in ROM).

The requirement to provide Installation Information does not include a requirement to continue to provide support service, warranty, or updates for a work that has been modified or installed by the recipient, or for the User Product in which it has been modified or installed. Access to a network may be denied when the modification itself materially and adversely affects the operation of the network or violates the rules and protocols for communication across the network.

Corresponding Source conveyed, and Installation Information provided, in accord with this section must be in a format that is publicly documented (and with an implementation available to the public in source code form), and must require no special password or key for unpacking, reading or copying.

7. Additional Terms.

"Additional permissions" are terms that supplement the terms of this License by making exceptions from one or more of its conditions. Additional permissions that are applicable to the entire Program shall be treated as though they were included in this License, to the extent that they are valid under applicable law. If additional permissions apply only to part of the Program, that part may be used separately under those permissions, but the entire Program remains governed by this License without regard to the additional permissions.

When you convey a copy of a covered work, you may at your option remove any additional permissions from that copy, or from any part of it. (Additional permissions may be written to require their own removal in certain cases when you modify the work.) You may place additional permissions on material, added by you to a covered work, for which you have or can give appropriate copyright permission.

Notwithstanding any other provision of this License, for material you add to a covered work, you may (if authorized by the copyright holders of that material) supplement the terms of this License with terms:

a) Disclaiming warranty or limiting liability differently from the terms of sections 15 and 16 of this License; or

b) Requiring preservation of specified reasonable legal notices or author attributions in that material or in the Appropriate Legal Notices displayed by works containing it; or

c) Prohibiting misrepresentation of the origin of that material, or requiring that modified versions of such material be marked in reasonable ways as different from the original version; or

d) Limiting the use for publicity purposes of names of licensors or authors of the material; or

e) Declining to grant rights under trademark law for use of some trade names, trademarks, or service marks; or

f) Requiring indemnification of licensors and authors of that material by anyone who conveys the material (or modified versions of it) with contractual assumptions of liability to the recipient, for any liability that these contractual assumptions directly impose on those licensors and authors.

All other non-permissive additional terms are considered "further restrictions" within the meaning of section 10. If the Program as you received it, or any part of it, contains a notice stating that it is governed by this License along with a term that is a further restriction, you may remove that term. If a license document contains a further restriction but permits

relicensing or conveying under this License, you may add to a covered work material governed by the terms of that license document, provided that the further restriction does not survive such relicensing or conveying.

If you add terms to a covered work in accord with this section, you must place, in the relevant source files, a statement of the additional terms that apply to those files, or a notice indicating where to find the applicable terms.

Additional terms, permissive or non-permissive, may be stated in the form of a separately written license, or stated as exceptions; the above requirements apply either way.

8. Termination.

You may not propagate or modify a covered work except as expressly provided under this License. Any attempt otherwise to propagate or modify it is void, and will automatically terminate your rights under this License (including any patent licenses granted under the third paragraph of section 11).

However, if you cease all violation of this License, then your license from a particular copyright holder is reinstated (a) provisionally, unless and until the copyright holder explicitly and finally terminates your license, and (b) permanently, if the copyright holder fails to notify you of the violation by some reasonable means prior to 60 days after the cessation.

Moreover, your license from a particular copyright holder is reinstated permanently if the copyright holder notifies you of the violation by some reasonable means, this is the first time you have received notice of violation of this License (for any work) from that copyright holder, and you cure the violation prior to 30 days after your receipt of the notice.

Termination of your rights under this section does not terminate the licenses of parties who have received copies or rights from you under this License. If your rights have been terminated and not permanently reinstated, you do not qualify to receive new licenses for the same material under section 10.

9. Acceptance Not Required for Having Copies.

You are not required to accept this License in order to receive or run a copy of the Program. Ancillary propagation of a covered work occurring solely as a consequence of using peer-to-peer transmission to receive a copy likewise does not require acceptance. However, nothing other than this License grants you permission to propagate or modify any covered work. These actions infringe copyright if you do not accept this License. Therefore, by modifying or propagating a covered work, you indicate your acceptance of this License to do so.

10. Automatic Licensing of Downstream Recipients.

Each time you convey a covered work, the recipient automatically receives a license from the original licensors, to run, modify and propagate that work, subject to this License. You are not responsible for enforcing compliance by third parties with this License.

An "entity transaction" is a transaction transferring control of an organization, or substantially all assets of one, or subdividing an organization, or merging organizations. If propagation of a covered work results from an entity transaction, each party to that transaction who receives a copy of the work also receives whatever licenses to the work the party's predecessor in interest had or could give under the previous paragraph, plus a right to possession of the Corresponding Source of the work from the predecessor in interest, if the predecessor has it or can get it with reasonable efforts.

