

### THE ULTIMATE PERFORMER



For peak performance and unlimited printing possibilities, the IU-1000F UV-LED flatbed printer delivers the speed, super-accurate colour reproduction and creative print expression your customers demand, on demand. The winning choice for a host of profitable applications including signs, exhibition graphics, interior décor, backlit displays, canvas wall art and more.

**IMPRESSIVE VERSATILITY  
ON MATERIALS UP TO 110  
mm IN HEIGHT AND  
45 kg/sqm IN WEIGHT**



Two versions of high-density high-adhesion UV inks are compatible with an impressive variety of substrates including acrylic, PETG, PVC board, foam board, PC, wood, corrugated polypropylene board, aluminium composite plate, metal and glass.

**RELIABLE PRODUCTIVITY  
FOR SUPER-FAST  
TURNAROUND TIMES**



Be the first to finish with the IU-1000F. Print around 15 rigid boards (1220 x 2440mm / 4' x 8') per hour in "Standard" print mode and 10 boards in "Quality" print mode. Print CMYK and White at the same time with the Double White configuration for super-quick delivery – print around 6 boards per hour in "Standard" print mode.

**CMYK, WHITE, GLOSS  
AND PRIMER TO EXPAND  
YOUR PROFIT-MAKING  
POTENTIAL**



The IU-1000F offers CMYK plus White, Gloss and Primer inks, all in one powerful device, for an impressive range of applications and stunning print quality. Use high opacity White ink to add unique designs to dark and coloured materials and to make CMYK colours stand out on transparent acrylic panels. Use clear (Gloss) ink to create matt and gloss finishes, lifelike textures and simulated embossed effects. Primer ink efficiently preps a range of materials including acrylic and glass\*. The GREENGUARD Gold-certified inks are safe for use in the most sensitive of locations, including schools and hospitals.

**LOW RUNNING  
COSTS FOR HIGH  
PROFITABILITY**



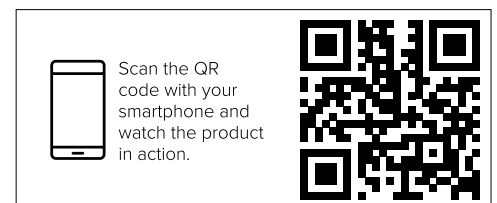
Impressively efficient ink usage, even for images that require fine gradations, means you can achieve stunning quality images whilst minimising ink consumption. The long-life, low-temperature UV-LED lamps save energy and reduce downtime compared to conventional UV lamp systems, maximising your profit margins.

IU-1000F		
Printing method		Piezo ink-jet method
Media	Maximum size	2510 mm (W) × 1310 (L) mm (98.8 × 51.5 in.)
	Maximum thickness	110 mm (4.3 in.)
	Maximum weight	45 kg per sqm (99lb per sqm)
Maximum printing area		2500 mm (W) × 1300 mm (L) mm (98.4 × 51.1 in.)
Ink	Type	UV Curable Ink (UE, US)
	Colour	Six colours (Cyan, Magenta, Yellow, Black, White and Gloss) and Primer
	Ink bottle capacity	C,M,Y,K,GI,Pr: 1000 cc Wh: 900 cc (US-WH), 850 cc (UE-WH)
	Ink tank capacity	2500 cc per colour
Ink curing unit		UV-LED lamps × 2
Print resolution (dots per inch)		Max. 635 × 1800 dpi
Media vacuum system		Four independent areas with adjustable vacuum pressure
Connectivity		USB3.0
Power requirements		EMEA 25A 3-phase 400 V NA/JPN 30A 3-phase 220 V
Acoustic noise level		75 dB (A) or less
Dimensions		4812 (W) × 2200 (D) × 1580 (H) mm (189.4 × 86.6 × 62.2 in.)
Weight		1436 kg (3166 lb)
Environment	Temperature	15 to 30°C (59 to 86°F)
	Humidity	40 to 80%
Included items		Software, USB cable, cleaning kit, CD manuals, etc.

Software System Requirements		
Print Control (bundled)	OS	Windows® 10 Pro (64bit)
	CPU	Intel® Core™ i5, 2 GHz or more
	RAM	8 GB or more
	Video card and monitor	A resolution of 1152 × 854 with 16bit colour or higher
	Optical drive	CD/DVD drive
	USB	USB3.0 port
	HDD	Install space 1 GB or more Working space 100 GB
SAi PHOTOPRINT Roland Edition (optional)	OS	Windows® 8/10 Pro
	CPU	Intel® Core™ i7, 2 GHz or more
	RAM	8 GB
	Screen resolution	A resolution of 1152 × 854 with 16bit colour or higher
	Optical drive	CD/DVD drive
	HDD	Install space 2 GB or more Working space 4 GB or more
Internet connection is required (for licence activation and service)		

\*Primer ink adhesion may vary depending on substrate and conditions. Testing ink adhesion in prior to production is recommended.  
Specifications, designs and dimensions listed may be subject to change without notice.

Consumables		
Standard UV Ink	US-CY	Cyan 1000 cc
	US-MG	Magenta 1000 cc
	US-YE	Yellow 1000 cc
	US-BK	Black 1000 cc
	US-WH	White 900 cc
	US-GL	Gloss 1000 cc (can also be used with UE- ink)
	US-PR*	Primer 1000 cc (can also be used with UE- ink)
Specialty UV Ink	UE-CY	Cyan 1000 cc
	UE-MG	Magenta 1000 cc
	UE-YE	Yellow 1000 cc
	UE-BK	Black 1000 cc
Maintenance Kit	IU-MNTKIT	Carriage filter 8 Pcs. Absorber 6 Pcs.
	Cleaning Kit	IU-CLKIT Box of paper towels (1 Pc, 50 sheets) Box of non-woven fabric (1 Pc, 100 sheets) Polyethylene gloves 7 Prs Nitrile rubber gloves 14 Prs Cleaning sticks 12 Pcs
Cleaning Liquid	US-CL	Cleaning liquid, 500 cc



This device is capable of printing on a wide variety of substrates. However, the print quality or the ink adhesion may vary according to the substrate used and it is strongly recommended to test the substrate for compatibility to ensure optimal print results.

**⚠** Vaporized components may slightly irritate the eyes, nose and/or throat during and following printing with this product. If continuously printing in a closed space, the density of volatile compositions will accumulate and may irritate the eyes, nose and/or throat. Roland DG strongly recommends that you install a ventilation system and use this product in a well-ventilated room. For more information, please contact your local distributor or dealer.

Roland DG reserves the right to make changes in specifications, materials or accessories without notice. Your actual output may vary. For optimum output quality, periodic maintenance to critical components may be required. Please contact your Roland DG dealer for details. No guarantee or warranty is implied other than expressly stated. Roland DG shall not be liable for any incidental or consequential damages, whether foreseeable or not, caused by defects in such products. Reproduction or use of copyrighted material is governed by local, national, and international laws. Customers are responsible for observing all applicable laws and are liable for any infringement. Roland DG Corporation has licensed the MMP technology from the TPL Group.