You may not impose any further restrictions on the exercise of the rights granted or affirmed under this License. For example, you may not impose a license fee, royalty, or other charge for exercise of rights granted under this License, and you may not initiate litigation (including a cross-claim or counterclaim in a lawsuit) alleging that any patent claim is infringed by making, using, selling, offering for sale, or importing the Program or any portion of it.

11. Patents.

A "contributor" is a copyright holder who authorizes use under this License of the Program or a work on which the Program is based. The work thus licensed is called the contributor's "contributor version".

A contributor's "essential patent claims" are all patent claims owned or controlled by the contributor, whether already acquired or hereafter acquired, that would be infringed by some manner, permitted by this License, of making, using, or selling its contributor version, but do not include claims that would be infringed only as a consequence of further modification of the contributor version. For purposes of this definition, "control" includes the right to grant patent sublicenses in a manner consistent with the requirements of this License.

Each contributor grants you a non-exclusive, worldwide, royalty-free patent license under the contributor's essential patent claims, to make, use, sell, offer for sale, import and otherwise run, modify and propagate the contents of its contributor version.

In the following three paragraphs, a "patent license" is any express agreement or commitment, however denominated, not to enforce a patent (such as an express permission to practice a patent or covenant not to sue for patent infringement). To "grant" such a patent license to a party means to make such an agreement or commitment not to enforce a patent against the party.

If you convey a covered work, knowingly relying on a patent license, and the Corresponding Source of the work is not available for anyone to copy, free of charge and under the terms of this License, through a publicly available network server or other readily accessible means, then you must either (1) cause the Corresponding Source to be so available, or (2) arrange to deprive yourself of the benefit of the patent license for this particular work, or (3) arrange, in a manner consistent with the requirements of this License, to extend the patent license to downstream recipients. "Knowingly relying" means you have actual knowledge that, but for the patent license, your conveying the covered work in a country, or your recipient's use of the covered work in a country, would infringe one or more identifiable patents in that country that you have reason to believe are valid.

If, pursuant to or in connection with a single transaction or arrangement, you convey, or propagate by procuring conveyance of, a covered work, and grant a patent license to some of the parties receiving the covered work authorizing them to use, propagate, modify or convey a specific copy of the covered work, then the patent license you grant is automatically extended to all recipients of the covered work and works based on it.

A patent license is "discriminatory" if it does not include within the scope of its coverage, prohibits the exercise of, or is conditioned on the non-exercise of one or more of the rights that are specifically granted under this License. You may not convey a covered work if you are a party to an arrangement with a third party that is in the business of distributing software, under which you make payment to the third party based on the extent of your activity of conveying the work, and under which the third party grants, to any of the parties who would receive the covered work from you, a discriminatory patent license (a) in connection with copies of the covered work conveyed by you (or copies made from those copies), or (b) primarily for and in connection with specific products or compilations that contain the covered work, unless you entered into that arrangement, or that patent license was granted, prior to 28 March 2007.

Nothing in this License shall be construed as excluding or limiting any implied license or other defenses to infringement that may otherwise be available to you under applicable patent law.

12. No Surrender of Others' Freedom.

If conditions are imposed on you (whether by court order, agreement or otherwise) that contradict the conditions of this License, they do not excuse you from the conditions of this License. If you cannot convey a covered work so as to satisfy simultaneously your obligations under this License and any other pertinent obligations, then as a consequence you may not convey it at all. For example, if you agree to terms that obligate you to collect a royalty for further conveying from those to whom you convey the Program, the only way you could satisfy both those terms and this License would be to refrain entirely from conveying the Program.

13. Use with the GNU Affero General Public License.

Notwithstanding any other provision of this License, you have permission to link or combine any covered work with a work licensed under version 3 of the GNU Affero General Public License into a single combined work, and to convey the resulting work. The terms of this License will continue to apply to the part which is the covered work, but the special requirements of the GNU Affero General Public License, section 13, concerning interaction through a network will apply to the combination as such.

14. Revised Versions of this License.

The Free Software Foundation may publish revised and/or new versions of the GNU General Public License from time to time. Such new versions will be similar in spirit to the present version, but may differ in detail to address new problems or concerns.

Each version is given a distinguishing version number. If the Program specifies that a certain numbered version of the GNU General Public License "or any later version" applies to it, you have the option of following the terms and conditions either of that numbered version or of any later version published by the Free Software Foundation. If the Program does not specify a version number of the GNU General Public License, you may choose any version ever published by the Free Software Foundation.

If the Program specifies that a proxy can decide which future versions of the GNU General Public License can be used, that proxy's public statement of acceptance of a version permanently authorizes you to choose that version for the Program.

Later license versions may give you additional or different permissions. However, no additional obligations are imposed on any author or copyright holder as a result of your choosing to follow a later version.

15. Disclaimer of Warranty.

THERE IS NO WARRANTY FOR THE PROGRAM, TO THE EXTENT PERMITTED BY APPLICABLE LAW. EXCEPT WHEN OTHERWISE STATED IN WRITING THE COPYRIGHT HOLDERS AND/OR OTHER PARTIES PROVIDE THE PROGRAM "AS IS" WITHOUT WARRANTY OF ANY KIND, EITHER EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. THE ENTIRE RISK AS TO THE QUALITY AND PERFORMANCE OF THE PROGRAM IS WITH YOU. SHOULD THE PROGRAM PROVE DEFECTIVE, YOU ASSUME THE COST OF ALL NECESSARY SERVICING, REPAIR OR CORRECTION.

16. Limitation of Liability.

IN NO EVENT UNLESS REQUIRED BY APPLICABLE LAW OR AGREED TO IN WRITING WILL ANY COPYRIGHT HOLDER, OR ANY OTHER PARTY WHO MODIFIES AND/OR CONVEYS THE PROGRAM AS PERMITTED ABOVE, BE LIABLE TO YOU FOR DAMAGES, INCLUDING ANY GENERAL, SPECIAL, INCIDENTAL OR CONSEQUENTIAL DAMAGES ARISING OUT OF THE USE OR INABILITY TO USE THE PROGRAM (INCLUDING BUT NOT LIMITED TO LOSS OF DATA OR DATA BEING RENDERED INACCURATE OR LOSSES SUSTAINED BY YOU OR THIRD PARTIES OR A FAILURE OF THE PROGRAM TO OPERATE WITH ANY OTHER PROGRAMS), EVEN IF SUCH HOLDER OR OTHER PARTY HAS BEEN ADVISED OF THE POSSIBILITY OF SUCH DAMAGES.

17. Interpretation of Sections 15 and 16.

If the disclaimer of warranty and limitation of liability provided above cannot be given local legal effect according to their terms, reviewing courts shall apply local law that most closely approximates an absolute waiver of all civil liability in connection with the Program, unless a warranty or assumption of liability accompanies a copy of the Program in return for a fee.

END OF TERMS AND CONDITIONS

How to Apply These Terms to Your New Programs

If you develop a new program, and you want it to be of the greatest possible use to the public, the best way to achieve this is to make it free software which everyone can redistribute and change under these terms.

To do so, attach the following notices to the program. It is safest to attach them to the start of each source file to most effectively state the exclusion of warranty; and each file should have at least the "copyright" line and a pointer to where the full notice is found.

<one line to give the program's name and a brief idea of what it does.>
Copyright (C) <year> <name of author>

This program is free software: you can redistribute it and/or modify it under the terms of the GNU General Public License as published by the Free Software Foundation, either version 3 of the License, or (at your option) any later version.

This program is distributed in the hope that it will be useful, but WITHOUT ANY WARRANTY; without even the implied warranty of MERCHANTABILITY or FITNESS FOR A PARTICULAR PURPOSE. See the GNU General Public License for more details.

You should have received a copy of the GNU General Public License along with this program. If not, see <http://www.gnu.org/licenses/>.

Also add information on how to contact you by electronic and paper mail.

If the program does terminal interaction, make it output a short notice like this when it starts in an interactive mode:

<program> Copyright (C) <year> <name of author>
This program comes with ABSOLUTELY NO WARRANTY; for details type `show w'.
This is free software, and you are welcome to redistribute it under certain conditions; type `show c' for details.

The hypothetical commands `show w' and `show c' should show the appropriate parts of the General Public License. Of course, your program's commands might be different; for a GUI interface, you would use an "about box".

You should also get your employer (if you work as a programmer) or school, if any, to sign a "copyright disclaimer" for the program, if necessary.
For more information on this, and how to apply and follow the GNU GPL, see <http://www.gnu.org/licenses/>.

The GNU General Public License does not permit incorporating your program into proprietary programs. If your program is a subroutine library, you may consider it more useful to permit linking proprietary applications with the library. If this is what you want to do, use the GNU Lesser General Public License instead of this License. But first, please read <http://www.gnu.org/philosophy/why-not-lgpl.html>.

----------libtiff----------

Copyright (c) 1988-1997 Sam Leffler
Copyright (c) 1991-1997 Silicon Graphics, Inc.

Permission to use, copy, modify, distribute, and sell this software and its documentation for any purpose is hereby granted without fee, provided that (i) the above copyright notices and this permission notice appear in all copies of the software and related documentation, and (ii) the names of Sam Leffler and Silicon Graphics may not be used in any advertising or publicity relating to the software without the specific, prior written permission of Sam Leffler and Silicon Graphics.

THE SOFTWARE IS PROVIDED "AS-IS" AND WITHOUT WARRANTY OF ANY KIND, EXPRESS, IMPLIED OR OTHERWISE, INCLUDING WITHOUT LIMITATION, ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE.

IN NO EVENT SHALL SAM LEFFLER OR SILICON GRAPHICS BE LIABLE FOR ANY SPECIAL, INCIDENTAL, INDIRECT OR CONSEQUENTIAL DAMAGES OF ANY KIND, OR ANY DAMAGES WHATSOEVER RESULTING FROM LOSS OF USE, DATA OR PROFITS, WHETHER OR NOT ADVISED OF THE POSSIBILITY OF DAMAGE, AND ON ANY THEORY OF LIABILITY, ARISING OUT OF OR IN CONNECTION WITH THE USE OR PERFORMANCE OF THIS SOFTWARE.

----------libjpeg----------

This software is based in part on the work of the Independent JPEG Group.

SOFTWARE LICENSE

PLEASE READ THIS LICENSE CAREFULLY BEFORE USING THE SOFTWARE. BY USING THE SOFTWARE, YOU ARE AGREEING TO BE BOUND BY THE TERMS OF THIS LICENSE.

1. License

The application, demonstration, system and other software accompanying this License, whether on disk, in read only memory, or on any other media (the "Software") and related documentation are licensed to you by SHARP. You own the disk on which the Software is recorded but SHARP and/or SHARP's Licensors retain title to the Software and related documentation. This License allows you to use the Software on one or more computers connected to a single printer and make one copy of the Software in machine-readable form for backup purposes only. You must reproduce on such copy the SHARP copyright notice, the copyright notice of SHARP's Licensors and any other proprietary legends of SHARP and/or its Licensors that were on the original copy of the Software. You may also transfer all your license rights in the Software, the backup copy of the Software, the related documentation and a copy of this License to another party, provided the other party reads and agrees to the terms and conditions of this License.

2. Restrictions

The Software contains copyrighted material, trade secrets and other proprietary material which is owned by SHARP and/or its Licensors and in order to protect them you may not decompile, reverse engineer, disassemble or otherwise reduce the Software to a human-perceivable form. You may not modify, network, rent, lease, loan, distribute or create derivative works based upon the Software in whole or in part. You may not electronically transmit the Software from one computer to another or over a network.

3. Termination

This license is effective until terminated. You may terminate this License at any time by destroying the Software and related documentation and all copies thereof. This License will terminate immediately without notice from SHARP and/or SHARP's Licensors if you fail to comply with any provision of this License. Upon termination you must destroy the Software and related documentation and all copies thereof.

4. Export Law Assurances

You agree and certify that neither the Software nor any other technical data received from SHARP, nor the direct product thereof, will be exported outside the United States except as authorized and as permitted by the laws and regulations of the United States. If the Software has been rightfully obtained by you outside of the United States, you agree that you will not re-export the Software nor any other technical data received from SHARP, nor the direct product thereof, except as permitted by the laws and regulations of the United states and the laws and the regulation of the jurisdiction in which you obtained the Software.

5. Government End Users

If you are acquiring the Software on behalf of any unit or agency of the United States Government, the following provisions apply. The Government agrees:

(i) if the Software is supplied to the Department of Defense (DoD), the Software is classified as "Commercial Computer Software" and the Government is acquiring only "restricted rights" in the Software and its documentation as that term is defined in Clause 252.227-7013 (c)(1) (Oct., 1988) of the DFARS; and

(ii) if the Software is supplied to any unit or agency of the United States Government other than DoD, the Software is classified as "Commercial" that term is defined at 48 C.F.R. 2.101 and as "Commercial Computer Software" that term is defined in 48 C.F.R. 12.212, and the Government's rights in the Software and its documentation will be as defined in Clause 52.227-19 (c)(2) of the FAR or, in the case of NASA, in Clause 18-52.227-86 (d) of the NASA Supplement to the FAR.

6. Limited Warranty on Media.

SHARP warrants the disks on which the Software is recorded to be free from defects in materials and workmanship under normal use for a period of ninety (90) days from the date of purchase as evidenced by a copy of the receipt. The entire liability of SHARP and/or its Licensors and your exclusive remedy will be replacement of the disk which fails to meet the limited warranty provided by this Clause 6. A disk will be replaced when it is returned to SHARP or a SHARP authorized representative with a copy of the receipt. SHARP will have no responsibility to replace a disk damaged by accident, abuse or misapplication.

ANY IMPLIED WARRANTIES ON THE DISKS, INCLUDING THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED IN DURATION TO NINETY (90) DAYS FROM THE DATE OF DELIVERY. THIS WARRANTY GIVES YOU SPECIFIC LEGAL RIGHTS, AND YOU MAY ALSO HAVE OTHER RIGHTS WHICH VARY FROM JURISDICTION TO JURISDICTION.

7. Disclaimer of Warranty on Software

You expressly acknowledge and agree that use of the Software is at your sole risk. The Software and related documentation are provided "AS IS" and without warranty of any kind and SHARP and SHARP's Licensor(s) (for the purpose of provisions 6 and 7, SHARP and SHARP's Licensor(s) shall be collectively referred to as "SHARP") EXPRESSLY DISCLAIM ALL WARRANTIES, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. SHARP DOES NOT WARRANT THAT THE FUNCTIONS CONTAINED IN THE SOFTWARE WILL MEET YOUR REQUIREMENTS, OR THAT THE OPERATION OF THE SOFTWARE WILL BE UNINTERRUPTED OR ERROR-FREE, OR THAT DEFECTS IN THE SOFTWARE WILL BE CORRECTED. FURTHERMORE, SHARP DOES NOT WARRANT OR MAKE ANY REPRESENTATIONS REGARDING THE USE OR THE RESULTS OF THE USE OF THE SOFTWARE OR RELATED DOCUMENTATION IN TERMS OF THEIR CORRECTNESS, ACCURACY, RELIABILITY, OR OTHERWISE. NO ORAL OR WRITTEN INFORMATION OR ADVICE GIVEN BY SHARP OR A SHARP AUTHORIZED REPRESENTATIVE SHALL CREATE A WARRANTY OR IN ANY WAY INCREASE THE SCOPE OF THIS WARRANTY. SHOULD THE SOFTWARE PROVE DEFECTIVE, YOU (AND NOT SHARP OR A SHARP AUTHORIZED REPRESENTATIVE) ASSUME THE ENTIRE COST OF ALL NECESSARY SERVICING, REPAIR OR CORRECTION, SOME JURISDICTIONS DO NOT ALLOW THE EXCLUSION OF IMPLIED WARRANTIES, SO THE ABOVE EXCLUSION MAY NOT APPLY TO YOU.

8. Limitation of Liability

UNDER NO CIRCUMSTANCES INCLUDING NEGLIGENCE, SHALL SHARP BE LIABLE FOR ANY INCIDENTAL, SPECIAL OR CONSEQUENTIAL DAMAGES THAT RESULT FROM THE USE OR INABILITY TO USE THE SOFTWARE OR RELATED DOCUMENTATION, EVEN IF SHARP OR A SHARP AUTHORIZED REPRESENTATIVE HAS BEEN ADVISED OF THE POSSIBILITY OF SUCH DAMAGES. SOME JURISDICTIONS DO NOT ALLOW THE LIMITATION OR EXCLUSION OF LIABILITY FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES SO THE ABOVE LIMITATION OR EXCLUSION MAY NOT APPLY TO YOU.

In no event shall SHARP's total liability to you for all damages, losses, and causes of action (whether in contract, tort (including negligence) or otherwise) exceed the amount paid by you for the Software.

9. Controlling Law and Severability

For a portion of the Software related with Apple Macintosh and Microsoft Windows, this license shall be governed by and construed in accordance with the laws of the state of California and Washington, respectively. If for any reason a court of competent jurisdiction finds any provision of this License, or portion thereof, to be unenforceable, that provision of the License shall be enforced to the maximum extent permissible so as to effect the intent of the parties, and the remainder of this License shall continue in full force and effect.

10. Complete Agreement

This License constitutes the entire agreement between the parties with respect to the use of the Software and related documentation, and supersedes all prior or contemporaneous understandings or agreements, written or oral, regarding such subject matter. No amendment to or modification of this License will be binding unless in writing and signed by a duly authorized representative of SHARP.

SHARP

SHARP CORPORATION

Version 02a / bp90c80_usr_02a_en